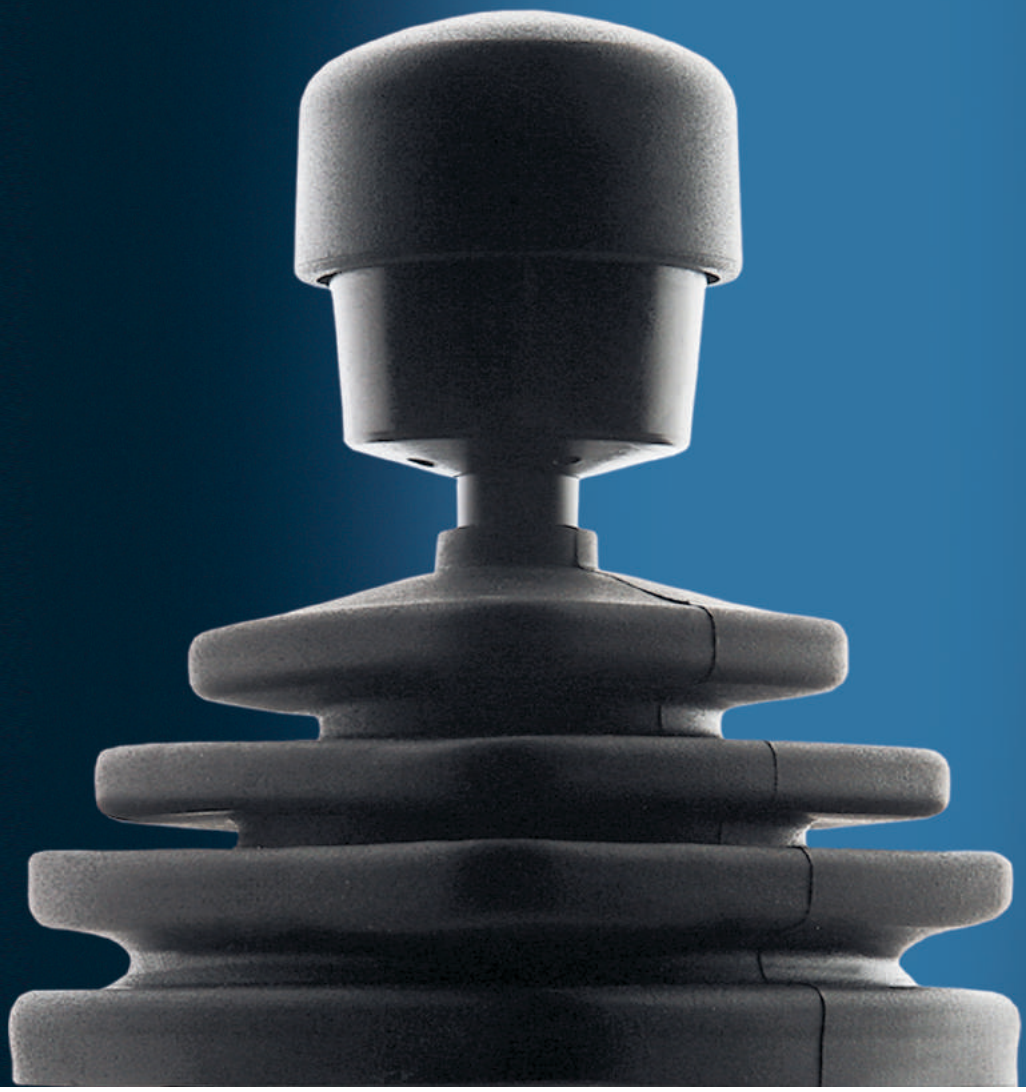
Setting big things into motion.

Industrial Controllers Catalog 2017



GESSMANN®
Industrial Controllers

GESSMANN®

Industrial Controllers

Tool for Designers, Engineers and Purchasing Agents

Your tool for finding industrial controllers for cranes, electro-hydraulic systems, floor conveyors, industrial applications, ships, rail vehicles, and construction machinery of any kind, joysticks and masterswitches with electronic interface adjustment for all machines matching our product portfolio. Take advantage of our **fold-out order tool** on this page and the **detailed tables of contents** at the beginning of each position.

Product range

As of
2017

Product Portfolio

Gessmann is an international market leader. Our success in the market is based upon our decisive focus on innovative product development and the highest possible standards when it comes to quality. Our product range includes:

- Multi-axis controller, double-handle controller, control switch (master-switch), gear limit switch for hoisting, electro-hydraulic application, material-handling technology and remote control
- Geared limit switch for joisting equipment
- Complete crane control unit, portable control unit, pendant control unit, including wiring for all types of cranes, vehicles and industrial applications
- Operating panels for construction machinery, industrial applications, vehicles and harvesting machines
- Control pedestals, ship-operating transmitters, sensor units and actual-value transmitters for ship drives
- Pedal controllers for welding machines, road and rail vehicles
- Master controllers, panels and control stations for rail vehicles
- Displays for forklifts and construction machinery
- Proportional control electronics for solenoid valves
- Interface electronics with digital and analog outputs matching our controllers
- Interface electronics with Profibus interface or CAN-bus interface matching our controllers (input/output cards)
- DC controllers, selector switches (signal controllers) for high-voltage systems
- Customized solutions for operating devices and electronic units for any type of machinery and vehicles

Management certification:

ISO 9001 Certified

IRIS Certification

Contents

GESSMANN
Industrial Controllers

General Terms and Conditions

GESSMANN
Industrial Controllers

For our general conditions for sale and delivery please refer to our website at www.gessmann.com

Please also note:

Our catalog prices do not include value added tax, which is added separately.

The prices are ex-works in Leingarten excluding packaging. Packaging is charged at cost and cannot be returned. For orders below EURO 150.00 our gross prices are applicable. The minimum invoice amount is EURO 80.00, regardless of the value of the delivered goodp. Therefore, we recommend combining small orderp.

We are entitled to pass on any additional handling and production costs resulting from modifications to the order caused or requested by the customer (both technical modifications and non-compliance with deadlines).

Our periods of payment are: 30 days without a discount.
These conditions of payment shall be deemed agreed and accepted upon receipt of our written confirmation of orderp.

All delivered goods shall remain our sole and absolute property until full payment is received.

The delivery period only commences upon clarification of all technical detailp. Unforeseen circumstances justify an appropriate extension of the delivery period. All documents, such as drawings, dimensional drawings, circuit diagrams, etc., are non-binding. We reserve the right to make any changes necessary, in particular changes which serve the technical advancement.

The exclusive place of jurisdiction is 74072 Heilbronn, Germany.

Warning

Certain parts of this electrical device carry hazardous voltages when in operation.
Installation, maintenance, modification or retrofitting may only be carried out by qualified personnel in consideration of the appropriate safety precautionp.
Non-compliance may result in death, severe injuries or substantial property damage.

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Tax No.: 65205/74401 Finanzamt Heilbronn
Sale tax ID No.: DE 145786508

Commercial Register
Stuttgart HRB 100312

Managing Director:
Alwin Ehrensperger

Multi-axis controller
V6 / VV6

GESSMANN Industrial Controllers

The multi-axis controller V6 / VV6 is available in either single-axis or multi-axis options and is a robust controller used commonly in electro-hydraulic applications.
The modular design and many possibilities of combination with our handles enables the switching device to be used universally.
The V6 / VV6 is resistant to oil, maritime conditions e.g. offshore / vessels, UV radiation typically from the sun.

1

Technical data

Mechanical life V6	10 million operating cycles
Mechanical life VV6	20 million operating cycles
Operation temperature	-40°C to +60°C
Degree of protection	IP54 front

Example

V62L	S5	P	T	- 01 Z P	+ 03A R C	- A05 P134	+ A110 C01	- X

Basic unit

V62L	2-axis left

Control-handle extended

S5	-20mm

Gate

P	Cross gate

Grip / palm grip

T	Dead man

Axis 1 (direction 1-2)

01	2 contacts (2A 250V AC15)
Z	Spring return
P	Potentiometer

Axis 2 (direction 3-4)

03A	6 contacts (4A 250V AC15)
R	Friction brake
C	Opto-electronical encoder

Description axis 1 (direction 1-2)

A05	Arrangement MS21
P134	Potentiometer T396 2x5kOhm

Description axis 2 (direction 3-4)

A110	Arrangement MS24-0
C01	OEC 2-1-1

Special model

X	Special / customer specified

Technical details may vary based on configuration or application! Technical data subject to change without notice!

Multi-axis controller
V6 / VV6

GESSMANN Industrial Controllers

Combination possibilities with our handles

1

	V62L	S5	P	T	- 01 Z P	+ 03A R C	- A05 P134	+ A110 C01	- X

Basic unit

V61L	1-axis left
V61R	1-axis right
V61.1	1-axis
V64.1	1-axis
V62L	2-axis left
V62R	2-axis right
V64	2-axis
	reinforced version
VV61L	1-axis left
VV61R	1-axis right
VV61.1	1-axis
VV64.1	1-axis
VV62L	2-axis left
VV62R	2-axis right
VV64	2 axis

Control-handle extended*

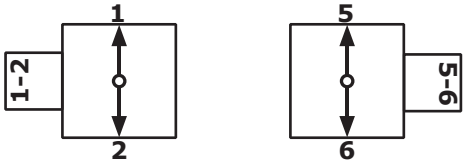
	Standard 180mm
S3	-40mm
S5	-20mm
S8	+20mm

**Only available in combination with handle!*

Gate

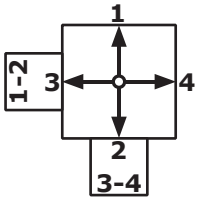
P	Cross gate
P X	Special gate

Identification of the installation variants with switching directions:

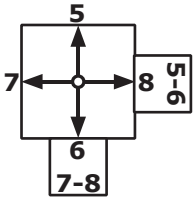


V61L/VV61L

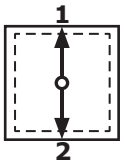
V61R/VV61R



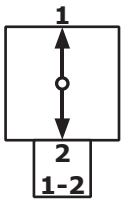
V62L/VV62L



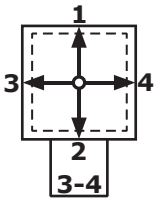
V62R/VV62R



V64.1/VV64.1



V61.1/VV61.1



V64/VV64

Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

V62L S5 P T - 01 Z P + 03A R C - A05 P134 + A110 C01 - X

1

Grip / palm grip

	Knob *(included in basic unit!)*
M	Mechanical zero interlock
MN	Mechanical zero interlock (push down)
T	Dead man
MT*	Mechanical zero interlock + dead man
H	Signal button
MH	Mechanical zero interlock + signal button
D	Push button
MD*	Mechanical zero interlock + push button
DV	Flush push button
MDV*	Mechanical zero interlock + flush push button

**Only possible with VV6!*

B... Palm grip B... *(see Palm grip page 147)*

Attention! When usage some handles reduces the deflection angle to 28 degrees!

V62L S5 P T - 01 Z P + 03A R C - A05 P134 + A110 C01 - X

Axis 1: direction 1-2 left / direction 5-6 right

(Standard contacts gold-plated 2A 250V AC15)

01	☐	2 contacts	Standard contact - arrangement see page 131	
02	☐	4 contacts	z.B.	
03	☐	6 contacts	A980	MS00
04	☐	8 contacts	A05	MS21
05	☐	10 contacts	A0500	MS21-00
06	☐	12 contacts	A110	MS24-0
	A	= silver contacts (4A 250V AC15)	*A99 contact - arrangement according customer request*	

Z	Spring return			
R	Friction brake			
(P)	Possibility of mounting potentiometer and encoder (Gessmann-types)			
P	Potentiometer	P131	T396 2x0,5kOhm	I max. 1mA
		P132	T396 2x1kOhm	I max. 1mA
		P133	T396 2x2kOhm	I max. 1mA
		P134	T396 2x5kOhm	I max. 1mA
		P135	T396 2x10kOhm	I max. 1mA
		More potentiometers on request!		
C	Encoder	C... Encoder see page 137		

If both axis identical, it`s enough to describe one axis!
Example A05P134 + A05P134 => A05P134

V62L S5 P T - 01 Z P + 03A R C - A05 P134 + A110 C01 - X

1

Axis 2: direction 3-4 left / Direction 7-8 right *(not applicable for V/VV61, V/VV61.1, V/VV64.1)*

(Standard contacts gold-plated 2A 250V AC15)

01	☐	2 contacts	Standard contact - arrangement see page 131
02	☐	4 contacts	z.B.
03	☐	6 contacts	A980 MS00
04	☐	8 contacts	A05 MS21
05	☐	10 contacts	A0500 MS21-00
06	☐	12 contacts	A110 MS24-0
	A	= Silver contacts (4A 250V AC15)	*A99 contact - arrangement according customer request*

Z	Spring return			
R	Friction brake			
(P)	Possibility of mounting potentiometer and encoder (Gessmann-types)			
P	Potentiometer	P131	T396 2x0,5kOhm	I max. 1mA
		P132	T396 2x1kOhm	I max. 1mA
		P133	T396 2x2kOhm	I max. 1mA
		P134	T396 2x5kOhm	I max. 1mA
		P135	T396 2x10kOhm	I max. 1mA
		More potentiometers on request!		
C	Encoder	C... Encoder see page 137		

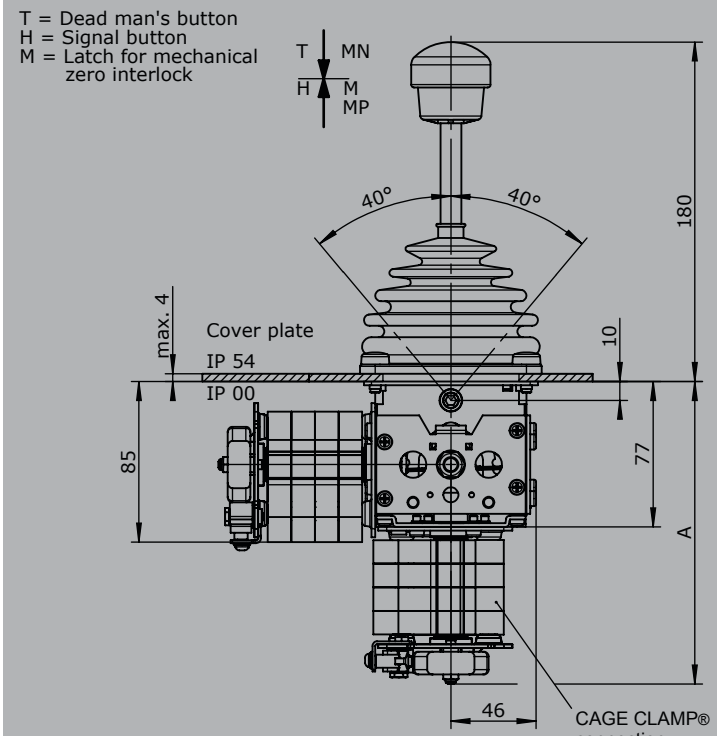
V62L S5 P T - 01 Z P + 03A R C - A05 P134 + A110 C01 - X

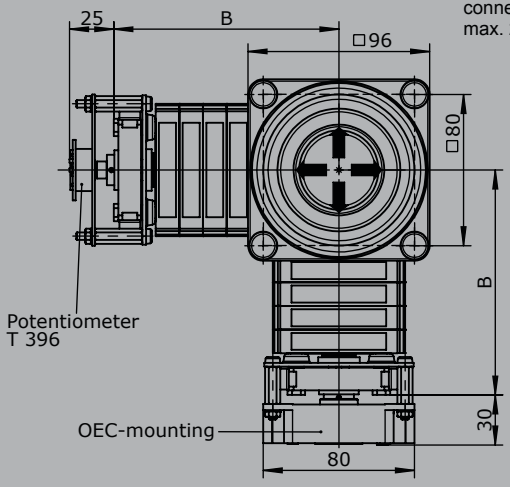
Special model

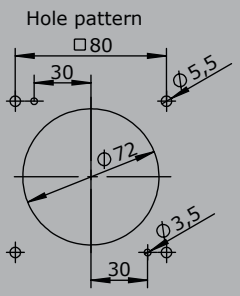
X	Special /customer specified

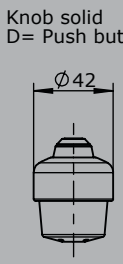
Attachments

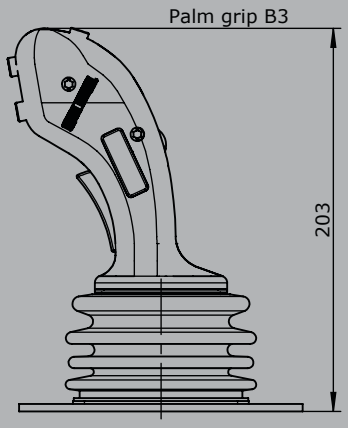
Indicating labels
Indicating labels with engraving

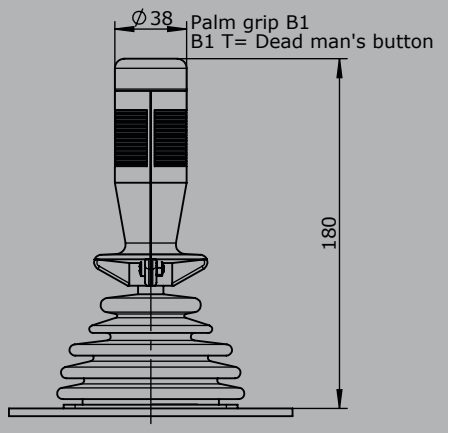


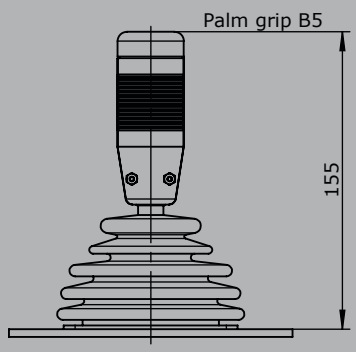












Type	No. of contacts	Dim. A	Dim. B
01	2	119	82
02	4	131	94
03	6	144	107
04	8	156	119
05	10	169	132
06	12	181	144

Multi-axis controller
V11

GESSMANN Industrial Controllers

The multi-axis controller V11 is a robust switching device for crane and hoisting applications. The modular design enables the switching device to be used universally. The V11 is resistant to oil, maritime conditions e.g. offshore / vessels, UV radiation typically from the sun.

1

Technical data

Mechanical life	10 million operating cycles
Operation temperature	-40°C to +60°C
Degree of protection	IP54 front

Example

V11L	S5	P	T	- 01 Z P	+ 03A R	- A05 P324	+ A110	- X

Basic unit
V11L 2-axis left

Control-handle extended
S5 -20mm

Gate
P Cross gate

Grip / palm grip
T Dead man

Axis 1 (direction 1-2)
01 2 contacts (2A 250V AC15)
Z Spring return
P Potentiometer

Axis 2 (direction 3-4)
03A 6 contacts (4A 250V AC15)
R Friction brake

Description axis 1 (direction 1-2)
A05 Arrangement MS21
P324 Potentiometer T365 2x5kOhm

Description axis 2 (direction 3-4)
A110 Arrangement MS24-0

Special model
X Special / customer specified

Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Multi-axis controller
V11

GESSMANN Industrial Controllers

Combination possibilities with our handles

V11L	S5	P	T	-	01 Z P	+	03A R P	-	A05 P324	+	A110 P325	-	X

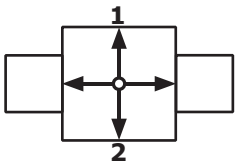
Basic unit	
V11L	2-axis left
V11R	2-axis right
V11.1L	1-axis left
V11.1R	1-axis right

Control-handle extended*	
	Standard 120mm
S5	-20mm
S8	+20mm
**Only available in combination with handle!*	

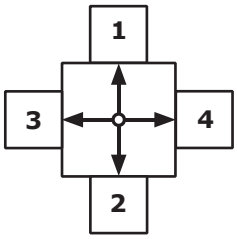
Gate	
P	Cross gate
P X	Special gate

Grip / palm grip	
	Knob *(included in basic unit!)*
M	Mechanical zero interlock
MN	Mechanical zero interlock (push down)
T	Dead man
H	Signal button
D	Push button
DV	Flush push button
B...	Palm grip B... *(see page palm grip 147)*

Identification of the installation variants with switching directions:



V11.1



V11

Technical details may vary based on configuration or application! Technical data subject to change without notice!

1

V11L S5 P T - 01 Z P + 03A R P - A05 P324 + A110 P325 - X

Axis 1: direction 1-2 left / direction 5-6 right

(Standard contacts gold-plated 2A 250V AC15)

01	☐	2 contacts	Standard contact - arrangement see page 131	
02	☐	4 contacts	e.g.	
03	☐	6 contacts	A980	MS00
			A05	MS21
			A0500	MS21-00
			A110	MS24-0
	A	= Silver contacts (4A 250V AC15)	*A99 contact - arrangement according customer request*	

Z	Spring return			
R	Friction brake			
(P)	Possibility of mounting potentiometer and encoder (Gessmann-types)			
P	Potentiometer	P324	T365 2x5kOhm	I max. 1mA
		P325	T365 2x10kOhm	I max. 1mA
		More potentiometers on request!		
C	Encoder	C... Encoder see page 137		

If both axis identical, it`s enough to describe one axis!
example: ...A05P324 + A05P324 => A05P324

V11L S5 P T - 01 Z P + 03A R P - A05 P324 + A110 P325 - X

Axis 2: direction 3-4 left / direction 7-8 right *(not applied for V11.1)*

(Standard contacts gold-plated 2A 250V AC15)

01	☐	2 contacts (2A 250V AC15)	Standard contact - arrangement see page 131	
02	☐	4 contacts (2A 250V AC15)	z.B.	
03	☐	6 contacts (2A 250V AC15)	A980	MS00
			A05	MS21
			A0500	MS21-00
			A110	MS24-0
	A	= Silver contacts (4A 250V AC15)	*A99 contact - arrangement according customer request*	

Z	Spring return			
R	Friction brake			
(P)	Possibility of mounting potentiometer and encoder (Gessmann-types)			
P	Potentiometer	P324	T365 2x5kOhm	I max. 1mA
		P325	T365 2x10kOhm	I max. 1mA
		More potentiometers on request!		
C	Encoder	C... Encoder see page 137		

V11L S5 P T - 01 Z P + 03A R P - A05 P324 + A110 P325 - X

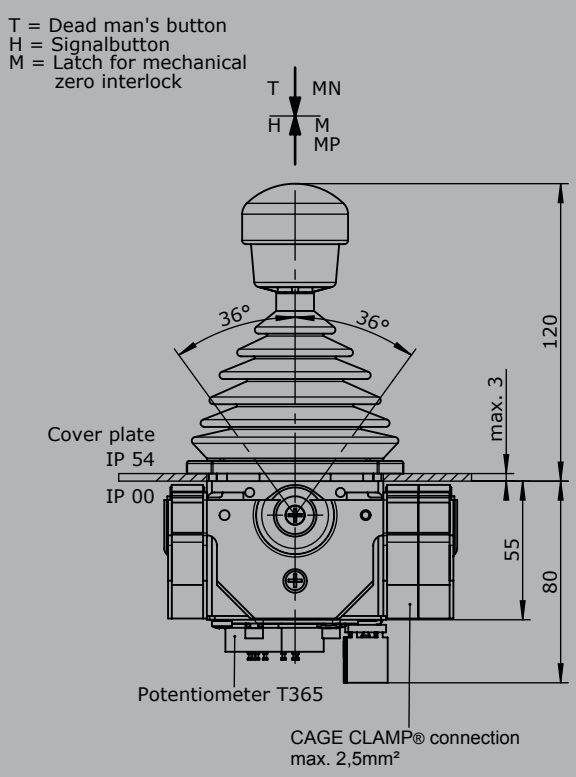
Special model

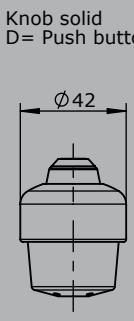
X	Special / customer specified

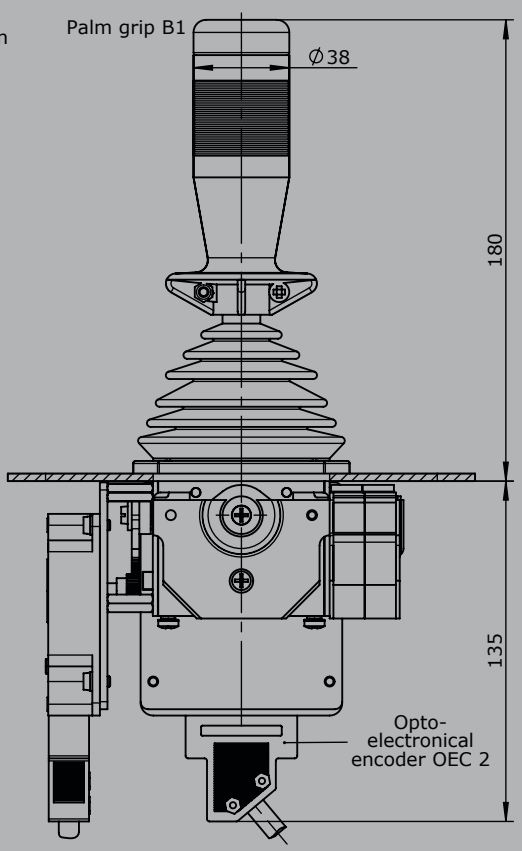
Attachments

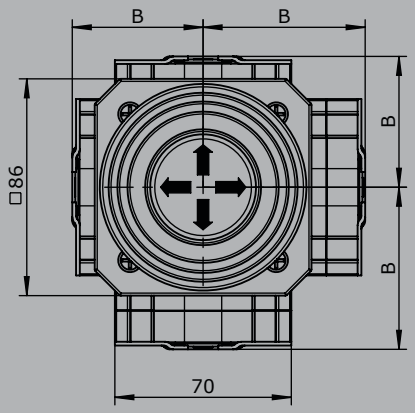
Indicating labels	
Indicating labels with engraving	

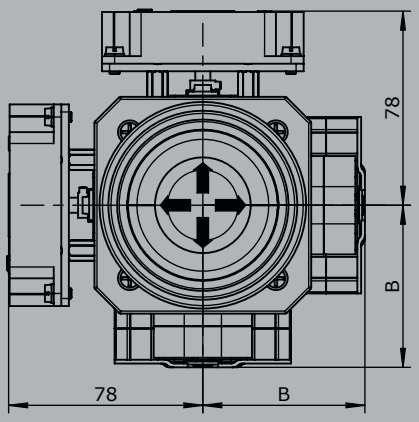
Technical details may vary based on configuration or application! Technical data subject to change without notice!

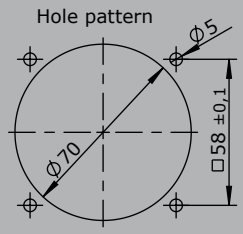












Type	No. of contacts	Dim. B
01	2	51
02	4	64
03	6	76

Multi-axis controller
V8 / VV8

GESSMANN Industrial Controllers

The multi-axis controller V8/VV8 is available in either single-axis or multi-axis options and is a robust controller used commonly in electro-hydraulic applications.
With many output options including voltage, amperage and switch contacts and many handle options the V8 / VV8 series is hugely customisable.
The V8 / VV8 is resistant to oil, maritime conditions e.g. offshore / vessels, UV radiation typically from the sun.

1

Technical data

Mechanical life V8	10 million operating cycles
Mechanical life VV8	20 million operating cycles
Operation temperature	-40°C to +60°C
Degree of protection	IP54

Example

VV8	S5	P	T	- 2RP	+ 3ZP	- B	- A05 P184	+ A050 P184	E9012	- X

Basic unit

VV8	2-axis, reinforced version

Control-handle extended

	Standard
S5	-20mm
S8	+20mm
**Only available in combination with handle!*	

Gate

P	Cross gate
P X	Special gate

Grip / palm grip

T	Dead man

Axis 1

2	Contacts
R	Friction brake
P	Potentiometer

Axis 2

3	Contacts
Z	Spring return
P	Potentiometer

Cover housing

B	Cover housing

Description axis 1 (direction 1-2)

A050	Arrangement MSP21-0
P184	Potentiometer T301 2x5kOhm

Description axis 2 (direction 3-4)

A05	Arrangement MSP21
P184	Potentiometer T301 2x5kOhm

Interface *(description see on the following pages)*

E9012	Potentiometer output for proportional valve PVG32

Special model

X	Special / customer specified

Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Multi-axis controller
V8 / VV8

GESSMANN Industrial Controllers

Combination possibilities with our handles

1

VV8 S5 P T - 2 R P + 3 Z P - B - A05 P184 + A050 P184 E9012 - X

Basic unit	
V81	1-axis
V8	2-axis
	reinforced version
VV81	1-axis
VV8	2-axis

Control-handle extended	
S5	-20mm
S8	+20mm

Gate	
P	Cross gate
P X	Special gate

Grip/ palm grip	
	Knob *(included in basic unit!)*
M	Mechanical zero interlock
MH	Mechanical zero interlock + signal contact
T	Dead man
H	Signal button
D	Push button
DV	Flush push button
B...	Palm grip B... *(see page palm grip 147)*

Axis 1: direction 1-2				
1	1 contact	Standard contact - arrangement see page 131		
2	2 contacts	e.g.		
3	3 contacts	A98	MS0	Zero position contact
		A05	MS21	Direction contacts
		A050	MS21-0	Direction contacts + zero position contact
Z	Spring return			
R	Friction brake only possible with VV8!			

Technical details may vary based on configuration or application! Technical data subject to change without notice!

1

(P)	Mounting options for potentiometer			
P	Potentiometer	P181	T301 2x0,5kOhm	I max. 1mA
		P182	T301 2x1kOhm	I max. 1mA
		P183	T301 2x2kOhm	I max. 1mA
		P184	T301 2x5kOhm	I max. 1mA
		P185	T301 2x10kOhm	I max. 1mA
		More potentiometers on request!		
H	Hall-Potentiometer	E10311	0,5...2,5...4,5V/4,5V...2,5...0,5	

If both axis identical, it`s enough to describe one axis!
Example: ...A05P43 + A05P43 => A05P43

VV8 S5 P T - 2 R P + 3 Z P - B - A05 P184 + A050 P184 E9012 - X

Axis 2: direction 3-4 *(not applied for V81/VV81)*

01	1 contact	Standard contact - arrangement see page 131		
02	2 contacts	e.g.		
03	3 contacts	A98	MS0	Zero position contact
		A05	MS21	Direction contacts
		A050	MS21-0	Direction contacts + zero position contact

Z	Spring return			
R	Friction brake only possible with VV8!			
(P)	Mounting options for potentiometer			
P	Potentiometer	P181	T301 2x0,5kOhm	I max. 1mA
		P182	T301 2x1kOhm	I max. 1mA
		P183	T301 2x2kOhm	I max. 1mA
		P184	T301 2x5kOhm	I max. 1mA
		P185	T301 2x10kOhm	I max. 1mA
		More potentiometers on request!		
H	Hall-Potentiometer	E10311	0,5...2,5...4,5V/4,5V...2,5...0,5	

VV8 S5 P T - 2 R P + 3 Z P - B - A05 P184 + A050 P184 E9012 - X

Cover housing

B	Cover housing

Interface

		Potentiometer output
E901		Potentiometer output for proportional valve PVG32
		0,25...0,5...0,75Us
	1	1 axis
	2	2 axis
	3	3 axis
	4	4 axis

Special model

X	Special / customer specified

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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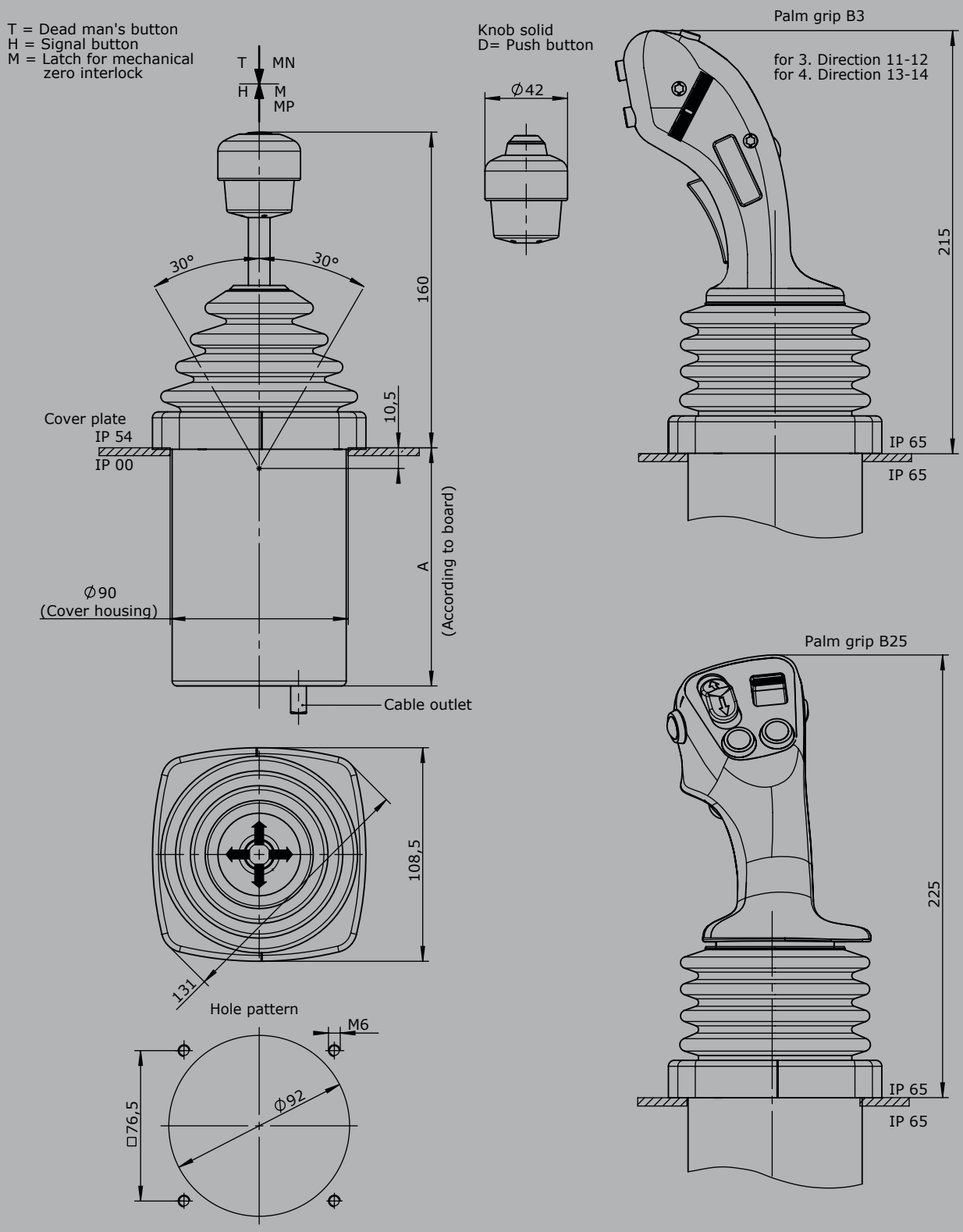

Multi-axis controller
V85 / VV85

GESSMANN Industrial Controllers

The multi-axis controller V85/VV85 is available in either single-axis or multi-axis options and is a robust controller used commonly in electro-hydraulic applications.
With many output options including voltage, amperage and switching contacts and many handle options the V85/VV85 series is flexible and customisable.
The V85/VV85 is resistant to oil, maritime conditions e.g. offshore / vessels, UV radiation typically from the sun.

1

Technical data

Mechanical life V85	10 million operating cycles
Mechanical life VV85	20 million operating cycles
Supply voltage	See interface
Operation temperature	-40°C to + 60°C
Degree of protection	IP54
Functional safety	PLd (EN ISO 13849) possible

Example

VV85	S8	P	T	- Z80	+ R11	- B	- E...	-S...	- X

Basic unit

V85.1	1-axis
V85	2-axis
	Reinforced version
VV85.1	1-axis
VV85	2-axis

Control-handle extended

	Standard 160mm
S5	-20mm
S8	+20mm
Only available in combination with grip!	

Gate

P	Cross gate
P X	Special gate

Grip / palm grip

	Knob *(included in basic unit!)*
M	Knob with mechanical zero interlock
T	Dead man
H	Signal button
D	Push button
B...	Palm grip B... *(see page palm grip 147)*

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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Multi-axis controller
V85 / VV85

GESSMANN Industrial Controllers

VV85	S8	P	T	- Z80	+ R11	- B	- E...	- S...	- X

Axis 1 / Axis 2 *(not applied for V/VV85.1)*

Z	Spring return
R	Friction brake*
	Latching:*
11	1-0-1
22	2-0-2
33	3-0-3
44	4-0-4
55	5-0-5
08	end-position latching SR2
19	1-0-1 + end-position latching SR2
80	end-position latching SR1
91	1-0-1 + end-position latching SR1
88	end-position latching SR1+SR2
99	1-0-1 + end-position latching SR1+SR2

**Maximum deflection angle +/- 25 degree!*

Cover housing

B	Cover housing *(included in basic unit!)*

Interface *(description see on the following pages)*

E0xx	Switching output
E1xx	Voltage output
E2xx	Current output
E3xx	CAN-interface
E4xx	CANOpen safety interface
E5xx	Profibus DP-interface
E6xx	Profinet
E7xx	Profinet safe

Plug connectors

S..	Standard plug connectors *(see page 129)*

Special model

X	Special / customer specified

Technical details may vary based on configuration or application! Technical data subject to change without notice!

Multi-axis controller
V85 / VV85

GESSMANN Industrial Controllers

Combination possibilities with our handles

1

Digital output			
Supply voltage	9-32V DC		
Current carrying capacity	Direction signal 150mA		
	Zero position signal 500mA		
Mounting depth A	60mm		
Wiring	1. cable 14x0,25mm² 500mm long without plug connector		
	2. cable 14x0,25mm² (for axis 3-4 or grip function) 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
2 Direction signals + 1 zero position signal (galvanically isolated) per axis			
	1 axis	E001 1	
	2 axis	2	

Voltage output (not stabilized)			
Supply voltage	4,75-5,25V DC		
Current carrying capacity	Direction signal 8mA		
Mounting depth A	60mm		
Wiring	1. cable 14x0,25mm² 500mm long without plug connector		
	2. cable 14x0,25mm² (for axis 3-4 or grip function) 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
0,5...2,5...4,5V redundant + 2 direction signals per axis			
	1 axis	E104 1	
	2 axis	2	
	Output options		
	Characteristic:		
	Inverse dual	1	
	Dual	2	
	Inverse dual with dead zone +/- 3°	3	
	Dual with dead zone +/- 3°	4	

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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Voltage output				
Supply voltage	9-32V DC (*11,5-32)			
Current carrying capacity	Direction signal 150mA			
	Zero position signal 500mA			
Mounting depth A	60mm			
Wiring	1. cable 14x0,25mm² 500mm long without plug connector			
	2. cable 14x0,25mm² (for axis 3-4 or grip function) 500mm long without plug connector			
	Optional with plug connector *(standard plug connectors see page 129)*			S
0,5...2,5...4,5V redundant + 2 direction signals + 1 zero position signal (galvanically isolated) per axis				
	1 axis	E112 1		
	2 axis	2		
	3 axis*	3		
	4 axis*	4		
0...5...10V redundant + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, supply voltage 11,5 - 32V DC				
	1 axis	E132 1		
	2 axis	2		
	3 axis*	3		
	4 axis*	4		
10...0...10V + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, supply voltage 11,5 - 32V DC, sensor redundant with error monitoring and error signal				
	1 axis	E136 1		
	2 axis	2		
	3 axis*	3		
	4 axis*	4		
	Output options			
	Characteristic:			
	Inverse dual *¹		1	
	Dual *¹		2	
	Inverse dual with dead zone +/- 3° *¹		3	
	Dual with dead zone +/- 3° *¹		4	
	¹ not combinable with output E136X			
	Single *²		5	
	Single with dead zone *²		6	
	² not combinable with output E112X and E132X			
	Digital output signals:			
	Output signals standard:			0
	Direction signals and zero position signals 1,5A 24VDC			1

**Axis for handle functions, interface can vary depending upon actuation element!*

Voltage output with other value on request!

1

Current output					
Supply voltage	9-32V DC				
Current carrying capacity	Direction signal 150mA				
	Zero position signal 500mA				
Mounting depth A	60mm				
Wiring	1. cable 14x0,25mm² 500mm long without plug connector				
	2. cable 14x0,25mm² (for axis 3-4 or grip function) 500mm long without plug connector				
	Optional with plug connector *(standard plug connectors see page 129)*				S
0...10...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal					
	1 axis		E206	1	
	2 axis			2	
	3 axis*			3	
	4 axis*			4	
20...0...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal					
	1 axis		E208	1	
	2 axis			2	
	3 axis*			3	
	4 axis*			4	
4...12...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal					
	1 axis		E214	1	
	2 axis			2	
	3 axis*			3	
	4 axis*			4	
20...4...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal					
	1 axis		E216	1	
	2 axis			2	
	3 axis*			3	
	4 axis*			4	
	Output options				
	Single				5
	Single with dead zone +/- 3°				6
	Digital output signals:				
	Output signals standard:				0
	Direction signals and zero position signals 1,5A 24VDC				1

**Axis for handle functions, interface can vary depending upon actuation element!*

Current output with other value on request!

CAN		
Supply voltage	9-32V DC	
Idle current consumption	120mA (24V DC)	
Current carrying capacity	Direction signal 100mA	
	Zero position signal 100mA (potential-free)	
	External digital output for LEDs 5mA - 30mA (dependent on the number of LEDs)	
	Digital switching output (potential-free) 100mA	
Mounting depth A	E3091: 60mm	
	E3091X: 85mm	
	E3101X - E3103X: 85mm	
	E3104X - E3105X: 105mm	
Protocol	CANopen CiA DS 301 or SAE J1939	
Baud rate	20kBit/s to 1Mbit/s (standard 250kBit/s)	
Output value	255...0...255	
Wiring	CAN (IN) cable 300mm with plug connector M12 (male)	
	CAN (OUT) cable 300mm with plug connector M12 (female)	
	External in-/outputs cable 300mm long without plug connector	
	External in-/outputs cable 300mm long without plug connector (additionally from 32 in-/outputs)	
	Optional with plug connector *(standard plug connectors see page 129)*	S
CAN Expansion stage 1		E309 1
- 7 analog joystick axis		
- 16 digital joystick functions		
- Input for capacitive sensor		
With additional external in-/outputs		
- 8 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 8 external digital inputs		2
- 16 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 16* external digital inputs		3
External LED-outputs can be used in the grip for LEDs		
CAN Expansion stage 2		E310 1
- 10 analog joystick axis		
- 16 digital joystick functions		
- 2 inputs for capacitive sensors		
With additional external in-/outputs		
- 8 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 8 external digital inputs		2
- 16 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 16 external digital inputs		3
- 24 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 24 external digital inputs		4
- 32 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 32* external digital inputs		5
External LED-outputs can be used in the grip for LEDs		
Main-axis with additional digital-/analog outputs separately wired (not via CAN)		
- 2 direction signals + 1 zero position signal (potential-free) per main-axis		3
Additional analog outputs on request!		

*With the use of capacitive sensor, the external digital inputs reduce by one input!

*With the use of two capacitive sensors, the external digital inputs reduce by one input!

1

CANopen safety			
Supply voltage	9-32V DC		
Idle current consumption	120mA (24V DC)		
Current carrying capacity	Direction signal 100mA		
	Zero position signal 100mA (potential-free)		
	External digital output for LEDs 5mA - 30mA (dependent on the number of LEDs)		
	Digital switching output (potential-free) 100mA		
Mounting depth A	E4091: 60mm		
	E4091X: 85mm		
	E4101X - E4103X: 85mm		
	E4104X - E4105X: 105mm		
Protocol	CANopen Safety CIA 304		
Baud rate	20kBit/s to 1MBit/s (standard 250kBit/s)		
Output value	255...0...255		
Wiring	CAN (IN) cable 300mm with plug connector M12 (male)		
	CAN (OUT) cable 300mm with plug connector M12 (female)		
	External in-/outputs cable 300mm long without plug connector		
	External in-/outputs cable 300mm long without plug connector (additionally from 32 in-/outputs)		
	Optional with plug connector *(standard plug connectors see page 129)*		S
CANopen safety expansion stage 1		E409 1	
- 7 analog joystick axis			
- 16 digital joystick functions			
- Input for capacitive sensor			
With additional external in-/outputs			
- 8 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 8 external digital inputs		2	
- 16 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 16* external digital inputs		3	
**external LED-outputs can be used in the grip for LEDs*			
**With the use of capacitive sensor, the external digital inputs reduce by one input!*			
CANopen safety expansion stage 2		E410 1	
- 10 analog joystick axis			
- 16 digital joystick functions			
- 2 inputs for capacitive sensors			
With additional external in-/outputs			
- 8 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 8 external digital inputs		2	
- 16 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 16 external digital inputs		3	
- 24 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 24 external digital inputs		4	
- 32 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 32* external digital inputs		5	
External LED-outputs can be used in the grip for LEDs			
**With the use of two capacitive sensors, the external digital inputs reduce by one input!*			
Main-axis with additional digital-/analog outputs separately wired (not via CAN)			
- 2 direction signals + 1 zero position signal (potential-free) per main-axis		3	
Additional analog outputs on request!			

Profibus DP			
Supply voltage	18-30V DC		
Baud rate	to 12MBit/s		
Output value	0...128...255		
Mounting depth A	105mm		
Wiring	Profibus, cable 100mm with plug connector D-Sub 9		
	Supply voltage (if applicable contact wiring) cable 12x0,25mm² 300mm long without plug connector		
	External in-/outputs, cable 18x0,25mm² 300mm long without plug connector		
	External in-/outputs (additional at 16E/16A) cable 18x0,25mm² 300mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
Profibus DP		E501 1	
- 4 analog joystick axis			
- 16 digital joystick functions			
- Input for capacitive sensor			
With additional external in-/outputs			
- 8 external LED-outputs, 8 external digital inputs		2	
- 16 external LED-outputs, 16 external digital inputs		3	
**External LED-outputs can be used in the grip for LEDs*			
Main-axis with additional contact equipment separately wired (not via profibus)			
- 2 direction contacts + 1 zero position contact (not potential-free) per main-axis			1
- 1 zero position contact (potential-free) per main-axis			2

Profinet			
Supply voltage	18-30V DC		
Baud rate	to 100MBit/s		
Output value	0...512...1023		
Mounting depth A	85mm		
Wiring	Profinet (1), cable 300mm with M12 plug connector (female)		
	Profinet (2), cable 300mm with M12 plug connector (female)		
	Supply voltage (if applicable contact wiring) cable 12x0,25mm² 300mm long without plug connector		
	External in-/outputs, cable 18x0,25mm² 300mm long without plug connector		
	External in-/outputs (additional at 16E/16A) cable 18x0,25mm² 300mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
Profinet		E601 1	
- 4 analog joystick axis			
- 16 digital joystick functions			
- Input for capacitive sensor			
With with additional external in-/outputs			
- 8 external LED-outputs, 8 external digital inputs		2	
- 16 external LED-outputs, 16 external digital inputs		3	
**External LED-outputs can be used in the grip for LEDs*			
Main-axis with additional signals separately wired (not via profinet)			
- 2 direction signals + zero position signal (potential-free) per main-axis			3

1

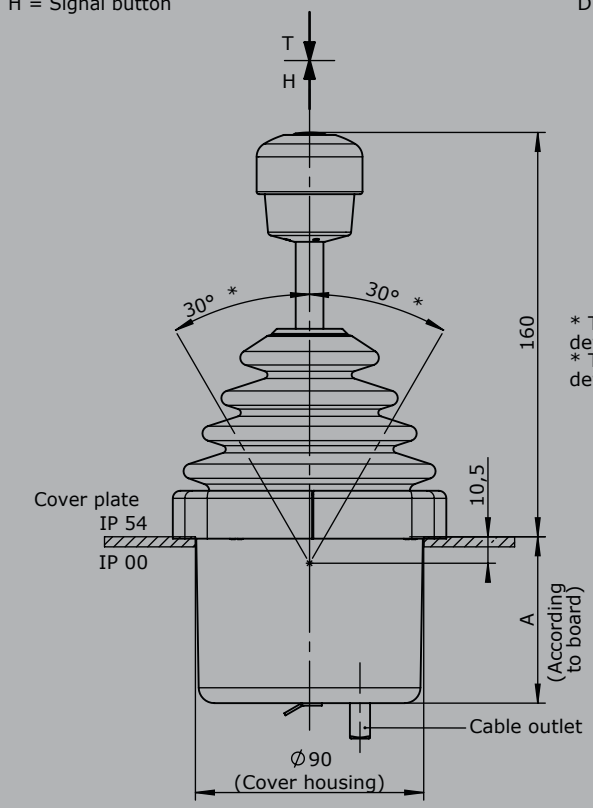
Profinet safe			
Supply voltage	18-30V DC		
Baud rate	to 100MBit/s		
Output value	0...512...1023		
Mounting depth A	85mm		
Wiring	Profinet (IN), cable 300mm with M12 plug connector (female)		
	Profinet (OUT), cable 300mm with M12 plug connector (female)		
	Supply voltage (if applicable contact wiring) cable 12x0,25mm² 300mm long without plug connector		
	External in-/outputs, cable 18x0,25mm² 300mm long without plug connector		
	External in-/outputs (additional at 16E/16A) cable 18x0,25mm² 300mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
- 4 analog joystick axis		E701 1	
- 16 digital joystick functions			
- Input for capacitive sensor			
With additional external in-/outputs			
- 8 external LED-outputs, 8 external digital inputs		2	
- 16 external LED-outputs, 16 external digital inputs		3	
**External LED-outputs can be used in the grip for LEDs*			
Main-axis with additional signals separately wired (not via profinet safe)			
- 2 direction signals + zero position signal (potential-free) per main-axis			3

Other outputs			
Voltage output for PVG32 0,25...0,5...0,75Us, power supply 9-32V DC			
Wiring:	1. cable 14x0,25mm² 300mm long without plug connector		
	2. cable 14x0,25mm² 300mm long without plug connector (for axis 3+4 or grip function)		
	Optional with plug connector *(standard plug connectors see page 129)*		S
	1 axis	E907 1	
	2 axis	2	
	3 axis	3	
	4 axis	4	
	5 axis	5	
	6 axis	6	
Main-axis with additional direction contacts per main-axis			4
8 Bit Gray-Code with direction signals per main-axis, supply voltage 9-36V DC			
Wiring:	1. cable 37x0,14mm² 300mm long without plug connector (axis 1+2)		
	2. cable 37x0,14mm² 300mm long without plug connector (axis 3+4)		
	Optional with plug connector *(standard plug connectors see page 129)*		S
	1 axis	E903 1	
	2 axis	2	
	3 axis	3	
	4 axis	4	

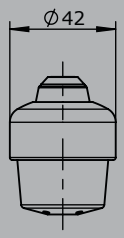
8 Bit Binär-Code with direction signals per main-axis, supply voltage 9-36V DC				
Wiring:	1. cable 37x0,14mm² 300mm long without plug connector (axis 1+2)			
	2. cable 37x0,14mm² 300mm long without plug connector (axis 3+4)			
	Optional with plug connector *(standard plug connectors see page 129)*			S
		1 axis	E904 1	
		2 axis	2	
		3 axis	3	
		4 axis	4	

Attachments		
Z01	Mating connector (CAN) M12 (male insert) with 2m cable	20201140
Z02	Mating connector (CAN) M12 (female contact) with 2m cable	20202298
Z03	Mating connector (Profibus) straight	22201440
Z04	Mating connector (Profibus) 90° angled	22201741
Z05	Mating connector (Profinet) M12 (male insert) with 2m cable	5300000222

T = Dead man's button
H = Signal button

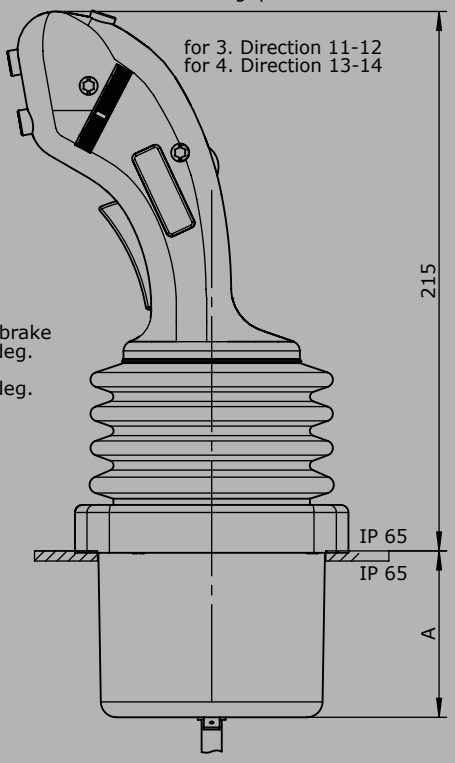


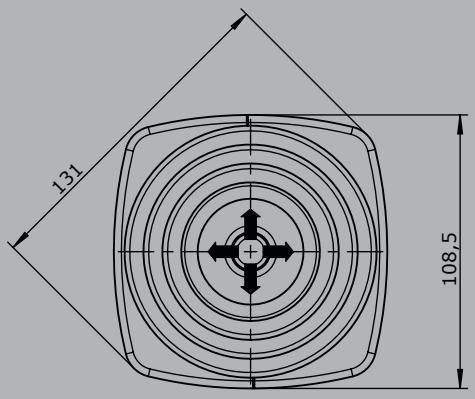
Knob solid
D= Push button



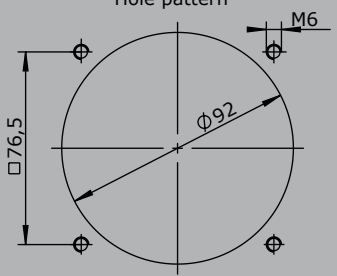
* Type with firction brake
deflection max. 25 deg.
* Type with detent
deflection max. 25 deg.

Palm grip B3

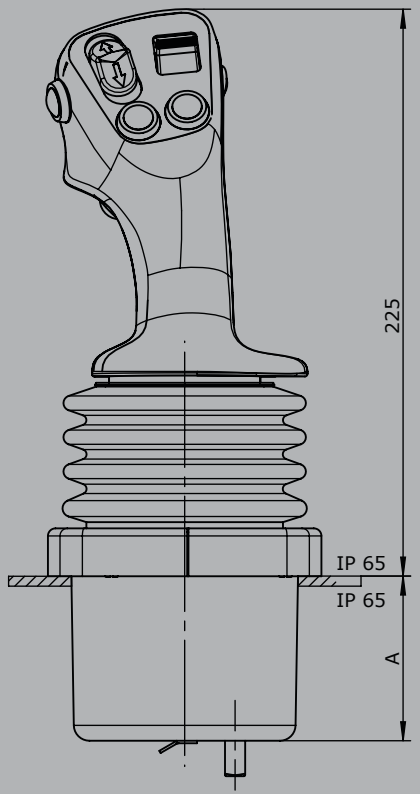




Hole pattern



Palm grip B25



Technical details may vary based on configuration or application! Technical data subject to change without notice!

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Multi-axis controller
V24

GESSMANN Industrial Controllers

The association drive V24 is designed as a driving joystick for construction and agricultural machinery. It has a parking position which can be inserted in the zero position. The V24 is characterized by its extremely rugged design.
Through it`s various interfaces and the many possibilities of combination with our numerous ball handles the V24 is very flexible.

1

Technical data

Mechanical life V24	20 million operating cycles
Supply voltage	See interface
Operation temperature	-40°C to +60°C
Degree of protection	IP54
Functional safety	PLd (EN ISO 13849) possible

Example

V24	P1	T	- R	- E...	- S...	- X

Basic unit

V24.1	Multi-axis controller, 1-axis
V24L	Multi-axis controller, 1-axis with parking position left
V24R	Multi-axis controller, 1-axis parking position right

Gate

P1	T-gate main axis axial *(included in basic unit!)*
P2	T-gate main axis right outside
P3	T-gate main axis left outside
PX	Special gate

Grip / Palm grip

	Knob *(included in basic unit!)*
T	Dead man
H	Signal button
D	Push button
B...	Palm grip B... *(see page palm grip 147)*

Main axis

R	Friction brake adjustable *(included in basic unit!)*

Interface *(description see on the following pages)*

E3xx	CAN-interface
E4xx	CANOpen Safety interface

Plug connectors

S..	Standard plug connectors *(see page 129)*

Special model

X	Special / customer specified

Technical details may vary based on configuration or application! Technical data subject to change without notice!

Multi-axis controller
V24

GESSMANN Industrial Controllers

Combination possibilities with our handles

B1  p. 147	B2  p. 149	B3  p. 151	B5  p. 154	B6  p. 156	B7 B8  p. 158	B9  p. 161	B10  p. 163	B14 B15  p. 165
B20  p. 167	B22  p. 169	B23  p. 171	B24  p. 173	B25  p. 175	B28  p. 177	B29  p. 179	B30  p. 181	B31  p. 183
B32  p. 185								

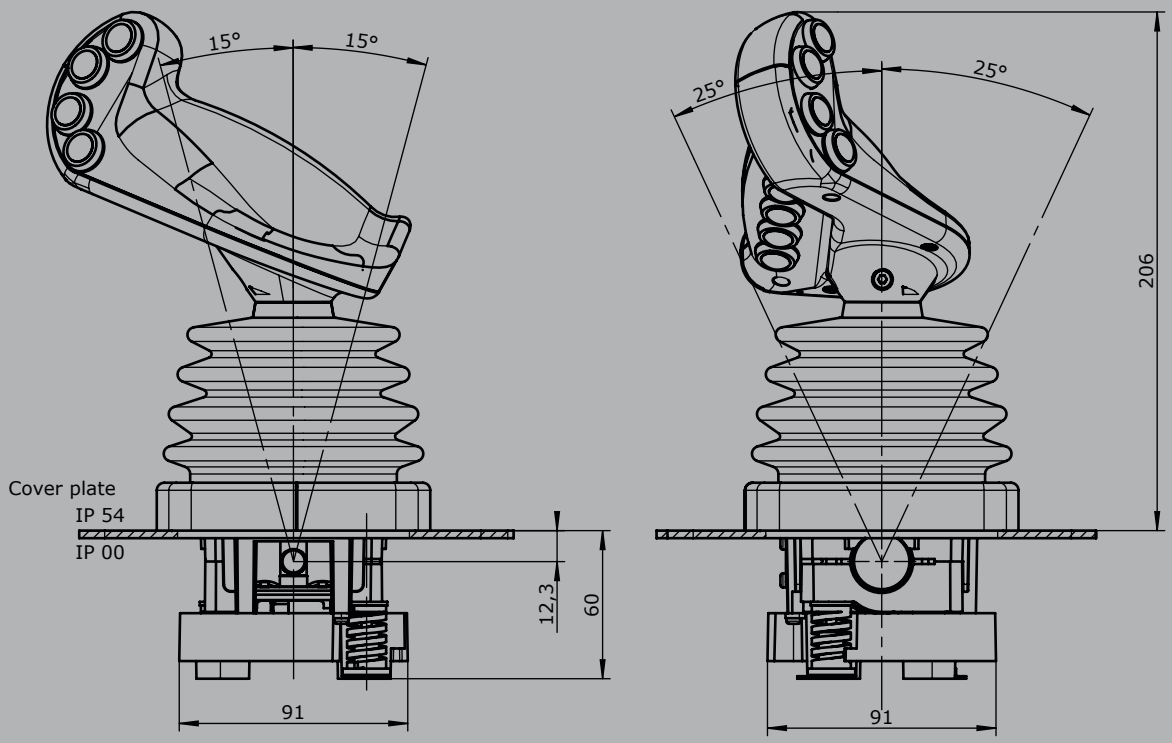
CAN		
Supply voltage	9-36V DC	
Idle current consumption	120mA	
Mounting depth A	60mm	
Protocol	CANOpen CiA DS 301 or SAE J 1939	
Baud rate	125kBit/s to 1Mbit/s	
Output value	255...0...255	
Wiring	CAN (IN) cable 300mm with plug connector M12 (male)	
	CAN (OUT) cable 300mm with plug connector M12 (female)	
	External in-/outputs cable 300mm long without plug connector	
	Optional with plug connector *(standard plug connectors see page 129)*	S
CAN V24		E312 1
- 7 analog joystick axis		
- 15 digital joystick functions		
**With the use of external inputs, the joystickfunctions reduce by 7 pieces!*		
- Input for capacitive sensor		
With additional external in-/outputs		
- 8 external LED-outputs, 1 switching output (potentialfree, 100mA), 7 external digital inputs		2
- 16 external LED-outputs, 1 switching output (potentialfree, 100mA), 7 external digital inputs		3
With additional digital outputs for the main-axis		
- 2 direction signals + 1 zero position signal (potential-free) per axis		3
Additional analog outputs on request!		

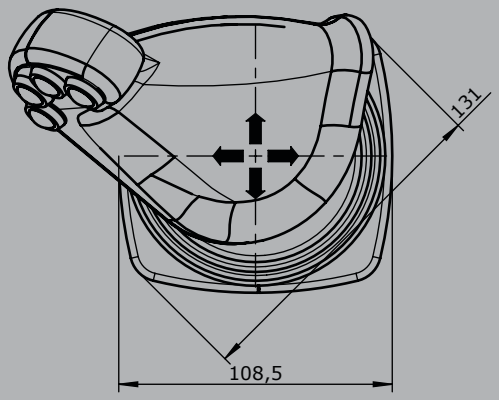
Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

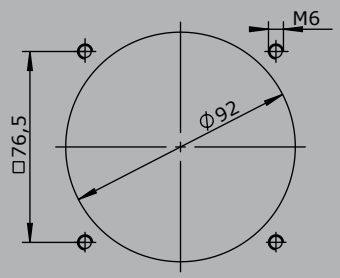
CANOpen safety			
Supply voltage	9-36V DC		
Idle current consumption	120mA		
Mounting depth A	60mm		
Protocol	CANOpen safety CIA 304		
Baud rate	125kBit/s to 1Mbit/s		
Output value	255...0...255		
Wiring	CAN (IN) cable 300mm with plug connector M12 (male)		
	CAN (OUT) cable 300mm with plug connector M12 (female)		
	External in-/outputs cable 300mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
CANopen Safety V24		E411 1	
- 7 analog joystick axis			
- 15 digital joystick functions			
**With the use of external inputs, the joystickfunctions reduce by 7 pieces!*			
- Input for capacitive sensor			
With additional external in-/outputs			
- 8 external LED-outputs, 1 switching output (potentialfree, 100mA), 7 external digital inputs		2	
- 16 external LED-outputs, 1 switching output (potentialfree, 100mA), 7 external digital inputs		3	
With additional digital outputs for the main-axis			
- 2 direction signals + 1 zero position signal (potential-free) per axis			3
Additional analog outputs on request!			

Attachments	
Z01 Mating connector (CAN) M12 (male insert) with 2m cable	20201140
Z02 Mating connector (CAN) M12 (female contact) with 2m cable	20202298





Hole pattern



Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Multi-axis controller
V25

GESSMANN Industrial Controllers

The multi-axis controller V25 is available in either single-axis or multi-axis options and is a robust controller used commonly in electro-hydraulic applications.
With many output options including voltage, amperage and switching contacts and many handle options the V25 series is hugly customisable.
The V25 is resistant to oil, maritime conditions e.g. offshore / vessels, UV radiation typically from the sun.

1

Technical data

Mechanical life V25	8 million operating cycles
Supply voltage	See interface
Operation temperature	-40°C to +60°C
Degree of protection	IP54
Functional safety	PLd (EN ISO 13849) possible

Example

V25	S8	P	T	- Z	- B	- E...	- S...	- X

Basic unit

V25.1	1-axis
V25	2-axis

Control-handle long

	Standard 100mm
S8	+20mm

**Only available in combination with grip!*

Gate

P	Cross gate

Grip / palm grip

	Knob *(included in basic unit!)*
M	Mechanical zero interlock
T	Knob with dead man
H	Knob with signal button
D	Knob with push button KDA/70
B ...	Palm grip B... *(see page palm grip 147)*

Spring return *(includet in basic unit!)*

Z	Spring return

Cover housing *(description see page 187)*

B	Cover housing

Interface *(description see on the following page)*

E0xx	Switching output
E1xx	Voltage output
E2xx	Current output
E3xx	CAN-interface
E4xx	CANOpen Safety interface

Plug connectors

S..	Standard plug connectors *(see page 129)*

Special model

X	Special / customer specified

Technical details may vary based on configuration or application! Technical data subject to change without notice!

1

Combination possibilities with our handles

Digital output			
Supply voltage	9-32V DC		
Current carrying capacity	Direction signal 150mA		
	Zero position signal 500mA		
Mounting depth A	60mm		
Wiring	1. cable 14x0,25mm² 500mm long without plug connector		
	2. cable 14x0,25mm² (for axis 3-4 or grip function) 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
2 Direction signals + 1 zero position signal (galvanically isolated) per axis			
	1 axis	E001 1	
	2 axis	2	

Voltage output (not stabilized)			
Supply voltage	4,75-5,25V DC		
Current carrying capacity	Direction signal 8mA		
Mounting depth A	60mm		
Wiring	1. cable 14x0,25mm² 500mm long without plug connector		
	2. cable 14x0,25mm² (for axis 3-4 or grip function) 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
0,5...2,5...4,5V redundant + 2 direction signals per axis			
	1 axis	E104 1	
	2 axis	2	
	Output options		
	Characteristic:		
	Inverse dual	1	
	Dual	2	
	Inverse Dual with dead zone +/- 3°	3	
	Dual with dead zone +/- 3°	4	

Voltage output				
Supply voltage	9-32V DC (*11,5-32)			
Current carrying capacity	Direction signal 150mA			
	Zero position signal 500mA			
Mounting depth A	60mm			
Wiring	1. cable 14x0,25mm² 500mm long without plug connector			
	2. cable 14x0,25mm² (for axis 3-4 or grip function) 500mm long without plug connector			
	Optional with plug connector *(standard plug connectors see page 129)*			S
0,5...2,5...4,5V redundant + 2 direction signals + 1 zero position signal (galvanically isolated) per axis				
	1 axis	E112 1		
	2 axis	2		
	3 axis*	3		
	4 axis*	4		
0...5...10V redundant + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, supply voltage 11,5 - 32V DC				
	1 axis	E132 1		
	2 axis	2		
	3 axis*	3		
	4 axis*	4		
10...0...10V + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, supply voltage 11,5 - 32V DC, sensor redundant with error monitoring and error signal				
	1 axis	E136 1		
	2 axis	2		
	3 axis*	3		
	4 axis*	4		
	Output options			
	Characteristic:			
	Inverse dual *¹		1	
	Dual *¹		2	
	Inverse dual with dead zone +/- 3° *¹		3	
	Dual with dead zone +/- 3° *¹		4	
	¹ not combinable with output E136X			
	Single *²		5	
	Single with dead zone *²		6	
	² not combinable with output E112X and E132X			
	Digital output signals:			
	Output signals standard:			0
	Direction signals and zero position signals 1,5A 24VDC			1

**Axis for handle functions, interface can vary depending upon actuation element!*

Voltage output with other value on request!

1

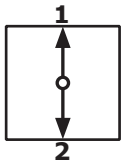
Current output				
Supply voltage	9-32V DC			
Current carrying capacity	Direction signal 150mA			
	Zero position signal 500mA			
Mounting depth A	60mm			
Wiring	1. cable 14x0,25mm² 500mm long without plug connector			
	2. cable 14x0,25mm² (for axis 3-4 or grip function) 500mm long without plug connector			
	Optional with plug connector *(standard plug connectors see page 129)*			S
0...10...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal				
	1 axis		E206 1	
	2 axis		2	
	3 axis*		3	
	4 axis*		4	
20...0...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal				
	1 axis		E208 1	
	2 axis		2	
	3 axis*		3	
	4 axis*		4	
4...12...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal				
	1 axis		E214 1	
	2 axis		2	
	3 axis*		3	
	4 axis*		4	
20...4...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal				
	1 axis		E216 1	
	2 axis		2	
	3 axis*		3	
	4 axis*		4	
	Output options			
	Single			5
	Single with dead zone +/- 3°			6
	Digital output signals:			
	Output signals standard:			0
	Direction signals and zero position signals 1,5A 24VDC			1

**Axis for handle functions, interface can vary depending upon actuation element!*

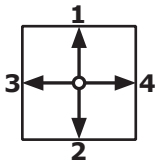
Current output with other value on request!

Identification of the installation variants with switching directions:

V25.1



V25



CAN		
Supply voltage	9-32V DC	
Idle current consumption	120mA (24VDC)	
Current carrying capacity	Direction signal 100mA	
	Zero position signal 100mA	
	External digital output for LEDs 5mA - 30mA (dependent on the number of LEDs)	
	Digital switching output (potential-free) 100mA	
Mounting depth A	60mm (Expansion stage 1)	
	75mm (Expansion stage 2)	
	95mm (Expansion stage 3)	
Protocol	CANOpen CiA DS 301 or SAE J1939	
Baud rate	20kBit/s to 1Mbit/s (standard 250kBit/s)	
Output value	255...0...255	
Wiring	CAN (IN) cable 300mm with plug connector M12 (male)	
	CAN (OUT) cable 300mm with plug connector M12 (female)	
	External in-/outputs cable 300mm long without plug connector	
	External in-/outputs cable 300mm long without plug connector (additional from 32 in-/outputs)	
	Optional with plug connector *(standard plug connectors see page 129)*	S
CAN V25 expansion stage 1		E304 1
- 4 analog joystick axis		
- 15 digital joystick functions		
- Input for capacitive sensor		
Main-axis with additional digital outputs separately wired (not via CAN)		
- 2 direction signals per main axis		1
CAN V25 expansion stage 2		E305 1
- 7 analog joystick axis		
- 15 digital joystick functions		
- 2 inputs for capacitive sensors		
With additional external in-/outputs		
- 8 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 8 external digital inputs		2
- 16 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 16 external digital inputs		3
External LED-outputs can be used in the grip for LEDs		

GESSMANN Industrial Controllers

1

CAN V25 expansion stage 3	E306 1	
- 10 analog joystick axis		
- 15 digital joystick functions		
- 2 inputs for capacitive sensors		
With additional external in-/outputs		
- 8 external LED-outputs (dimmable), 2 switching outputs (potential-free, 100mA), 8 external digital inputs	2	
- 16 external LED-outputs (dimmable), 2 switching outputs (potential-free, 100mA), 16 external digital inputs	3	
- 24 external LED-outputs (dimmable), 2 switching outputs (potential-free, 100mA), 24 external digital inputs	4	
- 32 external LED-outputs (dimmable), 2 switching outputs (potential-free, 100mA), 32 external digital inputs	5	
External LED-outputs can be used in the grip for LEDs		
Main-axis with additional digital outputs separately wired (not via CAN)		
- 2 direction signals + 1 zero position signal (potential-free) per axis		3
With additional analog outputs on request!		

CANopen safety		
Supply voltage	9-32V DC	
Idle current consumption	120mA (24V DC)	
Current carrying capacity	Direction signal 100mA	
	Zero position signal 100mA (potential-free)	
	External digital output for LEDs 5mA - 30mA (dependent on the number of LEDs)	
	Digital switching output (potential-free) 100mA	
Baud rate	20kBit/s to 1MBit/s (standard 250kBit/s)	
Output value	255...0...255	
Mounting depth	60mm (Expansion stage 1)	
	75mm (Expansion stage 2)	
	95mm (Expansion stage 3)	
Protocol	CANopen Safety CIA 304	
Wiring	CAN (IN) cable 300mm with plug connector M12 (male)	
	CAN (OUT) cable 300mm with plug connector M12 (female)	
	External in-/outputs cable 300mm long without plug connector	
	External in-/outputs cable 300mm long without plug connector (additional from 32 in-/outputs)	
	Optional with plug connector *(standard plug connectors see page 129)*	S
CANopen Safety expansion stage 1	E404 1	
- 4 analog joystick axis		
- 15 digital joystick functions		
- Input for capacitive sensor		
Main-axis with additional digital outputs separately wired (not via CAN)		
- 2 direction signals per main axis		1
CANopen safety expansion stage 2	E405 1	
- 7 analog joystick axis		
- 15 digital joystick functions		
- 2 inputs for capacitive sensors		
With additional external in-/outputs		
- 8 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 8 external digital inputs	2	
- 16 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 16 external digital inputs	3	
External LED-outputs can be used in the grip for LEDs		

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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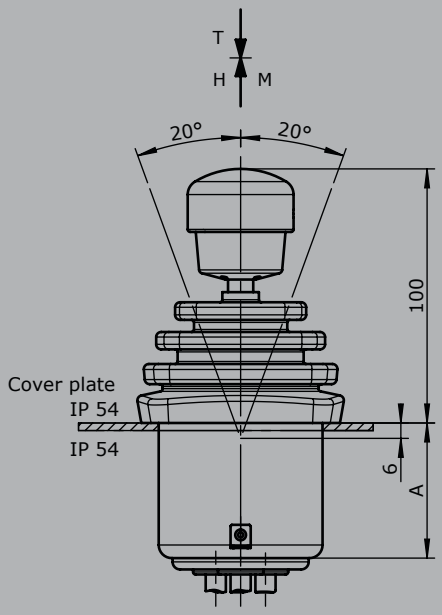
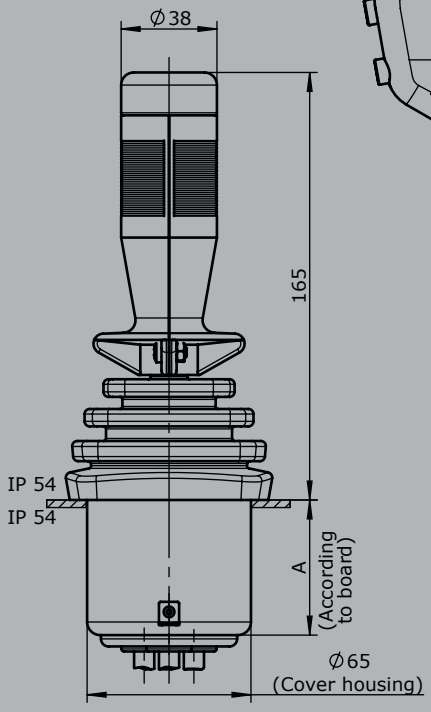
CANopen safety expansion stage 3	E406 1	
- 10 analog joystick axis		
- 15 digital joystick functions		
- 2 inputs for capacitive sensor		
With additional external in-/outputs		
- 8 external LED-outputs (dimmable), 2 switching outputs (potential-free, 100mA), 8 external digital inputs	2	
- 16 external LED-outputs (dimmable), 2 switching outputs (potential-free, 100mA), 16 external digital inputs	3	
- 24 external LED-outputs (dimmable), 2 switching outputs (potential-free, 100mA), 24 external digital inputs	4	
- 32 external LED-outputs (dimmable), 2 switching outputs (potential-free, 100mA), 32 external digital inputs	5	
External LED-outputs can be used in the grip for LEDs		
Main-axis with additional digital outputs separately wired (not via CAN)		
- 2 direction signals + 1 zero position signal (potential-free) per axis		3
With additional analog outputs on request!		

Attachments	
Z01 Mating connector M12 male insert with 2m cable	20201140
Z02 Mating connector M12 female insert with 2m cable	20202298

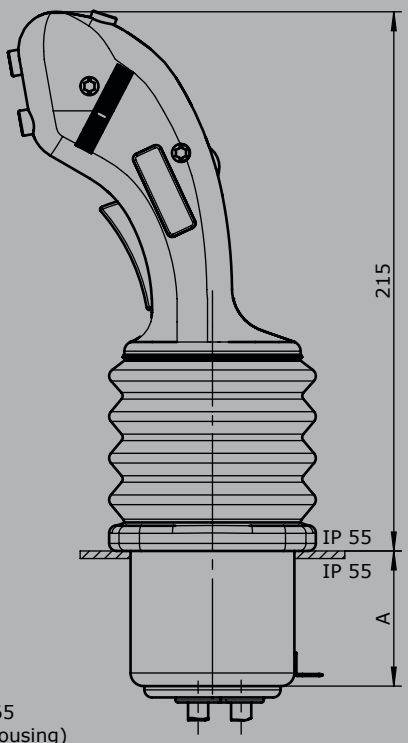
T = Dead man's button
H = Signal button
M = Latch for mechanical zero interlock

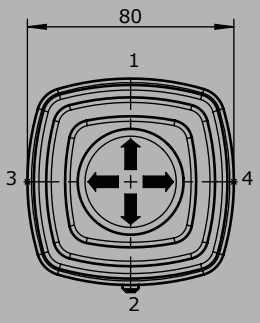


Palm grip B1

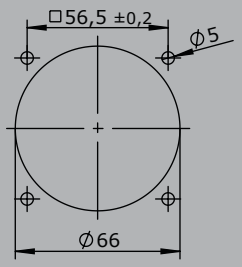


Palm grip B3

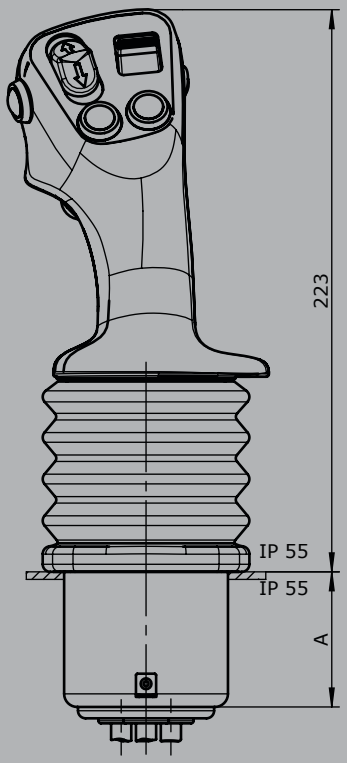




Hole pattern



Palm grip B25



Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Multi-axis controller
V26

GESSMANN Industrial Controllers

The multi-axis controller V26 is a robust controller used commonly in electro-hydraulic applications.
With many output options including voltage, amperage and switching contacts and many handle options the V26 series is hugly customisable.

Technical data

Mechanical life V26	10 million operating cycles
Supply voltage	See interface
Operation temperature	-40°C to +60°C
Degree of protection	IP22

1

		V26	T	- R	+ R	- B	- E...	-S...	- X
Basic unit									
V26	2-axis								
Grip / palm grip									
	Knob *(included in basic unit!)*								
T	Dead man								
H	Signal button								
D	Push button								
B...	Palm grip B... *(see page palm grip 147)*								
Axis 1									
R	Friction brake								
Axis 2									
R	Friction brake								
Cover housing									
B	Cover housing *(included in basic unit!)*								
Interface *(description see on the following pages)*									
E0xx	Switching output								
E1xx	Voltage output								
E2xx	Current output								
E3xx	CAN-interface								
E4xx	CANOpen safety interface								
Plug connectors									
S..	Standard plug connectors *(see page 129)*								
Special model									
X	Special / customer specified								

Technical details may vary based on configuration or application! Technical data subject to change without notice!

1

Digital output			
Supply voltage	9-32V DC		
Current carrying capacity	Direction signal 150mA		
	Zero position signal 500mA		
Mounting depth A	105mm		
Wiring	Cable 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
2 direction signals + 1 zero position signal (galvanically isolated) per axis			
	2 axis	E002 2	

Voltage output (not stabilized)			
Supply voltage	4,75-5,25V DC		
Current carrying capacity	Direction signal 8mA		
Mounting depth A	105mm		
Wiring	Cable 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
0,5...2,5...4,5V redundant per axis			
	2 Achsen	E103 2	
	Output options		
	Characteristic:		
	Inverse dual	1	
	Dual	2	
	Inverse dual with dead zone +/- 3°	3	
	Dual with dead zone +/- 3°	4	

Voltage output			
Supply voltage	9-32V DC (*11,5-32)		
Current carrying capacity	Direction signal 150mA		
	Zero position signal 500mA		
Mounting depth A	105mm		
Wiring	Cable 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
0,5...2,5...4,5V redundant per axis			
	2 axis	E111 2	
0...5...10V redundant per axis, supply voltage 11,5 - 32V DC			
	2 axis	E131 2	
	Output options		
	Characteristic:		
	Inverse dual	1	
	Dual	2	
	Inverse dual with dead zone +/- 3°	3	
	Dual with dead zone +/- 3°	4	
Voltage output with other value on request!			

Current output			
Supply voltage	9-32V DC		
Current carrying capacity	Direction signal 150mA		
	Zero position signal 500mA		
Mounting depth A	105mm		
Wiring	Cable 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
0...10...20mA per axis, sensor redundant with error monitoring and error signal			
	2 axis	E203 2	
4...12...20mA per axis, sensor redundant with error monitoring and error signal			
	2 axis	E211 2	
	Output options		
	Single	5	
	Single with dead zone +/- 3°	6	
Current output with other value on request!			

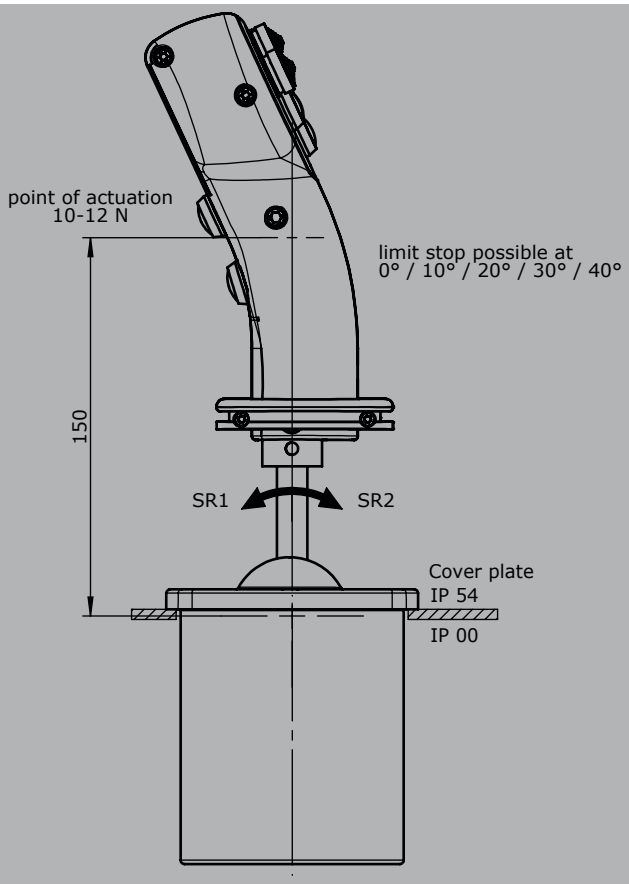
CAN			
Supply voltage	9-36V DC		
Idle current consumption	120mA		
Current carrying capacity	Direction signal 100mA		
	Zero position signal 100mA		
	External digital output for LEDs 5-30mA (dependent on the number of LEDs)		
	Digital switching output (potential-free) 100mA		
Mounting depth A	E3091: 105mm		
	E3091X: 130mm		
	E3101X - E3103X: 130mm		
	E3104X - E3105X: 160mm		
Protocol	CANOpen CiA DS 301 or SAE J 1939		
Baud rate	125kBit/s to 1Mbit/s (standard 250 kBit/s)		
Output value	255...0...255		
Wiring	CAN (IN) cable 300mm with plug connector M12 (male)		
	CAN (OUT) cable 300mm with plug connector M12 (female)		
	External in-/outputs cable 300mm without plug connector		
	External in-/outputs cable 300mm without plug connector (additionally from 32 in-/outputs)		
	Optional with plug connector *(standard plug connectors see page 129)*		
CAN expansion stage 1		E309	1
- 7 analoge Joystickachsen			
- 16 digitale Joystickfunktionen			
- Input for capacitive sensor			
With additional external in-/outputs			
- 8 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 8 external digital inputs			2
- 16 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 16* external digital inputs			3
External LED-outputs can be used in the grip for LEDs			
**With the use of capacitive sensor, the external digital inputs reduce by one input!*			

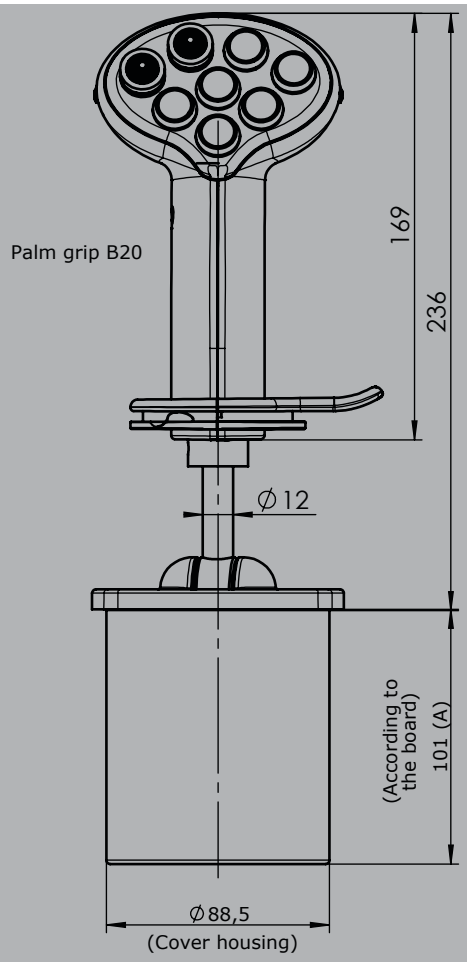
1

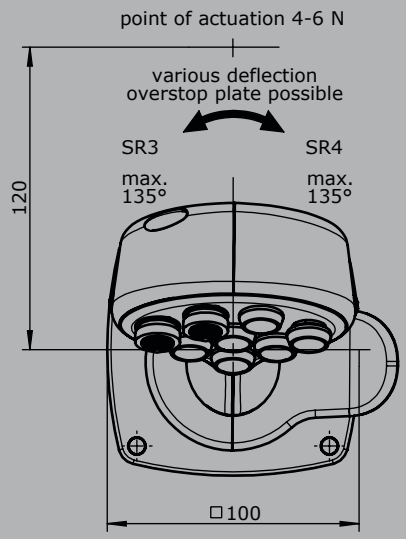
CANopen Safety			
Supply voltage	9-36V DC		
Idle current consumption	120mA		
Current carrying capacity	Direction signal 100mA		
	Zero position signal 100mA		
	External digital output for LEDs 5-30mA (depending on the number of LED`s)		
	Digital switching output (potential-free) 100mA		
Mounting depth A	E4091: 105mm		
	E4091X: 130mm		
	E4101X - E4103X: 130mm		
	E4104X - E4105X: 160mm		
Protocol	CAN Safety CIA 304		
Baud rate	125kBit/s to 1MBit/s (Standard 250 kBits)		
Output value	255...0...255		
Wiring	CAN (IN) cable 300mm with plug connector M12 (male)		
	CAN (OUT) cable 300mm with plug connector M12 (female)		
	External in-/outputs cable 300mm without plug connector		
	External in-/outputs cable 300mm without plug connector (additionally from 32 in-/outputs)		
	Optional with plug connector *(standard plug connectors see page 129)*		S
CANOpen safety expansion stage 1		E409	1
- 7 analog joystick axis			
- 16 digital joystick functions			
- Input for capacitive sensor			
With additional external in-/outputs			
- 8 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 8 external digital inputs			2
- 16 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 16* external digital inputs			3
External LED-outputs can be used in the grip for LEDs			
**With the use of capacitive sensor, the external digital inputs reduce by one input!*			

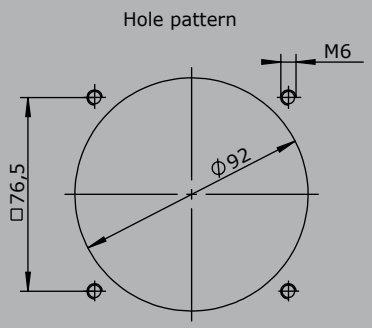
Other outputs			
Voltage output for PVG32 0,25...0,5...0,75Us, power supply 9-32V DC			
Wiring:	1. cable 14x0,25mm² 300mm long without plug connector		
	2. cable 14x0,25mm² 300mm long without plug connector (for axis 3+4 or grip function)		
	Optional with plug connector *(standard plug connectors see page 129)*		S
	2 axis	E907	2

Attachments	
Z01 Mating connector (CAN) M12 (male insert) with 2m cable	20201140
Z02 Mating connector (CAN) M12 (female contact) with 2m cable	20202298









Multi-axis controller
V1

GESSMANN Industrial Controllers

The multi-axis controller V1 is a robust switching device for crane and hoisting applications.
The modular design enables the switching device to be used universally.
The V1 is resistant to oil, maritime conditions e.g. offshore / vessels, UV radiation typically from the sun.

1

Technical data

Mechanical life V1	6 million operating cycles
Supply voltage	See interface
Operation temperature	-40°C tl +60°C
Degree of protection	IP65

	V1	P	H11	H13	H15	H17	- Z	+ Z	- B	- E...	- S...	- X
Basic unit												
V1.1 1-axis												
V1 2-axis												
Gate												
P Cross gate												
PX Special gate												
Grip / Grip functions												
Grip *(included in basic unit!)*												
H11 Additional axis 1 / Grip up - down												
H13 Additional axis 2 / Grip rotate left - right												
H15 Additional axis 3 / Grip tilt forwards - backwards												
H17 Additional axis 4 / Grip tilt left - right												
Axis 1												
Z Spring return												
R Friction brake												
Axis 2 (not applicable to V1.1)												
Z Spring return												
R Friction brake												
Cover housing												
B Cover housing (*included in basic unit!*)												
Interface *(description see on the following pages)*												
E0xx Switching output												
E1xx Voltage output												
E2xx Current output												
E3xx CAN-interface												
E4xx CANOpen safety interface												
E5xx Profibus DP-interface												
E6xx Profinet												
E7xx Profinet safe												
Plug connectors												
S.. Standard plug connectors *(see page 129)*												
Special model												
X Special / customer specified												

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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Digital output			
Supply voltage	9-32V DC		
Current carrying capacity	Direction signal 150mA		
	Zero position signal 500mA		
Mounting depth A	85mm		
Wiring	1. cable 14x0,25mm² 500mm long without plug connector		
	2. cable 14x0,25mm² (for axis 3-4 or grip function) 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
2 direction signals + 1 zero position signal (galvanically isolated) per axis			
	1 axis	E001 1	
	2 axis	2	

Voltage output (not stabilized)			
Supply voltage	4,75-5,25V DC		
Current carrying capacity	Direction signal 8mA		
Mounting depth A	85mm		
Wiring	1. cable 14x0,25mm² 500mm long without plug connector		
	2. cable 14x0,25mm² (for axis 3-4 or grip function) 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
0,5...2,5...4,5V redundant signals per axis			
	1 axis	E103 1	
	2 axis	2	
	3 axis*	3	
	4 axis*	4	
	5 axis*	5	
	6 axis*	6	
	Output options		
	Characteristic:		
	Inverse dual	1	
	Dual	2	
	Inverse dual with dead zone +/- 3°	3	
	Dual with dead zone +/- 3°	4	

1

Voltage output				
Supply voltage	9-32V DC (*11,5-32)			
Current carrying capacity	Direction signal 150mA			
	Zero position signal 500mA			
Mounting depth A	85mm			
Wiring	1. cable 14x0,25mm² 500mm long without plug connector			
	2. cable 14x0,25mm² (for axis 3-4 or grip function) 500mm long without plug connector			
	Optional with plug connector *(standard plug connectors see page 129)*			S
0,5...2,5...4,5V redundant + 2 direction signals + 1 zero position signal (galvanically isolated) per axis				
	1 axis	E112 1		
	2 axis	2		
	3 axis*	3		
	4 axis*	4		
	5 axis*	5		
	6 axis*	6		
0...5...10V redundant + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, supply voltage 11,5 - 32V DC				
	1 axis	E132 1		
	2 axis	2		
	3 axis*	3		
	4 axis*	4		
	5 axis*	5		
	6 axis*	6		
10...0...10V + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, supply voltage 11,5 - 32V DC, sensor redundant with error monitoring and error signal				
	1 axis	E136 1		
	2 axis	2		
	3 axis*	3		
	4 axis*	4		
	5 axis*	5		
	6 axis*	6		
	Output options			
	Characteristic:			
	Inverse dual *¹		1	
	Dual *¹		2	
	Inverse dual with dead zone +/- 3° *¹		3	
	Dual with dead zone +/- 3° *¹		4	
	*¹ *not combinable with output E136X*			
	Single *²		5	
	Single with dead zone *²		6	
	*² *not combinable with output E112X and E132X*			
	Digital output signals:			
	Output signals standard:			0
	Direction signals and zero position signals 1,5A 24V DC			1
Voltage output with other value on request!				

Current output				
Supply voltage	9-32V DC			
Current carrying capacity	Direction signal 150mA			
	Zero position signal 500mA			
Mounting depth A	85mm			
Wiring	1. cable 14x0,25mm² 500mm long without plug connector			
	2. cable 14x0,25mm² (for axis 3-4 or grip function) 500mm long without plug connector			
	Optional with plug connector *(standard plug connectors see page 129)*			S
0...10...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal				
	1 axis	E206	1	
	2 axis		2	
	3 axis*		3	
	4 axis*		4	
	5 axis*		5	
	6 axis*		6	
20...0...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal				
	1 axis	E208	1	
	2 axis		2	
	3 axis*		3	
	4 axis*		4	
	5 axis*		5	
	6 axis*		6	
4...12...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal				
	1 axis	E214	1	
	2 axis		2	
	3 axis*		3	
	4 axis*		4	
	5 axis*		5	
	6 axis*		6	
20...4...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal				
	1 axis	E216	1	
	2 axis		2	
	3 axis*		3	
	4 axis*		4	
	5 axis*		5	
	6 axis*		6	
	Output options			
	Single			5
	Single with dead zone +/- 3°			6
	Digital output signals:			
	Output signals standard:			0
	Direction signals and zero position signals 1,5A 24V DC			1

**Axis for handle functions, interface can vary depending upon actuation element!*

Current output with other value on request!

Technical details may vary based on configuration or application! Technical data subject to change without notice!

GESSMANN Industrial Controllers

1

CAN		
Supply voltage	9-32V DC	
Idle current consumption	120mA (24V DC)	
Current carrying capacity	Direction signal 100mA	
	Zero position signal 100mA (potential-free)	
	External digital output for LEDs 5mA - 30mA (dependent on the number of LEDs)	
	Digital switching output (potential-free) 100mA	
Mounting depth A	E3091: 85mm	
	E3091X: 105mm	
	E3101X - E3103X: 105mm	
	E3104X - E3105X: 130mm	
Protocol	CANopen CiA DS 301 or SAE J1939	
Baud rate	20kBit/s to 1Mbit/s (standard 250kBit/s)	
Output value	255...0...255	
Wiring	CAN (IN) cable 300mm with plug connector M12 (male)	
	CAN (OUT) cable 300mm with plug connector M12 (female)	
	External in-/outputs cable 300mm long without plug connector	
	External in-/outputs cable 300mm long without plug connector (additionally from 32 in-/outputs)	
	Optional with plug connector *(standard plug connectors see page 129)*	S

CAN Expansion stage 1	E309 1	
- 7 analog joystick axis		
- 16 digital joystick functions		
- Input for capacitive sensor		
With additional external in-/outputs		
- 8 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 8 external digital inputs	2	
- 16 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 16* external digital inputs	3	
External LED-outputs can be used in the grip for LEDs		
**With the use of capacitive sensor, the external digital inputs reduce by one input!*		
CAN Expansion stage 2	E310 1	
- 10 analog joystick axis		
- 16 digital joystick functions		
- 2 inputs for capacitive sensors		
With additional external in-/outputs		
- 8 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 8 external digital inputs	2	
- 16 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 16 external digital inputs	3	
- 24 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 24 external digital inputs	4	
- 32 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 32* external digital inputs	5	
External LED-outputs can be used in the grip for LEDs		
**With the use of two capacitive sensors, the external digital inputs reduce by one input!*		
Main-axis with additional digital-/analog outputs separately wired (not via CAN)		
- 2 direction signals + 1 zero position signals (potential-free) per main-axis	3	
Additional analog outputs on request!		

CANopen safety		
Supply voltage	9-32V DC	
Idle current consumption	120mA (24V DC)	
Current carrying capacity	Direction signal 100mA	
	Zero position signal 100mA (potential-free)	
	External digital output for LEDs 5mA - 30mA (dependent on the number of LEDs)	
	Digital switching output (potential-free) 100mA	
Mounting depth A	E4091: 85mm	
	E4091X: 105mm	
	E4101X - E4103X: 105mm	
	E4104X - E4105X: 130mm	
Protocol	CANopen Safety CIA 304	
Baud rate	20kBit/s to 1MBit/s (standard 250kBit/s)	
Output value	255...0...255	
Wiring	CAN (IN) cable 300mm with plug connector M12 (male)	
	CAN (OUT) cable 300mm with plug connector M12 (female)	
	External in-/outputs cable 300mm long without plug connector	
	External in-/outputs cable 300mm long without plug connector (additionally from 32 in-/outputs)	
	Optional with plug connector *(standard plug connectors see page 129)*	S

CANopen safety expansion stage 1	E409 1	
- 7 analog joystick axis		
- 16 digital joystick functions		
- Input for capacitive sensor		
With additional external in-/outputs		
- 8 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 8 external digital inputs	2	
- 16 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 16* external digital inputs	3	
**External LED-outputs can be used in the grip for LEDs*		
**With the use of capacitive sensor, the external digital inputs reduce by one input!*		
CANopen safety expansion stage 2	E410 1	
- 10 analog joystick axis		
- 16 digital joystick functions		
- 2 inputs for capacitive sensors		
With additional external in-/outputs		
- 8 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 8 external digital inputs	2	
- 16 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 16 external digital inputs	3	
- 24 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 24 external digital inputs	4	
- 32 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 32* external digital inputs	5	
External LED-outputs can be used in the grip for LEDs		
**With the use of two capacitive sensors, the external digital inputs reduce by one input!*		
Main-axis with additional digital-/analog outputs separately wired (not via CAN)		
- 2 direction signals + 1 zero position signals (potential-free) per main-axis	3	
Additional analog outputs on request!		

1

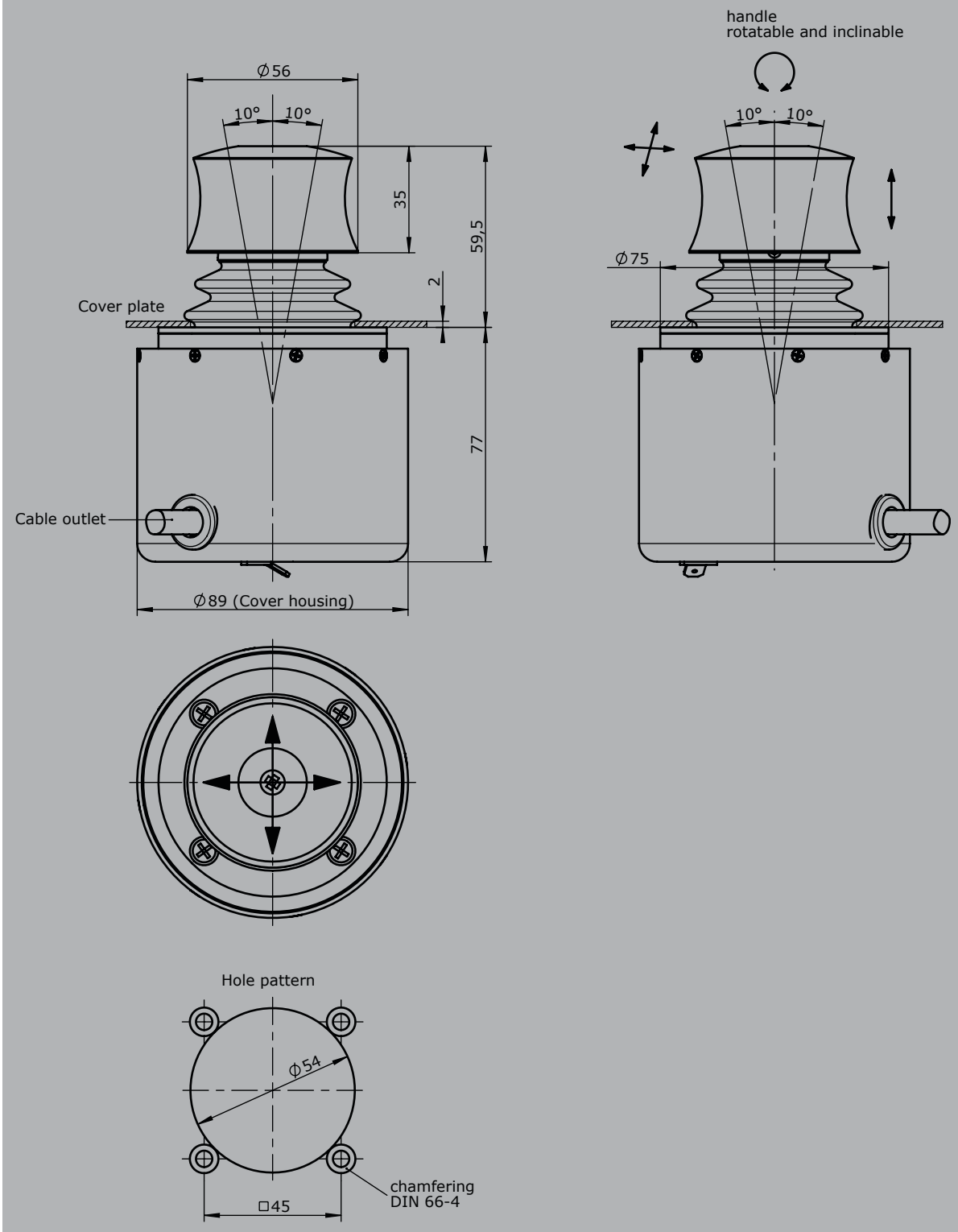
Profibus DP		
Supply voltage	18-30V DC	
Baud rate	to 12MBit/s	
Output value	0...128...255	
Mounting depth A	130mm	
Wiring	Profibus, cable 100mm with plug connector D-Sub 9	
	Supply voltage (if applicable contact wiring) cable 12x0,25mm² 300mm long without plug connector	
	External in-/outputs, cable 18x0,25mm² 300mm long without plug connector	
	External in-/outputs (additional at 16E/16A) cable 18x0,25mm² 300mm long without plug connector	
	Optional with plug connector *(standard plug connectors see page 129)*	S
Profibus DP		E501 1
- 4 analog joystick axis		
- 16 digital joystick functions		
- Input for capacitive sensor		
With additional external in-/outputs		
- 8 external LED-outputs, 8 external digital inputs		2
- 16 external LED-outputs, 16 external digital inputs		3
**External LED-outputs can be used in the grip for LEDs*		
Main-axis with additional contact equipment separately wired (not via profibus)		
- 2 direction contacts + 1 zero position contact (not potential-free) per main-axis		1
- 1 zero position contact (potential-free) per main-axis		2

Profinet		
Supply voltage	18-30V DC	
Baud rate	to 100MBit/s	
Output value	0...512...1023	
Mounting depth A	105mm	
Wiring	Profinet (1), cable 300mm with M12 plug connector (female)	
	Profinet (2), cable 300mm with M12 plug connector (female)	
	Supply voltage (if applicable contact wiring) cable 12x0,25mm² 300mm long without plug connector	
	External in-/outputs, cable 18x0,25mm² 300mm long without plug connector	
	External in-/outputs (additional at 16E/16A) cable 18x0,25mm² 300mm long without plug connector	
	Optional with plug connector *(standard plug connectors see page 129)*	S
Profinet		E601 1
- 4 analog joystick axis		
- 16 digital joystick functions		
- Input for capacitive sensor		
With with additional external in-/outputs		
- 8 external LED-outputs, 8 external digital inputs		2
- 16 external LED-outputs, 16 external digital inputs		3
**External LED-outputs can be used in the grip for LEDs*		
Main-axis with additional signals separately wired (not via profinet)		
- 2 direction signals + zero position signal (potential-free) per main-axis		3

Profinet safe			
Supply voltage	18-30V DC		
Baud rate	to 100MBit/s		
Output value	0...512...1023		
Mounting depth A	105mm		
Wiring	Profinet (1), cable 300mm with M12 plug connector (female)		
	Profinet (2), cable 300mm with M12 plug connector (female)		
	Supply voltage (if applicable contact wiring) cable 12x0,25mm² 300mm long without plug connector		
	External in-/outputs, cable 18x0,25mm² 300mm long without plug connector		
	External in-/outputs (additional at 16E/16A) cable 18x0,25mm² 300mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
- 4 analog joystick axis		E701 1	
- 16 digital joystick functions			
- Input for capacitive sensor			
With additional external in-/outputs			
- 8 external LED-outputs, 8 external digital inputs		2	
- 16 external LED-outputs, 16 external digital inputs		3	
External LED-outputs can be used in the grip for LEDs			
Main-axis with additional signals separately wired (not via profinet safe)			
- 2 direction signals + zero position signal (potential-free) per main-axis			3

Other outputs			
Voltage output for PVG32 0,25...0,5...0,75Us, power supply 9-32V DC			
Wiring:	1. cable 14x0,25mm² 300mm long without plug connector		
	2. cable 14x0,25mm² 300mm long without plug connector (for axis 3+4 or grip function)		
	Optional with plug connector *(standard plug connectors see page 129)*		S
	1 axis	E907 1	
	2 axis	2	
	3 axis	3	
	4 axis	4	
	5 axis	5	
	6 axis	6	
Main-axis with additional direction contacts per main-axis			4

Attachments		
Z01	Mating connector (CAN) M12 (male insert) with 2m cable	20201140
Z02	Mating connector (CAN) M12 (female contact) with 2m cable	20202298
Z03	Mating connector (Profibus) straight	22201440
Z04	Mating connector (Profibus) 90° angled	22201741
Z05	Mating connector (Profinet) M12 (male insert) with 2m cable	5300000222



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Multi-axis controller
V14

GESSMANN Industrial Controllers

The multi-axis controller V14 is a robust switching device for remote control and eletro-hydraulic applications.
The modular design enables the switching device to be used universally.
The V14 is resistant to oil, maritime conditions e.g. offshore / vessels, UV radiation typically from the sun.

Technical data

Mechanical life V14	6 million operating cycles
Operation temperature	-40°C to +60°C
Degree of protection	IP65

Example

V14L	S8	P	T	- 01 Z C	+ 03 R	- A05 C61	+ A110	- X

Basic unit

V14L	2-axis left

Control-handle extended

	Standard
S8	+20mm
Only available in combination with handle!	

Gate

P	Cross gate

Grip / Palm grip

T	Dead man

Axis 1 (direction 1-2)

01	2 contacts (2A 250V AC15)
Z	Spring return
C	Mechanical encoder

Axis 2 (direction 3-4)

03	6 contacts (2A 250V AC15)
R	Friction brake

Description axis 1 (direction 1-2)

A05	Arrangement MSP21
C61	Mechanical encoder MEC 1-2

Description axis 2 (direction 3-4)

A110	Arrangement MS24-0

Special model

X	Special / customer specified

Technical details may vary based on configuration or application! Technical data subject to change without notice!

Multi-axis controller
V14

GESSMANN Industrial Controllers

Combination possibilities with our handles

1

V14L	S8	P	T	-	01 Z C	+	03 R	-	A05	C61	+	A110	-	X

Basic unit

V14.1L	1-axis left
V14.1R	1-axis right
V14L	2-axis left
V14R	2-axis right

Control-handle extended

	Standard
S8	+20mm

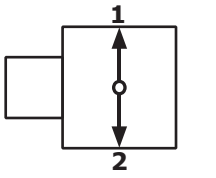
Gate

P	Cross gate
P X	Special gate

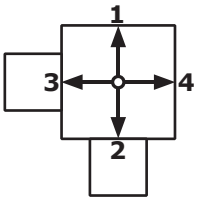
Grip / palm grip

	Knob 25mm (standard)
M	Mechanical zero interlock
MH	Mechanical zero interlock + signal contact
T	Dead man
H	Signal button
GK1	Knob 42mm
GK1M	Mechanical zero interlock
GK1MN	Mechanical zero interlock (push down)
GK1T	Dead man
GK1H	Signal button
GK1MH	Mechanical zero interlock + signal contact
GK1D	Push button
GK1DV	Flush push button
GS9	Hall-twist grip with spring return
GS9-D	Hall-twist grip with spring return and push button on top
B...	Palm grip B... *(see page palm grip page 147)*

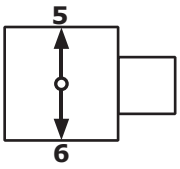
Identification of the installation variants with switching directions:



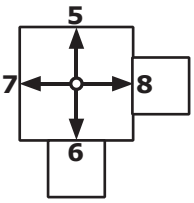
V14.1L



V14L



V14.1R



V14R

**Attention! The multi-axis controller V14 is not suitable for large palm grips (B3, B7/B8, B9...)*

V14L	S8	P	T	-	01 Z C	+	03 R	-	A05	C61	+	A110	-	X

Axis 1: direction 1-2 left / direction 5-6 right

(Standard contacts gold-plated 2A 250V AC15)

01	2 contacts	Standard contact - arrangement see page 131	
02	4 contacts	e.g.	
03	6 contacts	A05	MS21
		A0500	MS21-00
		A110	MS24-0
		A99 contact - arrangement according customer request	

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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V14L	S8	P	T	-	01 Z C	+	03 R	-	A05	C61	+	A110	-	X

Z	Spring return *(included in basic unit!)*			
R	Friction brake			
C	Mechanical encoder	C61	MEC 1-2	
			EA/02-10	I max. 1mA
			Potentiometer track	2x10kOhm
			Direction tack	Arrangement MS26-0
		C62	MEC 1-7	
			EA/10-10	I max. 1mA
			Potentiometer track	2x5kOhm
			Direction track	Arrangement MS26-0-1
		C66	MEC 1-10	
			EA/17-10	I max. 10mA
			Potentiometer track	2x1,5kOhm
			Direction track	Arrangement MS21-0+MS21
		C63	MEC 1-6	
			EA/09-10	
			6 Bit Gray Code	
		C64	MEC 1-6-5	
			ER/36-10	Us=18-30V
			Current output 20...4...20mA	
		C65	MEC 1-6-8	
			ER/36-12	Us=18-30V
			Current output 20...0...20mA	
		C67	MEC 1-6-9	
			ER/36-11	Us=18-30V
			Voltage output 10...0...10V	
H	Hall-Potentiometer	E10311		0,5...2,5...4,5V / 4,5...2,5...0,5V

If both axis identical, it`s enough to describe one axis!
Example: ...A05C61 + A05C61 => A05C61

V14L	S8	P	T	-	01Z C	+	03 R	-	A05 C61	+	A110	-	X

Axis 2: direction 3-4 left / direction 7-8 right *(not applied for V14.1L and V14.1R)*

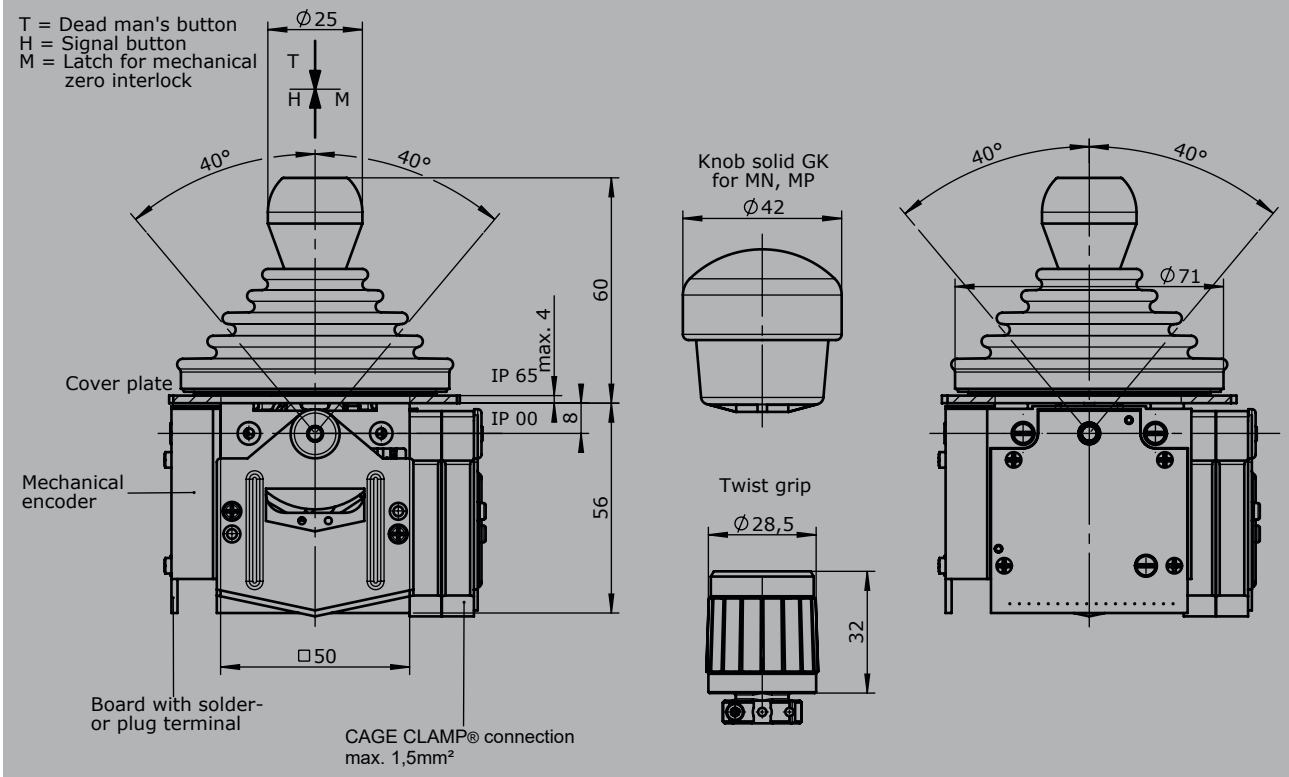
See description axis 1!

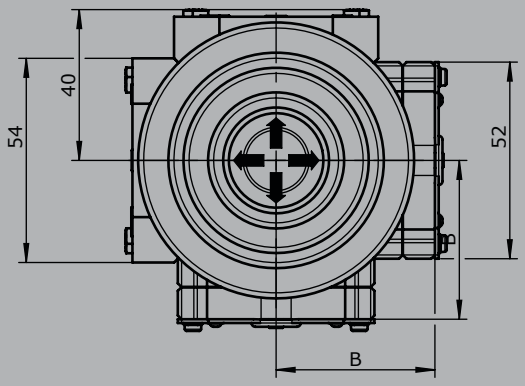
Special model

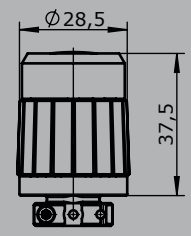
X Special / customer specified

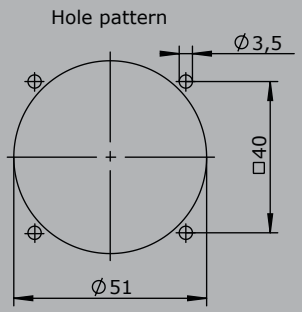
GESSMANN Industrial Controllers

1









Type	No. of contacts	Dim. B
01	2	36
02	4	45
03	6	54

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Multi-axis controller
V20

GESSMANN Industrial Controllers

The multi-axis controller V20 is a rugged switching device for remote control.
The multi-axis controller is resistant to oil, maritime conditions e.g. offshore / vessels, UV radiation typically from the sun.

Technical data

Mechanical life V20	3 million operating cycles
Operation temperature	-40°C to +60°C
Degree of protection	IP65

Example

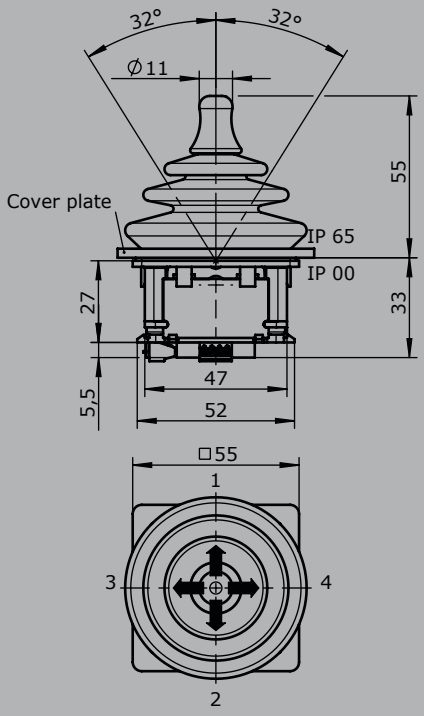
		V20	- P	D	- C71	+ C71	- B	- X
Basic unit								
V20.1	1-axis with spring return							
V20	2-axis with spring return							
V20.1A	1-axis with spring return, IP67 front							
V20A	2-axis with spring return, IP67 front							
Gate								
p	Cross gate							
P X	Special gate							
Grip								
	Knob (standard)							
D	Push button							
GS9	Hall-twist grip with spring return							
GS9-D	Hall-twist grip with spring return and push button on top							
Axis 1: direction 1-2								
C70	Mechanical encoder							
	MEC 2-1							
	EA/15-10	I max. 1mA						
	Potentiometer track	2x5kOhm						
	Direction track	Arrangement MS224-0						
C71	Mechanical encoder							
	MEC 2-2							
	EA/11-10	I max. 1mA						
	Potentiometer track	2x5kOhm						
	Direction track	Arrangement MS24-0						
C72	Mechanical encoder							
	MEC 2-5							
	EA/21-10	I max. 1 mA						
	Potentiometer track	2x5kOhm						
	Direction track	Arrangement MS25-0						
Axis 2: direction 3-4								
See description axis 1!								
Cover housing								
B	Cover housing KBQ 905 (IP65)							
Special model								
X	Special / customer specified							

Technical details may vary based on configuration or application! Technical data subject to change without notice!

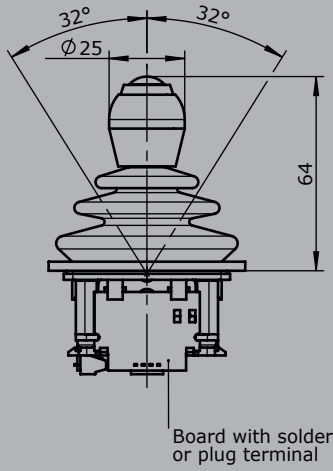
1

V20 Standard degree of protection front IP 65

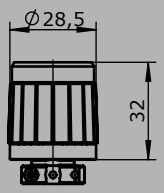
Knob solid



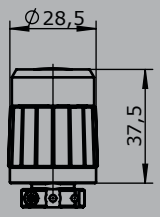
Knob solid
with Push button



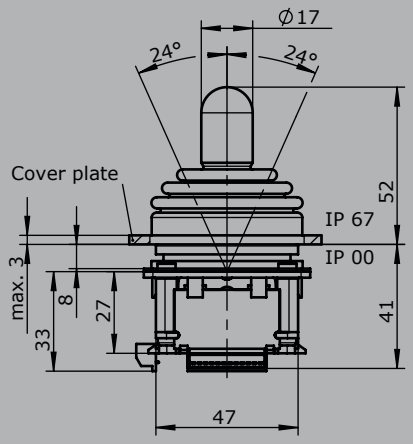
Twist grip

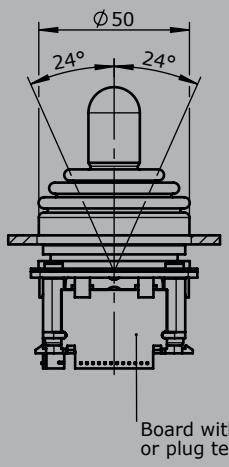


Twist grip
with Push button

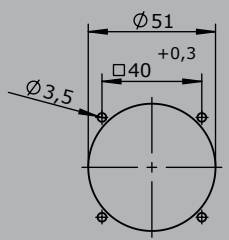


V20 Degree of protection front IP 67





Hole pattern



Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Multi-axis controller
V22

GESSMANN Industrial Controllers

The multi-axis controller V22 is a robust switching device for remote control.
The multi-axis controller is resistant to oil, maritime conditions e.g. offshore / vessels, UV radiation typically from the sun.

1

Technical data

Mechanical life V22	3 million operating cycles
Operation temperature	-40°C to +60°C
Degree of protection	IP65

Example

V22A	- P	D	- E10321	- X

Basic unit

V22.1A	1-axis with spring return, installation from below
V22A	2-axis with spring return, installation from below
V22.1B	1-axis with spring return, installation from top
V22B	2-axis with spring return, installation from top

Gate

P	Cross gate
P X	Special gate

Grip

	Knob (standard)
D	Push button
GS9	Hall-twist grip with spring return
GS9-D	Hall-twist grip with spring return and push button on top

Interface

			Voltage output	
E103	1	☐	0,5...2,5...4,5V redundant at Ub=5V	1 axis
	2	☐		2 axis
			Characteristic: 1 = Inverse dual, 2 = Dual	

Special model

X	Special / customer specified

Attachments

Mating connector JST 8-pole	5300000260
Mating connector JST 8-pole with single wire 500mm long	5300000261

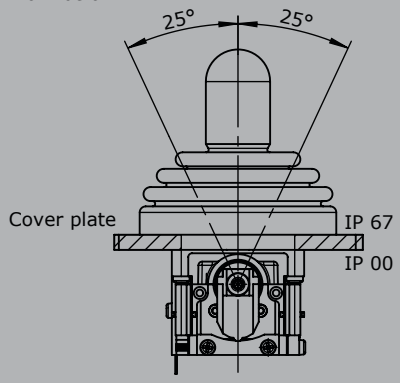
Technical details may vary based on configuration or application! Technical data subject to change without notice!

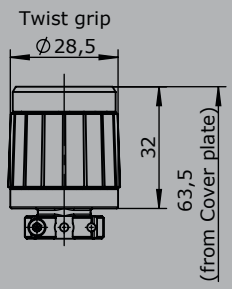
GESSMANN Industrial Controllers

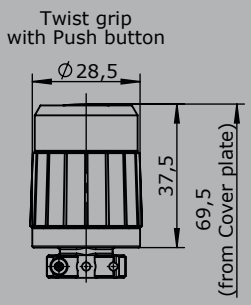
1

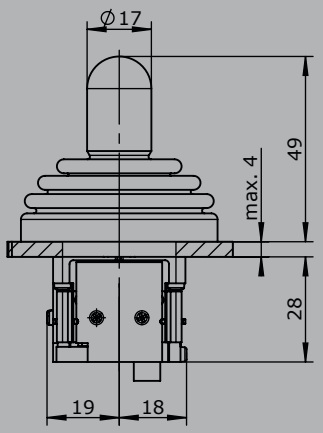
V22A

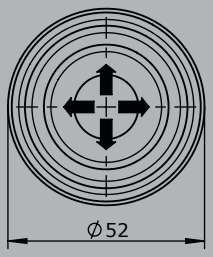
Installed from below

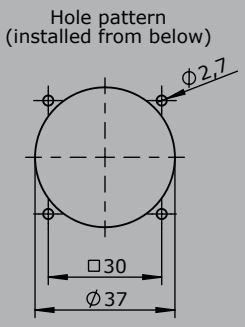






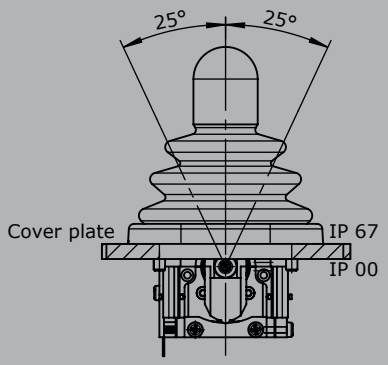


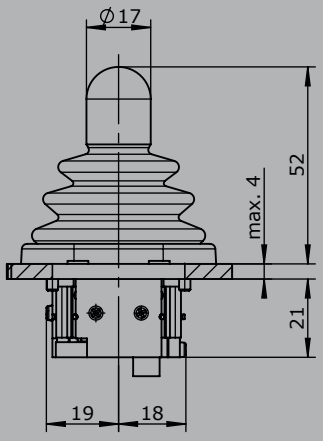


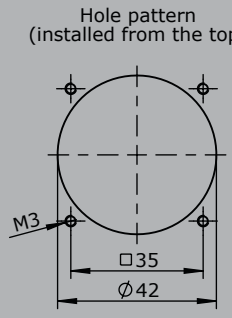


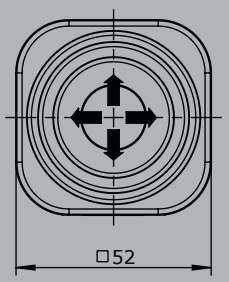
V22B

Installed from the top









Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Multi-axis controller
V23

GESSMANN Industrial Controllers

The multi-axis controller V23 is a robust switching device for remote control applications. The multi-axis controller is resistant to oil, maritime conditions e.g. offshore / vessels, UV radiation typically from the sun.

1

Technical data

Mechanical life V23	3 million operating cycles
Operation temperature	-40°C to +60°C
Degree of protection	IP67 front

Example

		V23A	- P	- C80	+ C80	- X
Basic unit						
V23.1A	1-axis with spring return, installation from below					
V23A	2-axis with spring return, installation from below					
V23.1B	1-axis with spring return, installation from top					
V23B	2-axis with spring return, installation from top					
Gate						
P	Cross gate					
P X	Special gate					
Axis 1: direction 1-2						
C80	Mechanical encoder					
	MEC 3-1					
	EA/26-10		I max. 1mA			
	Potentiometer resistance		2x5kOhm			
	Contact arrangement		Arrangement MS24			
	with 12-pol. JST-connector					
Axis 2: direction 3-4 (not applied for V23.1)						
See description axis 1!						
Special model						
X	Special / customer specified					

Attachments	
Mating connector JST 12-polig *(included in delivery!)*	5300000263
Mating connector JST 12-pole with single wire 500mm long	5300000264

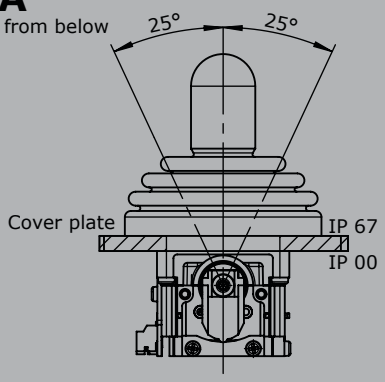
Technical details may vary based on configuration or application! Technical data subject to change without notice!

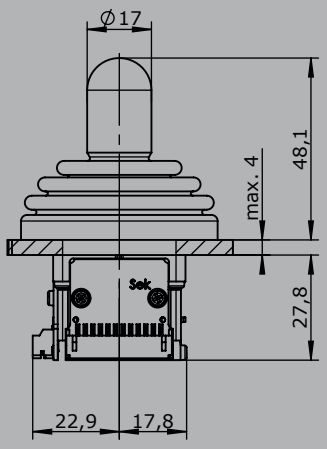
GESSMANN Industrial Controllers

1

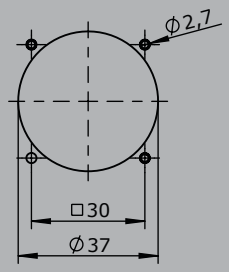
V23A

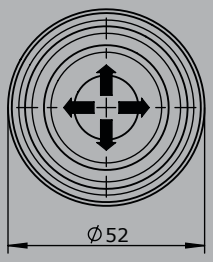
Installed from below





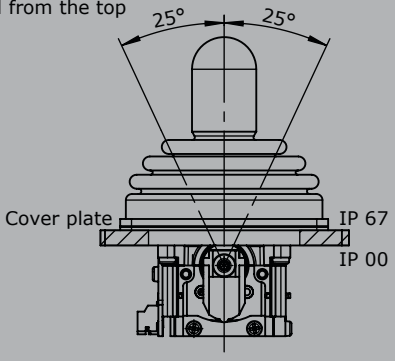
Hole pattern
(installed from below)

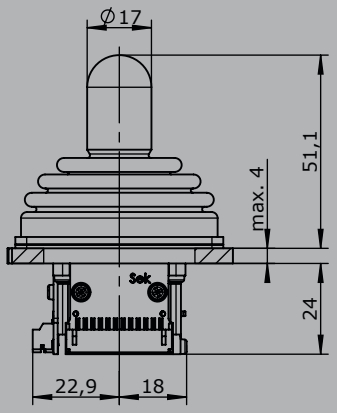




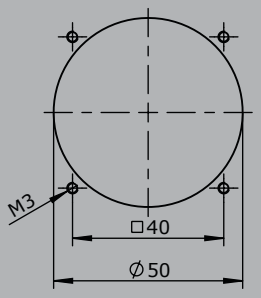
V23B

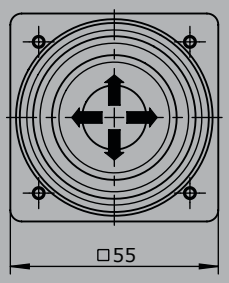
Installed from the top





Hole pattern
(installed from the top)





Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Multi-axis controller
V21

GESSMANN Industrial Controllers

The multi-axis controller V21 is a robust hallsensor switching device for electro-hydraulic applications.
The V21 is especially suitable for installation in our ball handles.
The multi-axis controller is resistant to oil, maritime conditions e.g. offshore / vessels, UV radiation typically from the sun.

Technical data

Mechanical life	5 million operating cycles
Operating force	1,6 to 3,5N
Supply voltage	5V DC stabilized
Operation temperature	-40°C to +60°C
Degree of protection	IP67

1

Example

V21	P	- 1	- E1032	- X

Basic unit

V21.1	1-axis, installation from top with fixing nut
V21	2-axis, installation from top with fixing nut
V21.1A	1-axis, with flange, installation from below
V21A	2-axis, with flange, installation from below
V21.1B	1-axis, with flange, installation from top
V21B	2-axis, with flange, installation from top
V21.1H13	1-axis with additional rotating axis, installation from below
V21H13	2-axis with additional rotating axis, installation from below

Gate

P	Cross gate
P X	Special gate

Knob

	Standard
1	KBAD 980
2	KBAD 1658
3	KBAD 1690

Interface

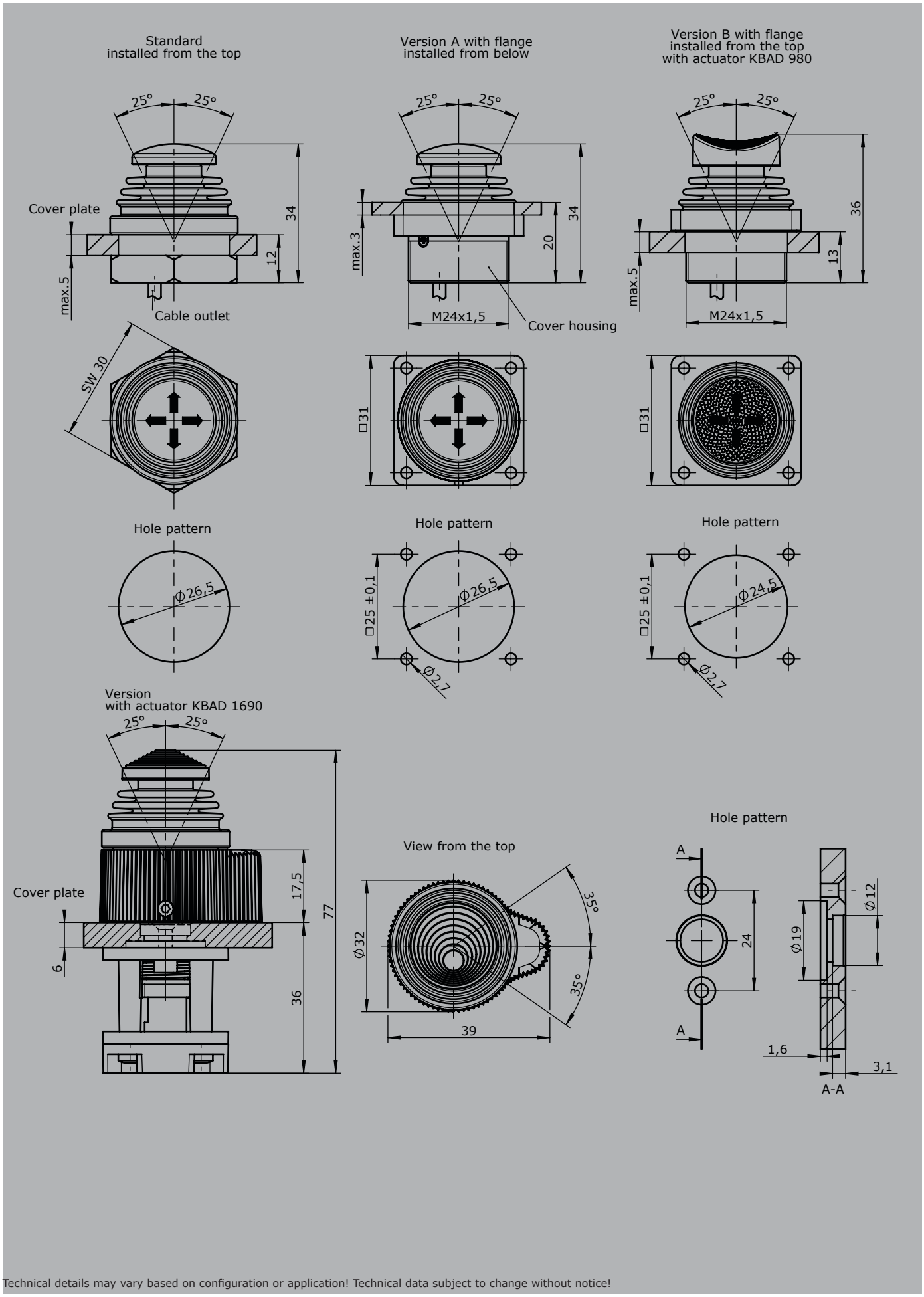
	Voltage output		
0,5...2,5...4,5V redundant at Ub=5V			
	1 axis	E103	1
	2 axis		2
	3 axis		3
	Characteristic:		
	Inverse dual		1
	Dual		2

Special model

X	Special / customer specified

Technical details may vary based on configuration or application! Technical data subject to change without notice!

1



Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Double-handle controller
D64 / DD64

GESSMANN Industrial Controllers

The double-handle controller D64/DD64 is available in either single-axis or multi-axis options and is a robust controller used commonly in electro-hydraulic applications.
The modular design enables the switching device to be used universally.
The double-handle controller is resistant to oil, maritime conditions e.g. offshore / vessels, UV radiation typically from the sun.

Technical data

Mechanical life D64	10 million operating cycles
Mechanical life DD64	20 million operating cycles
Operation temperature	-40°C to +60°C
Degree of protection	IP54 front

Example

D64	S5	Q	/	Q	- 01 Z P	+ 03A R C	- A05 P134	+ A110 C01	- X

Basic unit

D64

Control-handle extended

S5 -20mm

Grip- control handle left

Q T-grip

Grip- control handle right

Q T-grip

Axis 1 (direction 1-2)

01 2 contacts (2A 250V AC15)
Z Spring return
P Potentiometer

Axis 2 (direction 3-4)

03A 6 contacts (4A 250V AC15)
R Friction brake
C Opto-electronical encoder

Description axis 1 (direction 1-2)

A05 Arrangement MSP21
P134 Potentiometer T396 2x5kOhm

Description axis 2 (direction 3-4)

A110 Arrangement MSP 24-0
C01 OEC 2-1-1

Special model

X Special / customer specified

Technical details may vary based on configuration or application! Technical data subject to change without notice!

Double-handle controller
D64 / DD64

GESSMANN Industrial Controllers

Combination possibilities with our handles

1

	D64	S5	Q	/	Q	- 01 Z P	+ 03 A R C	- A05	P134	+ A110	C01	- X

Basic unit

D64	
	Reinforced version
DD64	

Control-handle long*

	Standard 180mm
S5	-20mm
S8	+20mm
*Only in combination with knob!	

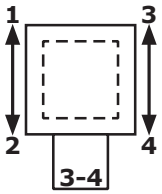
Grip- control handle left

	Knob
M	Mechanical zero interlock
T	Dead man
H	Signal button
D	Push button
DV	Flush push button
Q	T-grip
QM	T-grip with mechanical zero interlock
QMH	T-grip with mechanical zero interlock + signal contact
QH	T-grip + signal button
QD	T-grip + push button side
B10	Palm grip B10... *(see page 163)*

Grip- control handle right

	Knob
M	Mechanical zero interlock
T	Dead man
H	Signal button
D	Push button
DV	Flush push button
Q	T-grip
QM	T-grip with mechanical zero interlock
QMH	T-grip with mechanical zero interlock + signal contact
QH	T-grip with signal button
QD	T-grip push button side
B10...	Palm grip B10... *(see page 163)*

Identification of the installation variants with switching directions:



D64 / DD64

Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

D64 S5 Q / Q - 01 Z P + 03 A R C - A05 P134 + A110 C01 - X

Axis 1: direction 1-2

(Standard contacts gold-plated 2A 250V AC15)

01	☐	2 contacts	Standard contacts - see arrangement page 131
02	☐	4 contacts	e.g.
03	☐	6 contacts	A980 MS00
04	☐	8 contacts	A05 MS21
05	☐	10 contacts	A0500 MS21-00
06	☐	12 contacts	A110 MS24-0
	Ⓐ	= Silver contact (4A 250V AC15)	*A99 contact - arrangement according customer request*

Z	Spring return			
R	Friction brake			
(P)	Mounting options for potentiometer and encoder (Gessmann-types)			
P	Potentiometer	P131	T396 2x0,5kOhm	I max. 1mA
		P132	T396 2x1kOhm	I max. 1mA
		P133	T396 2x2kOhm	I max. 1mA
		P134	T396 2x5kOhm	I max. 1mA
		P135	T396 2x10kOhm	I max. 1mA
		More potentiometers on request!		
C	Encoder	C... Encoder see page 137		

If both axis identical, it`s enough to describe one axis!
Example: A05P134 + A05P134 => A05P134

D64 S5 Q / Q - 01 Z P + 03 A R C - A05 P134 + A110 C01 - X

Axis 2: direction 3-4

(Standard contacts gold plated 2A 250V AC15)

01	☐	2 contacts	Standard contact - see arrangement on page 131
02	☐	4 contacts	e.g.
03	☐	6 contacts	A980 MS00
04	☐	8 contacts	A05 MS21
05	☐	10 contacts	A0500 MS21-00
06	☐	12 contacts	A110 MS24-0
	Ⓐ	= Silver contacts (4A 250V AC15)	*A99 contact - arrangement according customer request*

Z	Spring return			
R	Friction brake			
(P)	Mounting options for potentiometer and encoder (Gessmann-types)			
P	Potentiometer	P131	T396 2x0,5kOhm	I max. 1mA
		P132	T396 2x1kOhm	I max. 1mA
		P133	T396 2x2kOhm	I max. 1mA
		P134	T396 2x5kOhm	I max. 1mA
		P135	T396 2x10kOhm	I max. 1mA
		More potentiometers on request!		
C	Encoder	C... Encoder see page 137		

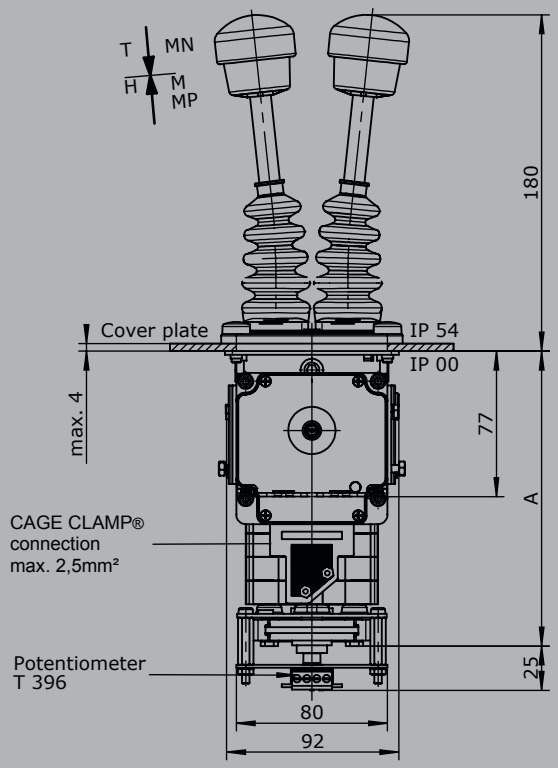
D64	S5	Q	/	Q	- 01 Z P	+ 03 A R C	- A05	P134	+ A110	C01	- X

Special model	
X	Special / customer specified

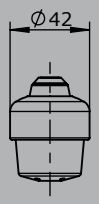
1

Attachments
Indicating labels
Indicating labels engraved

T = Dead man's button
H = Signal button
M = Latch for mechanical zero interlock

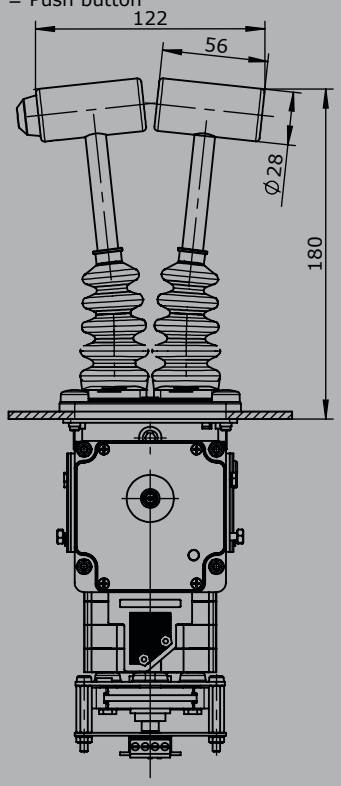


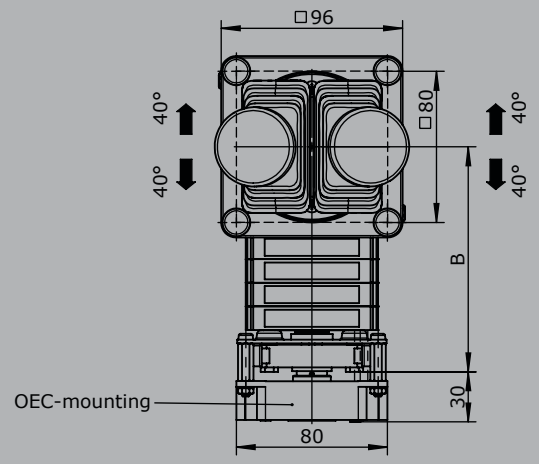
Knob solid
D= Push button



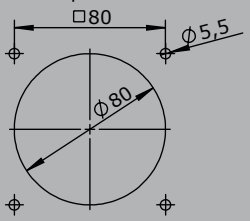
To build in:
Direction 1-2
Direction 3-4

T - grip
D = Push button





Hole pattern



Type	No. of contacts	Dim. A	Dim. B
01	2	119	82
02	4	131	94
03	6	144	107
04	8	156	119
05	10	169	132
06	12	181	144

Double-handle controller
D8

GESSMANN Industrial Controllers

The double-handle controller D8 is a robust switching device for the hoisting applications.
The modular design enables the switching device to be used universally.
The double-handle controller is resistant to oil, maritime conditions e.g. offshore /vessels, UV radiation typically from the sun.

1

Technical data

Mechanical life D8	8 million operating cycles
Operation temperature	-40°C to +60°C
Degree of protection	IP54 front

Example

D8	S5	Q	/ Q	- 2ZP	+ 3 RP	- B	- A05 P184	+ A050 P184	- E9012	- S...	- X

Basic unit
D8

Control-handle extended
S5 -20mm

Grip- control-handle left
Q T-grip

Grip- control-handle right
Q T-grip

Axis 1 (direction 1-2)
2 2 contacts (1,5A 24V DC13)
Z Spring return
P Potentiometer

Axis 2 (direction 3-4)
3 3 contacts (1,5A 24V FC13)
R Friction brake
P Potentiometer

Cover housing
B Cover housing

Description axis 1 (direction 1-2)
A05 Arrangement MSP21
P184 Potentiometer T301 2x5kOhm

Description axis 2 (direction 3-4)
A050 Arrangement MSP21-0
P184 Potentiometer T301 2x5kOhm

Interface
E9012 Potentiometer output for proportional valve PVG32

Plug connector
S... Standard plug connector (see page 129)

Special model
X Special / customer specified

Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Double-handle controller
D8

GESSMANN Industrial Controllers

D8 S5 Q / Q - 2 Z P + 3 R P - B - A05 P184 + A050 P184 - E9012 - X

Basic unit

D8

Control-handle extended*

	Standard 160mm
S5	-20mm
S8	+20mm

**Only in combination with knob!*

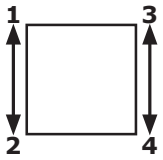
Grip- control-handle left

	Knob
M	Mechanical zero interlock
T	Dead man
H	Signal button
D	Push button
Q	T-grip
QD	T-grip with push button side
B10...	Palm grip B10... *(see page 163)*

Grip- control-handle right

	Knob
M	Mechanical zero interlock
T	Dead man
H	Signal button
D	Push button
Q	T-grip
QD	T-grip with push button side
B10...	Ball handle B10... *(see page 163)*

D8



D8 S5 Q / Q - 2 Z P + 3 R P - B A05 P184 + A050 P184 - E9012 - X

Axis 1: direction 1-2 left

1	1 contact	Standard contact - arrangement see page 131	
2	2 contacts	e.g.	
3	3 contacts	A98	
		A05	
		A050	
		A99 contact - arrangement for customer request	
Z	Spring return		
R	Friction brake		
(P)	Mounting options for potentiometer and encoder (Gessmann-types)		
P	Potentiometer	P181 T301 2x0,5kOhm	I max. 1mA
		P182 T301 2x1kOhm	I max. 1mA
		P183 T301 2x2kOhm	I max. 1mA
		P184 T301 2x5kOhm	I max. 1mA
		P185 T301 2x10kOhm	I max. 1mA
		More potentiometers on request!	
H	Hall-potentiometer	E10311	0,5...2,5...4,5V / 4,5...2,5...0,5V

Technical details may vary based on configuration or application! Technical data subject to change without notice!

Double-handle controller
D8

GESSMANN Industrial Controllers

Combination possibilities with our handles

1

If both axis identical, it`s enough to describe one axis!
Example:...A05P184 + A05P184 => A05P184

D8 S5 Q / Q - 2 Z P + 3 R P - B A05 P184 + A050 P184 - E9012 - X

Axis 2: direction 3-4

1	1 contacts	Standard contact - arrangement see page 131		
2	2 contacts	e.g.		
3	3 contacts	A98		
		A05		
		A050		
		A99 contact - arrangement for customer request		
Z	Spring return			
R	Friction brake			
(P)	Mounting options for potentiometer and encoder (Gessmann-types)			
P	Potentiometer	P181	T301 2x0,5kOhm	I max. 1mA
		P182	T301 2x1kOhm	I max. 1mA
		P183	T301 2x2kOhm	I max. 1mA
		P184	T301 2x5kOhm	I max. 1mA
		P185	T301 2x10kOhm	I max. 1mA
		More potentiometers on request!		
H	Hall-Potentiometer	E10311	0,5...2,5...4,5V / 4,5...2,5...0,5V	

D8 S5 Q / Q - 2 Z P + 3 R P - B A05 P184 + A050 P184 - E9012 - X

Cover housing

B	Cover housing

Interface

E901	1	Potentiometer output for proportional valve PVG32 0,25...0,5...0,75Us	1 axis
	2		2 axis

Special model

X	Special / customer specified

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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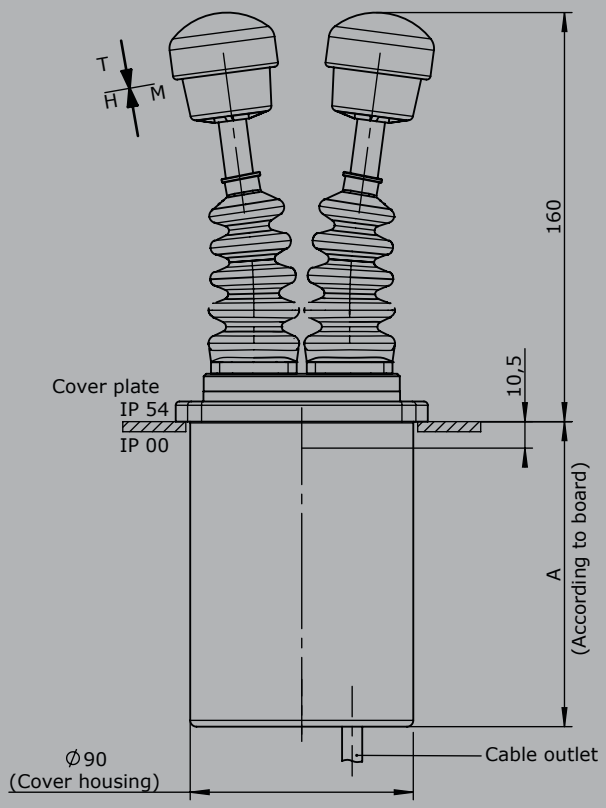
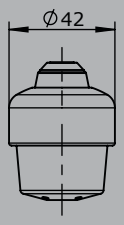
T = Dead man's button
H = Signal button
M = Latch for mechanical zero interlock

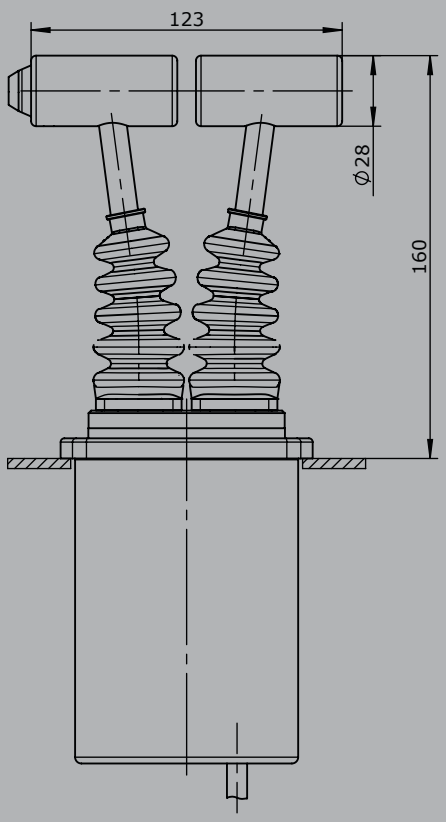


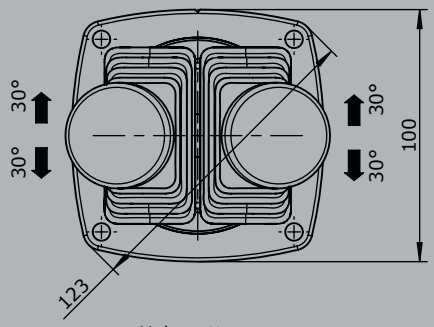
Knob solid
D= Push button



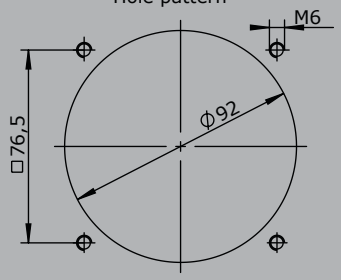
To build in:
Direction 1-2
Direction 3-4

T - grip
D= Push button





Hole pattern



Double-handle controller
D85

GESSMANN Industrial Controllers

The double-handle controller D85 is a robust switching device for hoisting applications.
The modular design enables the switching device to be used universally.
The double-handle controller is resistant to oil, maritime conditions e.g. offshore /vessels, UV radiation typically from the sun.

1

Technical data

Mechanical life D85	8 million operating cycles
Operation temperature	-40°C to +60°C
Degree of protection	IP54 front

Example

D85	S5	Q	/	Q	- Z	+ R	- B	- E...	- S..	- X

Basic unit

D85

Control-handle extended

	Standard 160mm
S5	-20mm
S8	+20mm

**Only available in combination with handle!*

Grip- control-handle left

	Knob
M	Mechanical zero interlock
T	Dead man
H	Signal button
D	Push button
Q	T-grip
QD	T-grip with push button side
B10...	Palm grip B10... *(see page 163)*

Grip- control-handle right

See grip-control-handle left

Axis 1: direction 1-2 left

Z	Spring return
R	Friction brake

Axis 2: direction 3-4 left

Z	Spring return
R	Friction brake

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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Double-handle controller
D85

GESSMANN Industrial Controllers

D85 S5 Q / Q - Z + R - B - E... - S... - X

Cover housing

B	Cover housing

Interface *(description see following pages)*

E1xx	Voltage output
E2xx	Current output
E3xx	CAN-interface
E4xx	CANOpen Safety
E5xx	Profibus DP interface
E6xx	Profinet
E7xx	Profinet safe

Plug connectors

S..	Standard plug connectors *(see page 129)*

Special model

X	Special/ customer specified

1

Digital output				
Supply voltage	9-32V DC			
Current carrying capacity	Direction signal 150mA			
	Zero position signal 500mA			
Mounting depth A	85mm			
Wiring	Cable 500mm long without plug connector			
	Optional with plug connector *(standard plug connectors see page 129)*			S
2 direction signals + 1 zero position signal (galvanically isolated) per axis				
		2 axis	E001 2	

Voltage output (not stabilized)				
Supply voltage	4,75-5,25V DC			
Current carrying capacity	Direction signal 8mA			
Mounting depth A	85mm			
Wiring	Cable 500mm long without plug connector			
	Optional with plug connector *(standard plug connectors see page 129)*			S
0,5...2,5...4,5V redundant + 2 direction signals per axis				
		2 Achsen	E104 2	
		Output options		
		Characteristic:		
		Inverse dual		1
		Dual		2
		Inverse dual with dead zone +/- 3°		3
		Dual with dead zone +/- 3°		4

Voltage output					
Supply voltage	9-32V DC (*11,5-32)				
Current carrying capacity	Direction signal 150mA				
	Zero position signal 500mA				
Mounting depth A	85mm				
Wiring	Cable 500mm long without plug connector				
	Optional with plug connector *(standard plug connectors see page 129)*				S
0,5...2,5...4,5V redundant + 2 direction signals + 1 zero position signal (galvanically isolated) per axis					
		2 axis	E112 2		
0...5...10V redundant + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, supply voltage 11,5 - 32V DC					
		2 axis	E132 2		
10...0...10V + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, supply voltage 11,5 - 32V DC, sensor redundant with error monitoring and error signal					
		2 axis	E136 2		
		Output options			
		Characteristic:			
		Inverse dual *¹		1	
		Dual *¹		2	
		Inverse dual with dead zone +/- 3° *¹		3	
		Dual with dead zone +/- 3° *¹		4	
		*¹ *not combinable with output E136X*			
		Single *²		5	
		Single with dead zone *²		6	
		*² *not combinable with output E112X and E132X*			
		Digital output signals:			
		Output signals standard:		0	
Voltage output with other value on request!		Direction signals and zero position signals 1,5A 24VDC		1	

Technical details may vary based on configuration or application! Technical data subject to change without notice!

Current output

Supply voltage	9-32V DC			
Current carrying capacity	Direction signal 150mA			
	Zero position signal 500mA			
Mounting depth A	85mm			
Wiring	Cable 500mm long without plug connector			
	Optional with plug connector *(standard plug connectors see page 129)*			S
0...10...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal				
	2 axis	E206 2		
20...0...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal				
	2 axis	E208 2		
4...12...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal				
	2 axis	E214 2		
20...4...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal				
	2 axis	E216 2		
	Output options			
	Single		5	
	Single with dead zone +/- 3°		6	
	Digital output signals:			
	Output signals standard:			0
	Direction signals and zero position signals 1,5A 24VDC			1

Current output with other value on request!

CAN

Supply voltage	9-36V DC
Idle current consumption	120mA
Current carrying capacity	Direction signal 100mA
	Zero position signal 100mA
	External digital output for LEDs 5-30mA (dependent on the number of LEDs)
	Digital switching output (potential-free) 100mA
Mounting depth A	E3091: 85mm
	E3091X: 105mm
	E3101X - E3103X: 105mm
	E3104X - E3105X: 125mm
Protocol	CANOpen CiA DS 301 or SAE J 1939
Baud rate	125kBit/s to 1Mbit/s (standard 250 kBit/s)
Output value	255...0...255
Wiring	CAN (IN) cable 300mm with plug connector M12 (male)
	CAN (OUT) cable 300mm with plug connector M12 (female)
	External in-/outputs cable 300mm without plug connector
	External in-/outputs cable 300mm without plug connector (additionally from 32 in-/outputs)

1

	Optional with plug connector *(standard plug connectors see page 129)*	S
CAN expansion stage 1	E309 1	
- 7 analoge Joystickachsen		
- 16 digitale Joystickfunktionen		
- Input for capacitive sensor		
With additional external in-/outputs		
- 8 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 8 external digital inputs	2	
- 16 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 16* external digital inputs	3	
External LED-outputs can be used in the grip for LEDs		
CAN expansion stage 2	E310 1	
- 10 analog joystick axis		
- 16 digital joystick functions		
- 2 inputs for capacitive sensor		
With additional external in-/outputs		
- 8 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 8 external digital inputs	2	
- 16 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 16* external digital inputs	3	
- 24 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 24 external digital inputs	4	
- 32 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 32* external digital inputs	5	
External LED-outputs can be used in the grip for LEDs		
Main-axis with additional digital-/analog outputs separately wired (not via CAN)		
- 2 direction signals + 1 zero position signal (potential-free) per main-axis		
Additional analog outputs on request!		

CANopen Safety	
Supply voltage	9-36V DC
Idle current consumption	120mA
Current carrying capacity	Direction signal 100mA
	Zero position signal 100mA
	External digital output for LEDs 5-30mA (depending on the number of LED`s)
	Digital switching output (potential-free) 100mA
Mounting depth A	E4091: 85mm
	E4091X: 105mm
	E4101X - E4103X: 105mm
	E4104X - E4105X: 125mm
Protocol	CAN Safety CIA 304
Baud rate	125kBit/s to 1MBit/s (Standard 250 kBits)
Output value	255...0...255
Wiring	CAN (IN) cable 300mm with plug connector M12 (male)
	CAN (OUT) cable 300mm with plug connector M12 (female)
	External in-/outputs cable 300mm without plug connector
	External in-/outputs cable 300mm without plug connector (additionally from 32 in-/outputs)

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	Optional with plug connector *(standard plug connectors see page 129)*	S
CANOpen safety expansion stage 1	E409 1	
- 7 analog joystick axis		
- 16 digital joystick functions		
- Input for capacitive sensor		
With additional external in-/outputs		
- 8 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 8 external digital inputs	2	
- 16 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 16* external digital inputs	3	
External LED-outputs can be used in the grip for LEDs		
**CANOpen safety expansion stage 2*	E410 1	
- 10 analog joystick axis		
- 16 digital joystick functions		
With additional external in-/outputs		
- 8 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 8 external digital inputs	2	
- 16 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 16* external digital inputs	3	
- 24 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 24 external digital inputs	4	
- 32 external LED-outputs (dimmable), 1 switching output (potential-free, 100mA), 32* external digital inputs	5	
External LED-outputs can be used in the grip for LEDs		
*With the use of capacitive sensor, the external digital inputs reduce by one input!		
Main-axis with additional digital-/analog outputs separately wired (not via CAN)		
- 2 direction signals + 1 zero position signal (potential-free) per main-axis	3	
Additional analog outputs on request!		

Profibus DP		
Supply voltage	18-30V DC	
Baud rate	to 12MBit/s	
Output value	0...128...255	
Mounting depth A	105mm	
Wiring	Profibus, cable 100mm with plug D-Sub 9	
	Supply voltage (if applicable contact wiring) cable 12x0,25mm² 300mm long without plug connector	
	External in-/outputs, cable 18x0,25mm² 300mm long without plug connector	
	External in-/outputs (additional at 16E/16A) cable 18x0,25mm² 300mm long without plug connector	
	Optional with plug connector *(standard plug connectors see page 129)*	S
Profibus DP	E501 1	
- 4 analog joystick axis		
- 16 digital joystick function		
- Input for capacitive sensor		
With additional external in-/outputs		
- 8 external LED-output, 8 external digital input	2	
- 16 external LED-output, 16 external digital input	3	
External LED-outputs can be used in the grip for LEDs		
With additional contact equipment separately wired (not via profibus)		
- 2 direction contacts + 1 zero position contact (not potential-free) per main-axis	1	
- 1 zero position contact (potential-free) per main-axis	2	

Technical details may vary based on configuration or application! Technical data subject to change without notice!

1

Profinet			
Supply voltage	18-30V DC		
Baud rate	to 100MBit/s		
Output value	0...512...1023		
Mounting depth A	105mm		
Verdrahtung	Profinet (1), cable 300mm with M12 plug connector (female)		
	Profinet (2), cable 300mm with M12 plug connector (female)		
	Supply voltage (if applicable contact wiring) cable 12x0,25mm² 300mm long without plug connector		
	External in-/outputs, cable 18x0,25mm² 300mm long without plug connector		
	External in-/outputs (additional at 16E/16A) cable 18x0,25mm² 300mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
Profinet		E601 1	
- 4 analog joystick axis			
- 16 digital joystick functions			
- Input for capacitive sensor			
With additional external in-/outputs			
- 8 external LED-outputs, 8 external digital inputs		2	
- 16 external LED-outputs, 16 external digital inputs		3	
**External LED-outputs can be used in the grip for LEDs*			
Main-axis with additional signals separately wired (not via profinet)			
- 2 direction signals + zero position signal (potential-free) per main-axis			3

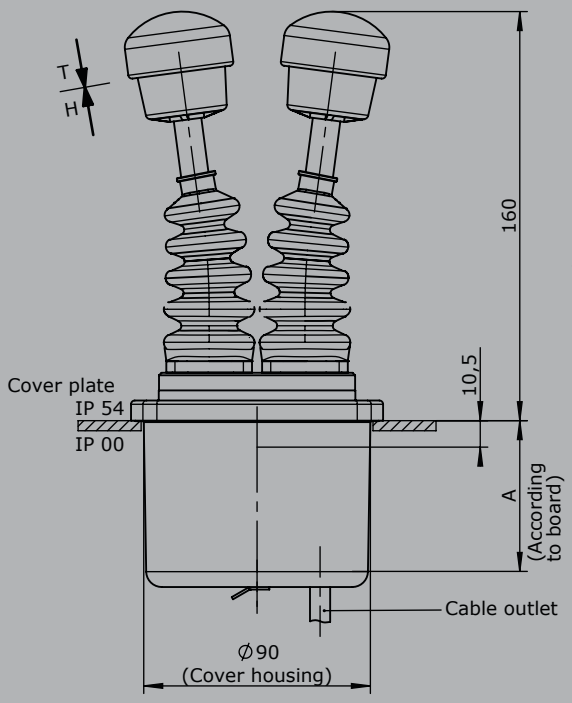
Profinet Safe			
Supply voltage	18-30V DC		
Baud rate	to 12MBit/s		
Output value	0...512...1023		
Mounting depth A	105mm		
Wiring	Profinet (1), cable 300mm with M12 plug connector (female)		
	Profinet (2), cable 300mm with M12 plug connector (female)		
	Supply voltage (if applicable contact wiring) cable 12x0,25mm² 300mm long without plug connector		
	External in-/outputs, cable 18x0,25mm² 300mm long without plug connector		
	External in-/outputs (additional at 16E/16A) cable 18x0,25mm² 300mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
- 4 analog joystick axis		E701 1	
- 16 digital joystick functions			
- Input for capacitive sensor			
With additional external in-/outputs			
- 8 external LED-outputs, 8 external digital inputs		2	
- 16 external LED-outputs, 16 external digital inputs		3	
**External LED-outputs can be used in the grip for LEDs*			
Main-axis with additional signals separately wired (not via profinet safe)			
- 2 direction signals + zero position signal (potential-free) per main-axis			3

Other outputs				
Voltage output for PVG32 0,25...0,5...0,75Us, power supply 9-32V DC				
Wiring:	1. cable 14x0,25mm² 300mm long without plug connector			
	2. cable 14x0,25mm² 300mm long without plug connector (for axis 3+4 or grip function)			
	Optional with plug connector *(standard plug connectors see page 129)*			S
		2 axis	E907 2	
Main-axis with additional direction contacts per main-axis			4	
8 Bit Gray-Code with direction signals per main-axis, supply voltage 9-36V DC				
Wiring:	1. cable 37x0,14mm² 300mm long without plug connector (axis 1+2)			
	2. cable 37x0,14mm² 300mm long without plug connector (axis 3+4)			
	Optional with plug connector *(standard plug connectors see page 129)*			S
		2 axis	E903 2	
8 Bit Binär-Code with direction signals per main-axis, supply voltage 9-36V DC				
Wiring:	1. cable 37x0,14mm² 300mm long without plug connector (axis 1+2)			
	2. cable 37x0,14mm² 300mm long without plug connector (axis 3+4)			
	Optional with plug connector *(standard plug connectors see page 129)*			S
		2 axis	E904 2	

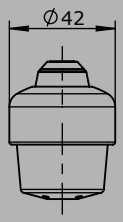
Attachments	
Z01 Mating connector (CAN) M12 (male insert) with 2m cable	20201140
Z02 Mating connector (CAN) M12 (female contact) with 2m cable	20202298
Z03 Mating connector (Profibus) straight	22201440
Z04 Mating connector (Profibus) 90° angled	22201741
Z05 Mating connector (Profinet) M12 (male insert) with 2m cable	5300000222

1

T = Dead man's button
H = Signal button

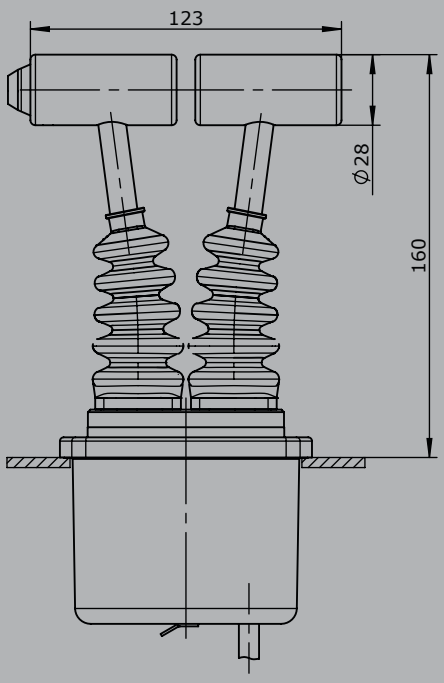


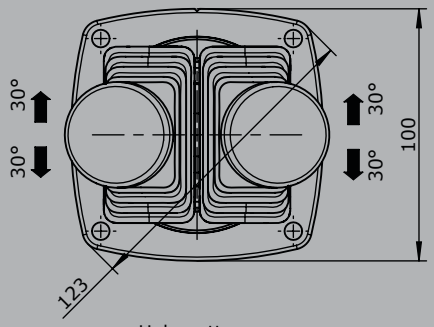
Knob solid
D= Push button



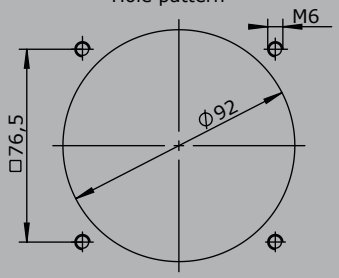
To build in:
Direction 1-2
Direction 3-4

T - grip
D= Push button





Hole pattern



Technical details may vary based on configuration or application! Technical data subject to change without notice!

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Double-handle controller
D3

GESSMANN Industrial Controllers

The double-handle controller D3 is a robust switching device for nautical navigation applications.
The modular design enables the switching device to be used universally.
The double-handle controller is resistant to oil, maritime conditions e.g. offshore /vessels, UV radiation typically from the sun.

Technical data

Mechanical life D3	12 million operating cycles
Operation temperature	-40°C to +60°C
Degree of protection	IP66 front

Example

D3	S5	Q	/ Q	- 2 R P	+ 3 R P	- B	- A05 P484	+ A05 P484	- E1292	- S...	- X

Basic unit

D3	

Control-handle extended

S5	-20mm

Grip- control handle left

Q	T-grip

Grip- control handle right

Q	T-grip

Axis 1 (direction 1-2)

2	2 contacts (1,5A 24V DC13)
R	Friction brake
P	Potentiometer

Axis 2 (direction 3-4)

3	3 contacts (1,5A 24V DC13)
R	Friction brake
P	Potentiometer

Cover housing

B	Cover housing

Description axis 1 (direction 1-2)

A05	Arrangement MSP21
P484	Potentiometer T318 2x5kOhm

Description axis 2 (direction 3-4)

A050	Arrangement MSP21-0
P484	Potentiometer T318 2x5kOhm

Interface

E1292	Voltage output 0...5...10V

Plug connectors

S..	Standard plug connectors *(see page 129)*

Special model

X	Special / customer specified

Technical details may vary based on configuration or application! Technical data subject to change without notice!

Double-handle controller
D3

GESSMANN Industrial Controllers

Combination possibilities with our handles

1

D3 S5 Q / Q - 2 R P + 3 R P - B - A05 P484 + A050 P484 - E1292 - X

Basic unit

D3

Control-handle extended*

	Standard 148mm
S5	-20mm
S8	+20mm

**Only available in combination with handle!*

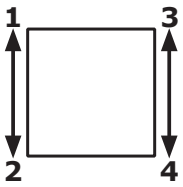
Grip-control-handle left

	Knob
D	Push button
Q	T-grip
QD	T-grip with push button side

Grip-control-handle right

	Knob
D	Push button
Q	T-grip
QD	T-grip with push button side

Identification of the installation variants with switching directions:



D3

D3 S5 Q / Q - 2 R P + 3 R P - B - A05 P484 + A050 P484 - E1292 - X

Axis 1: direction 1-2 left

1	1 contact	Standard contact- arrangement see page 131		
2	2 contacts	e.g.		
3	3 contacts	A98	MS0	
		A05	MS21	
		A050	MS21-0	
		A99 contact - arrangement according customer request		
R	Friction brake			
(P)	Mounting options for potentiometer and (Gessmann-types)			
P	Potentiometer	P484	T318 2x5kOhm	I max. 1mA
		More potentiometers on request!		
H	Hall-Potentiometer	E10311	0,5...2,5...4,5V / 4,5...2,5...0,5V	

If both axis identical, it`s enough to describe one axis!
Example: ...A05P214 + A05P214 => A05P214

D3 S5 Q / Q - 2 R P + 3 R P - B - A05 P484 + A050 P484 - E1292 - X

Axis 2: direction 3-4 left

1	1 contact	Standard contact- arrangement see page 131		
2	2 contacts	e.g.		
3	3 contacts	A98	MS0	
		A05	MS21	
		A050	MS21-0	
		A99 contact - arrangement according customer request		
R	Friction brake			
(P)	Mounting options for potentiometer (Gessmann-types)			
P	Potentiometer	P484	T318 2x5kOhm	I max. 1mA
		More potentiometers on request!		
H	Hall-Potentiometer	E10311	0,5...2,5...4,5V/4,5...2,5...0,5V	

D3 S5 Q / Q - 2 R P + 3 R P - B - A05 P484 + A050 P484 - E1292 - X

Cover housing

B	Cover housing

Interface *(description the following pages)*

	Potentiometer output
E1xx	Voltage output
E2xx	Current output

Special model

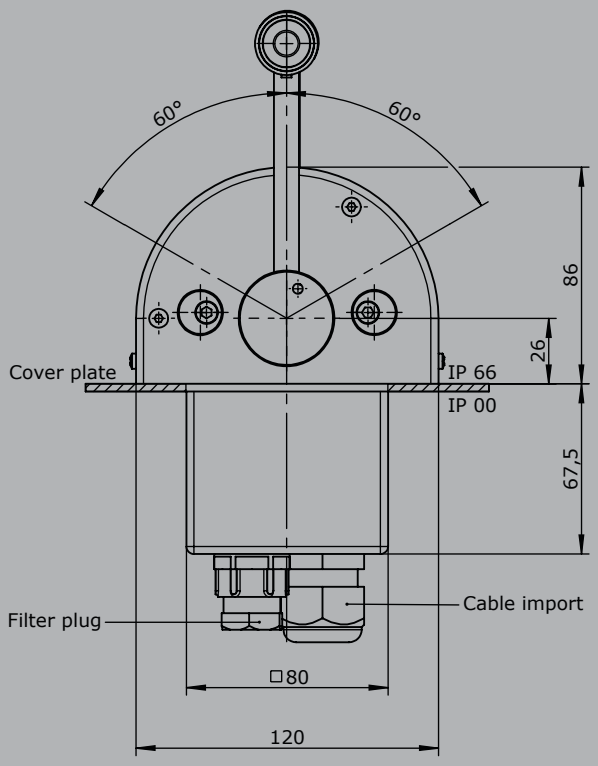
X	Special / customer specified

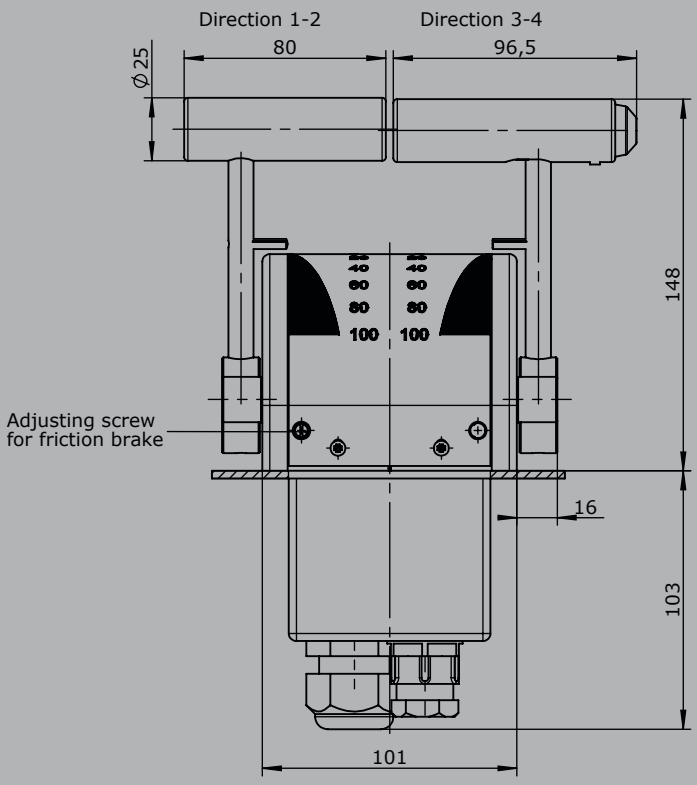
Voltage outputs

Supply voltage	11,5-32V DC		
Wiring	Cable 300mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
0...5...10V per axis			
	1 axis	E129	1
	2 axis		2
10...0...10V per axis			
	1 axis	E141	1
	2 axis		2
-10...0...+10V per axis			
	1 axis	E140	1
	2 axis		2
Voltage output with other value on request!			

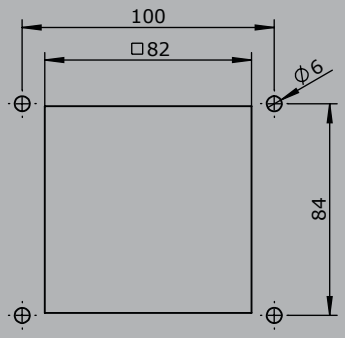
Current outputs				
Supply voltage	18-36V DC			
Wiring	Cable 500mm long without plug connector			
	Optional with plug connector *(standard plug connectors see page 129)*			S
4...12...20mA per axis				
		1 axis	E209 1	
		2 axis	2	
20...4...20mA per axis				
		1 axis	E217 1	
		2 axis	2	

T- grip
D=Push button

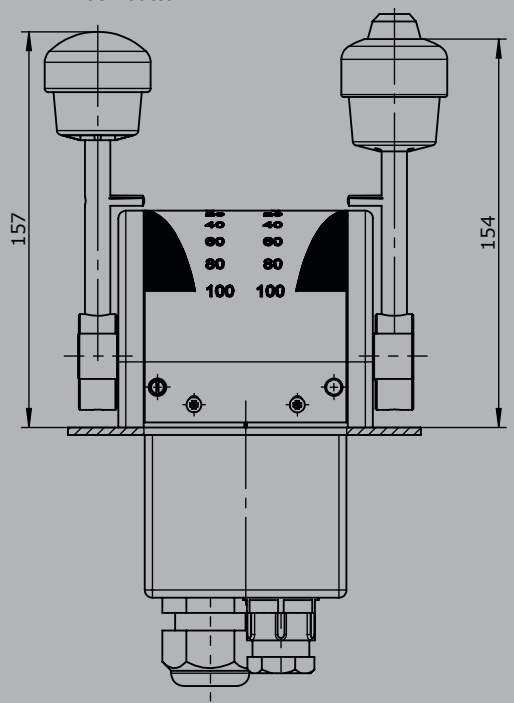




Hole pattern



Knob solid
D= Push button



Single-axis controller
S1

GESSMANN Industrial Controllers

The single-axis controller S1 is a robust switching device for remote control and electro-hydraulic applications.
The modular design of the switching device is universally applicable.
The single-axis controller is resistant to oil, maritime conditions e.g. offshore /vessels, UV radiation typically from the sun.

1

Technical data

Mechanical life S1	6 million operating cycles
Operating temperature	-40°C to +60°C
Degree of protection	IP65

Example

S1 T - 2 Z P - A05 P374 - X

Basic unit

S1	1-axis

Grip / palm grip

T	Dead man

Axis 1 (direction 1-2)

2	2 contacts (1,5A 24V DC13)
Z	Spring return
P	Potentiometer

Description axis 1 (direction 1-2)

A05	Arrangement MSP21
P374	Potentiometer T 375 2x5kOhm

Special model

X	Special / customer specified

Single-axis controller
S1

GESSMANN Industrial Controllers

S1 T - 2 Z P - A05 P374 - X

Basic unit

S1	1-axis

Grip / palm grip

	Knob (standard)
M	Mechanical zero interlock
T	Dead man
D	Push button
GS8	Knob GS8

S1 T - 2 Z P - A05 P374 - X

Axis 1: direction 1-2 left

1	1 contact	Standard contact - arrangement see page 131			
2	2 contacts	z.B.			
3	3 contacts	A05	MS21		
4	4 contacts	A050	MS21-0		
		A060	MS22-0		
		A99 contact - arrangement according customer request			
Z	Spring return *(included in basic unit!)*				
R	Friction brake				
P	Potentiometer	P372	T375	2x1kOhm	I max. 1mA
		P374	T375	2x5kOhm	I max. 1mA
		P274	T430	2x5kOhm	I max. 1mA
		With direction track			

S1 T - 2 Z P - A05 P374 - X

Special model

X	Special / customer specified

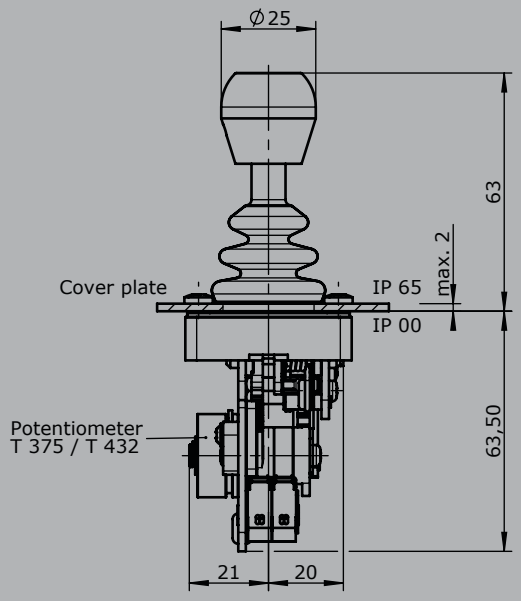
Technical details may vary based on configuration or application! Technical data subject to change without notice!

GESSMANN Industrial Controllers

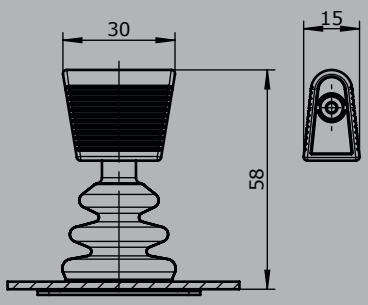
1

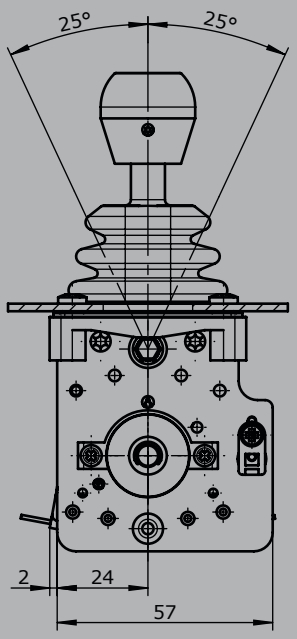
T = Dead man's button

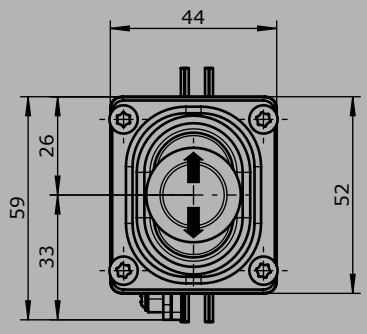
Knob solid GK4



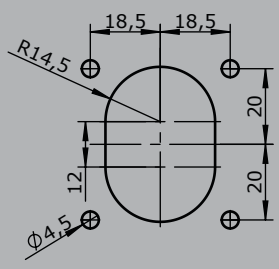
Knob GS8







Hole pattern



Technical details may vary based on configuration or application! Technical data subject to change without notice!

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Single-axis controller
S11

GESSMANN Industrial Controllers

The single-axis controller S11 is a hall sensor switching device designed for electro-hydraulic and remote controlled hydraulic.
The modular design of the switching device is universally applicable.
The single-axis controller is resistant to oil, maritime conditions e.g. offshore /vessels, UV radiation typically from the sun.

1

Technical data

Mechanical life S11	6 million operating cycles
Operating temperature	-40°C to +60°C
Degree of protection	IP65

Example

S11	T	- Z	- E...	- S...	- X

Basic unit

S11	1-axis

Grip / palm grip

	Knob (standard)
M	Mechanical zero interlock
T	Dead man
D	Push button
GS8	Knob GS8

Z	Spring return *(included in basic unit!)*
R	Friction brake

Interface *(description on the following page)*

E0xx	Digital output
E1xx	Voltage output
E2xx	Current output

Plug connectors

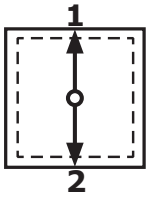
S..	Standard plug connectors *(see page 129)*

Special model

X	Special / customer specified

Identification of the installation variants with switching directions:

S11



Technical details may vary based on configuration or application! Technical data subject to change without notice!

1

Digital Output			
Supply voltage	9-32V DC		
Current carrying capacity	Direction signal 150mA		
	Zero position signal 500mA		
Wiring	Cable 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
Cable 500mm long with plug (male)			
	1 axis	E001 1	

Voltage output (not stabilized)			
Supply voltage	4,75-5,25V DC		
Current carrying capacity	Direction signal 8mA		
Wiring	Cable 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
0,5...2,5...4,5V redundant + 2 direction signals per axis			
	1 axis	E104 1	
	2 axis	2	
	Output options		
	Characteristic:		
	Inverse dual	1	
	Dual	2	
	Inverse dual with dead zone +/- 3°	3	
	Dual with dead zone +/- 3°	4	

Voltage output			
Supply voltage	9-32V DC (*11,5-32V)		
Current carrying capacity	Direction signal 150mA		
	Zero position signal 500mA		
Wiring	Cable 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
0,5...2,5...4,5V redundant + 2 direction signals + 1 zero position signal (galvanically isolated) per axis			
	1 axis	E112 1	
0...5...10V redundant + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, supply voltage 11,5 - 32V DC			
	1 axis	E132 1	
10...0...10V + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, supply voltage 11,5 - 32V DC, sensor redundant with error monitoring and error signal			
	1 axis	E136 1	
	Output options		
	Characteristic:		
	Inverse dual *¹	1	
	Dual *¹	2	
	Inverse dual with dead zone +/- 3° *¹	3	
	Dual with dead zone +/- 3° *¹	4	
	¹ not combinable with output E136X		
	Single *²	5	
	Single with dead zone *²	6	
	² not combinable with output E112X and E132X		
Voltage output with other value on request!			

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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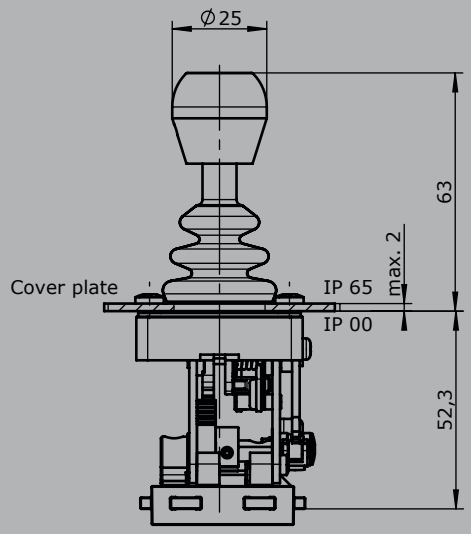
Current output				
Supply voltage	9-32V DC			
Current carrying capacity	Direction signal 150mA			
	Zero position signal 500mA			
Wiring	Cable 500mm long without plug connector			
	Optional with plug connector *(standard plug connectors see page 129)*			S
0...10...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal				
		1 axis	E206 1	
20...0...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal				
		1 axis	E208 1	
4...12...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal				
		1 axis	E214 1	
20...4...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal				
		1 axis	E216 1	
		Output options		
		Single		5
		Single with dead zone +/-3°		6
Voltage output with other value on request!				

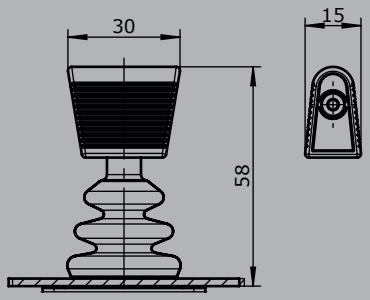
1

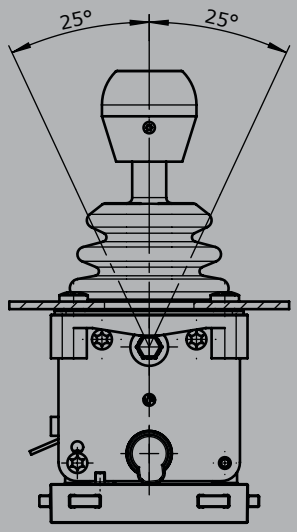
T = Dead man's button

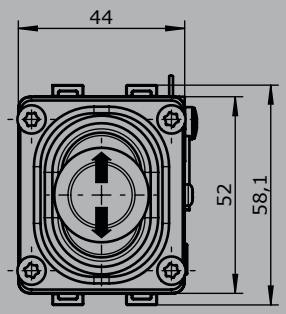
Knob solid GK4



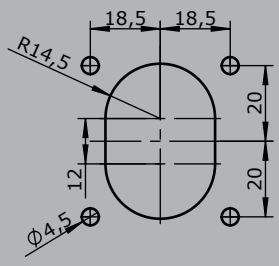
Knob GS8







Hole pattern



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Single-axis controller
S14

GESSMANN Industrial Controllers

The single-axis controller S14 is a designed hall sensor switching device for electro-hydraulic and remote controlled hydraulic.
The modular design of the switching device is universally applicable.
The single-axis controller is resistant to oil, maritime conditions e.g. offshore /vessels, UV radiation typically from the sun.

1

Technical data

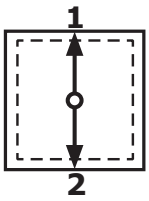
Mechanical life S14	6 million operating cycles
Operating temperature	-40°C to +60°C
Degree of protection	IP65

Example

	S14L	S8	T	- 01ZC	- A05 C61	- X
Basic unit						
S14L						
Control-handle extended						
S8 +20mm						
Grip / palm grip						
T Dead man						
Axis 1 (direction 1-2)						
01 2 contacts (2A 250V AC15)						
Z Spring return						
C Mechanical encoder						
Description axis 1 (direction 1-2)						
A05 Arrangement MSP21						
C61 Mechanical encoder MEC 1-2						
Special model						
X Special / customer specified						

	S14L	S8	T	- 01ZC	- A05 C61	- X
Basic unit						
S14L 1-axis left						
S14R 1-axis right						
Control-handle extended						
Standard						
S8 +20mm						
Grip / palm grip						
Knob (standard)						
M Mechanical zero interlock						
MH Mechanical zero interlock + signal contact						
T Dead man						
H Signal button						
GK1 Knob 42mm						
GK1M Mechanical zero interlock						
GK1MN Mechanical zero interlock (push down)						
GK1T Dead man						
GK1H Signal button						

Identification of the installation variants with switching directions:



S14

Technical details may vary based on configuration or application! Technical data subject to change without notice!

1

		S14L	S8	T	- 01ZC	- A05	C61	- X
GK1MH	Mechanical zero interlock + signal contact							
GK1D	Push button							
GK1DV	Flush push button							
GS9	Hall-twist grip with spring return							
GS9-D	Hall-twist grip with spring return and push button on top							
B ...	Palm grip B... *(see page palm grip 147)*							

Attention! The single-axis controller S14 is not suited for big palm grip (B3, B7/B8, B9...)!

		S14L	S8	T	- 01ZC	- A05	C61	- X
Axis 1: direction 1-2 left / direction 5-6 right								
	(Standard contacts gold-plated 2A 250V AC15)							
01	2 contacts	Standard contact - arrangement see page 131						
02	4 contacts	z.B.						
03	6 contacts	A05	MS21					
		A0500	MS21-00					
		A110	MS24-0					
		A99 contact - arrangement according customer request						
Z	Spring return *(included in basic unit!)*							
R	Friction brake							
C	Mechanical encoder	C61	MEC 1-2					
			EA/02-10			l max. 1mA		
			Potentiometer track			2x10kOhm		
			Direction track			Arrangement MS26-0		
		C62	MEC 1-7					
			EA/10-10			l max. 1mA		
			Potentiometer track			2x5kOhm		
			Direction track			Arrangement MS26-0-1		
		C66	MEC 1-10					
			EA/17-10			l max. 1mA		
			Potentiometer track			2x1,5kOhm		
			Direction track			Arrangement MS21-0+MS21		
		C63	MEC 1-6					
			EA/09-10					
			6 Bit Gray Code					
		C64	MEC 1-6-5					
			ER/36-10			Us= 18-30V		
			Current output 20...4...20mA					
		C65	MEC 1-6-8					
			ER/ 36-10			Us= 18-30V		
			Current output 20...0...20mA					
		C67	MEC 1-6-9					
			ER/36-11			Us= 18-30V		
			Voltage output 10...0...10V					
		More potentiometers on request!						
H	Hall-Potentiometer	E10311				0,5...2,5...5,4V / 4,5...2,5...0,5V		

		S14L	S8	T	- 01ZC	- A05	C61	- X
Special model								
X	Special / customer specified							

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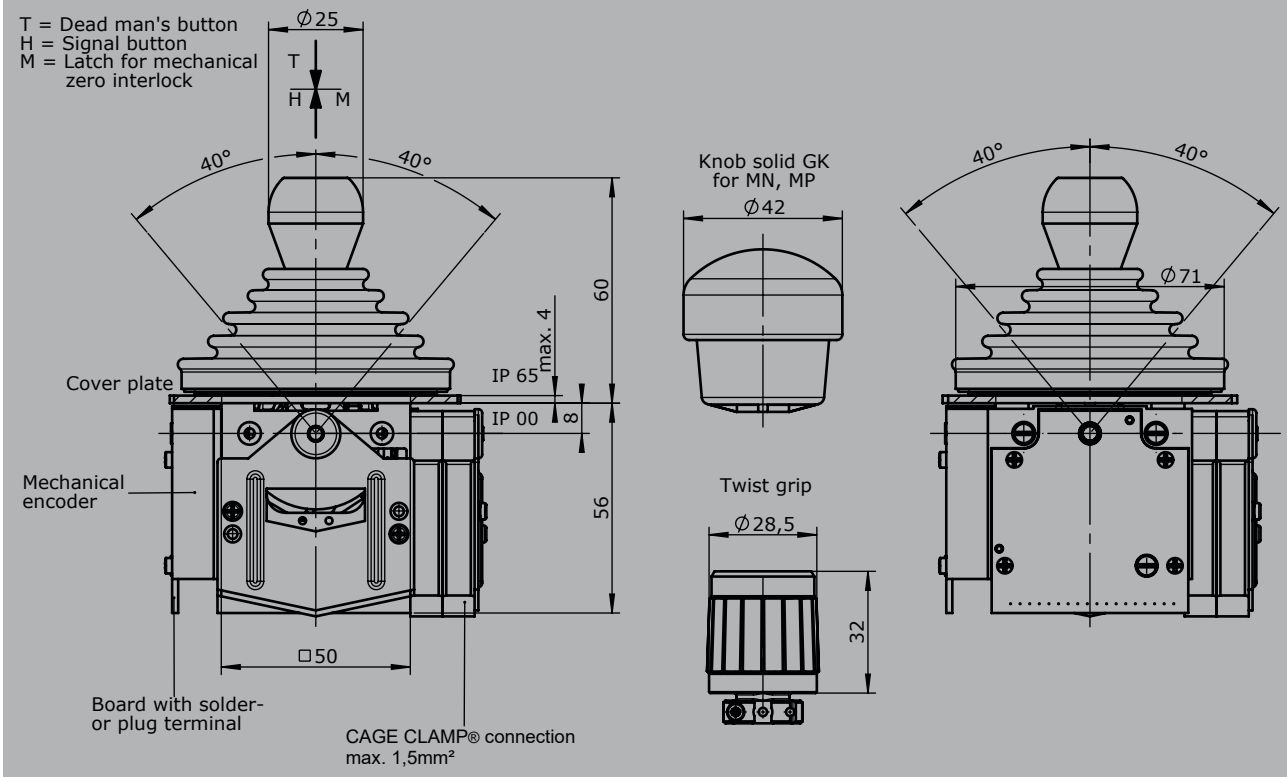
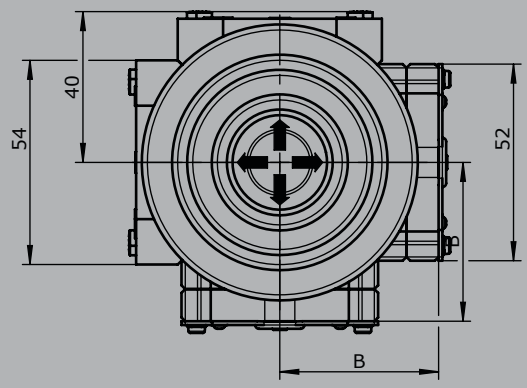
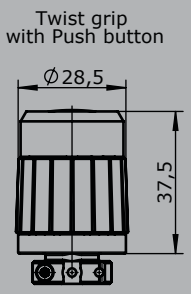
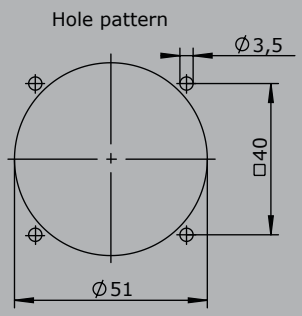








Type	No. of contacts	Dim. B
01	2	36
02	4	45
03	6	54

Single-axis controller
S2 / SS2 / S21

GESSMANN Industrial Controllers

The single-axis controller S2/SS2 is a robust switching device for remote controlled and electrohydraulic applications.
The modular design of the switching device is universally applicable.
The single-axis controller is resistant to oil, maritime conditions e.g. offshore /vessels, UV radiation typically from the sun.

1

Technical data

Mechanical life S2 / S21	6 million operating cycles
Mechanical life SS2	10 million operating cycles
Operating temperature	-40°C to +60°C
Degree of protection	IP54

Example

S2L	S5	T	- 02 Z P	- A050 P134	- X

Basic unit

S2L	left

Control-handle extended

S5	-20mm

Grip / palm grip

T	Dead man

Axis 1 (direction 1-2)

02	3 contacts (2A 250V AC15)
Z	Spring return
P	Potentiometer

Description axis 1 (direction 1-2)

A050	Arrangement MSP21
P134	Potentiometer T396 2x5kOhm

Special model

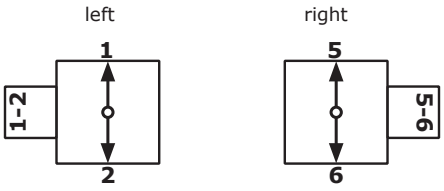
X	Special / customer specified

S2L	S5	T	- 02 Z P	- A050 P134	- X

Basic unit

S2L	Single-axis controller left
S2R	Single-axis controller right
S21L	Single-axis controller left with flange 96x96mm
S21R	Single-axis controller right with flange 96x96mm
	Reinforced version
SS2L	Single-axis controller left
SS2R	Single-axis controller right
SS21L	Single-axis controller left with flange 96x96mm
SS21R	Single-axis controller right with flange 96x96mm

Identification of the installation variants with switching directions:



Technical details may vary based on configuration or application! Technical data subject to change without notice!

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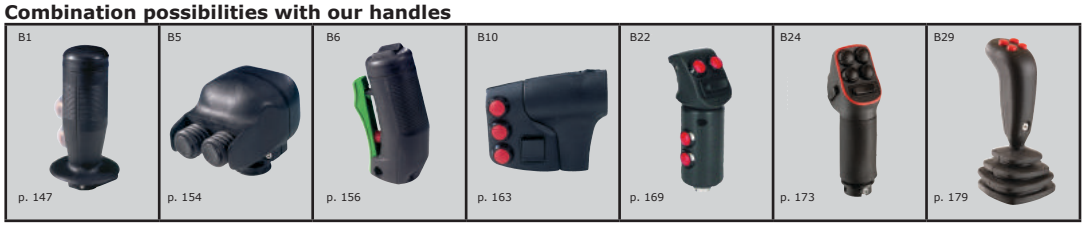
Single-axis controller
S2 / SS2 / S21

GESSMANN Industrial Controllers

Combination possibilities with our handles



1

	S2L	S5	T	- 02 Z P	- A050 P134	- X

Control-handle extended

	Standard
S5	-20mm
S8	+20mm
**Only possible in combination with handle!*	

Grip / palm grip

	Knob (standard)
M	Mechanical zero interlock
MN	Mechanical zero interlock (push down)
T	Dead man
MT	Mechanical zero interlock + dead man
H	Signal button
MH	Mechanical zero interlock + signal button
D	Push button
MD	Mechanical zero interlock + push button
DV	Flush push button
MDV	Mechanical zero interlock + flush push button
B...	Palm grip B... *(see page palm grip 147)*

	S2L	S5	T	- 02 Z P	- A050 P134	- X

Axis 1: direction 1-2 left / direction 5-6 right

02	3 contacts	Standard contact - arrangement see page 131		
03	5 contacts	z.B.		
04	7 contacts	A98	MS0	
05	9 contacts	A05	MS21	
		A0500	MS21-00	
		A110	MS24-0	
		A99 contact - arrangement according customer request		

Z	Spring return			
R	Friction brake			
(P)	Possibility of mounting potentiometer and encoder (Gessmann-types)			
P	Potentiometer	P131	T396 2x0,5kOhm	I max. 1mA
		P132	T396 2x1kOhm	I max. 1mA
		P133	T396 2x2kOhm	I max. 1mA
		P134	T396 2x5kOhm	I max. 1mA
		P135	T396 2x10kOhm	I max. 1mA
		More potentiometers on request!		
C	Encoder	C... Encoder see page 137		

Technical details may vary based on configuration or application! Technical data subject to change without notice!

GESSMANN Industrial Controllers

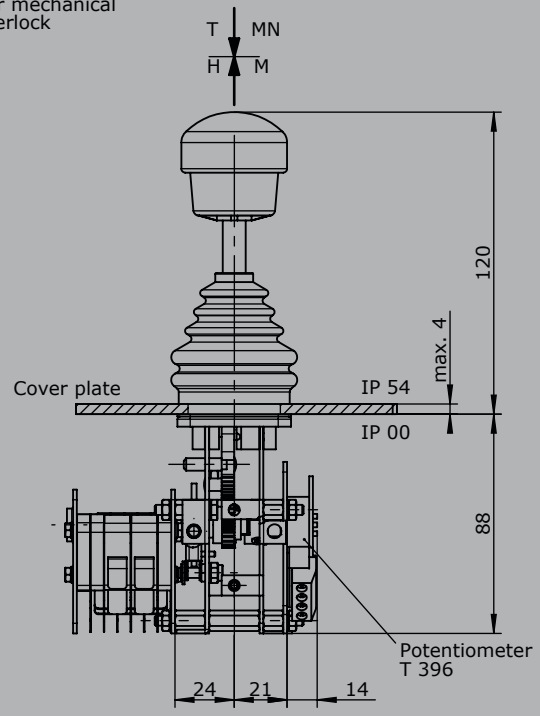
	S2L	S5	T	- 02 Z P	- A050 P134	- X

Special model	
X	Special / customer specified
X1	Microswitch (MZT 1) positively driven NC contact

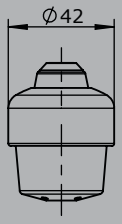
1

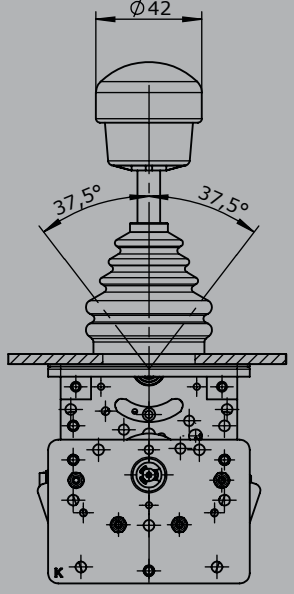
Attachments
Indicating labels
Indicating labels with engraving

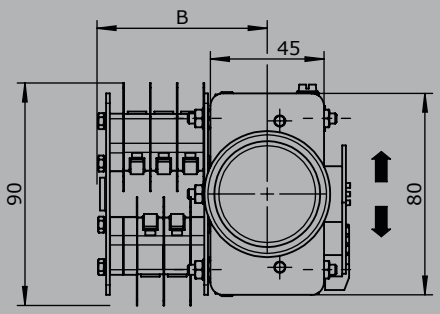
T = Dead man's button
H = Signal button
M = Latch for mechanical zero interlock



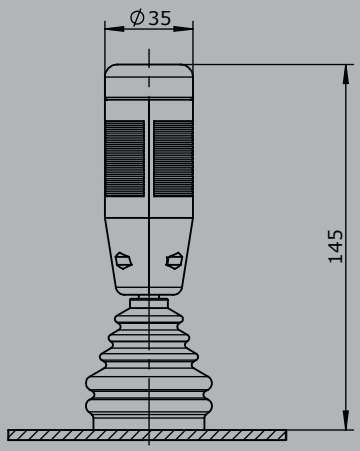
Knob solid
D= Push button



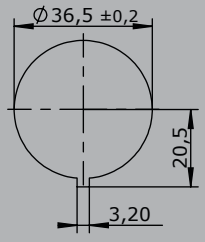




Palm grip B5
B5 T = Dead man's button



Hole pattern

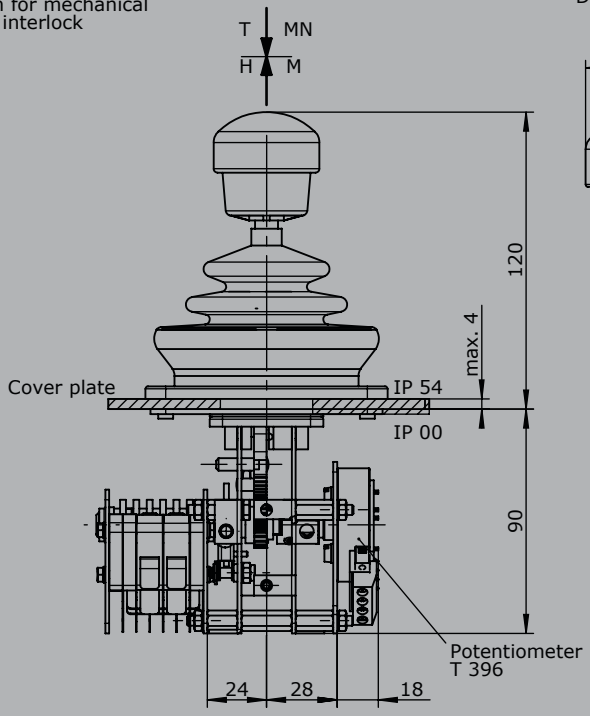


Type	No. of contacts	Maß B
02	3	62
03	5	72
04	7	83
05	9	93

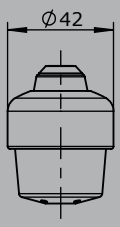
GESSMANN Industrial Controllers

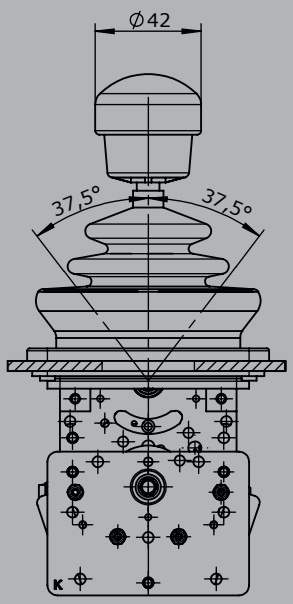
1

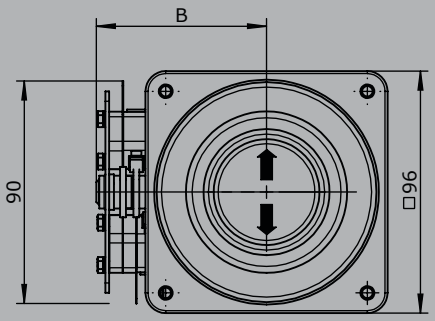
T = Dead man's button
H = Signal button
M = Latch for mechanical zero interlock



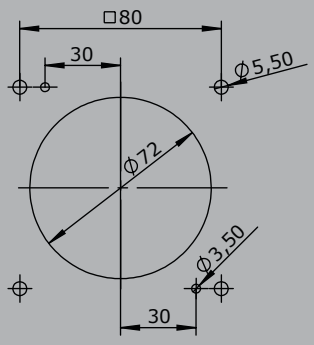
Knob solid
D= Push button



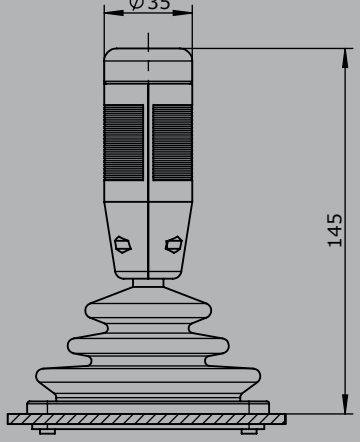




Hole pattern



Palm grip B5
B5 T = Dead man's button



Type	No. of contacts	Maß B
02	3	62
03	5	72
04	7	83
05	9	93

Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Single-axis controller
S22 / SS22

GESSMANN
Industrial Controllers

The single-axis controller S2/SS2 is a robust switching device for remote controlled and electrohydraulic applications.
The modular design of the switching device is universally applicable.
The single-axis controller is resistant to oil, maritime conditions e.g. offshore /vessels, UV radiation typically from the sun.

Technical data

Mechanical life S22	6 million operating cycles
Mechanical life SS22	10 million operating cycles
Operating temperature	-40°C to +60°C
Degree of protection	IP54

1

Example

S22L	S5	T	- 3 Z P	- A050 P134	- X

Basic unit

S22L	left

Control-handle extended

S5	-20mm

Grip / palm grip

T	Dead man

Axis 1 (direction 1-2)

3	3 contacts (2A 250V AC15)
Z	Spring return
P	Potentiometer

Description axis 1 (direction 1-2)

A050	Arrangement MSP21
P134	Potentiometer T396 2x5kOhm

Special model

X	Special / customer specified

S22L	S5	T	- 3 Z P	- A050 P134	- X

Basic unit

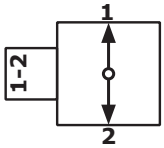
S22L	Single-axis controller left
S22R	Single-axis controller right
	Reinforced version
SS22L	Single-axis controller left
SS22R	Single-axis controller right

Control-handle extended

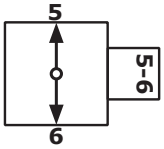
	Standard
S5	-20mm
S8	+20mm

Identification of the installation variants with switching directions:

S22L / SS22L



S22R / SS22R



Technical details may vary based on configuration or application! Technical data subject to change without notice!

Single-axis controller
S22 / SS22

GESSMANN Industrial Controllers

Combination possibilities with our handles

1

		S22L	S5	T	- 3 Z P	- A050 P134	- X
Grip / palm grip							
	Knob (standard)						
M	Mechanical zero interlock						
MN	Mechanical zero interlock (push down)						
T	Dead man						
MT	Mechanical zero interlock + dead man						
H	Signal button						
MH	Mechanical zero interlock + signal button						
D	Push button						
MD	Mechanical zero interlock + push button						
DV	Flush push button						
MDV	Mechanical zero interlock + flush push button						
B...	Palm grip B... *(see page palm grip 147)*						

		S22L	S5	T	- 3 Z P	- A050	P134	- X
Axis 1: direction 1-2 left / direction 5-6 right								
1	1 contact	Standard contact - arrangement see page 131						
2	2 contacts	z.B.						
3	3 contacts	A98			MS0			
4	4 contacts	A05			MS21			
		A0500			MS21-00			
		A99 contact - arrangement according customer request						
Z	Spring return							
R	Friction brake							
(P)	Possibility of mounting potentiometer and encoder (Gessmann-types)							
P	Potentiometer	P131	T396 2x0,5kOhm		I max. 1mA			
		P132	T396 2x1kOhm		I max. 1mA			
		P133	T396 2x2kOhm		I max. 1mA			
		P134	T396 2x5kOhm		I max. 1mA			
		P135	T396 2x10kOhm		I max. 1mA			
		More potentiometers on request!						
C	Codierer	C...Encoder see page 137						

S22L	S5	T	- 3 Z P	- A050 P134	- X

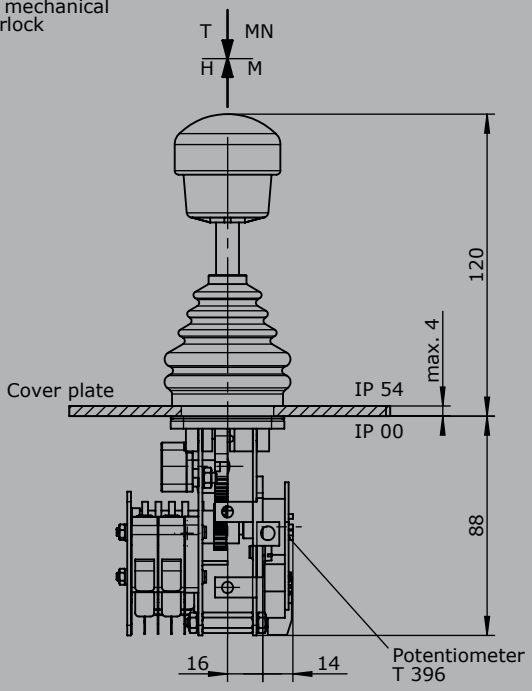
Special model	
X	Special / customer specified
X1	Switching run 2-0-2

Attachments
Indicating labels
Indicating labels with engraving

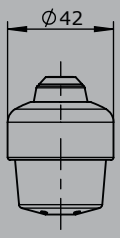
GESSMANN Industrial Controllers

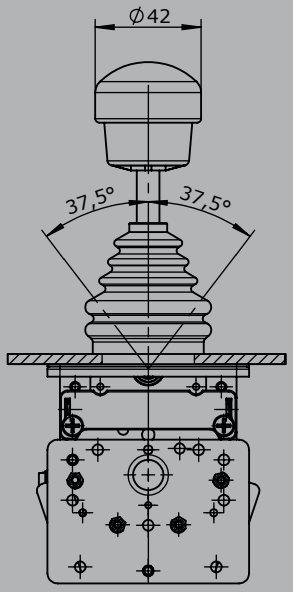
1

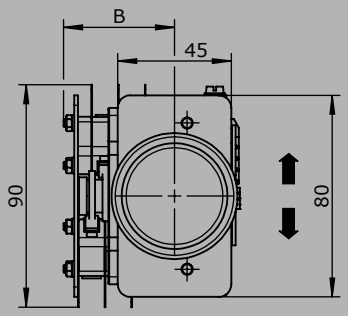
T = Dead man's button
H = Signal button
M = Latch for mechanical zero interlock



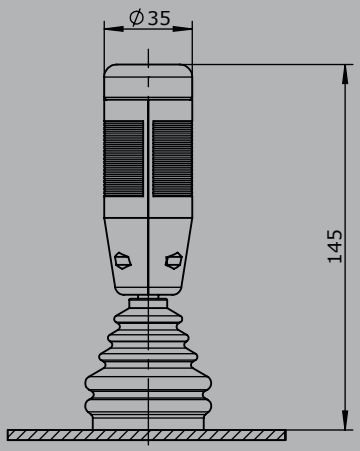
Knob solid
D= Push button



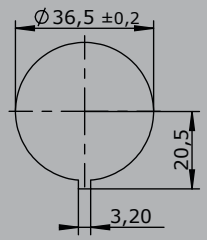




Palm grip B5
B5 T = Dead man's button



Hole pattern



Type	No. of contacts	Dim. B
1	1	25
2	2	31
3	3	36
4	4	42

Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Single-axis controller
S23

GESSMANN Industrial Controllers

The single-axis controller S23 is a robust switching device for shipbuilding and electro-hydraulic applications. The modular design of the switching device is universally applicable. The single-axis controller is resistant to oil, maritime conditions e.g. offshore / vessels, UV radiation typically from the sun.

Technical data

Mechanical life S23	6 million operating cycles
Operating temperature	-40°C to +60°C
Degree of protection	IP65

Example

S23L S5 M - 3 Z P - A050 P134 - X

Basic unit
S23L left

Control-handle extended
S5 -20mm

Grip / palm grip
M Mechanical zero interlock

Axis 1 (direction 1-2)
3 3 contacts (2A 250V AC15)
Z Spring return
P Potentiometer

Description axis 1 (direction 1-2)
A050 Arrangement MSP21-0
P134 Potentiometer T396 2x5kOhm

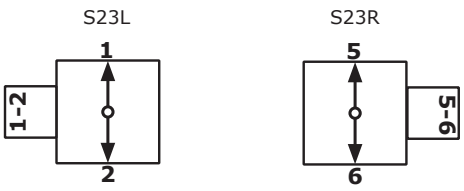
Special model
X Special / customer specified

S23L S5 M - 3 Z P - A050 P134 - X

Basic unit
S23L left
S23R right

Control-handle extended
Standard 140mm
S5 -20mm
S8 +20mm

Identification of the installation variants with switching directions:



Technical details may vary based on configuration or application! Technical data subject to change without notice!

1

	S23L	S5	M	- 3 Z P	- A050 P134	- X

Grip / palm grip

	Knob (standard)
M	Mechanical zero interlock
Q	T-grip
QM	T-grip with mechanical zero interlock

	S23L	S5	M	- 3 Z P	- A050 P134	- X

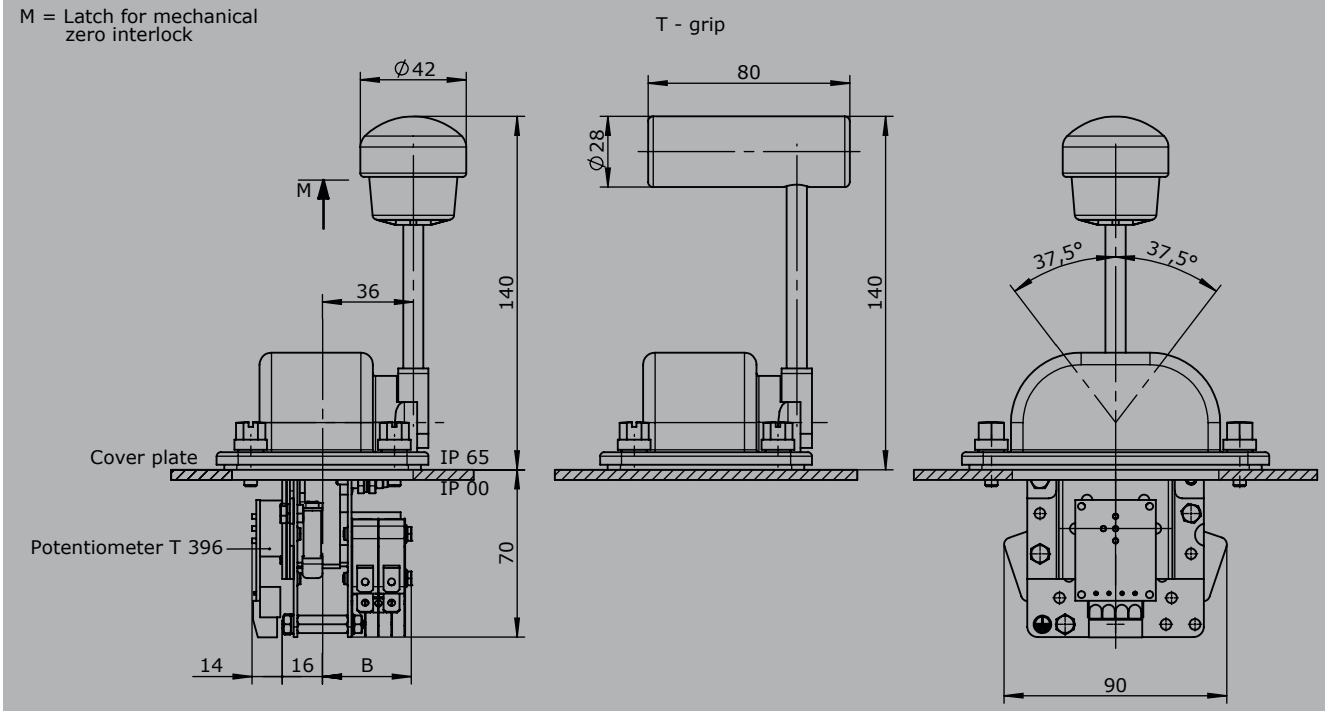
Axis 1: direction 1-2 left / direction 5-6 right

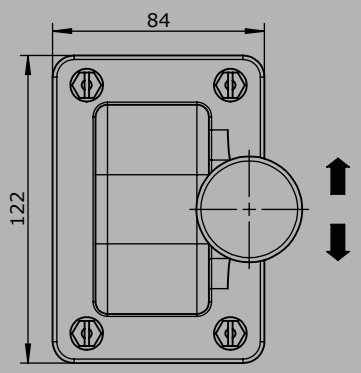
1	1 contact	Standard contact - arrangement see page 131			
2	2 contacts	z.B.			
3	3 contacts	A98	MS0		
4	4 contacts	A05	MS21		
		A0500	MS21-00		
		A99 contact - arrangement according customer request			
Z	Spring return				
R	Friction brake				
(P)	Possibility of mounting potentiometer and encoder (Gessmann-types)				
P	Potentiometer	P131	T396 2x0,5kOhm	I max. 1mA	
		P132	T396 2x1kOhm	I max. 1mA	
		P133	T396 2x2kOhm	I max. 1mA	
		P134	T396 2x5kOhm	I max. 1mA	
		P135	T396 2x10kOhm	I max. 1mA	
		More potentiometers on request!			
C	Encoder	C... Encoder see page 137			

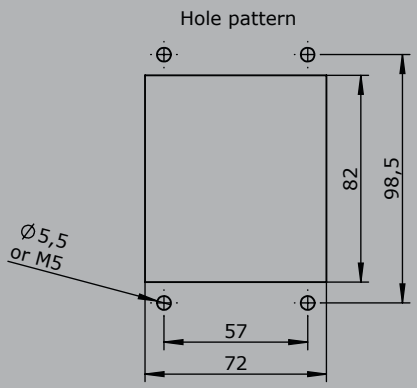
	S23L	S5	M	- 3 Z P	- A050 P134	- X

Special model

X	Special / customer specified







Type	No. of contacts	Dim. B
1	1	25
2	2	31
3	3	36
4	4	42

Single-axis controller
S26

GESSMANN Industrial Controllers

The single-axis controller S26 is a hall sensor switching device designed for electro-hydraulic and remote controlled hydraulic.
The modular design of the switching device is universally applicable.
The single-axis controller is resistant to oil, maritime conditions e.g. offshore /vessels, UV radiation typically from the sun.

Technical data

Mechanical life S26	6 million operating cycles
Operating temperature	-40°C to +60°C
Degree of protection	IP54

Example

S26	T	- Z	- E...	- S...	- X

Basic unit

S26	1-axis

Grip / palm grip

	Knob
M	Mechanical zero interlock
T	Dead man
H	Signal button
D	Push button
B...	Palm grip B... *(see page palm grip 146)*

Z	Spring return
R	Friction brake

Interface *(description on the following pages)*

E0xx	Digital output
E1xx	Voltage output
E2xx	Current output

Plug connectors

S..	Standard plug connectors *(see page 129)*

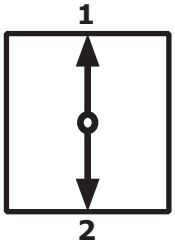
Special model

X	Special / customer specified

Identification of the installation variants

with switching directions:

S26



Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Single-axis controller
S26

GESSMANN Industrial Controllers

Combination possibilities with our handles

1

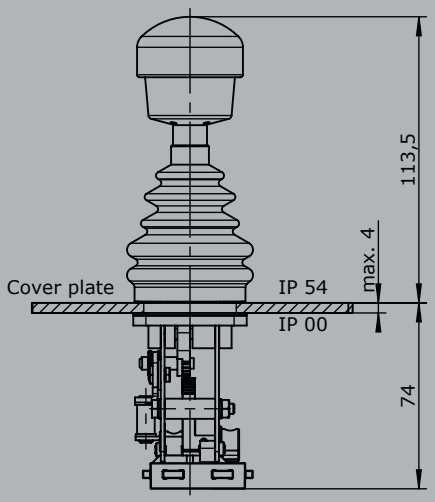
Digital output			
Supply voltage	9-32V DC		
Current carrying capacity	Direction signal 150mA		
	Zero position signal 500mA		
Wiring	Cable 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
2 direction signals + 1 zero position signal (galvanically isolated) per axis			
	1 axis	E001 1	
Voltage output (not stabilized)			
Supply voltage	4,75-5,25V DC		
Current carrying capacity	Direction signal 8mA		
Wiring	Cable 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
0,5...2,5...4,5V redundant + 2 direction signals per axis			
	1 axis	E104 1	
	Output options		
	Characteristic:		
	Inverse dual		1
	Dual		2
	Inverse dual with dead zone +/- 3°		3
	Dual with dead zone +/- 3°		4
Voltage output			
Supply voltage	9-32V DC (*11,5-32V)		
Current carrying capacity	Direction signal 150mA		
	Zero position signal 500mA		
Wiring	Cable 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
0,5...2,5...4,5V redundant + 2 direction signals + 1 zero position signal (galvanically isolated) per axis			
	1 axis	E112 1	
0...5...10V redundant + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, supply voltage 11,5 - 32V DC			
	1 axis	E132 1	
10...0...10V + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, supply voltage 11,5 - 32V DC, sensor redundant with error monitoring and error signal			
	1 axis	E136 1	
	Output options		
	Characteristic:		
	Inverse dual *¹		1
	Dual *¹		2
	Inverse dual with dead zone +/- 3° *¹		3
	Dual with dead zone +/- 3° *¹		4
	¹ not combinable with output E136X		
	Single *²		5
	Single with dead zone *²		6
Voltage output with other value on request!	*² not combinable with output E112X and E132X*		

Technical details may vary based on configuration or application! Technical data subject to change without notice!

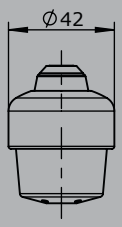
1

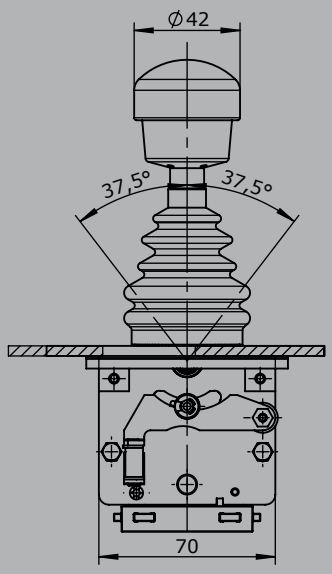
Current output			
Supply voltage	9-32V DC		
Current carrying capacity	Direction signal 150mA		
	Zero position signal 500mA		
Wiring	Cable 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
0...10...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal			
	1 axis	E206 1	
20...0...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant, with error monitoring and error signal			
	1 axis	E208 1	
4...12...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal			
	1 axis	E214 1	
20...4...20mA + 2 direction signals + 1 zero position signal (galvanically isolated), per axis, sensor redundant with error monitoring and error signal			
	1 axis	E216 1	
	Output options		
	Single		5
	Single with dead zone +/-3°		6
Current output with other value on request!			

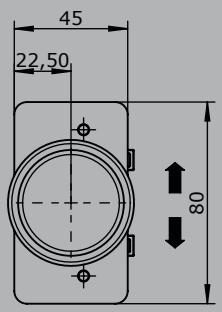
T = Dead man's button
H = Signal button
M = Latch for mechanical zero interlock



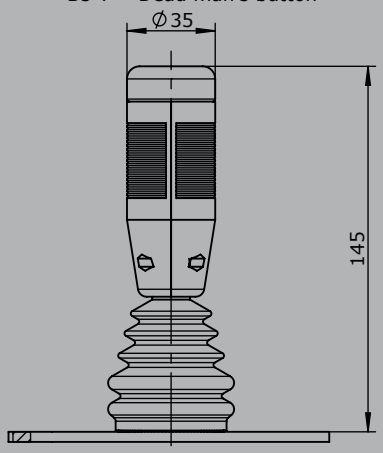
Knob solid
D= Push button



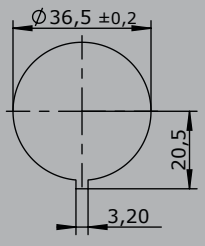




Palm grip B5
B5 T = Dead man's button



Hole pattern



Single-axis controller
S27

GESSMANN Industrial Controllers

The single-axis controller S27 is a hall sensor switching device designed for electro-hydraulic and remote controlled hydraulic.
The modular design of the switching device is universally applicable.
The single-axis controller is resistant to oil, maritime conditions e.g. offshore /vessels, UV radiation typically from the sun.

1

Technical data

Mechanical life S27	6 million operating cycles
Operating temperature	-40°C to +60°C
Degree of protection	IP65

Example

S27L	M	- Z	- E...	- S...	- X

Basic unit

S27L	left
S27R	right

Grip / palm grip

	Knob (standard)
M	Mechanical zero interlock
Q	T-grip

Z	Spring return
R	Friction brake

Interface *(description on the following pages)*

E0xx	Digital output
E1xx	Voltage output
E2xx	Current output

Plug connectors

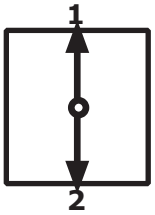
S..	Standard plug connectors *(see page 129)*

Special model

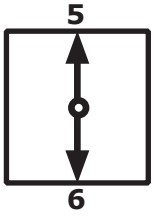
X	Special / customer specific

Identification of the installation variants with switching directions:

S27 left



S27 right



Technical details may vary based on configuration or application! Technical data subject to change without notice!

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Digital Output			
Supply voltage	9-32V DC		
Current carrying capacity	Direction signal 150mA		
	Zero position signal 500mA		
Wiring	Cable 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
2 direction signals + 1 zero position signal (galvanically isolated) per axis			
	1 axis	E001 1	

Voltage output (not stabilized)			
Supply voltage	4,75-5,25V DC		
Current carrying capacity	Direction signal 8mA		
Wiring	Cable 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
0,5...2,5...4,5V redundant + 2 direction signals per axis			
	1 axis	E104 1	
	Output options		
	Characteristic:		
	Inverse dual	1	
	Dual	2	
	Inverse dual with dead zone +/- 3°	3	
	Dual with dead zone +/- 3°	4	

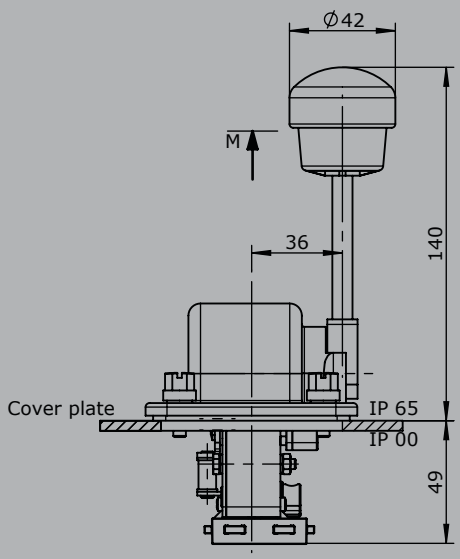
Voltage output			
Supply voltage	9-32V DC (*11,5-32V)		
Current carrying capacity	Direction signal 150mA		
	Zero position signal 500mA		
Wiring	Cable 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
0,5...2,5...4,5V redundant + 2 direction signals + 1 zero position signal (galvanically isolated) per axis			
	1 axis	E112 1	
0...5...10V redundant + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, supply voltage 11,5 - 32V DC			
	1 axis	E132 1	
10...0...10V + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, supply voltage 11,5 - 32V DC, sensor redundant with error monitoring and error signal			
	1 axis	E136 1	
	Output options		
	Characteristic:		
	Inverse dual *¹	1	
	Dual *¹	2	
	Inverse dual with dead zone +/- 3° *¹	3	
	Dual with dead zone +/- 3° *¹	4	
	¹ not combinable with output E136X		
	Single *²	5	
	Single with dead zone *²	6	
	² not combinable with output E112X and E132X		
Voltage output with other value on request!			

Technical details may vary based on configuration or application! Technical data subject to change without notice!

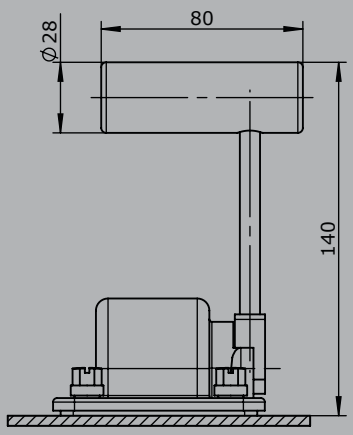
1

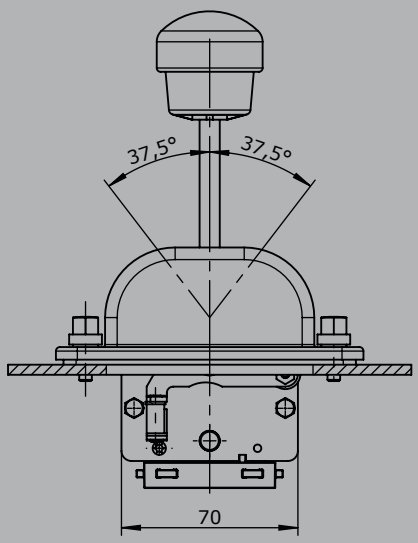
Current output				
Supply voltage	9-32V DC			
Current carrying capacity	Direction signal 150mA			
	Zero position signal 500mA			
Wiring	Cable 500mm long without plug connector			
	Optional with plug connector *(standard plug connectors see page 129)*			S
0...10...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal				
		1 axis	E206 1	
20...0...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal				
		1 axis	E208 1	
4...12...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal				
		1 axis	E214 1	
20...4...20mA + 2 direction signals + 1 zero position signal (galvanically isolated) per axis, sensor redundant with error monitoring and error signal				
		1 axis	E216 1	
		Output options		
		Single		5
		Single with dead zone +/-3°		6
Current output with other value on request!				

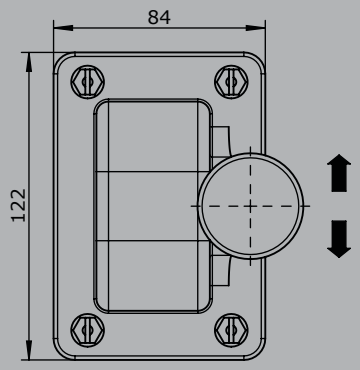
M = Latch for mechanical zero interlock



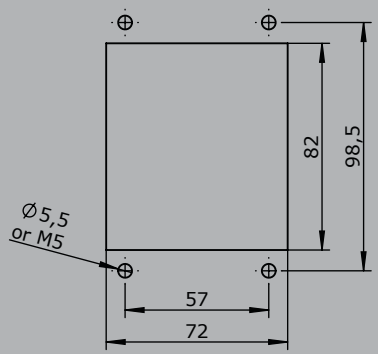
T - grip







Hole pattern



Technical details may vary based on configuration or application! Technical data subject to change without notice!

Single-axis controller
S3

GESSMANN Industrial Controllers

The single-axis control S3 is a rugged switching device for hoisting applications.
The modular design enables the switching device to be used universally.
The single-axis controller is resistant to oil, maritime conditions e.g. offshore /vessels, UV radiation typically from the sun.

1

Technical data

Mechanical life S3	12 million operating cycles
Operating temperature	-40°C to +60°C
Degree of protection	IP66 front

Example

S3L	S5	Q	- 2 R P	- B	- A05 P484	- E1291	- S...	- X

Basic unit

S3L	Single-axis controller left

Control-handle extended

S5	-20mm

Grip- control-handle left

Q	T-grip

Axis 1

2	2 contacts (1,5A 24V DC13)
R	Friction brake
P	Potentiometer

Cover housing

B	Cover housing

Description axis 1 (direction 1-2)

A05	Arrangement MSP21
P484	Potentiometer T318 2x5kOhm

Interface

E1291	Voltage output 0...5...10V

Plug connectors

S..	Standard plug connectors *(see page 129)*

Special model

X	Special / customer specified

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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Single-axis controller
S3

GESSMANN Industrial Controllers

S3L	S5	Q	- 2 R P	- B	- A05	P484	- E1291	- S...	- X

Basic unit

S3L	Single-axis controller, control-handle left
S3R	Single-axis controller, control-handle right

Control-handle extended*

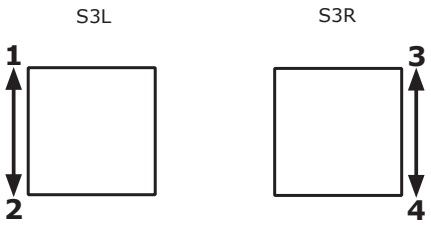
	Standard 148mm
S5	-20mm
S8	+20mm

**Only possible in combination with handle!*

Grip

	Knob
D	Push button
Q	T-grip
QD	T-grip with push button side

Identification of the installation variants with switching directions:



S3L S5 Q - 2 R P - B - A05 P484 - E1291 - S... - X

Axis 1: direction 1-2 left

1	1 contact	Standard contact - arrangement see page 131		
2	2 contacts	z.B.		
3	3 contacts	A98		
		A05		
		A050		
		A99 contact - arrangement according customer request		
R	Friction brake			
(P)	Possibility of mounting potentiometer and encoder (Gessmann-types)			
P	Potentiometer	P484	T318 2x5kOhm	I max. 1mA
			More potentiometers on request!	
H	Hall-Potentiometer		E10311	0,5...2,5...4,5V / 4,5...2,5...0,5V

S3L S5 Q - 2 R P - B - A05 P484 - E1291 - S... - X

Cover housing

B	Cover housing

Interface *(description on the following pages)*

	Potentiometer output
E1xx	Voltage output
E2xx	Current output

Special model

X	Special / customer specified

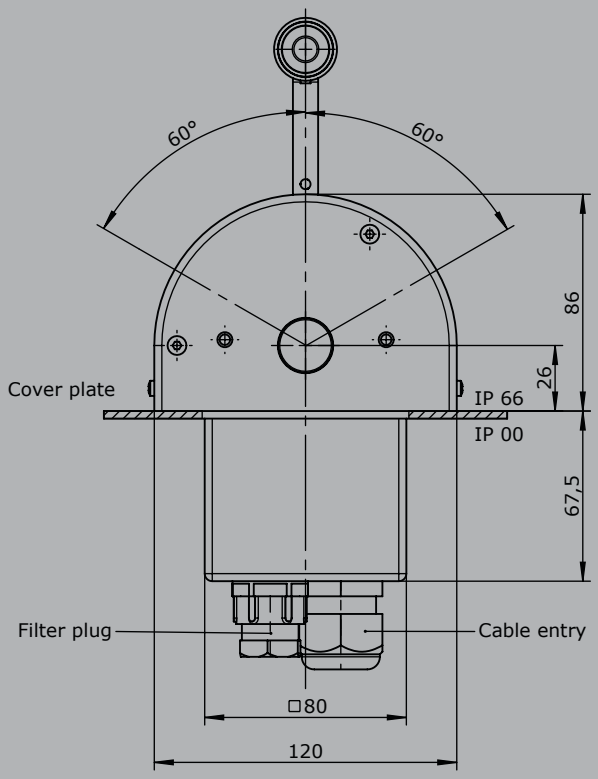
Technical details may vary based on configuration or application! Technical data subject to change without notice!

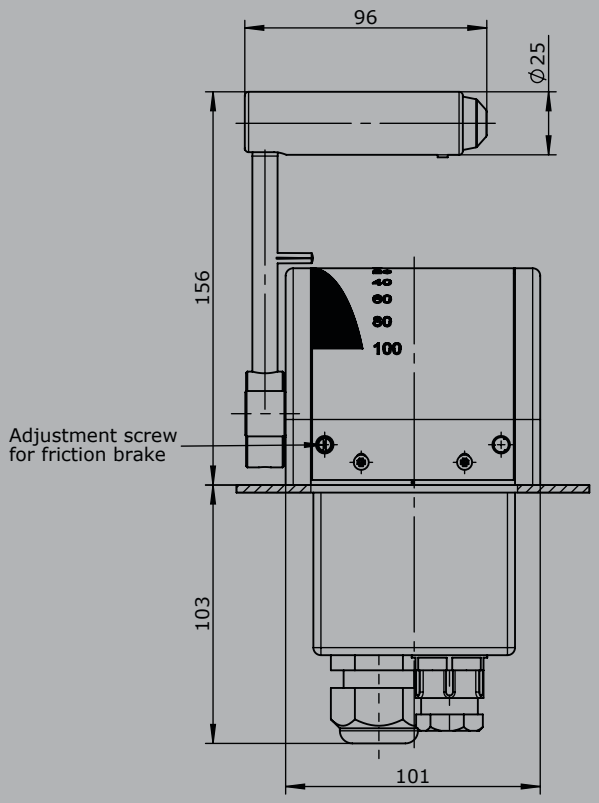
1

Voltage output			
Supply voltage	11,5-32V DC		
Wiring	Cable 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
...5...10V per axis			
		1 axis	E112 1
10...0...10V per axis			
		1 axis	E132 1
-10...0...+10V per axis			
		1 axis	E136 1
Voltage output with other value on request!			

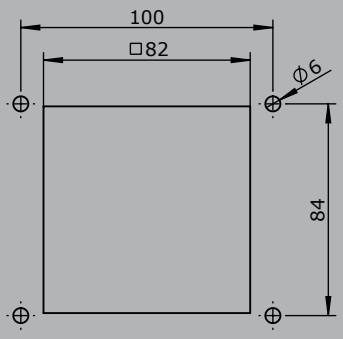
Current output			
Supply voltage	18-36V DC		
Wiring	Cable 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
4...12...20mA per axis			
		1 axis	E209 1
20...4...20mA per axis			
		1 axis	E217 1

T - grip
D= Push button

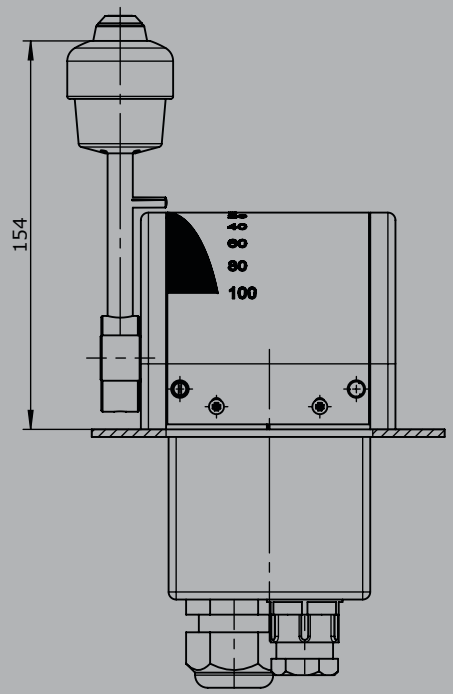




Hole pattern



Knob solid
D= Push button



Single-axis controller
S9

GESSMANN Industrial Controllers

The single-axis controller S9 is a hallsensor switching device designed for electro-hydraulic applications.
Due to its small size, the S9 is particularly suitable for installation in our ball handles.
The single-axis controller is resistant to oil, maritime conditions e.g. offshore /vessels, UV radiation typically from the sun.

1

Technical data

Mechanical life S9	5 million operating cycles
Operating force	1,6 to 3,5N
Supply voltage	5V DC stabilized
Operating temperature	-40°C to +60°C
Degree of protection	IP67

Example

S9	**- E10311**	**- X**

Basic unit

S9

Interface

Voltage output

E	1031	☐	0,5...2,5...4,5V redundant at Ub=5V	1 axis
			characteristic: 1 = Inverse dual, 2 = Dual	

Special model

X Special / customer specified

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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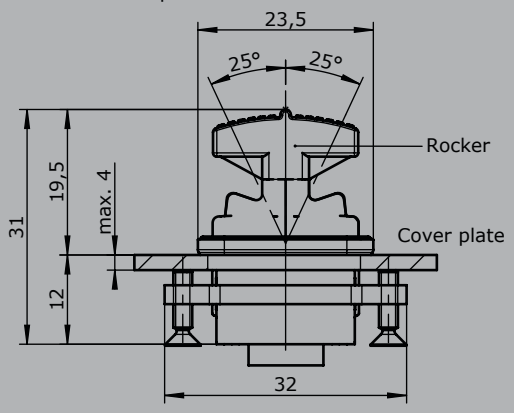
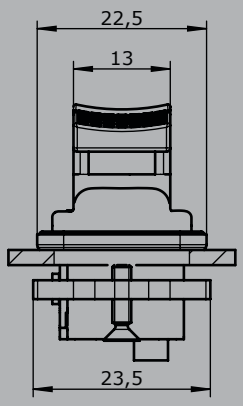
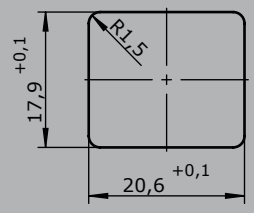
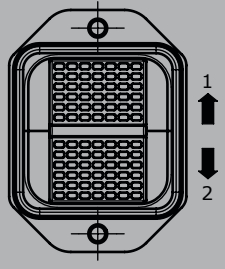
Installed from the top



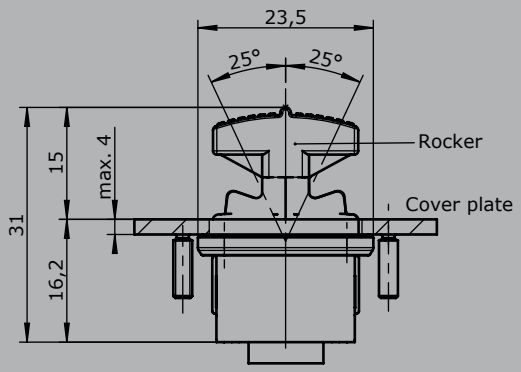


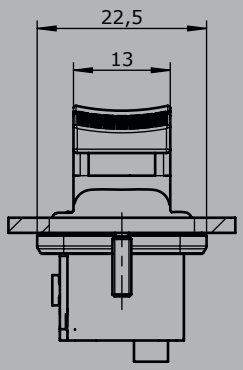
Hole pattern
(installed from the top)



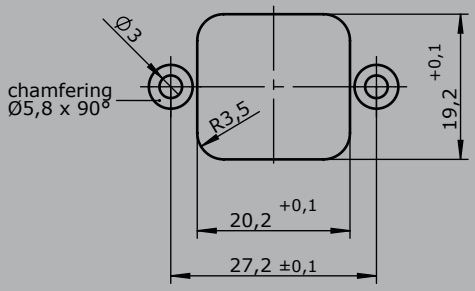


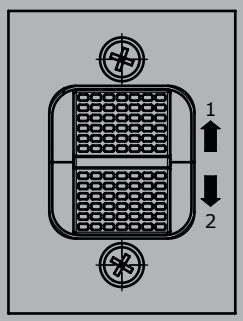
Installed from below





Hole pattern
(installed from below)





Thumbwheel
S12

GESSMANN Industrial Controllers

The thumbwheel S12 is designed for electro-hydraulic applications.
By the combination of different lighting options and colours you can customise the appearance.

1

Technical data

Mechanical life S12	5 million operating cycles
Operating temperature	-40°C to +85°C
Degree of protection	IP67
Functional safety	PLd (EN ISO 13849) possible

S12	- 2	- 1	-1	-E1031	-X

Basic unit

S12	Thumbwheel S12

Illumination

1	Unlighted
2	Functional lighting 2-colour red-green (separate switchable) U_LED= 4,5-5,5V
3	Functional lighting 2-colour white-red (separate switchable) U_LED= 4,5-5,5V
4	Functional lighting 2-colour white-green (separate switchable) U_LED= 4,5-5,5V

Actuator colour

1	Black
2	Grey
3	Blue
4	Red
5	Yellow

Mechanical function

1	T-0-T
2	R-0-R
3	T-0-R
4	R-0-T
5	R-R
6	R-R-0-R-R

Interface

E1031		0,5...2,5...4,5 redundant by Ub=5V
	1	Output option inverse dual
	2	Output option dual

Special model

X	Special / customer specified

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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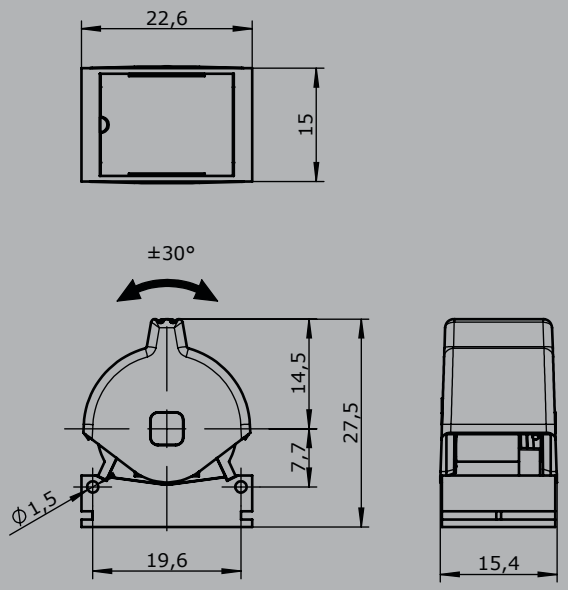
GESSMANN Industrial Controllers

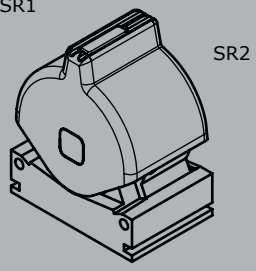
S12 without mounting frame



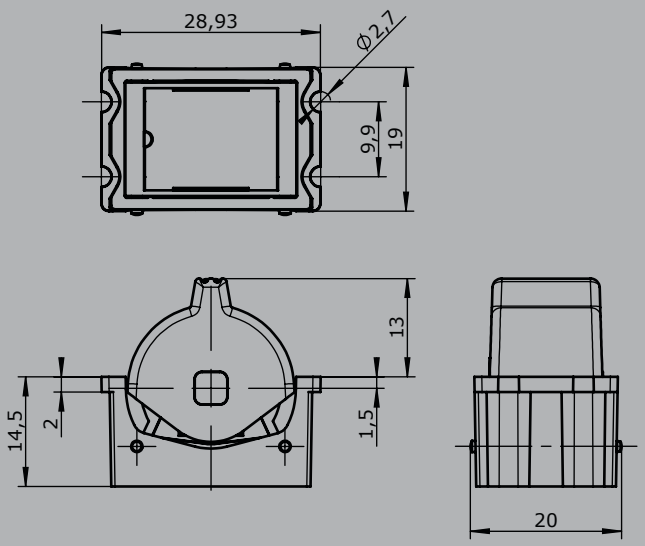
S12 with LED

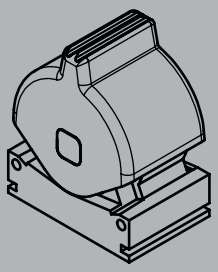
SR1

SR2



S12 with mounting frame





Control switch
N6

GESSMANN Industrial Controllers

The control-switch N6 is a rugged switching device for hoisting applications.
The modular design enables the switching device to be used universally.
The single-axis controller is resistant to oil, maritime conditions e.g. offshore /vessels, UV radiation typically from the sun.

1

Technical data

Mechanical life N6	10 million operating cycles
Operating temperature	-40°C to +60°C
Degree of protection	IP54

Example

N6	- DG	- 01 Z P	- A05 P134	- X

Basic unit

N6	incl. ISO-front plate 88x88mm

Grip

DG	Twist grip

Axis 1 (direction 2-4)

01	2 contacts (2A 250V AC15)
Z	Spring return
P	Potentiometer

Description axis 1 (direction 3-4)

A05	Arrangement MSP21
P134	Potentiometer T396 2x5kOhm

Special model

X	Special / customer specified

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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Control switch
N6

GESSMANN Industrial Controllers

	N6	- DG	- 01 Z P	- A05	P134	- X

Basic unit

N6	incl. ISO-front plate 88x88mm
N6A	incl. ISO-front plate 88x88mm, IP65 (front)

Grip

KN	Knob
HG	Ball grip
DG	Twist grip

Axis 1: direction 3-4

(Standard contacts gold-plated 2A 250V AC15)

01	☐ 2 contacts	Standard contact - arrangement see page 131		
02	☐ 4 contacts	z.B.		
03	☐ 6 contacts	A980	MS00	
04	☐ 8 contacts	A05	MS21	
05	☐ 10 contacts	A0500	MS21-00	
06	☐ 12 contacts	A110	MS24-0	
	A = Silver contacts (4A 250V AC15)	*A99 contacts - arrangement according customer request*		

Z	Spring return			
R	Friction brake			
(P)	Possibility of mounting potentiometer and encoder (Gessmann-types)			
P	Potentiometer	P131	T396 2x0,5kOhm	I max. 1mA
		P132	T396 2x1kOhm	I max. 1mA
		P133	T396 2x2kOhm	I max. 1mA
		P134	T396 2x5kOhm	I max. 1mA
		P135	T396 2x10kOhm	I max. 1mA
		More potentiometers on request!		
C		C... Encoder see page 137		

	N6	- DG	- 01 Z P	- A05	P134	- X

Special model

X	Special / customer specified

Attachments

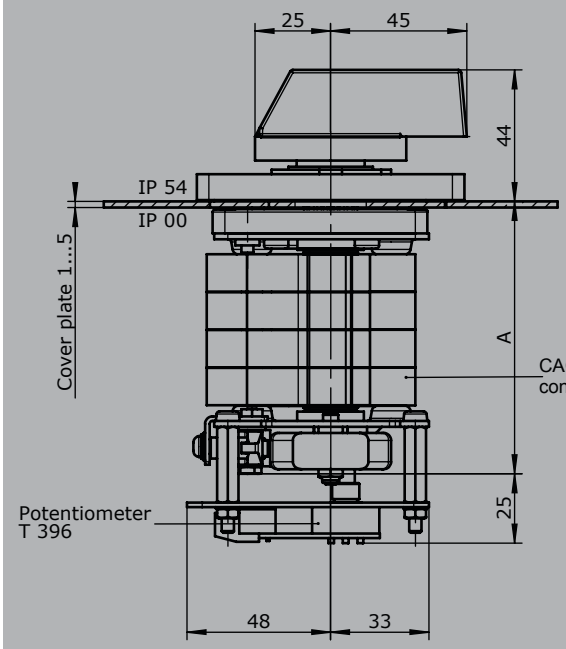
Indicating label

Indicating label with engraving

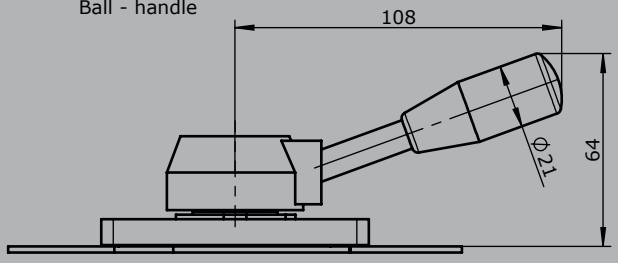
Technical details may vary based on configuration or application! Technical data subject to change without notice!

1

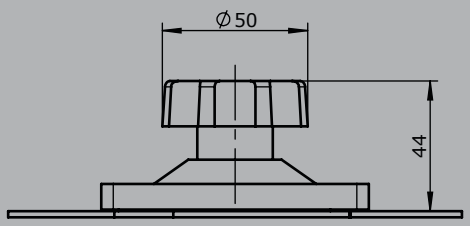
Knob

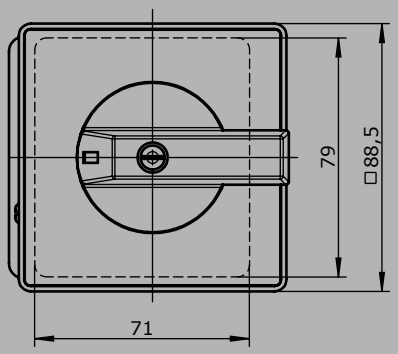


Ball - handle

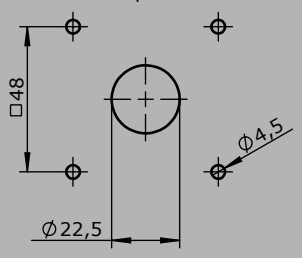


Rotary mechanism





Hole pattern



Type	No. of contacts	Dim. A	Spring return
01	2	53	+25
02	4	65	
03	6	78	
04	8	90	
05	10	103	
06	12	115	

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Control switch
N9

GESSMANN Industrial Controllers

The control-switch N9 is a rugged switching device for hoisting applications.
The modular design enables the switching device to be used universally.

Technical data

Mechanical life N9	10 million operating cycles
Operating temperature	-40°C to +60°C
Degree of protection	IP54

Example

N9	- 2 R P	- A05	P134	- X

Basic unit

N9	Control switch with twist grip

Axis 1: direction 3-4

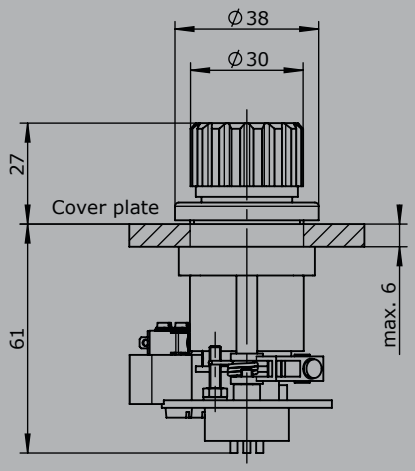
1	1 contact	Standard contact - arrangement see page 131		
2	2 contacts	z.B.		
		A98	MS0	
		A05	MS21	
		A99 contacts - arrangement according customer request		
R	Friction brake (included in basic unit)			
(P)	Possibility of mounting potentiometer and encoder (Gessmann-types)			
P	Potentiometer	P131	T396 2x0,5kOhm	I max. 1mA
		P132	T396 2x1kOhm	I max. 1mA
		P133	T396 2x2kOhm	I max. 1mA
		P134	T396 2x5kOhm	I max. 1mA
		P135	T396 2x10kOhm	I max. 1mA
		More potentiometers on request!		
H	Hall-Potentiometer	E10311	0,5...2,5...4,5V / 4,5...2,5...0,5V	

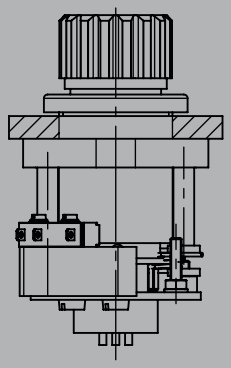
Special model

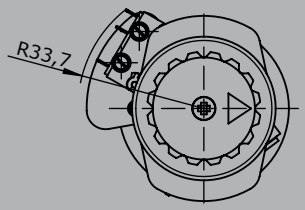
X	Special / customer specified

Technical details may vary based on configuration or application! Technical data subject to change without notice!

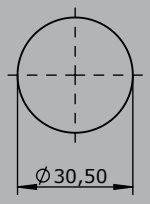
1







Hole pattern



Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Standard plug connector

GESSMANN Industrial Controllers

Molex Micro-Fit 3.0		**Suited for conductor cross-section 0,1 til 0,75mm²**
	S001	Male housing 4-pole
	S002	Male housing 6-pole
	S003	Male housing 8-pole
	S004	Male housing 10-pole
	S005	Male housing 12-pole
	S006	Male housing 14-pole
	S007	Male housing 18-pole
	S008	Male housing 24-pole

	S009	Female housing 4-pole
	S010	Female housing 6-pole
	S011	Female housing 8-pole
	S012	Female housing 10-pole
	S013	Female housing 12-pole
	S014	Female housing 14-pole
	S015	Female housing 18-pole
	S016	Female housing 24-pole

Deutsch DTM		**Suited for conductor cross-section 0,25 til 1,5mm²**
	S017	Male housing 4-pole
	S018	Male housing 6-pole
	S019	Male housing 8-pole
	S020	Male housing 10-pole
	S021	Male housing 12-pole

	S022	Female housing 4-pole
	S023	Female housing 6-pole
	S024	Female housing 8-pole
	S025	Female housing 10-pole
	S026	Female housing 12-pole

Deutsch DT		**Suited for conductor cross-section 0,25 til 2,0mm²**
	S027	Male housing 4-pole
	S028	Male housing 6-pole
	S029	Male housing 8-pole
	S030	Male housing 10-pole
	S031	Male housing 12-pole

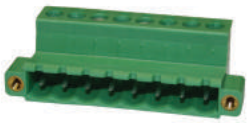
	S032	Female housing 4-pole
	S033	Female housing 6-pole
	S034	Female housing 8-pole
	S035	Female housing 10-pole
	S036	Female housing 12-pole

AMP CPC		**Suited for conductor cross-section 0,12 til 1,5mm²**
	S037	Male housing CPC 13 9-pole
	S038	Male housing CPC 17 14-pole
	S039	Male housing CPC 23 37-pole

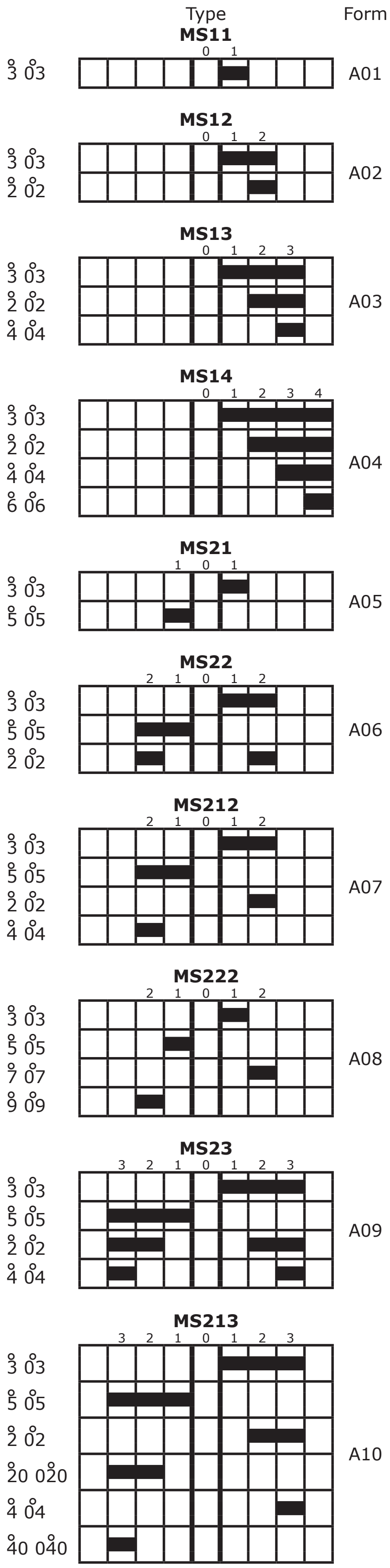
	S040	Female housing CPC 13 9-pole
	S041	Female housing CPC 17 14-pole
	S042	Female housing CPC 23 37-pole

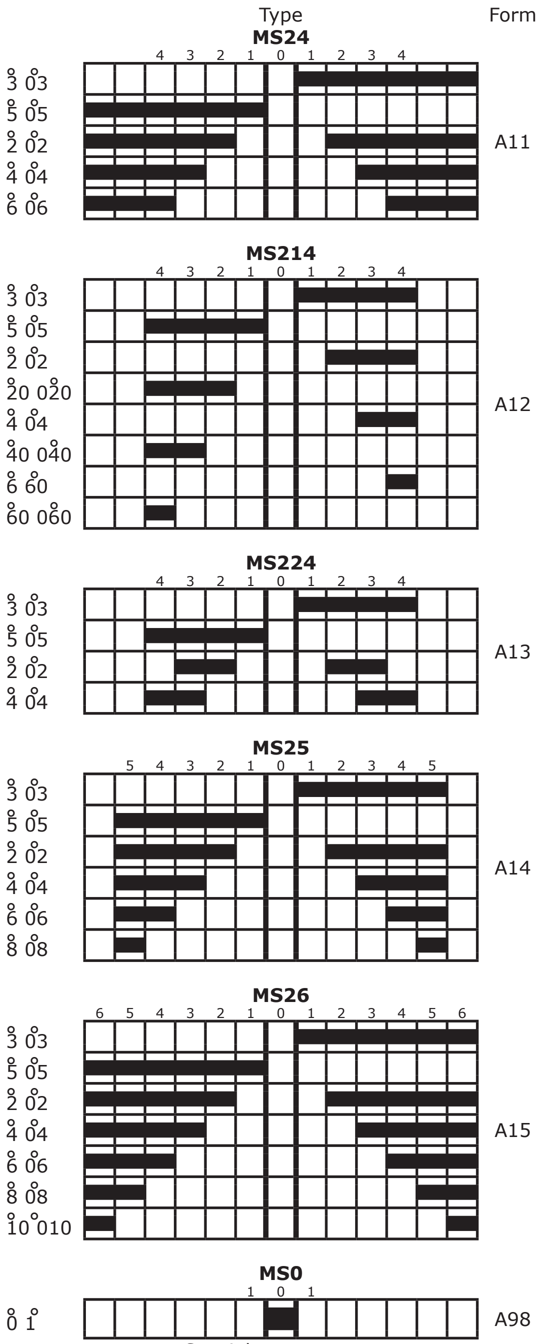
Technical details may vary based on configuration or application! Technical data subject to change without notice!

Standard plug connector

AMP Mini-Universal MATE-N-LOK	**Suited for conductor cross-section 0,12 til 1,5mm²**	
S043	Male housing 4-pole	
S044	Male housing 6-pole	
S045	Male housing 8-pole	
S046	Male housing 10-pole	
S047	Male housing 16-pole	
S048	Female housing 4-pole	
S049	Female housing 6-pole	
S050	Female housing 8-pole	
S051	Female housing 10-pole	
S052	Female housing 16-pole	
Phoenix	**Suited for conductor cross-section til 1,5mm²**	
S053	Male housing IC 2,5 8-pole with screw terminal	
S054	Male housing IC 2,5 12-pole with screw terminal	
S055	Male housing IC 2,5 14-pole with screw terminal	
S056	Male housing IC 2,5 18-pole with screw terminal	
S057	Female housing MSTB 2,5 8-pole with screw terminal	
S058	Female housing MSTB 2,5 12-pole with screw terminal	
S059	Female housing MSTB 2,5 14-pole with screw terminal	
S060	Female housing MSTB 2,5 18-pole with screw terminal	

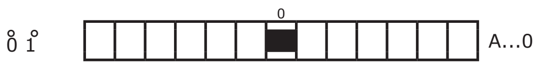
Standard contact-arrangement for master switch



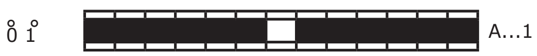


Special arrangement

Mechanical zero interlock
Front contact



Mechanical zero interlock
Front contact



Poten-
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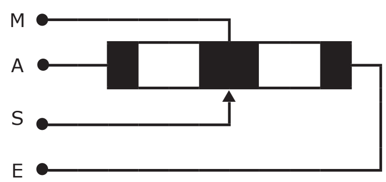
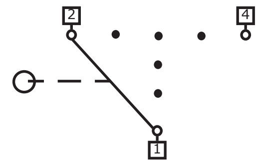
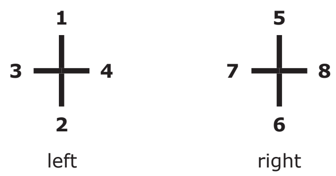
ter
MSP



Micro change over contact for control handle with dead man`s button signal button push button



contact 5 05 = direction1/4/5/8
contact 3 03 = direction 2/3/6/7



Deflection directions designated

DIN 15025

Technical details may vary based on configuration or application! Technical data subject to change without notice!

Utilization categories for control switches to IEC/EN 60947-5-1

Type of current	Utilization category	Typical examples of application	Normal conditions of use					
		I= current made, Ic= current broken Ie= rated operational current, U= voltage before make Ue= rated operational voltage Ur= recovery voltage T 0,95= time in ms, to reach 95% of the steady-state current. P= UE · Ie= steady-state power consumption in watts	Make I / Ie	U / Ue	cos	Breake Ic / Ie	Ur / Ue	cos
alternating current	AC12	Control of resistive loads and solid state loads with isolation by opto couplers control of a.c. electromagnetic loads (> 72VA)	1	1	0,9	1	1	0,9
	AC15		10	1	0,3	1	1	0,3
			I / Ie	U / Ue	t 0,95	Ic / Ie	Ur / Ue	t 0,95
Direct current	DC 12	Control of resistive loads and solid state loads with isolation by opto couplers Control of d.c. electromagnets	1	1	1ms	1	1	1 ms
	DC 13		1	1	6 · P	1	1	6 · P

The value 6·P results from an empirical relationship with is found to represent most d.c. magnetic loads to an upper limit of P = 50 W viz 6·P = 300 ms. Loads having power consumption greater than 50 W are assumed to consist of smaller loads in parallel. Therefore 300 ms is to be an upper limit, irrespective of the power consumption value.

Attach our switching device		V6 N6 S6 N61 N62	VV6 DD64	V11	V5 S2-S23	VV5 SS2-SS21
Rated isolation voltage Ui in Volt		250	250	250	250	250
Rated operational voltage Ue in Volt		250	250	250	250	250
Rated operational current in Ampere	Ie AC 12	6 or 16	6 or 16	6 or 16	10	10
	AC 15	2	4 2	4 2	4 2	2
DC 12	24 V	6	8 6	8 6	8 4	4
	48V	2	4 2	4 2	4 2	2
	110V	0,5	1 0,5	1 0,5	1 0,2	0,2
	220V	0,1	0,5 0,1	0,5 0,1	0,5 0,1	0,1
Contacts gold-coated	24V	5mA	5mA	5mA	5mA	5mA
DC 13	24V	1	1	1	3	3
	48V	0,5	0,5	0,5	1,5	1,5
	110V	0,2	0,2	0,2	0,1	0,1
	220V	0,05	0,05	0,05	0,05	0,05
Short-circuit-protection in Ampere Fuse Circuit-breaker G-characteristic	9L	6 6	16 6 16 6	6 6 16 6	16 10 16 10	10 10
Terminal screws Plug-in connector CAGE CLAMP® connection is a registered trademarkt of WAGO Kontakttechnik GmbH Germany		M 3,5 2,5mm²	M 3,5 2,5mm²	M 3,5 2,5mm²	M 3,5 6,3x0,8	M3,5 6,3x0,8
Conductor sizes in mm² finely stranded with end steeves		1,5	1,5	1,5	1,5	1,5
Mechanical life in million (operation cycles) max. switching frequency c/h 1000		10	20	10	6	10
Mechanical shock resistance IEC 68-2-27		Shock-amplitude > 15	Shock duration 20ms			
Clearances and creepage distances IEC 947-1; 2.5.46.51		Overvoltage category III pollution grade 3				
Degree of protection to IEC/EN 60529			1. numerial protection of contact and foreign bodies		2. numerial protection of water	
		IP00	No protection		No protection	
		IP54	Protection deposits of dust		Protection splashing of water	
		IP65	Protection complete of dust		Protection hosed of water	
		IP66	Protection complete of dust		Protection hosed strong of water	

Technical details may vary based on configuration or application! Technical data subject to change without notice!

Technical data

GESSMANN Industrial Controllers

Attach our switching device		**V8 V85 D8**	**VV8 VV85 D3 S3**	**V10 V25 S1**	**V14 S14**	**V3**	Dead man`s button signal button push button
Rated isolation voltage Ui in Volt		110	110	110	250	500	250
Rated operational voltage Ue in Volt		110	110	110	250	350	250
Rated operational voltage in Ampere	Ie AC 12	2	2	2	6	16	6
	AC 15	0,5	0,5	0,5	2	4	2
DC 12	24 V	2	2	2	6	8	4
	48V	1	1	1	2	4	2
	110V	0,1	0,1	0,1	0,5	1	0,2
	220V				0,1	0,5	0,1
Contacts gold-coated	24V	5mA	5mA	5mA	5mA	5mA	5mA
DC 13	24V	1,5	1,5	1,5	1	1	3
	48V	0,5	0,5	0,5	0,5	0,5	1,5
	110V	0,05	0,05	0,05	0,2	0,2	0,1
	220V				0,05	0,05	0,05
Short-circuit-protection in Ampere Fuse Circuit-breaker G-characteristic	9L	4 4	4 4	4 4	6 6	16 16	6 6
Terminal screws Plug-in connector CAGE CLAMP® connection is a registered trademarkt of WAGO Kontakttechnik GmbH Germany		Solder terminal			M4 1,5mm²	M 3,5 6,3x0,8	6,3 x 0,8
Conductor sizes in mm² finely stranded with end steeves		0,5	0,5	0,5	1	1,5	1,5
Mechanical life in million (operation cycles) max. switching frequency c/h 1000		8	12	8	6	6	10
Mechanical shock resistance IEC 68-2-27		Shock-amplitude > 15	Shock duration 20ms				
Clearances and creepage distances IEC 947-1; 2.5.46.51		Overvoltage category III pollution grade 3					
Degree of protection to IEC/EN 60529			1. numerial protection of contact and foreign bodies			2. numerial protection of water	
		IP00	No protection			No protection	
		IP54	Protection deposits of dust			Protection splashing of water	
		IP65	Protection complete of dust			Protection hosed of water	
		IP66	Protection complete of dust			Protection hosed strong of water	

1

Technical details may vary based on configuration or application! Technical data subject to change without notice!

Potentiometer
with attach to our switching device

GESSMANN Industrial Controllers

with centre tap life

for mounting on	Typ	Capacity (W)	Imax wiper (mA)	Typ	Expansion	2x0,5kOhm	2x1kOhm	2x2kOhm	2x5kOhm	2x10kOhm	Hall 0,5...2,5...4,5V / 4,5...2,5...0,5V	Part No.	Addition for Part No.	Comment
						1	**2**	**3**	**4**	**5**				
V6 / VV6 D64 / DD64 V5 / VV5 V3 S2 / SS2 S6 N6 P7 P8	T1420	1,5	10	P44	☐	x	x	x	x	x		524004400	☐	
	T132	2,5	10	P05	☐	x	x	x	x	x		524000500	☐	
	T132 Öl	2,5	10	P06	☐	x	x		x	x		524000600	☐	
	T178	1,5	10	P07	☐		x	x	x			524000700	☐	characteristic progressive
	T238	1	10	P08	☐	x	x	x	x	x*1		524000800	☐	*1 R= 2x 6,5 kOhm
	T133	60	85	P10	☐	x						524001000	☐	
	T396	0,5	1	P13	☐	x	x	x	x	x		524001300	☐	
	T1350 Ex	0,5	1	P14	☐	x	x	x	x	x		524001400	☐	
	T1360			P43							x	5240043009		
V8 / VV8 D8 P10 P11 P12	T239	1	10	P17	☐			x	x			524001700	☐	
	T301	0,5	1	P18	☐		x	x	x	x		524001800	☐	
	T426	0,5	1	P19	☐				x	x		524001900	☐	with direction lines
	T432	0,5	1	P20	☐				x			524002000	☐	
	T246	0,5	1	P21	☐	x	x		x	x		524002100	☐	
	T362	0,5	1	P22	☐		x	x	x			524002200	☐	
	T1003			P42							x	5240042009		
	T1360			P43							x	5240043009		
V10 S1 Palm handle	T321	1	10	P24	☐		x					524002400	☐	
	T320	0,5	1	P25	☐		x		x			524002500	☐	
	T430	0,5	1	P27	☐				x			524002700	☐	with direction lines
	T375	0,5	1	P37	☐		x		x			524003700	☐	
	T997			P41							x	5240041009		
V11	T316	1	10	P31	☐				x*2			524003100	☐	*2 R= 2x 4kOhm
	T365	0,5	1	P32	☐				x	x		524003200	☐	
D3 S3	T318	0,5	1	P48	☐				x			524004800	☐	

without centre tap life

for mounting on	Typ	Capacity (W)	Imax wiper (mA)	Typ	Expansion	0,5kOhm	1kOhm	2kOhm	5kOhm	10kOhm	Part No.	Addition for Part No.	Commend
						1	**2**	**3**	**4**	**5**			
V6 / VV6 D64 / DD64 V5 / VV5 V3 S2 / SS2 S6 N6 P7 / P8	T1491	1,5	10	P46	☐	x	x	x	x	x	524004600	☐	
	T131	2,5	10	P03	☐	x	x	x	x	x	524000300	☐	
	T131 Oil	2,5	10	P04	☐		x		x	x	524000400	☐	
	T134	60	85	P11	☐				x		524001100	☐	
	T374	0,5	1	P12	☐	x	x	x	x	x	524001200	☐	
V8 / VV8 /D8 P10/P11/P12	T244	0,5	1	P23	☐			x	x	x	524002300	☐	
	T397	0,5	1	P47	☐		x	x	x		524004700	☐	
V10 / S1 Palm grip	T337	0,5	1	P26	☐		x	x	x	x	524002600	☐	
GE1/GE2	PW70	5	30	P45	☐	x	x		x		524004500	☐	

Technical details may vary based on configuration or application! Technical data subject to change without notice!

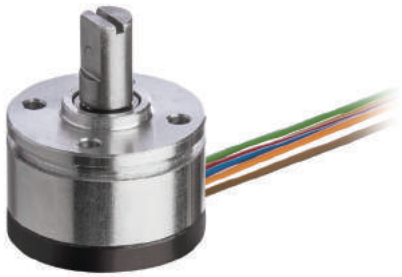
V2017/1 03.04.2017

Hall-Potentiometer
HG 2

The Hall-Potentiometer HG2 is distinguished by its precision and longevity.

Technical data

Mechanical life	10 million operating cycles
Operation temperature	-40°C to +60°C
Degree of protection	IP67



Example

HG2A	- 60	- 6	- E10311	- X

Basic unit

HG2A	Hall-Potentiometer HG2 Model A
HG2B	Hall-Potentiometer HG2 Model B

Operating distance

0-359° possible	
Example 60° => 60	

Dead zone around the center position

0	No dead zone
Example +/-3° => 6	

Interface

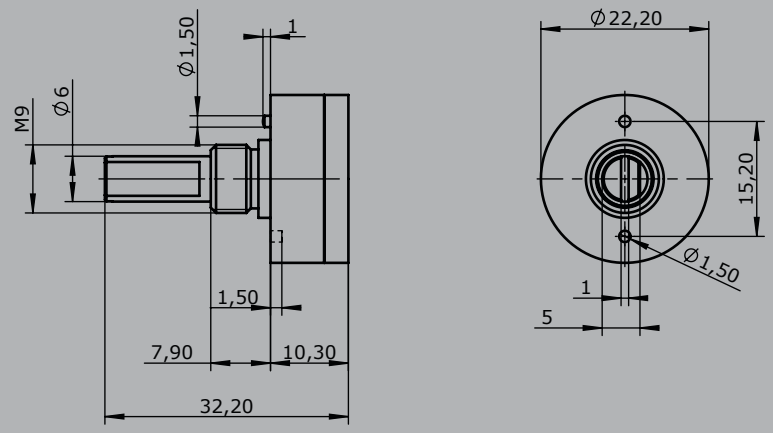
E1031	1	0,5...2,5...4,5V redundant counter-rotating Ub=4,75-5,25V DC
	2	0,5...2,5...4,5V redundant co-rotating right-handed Ub=4,75-5,25V DC
	3	0,5...2,5...4,5V redundant co-rotating left-handed Ub=4,75-5,25V DC

Special model

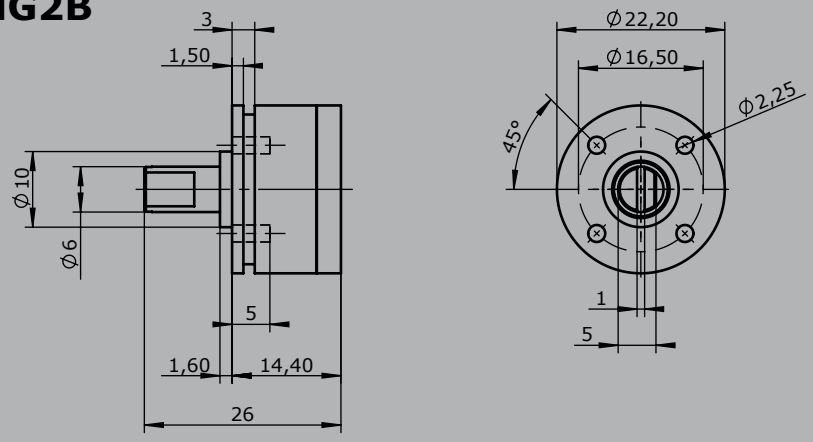
X	Special / customer specified

2

HG2A



HG2B



Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Opto-electronic encoder
Output digital OEC 2
with attach to our switching device

GESSMANN Industrial Controllers

Opto-electronical encoder OEC 2 with digital output gray-/binär-cdode

Power supply	18-30V DC				
Rotation angle	Max. +/-150° (by 9 Bit 300°)				
Digital output	8 Bit Gray-Code T359	Output characteristic linear	OEC 2-1-1	C01	410g
	8 Bit Binary-Code T359	Output characteristic linear	OEC 2-2-1	C02	410g
	6 Bit Gray-Code T359	Output characteristic linear	OEC 2-3-1	C031	410g
	6 Bit Gray-Code T359	Output characteristic quadratic	OEC 2-3-2	C032	410g
	6 Bit Binary-Code T359	Output characteristic linear	OEC 2-4-1	C041	410g
	6 Bit Binary-Code T359	Output characteristic quadratic	OEC 2-4-2	C042	410g
	9 Bit Gray-Code T384	Output characteristic linear one side clockwise	OEC 2-5-4	C054	410g
	9 Bit Gray-Code T384	Output characteristic linear one side anticlockwise	OEC 2-5-5	C055	410g
	9 Bit Binary-Code T384	Output characteristic linear one side clockwise	OEC 2-6-4	C064	410g
	9 Bit Binary-Code T384	Output characteristic linear one side anticlockwise	OEC 2-6-5	C065	410g

6 Bit-type T359

PIN	connection	Colour-code
1	Not connected	-
2	D4	brown
3	D3	green
4	D2	yellow
5	D1	grey
6	Not connected	-
7	Not connected	-
8	Housing 0V	black
9	Input 18-30V DC	red
10	Not connected	-
11	Not connected	-
12	Direction-signal left	violet
13	Direction-signal grey	grey-pink
14	D6	red-blue
15	D5	white-green
-	Cable screen	brown-green

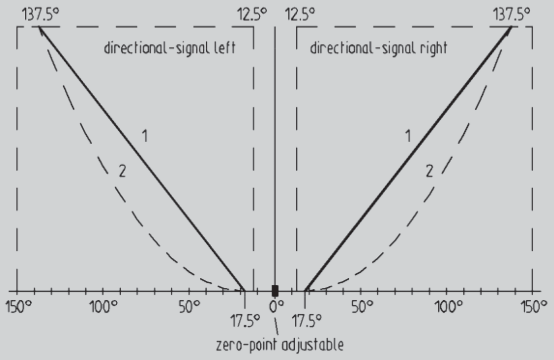
8-Bit-type T359

PIN	connection	Colour-code
1	Not connected	-
2	D6	brown
3	D5	green
4	D4	yellow
5	D3	grey
6	D2	pink
7	D1	blue
8	Housing 0V	black
9	Input 18-30V DC	red
10	Not connected	-
11	Not connected	-
12	Direction-signal left	violett
13	Direction-signal right	grey-pink
14	D8	red-blue
15	D7	white-green
-	Cable screen	brown-green

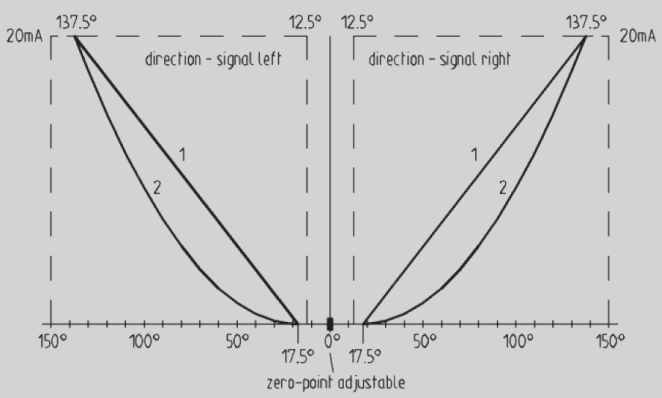
9 Bit-type T384

PIN	connection	Colour-code
1	Not connected	-
2	D6	brown
3	D5	green
4	D4	yellow
5	D3	grey
6	D2	pink
7	D1	blue
8	Housing 0V	black
9	Input 18-30V DC	red
10	Not connected	-
11	Not connected	-
12	Direction-signal left	violett
13	D9	grey-pink
14	D8	red-blue
15	D7	white-green
-	Cable screen	brown-green

6 Bit-type T359 **8 Bit-type T359**



9 Bit-type T384



Technical details may vary based on configuration or application! Technical data subject to change without notice!

Opto-electronic encoder digital OEC 2 with attach to our switching device

GESSMANN Industrial Controllers

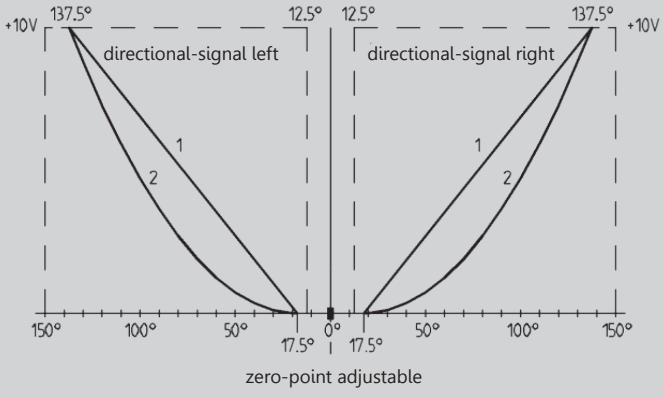
Opto-electronical encoder OEC 2 with voltage output

Power supply	18-30V DC				
Scanning	6 Bit Gray-Code				
Rotation angle	Max. +/-150°				
Voltage output	10...0...10V T366	Output characteristic linear	OEC 2-3-1-1	C111	410g
	10...0...10V T366	Output characteristic quadratic	OEC 2-3-2-1	C112	410g
	-10...0...+10V T367	Output characteristic linear	OEC 2-3-1-2	C151	410g
	-10...0...+10V T367	Output characteristic quadratic	OEC 2-3-2-2	C152	410g

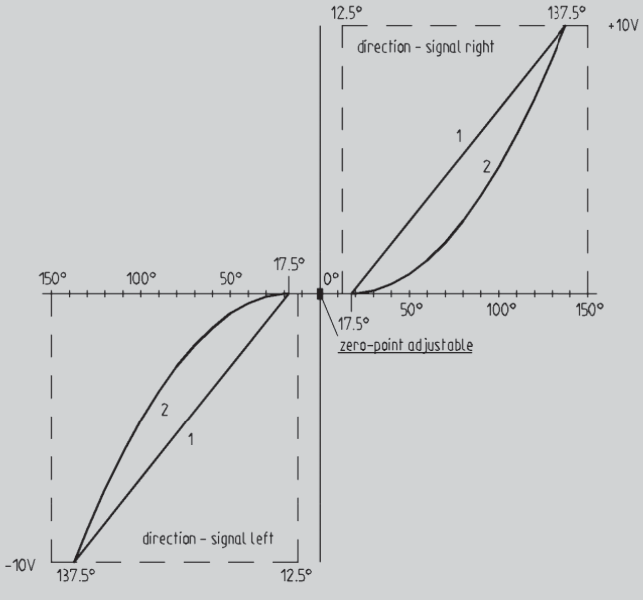
Voltage output

PIN connection		Colour-code
1	Not connected	-
2	Not connected	-
3	Not connected	-
4	Not connected	-
5	Not connected	-
6	Not connected	-
7	Not connected	-
8	Housing 0V	blue
9	Input 18-30V DC	brown
10	Not connected	-
11	Voltage output	green
12	Direction signal left	yellow
13	Direction signal right	grey
14	Not connected	-
15	Not connected	-
-	Cable screen	white

6 Bit-type T366



6 Bit-type T367



Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Opto-electronic encoder
Output digital OEC 2
with attach to our switching device

GESSMANN Industrial Controllers

Opto-electronical encoder OEC 2 with current output

Power supply	18-30V DC				
Scanning	6 Bit Gray-Code				
Rotation angle	Max. +/-150°				
Output current	20...4...20mA T368	Output characteristic linear	OEC 2-3-1-5	C191	410g
	20...4...20mA T368	Output characteristic quadratic	OEC 2-3-2-5	C192	410g
	20...0...20mA T368	Output characteristic linear	OEC 2-3-1-8	C201	410g
	20...0...20mA T368	Output characteristic quadratic	OEC 2-3-2-8	C202	410g
	-20...0...+20mA T369	Output characteristic linear	OEC 2-3-1-6	C231	410g
	-20...0...+20mA T369	Output characteristic quadratic	OEC 2-3-2-6	C232	410g

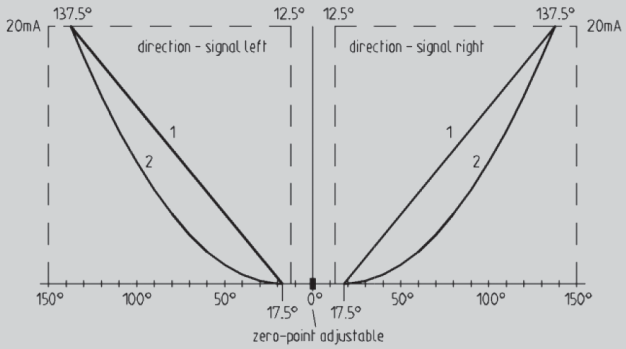
6 Bit-Type T368

PIN connection		Colour-code
1	Not connected	-
2	Not connected	-
3	Not connected	-
4	Not connected	-
5	Not connected	-
6	Not connected	-
7	Not connected	-
8	Housing 0V	blue
9	Input 18-30V DC	brown
10	Not connected	-
11	Current output	green
12	Direction signal left	yellow
13	Direction signal right	grey
14	Not connected	-
15	Not connected	-
-	Cable screen	white

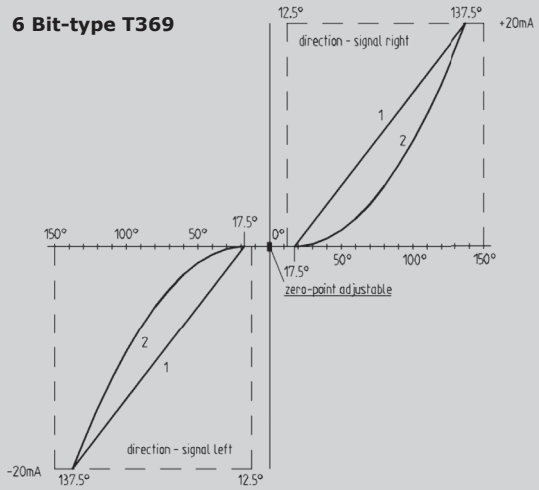
6 Bit-Type T369

PIN connection		Colour-code
1	Not connected	-
2	Not connected	-
3	Not connected	-
4	Not connected	-
5	Not connected	-
6	Not connected	-
7	Not connected	-
8	Housing 0V	blue
9	Input 18-30V DC	brown
10	Not connected	-
11	Current output	green
12	Direction signal left	yellow
13	Direction signal right	grey
14	Not connected	-
15	Not connected	-
-	Cable screen	white

6 Bit-type T368



6 Bit-type T369



Attachment

Plug with cable 14x0,25mm², 2000mm long, cable head open (for OEC 2 with digital outputs)	5300000495
Plug with cable 7x0,34mm², 2000mm long, cable head open (for OEC 2 with analog outputs)	5300000496

The OEC 2 is able for mounting on V6,VV6/D64,DD64/V11/S2,SS2/S6/N6. For mounting a potentiometer mounting option (P) of the respective controller is required!

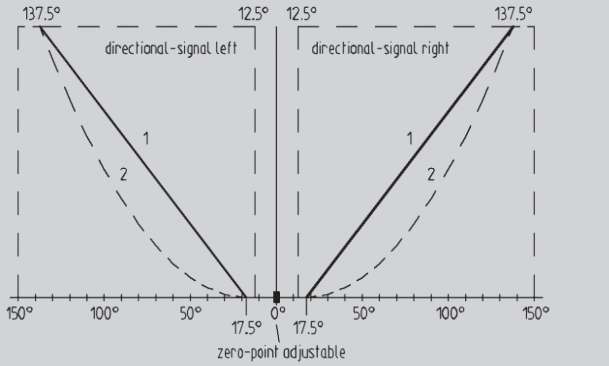
Technical details may vary based on configuration or application! Technical data subject to change without notice!

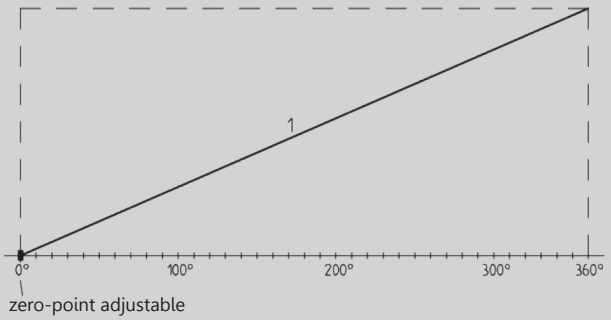
Opto-electronic encoder
OEC 4
with interface Profibus DP

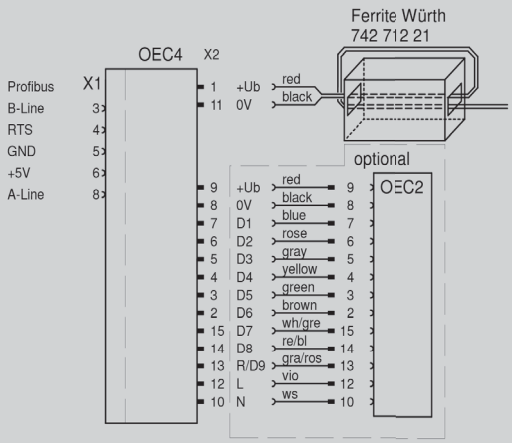
GESSMANN Industrial Controllers

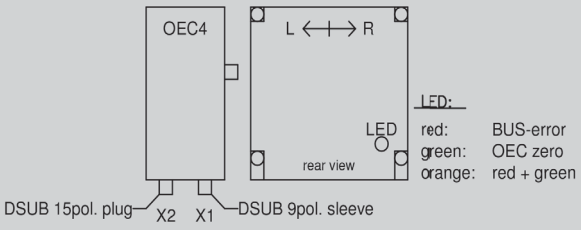
Opto-elecetronic encoder

Power supply	18-30V DC			
Scanning	6, 8 or 9 Bit Gray-Code			
Rotation angle	Max. +/-150°			
Interface	Profibus, DP, address 0-99 adjustable above selector switch			
Voltage output	8 Bit Gray-Code T496 linear	OEC 4-1-1-2	C27	820g
	8 Bit Binary-Code T496 linear	OEC 4-2-1-2	C28	820g
	6 Bit Gray-Code T496 linear	OEC 4-3-1-2	C291	820g
	6 Bit Gray-Code T496 quadratic	OEC 4-3-2-2	C292	820g
	6 Bit Binary-Code T496 linear	OEC 4-4-1-2	C301	820g
	6 Bit Binary-Code T496 quadratic	OEC 4-4-2-2	C302	820g
	9 Bit Gray-Code T497 linear one sided right turn	OEC 4-5-4-2	C314	820g
	9 Bit Gray-Code T497 linear one sided left turn	OEC 4-5-5-2	C315	820g
	9 Bit Binary-Code T497 linear one sided right turn	OEC 4-6-4-2	C324	820g
	9 Bit Binary-Code T497 linear one sided left turn	OEC 4-6-5-2	C325	820g









Attachment

Plug (Profibus) straight

Plug (Profibus) 90° angled

Plug with cable 2x0,25mm², 2000mm long, cable head open (cable for current supply OEC 4 single application)

Connecting cable OEC 4/ OEC 2 (14x0,25mm²) with 2 plug connectors incl. cable for current supply (2x0,25mm² 2000mm long, cable head open)

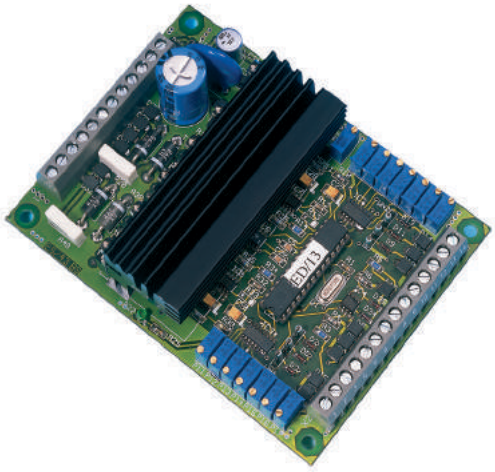
The OEC 4 is able for mounting on V6,VV6/D64,DD64/V11/S2,SS2/S6/N6. For mounting a potentiometer mounting option (P) of the respective controller is required! For a controller with one axis is required 1 piece of OEC 4, for a controller with 2 axis are required 1 piece of OEC 4 and 1 piece of OEC 2.

V2017/1 03.04.2017

Electronic control unit ES/43

GESSMANN Industrial Controllers

The electronic control unit ES/43 serves for control of proportional valves without position control. There is a version for 4 proportional valve solenoids (ES / 43-10) and a version for 2 Proportional valve solenoids (ES / 43-11) available.



Example

Features:

- Stabailized voltage
- Chopper output stage with adjustable frequency
- Ramp time setting ON/OFF delay
- Creep speed circuit adjustable
- Solenoid current setting separate for minimum current and maximum current
- Output current controlled independently of temperature and solenoid
- Power output short-circuit-proof with overload protection
- Voltage input protected against polarity reversal
- Mechanical selection of direction by means of contacts
- LED operating voltage and working display
- Microprocessor technology therefore especially adaptable

Technical data:

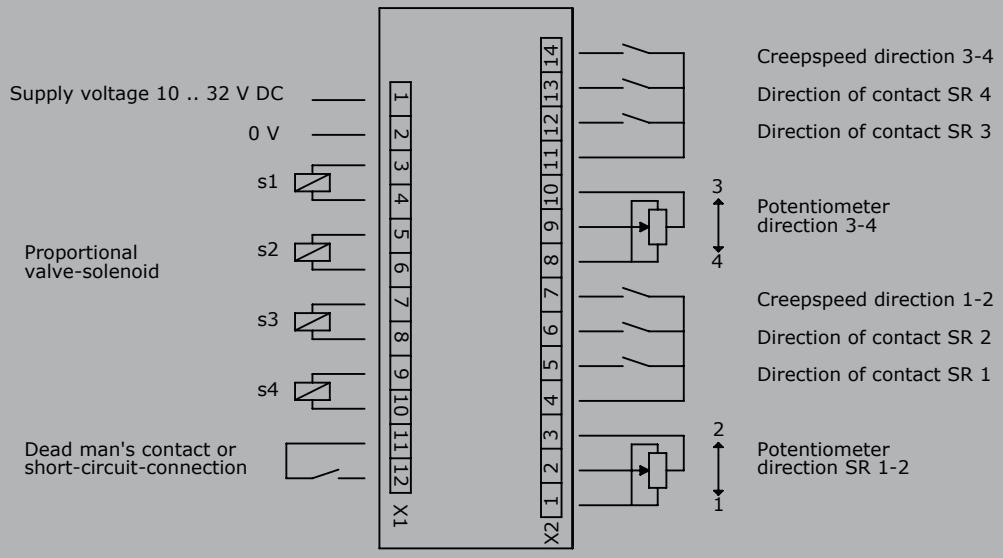
- Supply voltage		10...	32V DC
- Residual ripple		20%	
- Control voltage range	Ue	0...	5V
- Control current	Ie	< 1mA	
- Dither frequency	f	25...	250Hz
- Proportional valve S 1-4	I min.	0...	1A
Output	I max. = I min ...		2A at 12 Volt
Output	I max. = I min ...		1A at 24 Volt
- Ramp time setting	t on	0,2...	25sec
	t off	0,2...	25sec
- Creep speed	variable reduction		25...75%
- Operating temperature	-20°C to +60°C		
- Storage temperature	-40°C to +80°C		

Electronic control unit for 4 proportional valves solenoid ES/43-10

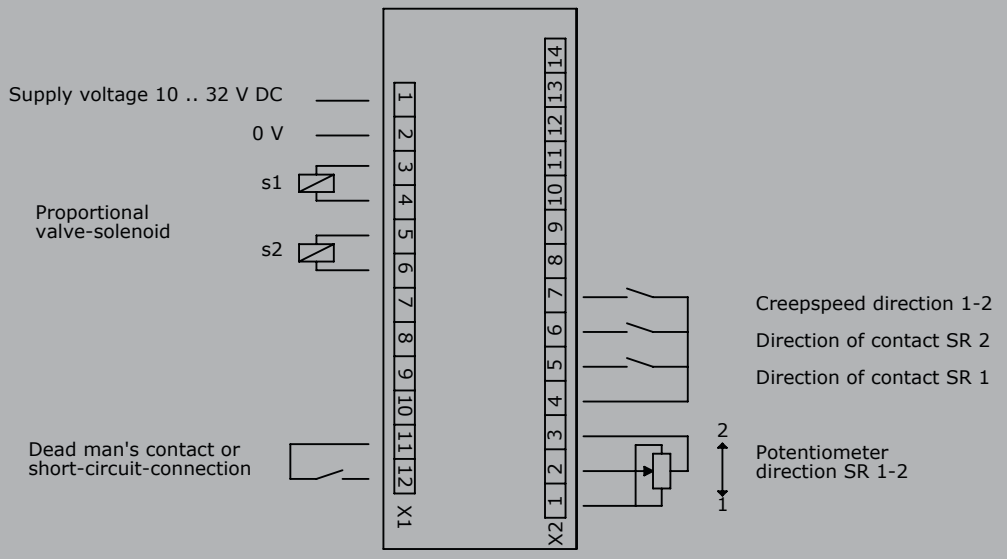
Electronic control unit for 2 proportional valves solenoid ES/43-11

2

ES / 43-10
4 Proportional valves-solenoid



ES / 43-11
2 Proportional valves-solenoid



V2017/1 03.04.2017

Palm grip MATRIX
with attach to our switching device

GESSMANN Industrial Controllers

Controllers	Palm grip																	
	B1	B2	B3	B5	B6	B7 / B8	B9	B10	B14 / B15	B20	B22	B23	B24	B25	B28	B29	B30	B31	B32
V6 / VV6	X	X	X *1	X	X			X	X		X		X		X		X		X
V11	X			X	X			X	X		X		X		X		X		X
V8 / VV8	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X		X
V85 / VV85	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
V25	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
V24	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
V14 / S14				X	X						X								X*2
D64 / DD64								X											
D8								X											
D3								X											
S2 / SS2				X															
S22 / SS22				X															
S21 / SS21				X	X			X			X		X		X	X	X		X
S26				X															

*1 deflection limited to 28°
*2 only with adapter installation plate (installation from the top)

2

Hall-push button
HD

The hall-push button impressed by its durability and versatility. It is available in three basic versions. By combining different lighting options, colours and symbols, it is possible to customize.

Technical data

Mechanical life	10 million operating cycles
Operation temperature	-40°C til +60°C
Degree of protection	IP67

2

Example

HD1	- 2	- 1	- 1	- 1	- E02	- X

Basic unit

HD1	Hall-push button digital with bellow
HD2	Hall-push button digital without bellow
HD3	Hall-push button digital, flat mounting without bellow

Illumination

1	Unlighted
2	Night light white, U_LED=4,5-5,5V
3	Functional lighting 2-coloured red-green (single shiftable) U_LED=4,5-5,5V
4	Functional lighting 2-coloured red-white (single shiftable) U_LED=4,5-5,5V
5	Functional lighting 2-coloured green-white (single shiftable) U_LED=4,5-5,5V

Actuator colour

1	Transparent
2	Black*

**Only possible by unlighted push button!*

Icon platelets

1	White transparent*
2	White
3	Yellow
4	Green
5	Blue
6	Black
7	Red
8	Orange

**Print on back side possible, thereby the print is resistant to abrasion!*

Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Hall-push button
HD

GESSMANN Industrial Controllers

HD1	- 2	- 1	- 1	- 1	- E01	- X

Symbol

1	Without
2	Buzzer
3	Arrow up
4	Arrow down
5	Turtle
6	Rabbit
X	Custom-made

Interface

E0101		Push button signal not redundant Ub=4,5-5,5V DC
E0111		Push button signal redundant Ub=4,5-5,5V DC
E0201		Push button signal not redundant Ub=4-32V DC
E0211		Push button signal redundant Ub=4-32V DC
	0	Energy safe I_Hall max. = 3,2mA (limited)
	1	Possible for optocoupler and SPS
	2	Power switch (Open Drain) I_Hallmax=25mA

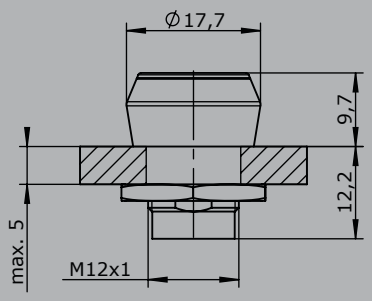
Special model

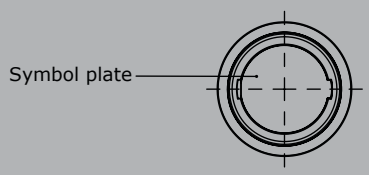
X	Special / customer specified

2

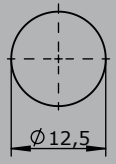
Technical details may vary based on configuration or application! Technical data subject to change without notice!

Edition:
HD1

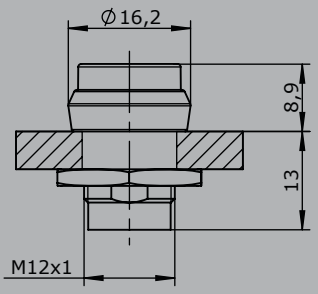


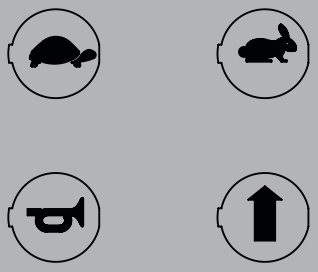


Hole pattern

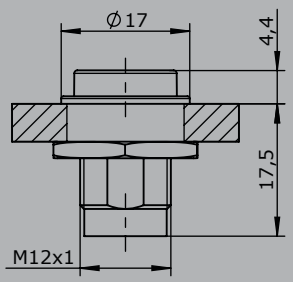


Edition:
HD2

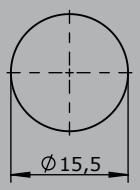




Edition:
HD3



Hole pattern



Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Palm grip
B1

GESSMANN
Industrial Controllers

The palm grip B1 has different equipment options for many requirements.
It is compatible with our multi-axis controller or mounted on hydraulic drives.
The palm grip has a highly flexible cable (4 respectively 8x0,25mm², 450mm long).
The mounting piece can be supplied with a tapped hole M10 (standard) or M8.

Technical data

Operating temperature	-40°C to +60°C
Degree of protection	IP54
Contact complement	3A 24V DC13 (*¹ 1,5A 24V DC13)

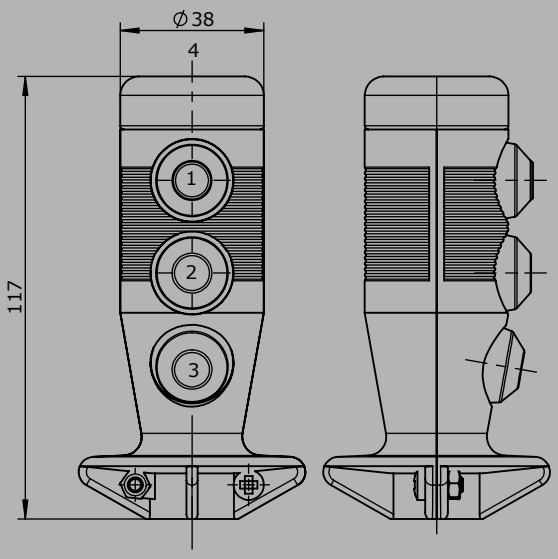
Example

	B1	- 2D	W	- X
Basic unit				
B1 Palm grip				
Digital actuating element				
D Push button top				
D Push button side *¹				
W Rocker switch top T-0-T				
W Rocker switch top R-0-T				
W Rocker switch top R-0-R				
T Push button top with mechanical operation				
(Only possible with multi-axis controller or single-axis controller!)				
K Lever switch				
KT Lever switch mechanical operation				
(Only possible with multi-axis controller or single-axis controller!)				
Special model				
X Special / customer specified				

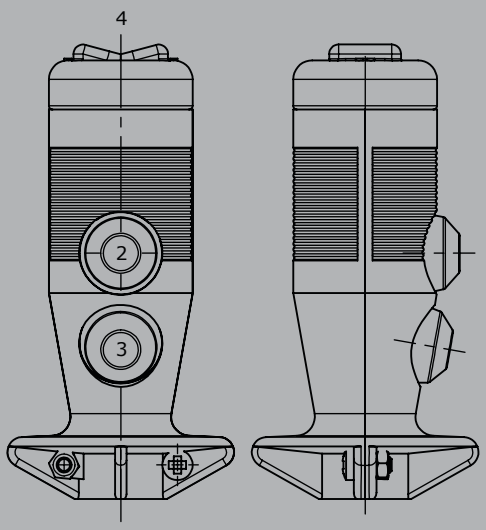
2

Technical details may vary based on configuration or application! Technical data subject to change without notice!

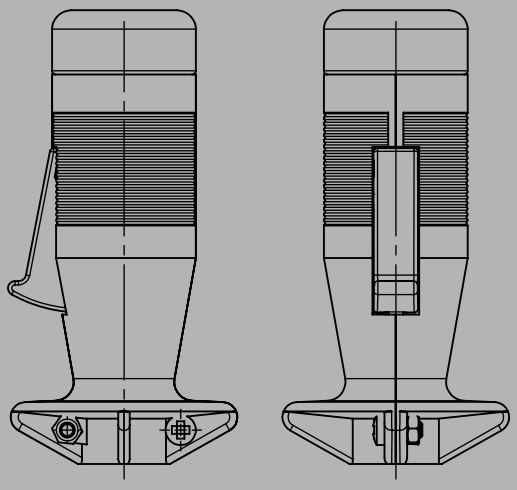
Edition:
Push button installed Pos. 1,2,3,4



Edition:
Rocker switch installed Pos. 4
Push button installed Pos. 2,3



Edition:
Lever switch installed side



2

V2017/1 03.04.2017

Palm grip
B2

GESSMANN
Industrial Controllers

The palm grip B2 has different equipment options for many requirements.
It is compatible with our multi-axis controller or mounted on hydraulic drives.
The palm grip has a highly flexible cable (8x0,25mm², 450mm long).
He can be tilted in any direction by 20 degrees and can lock in this position.
The mounting piece can be supplied with a tapped hole M10 (standard) or M8.

Technical data

Operating temperature	-40°C to +60°C
Degree of protection	IP54
Contact complement	1,5A 24V DC13 (*¹ 0,1A 24V DC13)

Example

	B2	- 2D	PA15	- X
Basic unit				
B2 Palm grip	■	■	■	■
Digital actuating element				
D Push button KDA/70		■	■	■
D Push button KDA21 *¹		■	■	■
Colour: red, black, yellow, green, blue, white, orange		■	■	■
A15 2 push button Pos. 1+2 interlocked		■	■	■
Analog actuating element				
PA15 Push button analog Pos. 1+2			■	■
2 potentiometer T301 2x5kOhm with direction contacts			■	■
Special model				
X Special / customer specified				■

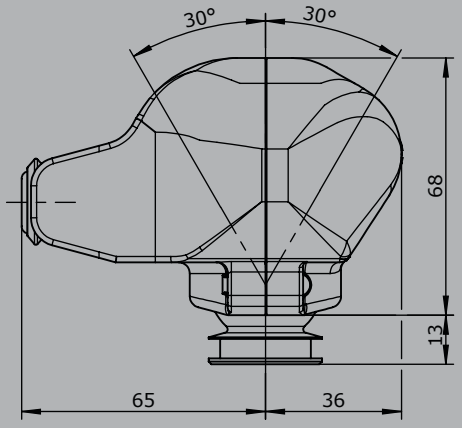
2

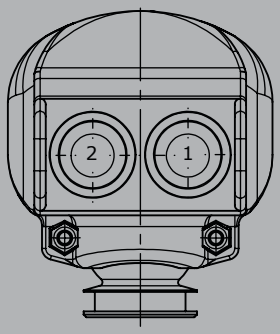
Technical details may vary based on configuration or application! Technical data subject to change without notice!

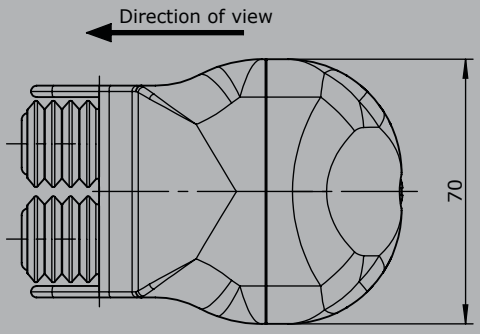
GESSMANN Industrial Controllers

B2

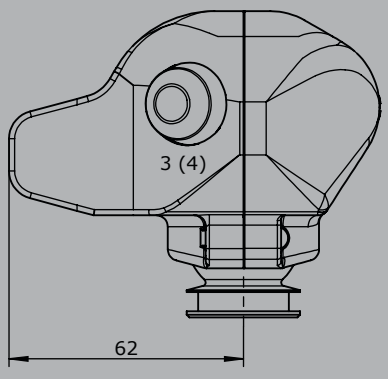
Edition:
Pusher installed Pos. 1,2



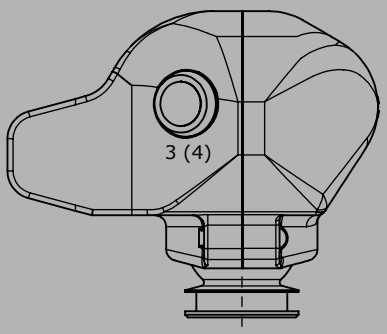




Edition:
Push button KDA / 70
installed Pos. 1,2,3,4



Edition:
Push button KDA 21
installed 1,2,3,4



Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Palm grip
B3

GESSMANN Industrial Controllers

The palm grip B3 has different equipment options for many requirements.
It is compatible with our multi-axis controller or mounted on hydraulic drives.
The palm grip has a highly flexible single wire (0,1mm², 450mm long).
The mounting piece can be supplied with a tapped hole 12mm (standard) or 10mm.

Technical data

Operating temperature	-40°C to +60°C
Degree of protection	IP65
Contact complement	1,5A 24V DC13 (*¹ 0,1A 24V DC13)

Example

		B3	- 2D	W	K	SE	PA11	PA13	- X
Basic unit									
B3	Palm grip								
Digital actuating element									
D	Push button								
	Colour: red, black, yellow, green, blue, grey								
D	Push button KDA21 *¹								
	Colour: red, black, yellow, green, blue, white, orange								
W	Rocker switch T-0-T								
W	Rocker switch 0-T								
W	Rocker switch R-0-T								
W	Rocker switch R-0-R								
W	Rocker switch 0-R								
W	Rocker switch R-R								
K	Lever switch								
SR	Sliding switch								
ST	Sliding switch								
ZD	Push button with 2 steps								
A12	Push button Pos. 11-12								
A11	Thumbwheel T-0-T								
A11	Thumbwheel R-0-R								
	L left, R right								
A13	Rotary grip T-0-T								
SE	Sensor button capacitive								
S	Sensor button capacitive without external control electronics								
	(Consistent with V85/VV85 and V25 with interface E4xx+E5xx)								
V	Vibration								

2

Technical details may vary based on configuration or application! Technical data subject to change without notice!

Palm grip
B3

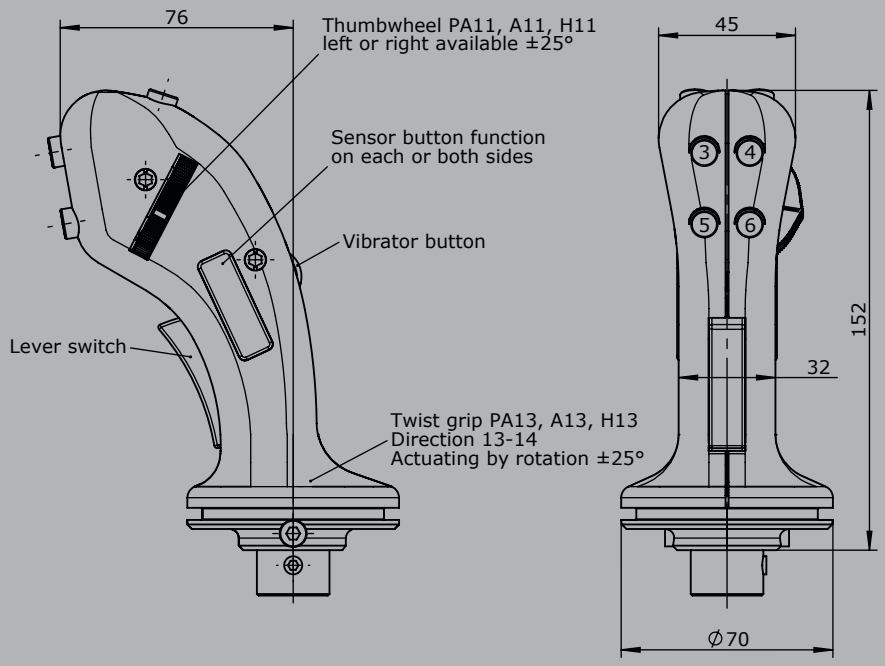
GESSMANN Industrial Controllers

		B3L	- 2D	W	K	SE	PA11R	PA13	- X
Analog actuating element									
PA11	Thumbwheel								
	Potentiometer T375 2x5kOhm with direction contacts								
H11	Thumbwheel								
	Hall-Potentiometer								
	Output 0,5...2,5...4,5V inverse dual								
	L left, R right								
PA12	Push button analog Pos. 11+12								
	Potentiometer T375 2x5kOhm with direction contacts								
H12	Push button analog Pos. 11+12								
	Hall-Potentiometer								
	Output 0,5...2,5...4,5V inverse dual								
PA13	Rotary handle								
	Potentiometer T375 2x5kOhm with direction contacts								
H13	Hall-Rotary handle								
	Output 0,5...2,5...4,5V inverse dual								
Special model									
X	Special / customer specified								

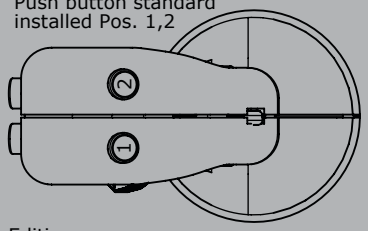
Attachments		
Z01	Bellow KMD 109	10300009
Z02	Bellow KMD 190	10300093
Z03	Rosette KBF 905 with 4 screws M5x15 necessary for bellow KMD 190	520990004

2

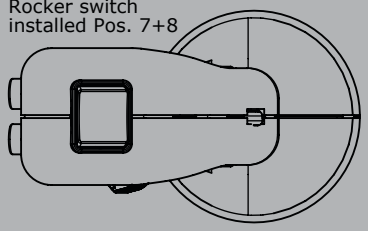
B3



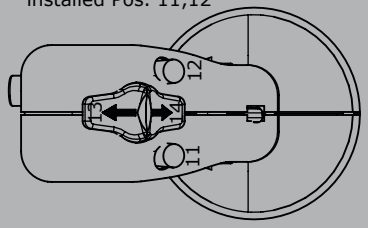
Edition:
Push button standard
installed Pos. 1,2



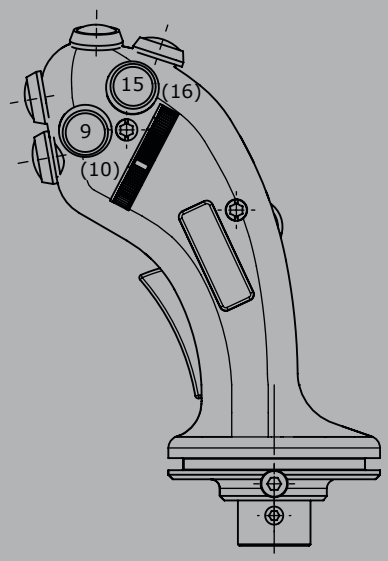
Edition:
Rocker switch
installed Pos. 7+8

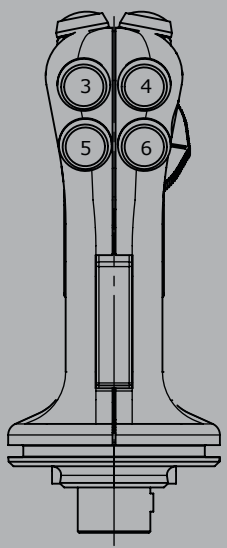


Edition:
Sliding switch
installed Pos. 13 + 14
Drive with potentiometer PA12 bzw.
Push button with 2 steps ZD
installed Pos. 11,12

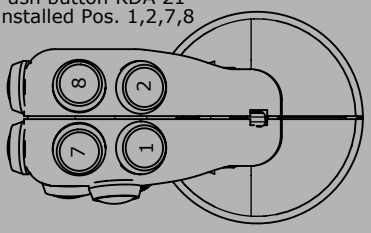


() = Installation right

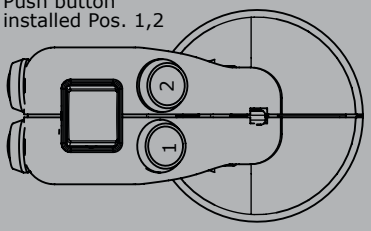




Edition:
Push button KDA 21
installed Pos. 1,2,7,8



Edition:
Rocker switch
installed Pos. 7 + 8
Push button
installed Pos. 1,2



Palm grip
B5

The palm grip B5 has different equipment options for many requirements.
It is compatible with our multi-axis controller or mounted on hydraulic drives.
The palm grip has a highly flexible single wire (4 respectively 8x0,25mm², 450mm long).
The mounting piece can be supplied with a tapped hole M10 (standard) or M8.

Technical data

Operating temperature	-40°C to +60°C
Degree of protection	IP54
Contact complement	3A 24V DC13 (*¹ 1,5A 24V DC13)

2

Example **B5 - 2D W - X**

Basic unit

B5 Palm grip

Digital actuating element

D Push button top
D Push button side *¹
W Rocker switch top T-0-T
W Rocker switch top R-0-T
W Rocker switch top R-0-R
T Push button top mechanical operation
(Only possible in combination with multi-axis controller or single-axis controller!)

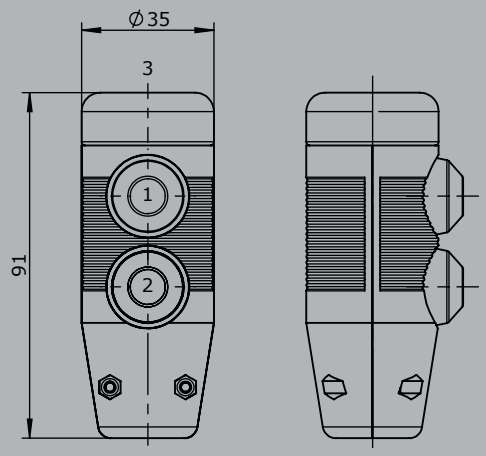
Special model

X Special / customer specified

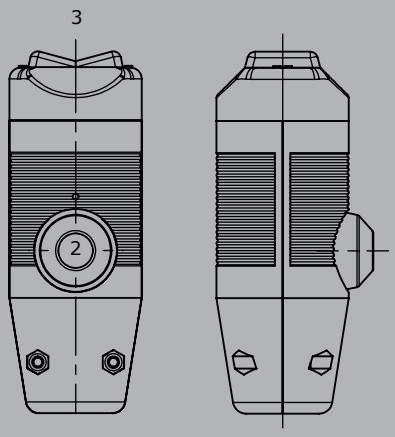
Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2016/1 16.02.2016

Edition:
Push button installed Pos. 1,2,3



Edition:
Rocker switch installed Pos. 3
Push button installed Pos. 2



Palm grip
B6

GESSMANN Industrial Controllers

The palm grip B6 has different equipment options for many requirements.
It is compatible with our multi-axis controller or mounted on hydraulic drives.
The palm grip has a highly flexible cable (4 respectively 8x0,25mm², 450mm long).
The mounting piece can be supplied with a tapped hole M10 (standard) or M8.

Technical data

Operating temperature	-40°C to +60°C
Degree of protection	IP54
Contact complement	1,5A 24V DC13

2

Example

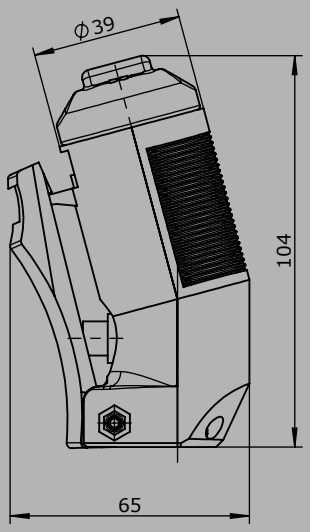
	B6	- 2D	K	- X
Basic unit				
B6 Palm grip				
Digital actuating element				
D Push button top				
W Rocker switch top T-0-T				
W Rocker switch top R-0-T				
W Rocker switch top R-0-R				
K* Lever switch				
** Included with the delivery of palm grip B6!*				
Special model				
X Special / customer specified				

Technical details may vary based on configuration or application! Technical data subject to change without notice!

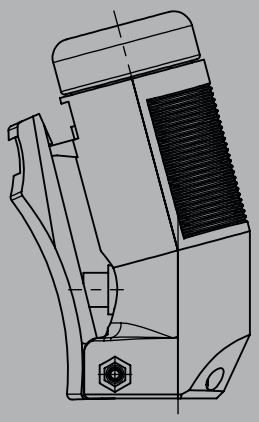
V2016/1 16.02.2016

B6

Edition:
Lever switch side
Rocker switch installed top



Edition:
Lever switch side
Push button top



Palm grip
B7 / B8

The palm grip B7 / B8 has different equipment options for many requirements.
It is compatible with our multi-axis controller or mounted on hydraulic drives.
The palm grip has a highly flexible single wire (0,1mm², 450mm long).
The mounting piece for the drive rod can be supplied with a tapped hole 12mm (standard) or 10mm.

Example

Technical data

Operating temperature	-40°C to +60°C
Degree of protection	IP65
Contact complement	1,5A 24V DC13 (*¹ 0,1A 24V DC13)

2

	B7	- 2D	W	K	SE	S9	PA13	- X
Basic unit								
B7 Palm grip left								
B8 Palm grip right								
Digital actuating element								
D Push button								
Colour: red, black, yellow, green, white, orange								
D Push button KDA21 *¹								
Colour: red, black, yellow, green, blue, white, orange								
W Rocker switch T-0-T								
W Rocker switch 0-T								
W Rocker switch R-0-T								
W Rocker switch R-0-R								
W Rocker switch 0-R								
W Rocker switch R-R								
K Lever switch								
A13 Rotary grip T-0-T								
SE Sensor button capacitive with external control electronics								
S Sensor button capacitive without external control electronics								
(Consistent with V85/VV85 and V25 with interface E4xx+E5xx)								
V Vibrator								
Impulse 24V DC ED 100%								
Analog actuating element								
S12 Hall-thumb rocker *(see page 122)*								
Output 0,5...2,5...4,5V inverse dual								
V21 Hall-minijoystick *(see page 61)*								
Output 0,5...2,5...4,5V inverse dual								
PA13 Rotary grip								
Potentiometer T375 2x5kOhm with direction contacts								
H13 Hall-Rotary grip								
Output 0,5...2,5...4,5V inverse dual								

Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2016/1 16.02.2016

Palm grip
B7 / B8

	B7	- 2D	W	K	SE	S9	PA13	- X
Special model								
X Special / customer specified								

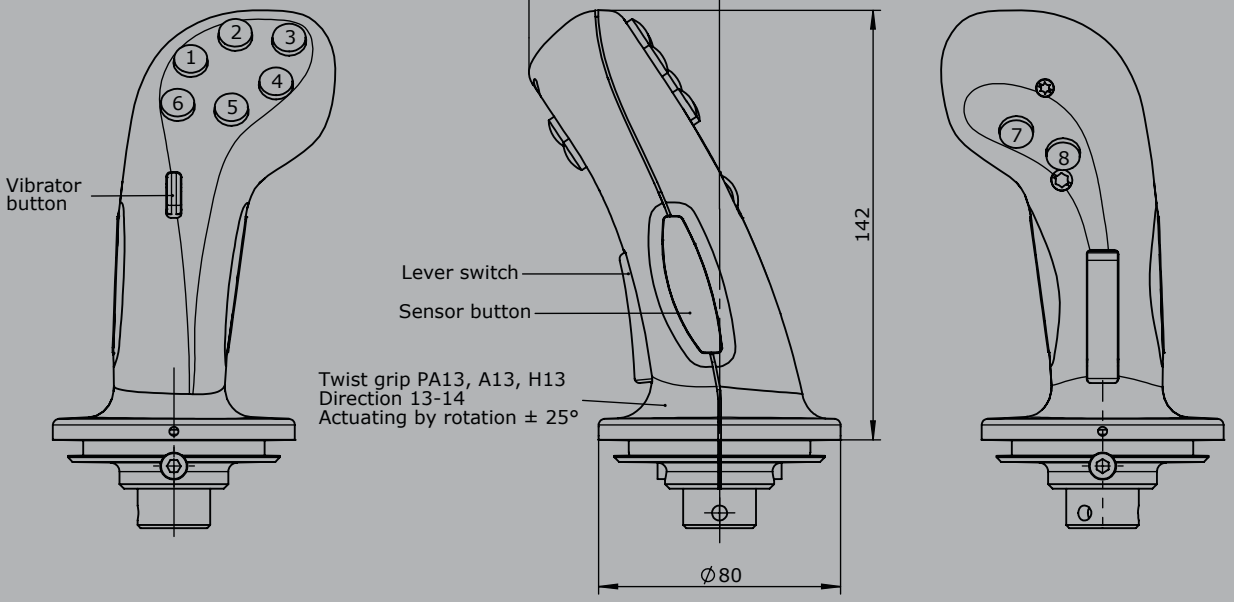
Attachments		
Z01	Bellow KMD 109	10300009
Z02	Bellow KMD 190	10300093
Z03	Rosette KBF 905 with 4 screws M5x15 necessary for bellow KMD 190	5209900404

GESSMANN Industrial Controllers

2

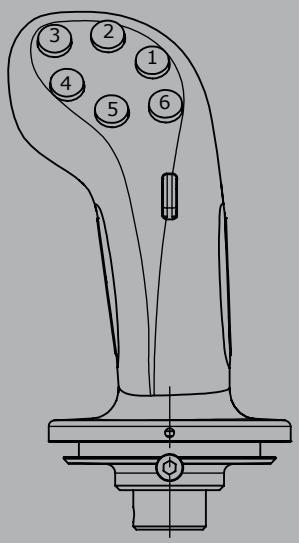
B7

Edition:
Push button installed Pos. 1 - 8

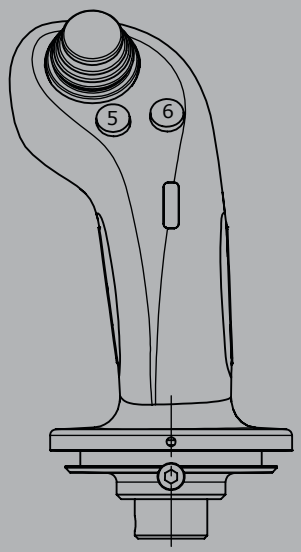


B8

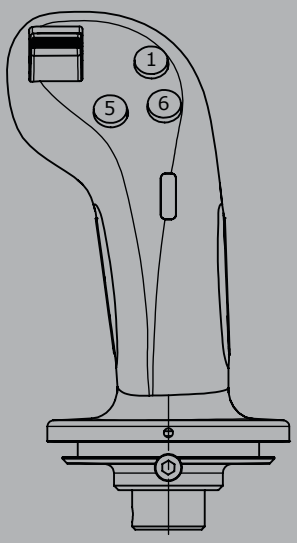
Editon:
Push button installed Pos. 1 - 8



Edition:
Multi-axis controller V21
Push button installed Pos. 5,6,7,8



Edition :
Hall Rocker switch
Push button installed Pos. 1,5,6,8



V2017/1 03.04.2017

Palm grip
B9

GESSMANN
Industrial Controllers

The palm grip B9 has different equipment options for many requirements.
It is compatible with our multi-axis controller or mounted on hydraulic drives.
The palm grip has a highly flexible single wire (0,1mm², 450mm long).
The mounting piece for the drive rod can be supplied with a tapped hole 12mm (standard) or 10mm.

Technical data

Operating temperature	-40°C to +60°C
Degree of protection	IP65
Contact complement	1,5A 24V DC13

2

Example

	B9	- 2D	KT	A13	PA11	PA13	- X
Basic unit							
B9 Palm grip							
Digital actuating element							
D Push button							
Colour: red, black, yellow, green, blue, white							
KT Cross switch T-0-T/T-0-T							
KR Cross switch R-0-R/R-0-R							
A11 Rocker switch T-0-T Pos. 11+12							
A11 Rocker switch R-0-R Pos. 11+12							
A13 Rotary grip T-0-T							
Analog actuating element							
V21 Hall-minijoystick *(see page 61)*							
Output 0,5...2,5...4,5V inverse dual							
PA11 Rocker analog Pos. 11+12							
Potentiometer T394 2x5kOhm with direction contacts							
H11 Rocker analog Pos. 11+12							
Hall-Potentiometer							
Output 0,5...2,5...4,5V inverse dual							
PA13 Rotary grip							
Potentiometer T375 2x5kOhm with direction contacts							
H13 Hall-Rotary grip							
Output 0,5...2,5...4,5V inverse dual							
Special model							
X Special / customer specified							

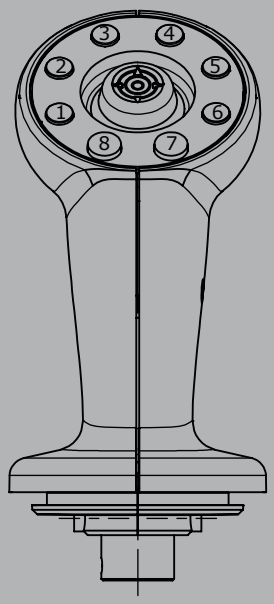
Attachments		
Z01	Bellow KMD 109	10300009
Z02	Bellow KMD 190	10300093
Z03	Rosette KBF 905 with 4 screws M5x15 necessary for bellow KMD 190	5209900404

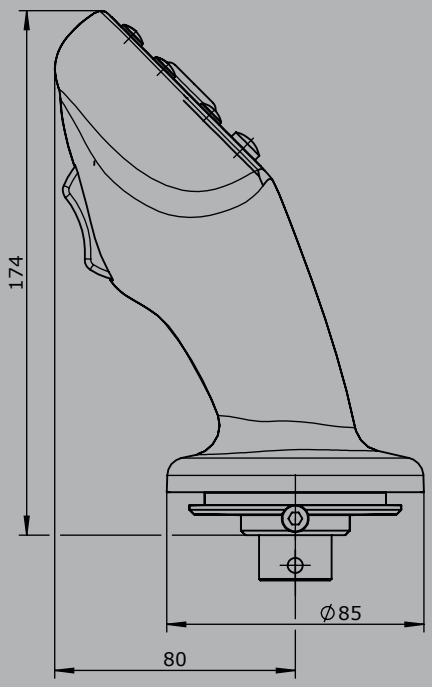
Technical details may vary based on configuration or application! Technical data subject to change without notice!

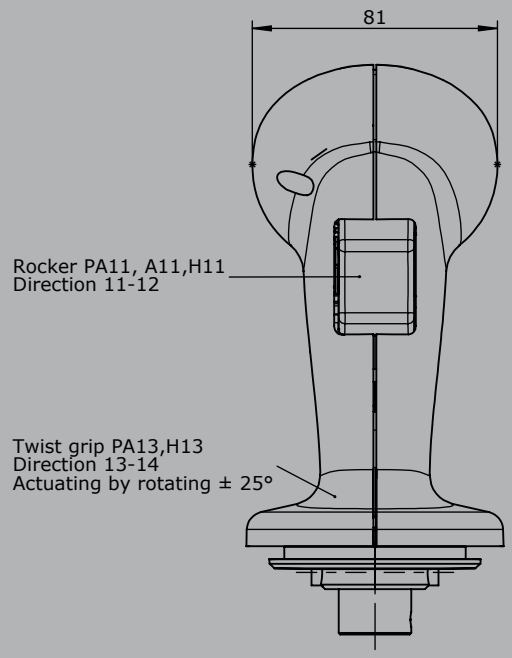
GESSMANN Industrial Controllers

B9

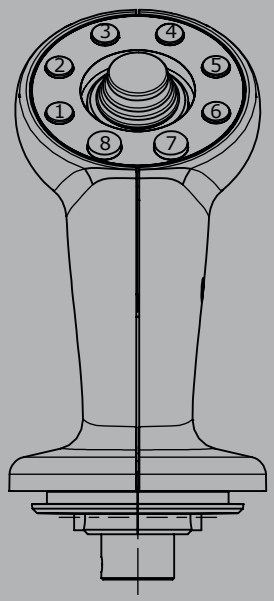
Edition :
Push button installed Pos. 1 - 8
Cross switch tast







Edition :
Push button installed Pos. 1 - 8
Multi-axis controller V21



Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Palm grip
B10

The palm grip B10 has different equipment options for many requirements.
It is compatible with our double-handle controller or mounted on hydraulic drives.
The palm grip has a highly flexible single wire (0,1mm², 450mm long).
The mounting piece for the drive rod can be supplied with a tapped hole 10mm.

Technical data

Operating temperature	-40°C to +60°C
Degree of protection	IP65
Contact complement	1,5A 24V DC13 (*¹ 0,1A 24V DC13)

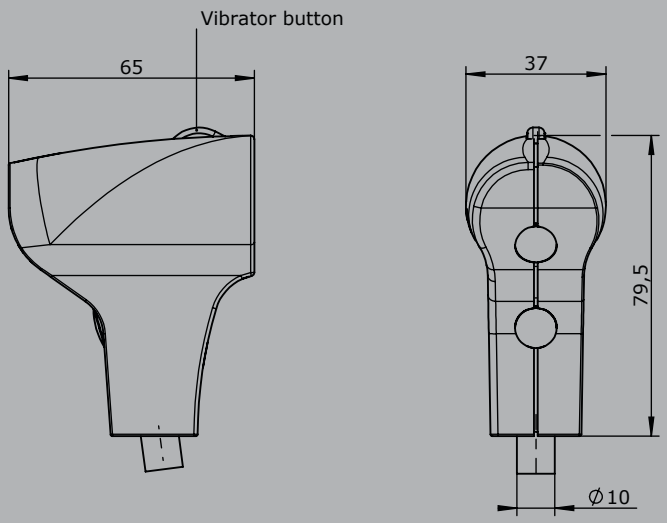
Example

	B10AL	- 3D	W	V	- X
Basic unit					
B10L	Palm grip left				
B10R	Palm grip right				
B10AL	Palm grip left with growing part				
B10AR	Palm grip right with growing part				
Digital actuating element					
D	Push button KDA21 *¹				
	Colour: red, black, yellow, green, blue, white, orange				
W*	Rocker switch T-0-T				
W*	Rocker switch 0-T				
W*	Rocker switch R-0-T				
W*	Rocker switch R-0-R				
W*	Rocker switch 0-R				
W*	Rocker switch R-R				
**Only possible with version with attachment!*					
V	Vibration pulse 24V DC ED 100%				
Special model					
X	Special / customer specified				

GESSMANN Industrial Controllers

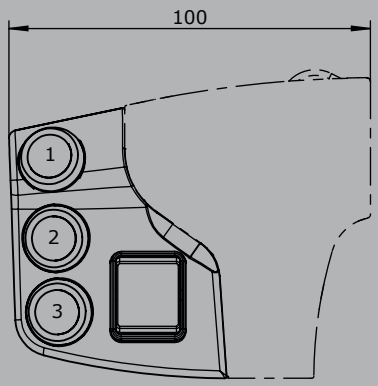
2

B10

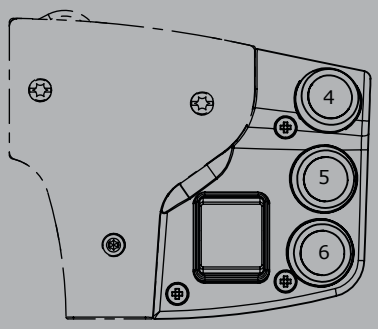


B10A

Edition installed left:
Push button installed Pos. 1,2,3
Rocker switch



Edition installed right:
Push button installed Pos. 4,5,6
Rocker switch



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Palm grip
B14 / B15

GESSMANN
Industrial Controllers

The palm grip B14/B15 has different equipment options for many requirements.
It is compatible with our multi-axis and single-axis controller or mounted on hydraulic drives.
The palm grip has a highly flexible single wire (0,1mm², 450mm long).
The mounting piece for the drive rod can be supplied with a tapped hole 12mm (standard) or 10mm.

Technical data

Operation temperature	-40°C to +60°C
Degree of protection	IP65
Contact complement	0,1A 24V DC13

Example

	B14	- 2D	- X
Basic unit			
B14 Palm grip left			
B15 Palm grip right			
Digital actuating element			
D Push button KDA21 (0,1A 24V DC13)			
Colour: red, black, yellow, green, blue, white, orange			
Special model			
X Special / customer specified			

2

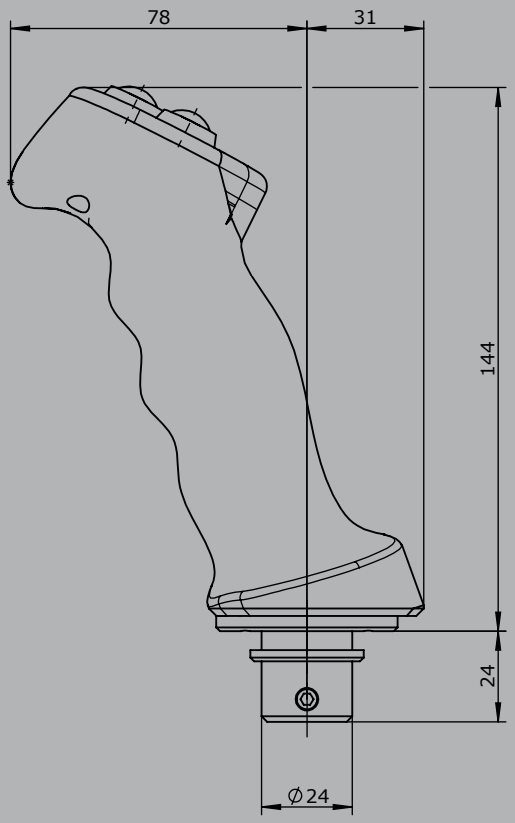
Technical details may vary based on configuration or application! Technical data subject to change without notice!

GESSMANN Industrial Controllers

2

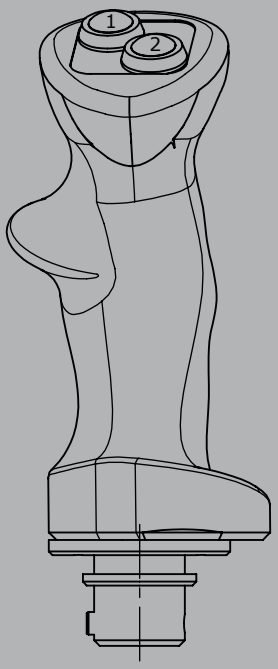
B14

Push button installed Pos. 1,2



B15

Push button installed Pos. 1,2



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Palm grip
B20

GESSMANN Industrial Controllers

The palm grip B20 has different equipment options for many requirements.
It is compatible with our multi-axis controller or mounted on hydraulic drives.
The palm grip has a highly flexible single wire (0,1mm², 450mm long).
The mounting piece for the drive rod can be supplied with a tapped hole 12mm.

Technical data

Operating temperature	-40°C to +60°C
Degree of protection	IP65
Contact complement	1,5A 24V DC13 (*¹ 0,1A 24V DC13)

Example

B20L	- 2D	W	K	V21	H13	- X

Basic unit

B20L	Palm grip left with hand pad
B20R	Palm grip right with hand pad

Digital actuating element

D	Push button KDA21 *¹
	Colour: red, black, yellow, green, blue, white, orange
HD	Hall-push button *(see page 144)*
W	Rocker switch T-0-T
W	Rocker switch 0-T
W	Rocker switch R-0-T
W	Rocker switch R-0-R
W	Rocker switch 0-R
W	Rocker switch R-R
K	Lever switch
KT	Cross switch T-0-T/T-0-T

Analog actuating element

S12	Hall-Thumb rocker *(see page 122)*
	Output 0,5...2,5...4,5V inverse dual
V21	Hall-minijoystick *(see page 61)*
	Output 0,5...2,5...4,5V inverse dual
P9	Thumbwheel
	Potentiometer
H13	Hall-rotary grip
	Output 0,5...2,5...4,5V inverse dual

Special model

X	Special / customer specified

Attachments

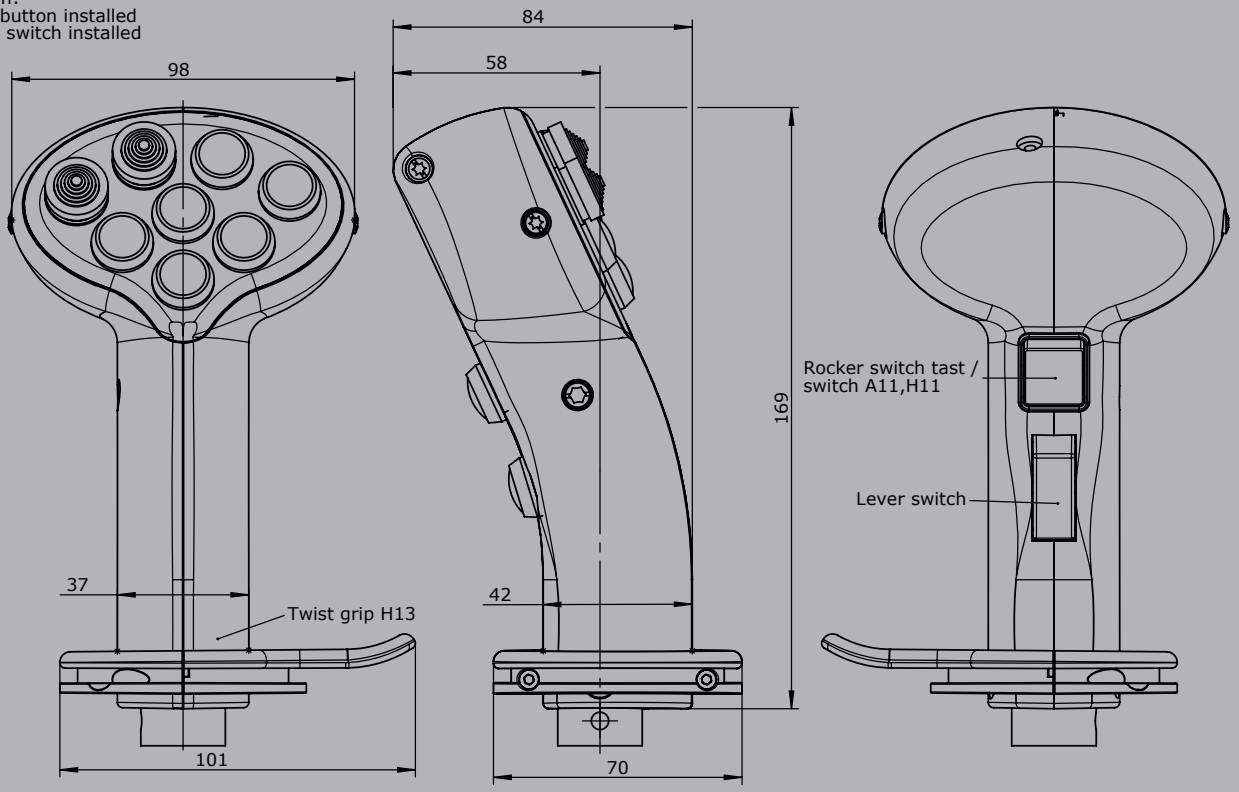
Z01	Bellow KMD 109	10300009
Z02	Bellow KMD 190	10300093
Z03	Rosette KBF 905 with 4 screws M5x15 necessary for bellow KMD 190	5209900404

Technical details may vary based on configuration or application! Technical data subject to change without notice!

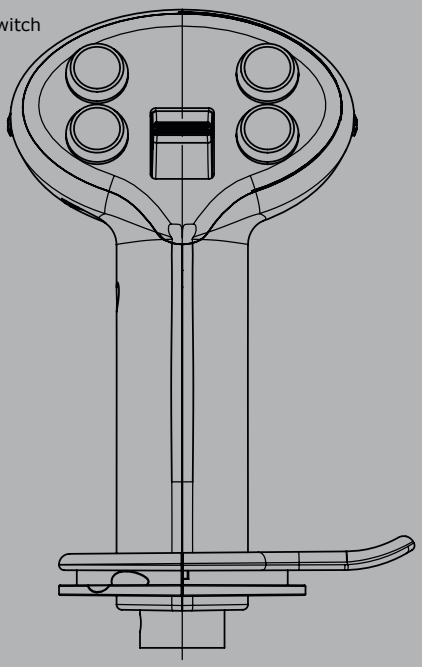
GESSMANN Industrial Controllers

2

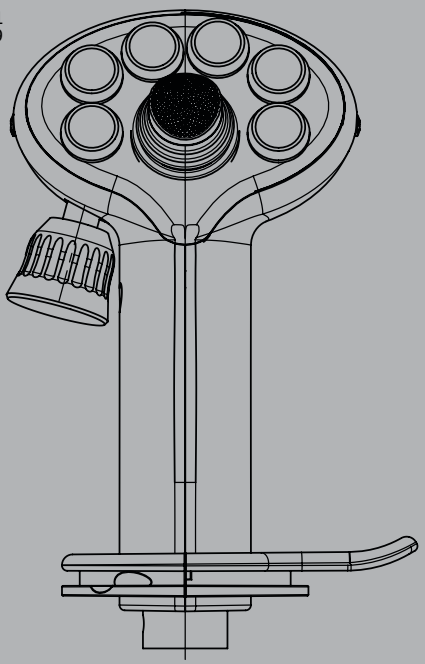
Edition:
Push button installed
Cross switch installed



Edition:
Hall rocker switch
Push button



Edition:
Multi-axis controller V21
Potentiometer drive PA9
Push button



Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Palm grip
B22

GESSMANN
Industrial Controllers

The palm grip B22 has different equipment options for many requirements.
It is compatible with our multi-axis controller or mounted on hydraulic drives.
The palm grip has a highly flexible single wire (0,1mm², 450mm long).
The mounting piece for the drive rod can be supplied with a tapped hole 7mm.

Technical data

Operating temperature	-40°C to +60°C
Degree of protection	IP65
Contact complement	1,5 24V DC13 (*¹ 0,1A 24V DC13)

Example

	B22AL	- 4D	W	- X

Basic unit

B22L	Palm grip left
B22R	Palm grip right
B22AL	Palm grip left with support
B22AR	Palm grip right with support

Digital actuating element

D	Push button KDA21 *¹
	Colour: red, black, yellow, green, blue, white, orange
W*	Rocker switch T-0-T
W*	Rocker switch 0-T
W*	Rocker switch R-0-T
W*	Rocker switch R-0-R
W*	Rocker switch 0-R
W*	Rocker switch R-R
	**Only possible with version with support!*

Special model

X	Special / customer specified

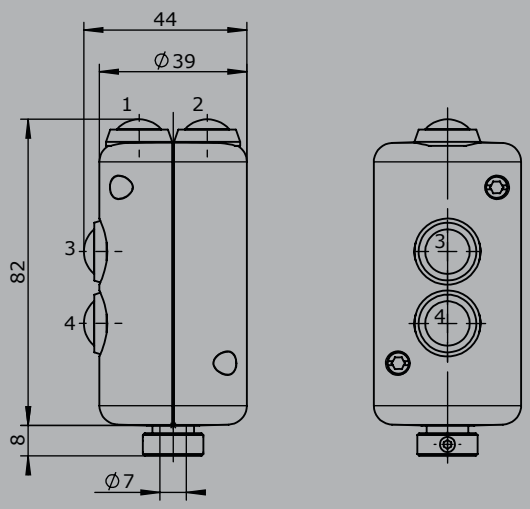
2

GESSMANN Industrial Controllers

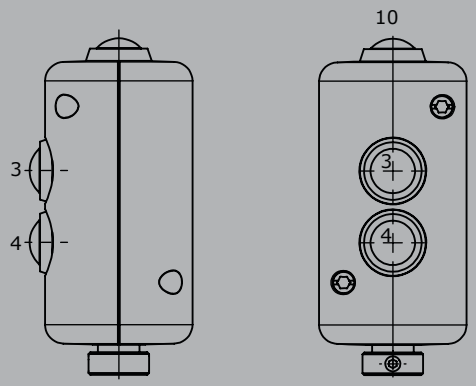
2

B22

Edition:
Push button installed Pos. 1,2,3,4

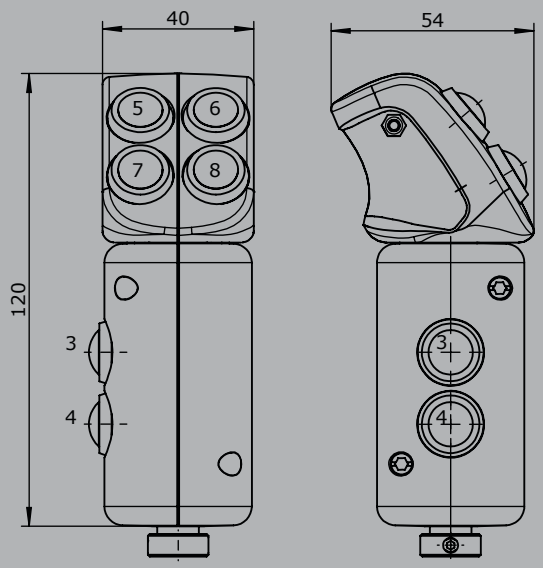


Edition:
Push button installed Pos. 3,4,10

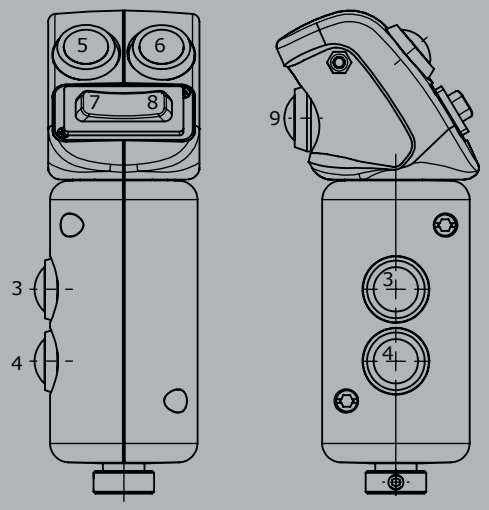


B22A

Editon:
Push button installed Pos. 3,4,5,6,7,8



Edition:
Push button installed Pos. 3,4,5,6,9
Rocker switch installed Pos. 7-8



Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Palm grip
B23

GESSMANN
Industrial Controllers

The palm grip B23 has different equipment options for many requirements.
It is compatible with our multi-axis controller or mounted on hydraulic drives.
The palm grip has a highly flexible single wire (0,1mm², 450mm long).
The mounting piece for the drive rod can be supplied with a tapped hole 12mm (standard) or 10mm.

Technical data

Operating temperature	-40°C to +60°C
Degree of protection	IP65
Contact complement	1,5A 24V DC13 (*¹ 0,1A 24V DC13)

Example

B23R	- 2D	W	V21	- X

Basic unit

B23L	Palm grip left
B23R	Palm grip right

Digital actuating element

D	Push button KDA21 *¹
	Colour: red, black, yellow, green, blue, white, orange
W	Rocker switch T-0-T
W	Rocker switch 0-T
W	Rocker switch R-0-T
W	Rocker switch R-0-R
W	Rocker switch 0-R
W	Rocker switch R-R

Analog actuating element

S12	Hall-Thumb rocker *(see page 122)*
	Output 0,5...2,5...4,5V inverse dual
V21	Hall-minijoystick *(see page 61)*
	Output 0,5...2,5...4,5V inverse dual

Special model

X	Special / customer specified

2

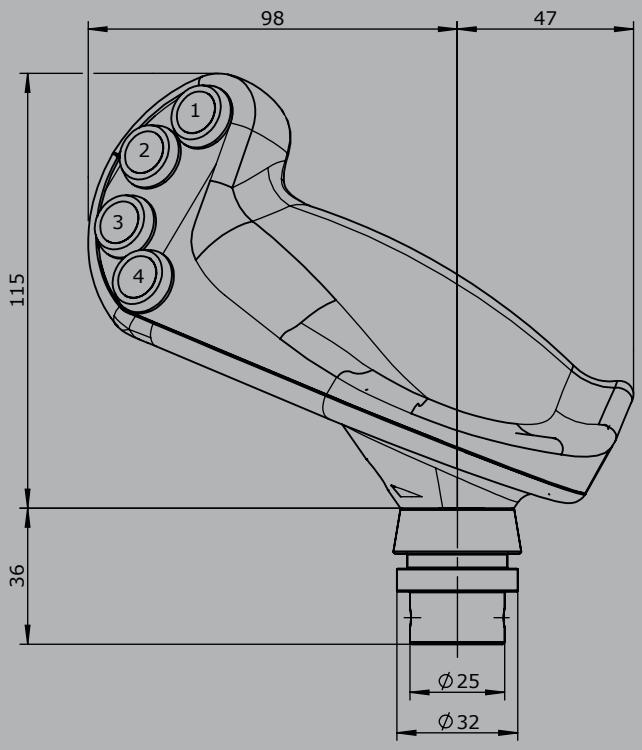
Technical details may vary based on configuration or application! Technical data subject to change without notice!

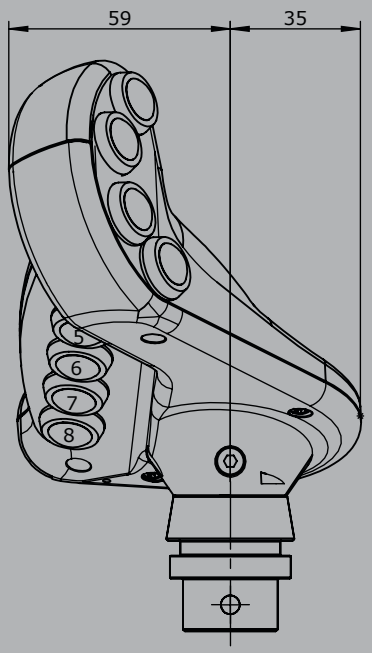
GESSMANN Industrial Controllers

2

B23R

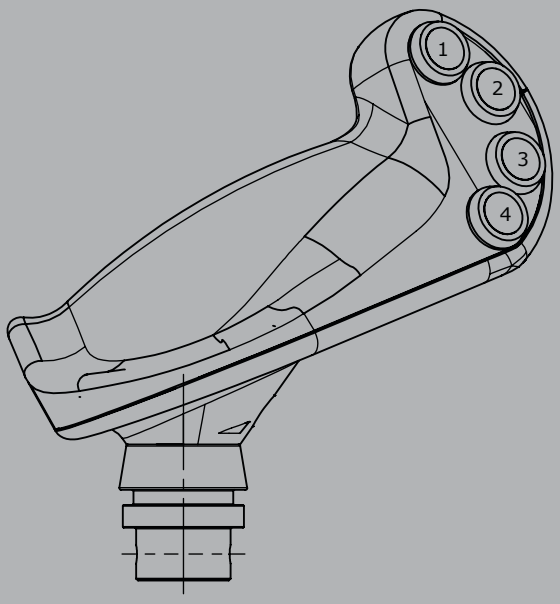
Push button installed Pos. 1 - 8



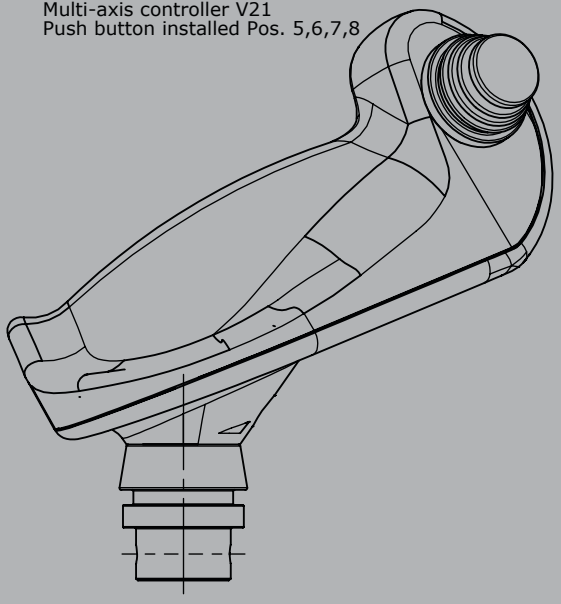


B23L

Push button installed Pos. 1 - 8



Edition :
Multi-axis controller V21
Push button installed Pos. 5,6,7,8



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Palm grip
B24

GESSMANN
Industrial Controllers

The palm grip B24 has different equipment options for many requirements.
It is compatible with our multi-axis controller or mounted on hydraulic drives.
The superior grip surface is framed by an illuminated coloured ring element.
The palm grip has a highly flexible single wire (0,1mm², 450mm long).
The mounting piece for the drive rod can be supplied with a tapped hole 12mm (standard) or 10mm.

Technical data

Operating temperature	-40°C to +60°C
Degree of protection	IP54
Contact complement	1,5A 24V DC13 (*¹ 0,1A 24V DC13)

Example

B24	- D	2W	V21	- IWH	- X

Basic unit

B24	Palm grip

Digital actuating element

D	Push button KDA21 *¹
	Colour: red, black, yellow, green, blue, white, orange
W	Rocker switch T-0-T
W	Rocker switch 0-T
W	Rocker switch R-0-T
W	Rocker switch R-0-R
W	Rocker switch 0-R
W	Rocker switch R-R
SE	Sensor button capacitive with external control electronics
S	Sensor button capacitive without external control electronics
	(Consistent with V85/VV85 and V25 with interface E4xx+E5xx)

Analog actuating element

V21	Hall-minijoystick *(see page 61)*
	Output 0,5...2,5...4,5V inverse dual
H13	Hall-rotary grip
	Output 0,5...2,5...4,5V inverse dual

Additional option

IWH	Colour ring white, illuminated
IRD	Colour ring red, illuminated
IBL	Colour ring blue, illuminated
WH	Colour ring white
RD	Colour ring red
BL	Colour ring blue
GN	Colour ring green
YE	Colour ring yellow

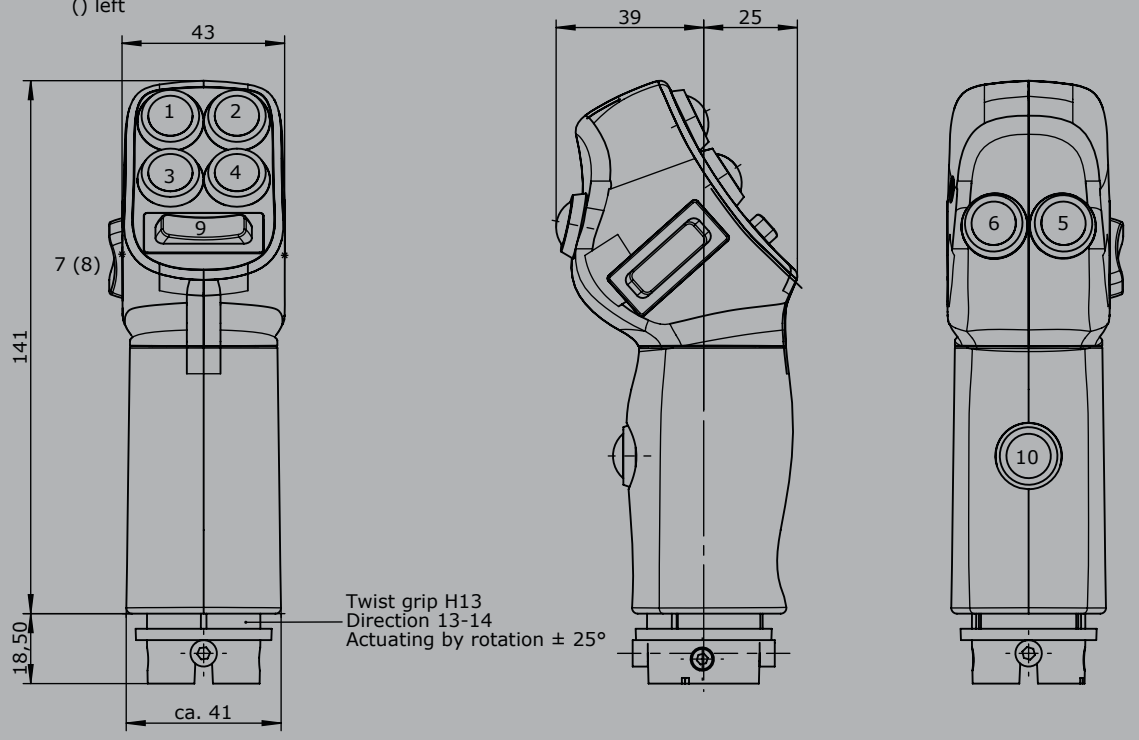
Special model

X	Special / customer specified

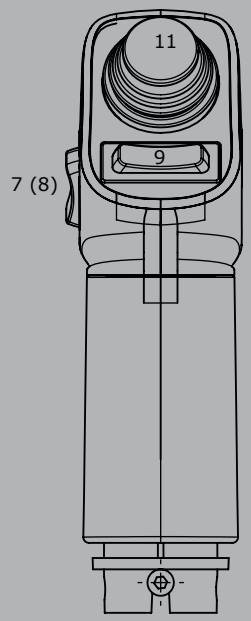
Technical details may vary based on configuration or application! Technical data subject to change without notice!

2

Edition :
Push button installed Pos. 1 - 6, 10
Rocker switch / taste installed Pos. 7,(8), 9
() left



Edition :
Push button installed Pos. 5,6,10
Rocker switch / taste Pos. 7,(8), 9
multi-axis controller V21 Pos. 11
() left



V2017/1 03.04.2017

Palm grip
B25

GESSMANN Industrial Controllers

The palm grip B25 has different equipment options for many requirements.
It is compatible with our multi-axis controller or mounted on hydraulic drives.
The palm grip has a highly flexible single wire (0,1mm², 450mm long).
The mounting piece for the drive rod can be supplied with a tapped hole 12mm (standard) or 10mm.

Technical data

Operating temperature	-40°C to +60°C
Degree of protection	IP65
Contact complement	1,5A 24V DC 13 (*¹ 0,1A 24V DC13)

Example

		B25L	- 2D	W	K	SE	V21	H13	- X
Basic unit									
B25L	Palm grip left								
B25R	Palm grip right								
Digitale actuating element									
D	Push button KDA21 *¹								
	Colour: red, black, yellow, green, blue, white, orange								
HD	Hall-push button *(see page 144)*								
W	Rocker switch T-0-T								
W	Rocker switch 0-T								
W	Rocker switch R-0-T								
W	Rocker switch R-0-R								
W	Rocker switch 0-R								
W	Rocker switch R-R								
K	Lever switch								
SR	Sliding switch R-O-R								
ST	Slide switch T-0-T								
SE	Sensor button capacitive with external control electronics								
S	Sensor button capacitive without external control electronics								
	(Consistent with V85/VV85 and V25 with interface E4xx+E5xx)								
V	Vibration								
Analog actuating element									
S12	Hall-Thumb rocker *(see page 122)*								
	Output 0,5...2,5...4,5V inverse dual								
V21	Hall-minijoystick *(see page 61)*								
	Output 0,5...2,5...4,5V inverse dual								
H13	Hall-rotary grip								
	Output 0,5...2,5...4,5V inverse dual								
Special model									
X	Special / customer specified								

Attachments		
Z01	Bellow KMD 109	10300009
Z02	Bellow KMD 190	10300093
Z03	Rosette KBF 905 with 4 screws M5x15 necessary for bellow KMD 190	5209900404

Technical details may vary based on configuration or application! Technical data subject to change without notice!

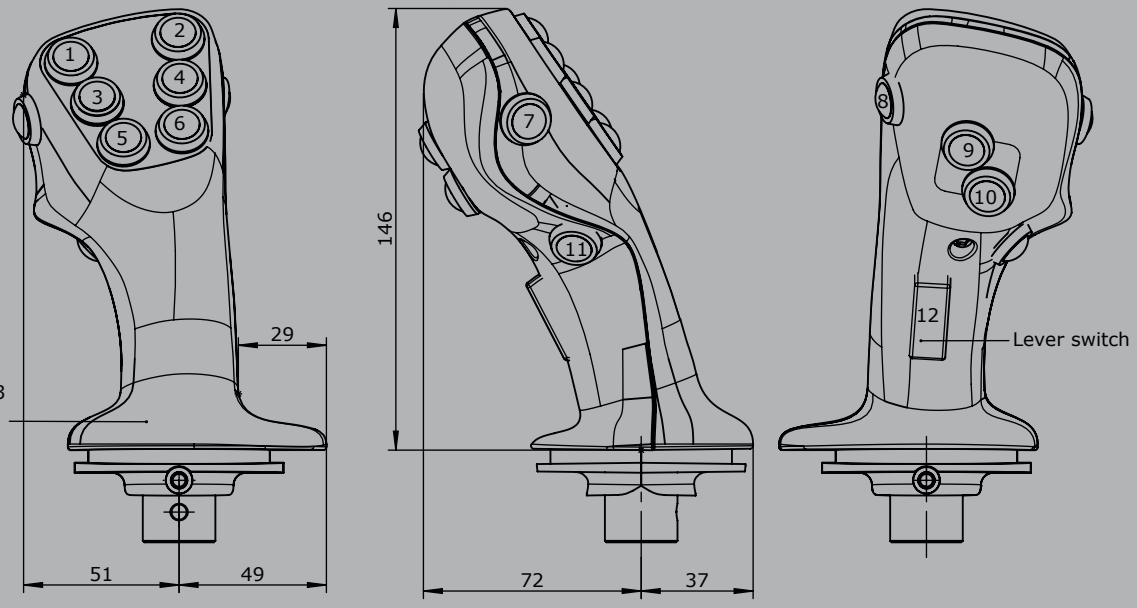
GESSMANN Industrial Controllers

2

B25R

Push button installed Pos. 1 - 11
Lever switch installed Pos. 12

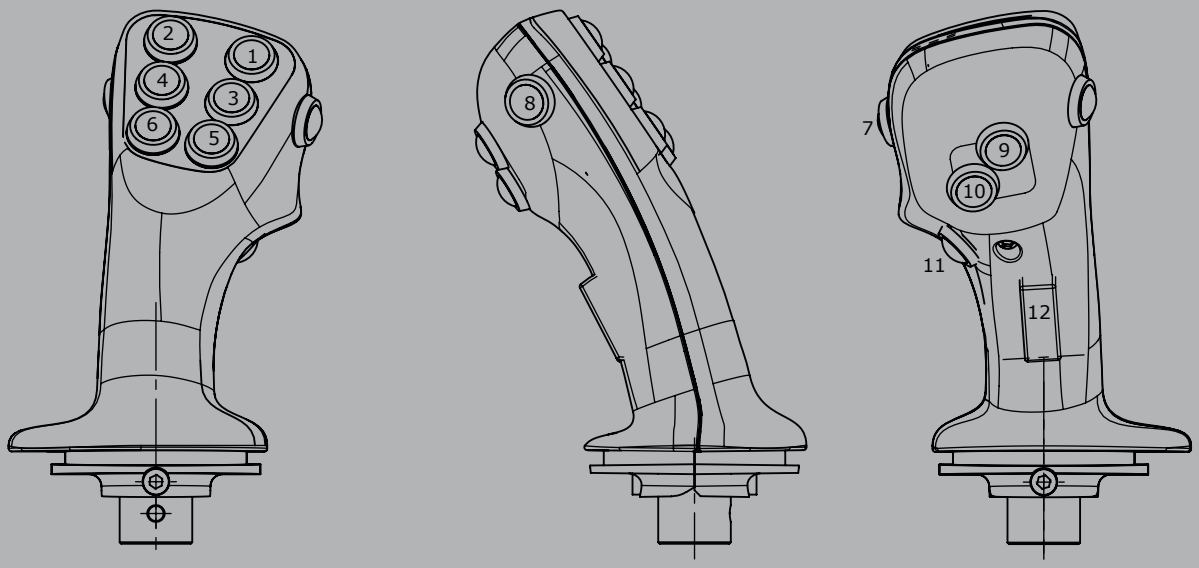
Rocker switch
installed Pos. 9+10 possible

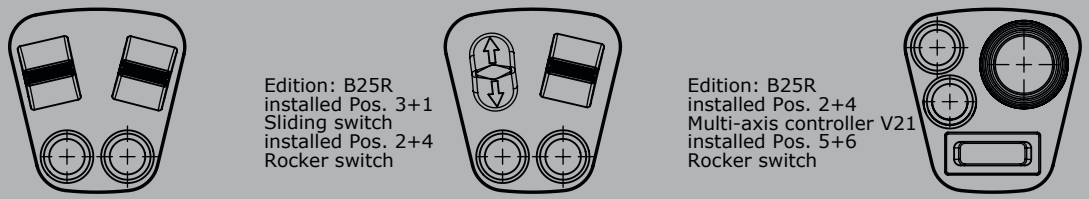


Twist grip PA13,H13
Direction 13-14
Actuating by
rotation ± 25°

B25L

Push button installed Pos. 1 - 11
Lever switch installed Pos. 12





Edition: B25R
installed Pos. 3+1
Rocker switch
installed Pos. 2+4
Rocker switch

Edition: B25R
installed Pos. 3+1
Sliding switch
installed Pos. 2+4
Rocker switch

Edition: B25R
installed Pos. 2+4
Multi-axis controller V21
installed Pos. 5+6
Rocker switch

Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Palm grip
B28

The palm grip B28 has different equipment options for many requirements.
It is compatible with our multi-axis and single-axis controller or mounted on hydraulic drives.
The palm grip has a highly flexible single wire (0,1mm², 450mm long).
The mounting piece for the drive rod can be supplied with a tapped hole 10mm (standard).

Technical data

Operating temperature	-40°C to +60°C
Degree of protection	IP54

Example

B28	- 2D	SE	- X

Basic unit

B28	Palm grip

Digital actuating element

D	Push button (1,5A 24V DC13)
	Colour: red, black, yellow, green, blue, grey
SE	Sensor button capacitive with external control electronics
S	Sensor button capacitive without external control electronics
	(Consistent with V85/VV85 and V25 with interface E4xx+E5xx)

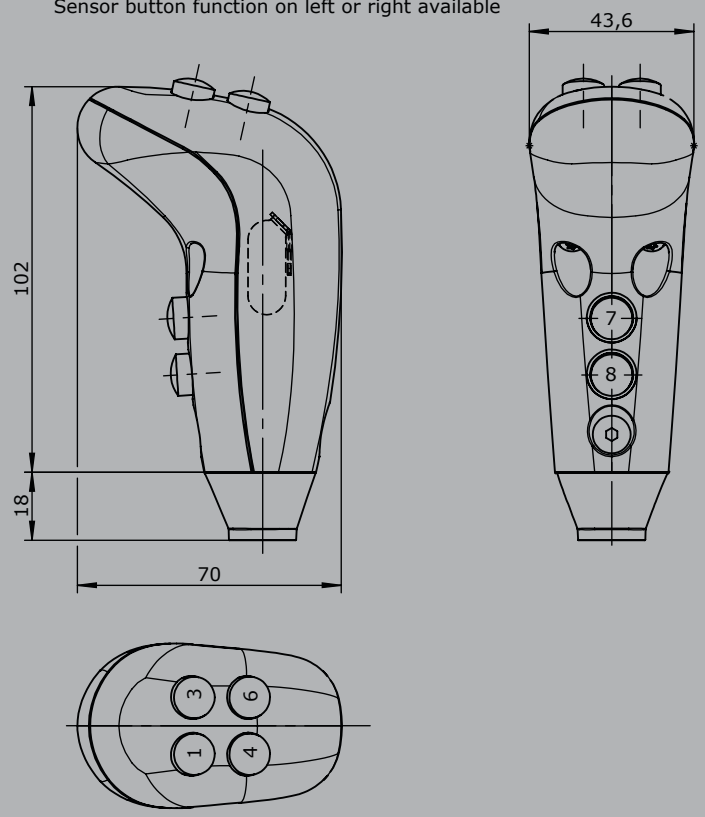
Special model

X	Special / customer specified

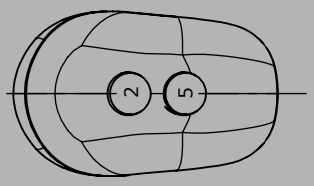
2

2

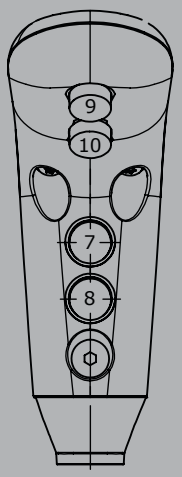
Edition:
Push button installed
Pos. 1,3,4,6,7,8
Sensor button function on left or right available



Edition:
Push button installed
Pos. 2,5,7,8
Sensor button function on left or right available



Edition:
Push button installed
Pos. 7,8,9,10
Sensor button function on left or right available



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Palm grip
B29

GESSMANN
Industrial Controllers

The palm grip B29 has different equipment options for many requirements.
It is compatible with our multi-axis and single-axis controller or mounted on hydraulic drives.
The palm grip has a highly flexible single wire (0,1mm², 450mm long).
The mounting piece for the drive rod can be supplied with a tapped hole 12mm (standard) or 10mm.

Technical data

Operating temperature	-40°C to +60°C
Degree of protection	IP65
Contact complement	0,1A 24V DC13

Example

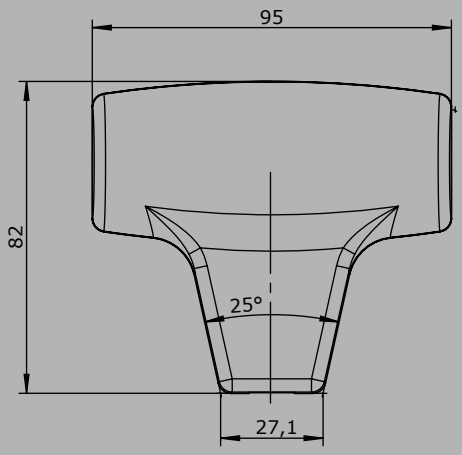
	B29	- 2D	- X
Basic unit			
B29 Palm grip			
Digital actuating element			
D Push button KDA21			
Colour: red, black, yellow, green, blue, white, orange			
SE Sensor button capacitive with external control electronics			
S Sensor button capacitive without external control electronics			
(Consistent with V85/VV85 and V25 with interface E4xx+E5xx)			
Special model			
X Special / customer specified			

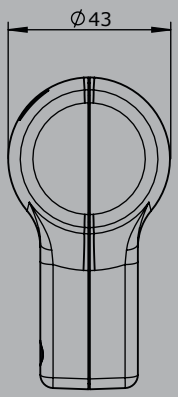
2

Technical details may vary based on configuration or application! Technical data subject to change without notice!

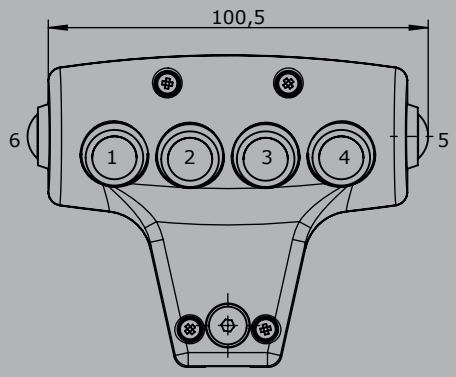
GESSMANN Industrial Controllers

B29

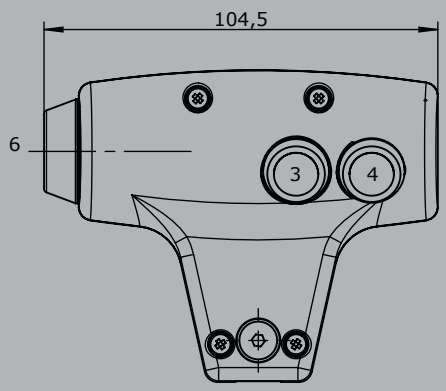




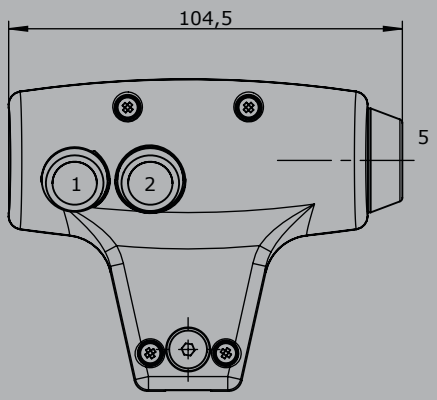
Edition:
Push button installed Pos. 1-6



Edition:
Sensor installed Pos. 6,
Push button installed Pos. 3,4



Edition:
Sensor installed Pos. 5,
Push button installed Pos. 1,2



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Palm grip
B30

GESSMANN Industrial Controllers

The palm grip B30 has different equipment options for many requirements.
It is compatible with our multi-axis controller or mounted on hydraulic drives.
The palm grip has a highly flexible single wire (0,1mm², 450mm long).
The mounting piece for the drive rod can be supplied with a tapped hole 12mm (standard) or 10mm.

Technical data

Operating temperature	-40°C to +60°C
Degree of protection	IP65
Contact complement	1,5A 24V DC 13 (*¹ 0,1A 24V DC13)

Example

		B30	- 2D	W	SR	SE	S12	H13	- X
Basic unit									
B30	Palm grip								
Digitale actuating element									
D	Push button KDA21 *¹								
	Colour: red, black, yellow, green, blue, white, orange								
HD	Hall-push button *(see page 144)*								
W	Rocker switch T-0-T								
W	Rocker switch 0-T								
W	Rocker switch R-0-T								
W	Rocker switch R-0-R								
W	Rocker switch 0-R								
W	Rocker switch R-R								
SR	Sliding switch R-O-R								
ST	Slide switch T-0-T								
SE	Sensor button capacitive with external control electronics								
S	Sensor button capacitive without external control electronics								
	(Consistent with V85/VV85 and V25 with interface E4xx+E5xx)								
Analog actuating element									
S12	Hall-Thumb rocker *(see page 122)*								
	Output 0,5...2,5...4,5V inverse dual								
V21	Hall-minijoystick *(see page 61)*								
	Output 0,5...2,5...4,5V inverse dual								
H13	Hall-rotary grip								
	Output 0,5...2,5...4,5V inverse dual								
Special model									
X	Special / customer specified								

2

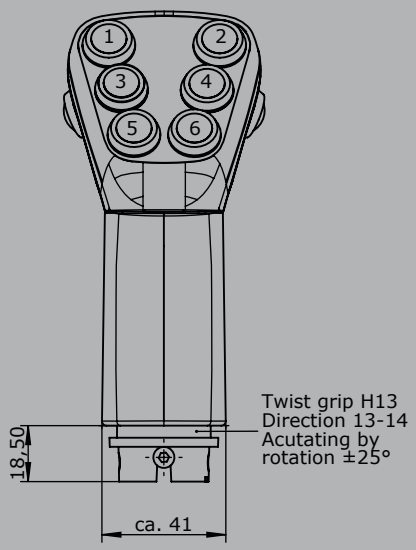
Technical details may vary based on configuration or application! Technical data subject to change without notice!

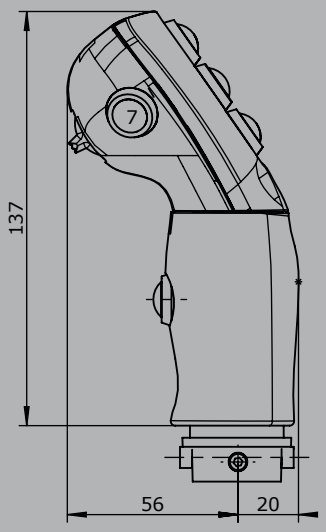
GESSMANN Industrial Controllers

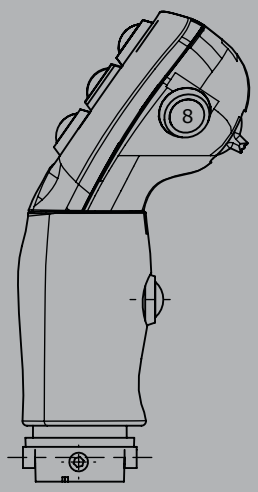
2

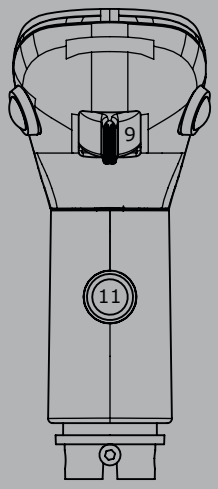
B30

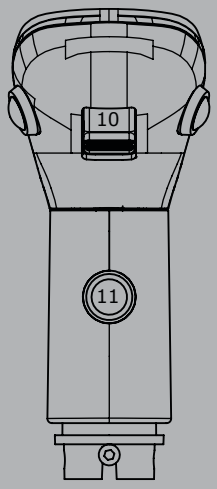
Push button
installed Pos. 1 - 8 +11
Rocker switch
installed Pos. 9+10



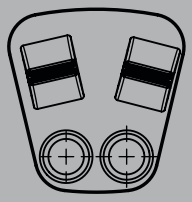




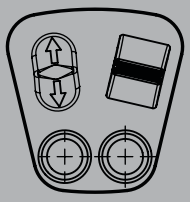




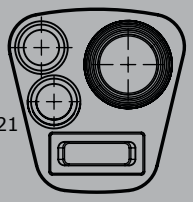
Edition:
installed Pos. 3+1
Rocker switch
installed Pos. 2+4
Rocker switch



Edition:
installed Pos. 3+1
Sliding switch
installed Pos. 2+4
Rocker switch



Edition:
installed Pos. 2+4
Multi-axis controller V21
installed Pos. 5+6
Rocker switch



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Palm grip
B31

The palm grip B31 has different equipment options for many requirements.
It is compatible with our multi-axis controller or mounted on hydraulic drives.
The palm grip has a highly flexible single wire (0,1mm², 450mm long).

Technical data

Operating temperature	-40°C to +60°C
Degree of protection	IP65
Contact complement	1,5A 24V DC13 (*¹ 0,1A 24V DC13)

Example

B31R	- 2D	W	KT	S12	V21	- X

Basic unit

B21R	Palm grip right

Digital actuating element

D	Push button KDA21 *¹
	Colour: red, black, yellow, green, blue, white, orange
HD	Hall-push button *(see page 144)*
W	Rocker switch T-0-T
W	Rocker switch 0-T
W	Rocker switch R-0-T
W	Rocker switch R-0-R
W	Rocker switch 0-R
W	Rocker switch R-R
KT	Cross switch T-0-T/T-0-T

Analog actuating element

S12	Hall-Thumb rocker *(see page 122)*
	Output 0,5...2,5...4,5V inverse dual
V21	Hall-minijoystick *(see page 61)*
	Output 0,5...2,5...4,5V inverse dual

CAN

Supply voltage	9-32V DC
Idle current consumption	80mA (24VDC)
Current carrying capacity	External digital output for LEDs 5mA - 30mA (dependent on the number of LEDs)
Protocol	CANOpen CiA DS 301 or SAE J1939
Baud rate	20kBit/s to 1Mbit/s (standard 250kBit/s)
Output value	255...0...255

CAN	E311 1
- 4 analog joystick axis	
- 24 digital joystick functions	
Additional with 16 LED-outputs	2

Special model

X	Special / customer specified

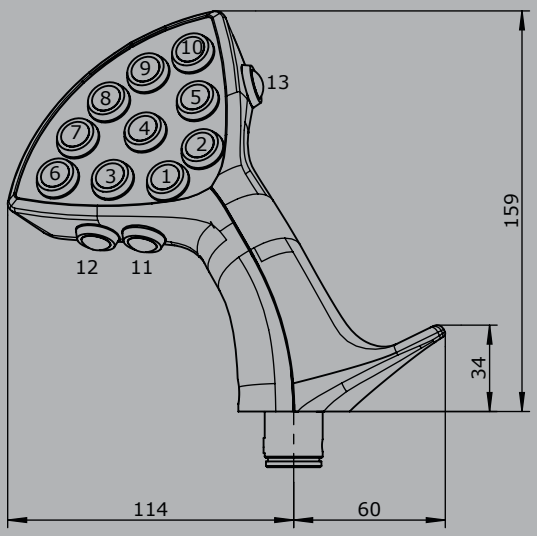
Technical details may vary based on configuration or application! Technical data subject to change without notice!

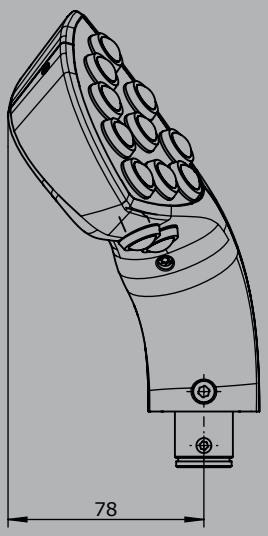
GESSMANN Industrial Controllers

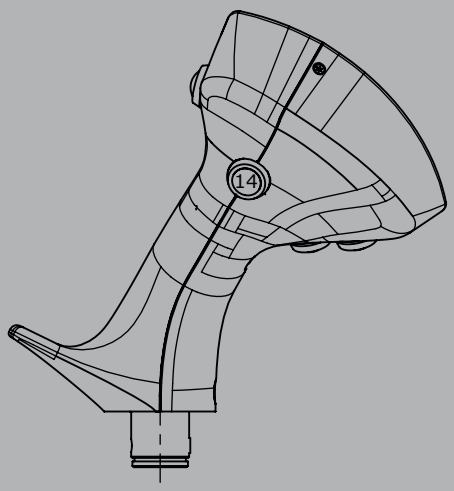
2

B31

Edition:
Push button installed Pos. 1-14



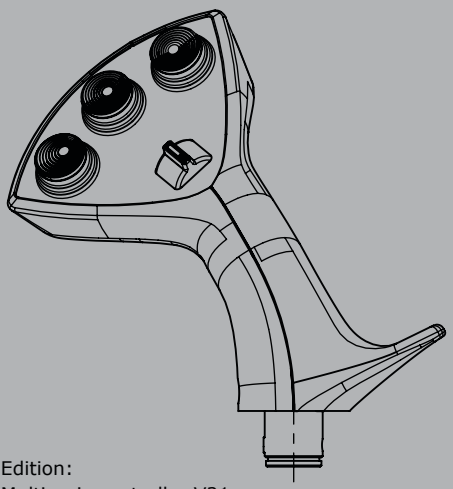


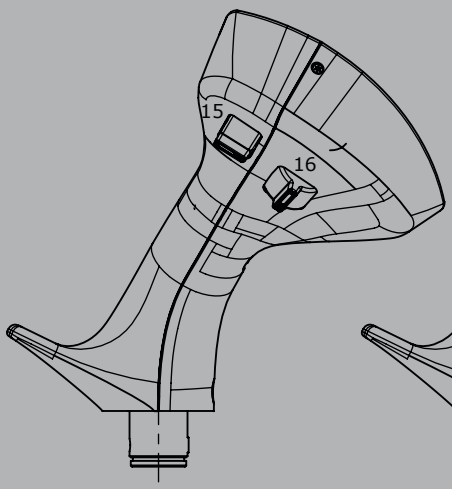


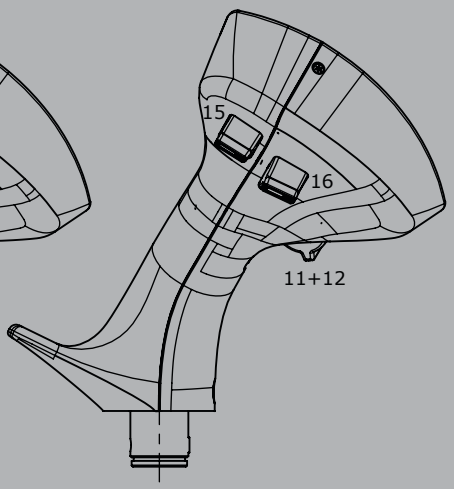
Edition:
Multi-axis controller V21
installed Pos. 6+7, Pos.8, Pos. 9+10
Rocker switch installed Pos. 1+2

Edition:
Rocker switch
installed Pos. 15, 16 horizontal

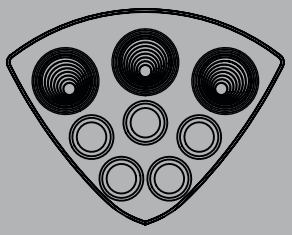
Edition:
Rocker switch
installed Pos.11+12, 15, 16 vertical







Edition:
Multi-axis controller V21
Installed Pos. 6+7, Pos.8, Pos. 9+10
Push button installed Pos. 1-5



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Palm grip
B32

GESSMANN
Industrial Controllers

The palm grip B32 has different equipment options for many requirements.
It is compatible with our multi-axis controller or mounted on hydraulic drives.
The palm grip has a highly flexible single wire (0,1mm², 450mm long).
The mounting piece for the drive rod can be supplied with a tapped hole 12mm (standard) or 10mm.

Technical data

Operating temperature	-40°C to +60°C
Degree of protection	IP65
Contact complement	1,5A 24V DC 13 (*¹ 0,1A 24V DC13)

2

		Example					
		B32L	**- 2D**	**W**	**SE**	**S12**	**- X**
Basic unit							
B32L	Palm grip left						
B32R	Palm grip right						
Digitale actuating element							
D	Push button KDA21 *¹						
	Colour: red, black, yellow, green, blue, white, orange						
HD	Hall-push button *(see page 144)*						
W	Rocker switch T-0-T						
W	Rocker switch 0-T						
W	Rocker switch R-0-T						
W	Rocker switch R-0-R						
W	Rocker switch 0-R						
W	Rocker switch R-R						
SE	Sensor button capacitive with external control electronics						
S	Sensor button capacitive without external control electronics						
	(Consistent with V85/VV85 and V25 with interface E4xx+E5xx)						
Analog actuating element							
S12	Hall-Thumb rocker *(see page 122)*						
	Output 0,5...2,5...4,5V inverse dual						
V21	Hall-minijoystick *(see page 61)*						
	Output 0,5...2,5...4,5V inverse dual						
Special model							
X	Special / customer specified						

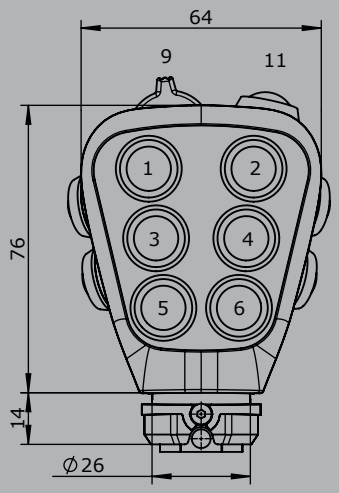
Technical details may vary based on configuration or application! Technical data subject to change without notice!

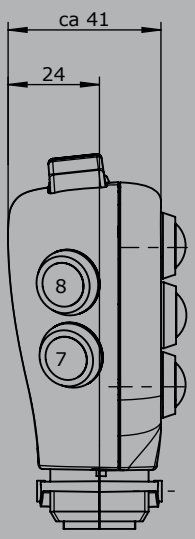
GESSMANN Industrial Controllers

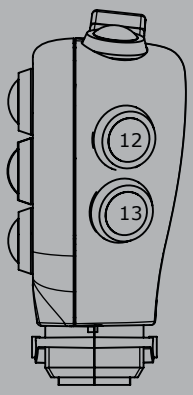
2

B32

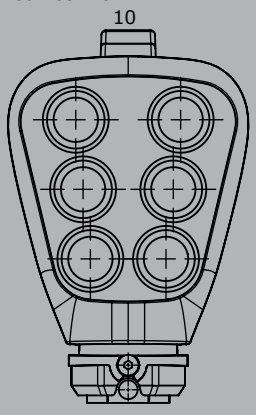
Push button
installed Pos. 1 - 8, 11 - 13
Rocker switch
installed Pos.9



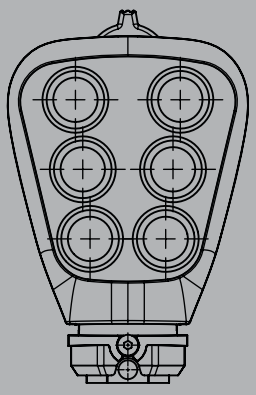




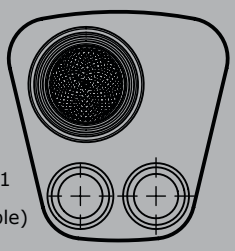
Push button
installed Pos. 1 - 8, 12 + 13
Rocker switch lengthwise
installed Pos. 10



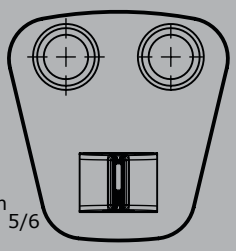
Rocker switch crosswise
installed Pos. 10



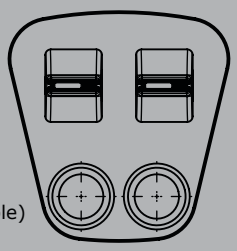
Edition:
Multi-axis controller V21
installed Pos. 1/3
(Pos. 9 - 11 not available)



Edition:
Rocker switch
installed Pos. 5/6



Edition:
Rocker switch
installed Pos.1/3 + 2/4
(Pos. 9 - 11 not available)



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Housing for our switching device

GESSMANN Industrial Controllers

Dimension outside in mm (BxLxH)	Dimension inside in mm (BxLxH)	Remarks	Weight KG	Form
Steel sheet housing material thickness 1/1,5mm Protection IP54 painting RAL 7032 pebble-grey textured varnish				
200 x 200 x 92	166 x 166 x 90		1,3	B 200
230x 230 x 105	196 x 196 x 102		1,4	B 230
230 x 340 x 105	196 x 306 x 102		1,5	B 230 x 340
230 x 440 x 105	196 x 406 x 102		1,6	B 230 x 440
250 x 250 x 150	216 x 216 x 147		1,6	B 250 x 250
150 x 400 x 105	116 x 366 x 102		3,2	B 150 x 400
150 x 500 x 105	116 x 466 x 102		3,5	B 150 x 500
150 x 600 x 105	116 x 566 x 102		3,8	B 150 x 600
260 x 500 x 105	226 x 466 x 102		3,8	B 260 x 500
260 x 600 x 105	226 x 566 x 102		4,2	B 260 x 600
dimensions special		On enquiry		
Plastic housing polycarbonat Protection IP65 colour RAL 7035 fair-grey				
120 x 122 x 105	113 x 115 x 98		0,35	l 120 x 122
120 x 160 x 140	113 x 134 x 133		0,6	l 120 x 160
160 x 240 x 120	153 x 215 x 114		0,8	l 160 x 240
160 x 360 x 100	153 x 352 x 94		1,0	l 160 x 360
230 x 300 x 110	223 x 293 x 103		1,15	l 230 x 300
Plastic housing polyester Protection IP65 colour RAL 7000 grey				
220 x 335 x 115	200 x 292 x 108	Colour altern. RAL 9011 black	1,65	l 220 x 335
220 x 465 x 115	200 x 432 x 108	Colour altern. RAL 9011 black	2,24	l 220 x 465
250 x 255 x 120	236 x 243 x 110		2,65	l 250 x 255
250 x 400 x 120	236 x 386 x 110		3,65	l 250 x 400
250 x 600 x 120	236 x 586 x 110		5,24	l 250 x 600
Accessory parts				
Hinges each housing (2 pcs.)			0,2	
Armrest with clamp adjustable straps			0,5	
Cable entry M20 cable 7-13mm		With anti-kink predection and strain relief	0,15	
Cable entry M32 cable 11-21mm		With anti-kink predection and strain relief	0,2	
Cable entry M40 cable 19-28mm		With anti-kink predection and strain relief	0,25	
Pillar with flange 100 x 100 x 535mm high		Flange 150 x 150mm	14,0	
Indicating labels not engraved				
Indicating labes with engraving		Character		

Attachment for crane control unit, portable control unit and housing

GESSMANN Industrial Controllers

Command and indicating devices 22mm (Siemens Typ 3SU) incl. indicating label		Contact-complement	Weight KG	Type
Push button		1 S + 1 Ö	0,040	D
Selector switch 0-1	2 positions	1 S + 1 Ö	0,050	W
Selector switch 1-0-2	3 positions	2 S + 2 Ö	0,060	W
Key switch 0-1	2 positions	1 S + 1 Ö	0,130	S
Key switch 1-0-2	3 positions	2 S + 2 Ö	0,140	S
Mushroom key switch latching		1 S + 1 Ö	0,080	PS
Mushroom head push button latching		1 Ö	0,060	PV
Illuminated push button diode 24V DC/AC		1 S + 1 Ö	0,040	LD
Illuminated push button diode 230V AC		1 S + 1 Ö	0,040	LD
Indicator light diode 24V DC/AC			0,040	L
Indicator light diode 230V AC			0,040	L
Coordinate switch 2 positions horizontal T-O-T 3SU1030-7AC10		2 S	0,102	K
Coordinate switch 2 positions vertical T-O-T 3SU1030-7AD10		2 S	0,102	K
Coordinate switch 4 positions T-O-T / T-O-T 3SU1030-7AF10		4 S	0,112	K
Switching element in addition		1S + 1Ö	0,010	
Other command and indicating devices				
Summer			0,250	
Knee button FAK-S/KC/I		1 S + 1 Ö	0,350	
Foot button		1 S + 1 Ö	0,450	
Attachments				
Drilling 22mm				
Blind plug 22mm				
Cutouts for display devices				
Microphone with gooseneck				
Power supply 230V/24V DC for driver seat				

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Crane control unit
KST 4 swiveling

The KST 4 is an ergonomically designed swiveling crane control chair which provides a high degree of comfort.

Equipment boxes:
The sheet steel equipment boxes are vertically and horizontally adjustable. The arrangement of the joysticks, indicators and control devices is customised according to customer specifications.
Cabling is carried out through a cross-member in the traverse. (Terminal block)
Special boxes available upon request.

Driver seat:
As standard the KST 4 is fitted with a KFS 11 seat. The seat itself is fitted with a hydraulic vibration absorption system complete with weight adjustment to ensure that the comfort level is fitted with armrests and a headrest. There is the option to have the seat covered with air-permeable artificial leather.

Cross-member with swivel base:
The cover of the sheet steel cross-member including the driver's seat is forward foldable.
Thereby all wirings, terminals and bushings are easily accessible during commissioning and maintenance.
Swivel base has zero-clearance bearing and can be locked by a friction brake.

Surface treatment:
Base coat and textured varnish
Standard colour RAL 9011 black

Example

KST 41	- 3	- M1	- F1	- LK	/	KFS 11	/	V64	/	V64.1	/	KL	/	X

Basic unit

KST 41	With equipment boxes 160x420mm
KST 42	With equipment boxes 200x420mm

Base unit

1	Swiveling 180° left, 90° right with friction brake
2	Electric swiveling 180° left, 90° right
3	Non swiveling
4	Without base frame

Attachments

M1	Monitor mounting with monitor housing
M2	Monitor mounting with monitor mounting bracket
M3	Monitor mounting without monitor housing/-mounting bracket
F1	Footrest mounted dispatch 1 KBF/433
H	Heater 2x2kW with ventilator
LK	Plate for horizontal manual adjustment of crane control units +/- 250mm

Driver seat

KFS 11*	*(Included in the delivery!)*
KFS 9*	
KFS 10*	
KFS 12*	

**Description see driver seat page 221*

Technical details may vary based on configuration or application! Technical data subject to change without notice!

Crane control unit
KST 4 swiveling

KST 41 - 3 - M1 - F1 - LK / KFS 11 / V64 / V64.1 / KL / X

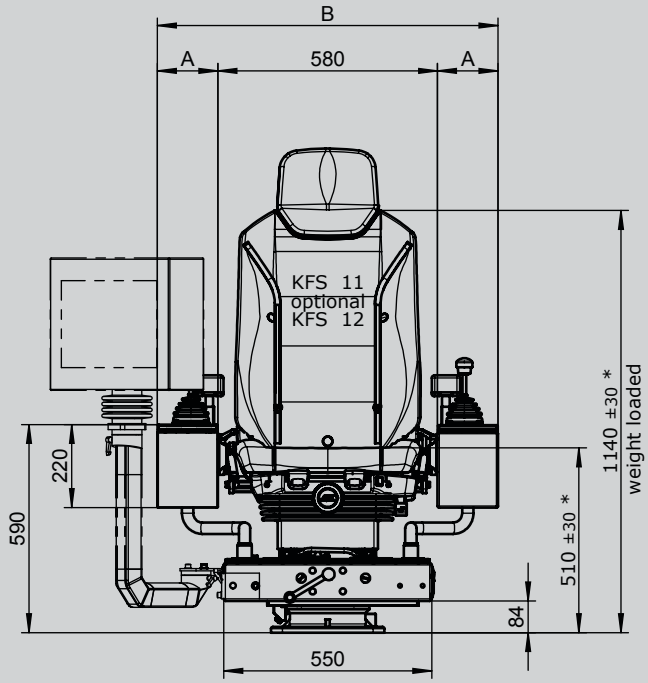
Mounting for equipment boxes	
V...	Multi-axis controller *(see page 1)*
S...	Single-axis controller *(see page 86)*
D...	Double-handle controller *(see page 63)*
N...	Control-switch *(see page 124)*
...	*More command and indicating devices (see page 188)*

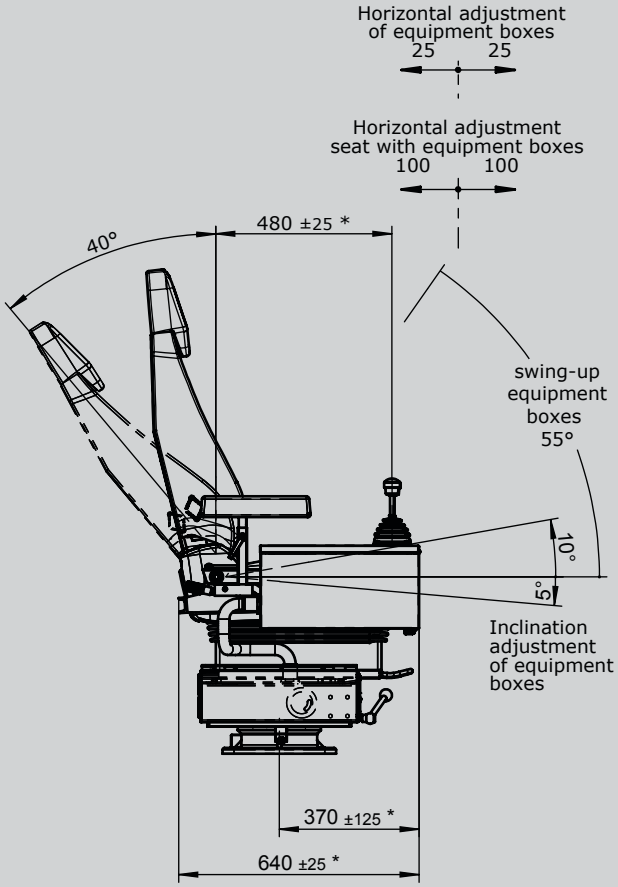
Wiring	
KL	Without wiring, each terminal block built in each terminal
KLV	On terminal block 4mm² with single wire 1mm² each terminal
KLV	On SPS (SPS provision) with single wire 1mm² each terminal
KLVA	External wiring single wire highly flexible 1,5mm² 5m long, each terminal

Special model	
X	Special / customer specified
X¹	Special painted

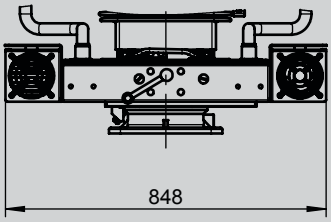
Option
Radio remote control system

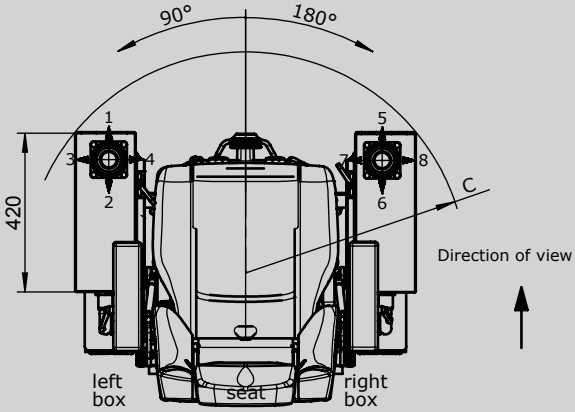
3



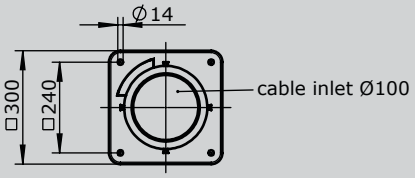


with heating





Floor mounting



* adjustable

Type	Dim. A	Dim. B	Dim. C
KST 41	160	900	max. 670 min. 570
KST 42	200	980	max. 700 min. 600

Crane control unit
KST 5 swiveling

GESSMANN Industrial Controllers

The KST 5 is an ergonomically designed swiveling crane control chair which provides a high degree of comfort.

Equipment boxes:
The equipment boxes are made from sheet steel and as standard have a hinged lid with locking feature. This allows for easy inspection and maintenance. The side of the equipment boxes is as standard fitted with an inspection plate which again is lockable. The arrangement of the joystick, indicators and control devices is cutomised according to customer specifications. This combined with the custom sized and profiled equipment boxes that are available means that the KST 5 is very flexible and customisable solution.

Driver seat:
As standard the KST 5 is fitted with a KFS 11 seat. The seat itself is fitted with a hydraulic vibration absorption system complete with weight adjustment to ensure that the comfort level is fitted with armrests and a headrest. There is the option to have the seat covered with air-permeable artificial leather.

Cross-member with swivel base:
The cover of the sheet steel cross-member including the driver's seat is forward foldable.
Thereby all wirings, terminals and bushings are easily accessible during commissioning and maintenance.
Swivel base has zero-clearance bearing and can be locked by a friction brake.

Surface treatment:
Base coat and textured varnish
Standard colour RAL 7032 pebble-grey

Example

KST 51	- 3	- M1	- F1	- LK	/	KFS 11	/	V64	/	V64.1	/	KL	/	X

Basic unit

KST 51	With equipment boxes 200x580mm
KST 52	With equipment boxes 270x580mm
KST 54	With equipment boxes 320x580mm
	Special boxes for request!

Base unit

1	Swiveling 180° left, 90° right with friction brake
2	Electric swiveling 180° left, 90° right
3	Non swiveling

Attachments

M1	Monitor mounting with monitor housing
M2	Monitor mounting with monitor mounting bracket
M3	Monitor mounting without Monitor housing/-mounting bracket
F1	Footrest KBF/433
H	Heater 2x2kW with ventilator 240V AC
LS	Plate for horizontal manual adjustment for control units +/- 75mm
LK	Plate for horizontal manual adjustment for control units +/- 250mm
Label without engraving for multi-axis-/ single-axis controller	
Label with engraving for multi-axis-/ single-axis controller	

3

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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Crane control unit
KST 5 swiveling

KST 51 - 3 - M1 - F1 - LK / KFS 11 / V64 / V64.1 / KL / X

Driver seat

KFS 11*	*(Included in the delivery!)*
KFS 9*	
KFS 10*	
KFS 12*	
*Description see driver seat page 221	

Mounting for equipment boxes

V...	Multi-axis controller *(see page 1)*
S...	Single-axis controller *(see page 86)*
D...	Double-handle controller *(see page 63)*
N...	Control-switch *(see page 124)*
...	*More command and indicating devices (see page 188)*

Wiring

KL	Without, but terminal block built each terminal
KLV	On terminal block 4mm² with single wire 1mm² each terminal
KLV	On SPS (SPS provision) with single wire 1mm² each terminal
KLVA	External wiring single wire highly flexible 1,5mm² 5m long, each terminal

Special model

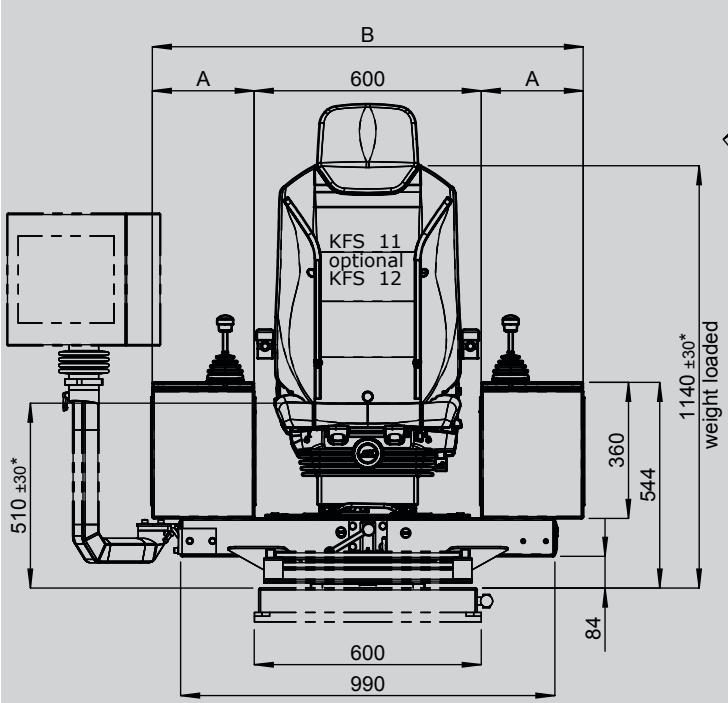
X	Special / customer specified
X1	Special painted

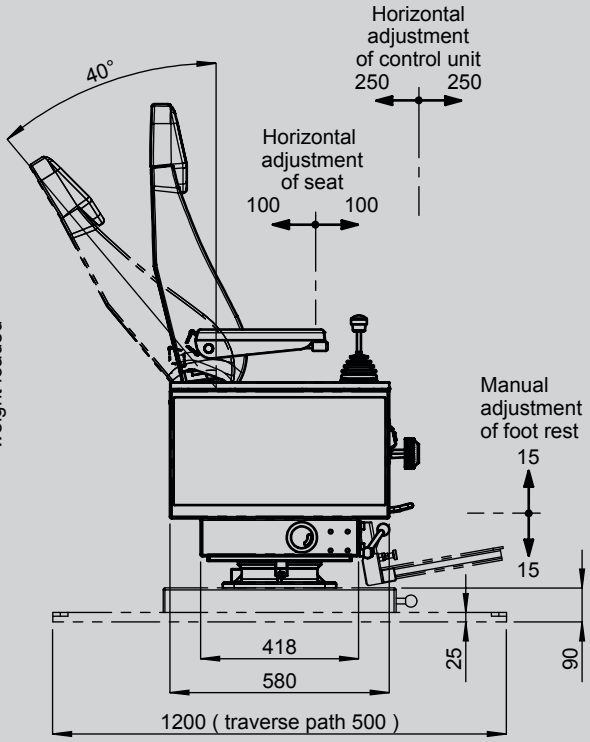
Option

Radio remote control system

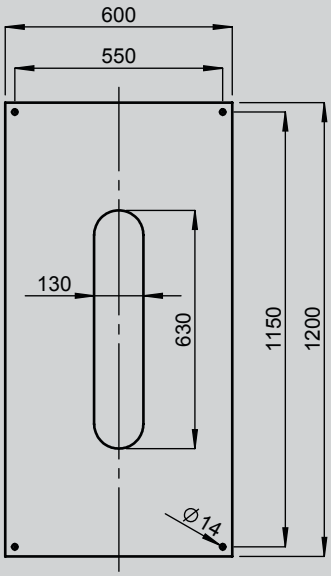
3

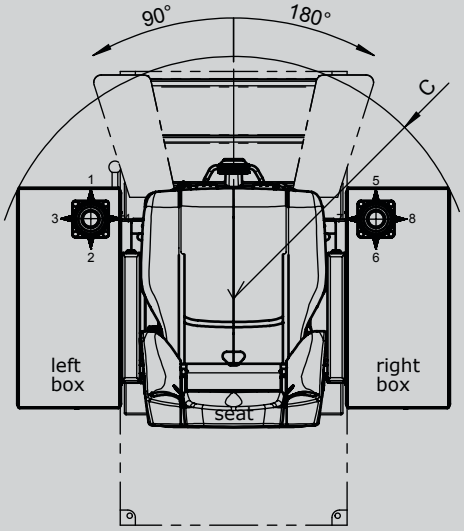
Technical details may vary based on configuration or application! Technical data subject to change without notice!



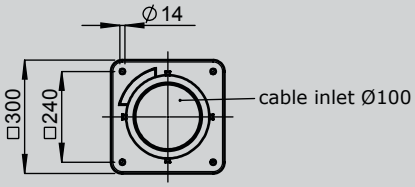


Floor mounting





Floor mounting



* adjustable

Type	Dim. A	Dim. B	Dim. C
KST 51	200	1000	580
KST 52	270	1140	640
KST 54	320	1240	690

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Crane control unit
KST 6 swiveling

The KST 6 is an ergonomically designed swiveling crane control chair which provides a high degree of comfort.

Equipment boxes:
The sheet steel equipment boxes are vertically and horizontally adjustable. The arrangement of the joysticks, indicators and control devices is customised according to customer specifications.
Cabling is carried out through a cross-member in the traverse. (Terminal block)

Driver seat:
As standard the KST 6 is fitted with a KFS 11 seat. The seat itself is fitted with a hydraulic vibration absorption system complete with weight adjustment to ensure that the comfort level is fitted with armrests and a headrest. There is the option to have the seat covered with air-permeable artificial leather.

Cross-member with swivel base:
The cover of the sheet steel cross-member including the driver's seat is forward foldable.
Thereby all wirings, terminals and bushings are easily accessible during commissioning and maintenance.
Swivel base has zero-clearance bearing and can be locked by a friction brake.

Surface treatment:
Base coat and textured varnish
Standard colour RAL 9011 black

Example

KST 6	- 3	- M1	- F1	- LK	/	KFS 11	/	V64	/	V64.1	/	KL	/	X

Basic unit

KST 6	With equipment boxes

Base unit

1	Swiveling 180° left, 90° right with friction brake
2	Electric swiveling 180° left, 90° right
3	Non swiveling
4	Without base frame

Attachments

M1	Monitor mounting with monitor housing
M2	Monitor mounting with monitor mounting bracket
M3	Monitor mounting without monitor housing/-mounting bracket
F1	Footrest KBF/433
H	Heater 2x2kW with ventilator
LK	Plate for horizontal manual adjustment for control units +/- 250mm

Driver seat

KFS 11*	*(Included in the delivery!)*
KFS 9*	
KFS 10*	
KFS 12*	

**Description see driver seat page 221*

Technical details may vary based on configuration or application! Technical data subject to change without notice!

Crane control unit
KST 6 swiveling

KST 6 - 3 - M1 - F1 - LK / KFS 11 / V64 / V64.1 / KL / X

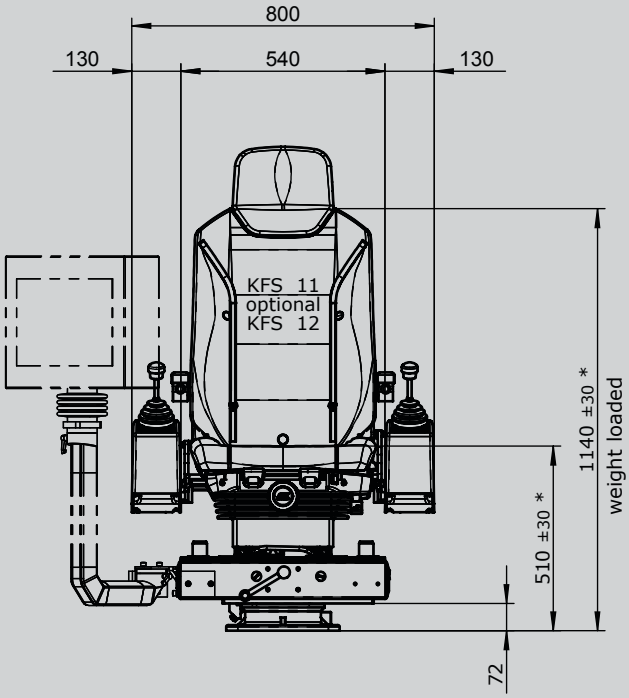
Mounting for equipment boxes	
V...	Multi-axis controller *(see page 1)*
S...	Single-axis controller *(see page 86)*
D...	Double-handle controller *(see page 63)*
N...	Control-switch *(see page 124)*
...	*More command and indicating devices (see page 188)*

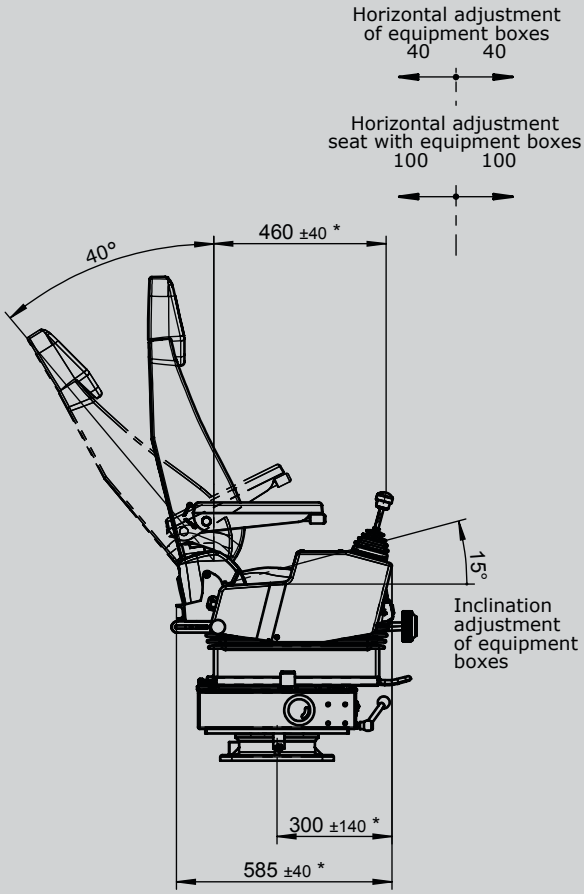
Wiring	
KL	Without, but terminal block built each terminal
KLV	On terminal block 4mm² with single wire 1mm² each terminal
KLV	On SPS (SPS provision) with single wire 1mm² each terminal
KLVA	External wiring single wire highly flexible 1,5mm² 5m long each terminal

Special model	
X	Special / customer specified
X¹	Special painted

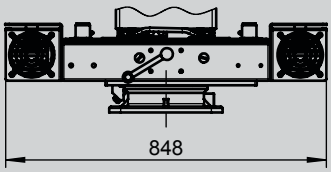
Option
Radio remote control system

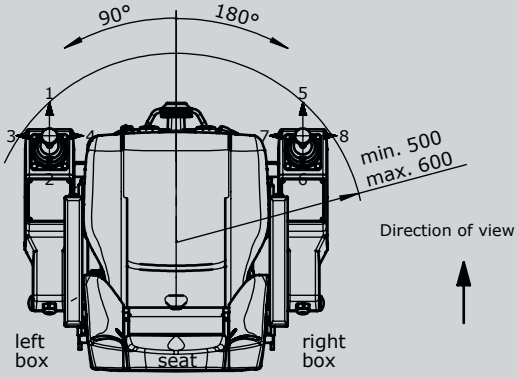
3



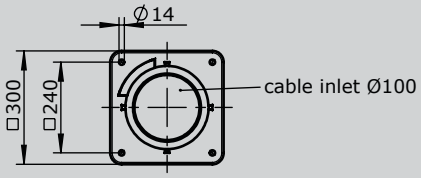


with heating





Floor mounting



* adjustable

3

Crane control unit
KST 7

The KST 7 is an ergonomically designed swiveling crane control chair which provides a high degree of comfort.

Equipment boxes:
The equipment boxes are made from sheet steel and as standard have a hinged lid with locking feature. This allows for easy inspection and maintenance. The side of the equipment boxes is as standard fitted with an inspection plate which again is lockable. The arrangement of the joystick, indicators and control devices is customised according to customer specifications. This combined with the custom sized and profiled equipment boxes that are available means that the KST 7 is very flexible and customisable solution.

Driver seat:
The tipped spring mounted seat KFS 4 is fit with an hydraulic vibration absorption system incl. weight adjustment. With the folding spring mounted seat you can also arrive your workplace in small cabins.

Base plate:
The cran control unit is available with or without base plate.

Surface treatment:
Base coat and textured varnish
Standard colour RAL 7032 pebble-grey

Example

KST 7	- 1	/	KFS 11	/	V64	/	V64.1	/	KL	/	X

3

Basic unit

KST 7	With equipment boxes 290x500mm
KST 75	With equipment boxes 210x500mm
	Special boxes for request!

Base plate

1	With base plate prepare for driver seat KFS 4
2	With base plate prepare for driver seat KFS 2
3	With base plate with apron for driver seat KFS 9, KFS 11...
4	Without base plate

Driver seat

KFS 4*	*(Included in the delivery!)*
KFS 2*	
KFS 11*	
KFS 9*	
*Description see driver seat page 215	

Mounting for equipment boxes

V...	Multi-axis controller *(see page 1)*
S...	Single-axis controller *(see page 86)*
D...	Double-handle controller *(see page 63)*
N...	Control-switch *(see page 124)*
...	*More command and indicating devices (see page 188)*

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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Crane control unit
KST 7

GESSMANN Industrial Controllers

KST 7 - 1 - M1 - F1 - LK / KFS 11 / V64 / V64.1 / KL / X

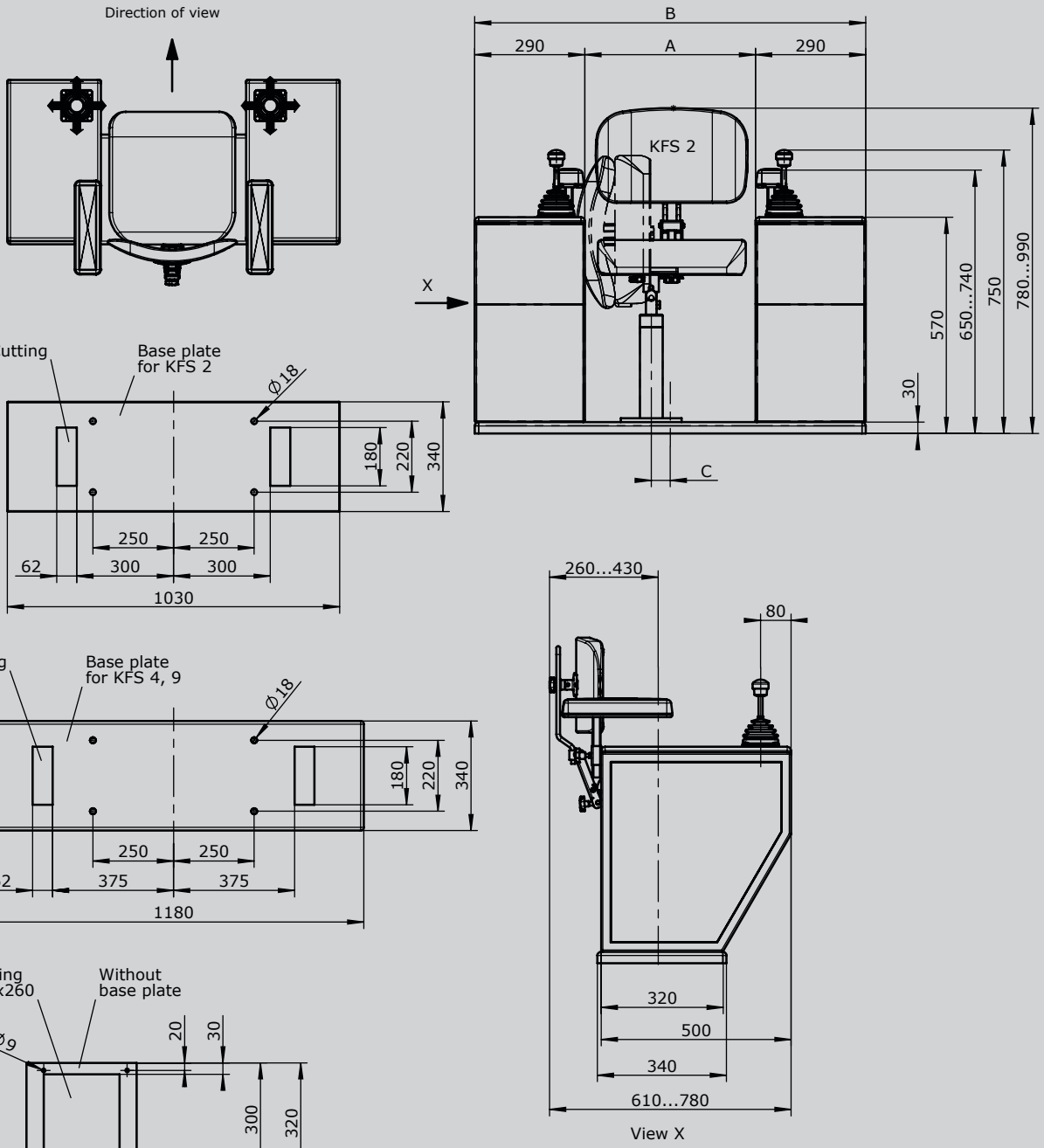
Wiring	
KL	Without wiring, but terminal block built each terminal
KLV	On terminal block 4mm² with single wire 1mm² each terminal
KLV	On SPS (SPS provision) with single wire 1mm² each terminal
KLVA	External wiring single wire highly flexible 1,5mm² 5m long each terminal

Special model	
X	Special / customer specified
X[1]	Special painted

Option
Radio remote control system

3

Technical details may vary based on configuration or application! Technical data subject to change without notice!



Type	Dim. A	Dim. B	Dim. C
KFS 2	450	1030	50
KFS 4	600	1180	25
KFS 9	600	1180	25

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Crane control unit
KST 8 swiveling

GESSMANN Industrial Controllers

The KST 8 is an ergonomically designed swiveling crane control chair which provides a high degree of comfort.

Equipment boxes:
The sheet steel equipment boxes are vertically and horizontally adjustable. The arrangement of the joysticks, indicators and control devices is customised according to customer specifications.
Cabling is carried out through a cross-member in the traverse. (Terminal block)
Special boxes available upon request.

Driver seat:
As standard the KST 8 is fitted with a KFS 11 seat. The seat itself is fitted with a hydraulic vibration absorption system complete with weight adjustment to ensure that the comfort level is fitted with armrests and a headrest. There is the option to have the seat covered with air-permeable artificial leather.

Cross member with swivel base:
The cover of the sheet steel cross-member including the driver's seat is forward foldable.
Thereby all wirings, terminals and bushings are easily accessible during commissioning and maintenance.
Swivel base has zero-clearance bearing and can be locked by a friction brake.

Surface treatment:
Base coat and textured varnish
Standard colour RAL 9011 black

Example

KST 8	- 3	- M1	- F1	- LK	/	KFS 11	/	V64	/	V64.1	/	KL	/	X

Basic unit

KST 8	With equipment boxes

Base unit

1	Swiveling 180° left, 90° right with friction brake
2	Electric swiveling 180° left, 90° right
3	Non swiveling
4	Without base frame

Attachments

M1	Monitor mounting with monitor housing
M2	Monitor mounting with monitor mounting bracket
M3	Monitor mounting without monitor housing/-mounting bracket
F1	Footrest KBF/433
H	Heater 2x2kW with ventilator
LK	Plate for horizontal manual adjustment of control units +/- 250mm

Driver seat

KFS 11*	*(Included in the delivery!)*
KFS 9*	
KFS 10*	
KFS 12*	

**Description see driver seat page 221*

3

Technical details may vary based on configuration or application! Technical data subject to change without notice!

Crane control unit
KST 8 swiveling

KST 8 - 3 - M1 - F1 - LK / KFS 11 / V64 / V64.1 / KL / X

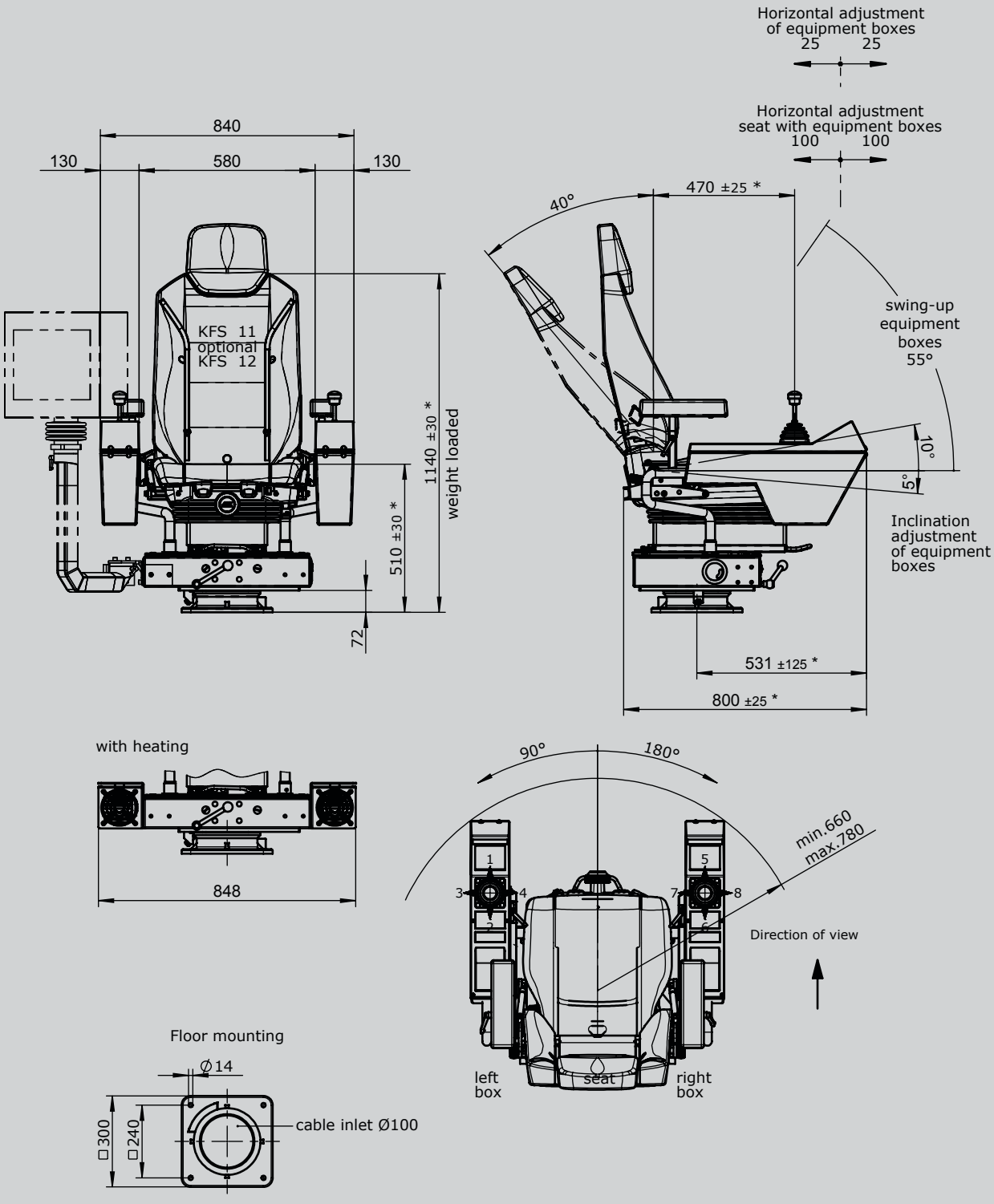
Mounting for equipment boxes	
V...	Multi-axis controller *(see page 1)*
S...	Single-axis controller *(see page 86)*
D...	Double-handle controller *(see page 63)*
N...	Control-switch *(see page 124)*
...	*More command and indicating devices (see page 188)*

Wiring	
KL	Without wiring, but terminal block built each terminal
KLV	On terminal block 4mm² with single wire 1mm² each terminal
KLV	On SPS (SPS provision) with single wire 1mm² each terminal
KLVA	External wiring single wire highly flexible 1,5mm² 5m long each terminal

Special model	
X	Special / customer specified
X¹	Special painted

Option
Radio remote control system

3


Horizontal adjustment
of equipment boxes
25 25
Horizontal adjustment
seat with equipment boxes
100 100
840
130
580
130
KFS 11
optional
KFS 12
1140 ±30 *
weight loaded
510 ±30 *
72
40°
470 ±25 *
swing-up
equipment
boxes
55°
10°
5°
Inclination
adjustment
of equipment
boxes
531 ±125 *
800 ±25 *
with heating
848
90°
180°
min.660
max.780
1
3
4
5
7
8
2
6
Direction of view
left
box
seat
right
box
Floor mounting
Ø14
□300
□240
cable inlet Ø100

* adjustable

Crane control unit
KST 85

GESSMANN Industrial Controllers

The KST 85 is an ergonomically designed swiveling crane control chair which provides a high degree of comfort.

Equipment boxes:
The sheet steel equipment boxes are vertically and horizontally adjustable. The arrangement of the joysticks, indicators and control devices is customised according to customer specifications.
Cabling is carried out through a cross-member in the traverse. (Terminal block)
Special boxes available upon request.

Driver seat:
The comfortable spring mounted seat KFS 85 with roller-bearing swivel systems.

Heating console:
Cover with 2 steps heating (2x2kW 400V AC) with integrated ventilator. The cover of the heating cover can be tilted forward to reach the terminal block of the heating and cable execution.

Surface treatment:
Base coat and textured varnish
Standard colour RAL 9011 black

Example

KST 85	- M1	/	KFS 82	/	V64	/	V64.1	/	KL	/	X

Basic unit

KST 85	With heating in the apron
KST 87	With apron without heating

Attachments

M1	Monitor mounting with monitor housing
M2	Monitor mounting with monitor mounting bracket
M3	Monitor mounting without monitor housing/-mounting bracket

Driver seat

KFS 82*	*(Included in the delivery!)*

Mounting for equipment boxes

V...	Multi-axis controller *(see page 1)*
S...	Single-axis controller *(see page 86)*
D...	Double-handle controller *(see page 63)*
N...	Control-switch *(see page 124)*
....	*More command and indicating devices (see page 188)*

Wiring

KL	Without wiring, but with terminal block built each terminal
KLV	On terminal block 4mm² with single wire 1mm² each terminal
KLV	On SPS (SPS provision) with single wire 1mm² each terminal
KLVA	External wiring single wire highly flexible 1,5mm 5m long each terminal

Special model

X	Special / customer specified
X[1]	Special painted

Option

Radio remote control system

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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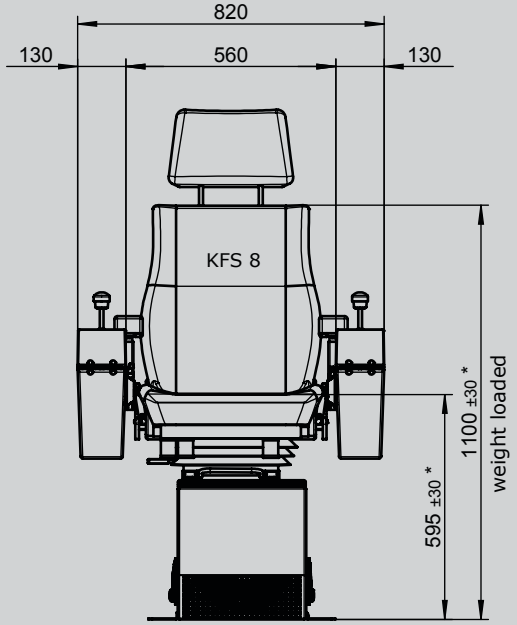

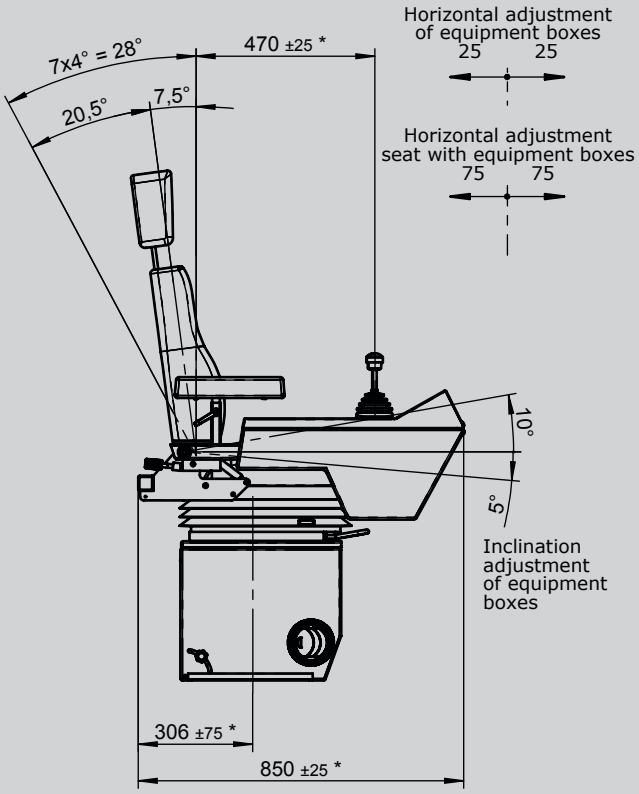

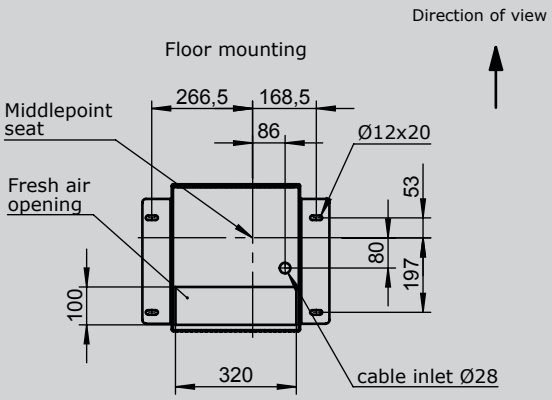

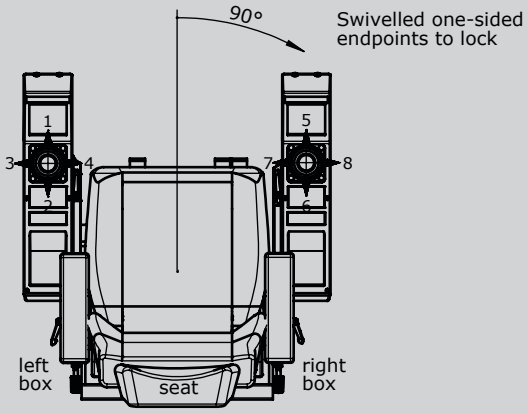

* adjustable

3

Crane control unit
KST 10 swiveling

GESSMANN Industrial Controllers

The KST 10 is an ergonomically designed swiveling crane control chair which provides a high degree of comfort.

Equipment boxes:
The sheet steel equipment boxes are vertically and horizontally adjustable. The arrangement of the joysticks, indicators and control devices is customised according to customer specifications.
Cabling is carried out through a cross-member in the traverse. (Terminal block)
Special boxes available upon request.

Driver seat:
As standard the KST 10 is fitted with a KFS 11 seat. The seat itself is fitted with a hydraulic vibration absorption system complete with weight adjustment to ensure that the comfort level is fitted with armrests and a headrest. There is the option to have the seat covered with air-permeable artificial leather.

Cross-member with swivel base:
The cover of the sheet steel cross-member including the driver's seat is forward foldable.
Thereby all wirings, terminals and bushings are easily accessible during commissioning and maintenance.
Swivel base has zero-clearance bearing and can be locked by a friction brake.

Surface treatment:
Base coat and textured varnish
Standard colour RAL 9011 black

Example

KST 10	- 3	- M1	- F1	- LK	/	KFS 11	/	V85	/	V85.1	/	KL	/	X

Basic unit

KST 10	With equipment boxes

Base unit

1	Swiveling 180° left, 90° right with friction brake
2	Electric swiveling 180° left, 90° right
3	Non swiveling
4	Without base frame

Attachments

M1	Monitor mounting with monitor housing
M2	Monitor mounting with monitor mounting bracket
M3	Monitor mounting without monitor housing/-mounting bracket
F1	Footrest KBF/433
H	Heater 2x2kW with ventilator
LK	Plate for horizontal manual adjustment of control units +/- 250mm

Driver seat

KFS 11*	*(Included in the delivery!)*
KFS 9*	
KFS 10*	
KFS 12*	

**Description see driver seat page 221*

3

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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Crane control unit
KST 10 swiveling

KST 10 - 3 - M1 - F1 - LK / KFS 11 / V64 / V64.1 / KL / X

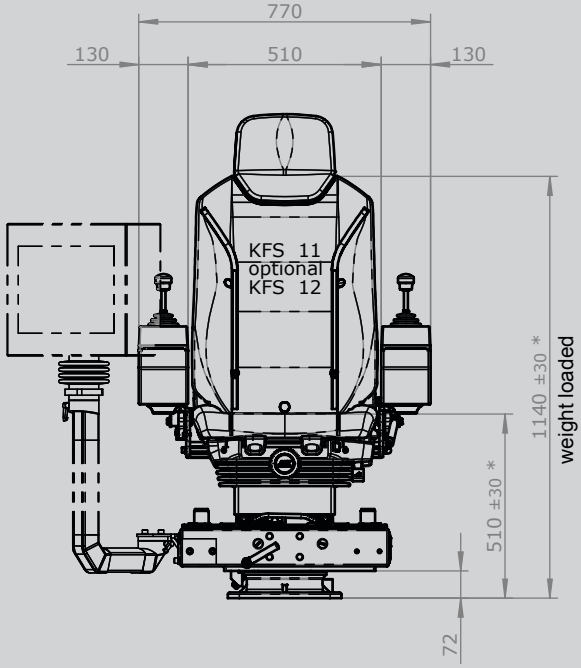
Mounting for equipment boxes	
V...	Multi-axis controller *(see page 1)*
S...	Single-axis controller *(see page 86)*
D...	Double-handle controller *(see page 63)*
N...	Control-switch *(see page 124)*
...	*More command and indicating devices (see page 188)*

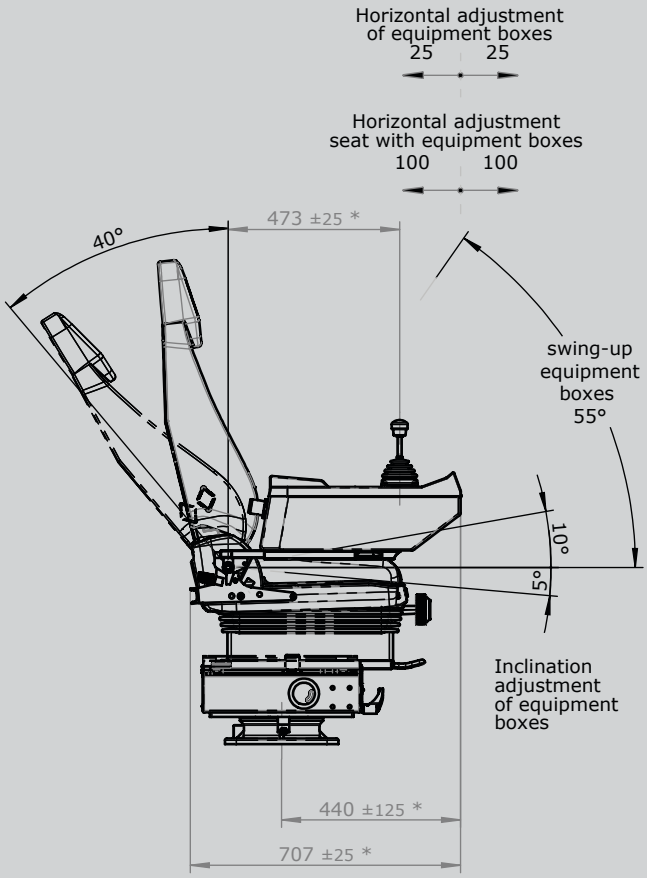
Wiring	
KL	Without wiring, but terminal block built in each terminal
KLV	On terminal block 4mm² with single wire 1mm² each terminal
KLV	On SPS (SPS provision) with single wire 1mm² each terminal
KLVA	External wiring single wire highly flexible 1,5mm² 5m long each terminal

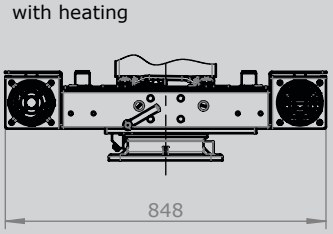
Special model	
X	Special / customer specified
X[1]	Special painted

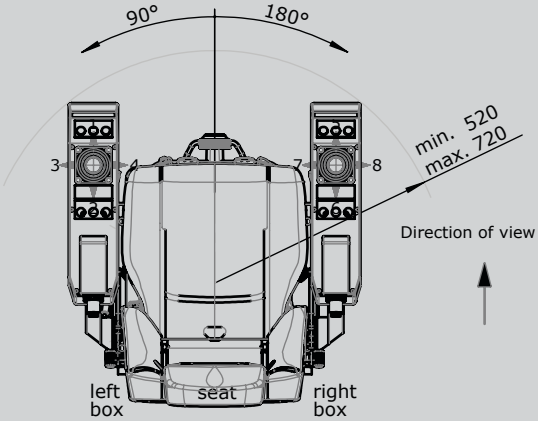
Option
Radio remote control system

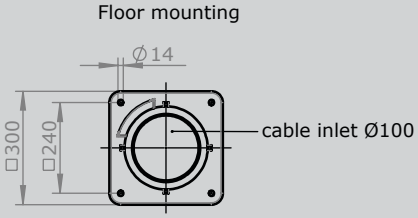
3











* adjustable

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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Crane control unit
KST 19 swiveling

The KST 19 is an ergonomically designed swiveling crane control chair which provides a high degree of comfort.

Equipment boxes:
The equipment boxes are vertically and horizontally adjustable. The arrangement of the joysticks, indicators and control devices is customised according to customer specifications.
Cabling is carried out through a cross-member in the traverse. (Terminal block)

Driver seat:
As standard the KST 19 is fitted with a KFS 10 seat. The seat itself is fitted with a pneumatic vibration absorption system complete with weight adjustment to ensure that the comfort level is fitted with arm-rests and a headrest. There is the option to have the seat covered with air-permeable artificial leather.

Cross-member with swivel base:
The cover of the sheet steel cross-member including the driver's seat is forward foldable.
Thereby all wirings, terminals and bushings are easily accessible during commissioning and maintenance.
Swivel base has zero-clearance bearing and can be locked by a friction brake.

Surface treatment:
Base coat and textured varnish
Standard colour RAL 7035 light grey

Example

KST 19	- 1	- M1	- F1	- LK	/	KFS 10	/	V64	/	V64.1	/	KL	/	X

Basic unit

KST 19	With equipment boxes

Base unit

1	Swiveling 180° left, 90° right with friction brake
2	Non swiveling

Attachments

M1	Monitor mounting with monitor housing
M2	Monitor mounting with monitor mounting bracket
M3	Monitor mounting without monitor housing/ -mounting bracket
M4	Monitor mounting (Monitor < 5kg) with monitor housing
M5	Monitor mounting (Monitor < 5kg) with mounting adapter
F1	Footrest version 1 KBF/433
H	Heater 2x2kW with ventilator
LK	Plate for horizontal manual adjustment for control units +/- 250mm

Driver seat

KFS 10*	*(Included in the delivery!)*

**Description see driver seat page 223*

Technical details may vary based on configuration or application! Technical data subject to change without notice!

Crane control unit
KST 19 swiveling

KST19 - 1 - M1 - F1 - LK / KFS10 / V64 / V64.1 / KL / X

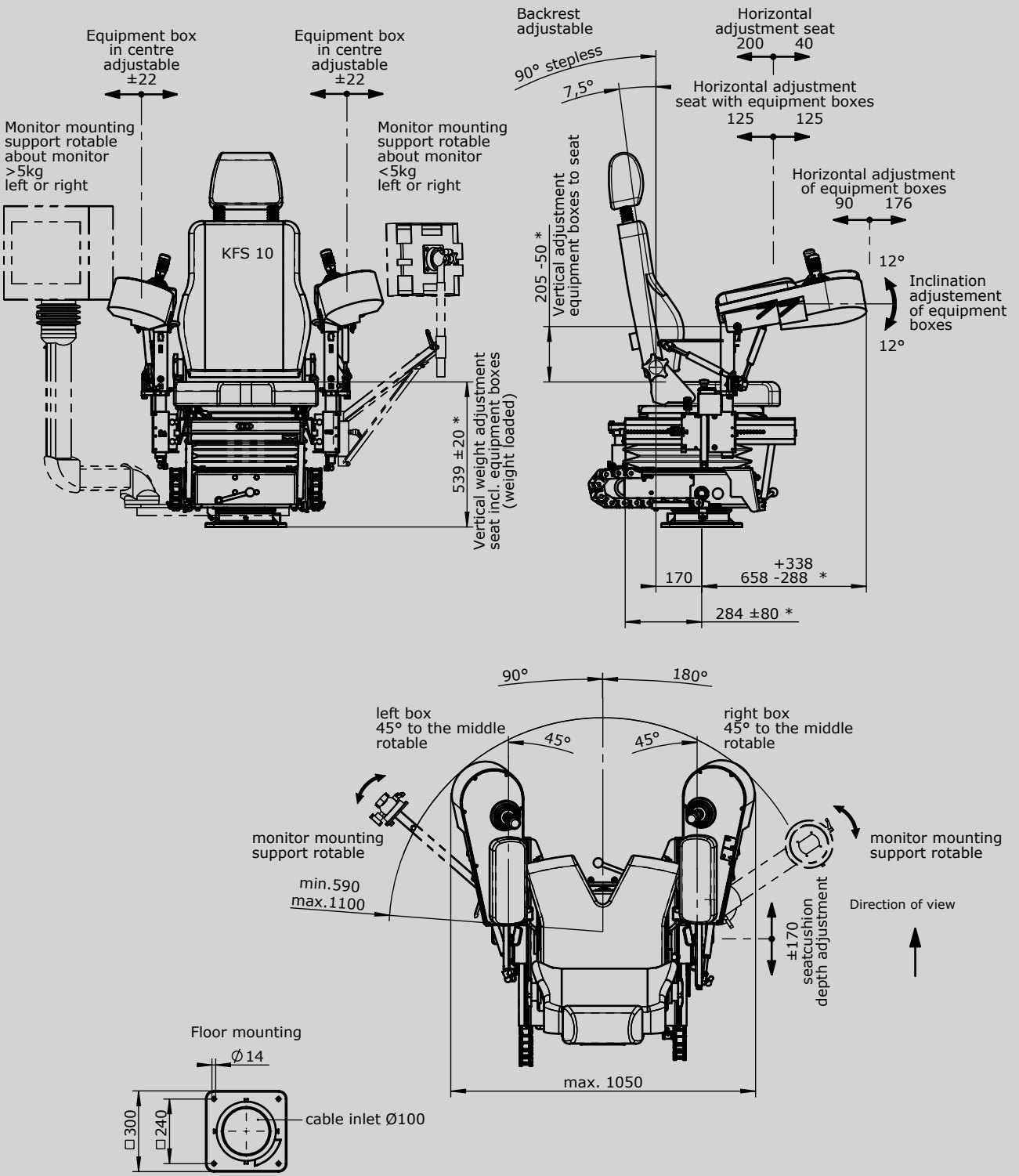
Mounting for equipment boxes	
V...	Multi-axis controller *(see page 1)*
S...	Single-axis controller *(see page 86)*
D...	Double-handle controller *(see page 63)*
N...	Control-switch *(see page 124)*
...	*More command and indicating devices (see page 188)*

Wiring	
KL	Without wiring, but terminal block built in each terminal
KLV	On terminal block 4mm² with single wire 1mm² each terminal
KLV	On SPS (SPS provision) with single wire 1mm² each terminal
KLVA	External wiring single wire highly flexible 1,5mm² 5m long each terminal

Special model	
X	Special / customer specified
X¹	Special painted

Option
Radio remote control system

3



* adjustable

3

Crane control unit
KST 30 swiveling

GESSMANN Industrial Controllers

The KST 30 is an ergonomically designed swiveling crane control chair which provides a high degree of comfort. The inner consoles, mounted to the driver's seat, swing with the seat. The consoles can be positioned to perfectly match any person by means of length, height and inclination adjustment. For console version 1 the whole control unit can be expanded by additional fixed outer consoles.
The standard version includes:

Inner consoles:
The plastic consoles can be height-adjusted to match joysticks of any size. In addition consoles can be equipped with custom command and indicating devices.

Outer consoles:
The outer metal consoles feature foldable top covers, including mechanical fixation to keep cover in open position.
Internal terminal strips can easily be accessed be removeable side covers. Command and indicating devices can be added based on customer's choice. Also special sizes and shapes of outer consoles are available on request.

Driver's seat:
The comfortable driver's seat KFS11 is equipped with a spring loaded hydraulic vibration absorption system, including weight adjustment, air-permeable textile cover, arm rests and head rest.

Cross-member with swivel base:
The cover of the sheet steel cross-member including the driver's seat is forward foldable. Thereby all wirings, terminals and bushings are easily accessible during commissioning and maintenance.
Swivel base has zero-tolerance bearings and rotation can be locked in 3° steps.

Surface treatment:
Base coat and textured varnish
Standard colour RAL 7035 light grey in combination with RAL 7016 anthracite

	KST 311	-3	-M1	-F1	-LK	/	KFS 11	/	V85	/	V85	/	KL	/	X

Basic unit

KST 301	With inner equipment boxes version 1
KST 311	With inner eqiupment boxes version 1 and outside eqiupment boxes 160mm wide
KST 331	With inner eqiupment boxes version 1 and outside eqiupment boxes 270mm wide
KST 341	With inner eqiupment boxes version 1 and outside eqiupment boxes 320mm wide
	Special equipment boxes form on request!

Base unit

2	Swiveling 180° left, 90° right with detent
3	Electric swiveling 180° left, 90° right
4	Non swiveling

Attachments

M1	Monitor mounting with monitor housing
M2	Monitor mounting with monitor mounting bracket
M3	Monitor mounting without monitor housing/ -mounting bracket
F1	Footrest version 1
LK	Plate for horizontal manual adjustment for control units +/- 250mm

Driver seat

KFS 11*	*(Included in the delivery!)*
KFS 9*	
KFS 10*	
KFS 12*	
*Description see driver seat page 221	

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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Crane control unit
KST 30 swiveling

KST 311 -3 -M1 -F1 -LK / KFS 11 / V85 / V85 / KL / X

Mounting for equipment boxes

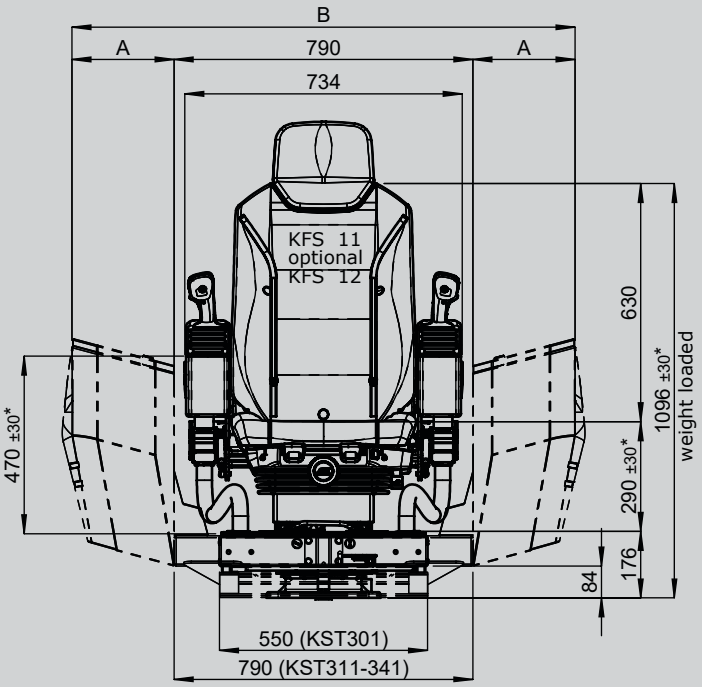
V...	Multi-axis controller *(see page 1)*
S...	Single-axis controller *(see page 86)*
D...	Double-handle controller *(see page 63)*
N...	Control-switch *(see page 124)*
...	*More command and indicating devices (see page 188)*

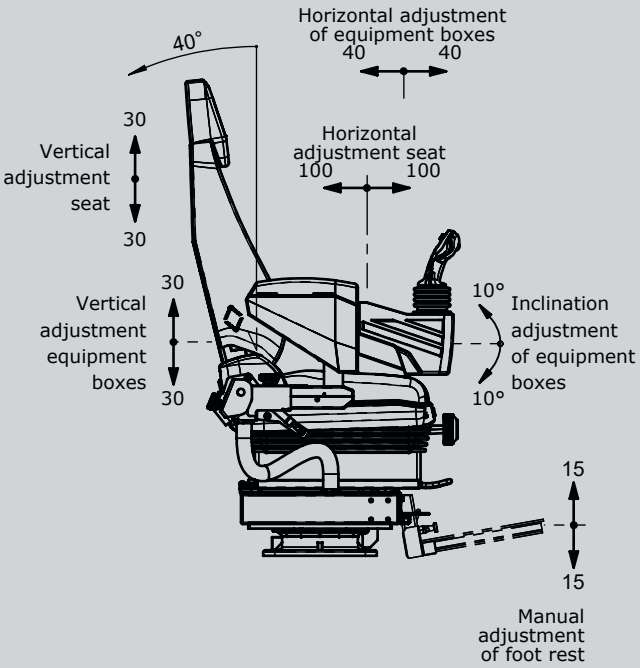
Wiring

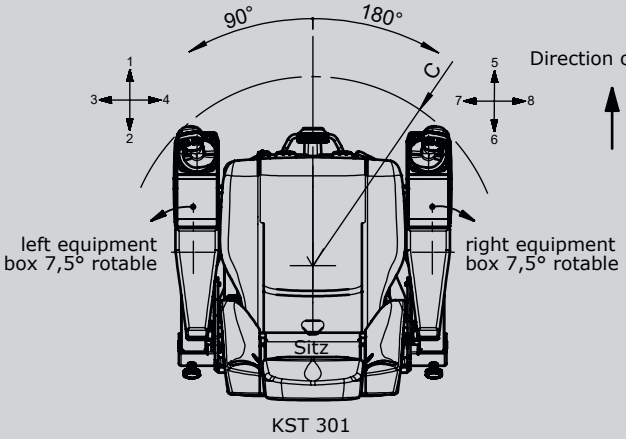
KL	Without wiring, but terminal block built in each terminal
KLV	On terminal block 4mm² with single wire 1mm² each terminal
KLV	On SPS (SPS provision) with single wire 1mm² each terminal
KLVA	External wiring single wire highly flexible 1,5 mm² 5m long each terminal
	Additional-/ reduction price per meter

Special model

X	Special / customer specified
X	Special painted

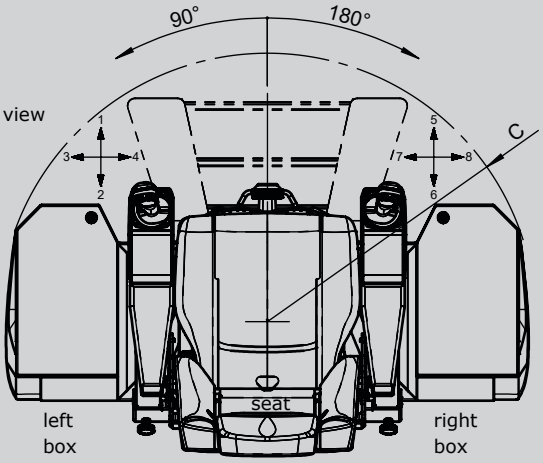






KST 301

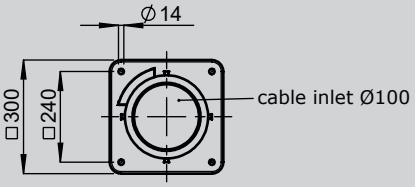
Direction of view



KST 311-341

Equipment boxes NOT rotable

Floor mounting



* adjustable

Type	Dim. A	Dim. B	Dim. C
KST 301	-	-	500
KST 311	160	1110	610
KST 331	270	1330	710
KST 341	320	1430	755

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Driver seat
KFS 2

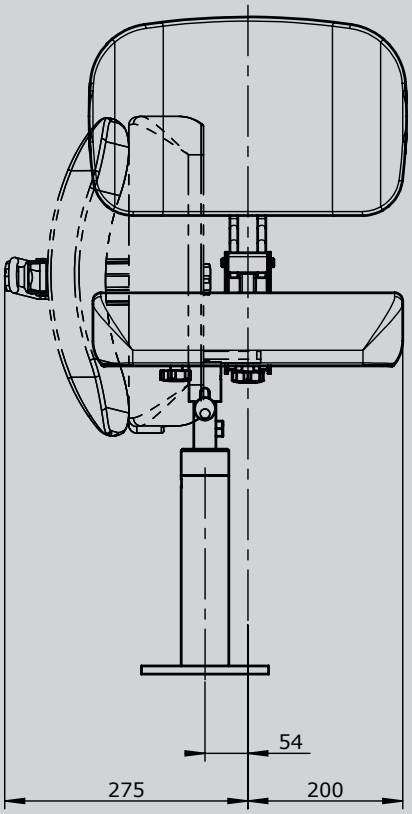
The crane driver`s seat KFS 2 has stepless high adjustment by means of a gas-loaded spring. The backrest can be tilted, forwards onto the cushion, which in turn can then be tilted 90° sideways. All these functions are performed easily via levers.

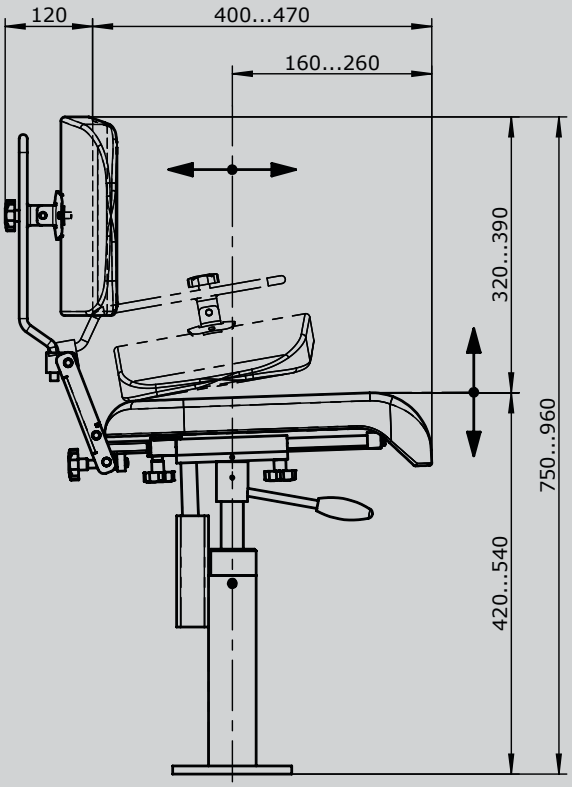
Example

Technical data

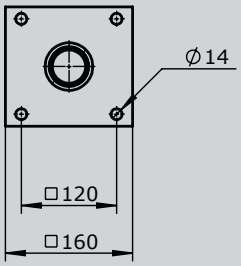
Horizontal adjustment	100mm
Inclination of the backrest	max. 10°
Height adjustment	120mm

		KFS 22
Driver seat		
KFS 21	With air-permeable artificial leather cover black	
KFS 22	With textile cover grey / black	





Floor mounting



3

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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Driver seat
KFS 4

The crane driver`s seat KFS 4 has stepless high adjustment by means of a gas-loaded spring and an oil-hydraulic vibration absorption system with weight adjustment.
The backrest can be tilted, forwards into the cushion, which in turn can then be tilted 90° sideways.
All functions are performed by a simple lever operation.
The metal parts are protected against corrosion and painted black.

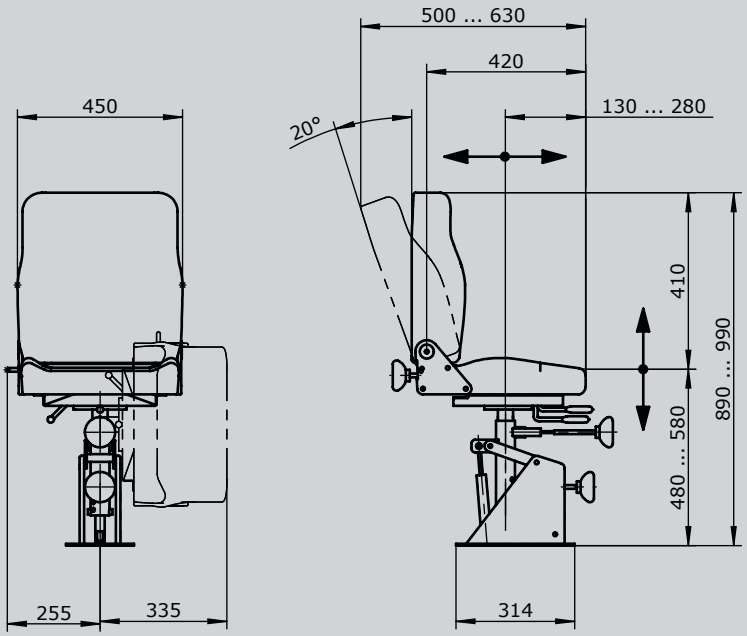
Example

Technical data:

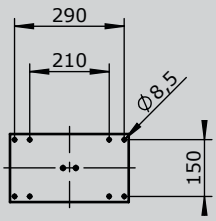
Suspension stoke	80mm
Weight adjustment	50 - 130kg
Horizontal adjustment	100mm
Inclination of the backrest	max. 20°
Height adjustment	100mm

		KFS 42	- A1
Driver seat			
KFS 41	Driver seat with air-permeable artificial leather cover black		
KFS 42	Driver seat with textile cover grey / black		
Attachments			
A1	Armrest fully adjustable (2 pieces) 50mm wide		
A2	Armrest fully adjustable (2 pieces) 100mm wide		

3



Floor mounting



3

Driver seat
KFS 8

The crane driver`s seat KFS 8 is a static seat with ergonomically designed and provides a high grade of comfort.
The driver`s seat is equipped with roller-bearing swivel system.
All adjustment controls are positioned ergonomically within easy access.
The metal parts are protected against corrosion and painted black.

Example

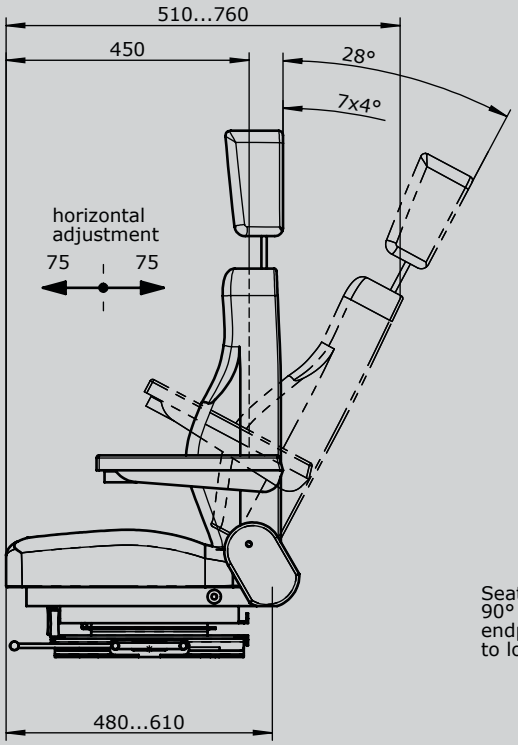
Technical data:

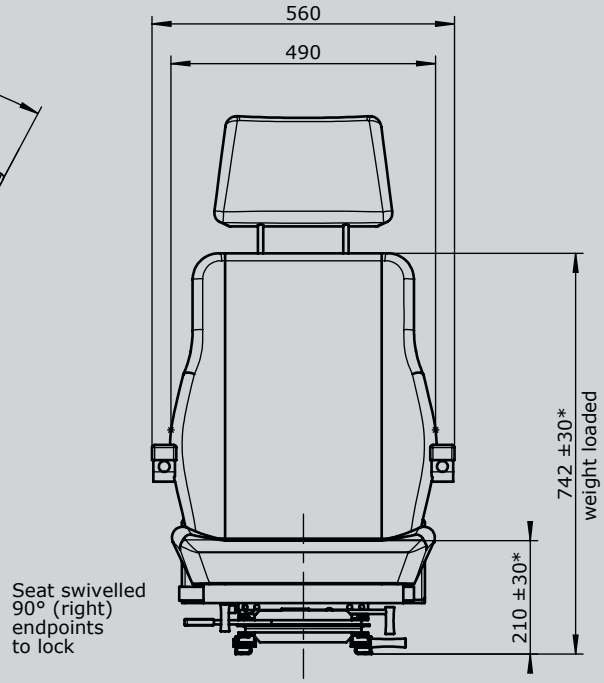
Horizontal adjustment	150mm
Inclination of the backrest	max. 28°
Height adjustment	65mm

		KFS 82	- A1	- S1	- U
Driver seat					
KFS 82	Driver seat with textile cover grey / black				
Attachments					
K	Headrest				
A1	Armrest fully adjustable (2 pieces) 50mm wide				
A2	Armrest fully adjustable (2 pieces) 100mm wide				
S1	Safety belt 2-point mounting (automatic)				
S3	Safety belt 2-point mounting (static)				
U	Base frame (Apron)				

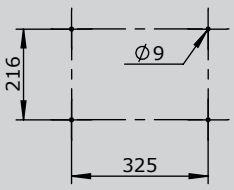
3

Technical details may vary based on configuration or application! Technical data subject to change without notice!





Mounting dimensions
of the seat rails



* adjustable

Driver seat
KFS 9

The crane driver`s seat KFS 9 is ergonomically designed and provides a high grade of comfort.
The driver`s seat is a low level mechanical suspension seat with an oil-hydraulic vibration absorption system with weight adjustment.
Upon request, a pneumatic vibrating system with weight adjustment is available.
All adjustment controls are positioned ergonomically within easy access.
The metal parts are protected against corrosion and painted black.

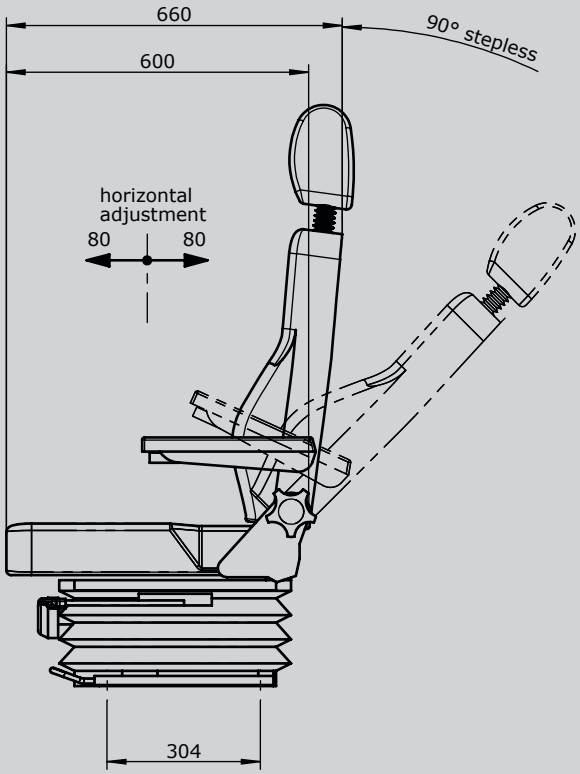
Technical data

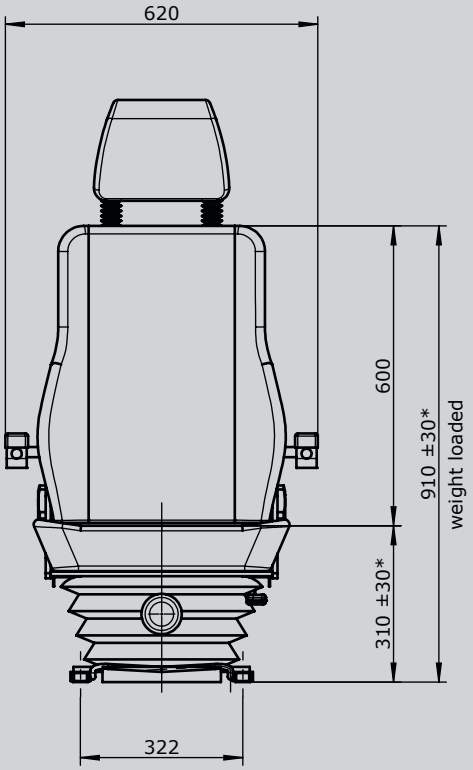
Suspension stoke	80mm
Weight adjustment	50 - 150kg (pneumatic)
	50 - 130kg (mechanical)
Horizontal adjustment	160mm
Inclination of the backrest	max. 90°
Height and slope adjustment	60mm

Example

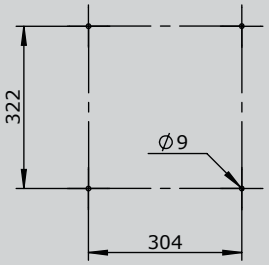
		KFS 92	- A1	- L2	- S1	- P
Driver seat						
KFS 91	Driver seat with air-permeable artificial leather cover black					
KFS 92	Driver seat with textile cover grey / black					
Attachments						
K	Headrest rain					
A1	Armrest adjustable (2 pieces) 50mm wide					
A2	Armrest continuously adjustable (2 pieces) 100mm wide					
L1	Lumbar support manual adjustment - 2 movement					
L2	Lumbar support manual adjustment - 4 movement					
B	Seat allocation recognition					
H	Seat cushion and backrest standard with heating element 24V DC 47W					
S1	Safety belt 2 point fixing (automatic)					
S2	Safety belt 4 point fixing (headrest required)					
S3	Safety belt 2 point fixing (static)					
V	Seat cushion with V-cut (LD required!)					
LD	Horizontal adjustment dual (seat height +30mm!)					
P	Pneumatic vibration absorption system with weight adjustment (incl. compressor)					
LK	Plate for horizontal manual adjustment of seat adjustable +/-250mm					
C1	Loose cover for driver seat KFS 9					
C2	Loose cover for driver seat KFS 9 with V-cut					
U	Console (base)					

Technical details may vary based on configuration or application! Technical data subject to change without notice!

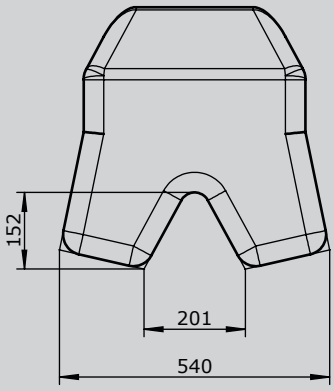




Mounting dimensions
of the seal rails



Seat cushion
v-cutout



* adjustable

Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Driver seat
KFS 10

The crane driver`s seat KFS 10 is ergonomically designed and provides a high grade of comfort.
The driver`s seat has a pneumatic vibration absorption system with weight adjustment by compressor (24V DC 8 Ampere) and a standard seat cushion V-cut.
Through its three horizontal adjustment, it can be flexibly adapted to very many applications.
All adjustment controls are positioned ergonomically within easy access.
The metal parts are protected against corrosion and painted black.

Technical data:

Suspension stoke	80mm
Weight adjustment	50 - 150kg (pneumatic)
	50 - 130kg (mechanical)
Horizontal adjustment	
Seat with suspension system	160mm
Seat part individual	240mm
Seat cushion	160mm
Inclination of the backrest	max. 90°
Height and slope adjustment	40mm

Example

		KFS 102	- A1	- L2	- S2	- R1
Driver seat						
KFS 101	Driver seat with air-permeable artificial leather cover black with V-cut					
KFS 102	Driver seat with textile cover grey / black with V-cut	●				
Attachments						
K	Headrest		●			
A1	Armrest adjustable (2 pieces) 50mm wide					
A2	Armrest continuously adjustable (2 pieces) 100mm wide			●		
L1	Lumbar support manual adjustment - 2 movement					
L2	Lumbar support manual adjustment - 4 movement				●	
B	Seat allocation recognition					
H	Seat cushion and backrest with heating element 24V DC 47W					
S1	Safety belt 2 point fixing (automatic)					
S2	Safety belt 4 point fixing (headrest required)					●
S3	Safety belt 2 point fixing (static)					
U	Console (base)					
C3	Loose cover for driver seat KFS 10 with V-cut					
R1	Price reduction pneumatic vibration absorption system					
R2	Seat cushion without V-cut					

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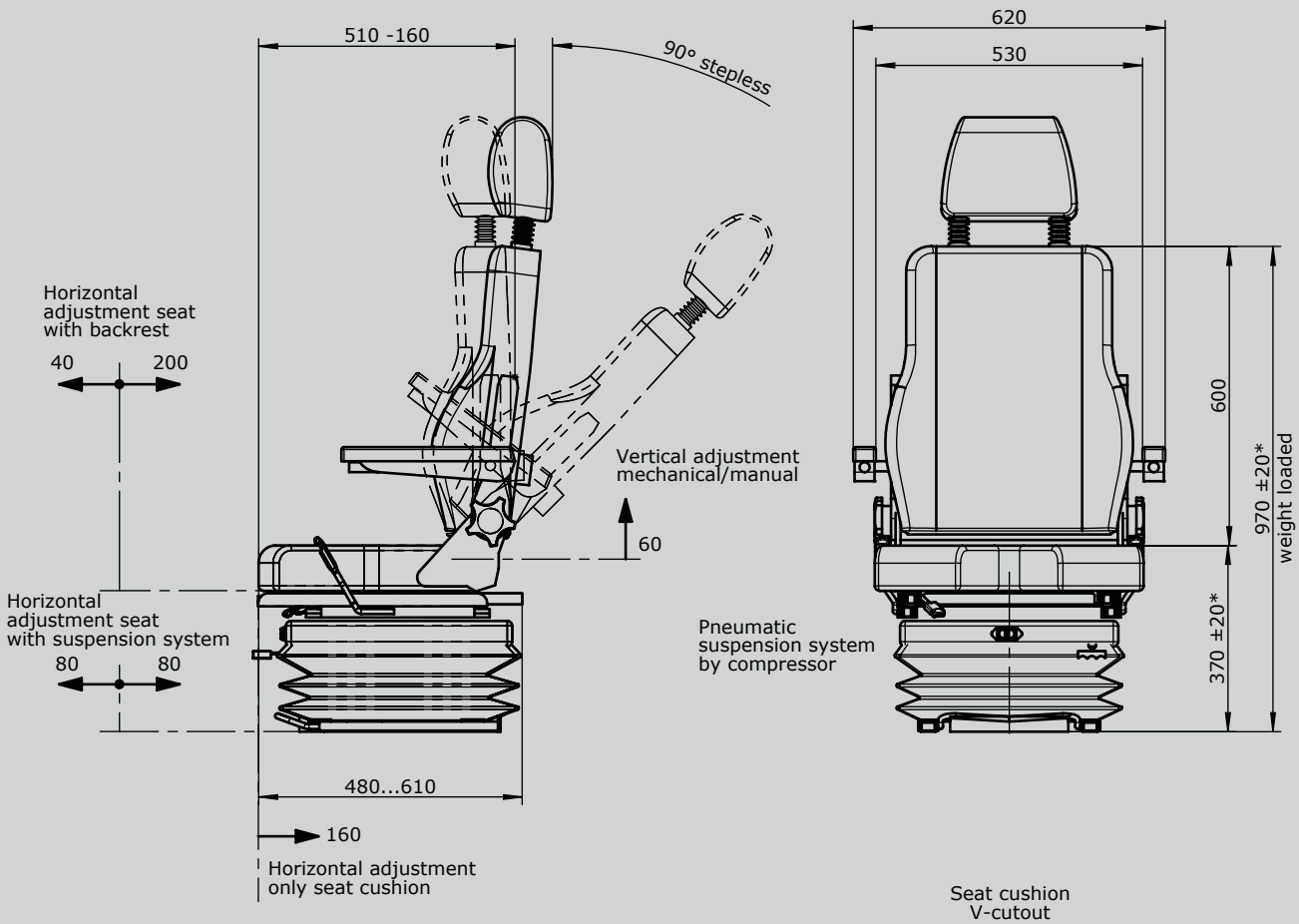
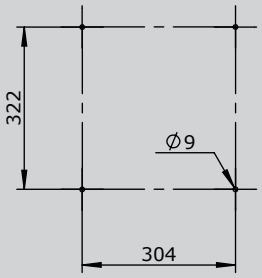
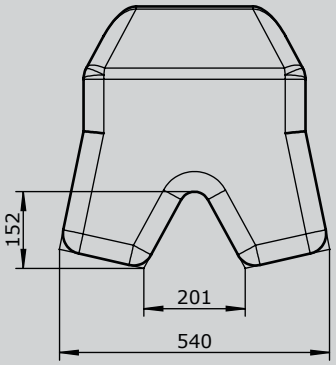


Mounting dimensions seat



Seat cushion V-cutout



* adjustable

3

Technical details may vary based on configuration or application! Technical data subject to change without notice!

V2017/1 03.04.2017

Driver seat
KFS 11

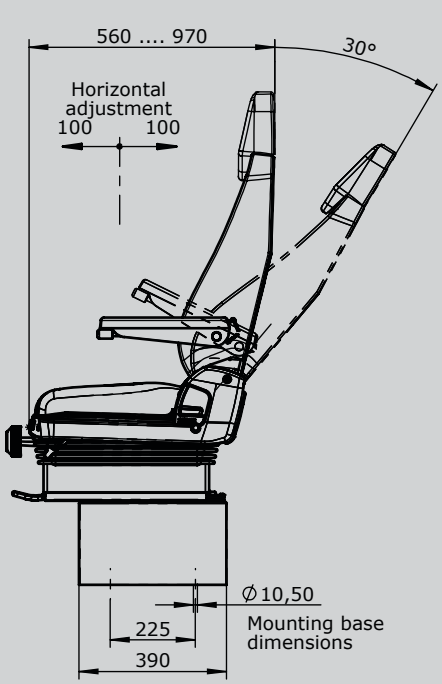
The crane driver`s seat KFS 11 is ergonomically designed and provides a high grade of comfort.
The driver`s seat is a low level mechanical suspension seat with an oil-hydraulic vibration absorption system with weight adjustment.
All adjustment controls are positioned ergonomically within easy access.
The metal parts are protected against corrosion and painted black.

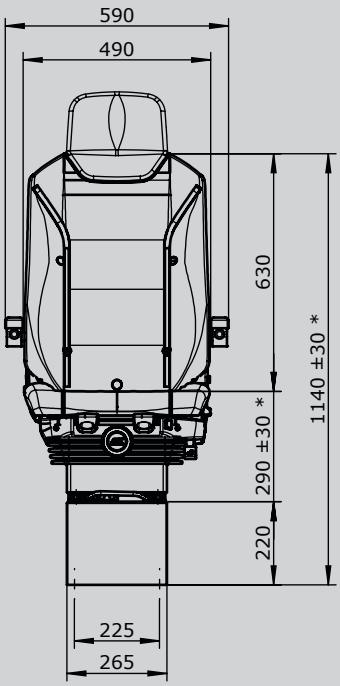
Example

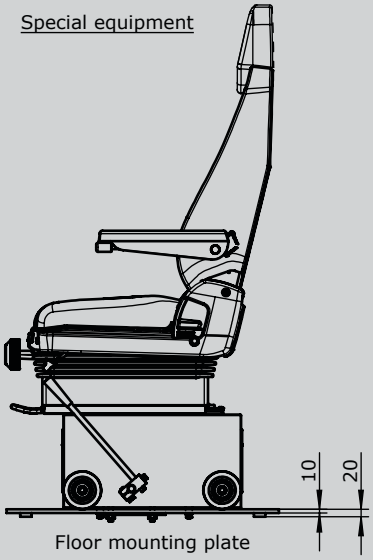
Technical data

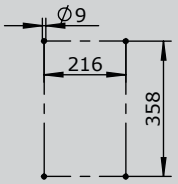
Suspension stoke	80mm
Weight adjustment	50 - 150kg
Horizontal adjustment	230mm
Inclination of the backrest	-12°/+40°
Slope adjustment	-10°/+12°
Height adjustment	65mm

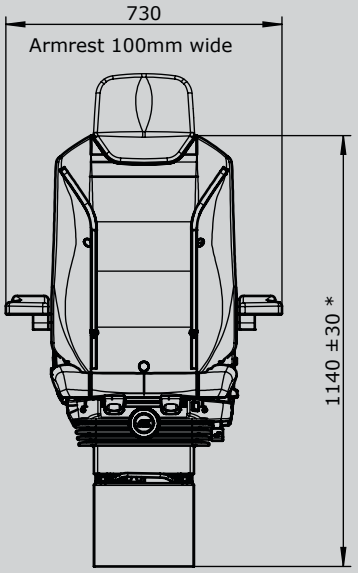
		KFS 11	- A1	- S1
Driver seat				
KFS 11	Driver seat with textile cover grey / black			
Attachments				
K	Headrest			
A1	Armrest adjustable (2 pieces) 50mm wide			
A2	Armrest continuously adjustable (2 pieces) 100mm wide			
H	Seat cushion and backrest with heating element 24V DC 47W			
S1	Safety belt 2 point fixing (automatic)			
S3	Safety belt 2 point fixing (static)			
LK	Plate for horizontal manual adjustment of seat adjustable +/-250mm			
C4	Loose cover for driver seat KFS 11 / KFS 12			
U	Console (base)			

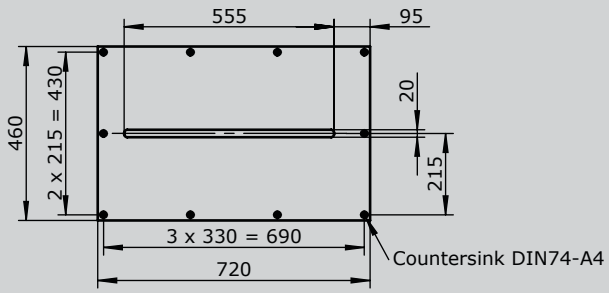












* adjustable

3

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Driver seat
KFS 12

The crane driver`s seat KFS 12 is ergonomically designed and provides a high grade of comfort.
The driver's seat is equipped with an air-sprung vibration system.
The weight adjustment is infinitely.
Heated seats 24V, lumbar support, seat cushion adjustment, seat allocation recognition and headrest are included in the standard delivery.
All adjustment controls are positioned ergonomically within easy access.
The metal parts are protected against corrosion and painted black.

Technical data:

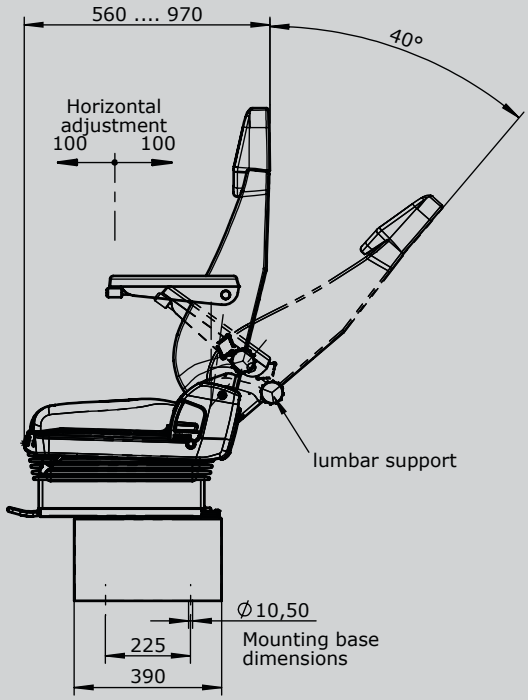
Suspension stoke	80mm
Weight adjustment	50 - 150kg
Horizontal adjustment	230mm
Inclination of the backrest	-12°/+40°
Slope adjustment	-10°/+12°
Height adjustment	100mm
Seat cushion adjustment	60mm

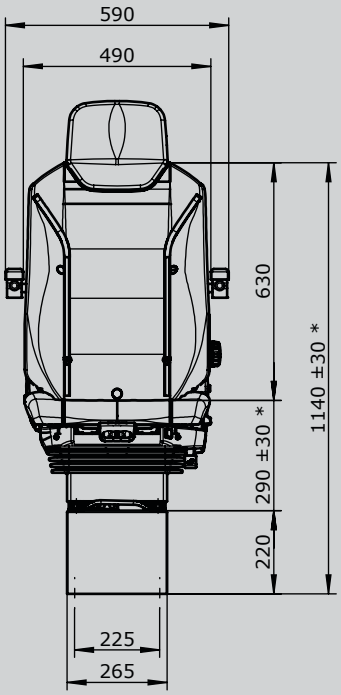
Example

		KFS 12	- A1	- S1
Driver seat				
KFS 12	Driver seat with textile cover grey / black			
Attachments				
A1	Armrest adjustable (2 pieces) 50mm wide			
A2	Armrest continuously adjustable (2 pieces) 100mm wide			
S1	Safety belt 2 point fixing (automatic)			
S3	Safety belt 2 point fixing (static)			
LK	Plate for horizontal manual adjustment of seat adjustable +/-250mm			
C4	Loose cover for driver seat KFS 11 / KFS 12			
U	Console (base)			

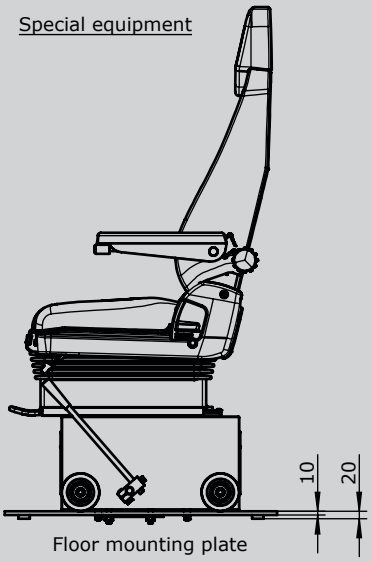
3

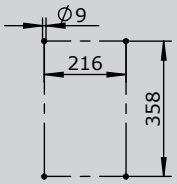
Technical details may vary based on configuration or application! Technical data subject to change without notice!



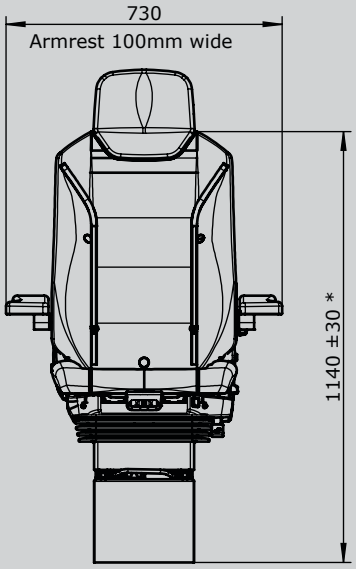


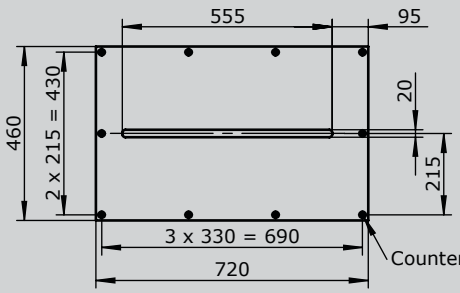
Special equipment





Mounting dimensions of the seat rails





* adjustable

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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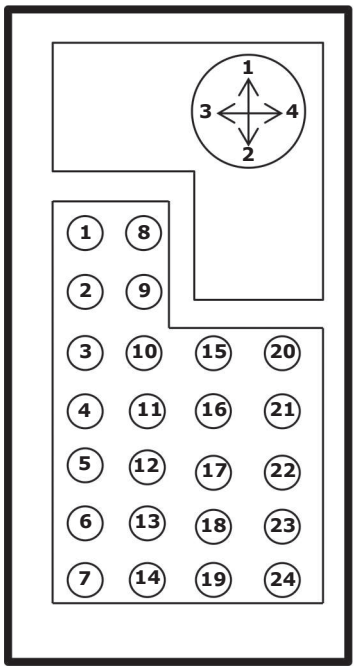
Ordering information

GESSMANN Industrial Controllers

Customer _____ Order No. _____

Equipment box left



Maximum installation of command and indicating devices 22 (*see p.188*) in our control units and housings if our multi-axis controllers V62 (*see p.1*) are used. Additional command and indicating devices can be installed of multi-axis controllers V64 or V11 (*see p.1 or p.6*) are used. (please enquire)

Pos. No.	Type	Colour	Label text (max. 2 x 12 characters)	Plant ref.	Desti-nation	Notes
1						
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19						
20						
21						
22						
23						
24						

Control unit (see p. 189) Type		No. of pieces max.
KST 3	1 - 6, 8 - 13, 15 - 18	16
KST 41/181	1 - 5, 10 - 12	8
KST 42/182	1 - 5, 8 - 12, 15 - 17	13
KST 51/151	3 - 7, 10 - 14, 15 - 19, 20 - 24	20
KST 52/53/54/152/154	1 -24	24
KST 6	3 - 4, 10 - 11, 15 - 16	6
KST 7	1 - 24	24
KST 75	1 - 19	19

Technical details may vary based on configuration or application! Technical data subject to change without notice!

Ordering information

GESSMANN Industrial Controllers

Customer _____ Order No. _____

Pos. No.	Type	Colour	Label text (max). 2 x 12 characters)	Plant ref.	Desti-nation	Notes
1						
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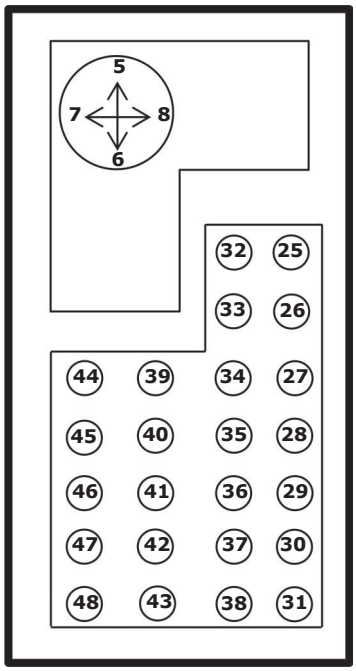
Equipment box right



Maximum installation of command and indicating devices 22 (*see p.188*) in our control units and housings if our multi-axis controllers V62 (*see p.1*) are used. Additional command and indicating devices can be installed if multi-axis controllers V64 or V11 (*see p.1 or p.6*) are used. (please enquire)

	No. of pieces max.	Control unit (*see p.189*) Type
25 - 30, 32 - 37, 39 - 42	16	KST 3
25 - 29, 34 - 36	8	KST 41/181
25 - 29, 32 - 36, 39 - 41	13	KST 42/182
27 - 31, 34 - 38, 39 - 43, 44 - 48	20	KST 51/151
25 - 48	24	KST 52/53/54/152/154
27 - 28, 34 - 35, 39 - 40	6	KST 6
25 - 48	24	KST 7
25 - 43	19	KST 75

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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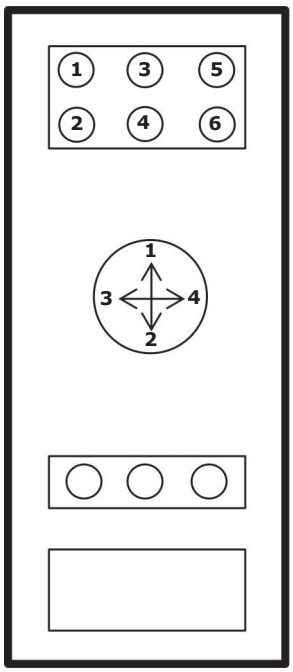
Ordering information KST 8, 85

GESSMANN Industrial Controllers

Customer _____ Order No. _____

Equipment box left



Pos. No.	Type	Colour	Lable text (max). 2 x 12 characters)	Plant ref.	Desti-nation	Notes
1						
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8						
9						
10						
11						
12						

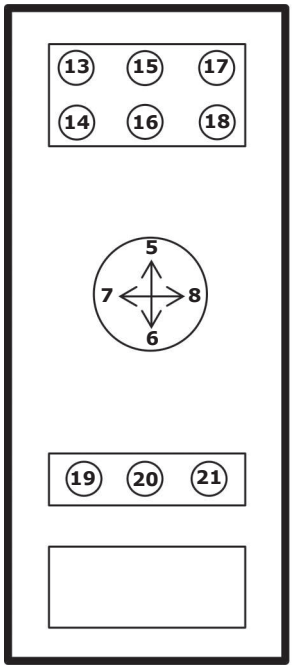
Max. 6 pcs. installation of command and indicating devices 22 (*see p.188*) or 1 pcs. monitoring device 72 x 72mm

Multi-axis controller V64 (*see p.1*) or V11 (*see p.6*)

Max. 3 pcs. installation of command and indicating devices 22 (*see p.188*)

Place to put on devices

Equipment box right



Pos. No.	Type	Colour	Lable text (max). 2 x 12 characters)	Plant ref.	Desti-nation	Notes
13						
14						
15						
16						
17						
18						
19						
20						
21						
22						
23						
24						

Max. 6 pcs. installation of command and indicating devices 22 (*see p.188*) or 1 pcs. monitoring device 72 x 72mm

Multi-axis controller V64 (*see p.1*) or V11 (*see p.6*)

Max. 3 pcs. installation of command and indicatin devices 22 (*see p.188)*

Place to put on devices

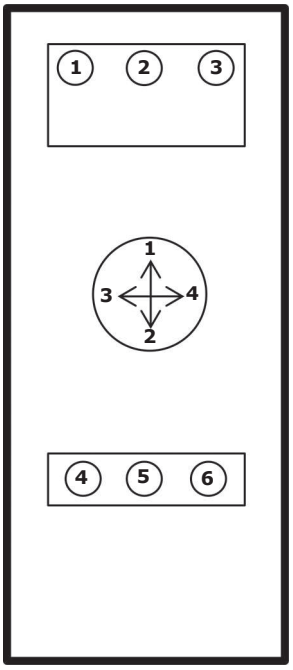
3

Ordering information KST 10

GESSMANN Industrial Controllers

Customer _____ Order No. _____

Equipment box left



Max. 3 pcs. installation of command and indicating devices 22 (*see p.188*)

Multi-axis controller V11, V14, V25, V85

Max. 3 pcs. installation of command and indicating devices 22 (*see p.188*)

Pos. No.	Type	Colour	Label text (max. 2 x 12 characters)	Plant ref.	Destination	Notes
1						
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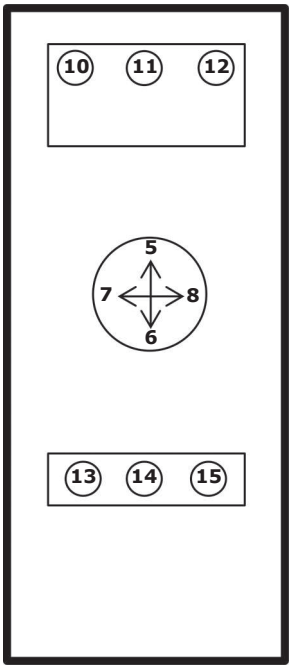
8						
9						

Equipment box right



Max. 3 pcs. installation of command and indicating devices 22 (*see p.188*)

Multi-axis controller V11, V14, V25, V85

Max. 3 pcs. installation of command and indicating devices 22 (*see p.188*)

Pos. No.	Type	Colour	Label text (max. 2 x 12 characters)	Plant ref.	Destination	Notes
13						
14						
15						
16						
17						
18						

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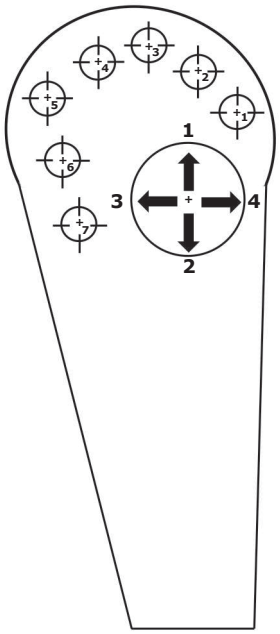
Order information KST 19

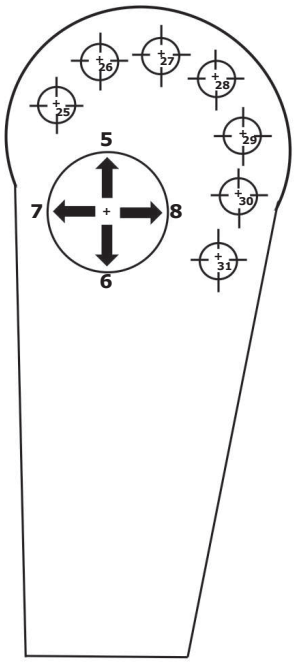
GESSMANN Industrial Controllers

Customer _____ Order No. _____

Equipment box left	Pos. No.	Type	Colour	Label text (max. 2 x 12 characters)	Plant-ref.	Desti-nation	Notes
Multi-axis controller V11, V14, V25, V85 see p. 6, 37, 28, 14	1						
	2						
max. 7 installations of command and indicating devices 22 (*see p.188*)	3						
	4						
	5						
	6						
	7						
	8						
	9						



Equipment box right	Pos. No.	Type	Colour	Label text (max. 2 x 12 characters)	Plant-ref.	Desti-nation	Notes
Multi-axis controller V11, V14, V25, V85 see p. 6, 37, 28, 14	25						
	26						
max. 7 installations of command and indicating devices 22 (*see p.188*)	27						
	28						
	29						
	30						
	31						



3

Portable control unit
TS 1

GESSMANN Industrial Controllers

The portable control unit TS 1 is used for controlling and monitoring the necessary equipment.
The chest panel and straps enable the operator to carry it without becoming tired.
An adjustable carrying strap can also be fitted for use without the chest plate.

Surface treatment:
Priming and structure-finishing paint
Standard colour RAL 7032 pepple-grey

Technical data:

Operation temperature	-40°C to +60°C
Degree of protection	IP54

Example

TS 1	- SB 1	- RH 1	- K 4	- HS 1	/	V...	/	KLS	/	X

Basic unit

TS 1	With chest plate and straps
TS 11	With straps

Attachment

SB 1	Legs for control unit alu-tube 2 pieces	
SB 2	Legs for control unit stainless steel-tube V2 A 2 pieces	
RH 1	Reeling hooks for control unit stainless steel V2 A	
K 1	Cable entry M32 cable 11-21mm	
K 2	Cable entry M40 cable 19-28mm	
K 3	Cable entry 180° swiveling M32 cable 11-21mm	
K 4	Cable entry 180° swiveling M40 cable 19-28mm	
HS 1	Plug in socket 16-pole male insert	HAN 16E without wiring
HB 1	Connector 16-pole female insert	HAN 16E without wiring
HS 2	Plug in socket 24-pole female insert	HAN 24E without wiring
HB 2	Connector 24-pole female insert	HAN 24E without wiring
HS 3	Plug in socket 32-pole male insert	HAN 32E without wiring
HB 3	Connector 32-pole female insert	HAN 32E without wiring

Indicating labels not engraved for multi-axis-/ single-axis controller

Mounting for equipment boxes

V	Multi-axis controller *(see page 1)*
S	Single-axis controller *(see page 86)*
N	Control-switch *(see page 124)*
...	*More command and indicating devices (see page 188)*

Cable and wiring

Cable Oelflex	18x1mm	13,4mm Ø	-5°C to +80°C	each meter
Cable Oelflex	25x1mm	15,4mm Ø	-5°C to +80°C	each meter
Cable Oelflex	34x1mm	18,6mm Ø	-5°C to +80°C	each meter
Cable Neonflex	18x1mm	19,2mm Ø	-30°C to +80°C	each meter
Cable Neonflex	24x1mm	22,1mm Ø	-30°C to +80°C	each meter
Cable Neonflex	38x1mm	26,1mm Ø	-30°C to +80°C	each meter

KLS	Wired on connector / plug in socket per core
KLK	Wiring for cable per core

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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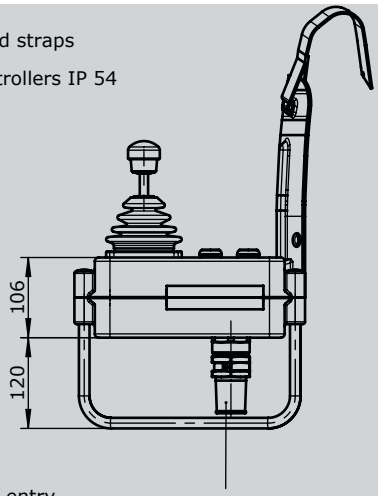
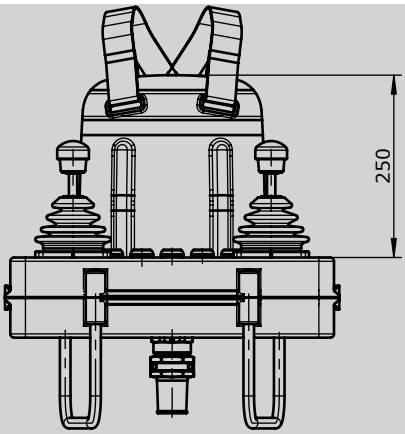
TS 1	- SB 1	- RH 1	- K 4	- HS 1	/	V...	/	KLS	/	X

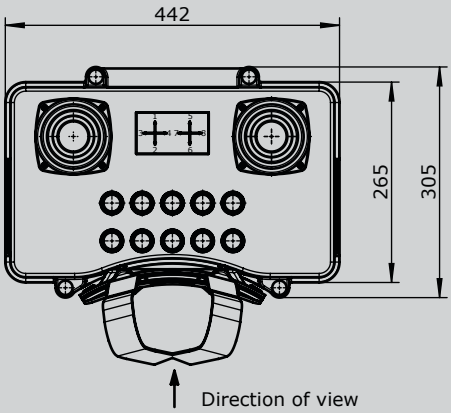
Special model	
X	Special / customer specified
X1	Housing antistatic design < 10^9 Ohm/cm
X2	Finishing colour yellow RAL 1021

With chest plate and straps
Protection IP 65
with multi-axis controllers IP 54

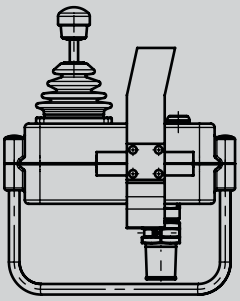


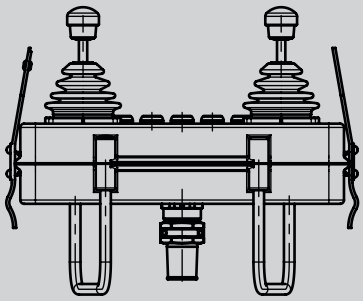
Cable entry
with anti-kink protection
and stain relief or connectors





With adjustable carrying strap
Protection IP 65
with multi-axis controllers IP 54





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Portable control unit
TS 2

GESSMANN Industrial Controllers

The portable control unit TS 2 is used for controlling and monitoring the necessary equipment.
The chest panel and straps enable the operator to carry it without becoming tired.
An adjustable carrying strap can also be fitted for use without the chest plate.

Surface treatment:
Priming and structure-finishing paint
Standard colour RAL 7032 pepple-grey

Technical data:

Operation temperature	-40°C to +60°C
Degree of protection	IP65

Example

TS 2	- SB 1	- RH 1	- K 4	- HS 1	/	V...	/	KLS	/	X

Basic unit

TS 2	With chest plate, straps
TS 21	With straps
TS 22	With bracket and straps

Attachment

SB 1	Legs for control unit alu-tube 2 pieces	
SB 2	Legs for control unit stainless steel-tube V2 A 2 pieces	
RH 1	Reeling hooks for control unit stainless steel V2 A	
K 1	Cable entry M32 cable 11-21mm	
K 2	Cable entry M40 cable 19-28mm	
K 3	Cable entry 180° swiveling M32 cable 11-21mm	
K 4	Cable entry 180° swiveling M40 cable 19-28mm	
HS 1	Plug in socket 16-pole male insert	HAN 16E without wiring
HB 1	Connector 16-pole female insert	HAN 16E without wiring
HS 2	Plug in socket 24-pole female insert	HAN 24E without wiring
HB 2	Connector 24-pole female insert	HAN 24E without wiring
HS 3	Plug in socket 32-pole male insert	HAN 32E without wiring
HB 3	Connector 32-pole female insert	HAN 32E without wiring
Indicating labels not engraved for multi-axis-/ single-axis controller		
Indicating labels engraved for multi-axis-/ single-axis controller		

Mounting for equipment boxes

V	Multi-axis controller *(see page 1)*
S	Single-axis controller *(see page 86)*
N	Control-switch *(see page 124)*
...	*More command and indicating devices (see page 188)*

3

Technical details may vary based on configuration or application! Technical data subject to change without notice!

Portable control unit
TS 2

GESSMANN Industrial Controllers

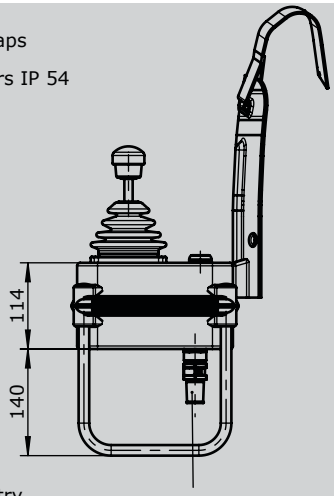
TS 2	- SB 1	- RH 1	- K 4	- HS 1	/	V...	/	KLS	/	X

Cable and wiring				
Cable Oelflex	18x1mm	13,4mm Ø	-5°C to +80°C	each meter
Cable Oelflex	25x1mm	15,4mm Ø	-5°C to +80°C	each meter
Cable Oelflex	34x1mm	18,6mm Ø	-5°C to +80°C	each meter
Cable Neonflex	18x1mm	19,2mm Ø	-30°C to +80°C	each meter
Cable Neonflex	24x1mm	22,1mm Ø	-30°C to +80°C	each meter
Cable Neonflex	38x1mm	26,1mm Ø	-30°C to +80°C	each meter
KLS	Wired on connector / plug in socket per core			
KLK	Wiring for cable per core			

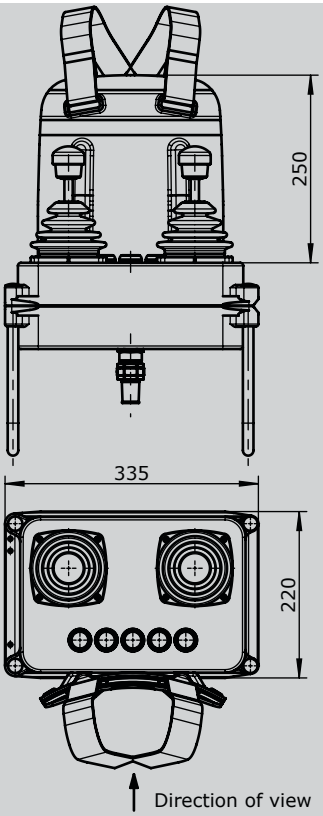
Special model	
X	Special / customer specified
X1	Housing antistatic design < 10^9 Ohm/cm
X2	Finishing color yellow RAL 1021

3

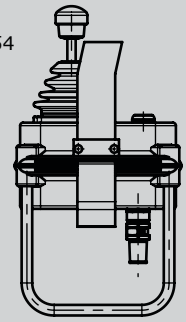
With chest plate and straps
Protection IP 65
with multi-axis controllers IP 54

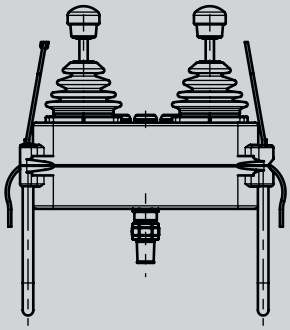


Cable entry
with anti-kink protection
and stain relief or connectors

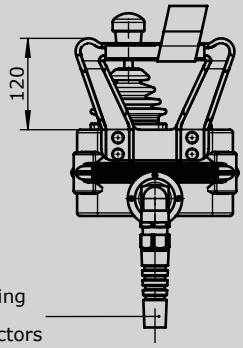


With adjustable carrying strap
Protection IP 65
with multi-axis controllers IP 54

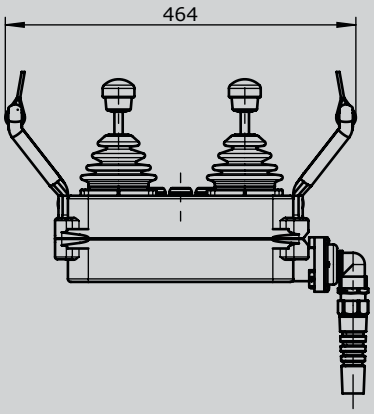




With bracket and cable entry swivelling
Protection IP 65
with multi-axis controllers IP 54



Cable entry 180° swivelling
with anti-kink protection
and stain relief or connectors



3

Control pedestal for offshore
U22 / 32

GESSMANN Industrial Controllers

The control pedestal U22 / 32 accomodate the devices necessary for control and monitoring.
Ready wired, it can be quickly and easily installed on the sea deck.
The housing (pedestal head) is made of seawater-resistant aluminium.

Surface treatment:
Priming and structure-finishing paint
Standard colour RAL 7032 pepple-grey

Technical data:

Operation temperature	-40°C to +60°C
Degree of protection	IP66

Example

U22 / 32	/	N61.../ N62...	/	H / PW / 2D	/	PQ	/	KLV	/	X

Housing

U22/32	With 1 narrow side-plate with pillar-gasket
FD	Side-plate narrow gasket
HD	Side-plate wide gasket (required for command and indicating devices)
KD	Hinged side-plate with gasket that can be locked in position
IA	Monitoring devices cover with gasket for max. 2 monitors 72x72 mm or 4 monitors 72x36mm and max. 6 indicating devices pos. 28, 29
RS	Pillar 108mm Ø 670mm height with flange quadratic or round

Masterswitch / Control-switch

N61	HG Masterswitch with ball handle and indicating labels
N62	KN Control-switch with knob and indicating label

- HG	- 01 Z P	- A05	P134	- X

Axis 1: direction 3-4

(Standard contacts gold-plated 2A 250V AC15)

01	2 contacts	Standard contact - arrangement see page 131	
02	4 contacts	z.B.	
03	6 contacts	A05	MS21
04	8 contacts	A0500	MS21-00
		A99 *contact - arrangement according customer request*	

Z	Spring return			
R	Friction brake			
P	Potentiometer	P131	T396 2x0,5kOhm	I max. 1mA
		P132	T396 2x1kOhm	I max. 1mA
		P133	T396 2x2kOhm	I max. 1mA
		P134	T396 2x5kOhm	I max. 1mA
		P135	T396 2x10kOhm	I max. 1mA
		More potentiometers on request!		

3

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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Control pedestal for offshore
U22 / 32

GESSMANN Industrial Controllers

U22 / 32 / N61.../N62... / H / PW / 2D / PQ / KLV / X

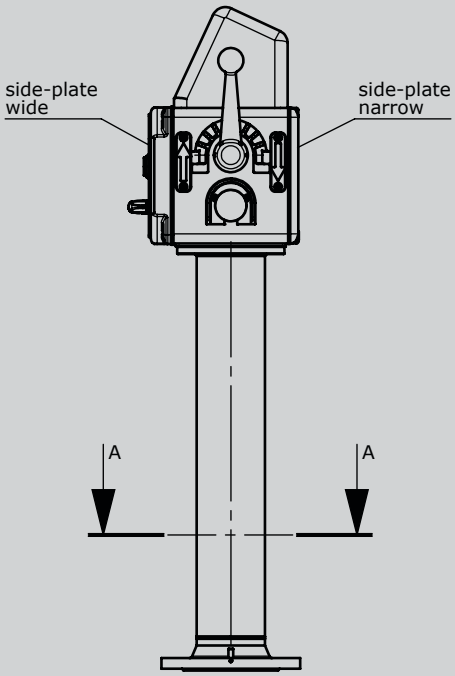
Command and indicating devices			
H	Heating	20 Watt 220 or 110V 50/60 Hz	
PV	Mushroom head push button latching	22 latching with indicating label	1 NC
P	Mushroom head push button	22 with indicating label	1 NO
D	Push button	22 with indicating label	1 NO
W	Selector switch 0-1	22 with indicating label	1 NO
L	Indicator light	22 with indicating label	Diode 24 Volt
L	Indicator light	22 with indicating label	Diode 230 Volt AC
	Contact block additional		1 S or 1 Ö
L	Indicator light	22 with indicating label	Diode 24 Volt protection IP65
L	Indicator light	10 with indicating label	Diode 24 Volt protection IP65

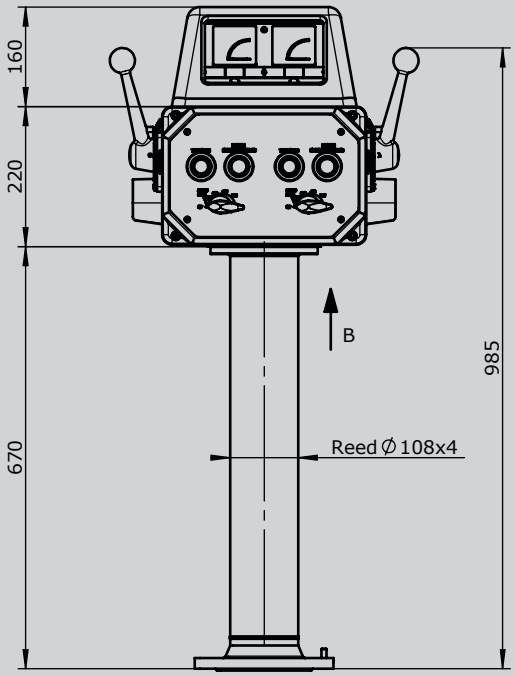
Display devices		
PQ	Powermeter PQ 72 1mA DC	Engraved your instructions
PQI	Powermeter PQ 72 1mA DC illuminated 24 Volt	Engraved your instructions
PQ	Powermeter PQ 72x36 1mA DC	Engraved your instructions
PQI	Powermeter PQ 72x36 1mA DC illuminated 24 Volt	Engraved your instructions
EQ	Amperemeter EQ 72 100/200/1A	Engraved your instructions
EQI	Amperemeter EQ 72 100/200/1A illuminated 24 Volt	Engraved your instructions
EQ	Amperemeter EQ 72x36 100/200/1A	Engraved your instructions
EQI	Amperemeter EQ 72x36 100/200/1A illuminated 24 Volt	Engraved your instructions

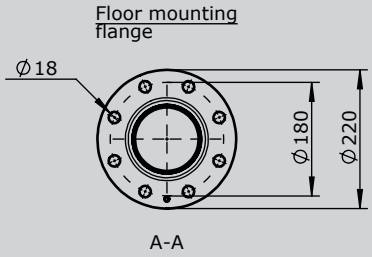
Wiring
KLV on terminal block 2,5mm² with wire line 0,75mm²

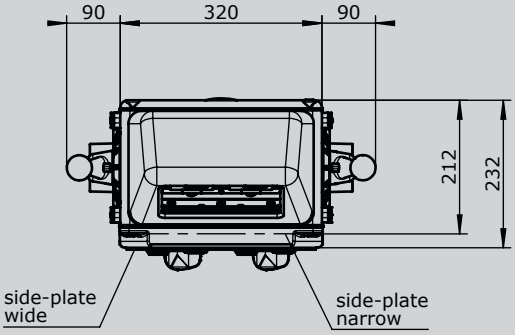
Special model	
X	Special / customer specified

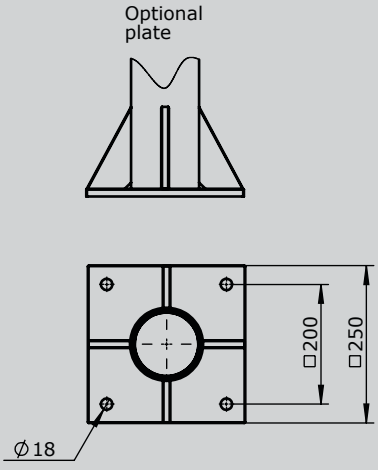
Technical details may vary based on configuration or application! Technical data subject to change without notice!

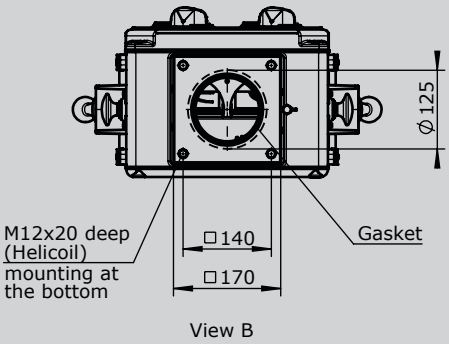












3

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Control pedestal for offshore
U23 / 23

GESSMANN Industrial Controllers

The control pedestal U23 / 23 accomodate the devices necessary for control and monitoring.
Ready wired, it can be quickly and easily installed on the sea deck. The housing (pedestal head) is made of seawater-resistant aluminium.

Surface treatment:
Priming and structure-finishing paint
Standard colour RAL 7032 pepple-grey

Technical data:

Operation temperature	-40°C to +60°C
Degree of protection	IP66

Example

U23 / 23	/	N61.../N62...	/	H / PW / 2D	/	PQ	/	KLV	/	X

Housing

U23/23	With 1 narrow side-plate with pillar-gasket
U23/23A	Side-plate narrow gasket
IA	Monitoring devices cover with gasket for max. 2 monitors 72x72mm or 4 monitors 72x36mm and max. 6 indicating devices pos. 28, 29
RS	Pillar 108mm Ø 670mm height with flange quadratic or round

Masterswitch / Control-switch

N61	HG Masterswitch with ball handle and indicating labels
N62	KN Control-switch with knob and indicating label

- HG	- 01 Z P	- A05	P134	- X

Axis 1: direction 3-4

(Standard contacts gold-plated 2A 250V AC15)

01	2 contacts	Standard contact - arrangement see page 131	
02	4 contacts	z.B.	
03	6 contacts	A05	MS21
04	8 contacts	A0500	MS21-00
		A99 *contact - arrangement according customer request*	

Z	Spring return			
R	Friction brake			
P	Potentiometer	P131	T396 2x0,5kOhm	I max. 1mA
		P132	T396 2x1kOhm	I max. 1mA
		P133	T396 2x2kOhm	I max. 1mA
		P134	T396 2x5kOhm	I max. 1mA
		P135	T396 2x10kOhm	I max. 1mA
		More potentiometers on request!		

3

Technical details may vary based on configuration or application! Technical data subject to change without notice!

Control pedestal for offshore
U23 / 23

GESSMANN Industrial Controllers

U23 / 23 / N61.../N62... / H / PW / 2D / PQ / KLV / X

Command and indicating devices			
H	Heating	20 Watt 220 or 110V 50/60 Hz	
PV	Mushroom head push button latching	22 latching with indicating label	1 NC
P	Mushroom head push button	22 with indicating label	1 NO
D	Push button	22 with indicating label	1 NO
W	Selector switch 0--1	22 with indicating label	1 NO
L	Indicator light	22 with indicating label	Diode 24 Volt
L	Indicator light	22 with indicating label	Diode 230 Volt AC
	Contact block additional		1S or 1Ö
L	Indicator light	22 with indicating label	Diode 24 Volt protection IP65
L	Indicator light	10 with indicating label	Diode 24 Volt protection IP65

Display devices		
PQ	Powermeter PQ 72 1mA DC	Engraved your instructions
PQI	Powermeter PQ 72 1mA DC illuminated 24 Volt	Engraved your instructions
PQ	Powermeter PQ 72x36 1mA DC	Engraved your instructions
PQI	Powermeter PQ 72x36 1mA DC illuminated 24 Volt	Engraved your instructions
EQ	Amperemeter EQ 72 100/200/1A	Engraved your instructions
EQI	Amperemeter EQ 72 100/200/1A illuminated 24 Volt	Engraved your instructions
EQ	Amperemeter EQ 72x36 100/200/1A	Engraved your instructions
EQI	Amperemeter EQ 72x36 100/200/1A illuminated 24 Volt	Engraved your instructions

Wiring
KLV on terminal block 2,5mm² with wire line 0,75mm²

Special model	
X	Special / customer specified

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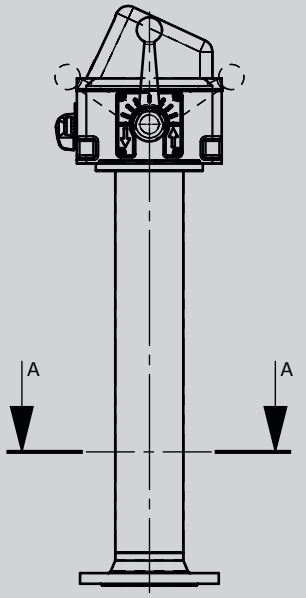
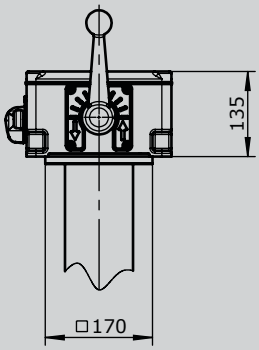
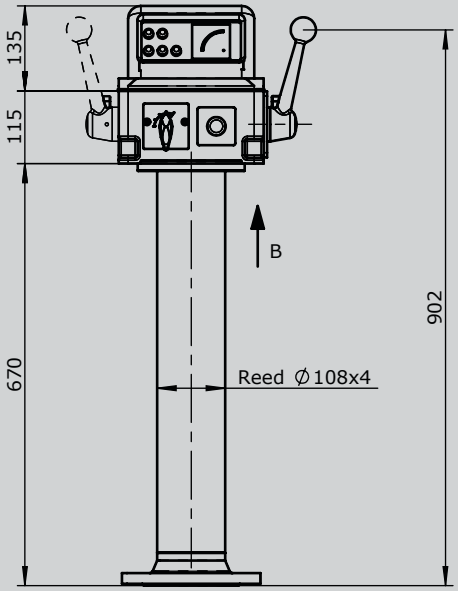
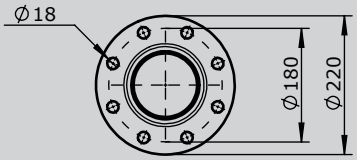


Protection with narrow cover

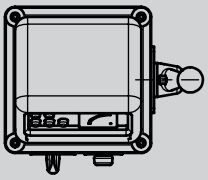




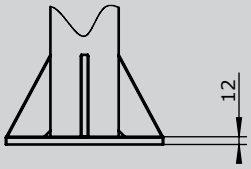
Floor mounting flange

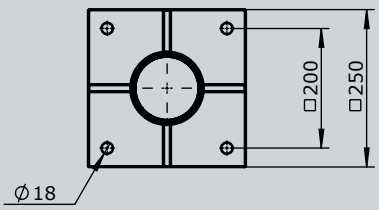


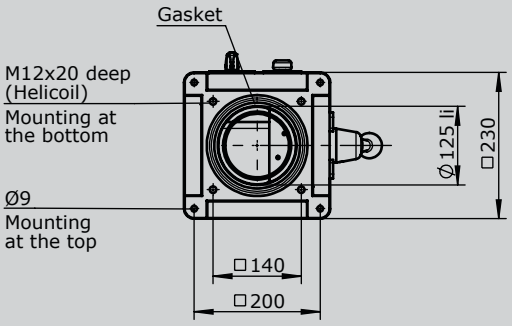
A-A



Optional plate







View B

3

Naval cruise controller
AZ1

The naval cruise controller AZ1 is a rugged switching device.
The modular design enables the switching device to be used universally.

The design includes:
The mechanical control-system for the engine speed 0-max. rpm. switching angle 60 degrees with pressure print at 7 degrees and friction brake direction 0-2.
The mechanical control-system for the steering left/right direction 13-14, 360 degrees with pressure points 4x90 degrees and friction brake.

The AZ1 is resistant to oil, maritime climate, ozone and UV radiation.

Technical data

Mechanical life AZ 1	12 million operating cycles
Operation temperature	-40°C to +60°C
Degree of protection	IP66

Example

AZ1	- L	- N	E2112	- X

Basic unit

AZ1 Naval cruise controller

Options

L Scale illuminated (LED) 24V dimmable

N Follow-up control system 24 Volt DC for direction 0-2 and 13-14

Interface

Voltage output (not stabilized)

Supply voltage 4,75-5,25V DC

Characteristic: [1]= Inverse dual, [2]= Dual

0,5...2,5...4,5V redundant per axis	1 axis	E103 1
	2 axis	2

Voltage output

Supply voltage 9-32V DC (*11,5-32V DC)

Characteristic: [1]= Inverse dual, [2]= Dual

0,5...2,5...4,5V redundant per axis	1 axis	E111 1
	2 axis	2

Output power

Supply voltage 9-32V DC

Characteristic: [1]= Inverse dual, [2]= Dual

4...12...20mA redundant per axis	1 axis	E211 1
	2 axis	2

Special model

X Special / customer specified

4

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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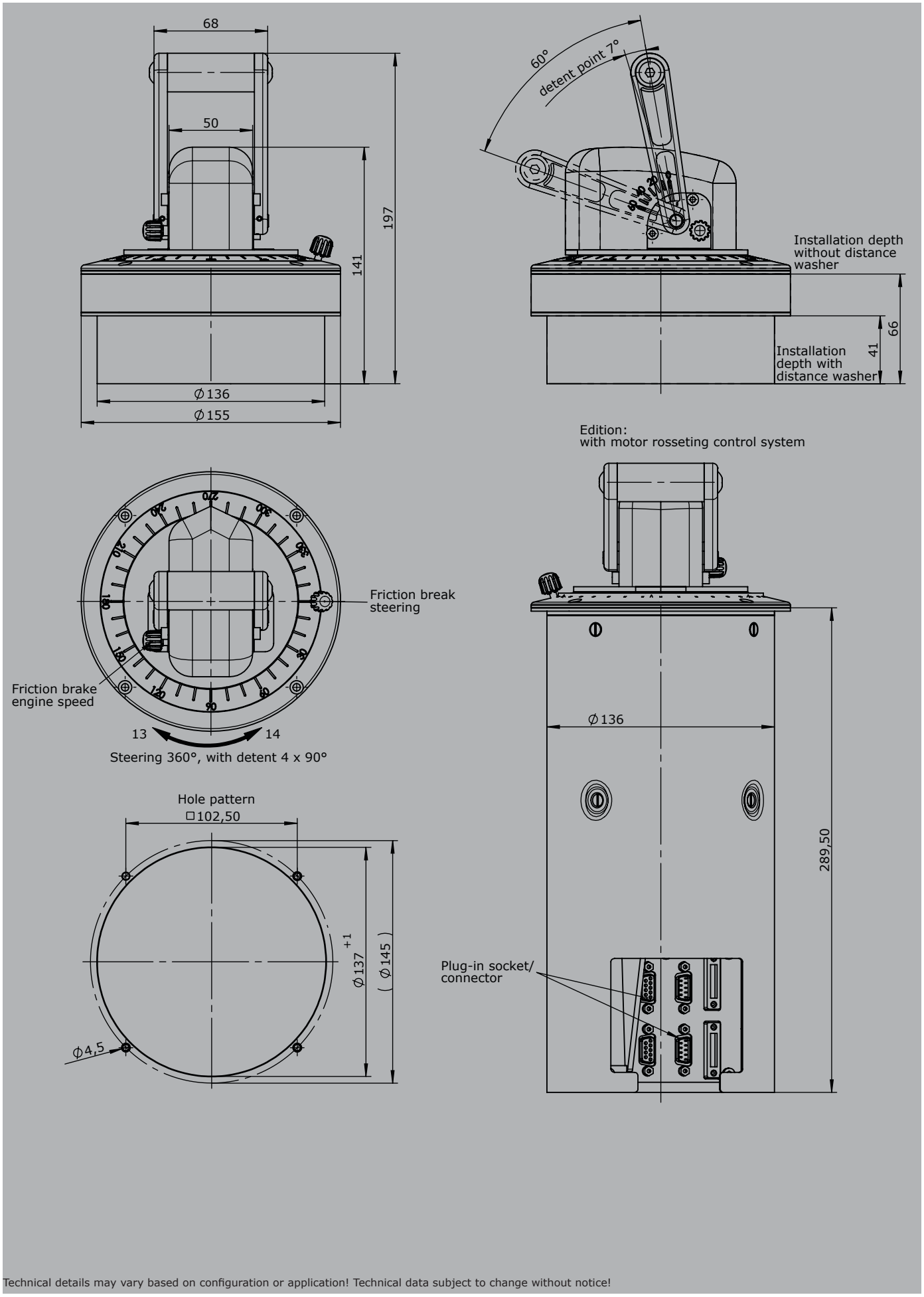


Pedal-controller
P7 / PP7

The pedal-controller P7 and PP7 is a rugged switching devices for footing applications. The pedal-controller is resistant to oil, maritime conditions e.g. offshore /vessels, UV radiation typically from the sun.

Technical data

Mechanical life P7	6 million operating cycles
Mechanical life PP7	10 million operating cycles
Operation temperature	-40°C to +60°C
Degree of protection P7	IP54
Degree of protection PP7	IP65
Colour	RAL 7032 pebble-grey

Example

P7	- 1 Z	P	- A01	P124	-X

Basic unit

P7	Pedal-controller
	Reinforced version
PP7	Pedal-controller

Detent

	Without
R2	0-2
R3	0-3
R4	0-4
R11	1-0-1
R22	2-0-2

Direction 1-2

1	1 contact	Standard contact - Arrangement see page 131	
2	2 contacts	z.B.	
3	3 contacts	MS11	A01
4	4 contacts*	MS12	A02
5	5 contacts*	MS13	A03
6	6 contacts*	MS14	A04
*Only possible without potentiometer!		MS21	A05
		A99 contact - arrangement according customer request	

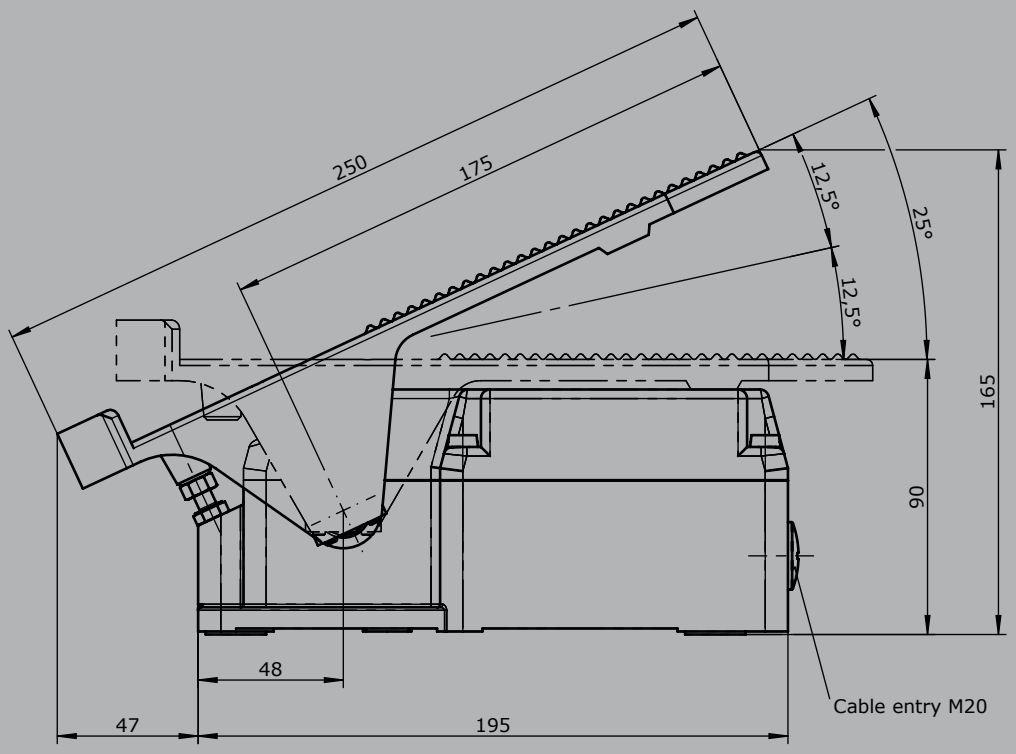
Z	Spring return
R	Friction brake
(P)	Mounting options for potentiometer and encoder (Gessmann-types)

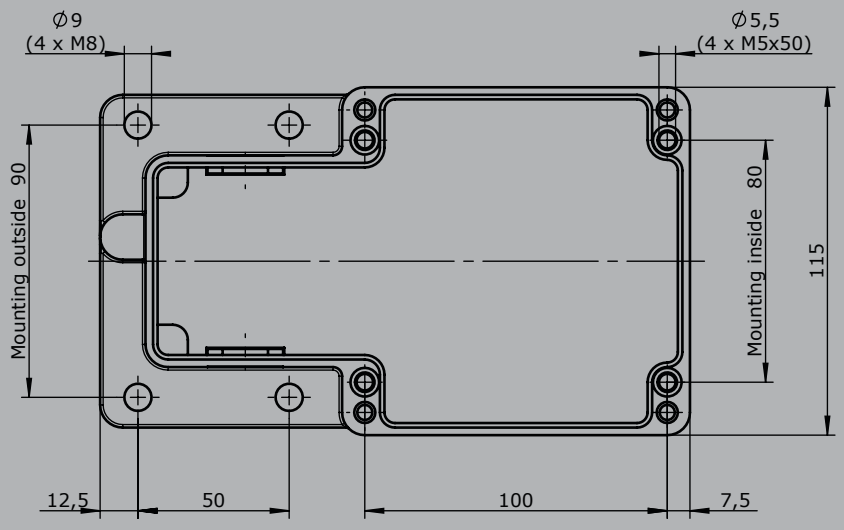
P	Potentiometer	P121	T374	0,5kOhm	I max. 1mA
		P122	T374	1kOhm	I max. 1mA
		P123	T374	2kOhm	I max. 1mA
		P124	T374	5kOhm	I max. 1mA
		P125	T374	10kOhm	I max. 1mA
		More potentiometers on demand!			

Special model

X	Special / customer specified

Technical details may vary based on configuration or application! Technical data subject to change without notice!





Pedal-controller
P8 / PP8

GESSMANN Industrial Controllers

The pedal-controller P8 and PP8 is a rugged switching devices for footing applications. The pedal-controller is resistant to oil, maritime conditions e.g. offshore /vessels, UV radiation typically from the sun.

Technical data

Mechanical life P8	6 million operating cycles
Mechanical life PP8	10 million operating cycles
Operation temperature	-40°C to +60°C
Degree of protection P8	IP54
Degree of protection PP8	IP65
Colour	RAL 7032 pebble-grey

Example

P8	- 1 Z	P	- A01	P124	-X

Basic unit

P8	Pedal-controller
	Reinforced version
PP8	Pedal-controller

Detent

	without
R2	0-2
R3	0-3
R4	0-4

Direction 1-2

1	1 contact	Standard contact - Arrangement see page 131	
2	2 contacts	z.B.	
3	3 contacts	MS11	A01
4	4 contacts*	MS12	A02
5	5 contacts*	MS13	A03
6	6 contacts*	MS14	A04
*Only possible without potentiometer!		*A99 contact - arrangement according customer request*	

Z	Spring return
R	Friction brake
(P)	Mounting options for potentiometer and encoder (Gessmann-types)

P	Potentiometer	P121	T374	0,5kOhm	I max. 1mA
		P122	T374	1kOhm	I max. 1mA
		P123	T374	2kOhm	I max. 1mA
		P124	T374	5kOhm	I max. 1mA
		P125	T374	10kOhm	I max. 1mA
		More potentiometers on demand!			

Special model

X	Special / customer specified

4

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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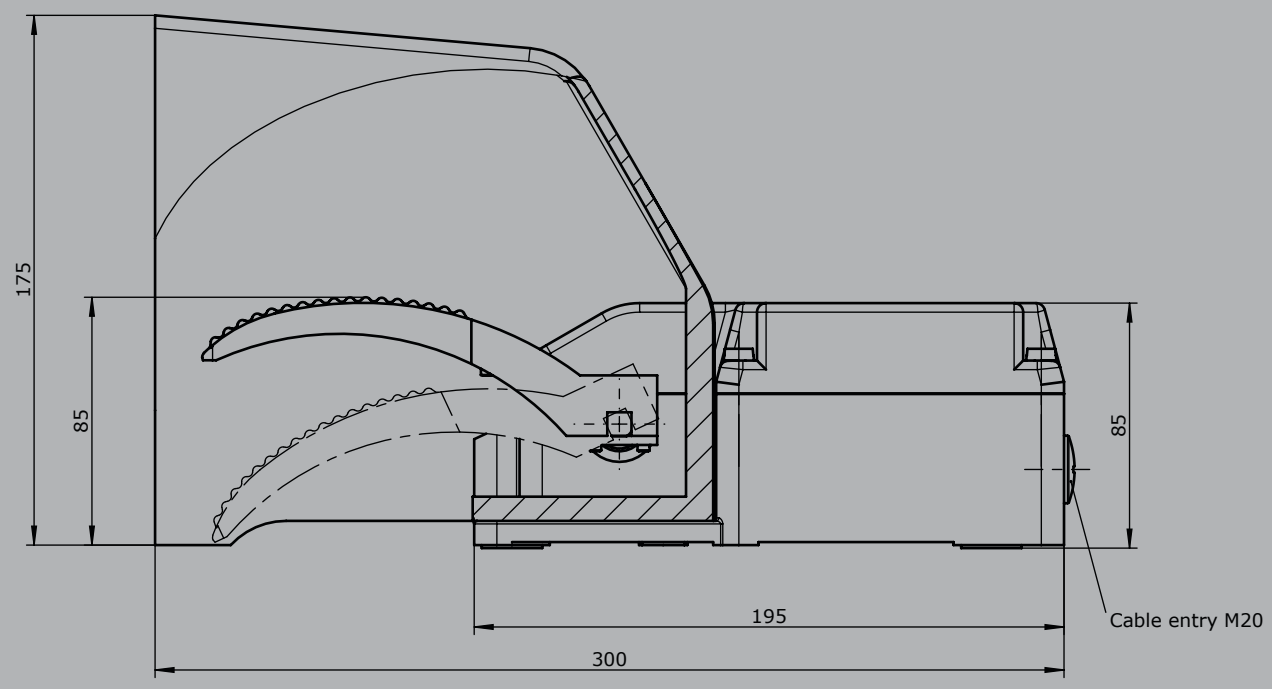

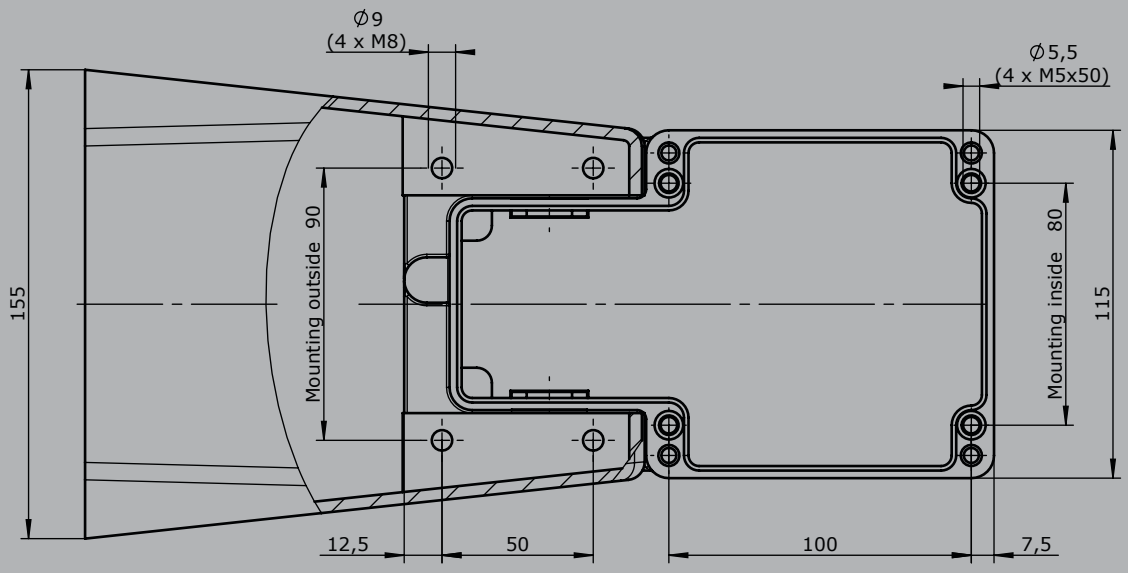

Pedal-controller
P10/P11/P12

GESSMANN Industrial Controllers

The pedal-controller P10/P11/P12 is a rugged switching device for electro-hydraulic.
The modular design enables the switching device to be used universally.
The P10/P11/P12 is resistant to oil, maritime, climate, ozone and UV radiation.

Technical data

Mechanical life P10	8 million operating cycles
Operation temperature	-40°C to +60°C
Degree of protection P10	IP54

Example

P10		- 1 Z	P	- A01	P224	- B	- X

Basic unit

P10	Pedal-controller, 0-30°
P11	Pedal-controller, 15°-0-15°
P12	Pedal-controller, 0-15°

Detent

	Without
R4	1-0-1

Direction 1-2

1	1 contact	Standard contact - arrangement see page 131
2	2 contacts	z.B.
3	3 contacts	MS11 A01
		MS12 A02
		MS13 A03
		MS21 A05
		A99 contact - arrangement according customer request

Z	Spring return
R	Friction brake
(P)	Possibility of mounting potentiometer (Gessmann-types)

P	Potentiometer	P222	T362	1kOhm I max. 1mA
		P223	T362	2kOhm I max. 1mA
		P224	T362	5kOhm I max. 1mA
		More potentiometers on request!		

Cover housing

B	Cover housing with cable entry M20

Special model

X	Special / customer specified

4

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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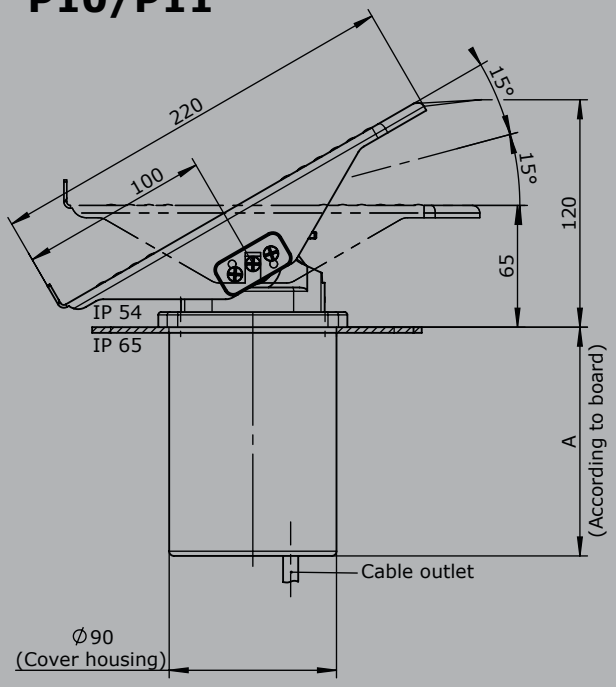
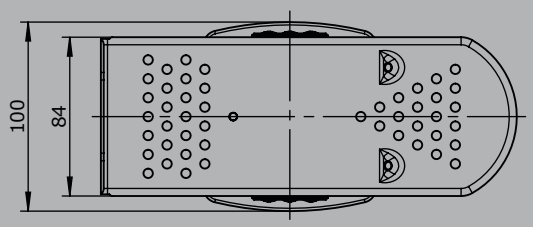
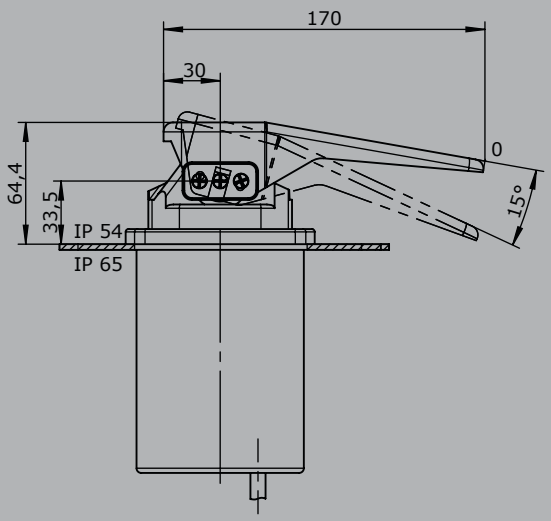
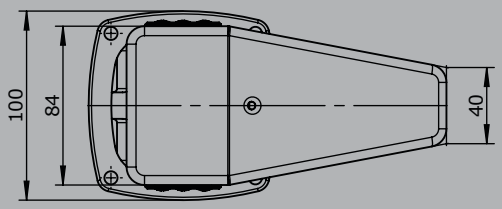
P10/P11



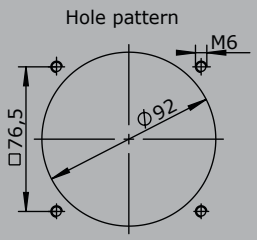


P12





Hole pattern



4

Pedal-controller
P20

The pedal-controller P20 is a rugged switching device for electro-hydraulic.
The modular design enables the switching device to be used universally.
The P20 is resistant to oil, maritime, climate, ozone and UV radiation.

Technical data

Mechanical life P20	10 million operating cycles
Operation temperature	-40°C to +60°C
Degree of protection P20	IP67 (electronic)
Functional safety	PLd (EN ISO 13849) possible

Example

P20	- 1	- ZZ	- E1041	- S...	- X

Basic unit

P20	Pedal-controller

Pedal

1	Pedal shape A 0-15°
2	Pedal shape B 0-25°
3	Pedal shape C 15°-0-15°
4	Pedal shape C 0-15°

Spring return

Z	Spring return
ZZ	Spring return redundant

Interfaces *(description see on the following pages)*

E	0xx	Switching output
E	1xx	Voltage output
E	2xx	Current output
E	3xx	CAN-interface
E	4xx	CANopen Safety interface

Plug connectors

S...	Standard plug connectors *(see page 129)*

Special model

X	Special / customer specified

4

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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Digital output			
Supply voltage	9-32V DC		
Current carrying capacity	Direction signal 150mA		
	Zero position signal 500mA		
Wiring	Cable 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
2 direction signals + 1 zero position signal (galvanically isolated)		E001 1	
1 direction signal + 1 zero position signal (galvanically isolated)		E003 1	

Voltage output (not stabilized)			
Supply voltage	4,75-5,25V DC		
Current carrying capacity	Direction signal 8mA		
Wiring	Cable 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
0,5...2,5...4,5V redundant + 2 direction signals		E104 1	
0,5...2,5...4,5V redundant + 1 direction signal		E145 1	
	Output options		
	Characteristic:		
	Inverse dual	1	
	Dual	2	
	Inverse dual with dead zone +/- 3°	3	
	Dual with dead zone +/- 3°	4	

Voltage output			
Supply voltage	9-32V DC (*11,5-32V)		
Current carrying capacity	Direction signal 150mA		
	Zero position signal 500mA		
Wiring	Cable 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
0,5...2,5...4,5V redundant + 2 direction signals + 1 zero position signal (galvanically isolated)		E112 1	
0,5...2,5...4,5V redundant + 1 direction signal + 1 zero position signal (galvanically isolated)		E146 1	
0...5...10V redundant + 2 direction signals + 1 zero position signal (galvanically isolated), supply voltage 11,5 - 32V DC		E132 1	
0...5...10V redundant + 1 direction signal + 1 zero position signal (galvanically isolated), supply voltage 11,5 - 32V DC		E147 1	
10...0...10V + 2 direction signals + 1 zero position signal (galvanically isolated), supply voltage 11,5 - 32V DC, sensor redundant with error monitoring and error signal		E136 1	
	Output options		
	Characteristic:		
	Inverse dual *¹	1	
	Dual *¹	2	
	Inverse dual with dead zone +/- 3° *¹	3	
	Dual with dead zone +/- 3° *¹	4	
	¹ not combinable with output E136X		
	Single *²	5	
	Single with dead zone *²	6	
	² not combinable with output E1121 and E1321, E1461 und E1471		
Voltage output with other value on request!			

4

GESSMANN Industrial Controllers

Current output

Supply voltage	9-32V DC		
Current carrying capacity	Direction signal 150mA		
	Zero position signal 500mA		
Wiring	Cable 500mm long without plug connector		
	Optional with plug connector *(standard plug connectors see page 129)*		S
0...10...20mA + 2 direction signals + 1 zero position signal (galvanically isolated), sensor redundant with error monitoring and error signal		E206 1	
0...20mA + 1 direction signal + 1 zero position signal (galvanically isolated), sensor redundant with error monitoring and error signal		E222 1	
20...0...20mA + 2 direction signals + 1 zero position signal (galvanically isolated), sensor redundant with error monitoring and error signal		E208 1	
4...12...20mA + 2 direction signals + 1 zero position signal (galvanically isolated), sensor redundant with error monitoring and error signal		E214 1	
4...20mA + 1 direction signal + 1 zero position signal (galvanically isolated), sensor redundant with error monitoring and error signal		E223 1	
20...4...20mA + 2 direction signals + 1 zero position signal (galvanically isolated), sensor redundant with error monitoring and error signal		E216 1	
	Output options		
	Single		5
	Single with dead zone +/- 3°		6

Current output with other value on request!

CAN

Supply voltage	9-36V DC		
Idle current consumption	120mA		
Current carrying capacity	Direction signal 100mA		
Protocol	CANopen CiA DS 301 or SAE J 1939		
Baud rate	125kBit/s to 1Mbit/s (standard 250 kBit/s)		
Output value	0...255 / 255...0...255		
Wiring	CAN (IN) cable 500mm with plug connector M12 (male)		
	CAN (OUT) cable 500mm with plug connector M12 (female)		
CAN P20		E307 1	
With additional digital output separately wired (not via CAN)			
- 1 direction signal			2

CANopen Safety

Supply voltage	9-36V DC		
Idle current consumption	120mA		
Current carrying capacity	Direction signal 100mA		
Protocol	125kBit/s bis 1MBit/s (standard 250 kBit/s)		
Baud rate	0...255 / 255...0...255		
Ausgangswert	CANopen Safety CIA 304		
Wiring	CAN (IN) Kabel 500mm mit Stecker M12 (Stifte)		
	CAN (OUT) Kabel 500mm mit Stecker M12 (Buchse)		
CANopen Safety P20		E407 1	
With additional digital outputs separately wired (not via CAN)			
- 1 direction signal			2

Attachments

Z01 Mating connector M12 male insert with 2m cable	20201140
Z02 Mating connector M12 female insert with 2m cable	20202298

Technical details may vary based on configuration or application! Technical data subject to change without notice!

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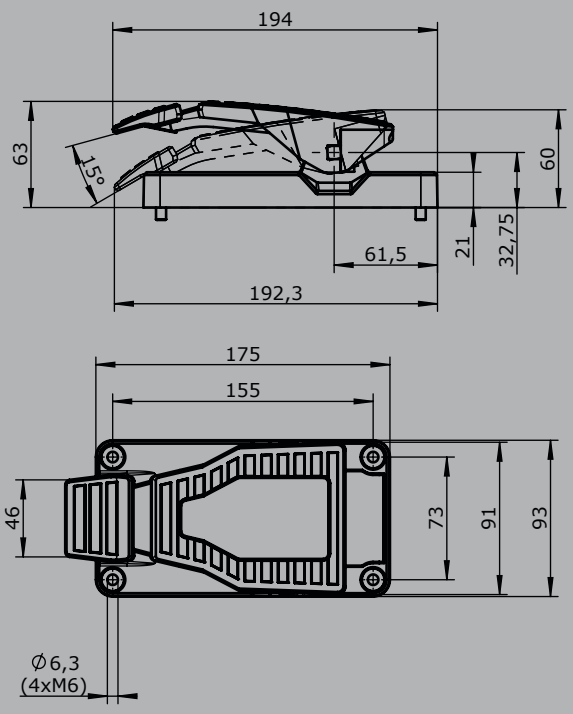
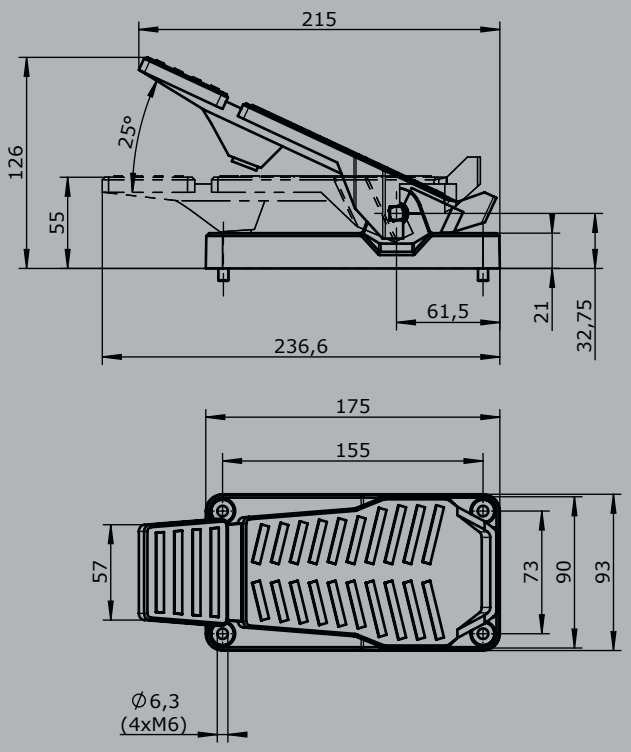
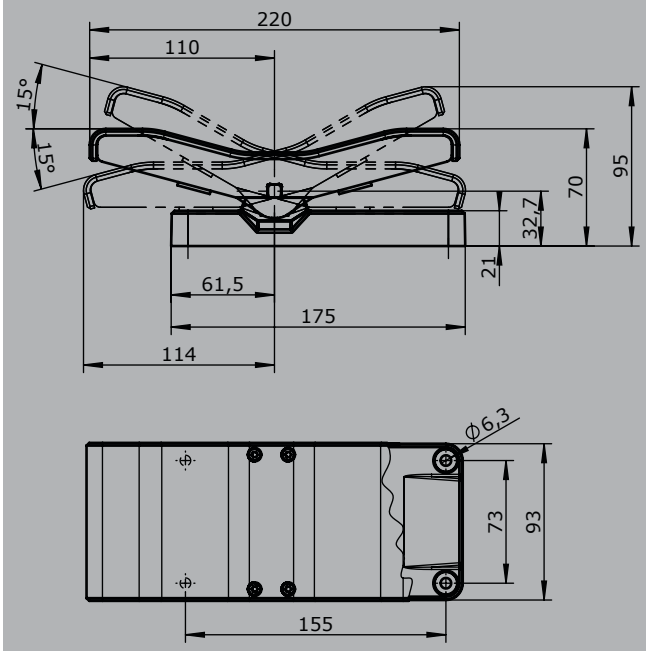
Pedal form A



Pedal form B



Pedal form C

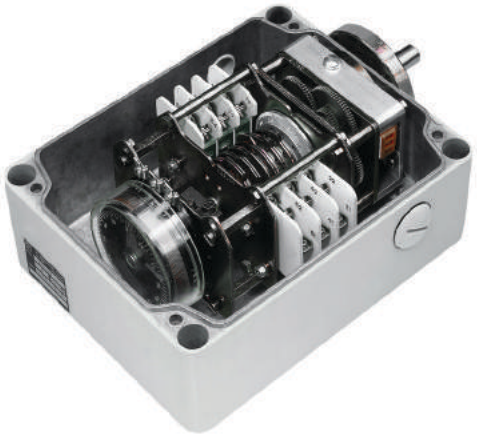


4

Gear limit switch
GE 1 / GE 2

GESSMANN Industrial Controllers

The gear limit switch GE 1 / GE 2 is a rugged switching device designed for hoisting applications.
The modular micro changeover contacts with positive opening operation.
The device is programmed by means of stepless adjustment of double cam discs, which can be provided from 18° to 192° contact discs according to the switching program required.
The type GE 1 includes a double cam disc conjointly lockable.
The type GE 1 includes a double cam disc conjointly lockable.



Technical data

Mechanical life GE1/GE2	10 million operating cycles
Operation temperature	-40°C to +60°C
Degree of protection	IP65
Colour	RAL 7032 pebble grey

Example

GE 1	- 10	- 4	- P		- U7	- P	- 18	- 30	- 60	- 90	- X

Basic unit

GE 1	Gear limit switch GE 1 with mounting flange
GE 2	Gear limit switch GE 2 with mounting flange

Gearing

Ratios:	2:1	to	10:1	example: 10:1 => 10
	11:1	to	20:1	
	21:1	to	40:1	
	41:1	to	80:1	
	81:1	to	160:1	
	161:1	to	320:1	

Limit switch

2	2 contacts
3	3 contacts
4	4 contacts
5	5 contacts
6	6 contacts
7	7 contacts
8	8 contacts
9	9 contacts
10	10 contacts
11	11 contacts
12	12 contacts
13	13 contacts
14	14 contacts
15	15 contacts
16	16 contacts
(P)	Possibility of mounting potentiometer (Gessmann-types)
P	Potentiometer

P451	PW70	0,5kOhm	I max. 30mA
P452	PW70	1kOhm	I max. 30mA
P453	PW70	2kOhm	I max. 30mA
P454	PW70	5kOhm	I max. 30mA
P455	PW70	10kOhm	I max. 30mA

More potentiometers on request!

Technical details may vary based on configuration or application! Technical data subject to change without notice!

GESSMANN Industrial Controllers

GE 1 - 10 - 4 - P - U7 - P - 18 - 30 - 60 - 90 - X

Aluminium housing

U5 U17/13 170x130mm (max. 8 contacts GE 1)

U6 U16/16 160x160mm (max. 12 contacts GE 1/ max. 6 contacts GE 2)

U7 U16/20 160x200mm (max. 16 contacts GE 1/max. 10 v GE 2)

U8 U16/26 160x260mm (max. 16 contacts GE2)

U9 U16/35 160x350mm

Program-disc

Following program-discs are available :

18°, 24°, 30°, 36°, 45°, 60°, 75°, 90°, 110°, 120°, 176°, 192°

Example:

Contact 1: program-discs pair 18° (adjustment range 18°-36°)

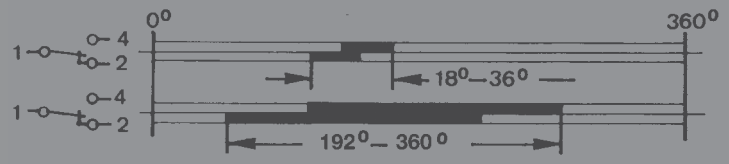
Contact 2: program-discs pair 30° (adjustment range 30°-60°)

Contact 3: program-discs pair 60° (adjustment range 60°-120°)

Contact 4: program-discs pair 90° (adjustment range 90°-180°)

Contact n:

Illustration

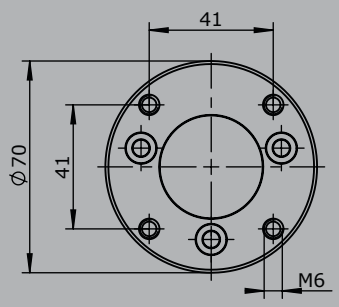


The programm-discs are infinitely adjustable within 360°

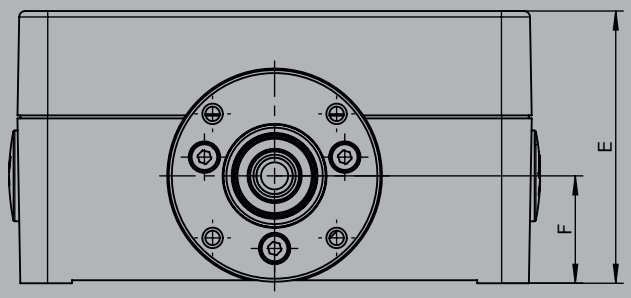
Special model

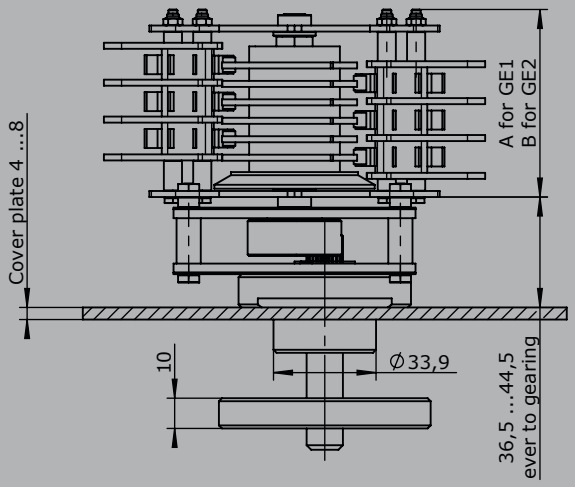
X Special / customer specified

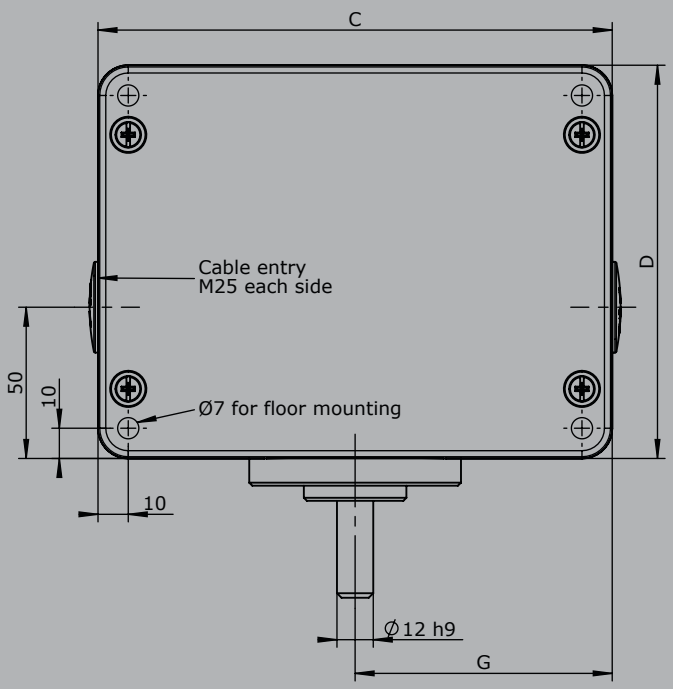
Build-on flange



Protection IP 65







Type	No. of contacts	Dim. A (GE1)	Dim. B (GE2)
1	1	32	35,5
2	2	38,5	42
3	3	44,5	48
4	4	50,5	54
5	5	56,5	60
6	6	63	66,5
7	7	69	72,5
8	8	75	78,5
9	9	81	84,5
10	10	87	90,5
11	11	93	96,5
12	12	99	102,5
13	13	105,5	109
14	14	111,5	115
15	15	117,5	121
16	16	123,5	127

Type	Dim. C	Dim. D	Dim. E	Dim. F	Dim. G
U17/13	170	130	90	35,5	75
U16/16	160	160	91	45	70
U16/20	160	200	100	45	70
U16/26	160	260	91	45	70
U16/35	160	350	100	45	70

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DC-Contact
SO 1.10 Normally closed (NC)
SS 1.10 Normally open (NO)

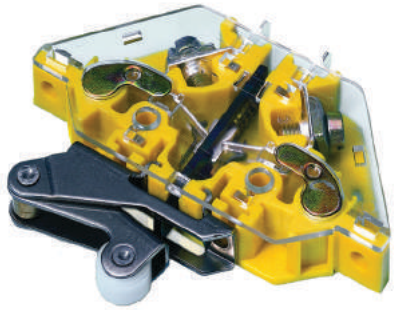
The DC contact block is used for signalling and annunciation applications.
The snap-action mechanism prevents slow contact opening when the plunger is operated slowly. Quenching of the arc that occurs with DC is supported by two-capacity permanent magnets.

These are arranged so that the polarity can be ignored when connecting +/- cabling. However, the polarity of the quenching magnets must be noted when installing the contact blocks to prevent the magnets adversely affecting each other. Contact blocks in four different colours are available for polarity identification of the magnets when fitted.

The contact blocks may only be installed on non-magnetisable materials with screw, etc. made of non-ferrous metal.

The self-cleaning silver contacts are designed for low switching frequency, low currents and voltages. Gold coated contacts can be supplied (approx 0,2µ), less than 42 Volt required. The screw connection M3.5 at the side is suitable for 2 conductors max. 2,5mm². The plug-in connection at the top 4.8 x 0.8mm DIN 46247.

Several contact blocks can be plugged on the top of each other and operated jointly. The plug-type terminals are then only accessible on the top unit. The contact blocks can be provided with shock protection to DIN VDE 0106 Part 100.



Example

	Switching capacity		
	NC	NO	Time constant
250V DC	2A	1A	20ms
125V DC	4A	3A	20ms
50V DC	6A	6A	20ms
30V DC	10A	10A	20ms
250V AC 15	6A	6A	

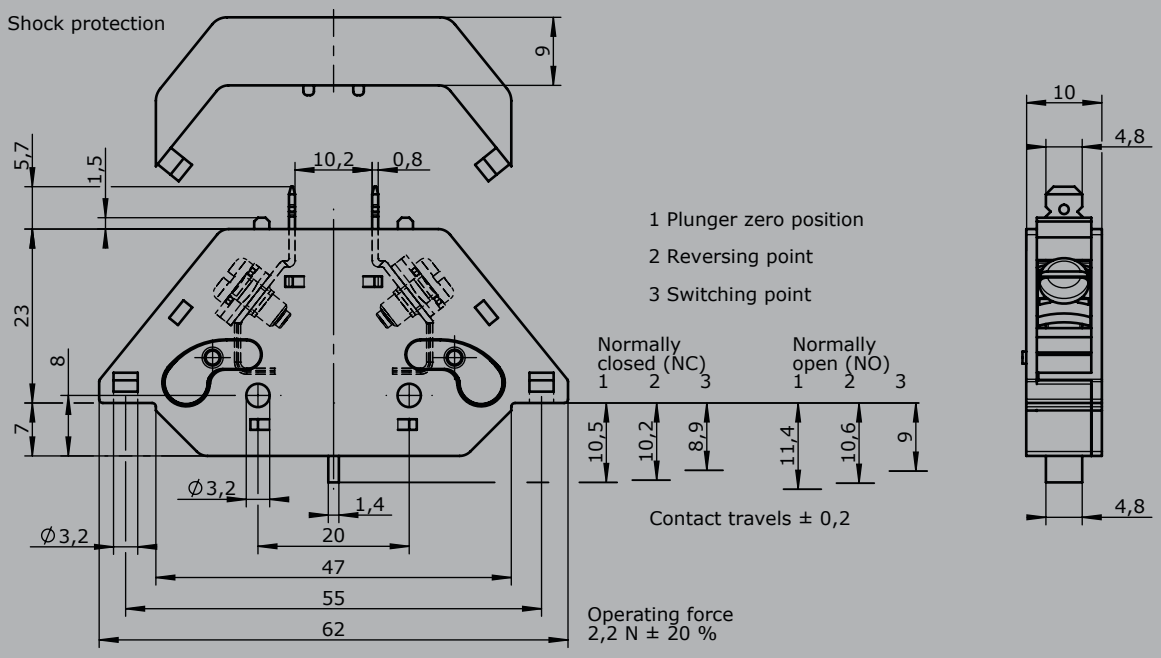
Technical data

Mechanical life	2 million operating cycles
Electrical service life	50.000 operating cycles (at 2A 250V DC L/R 20ms)
Operation temperature	-40°C to +60°C
Degree of protection	IP40

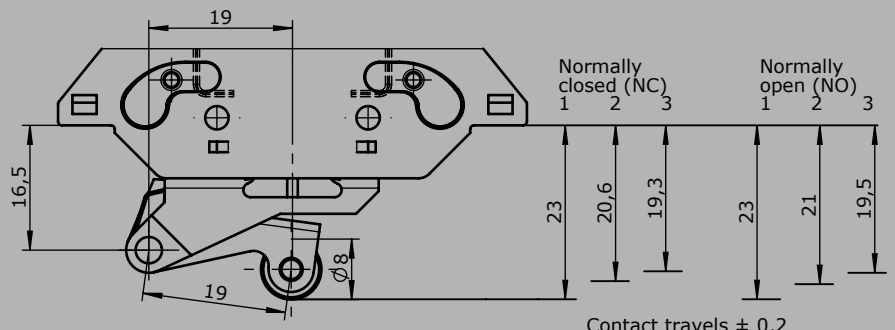
		SO 1.10	- B	- R	- F	- X
Basic unit						
SO1.10	DC-contact normally closed (NC)					
	Colour code grey or blue					
SS1.10	DC-contact normally open (NO)					
	Colour code yellow or green					
Attachment						
B	Shock protection KEG 142 to DIN VDE 0106 part 100					
R	Roller lever					
K	Toggle lever (switching is one direction only)					
F	Plug-in connection at side 4,8 x 0,8mm (2 pieces)					
AU	Contacts gold-coated approx. 0,5					
Special model						
X	Special / customer specified					
X1	Contact without quenching magnets					

Technical details may vary based on configuration or application! Technical data subject to change without notice!

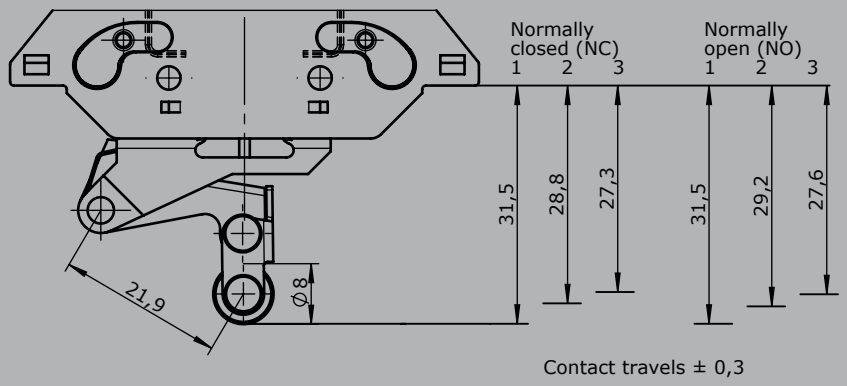
DC-Contact
SO 1.10 Normally closed (NC)
SS 1.10 Normally open (NO)



with roller lever



with toggle lever



4

Technical details may vary based on configuration or application! Technical data subject to change without notice!

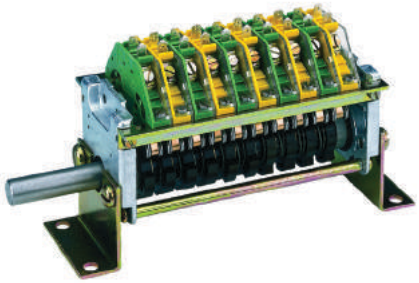
V2017/1 04.03.2017

Signal-cam controller NU 1

The cam controller NU 1 is used as a signal and annunciation switch in HV systems.
This rugged switching device has cam discs made of insulation material that can be set at 10° intervals.
The DC contact blocks are designed to permit series assembly, which can be operated simultaneously.

Technical data

Mechanical life NU1	2 million operating cycles
Operation temperature	-40°C to +60°C
Degree of protection	IP40 / IP65 with aluminium housing



Switching capacity	NC	NO	Time constant
250V DC	2A	1A	20ms
125V DC	4A	3A	20ms
50V DC	6A	6A	20ms
30V DC	10A	10A	20ms
250V DC15	6A	6A	

Example

NU1	- 4	- 4	- F2	- Z	- W	- A		- X

Basic unit

NU 1	Signal-cam controller

Contacts (1. range)

2	2 contacts
4	4 contacts
6	6 contacts
8	8 contacts
10	10 contacts
12	12 contacts
14	14 contacts
16	16 contacts

Contacts (2. range)

2	2 contacts
4	4 contacts
6	6 contacts
8	8 contacts
10	10 contacts
12	12 contacts
14	14 contacts
16	16 contacts

Technical details may vary based on configuration or application! Technical data subject to change without notice!

Signal-cam controller NU 1

GESSMANN Industrial Controllers

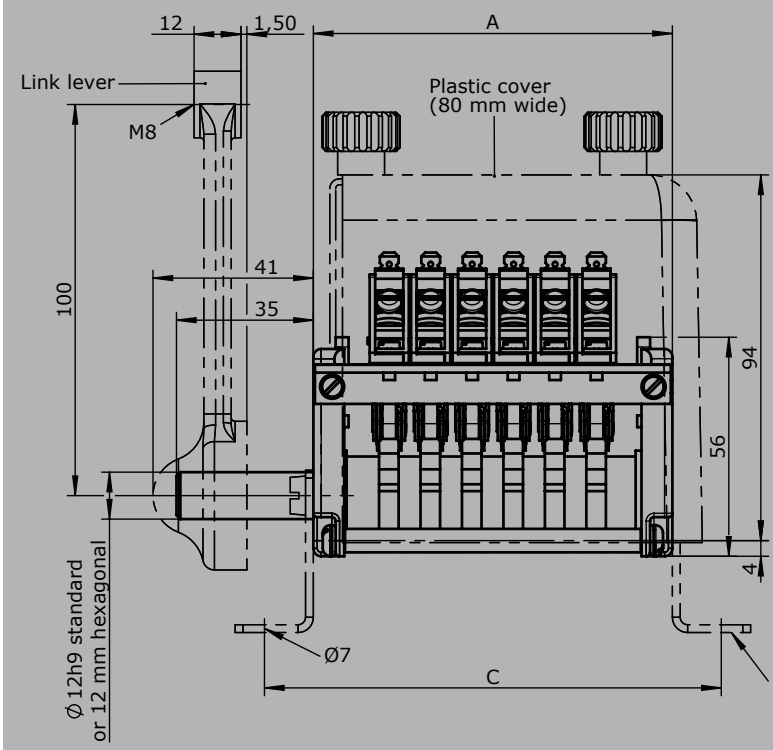
NU1	- 4	- 4	- F2	- Z	- W	- A		- X

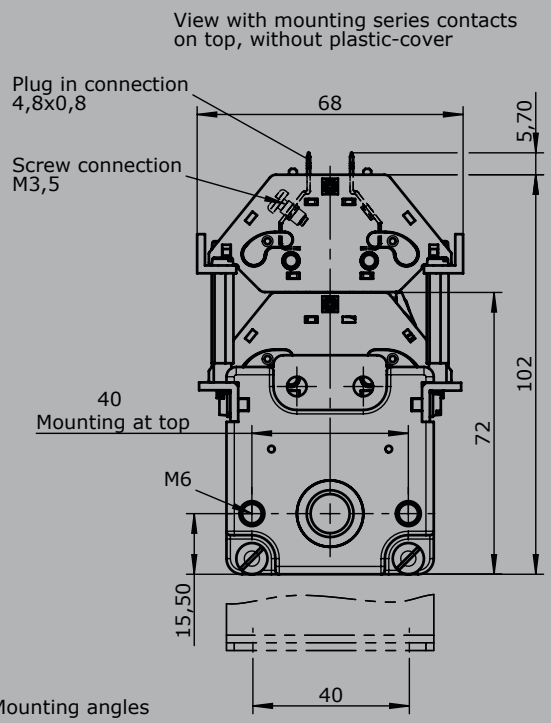
Option	
F1	1 free shaft-end with hexagonal 12mm
F2	2 free shaft-end diameter 12mm
F3	2 free shaft-end with hexagonal 12mm
Z	Spring return
W	Mounting angles (2 pieces)
GH	Link lever
A	Cover housing off Astralon
	Til installation size 4 contacts
	Til installation size 8 contacts
	Til installation size 12 contacts
	Til installation size 16 contacts
B	Shock protection KEG 142 for single contact

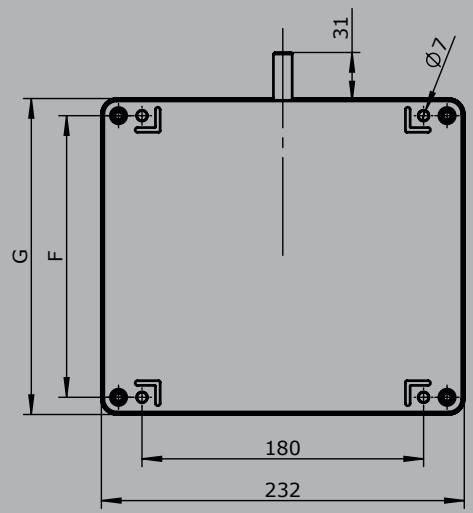
Aluminium housing	
U11	U23/20 232x202mm (max. 10 contacts)
U12	U23/28 232x280mm (max. 16 contacts)
Housing only possible with single-row version contacts	

Special model	
X	Special / customer specified

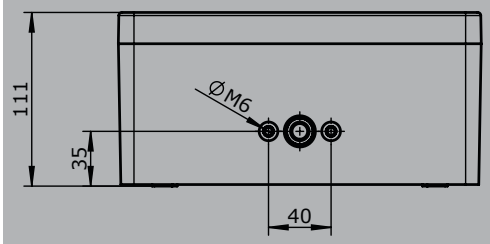
4







Aluminuim housing
protection IP 65



Type	No. of contacts	Dim. A	Dim. C	Housing	Dim. F	Dim. G
2	2	7	74	U 23/20	180	202
4	4	70	95			
6	6	91	117			
8	8	113	138			
10	10	134	159			
12	12	155	180	U 23/28	260	280
14	14	176	201			
16	16	197	222			

4

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