

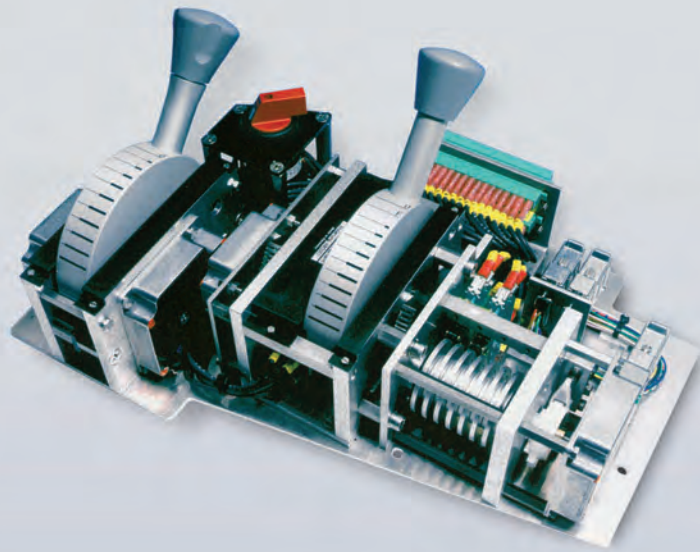


GESSMANN®

Industrial Controllers



precision
competence
innovation



Catalog 2011



Our product range includes:

- Multi-axis controller, Double-handle controller, Control switch (Masterswitch), Gear Limit switch for hoisting-, electro-hydraulic application-, material-handling technology and remote control
- Complete crane control unit, portable control unit, pedant control unit, including wiring for all types of cranes and vehicles
- Control pedestal, controllers for offshore application and nautical control devices (ship-drive)
- Pedal controller for welding machine control and speed control
- Master controller for rolling stock
- Displays for forklift and construction machinery
- Proportional control electronic for solenoid valves
- Control electronic with digital and analog outputs matching our controllers
- Control electronic with Profi-Bus interface or CAN-Bus interface matching our controllers (input/output cards)
- DC-contact, signal cam controller for high voltage systems
- Customised solutions for operating units for any type of machinery and vehicles

Safety regulations: IEC EN 60947-5-1

Company certification: DIN EN ISO 9001

International Railway Industry
Standard (IRIS)



For our general conditions for sale and delivery please refer to the internet at www.gessmann.com

Please note additional:

Our catalog prices do not include value added tax, which is added separately.

The prices are ex-works in Leingarten excluding packaging. Packaging is charged at cost and cannot be returned. Our gross prices apply for orders below EURO 80,-. There is a minimum charge of EURO 48,-. Where possible, small orders should be combined.

We are entitled to charge any handling and production costs resulting from modifications of the order caused by the customer (both technical modifications and noncompliance of dead lines).

Payment may be made within 30 days without discount.

These conditions of payment shall be deemed to apply on receipt of our written order confirmation.

All delivery goods remain our sole and absolute property until paid for in full.

The **delivery period** commences only when all technical details have been clarified. Unforeseen circumstances justify an appropriate extension of the delivery period. All documents such as drawings, dimensional drawings, circuit diagrams, etc., are non-binding. We reserve the right to make any changes necessary, in particular technical changes.

Court venue will be exclusively 74072 Heilbronn, Federal Republic of Germany.

 **Warning**

Hazardous voltages are present on specific parts in this electrical device during operation.

Only qualified personal, paying attention to the relevant safety precautions, should install, maintain, modify or fit accessories to the controller. Non-observance of this warning can result in death, severe personal injury or substantial property damage.

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Commercial register:

Stuttgart HRB 100312

Managing Director:

Alwin Ehrensperger

Tax No.: 65205/74401 Finanzamt Heilbronn

Sale tax ID No.: DE 145786508

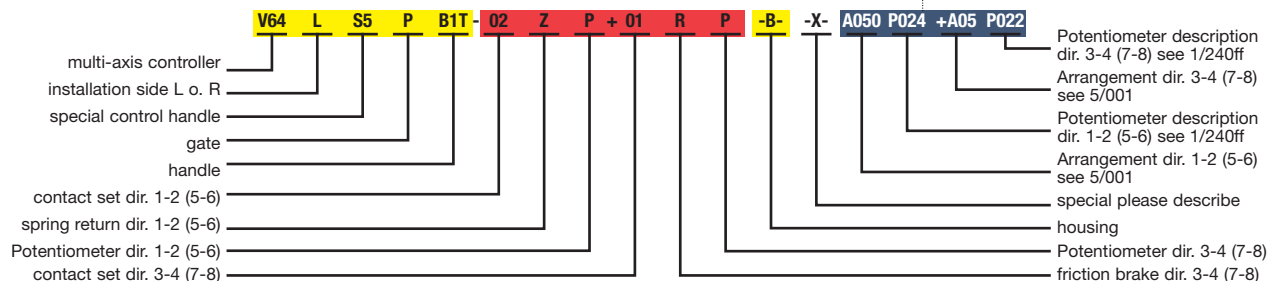


Pos.		Part No.	Type	Page		
1	Multi-axis controller		V 6	1/100		
			VV 6	1/102		
			VA 6 Ex	1/104		
			VVB 6	1/106		
			VVC 6	1/108		
			V 11	1/110		
			V 5	1/120		
			VV 5	1/122		
			V 8/VV 8	1/130		
			V 85/VV 85	1/132		
			V 25	1/134		
			V 10	1/140		
			V 14	1/142		
			V 20	1/144		
			V 21	1/146		
	V 3	1/150				
1	Double-handle controller		D/DD 64	1/160		
			D 8	1/162		
			D 3	1/164		
1	Single-axis controller		S 1	1/180		
			S 14	1/188		
			S 2/SS 2	1/200		
			S 21/SS 21	1/202		
			S 22/SS 22	1/204		
			S 23	1/208		
			S 3	1/212		
			S 4	1/214		
			S 41-43	1/216		
			S 44-45	1/218		
			S 6	1/220		
		1	Control-switch		N 6	1/230
	Potentiometer/Encoder e.t.c.			1/240		
	Operator handles			1/270		
1	Palm grip		B 1	1/284		
			B 2	1/285		
			B 3	1/286		
			B 4	1/288		
			B 5	1/290		
			B 6	1/291		
			B 7/8	1/292		
			B 9	1/294		
			B 10	1/296		
			B14/15	1/300		
	B 20	1/310				
	B22	1/314				
	Housing			1/350		
	Command and indicating devices			1/360		
2	Crane control unit		KST 3	2/030		
			KST 4	2/040		
			KST 5	2/050		
			KST 6	2/060		
			KST 7	2/070		
			KST 75	2/072		
			KST 8	2/080		
			KST 85	2/082		
			KST 9	2/090		
			KST 10	2/100		
			KST 15	2/102		
			KST 18	2/108		
			KST 19	2/110		
		2	Driver's seat		KFS 2	2/130
					KFS 4	2/132
					KFS 6	2/134
					KFS 7	2/136
					KFS 8	2/138
					KFS 9	2/140
	KFS 10	2/142				
2	Portable control unit		TS 1	2/150		
			TS 2	2/152		
2	Control pedestal for offshore		U 22/32	2/160		
			U 23/23	2/162		
			U 25/32	2/164		
2	Pedant control unit		HT 1/2	2/170		
3	Naval Cruise controller Pedal-controller		AZ 1	3/050		
			P 7/PP 7	3/100		
			P 8/PP 8	3/102		
			P 10/P 11	3/104		
			P 12	3/106		
			GE 1/2	3/200		
			KVS	3/300		
	SO/SS	3/400				
3	Signal-cam controller		NU 1	3/402		
			NU 2	3/404		
			NU 3	3/406		
3	Regulator electronic board Electronic (Amplifier)		ES/43	3/502		
			ES/61	3/504		
3	Matching Electronic Matching Electronic Profi-Bus Matching Electronic CAN-Bus		E	3/510		
			EPB	3/520		
			ECB	3/530		
4	Spare parts (please order separately)			4./...		
5	Description data Technical data Representatives / another thing			5/001		
				5/100		
				5/900		



Pos.	V 61	V 61.1	V 62	V 64	V 64.1	Type expansion	Weight gramm	Type	Price EURO
1							960	V 61	
2							980	V 61.1	
3							980	V 62	
4							1010	V 64	
5							960	V 64.1	
7.1	Multi-axis controller left		(dir. 1-2, 3-4)					L	
7.2	Multi-axis controller right		(dir. 5-6, 7-8)					R	
10	Gate cross-shaped		(prohibits diagonal shifting)				60	P	
11	Gate special-shaped		(e.g. H-gate)				60	PX	
20	Control-handle with knob solid							M	
21	Control-handle with latch for mechanical zero interlock							MP	
21.1	by lifting						50	MN	
21.2	by lifting, interlocking the gate						60		
21.4	by pushing down						50		
21.5	Mechanical zero interlock with command devices see catalog 1/274								
22	Control-handle with dead man's button 1 NO						100	T	
23	Control-handle with signal button 1 NO						100	H	
24	Control-handle with push button 1 NO						110	D	
25	Control-handle with flat push button 1 NO						110	DV	
26	Control-handle with palm grip B 1						40	B 1	
27	Control-handle with palm grip B 1 with push button top 1 NO						60	B 1T	
28	Control-handle long or short								
28.1			-40 mm					S3	
28.2			-20 mm					S5	
28.3			+20 mm					S8	
29	More knobs, grips and T-grips with and without signal devices see catalog 1/270ff								
30	Masterswitch (contact set) switching sequence 4-0-4					No. of contacts 2	290	01	
31						4	350	02	
32	Direction 1-2 and 3-4 each 1 masterswitch					6	410	03	
33	Switching program according contact-arrangement MS... see catalog 5/001 or to your contact-arrangement				A...	8	470	04	
34						10	530	05	
35						12	590	06	
36	Switching sequence 5-0-5 or 6-0-6								
37	Micro changeover contact (MZT 1) positive opening					2		Z	
38	Spring return in 0-position (for each direction)							R	
39	Friction brake adjustable (for each direction)								
40	Potentiometer e.t.c. each masterswitch with mounted Wire-wound potentiometer T 130, with centre tap, 1,5 Watt wiper current max. 10 mA resistance 2 x 0,5k $\hat{=}$ P021, 2 x 1k $\hat{=}$ P022, 2 x 2k $\hat{=}$ P023, 2 x 5k $\hat{=}$ P024, 2 x 10k $\hat{=}$ P025				...P02 \square		70	P	
41	Prepared for mounting potentiometer shaft 6 mm adjusting-angle 2 x 150°							(P)	
42	Prepared for mounting potentiometer e.t.c. adjusting-angle variable							(P)	
43	more Potentiometer e.t.c. see catalog 1/240ff				C..., P..				
50	Steel sheet housing B 200 masterswitch max. size 04						1300	B	
51	Steel sheet housing B 230 x 340 masterswitch max. size 06						1500	B	
52	More housing see catalog 1/350								
60	Indicating labels not engraved with 2 or 4 arrows								
61	Engraving, each 10 characters								
70	Command and indicating devices see catalog 1/360								

description of one axis is enough, if both axes are identical, eg.: A05 P024 + A05 P024 => A05 P024





Type V62L-03ZP+03Z-...

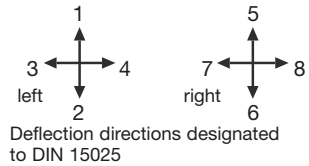
The multi-axis controller V 6 is a rugged switching device according IEC/EN 60947-5-1 for hoisting applications. The modular design enables the switching device to be used universally. The V 6 is resistant to oil, maritime climate, ozone and UV radiation.

Contact complement 2 A 250 V AC 15 or 1 A 24 V DC 13 (standard) or 4 A 250 V AC 15 (special) with positive opening operation

Mechanical life 10 million (operating cycles)
Permissible ambient temperature Operation -40° C to +60° C
Storage -50° C to +80° C

Climate resistance IEC 60068-2-78
Damp heat constant IEC 60068-2-30
Damp heat cyclic IP 54 IEC/EN 60529
Degree of protection front
Technical data see catalog 5/100
Description data see catalog 5/002

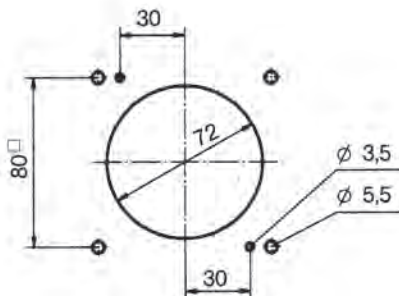
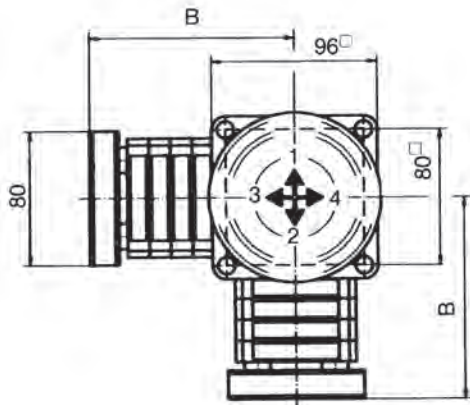
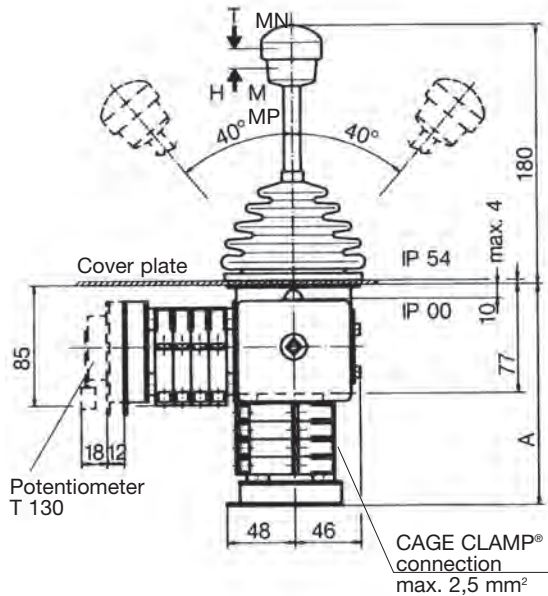
Spindle block with schematic representation of the master controller installation and deflection directions. Version shown for left-hand side installation (right-hand side installation is mirror image).



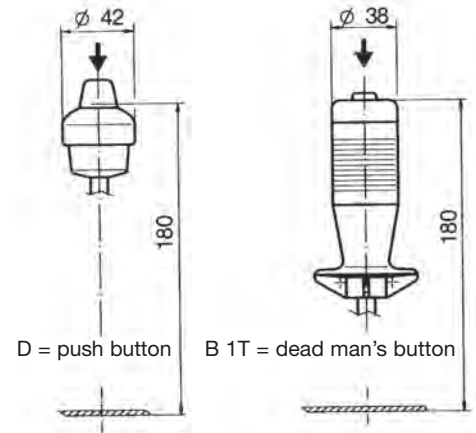
Pos.	V 61	V 61.1	V 62	V 64	V 64.1	Type expansion		Weight gramm	Type	Price EURO
1								960	V 61	
2								980	V 61.1	
3								980	V 62	
4								1010	V 64	
5								960	V 64.1	
7.1	Multi-axis controller left		(dir. 1-2, 3-4)						L	
7.2	Multi-axis controller right		(dir. 5-6, 7-8)						R	
10	Gate cross-shaped		(prohibits diagonal shifting)					60	P	
11	Gate special-shaped		(e.g. H-gate)					60	PX	
20	Control-handle with knob solid									
21	Control-handle with latch for mechanical zero interlock									
21.1	by lifting							50	M	
21.2	by lifting, interlocking the gate							60	MP	
21.4	by pushing down							50	MN	
21.5	Mechanical zero interlock with command devices see catalog 1/274									
22	Control-handle with dead man's button 1 NO							100	T	
23	Control-handle with signal button 1 NO							100	H	
24	Control-handle with push button 1 NO							110	D	
25	Control-handle with flat push button 1 NO							110	DV	
26	Control-handle with palm grip B 1							40	B 1	
27	Control-handle with palm grip B 1 with push button top 1 NO							60	B 1T	
28	Control-handle long or short									
28.1									S3	
28.2									S5	
28.3									S8	
29	More knobs, grips and T-grips with and without signal devices see catalog 1/270ff									
30	Masterswitch (contact set) switching sequence 4-0-4						No. of contacts 2	290	01	
31							4	350	02	
32	Direction 1-2 and 3-4 each 1 masterswitch						6	410	03	
33	Switching program according contact-arrangement MS... see catalog 5/001					A...	8	470	04	
34	or to your contact-arrangement						10	530	05	
35							12	590	06	
36	Switching sequence 5-0-5 or 6-0-6									
37	Micro changeover contact (MZT 1) positive opening						2			
38	Spring return in 0-position (for each direction)							110	Z	
39	Friction brake adjustable (for each direction)							30	R	
40	Potentiometer e.t.c. each direction with mounted Wire-wound potentiometer T 130, with centre tap, 1,5 Watt wiper current max. 10 mA resistance 2 x 0,5k \pm P021, 2 x 1k \pm P022, 2 x 2k \pm P023, 2 x 5k \pm P024, 2 x 10k \pm P025					...P02 \square		70	P	
41	Prepared for mounting potentiometer shaft 6 mm adjusting-angle 2 x 150°								(P)	
42	Prepared for mounting potentiometer e.t.c. adjusting-angle variable.								(P)	
43	more Potentiometer e.t.c. see catalog 1/240ff					C..., P...				
50	Steel sheet housing B 200 masterswitch max. size 04							1300	B	
51	Steel sheet housing B 230 x 340 masterswitch max. size 06							1500	B	
52	More housing see catalog 1/350									
60	Indicating labels not engraved with 2 or 4 arrows									
61	Engraving, each 10 characters									
70	Command and indicating devices see catalog 1/360									



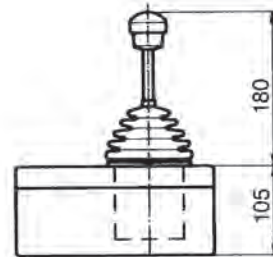
T = dead man's button
H = signal button
M = latch for mechanical zero interlock



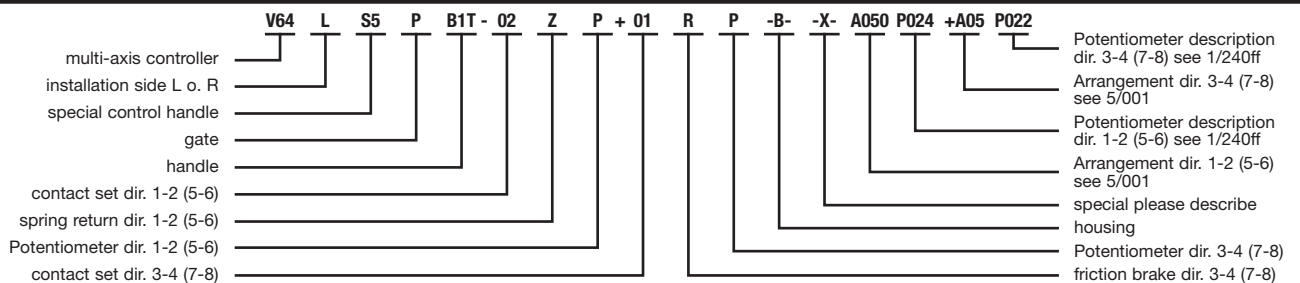
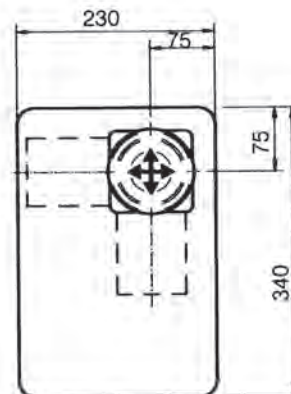
Hole pattern



Type	No. of contacts	Dimension A	Dimension B
01	2	119	82
02	4	131	94
03	6	144	107
04	8	156	119
05	10	169	132
06	12	181	144



Steel sheet housing





Type V64LB12D-04Z+03ZC-...

The multi-axis controller VV 6 is a rugged switching device according IEC/EN 60947-5-1 for hoisting applications. The modular design enables the switching device to be used universally. The VV 6 is resistant to oil, maritime climate, ozone and UV radiation.

Contact complement 2 A 250 V AC 15 or 1 A 24 V DC 13 (standard) or 4 A 250 V AC 15 (special) with positive opening operation

Mechanical life 20 million (operating cycles)
Permissible ambient temperature Operation -40° C to +60° C
Storage -50° C to +80° C

Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 54 IEC/EN 60529

Technical data see catalog 5/100
Description data see catalog 5/020

Spindle block with schematic representation of the master controller installation and deflection directions.

Version shown for left-hand side installation (right-hand side installation is mirror image).

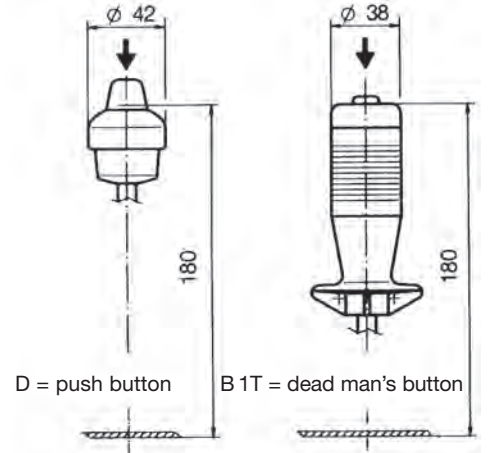
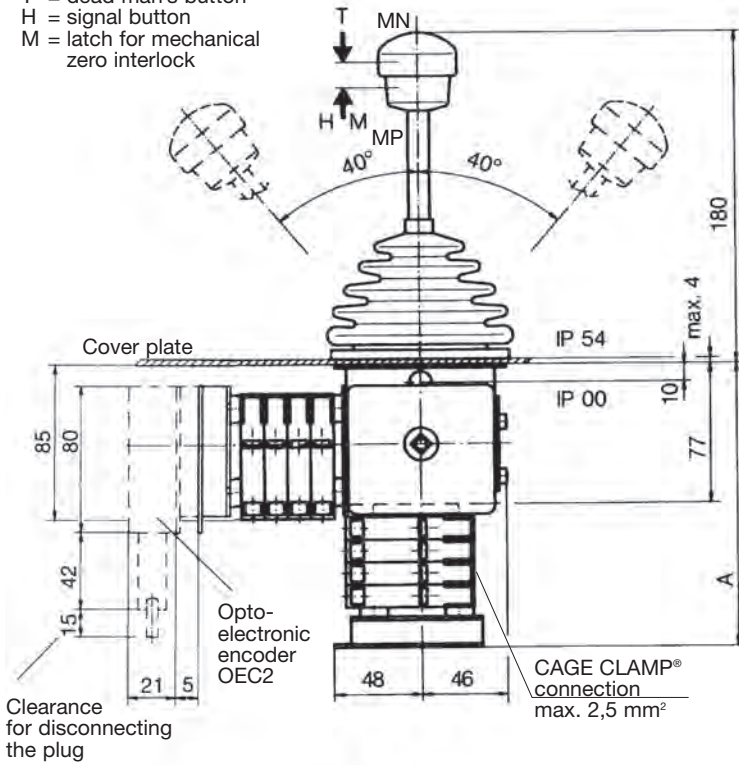


Deflection directions designated to DIN 15025

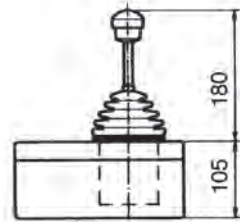
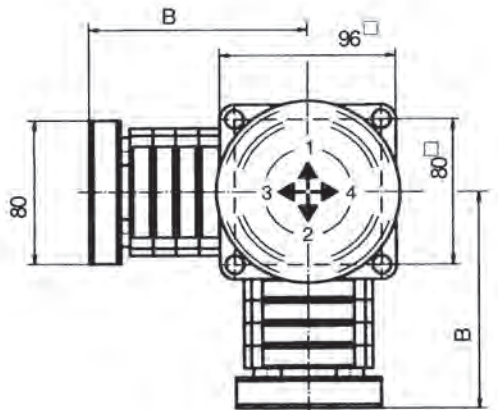
Pos.	VV 61	VV 61.1	VV 62	VV 64	VV 64.1	Type expansion		Weight gramm	Type	Price EURO
1								960	VV 61	
2								980	VV 61.1	
3								980	VV 62	
4								1010	VV 64	
5								960	VV 64.1	
7.1	Multi-axis controller left		(dir. 1-2, 3-4)						L	
7.2	Multi-axis controller right		(dir. 5-6, 7-8)						R	
10	Gate cross-shaped		(prohibits diagonal shifting)					60	P	
11	Gate special-shaped		(e.g. H-gate)					60	PX	
20	Control-handle with knob solid									
21	Control-handle with latch for mechanical zero interlock									
21.1	by lifting							50	M	
21.2	by lifting, interlocking the gate							60	MP	
21.3	by lifting, interlocking in the joint bracket							60	MP	
21.4	by pushing down							50	MN	
21.5	Mechanical zero interlock with command devices see catalog 1/274									
22	Control-handle with dead man's button 1 NO							100	T	
23	Control-handle with signal button 1 NO							100	H	
24	Control-handle with push button 1 NO							110	D	
25	Control-handle with flat push button 1 NO							110	DV	
26	Control-handle with palm grip B 1							40	B 1	
27	Control-handle with palm grip B 1 with push button top 1 NO							60	B 1T	
28	Control-handle long or short									
28.1			-40 mm						S3	
28.2			-20 mm						S5	
28.3			+20 mm						S8	
29	More knobs, grips and T-grips with and without signal devices see catalog 1/270ff									
30	Masterswitch (contact set) switching sequence 4-0-4						No. of contacts 2	290	01	
31							4	350	02	
32	Direction 1-2 and 3-4 each 1 masterswitch					A...	6	410	03	
33	Switching program according contact-arrangement MS... see catalog 5/001						8	470	04	
34	or to your contact-arrangement						10	530	05	
35							12	590	06	
36	Switching sequence 5-0-5 or 6-0-6									
38	Spring return in 0-position (for each direction)							110	Z	
39	Friction brake adjustable (for each direction)							30	R	
40	Potentiometer e.t.c. each direction with mounted Wire-wound potentiometer T 130, with centre tap, 1,5 Watt wiper current max. 10 mA resistance 2 x 0,5k ± P021, 2 x 1k ± P022, 2 x 2k ± P023, 2 x 5k ± P024, 2 x 10k ± P025					...P02 □		70	P	
41	Prepared for mounting potentiometer shaft 6 mm adjusting-angle 2 x 150°								(P)	
42	Prepared for mounting potentiometer e.t.c. adjusting-angle variable.					C..., P...			(P)	
43	more Potentiometer e.t.c. see catalog 1/240ff									
50	Steel sheet housing B 200 masterswitch max. size 04							1300	B	
51	Steel sheet housing B 230 x 440 masterswitch max. size 06							1600	B	
52	More housing see catalog 1/350									
60	Indicating labels not engraved with 2 or 4 arrows									
61	Engraving, each 10 characters									
70	Command and indicating devices see catalog 1/360									



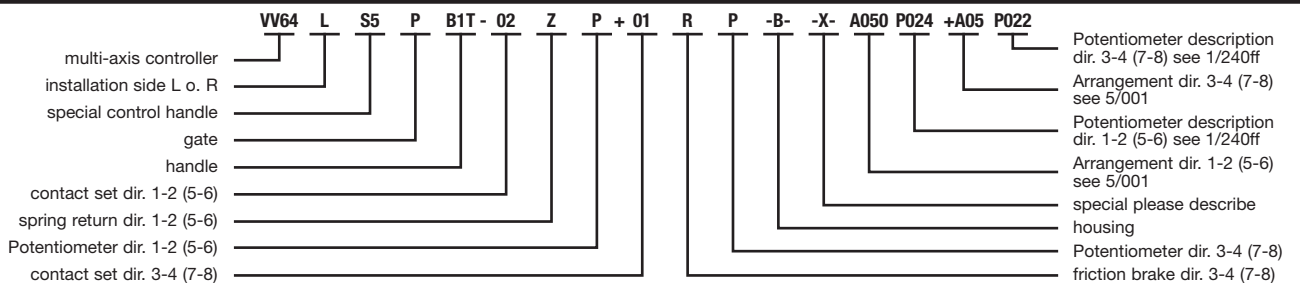
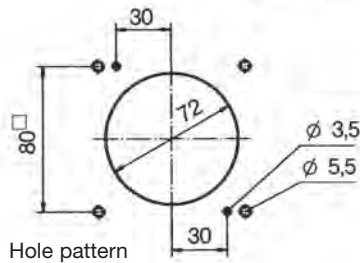
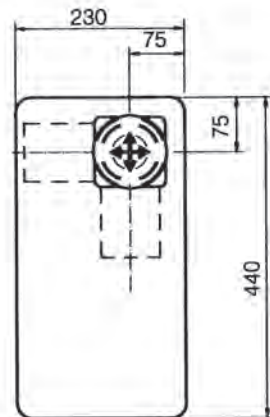
T = dead man's button
H = signal button
M = latch for mechanical zero interlock



Type	No. of contacts	Dimension A	Dimension B
01	2	119	82
02	4	131	94
03	6	144	107
04	8	156	119
05	10	169	132
06	12	181	144



Steel sheet housing





Type VA62L-01ZP+01Z-...

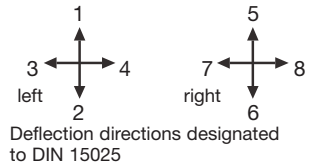
The multi-axis controller VA 6 is a rugged switching device according IEC/EN 60947-5-1 for hoisting applications. The modular design enables the switching device to be used universally. The VA 6 is resistant to oil, maritime climate, ozone and UV radiation.

Contact complement 2 A 250 V AC 15 or 3 A 24 V DC 13

Mechanical life 10 million (operating cycles)
Operation -40° C to +60° C
Permissible ambient temperature Storage -50° C to +80° C

Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 54 IEC/EN 60529
Technical data see catalog 5/100
Description data see catalog 5/020

Spindle block with schematic representation of the master controller installation and deflection directions. Version shown for left-hand side installation (right-hand side installation is mirror image).

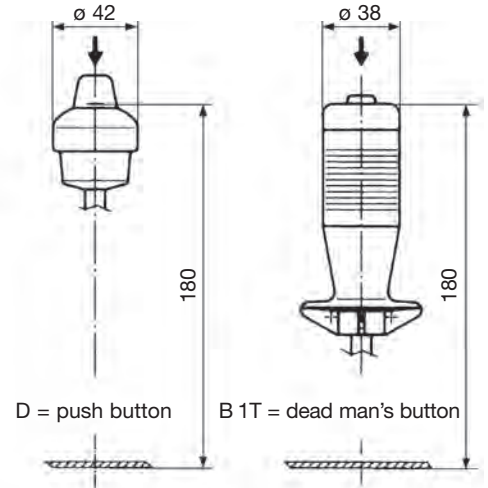
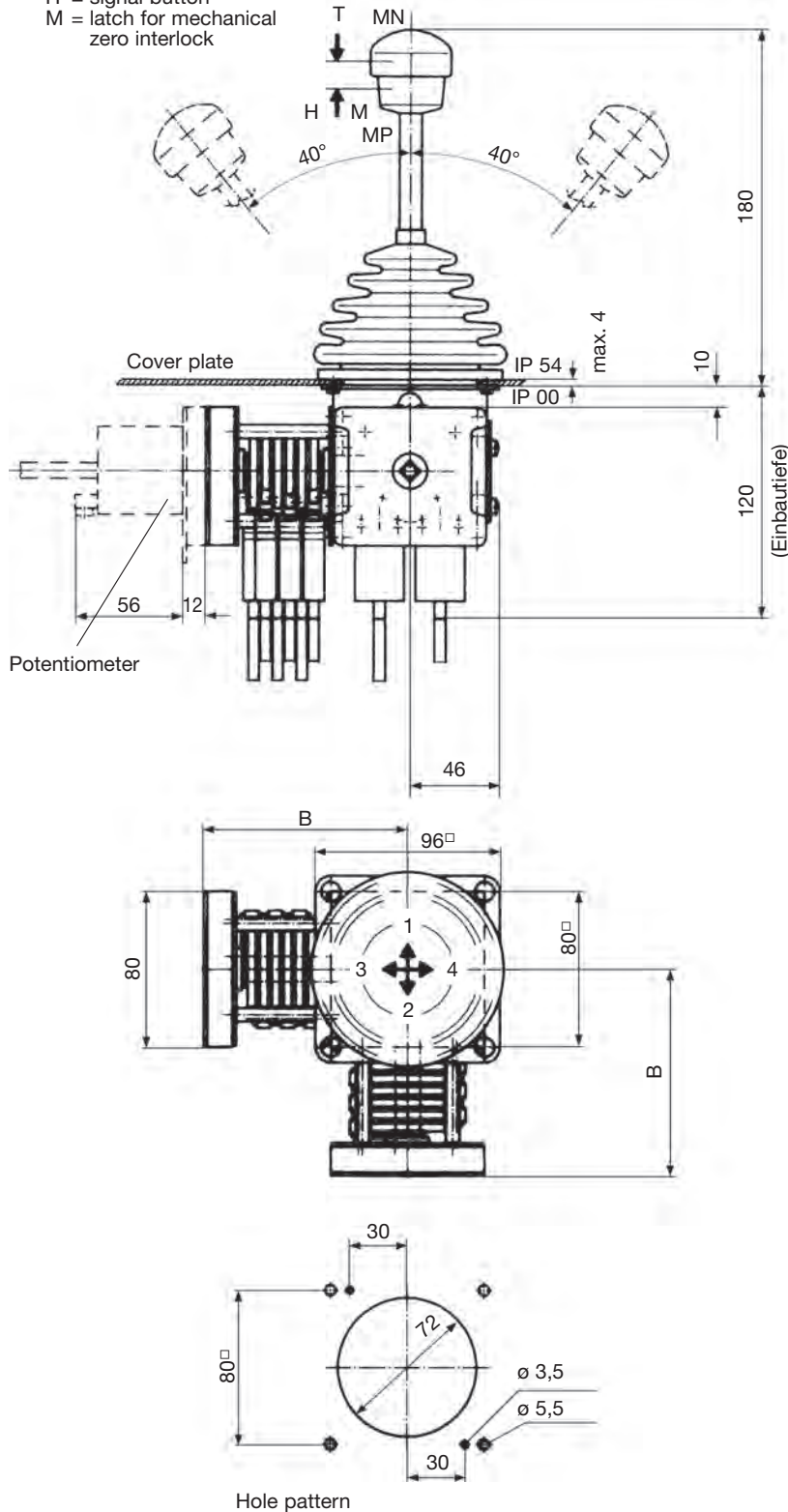


Deflection directions designated to DIN 15025

Pos.	VA 61	VA 61.1	VA 62	VV 64.1	Type expansion	Weight gramm	Type	Price EURO
1						960	VA 61	
2						980	VA 61.1	
3						980	VA 62	
4								
5								
7.1	Multi-axis controller left		(dir. 1-2, 3-4)				L	
7.2	Multi-axis controller right		(dir. 5-6, 7-8)				R	
10	Gate cross-shaped		(prohibits diagonal shifting)			60	P	
11	Gate special-shaped		(e.g. H-gate)			60	PX	
20	Control-handle with knob solid							
21	Control-handle with latch for mechanical zero interlock							
21.1	by lifting					50	M	
21.2	by lifting, interlocking the gate					60	MP	
21.4	by pushing down					50	MN	
22	Control-handle with dead man's button	1 NO				100	T	
23	Control-handle with signal button	1 NO		Microchange over contact		100	H	
24	Control-handle with push button	1 NO		explosion protection		110	D	
25	Control-handle with flat push button	1 NO		EExdIICT 6		110	DV	
26	Control-handle with palm grip B 1			PTB No. Ex-91C 1083 X		40	B 1	
27	Control-handle with palm grip B 1 with push button top	1 NO		sealed cable		60	B 1T	
28	Control-handle long or short			3 metre long				
28.1			-40 mm				S3	
28.2			-20 mm				S5	
28.3			+20 mm				S8	
30	Masterswitch (contact) switching sequence 4-0-4					No. of contacts 2	01	
31				Microchange over contact		4	02	
32	Direction 1-2 and 3-4 each 1 masterswitch			explosion protection		6	03	
33	Switching program according contact-arrangement MS see cat. 5/001			EExdIICT 6	A...	8	04	
34	or to your contact-arrangement			PTB No. Ex-91C 1083 X		10	05	
35				sealed cable		12	06	
36	Switching sequence 5-0-5 or 6-0-6			3 metre long				
38	Spring return in 0-position		(for each direction)			110	Z	
39	Friction brake adjustable		(for each direction)			30	R	
40	Potentiometer e.t.c. each direction with mounted				...P134	70	P	
41	Conductive plastic potentiometer T 396, with centre tap linear							(P)
42	Life 5 x 10 ⁷ switching cycles							(P)
	resistance 2 x 5 kOhm, 0,5 Watt wiper current max. 1 mA							
	in housing explosion protection EExdIICT 6 PTB-No. Ex-85/1131							
	sealed cable 3 metre long							
52	Housing see catalog 1/350							
60	Indicating labels not engraved with 2 or 4 arrows							
61	Engraving, each 10 characters							
70	Command and indicating devices on enquiry							



T = dead man's button
H = signal button
M = latch for mechanical zero interlock



Type	No. of contacts	Dimension B
01	2	82
02	4	94
03	6	107
04	8	119
05	10	132
06	12	144

	VA62	L	S5	P	T - 02	Z	P + 01	R	P	-B-	-X-	A050	P084	+A05	P082	
multi-axis controller	✓															Potentiometer description dir. 3-4 (7-8) see 1/240ff
installation side L o. R		✓														Arrangement dir. 3-4 (7-8) see 5/001
special control handle			✓													Potentiometer description dir. 1-2 (5-6) see 1/240ff
gate				✓												Arrangement dir. 1-2 (5-6) see 5/001
handle					✓											special please describe housing
contact set dir. 1-2 (5-6)						✓										Potentiometer dir. 3-4 (7-8)
spring return dir. 1-2 (5-6)							✓									friction brake dir. 3-4 (7-8)
Potentiometer dir. 1-2 (5-6)								✓								
contact set dir. 3-4 (7-8)									✓							



Type VVB64LD-06Z+06Z-...

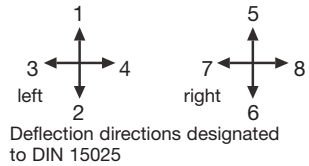
The multi-axis controller VVB 6 is a rugged switching device according IEC/EN 60947-5-1 for hoisting applications. The modular design enables the switching device to be used universally. The VVB 6 is resistant to oil, maritime climate, ozone and UV radiation.

Contact complement 0,5 A 250 V DC 13

Mechanical life 20 million (operating cycles)
Permissible ambient temperature Operation -40° C to +60° C
Storage -50° C to +80° C

Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 54 IEC/EN 60529
Technical data see catalog 5/100
Description data see catalog 5/020

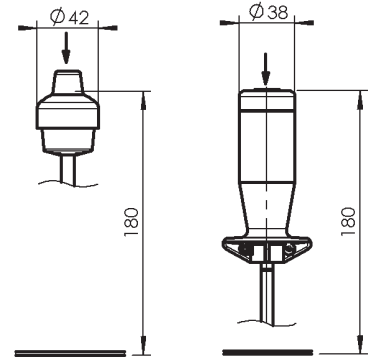
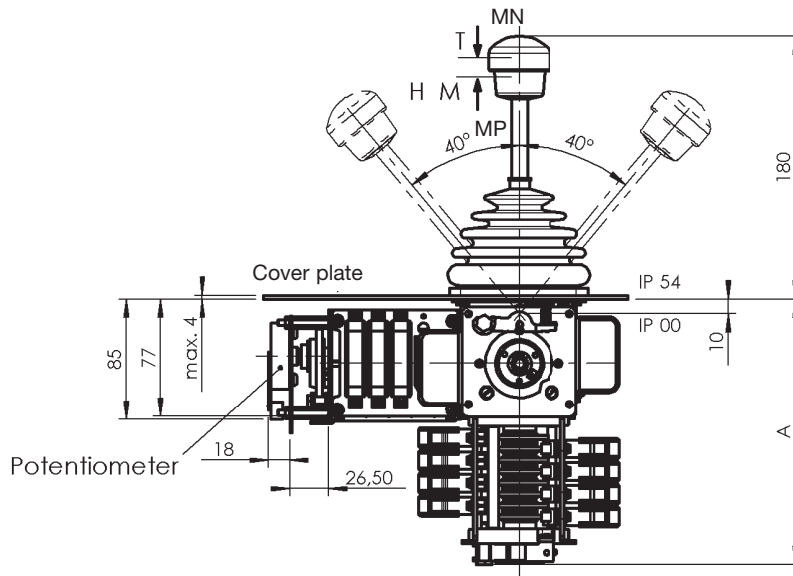
Spindle block with schematic representation of the master controller installation and deflection directions. Version shown for left-hand side installation (right-hand side installation is mirror image).



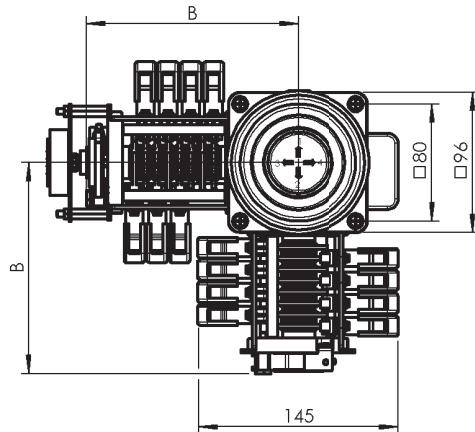
Pos.	VVB 61	VVB 61.1	VVB 62	VVB 64	VVB 64.1	Type expansion		Weight gramm	Type	Price EURO
1								960	WB 61	
2								980	WB 61.1	
3								980	WB 62	
4								1010	WB 64	
5								960	WB 64.1	
7.1	Multi-axis controller left		(dir. 1-2, 3-4)					60	L	
7.2	Multi-axis controller right		(dir. 5-6, 7-8)					60	R	
10	Gate cross-shaped		(prohibits diagonal shifting)					110	P	
11	Gate special-shaped		(e.g. H-gate)					30	PX	
20	Control-handle with knob solid									
21	Control-handle with latch for mechanical zero interlock									
21.1	by lifting							50	M	
21.2	by lifting, interlocking the gate							60	MP	
21.3	by lifting, interlocking in the joint bracket							60	MP	
21.4	by pushing down							50	MN	
21.5	Mechanical zero interlock with command devices see catalog 1/274									
22	Control-handle with dead man's button		1 NO				Pos. 22-25, 27 not possible for VVB 64...	150	T	
23	Control-handle with signal button		1 NO					150	H	
24	Control-handle with push button		1 NO					160	D	
25	Control-handle with flat push button		1 NO					160	DV	
26	Control-handle with palm grip B 1							40	B 1	
27	Control-handle with palm grip B 1 with push button top		1 NO					110	B 1T	
28	Control-handle long or short									
28.1			-40 mm						S3	
28.2			-20 mm						S5	
28.3			+20 mm						S8	
29	More knobs, grips and T-grips with and without signal devices see catalog 1/270ff									
30	Masterswitch (contact) switching sequence 4-0-4						No. of contacts 2	390	01	
31							4	550	02	
32	Direction 1-2 and 3-4 each 1 masterswitch						6	710	03	
33	Switching program according contact-arrangement MS... see catalog 5/001					A...	8	970	04	
34	or to your contact-arrangement						10	1130	05	
35							12	1390	06	
36	Switching sequence 5-0-5 or 6-0-6									
38	Spring return in 0-position		(for each direction)						Z	
39	Friction brake adjustable		(for each direction)						R	
40	Potentiometer e.t.c. each direction with mounted Wire-wound potentiometer T 130, with centre tap, 1,5 Watt wiper current max. 10 mA resistance 2 x 0,5k \cong P021, 2 x 1k \cong P022, 2 x 2k \cong P023, 2 x 5k \cong P024, 2 x 10k \cong P025					...P02 \square		70	P	
41	Prepared for mounting potentiometer shaft 6 mm adjusting-angle 2 x 150°								(P)	
42	Prepared for mounting potentiometer e.t.c. adjusting-angle variable.								(P)	
43	more Potentiometer e.t.c. see catalog 1/240ff									
60	Indicating labels not engraved with 2 or 4 arrows									
61	Engraving, each 10 characters									



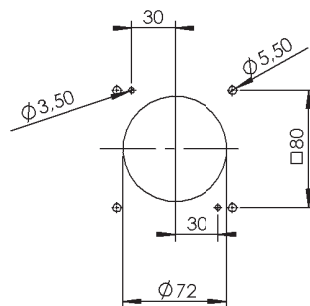
T = dead man's button
H = signal button
M = latch for mechanical zero interlock



D = push button B 1T = dead man's button



Hole pattern



Type	No. of contacts	Dimension A	Dimension B
01	2	136	99
02	4	152	115
03	6	167	130
04	8	183	146
05	10	198	161
06	12	214	177

	VVB64	L	S5	P	B1T - 02	Z	P + 01	R	P	-B-	-X-	A050	P024	+A05	P022	
multi-axis controller	└──┘															Potentiometer description dir. 3-4 (7-8) see 1/240ff
installation side L o. R		└──┘														Arrangement dir. 3-4 (7-8) see 5/001
special control handle			└──┘													Potentiometer description dir. 1-2 (5-6) see 1/240ff
gate				└──┘												Arrangement dir. 1-2 (5-6) see 5/001
handle					└──┘											special please describe housing
contact set dir. 1-2 (5-6)						└──┘										Potentiometer dir. 3-4 (7-8)
spring return dir. 1-2 (5-6)							└──┘									friction brake dir. 3-4 (7-8)
Potentiometer dir. 1-2 (5-6)								└──┘								
contact set dir. 3-4 (7-8)									└──┘							



Type VVC64L-8Z+8Z-...

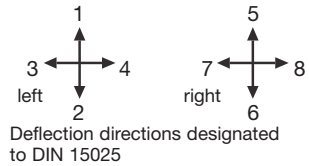
The multi-axis controller VVC 6 is a rugged switching device according IEC/EN 60947-5-1 for hoisting applications. The modular design enables the switching device to be used universally. The VVC 6 is resistant to oil, maritime climate, ozone and UV radiation.

Contact complement 8 A 250 V DC 13

Mechanical life 20 million (operating cycles)
Operation -40° C to +60° C
Permissible ambient temperature Storage -50° C to +80° C

Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 54 IEC/EN 60529
Technical data see catalog 5/100
Description data see catalog 5/020

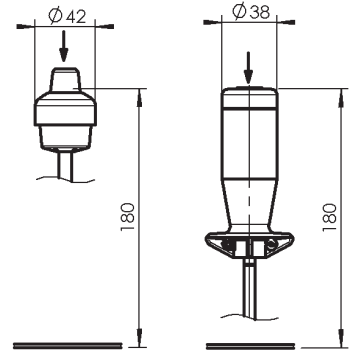
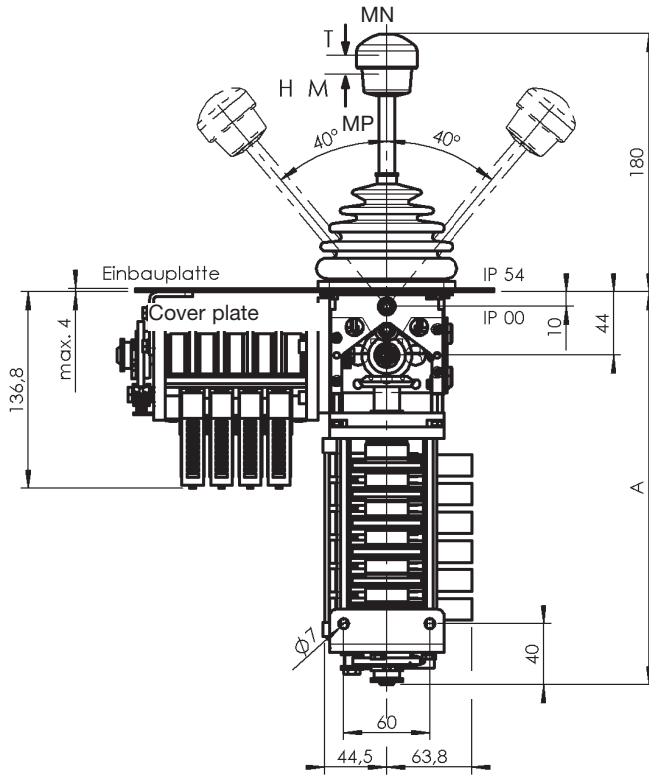
Spindle block with schematic representation of the master controller installation and deflection directions. Version shown for left-hand side installation (right-hand side installation is mirror image).



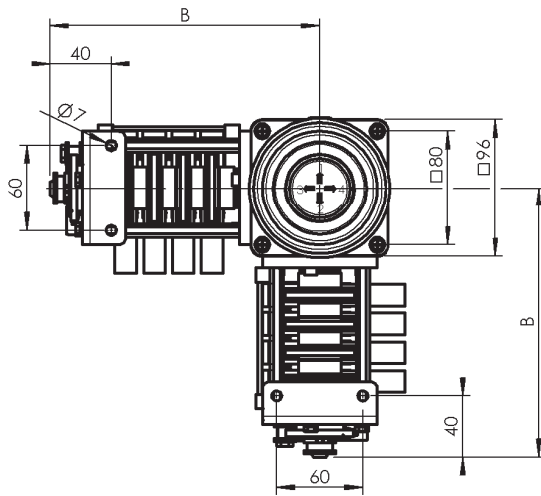
Pos.	VVC 61	VVC 61.1	VVC 62	VVC 64	VVC 64.1	Type expansion		Weight gramm	Type	Price EURO
1								960	VVC 61	
2								980	WC 61.1	
3								980	VVC 62	
4								1010	VVC 64	
5								960	WC 64.1	
7.1	Multi-axis controller left		(dir. 1-2, 3-4)					60	L	
7.2	Multi-axis controller right		(dir. 5-6, 7-8)					60	R	
10	Gate cross-shaped		(prohibits diagonal shifting)					110	P	
11	Gate special-shaped		(e.g. H-gate)					30	PX	
20	Control-handle with knob solid									
21	Control-handle with latch for mechanical zero interlock									
21.1	by lifting							50	M	
21.2	by lifting, interlocking the gate or the joint bracket							60	MP	
21.3	by lifting, interlocking in the joint bracket							60	MP	
21.4	by pushing down							50	MN	
21.5	Mechanical zero interlock with command devices see catalog 1/274									
22	Control-handle with dead man's button 1 NO					Pos. 22-25, 27 not possible for VVC 64...		200	T	
23	Control-handle with signal button 1 NO						200	H		
24	Control-handle with push button 1 NO						210	D		
25	Control-handle with flat push button 1 NO						210	DV		
26	Control-handle with palm grip B 1						40	B 1		
27	Control-handle with palm grip B 1 with push button top 1 NO						160	B 1T		
28	Control-handle long or short									
28.1			-40 mm						S3	
28.2			-20 mm						S5	
28.3			+20 mm						S8	
29	More knobs, grips and T-grips with and without signal devices see catalog 1/270ff									
30	Masterswitch (contact) switching sequence 4-0-4					A...	No. of contacts 2	490	2	
31							4	750	4	
32	Direction 1-2 and 3-4 each 1 masterswitch						6	1010	6	
33	Switching program according contact-arrangement MS... see catalog 5/001						8	1370	8	
34	or to your contact-arrangement						10	1630	10	
35							12	1990	12	
36	Switching sequence 5-0-5 or 6-0-6									
38	Spring return in 0-position		(for each direction)						Z	
39	Friction brake adjustable		(for each direction)						R	
40										
50										
60	Indicating labels not engraved with 2 or 4 arrows									
61	Engraving, each 10 characters									



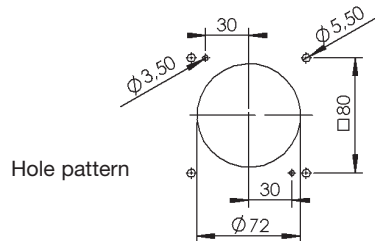
T = dead man's button
H = signal button
M = latch for mechanical zero interlock



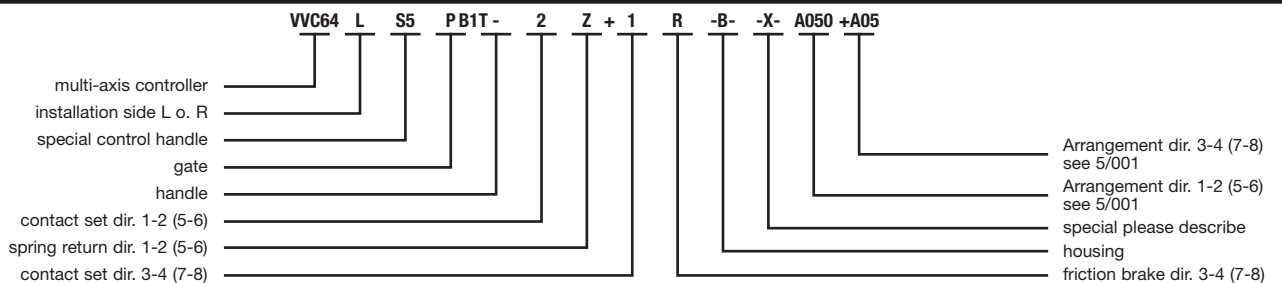
D = push button B 1T = dead man's button



Type	No. of contacts	Dimension A	Dimension B
1	1	169	125
2	2	189	145
3	3	209	165
4	4	229	185
5	5	249	205
6	6	269	225
7	7	289	245
8	8	309	265
9	9	329	285
10	10	349	305
11	11	369	325
12	12	389	345



Hole pattern





Type V11LT-02Z+02Z-...

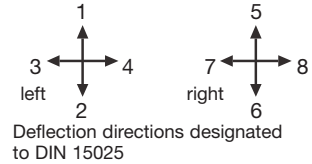
The multi-axis controller V 11 is a rugged switching device according IEC/EN 60947-5-1 for hoisting applications. The modular design enables the switching device to be used universally. The V 11 is resistant to oil, maritime climate, ozone and UV radiation.

**Contact complement 2 A 250 V AC 15 or 1 A 24 V DC 13 (standard)
or 4 A 250 V AC 15 (special) with positive opening operation**

Mechanical life 10 million (operating cycles)
Permissible ambient temperature Operation -40° C to +60° C
Storage -50° C to +80° C

Climate resistance IEC 60068-2-78
Damp heat constant IEC 60068-2-30
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 54 IEC/EN 60529
Technical data see catalog 5/100
Description data see catalog 5/020

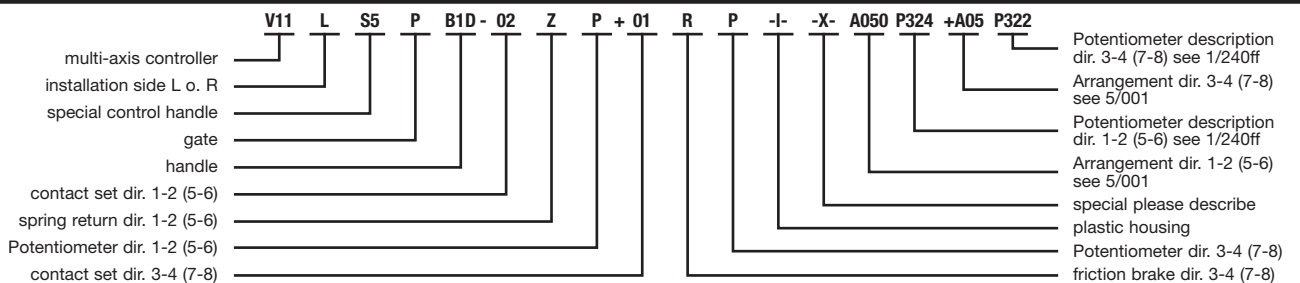
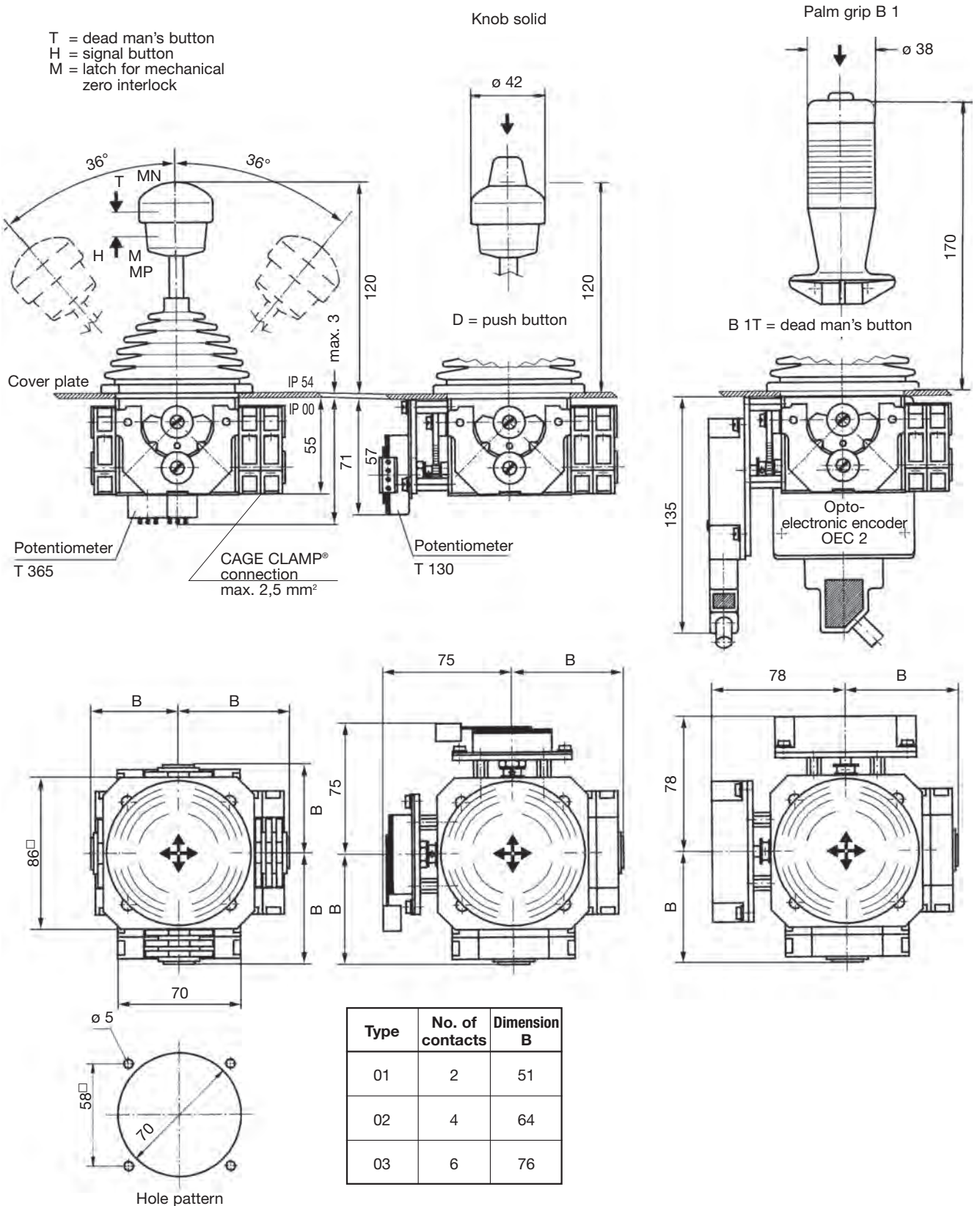
Spindle block with schematic representation of the master controller installation and deflection directions.
Version shown for left-hand side installation left
(right-hand side installation is mirror image).



Pos.	V 11.1	V 11	Type expansion		Weight gramm	Type	Price EURO	
1					400	V 11.1		
2								
3						500	V 11	
4								
5								
7.1	Multi-axis controller left	(dir. 1-2, 3-4)				L		
7.2	Multi-axis controller right	(dir. 5-6, 7-8)				R		
10	Gate cross-shaped	(prohibits diagonal shifting)			60	P		
11	Gate special-shaped	(e.g. H-gate)			60	PX		
20	Control-handle with knob solid							
21	Control-handle with latch for mechanical zero interlock							
21.1	by lifting				50	M		
21.2								
21.4	by pushing down				50	MN		
21.5	Mechanical zero interlock with command devices see catalog 1/274							
22	Control-handle with dead man's button 1 NO				100	T		
23	Control-handle with signal button 1 NO				100	H		
24	Control-handle with push button 1 NO				110	D		
25	Control-handle with flat push button 1 NO				110	DV		
26	Control-handle with palm grip B 1				40	B 1		
27	Control-handle with palm grip B 1 with push button top 1 NO				60	B 1T		
28	Control-handle long or short							
28.2		-20 mm				S5		
28.3		+20 mm				S8		
29	More knobs, grips and T-grips with and without signal devices see catalog 1/270ff							
30	Masterswitch (contact set) switching sequence 4-0-4			No. of contacts 2	70	01		
31				4	130	02		
32	Direction 1-2 and 3-4 each 1 masterswitch			6	190	03		
33	Switching program according contact-arrangement MS... see catalog 5/001		A...					
34	or to your contact-arrangement							
38	Spring return in 0-position	(for each direction)			25	Z		
39	Friction brake adjustable	(for each direction)			20	R		
40	Potentiometer e.t.c. each direction with mounted Conductive-plastic potentiometer T 365, with centre tap linear Life 10 ⁷ switching cycles resistance 2 x 5 kOhm, 0,5 Watt wiper current max. 1 mA		...P324		70	P		
41	Prepared for mounting potentiometer shaft 6 mm adjusting-angle 2 x 150°					(P)		
42	Prepared for mounting potentiometer e.t.c. adjusting-angle variable.					(P)		
43	more Potentiometer e.t.c. see catalog 1/240ff		C..., P...					
50	Plastic housing I 160 x 240, masterswitch max. size 03				800	I		
52	More housing see catalog 1/350							
60	Indicating labels not engraved with 2 or 4 arrows							
61	Engraving, each 10 characters							
70	Command and indicating devices see catalog 1/360							



T = dead man's button
H = signal button
M = latch for mechanical zero interlock





Type V5LT-4Z+4Z-...

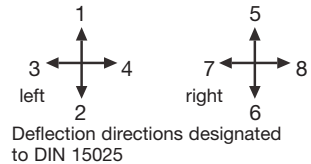
The multi-axis controller V 5 is a rugged switching device according IEC/EN 60947-5-1 for hoisting applications. The modular design enables the switching device to be used universally. The V 5 is resistant to oil, maritime climate, ozone and UV radiation.

Contact complement 2 A 250 V AC 15 or 3 A 24 V DC 13

Mechanical life 6 million (operating cycles)
Operation -40° C to +60° C
Permissible ambient temperature Storage -50° C to +80° C

Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 54 IEC/EN 60529
Technical data see catalog 5/100
Description data see catalog 5/020

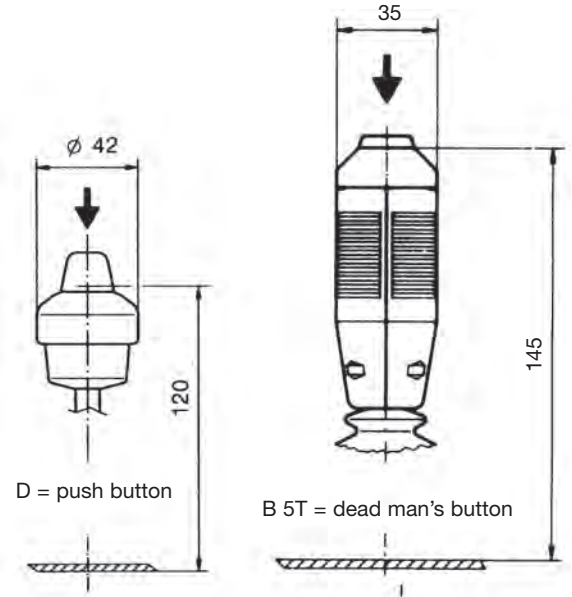
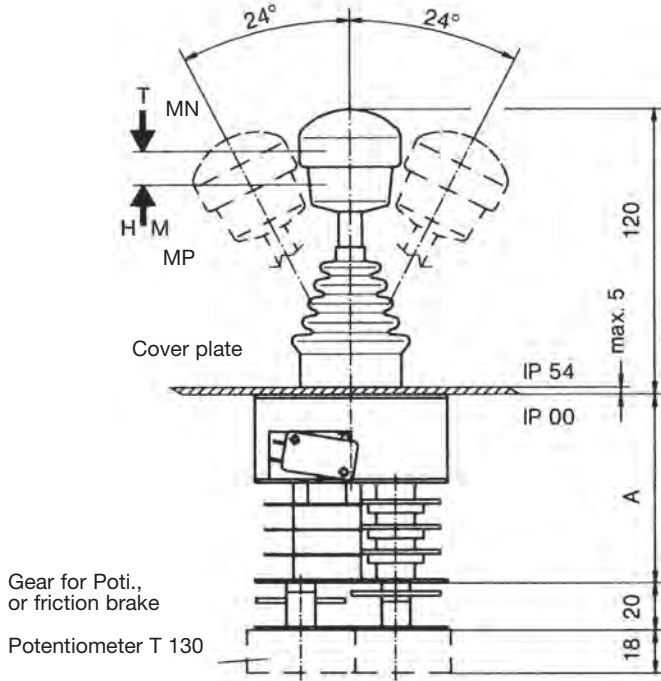
Spindle block with schematic representation of the master controller installation and deflection directions. Version shown for left-hand side installation (right-hand side installation is mirror image).



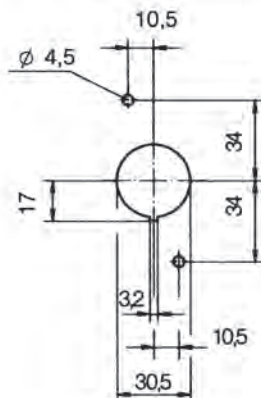
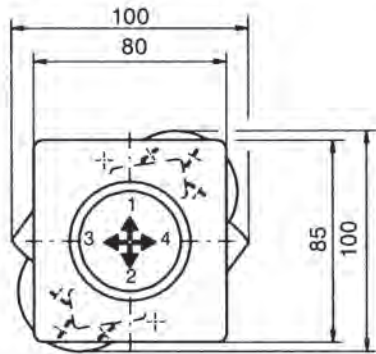
Pos.	V 51	V 5	Type expansion		Weight gramm	Type	Price EURO	
1					400	V 51		
2								
3					500	V 5		
4								
5								
7.1	Multi-axis controller left	(dir. 1-2, 3-4)				L		
7.2	Multi-axis controller right	(dir. 5-6, 7-8)				R		
10	Gate cross-shaped	(prohibits diagonal shifting)			50	P		
11	Gate special-shaped	(e.g. H-gate)			50	PX		
20	Control-handle with knob solid							
21	Control-handle with latch for mechanical zero interlock							
21.1	by lifting				50	M		
21.2								
21.4	by pushing down				50	MN		
21.5	Mechanical zero interlock with command devices see catalog 1/274							
22	Control-handle with dead man's button	1 NO			50	T		
23	Control-handle with signal button	1 NO			50	H		
24	Control-handle with push button	1 NO			60	D		
25	Control-handle with flat push button	1 NO			60	DV		
26	Control-handle with palm grip B 5				40	B 5		
27	Control-handle with palm grip B 5 with push button top	1 NO			60	B 5T		
28	Control-handle long or short							
28.2		-20 mm				S5		
28.3		+20 mm				S8		
29	More knobs, grips and T-grips with and without signal devices see catalog 1/270ff							
30	Masterswitch (contact) switching sequence 3-0-3			No. of contacts	1	1		
31					2	2		
32	Direction 1-2 and 3-4 each 1 masterswitch				3	3		
33	Switching program according contact-arrangement MS... see catalog 5/001 or to your contact-arrangement		A...		4	4		
34					5	5		
35					6	6		
36	Switching sequence 4-0-4							
37	Micro changeover contact (MZT 1) with positive opening operation (additional price)				1			
38	Spring return in 0-position (for each direction)					25	Z	
39	Friction brake adjustable (for each direction)					30	R	
40	Potentiometer e.t.c. each direction with mounted Wire-wound potentiometer T 130, with centre tap, 1,5 Watt wiper current max. 10 mA resistance 2 x 0,5k \pm P021, 2 x 1k \pm P022, 2 x 2k \pm P023, 2 x 5k \pm P024, 2 x 10k \pm P025		...P02 k			70	P	
41	Prepared for mounting potentiometer shaft 6 mm adjusting-angle 2 x 150°						(P)	
42	Prepared for mounting potentiometer e.t.c. adjusting-angle variable.						(P)	
43	more Potentiometer e.t.c. see catalog 1/240ff		P...					
50	Plastic housing I 120 x 160, masterswitch max. size 6					600	I	
52	More housing see catalog 1/350							
60	Indicating labels not engraved with 2 or 4 arrows							
61	Engraving, each 10 characters							
70	Command and indicating devices see catalog 1/360							



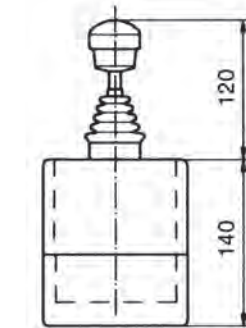
T = dead man's button
H = signal button
M = latch for mechanical zero interlock



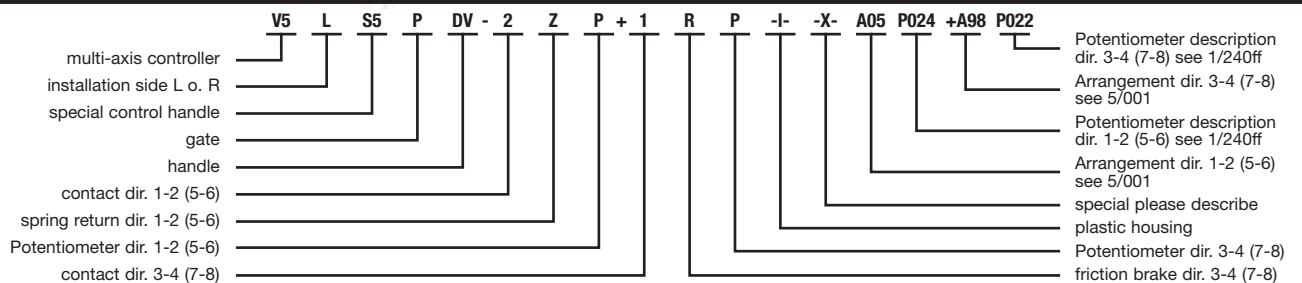
Type	No. of contacts	Dimension A
1	1	58
2	2	69
3	3	79
4	4	90
5	5	100
6	6	111



Hole pattern



Plastic housing





Type VV51LB1T-2RP-...

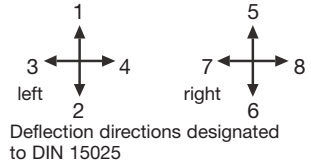
The multi-axis controller VV 5 is a rugged switching device according IEC/EN 60947-5-1 for electro-hydraulic applications. The modular design enables the switching device to be used universally. The VV 5 is resistant to oil, maritime climate, ozone and UV radiation.

Contact complement 2 A 250 V AC 15 or 3 A 24 V DC 13

Mechanical life 10 million (operating cycles)
Permissible ambient temperature Operation -40° C to +60° C
Storage -50° C to +80° C

Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 54 IEC/EN 60529
Technical data see catalog 5/100
Description data see catalog 5/020

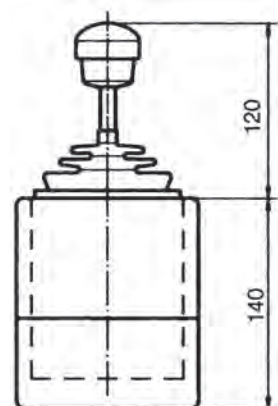
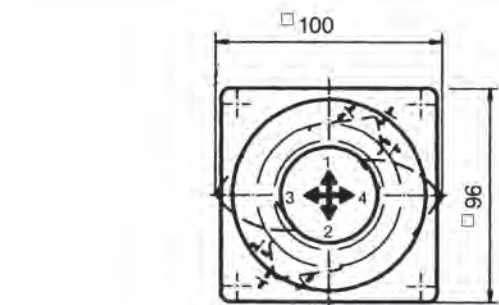
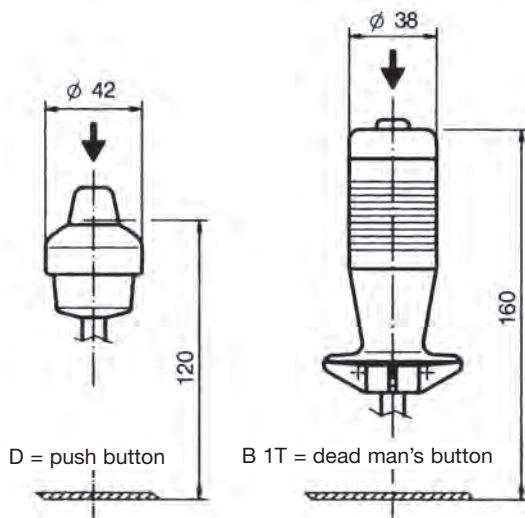
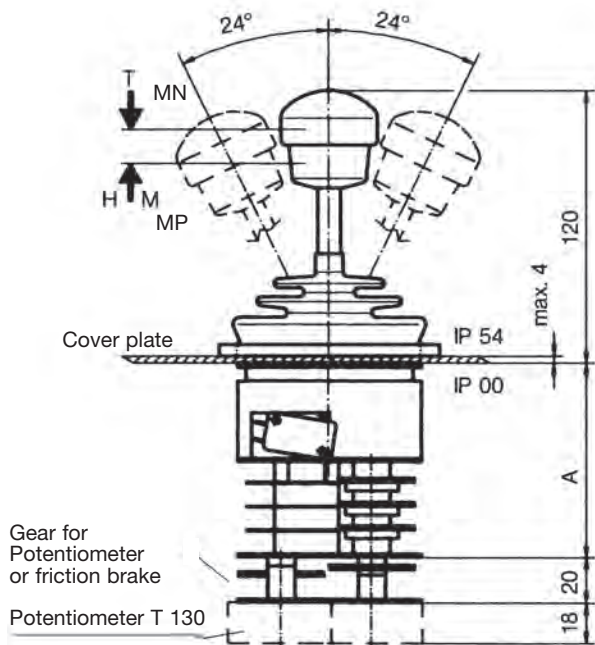
Spindle block with schematic representation of the master controller installation and deflection directions. Version shown for left-hand side installation (right-hand side installation is mirror image).



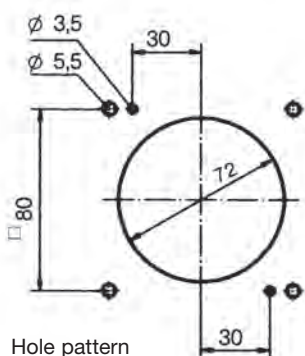
Pos.	VV 51	VV 5	Type expansion		Weight gramm	Type	Price EURO	
1					500	VV 51		
2								
3						600	VV 5	
4								
5								
7.1	Multi-axis controller left	(dir. 1-2, 3-4)				L		
7.2	Multi-axis controller right	(dir. 5-6, 7-8)				R		
10	Gate cross-shaped	(prohibits diagonal shifting)			60	P		
11	Gate special-shaped	(e.g. H-gate)			60	PX		
20	Control-handle with knob solid							
21	Control-handle with latch for mechanical zero interlock							
21.1	by lifting				50	M		
21.2	by lifting, interlocking the gate				60	MP		
21.4	by pushing down				50	MN		
21.5	Mechanical zero interlock with command devices see catalog 1/274							
22	Control-handle with dead man's button	1 NO			100	T		
23	Control-handle with signal button	1 NO			100	H		
24	Control-handle with push button	1 NO			110	D		
25	Control-handle with flat push button	1 NO			110	DV		
26	Control-handle with palm grip B	1			40	B 1		
27	Control-handle with palm grip B 1 with push button top	1 NO			60	B 1T		
28	Control-handle long or short							
28.2		-20 mm				S5		
28.3		+20 mm				S8		
29	More knobs, grips and T-grips with and without signal devices see catalog 1/270ff							
30	Masterswitch (contact) switching sequence	3-0-3		No. of contacts	1	1		
31					2	2		
32	Direction 1-2 and 3-4 each	1 masterswitch			3	3		
33	Switching program according contact-arrangement MS...	see catalog 5/001	A...		4	4		
34	or to your contact-arrangement				5	5		
35					6	6		
36	Switching sequence	4-0-4						
38	Spring return in 0-position	(for each direction)			25	Z		
39	Friction brake adjustable	(for each direction)			30	R		
40	Potentiometer e.t.c. each direction with mounted Wire-wound potentiometer T 130, with centre tap, 1,5 Watt wiper current max. 10 mA resistance 2 x 0,5k \pm P021, 2 x 1k \pm P022, 2 x 2k \pm P023, 2 x 5k \pm P024, 2 x 10k \pm P025		...P02 <input type="checkbox"/>		70	P		
41	Prepared for mounting potentiometer shaft 6 mm adjusting-angle 2 x 150°					(P)		
42	Prepared for mounting potentiometer e.t.c. adjusting-angle variable.					(P)		
43	more Potentiometer e.t.c. see catalog 1/240ff		P...					
50	Plastic housing I	120 x 160, masterswitch max. size 4			600	I		
52	More housing see catalog	1/350						
60	Indicating labels not engraved with	2 or 4 arrows						
61	Engraving, each	10 characters						
70	Command and indicating devices see catalog	1/360						



T = dead man's button
H = signal button
M = latch for mechanical zero interlock

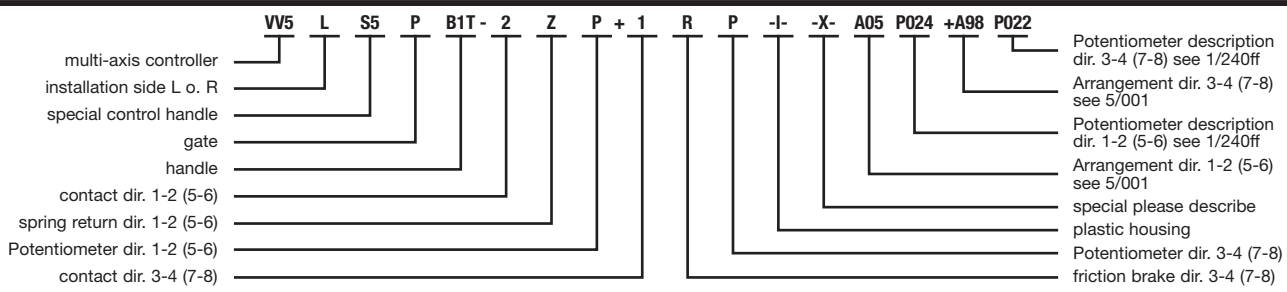
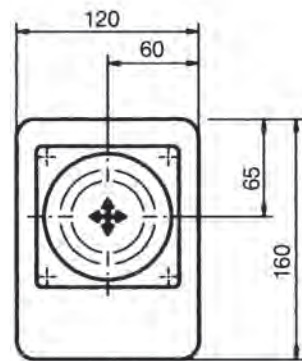


Plastic housing



Hole pattern

Type	No. of contacts	Dimension A
1	1	66
2	2	77
3	3	87
4	4	98
5	5	108
6	6	119





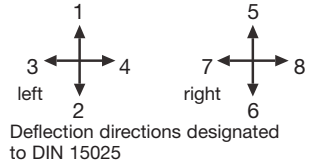
Type V8LB3DSRPA12-2ZP+2ZP-...

The multi-axis controller V 8 is a rugged switching device according IEC/EN 60947-5-1 for electro-hydraulic applications. The modular design enables the switching device to be used universally. The V 8 is resistant to oil, maritime climate, ozone and UV radiation.

Contact complement 0,5 A 110 V AC 15 or 1,5 A 24 V DC 13
I min > 0,2 mA 2 V DC 12 Gold plated for max. load of 0,12 Watt (standard)

Mechanical life V 8	10 million (operating cycles)
Mechanical life VV 8	20 million (operating cycles)
Permissible ambient temperature	Operation -40° C to +60° C
	Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection front	IP 54 IEC/EN 60529
Technical data see catalog 5/100	
Description data see catalog 5/020	

Spindle block with schematic representation of the master controller installation and deflection directions.
Version shown for left-hand side installation (right-hand side installation is mirror image).



Pos.	V 81	V 8	Type expansion		Weight gramm	Type	Price EURO
1	1	1			800	V 81	
2	↑	↑			800	VV 81	
3	○	3 ← ○ → 4			900	V 8	
4	↓	↓			900	VV 8	
5	2	2					
7.1	Multi-axis controller left	(dir. 1-2, 3-4)				L	
7.2	Multi-axis controller right	(dir. 5-6, 7-8)				R	
10	Gate cross-shaped	(prohibits diagonal shifting)			60	P	
11	Gate special-shaped	(e.g. H-gate)			60	PX	
20	Control-handle with knob solid						
21	Control-handle with latch for mechanical zero interlock						
21.1	by lifting				50	M	
21.2	by lifting, interlocking the gate				60	MP	
21.3	by lifting, interlocking in the joint bracket (only VV 8)				60	MP	
21.4	by pushing down				50	MN	
21.5	Mechanical zero interlock with command devices see catalog 1/274						
22	Control-handle with dead man's button 1 NO				100	T	
23	Control-handle with signal button 1 NO				100	H	
24	Control-handle with push button 1 NO				110	D	
25	Control-handle with flat push button 1 NO				110	DV	
26	Control-handle with palm grip B 1				40	B 1	
27	Control-handle with palm grip B 1 with push button top 1 NO				60	B 1T	
28	Control-handle long or short						
28.2		-20 mm				S5	
28.3		+20 mm				S8	
29	More knobs, grips and T-grips with and without signal devices see catalog 1/270ff						
30	Masterswitch (contact) switching sequence -0-			No. of contacts	20	1	
31					40	2	
32	Direction 1-2 and 3-4 each 1 masterswitch				60	3	
33	Switching program according contact-arrangement MS... see catalog 5/001		A...				
34	or to your contact-arrangement						
36	Switching sequence 3-0-3						
38	Spring return in 0-position (for each direction)				30	Z	
39	Friction brake adjustable (for each direction)				30	R	
40	Potentiometer e.t.c. each direction with mounted Conductive-plastic potentiometer T 301, with centre tap linear 0,5 Watt wiper current max. 1 mA resistance 2 x 1k ≅ P182, 2 x 2k ≅ P183, 2 x 5k ≅ P184, 2 x 10k ≅ P185 Prepared for mounting potentiometer shaft 6 mm adjusting-angle 2 x 120°		...P18 □		70	P	
41	Prepared for mounting potentiometer shaft 6 mm adjusting-angle 2 x 120°					(P)	
42	Prepared for mounting potentiometer e.t.c. adjusting-angle variable.					(P)	
43	more Potentiometer e.t.c. see catalog 1/240ff		P...				
45	Electronic (Amplifier, Profi-Bus, CAN-Bus) see catalog 3/510ff		E...				
50	Cover housing				300	B	
51	Filter plug M 20 for air-condition				20		
52	Cable entry M 20 with anti-kink protection and strain relief				30		
53	Plug in socket 14-pole female insert CPC 17 wired				150		
54	Connector 14-pole male insert CPC 17 unwired				150		
55	Wiring plug in socket or connector each wired-connection						
60	Indicating labels not engraved with 2 or 4 arrows						
61	Engraving, each 10 characters						

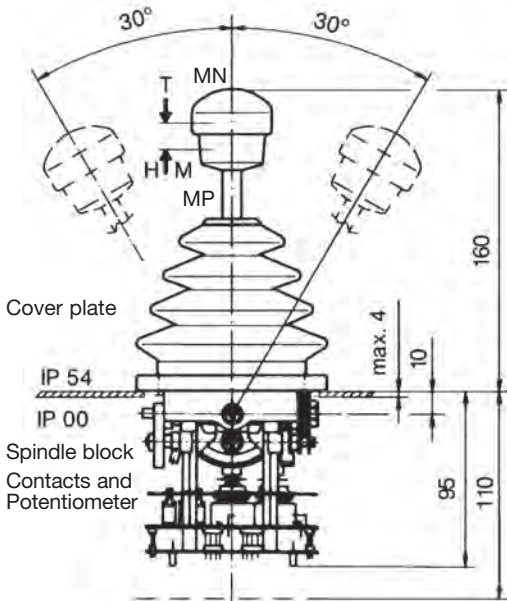


T = dead man's button
H = signal button
M = latch for mechanical zero interlock

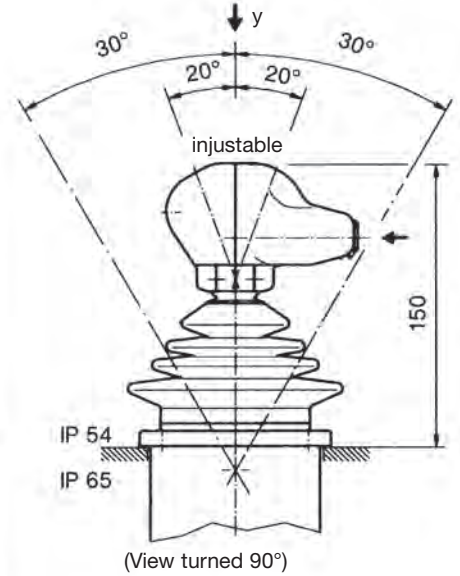
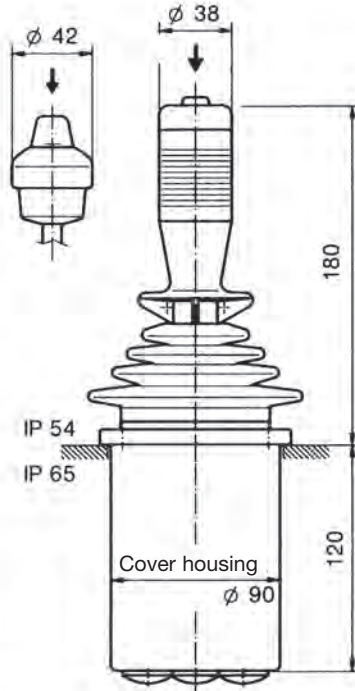
Knob solid
D = -push button

Palm grip B 1
B 1T = dead man's button
see catalog 1/284

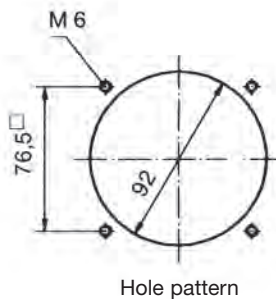
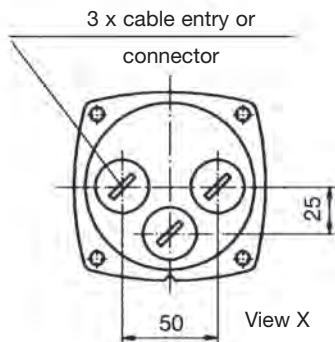
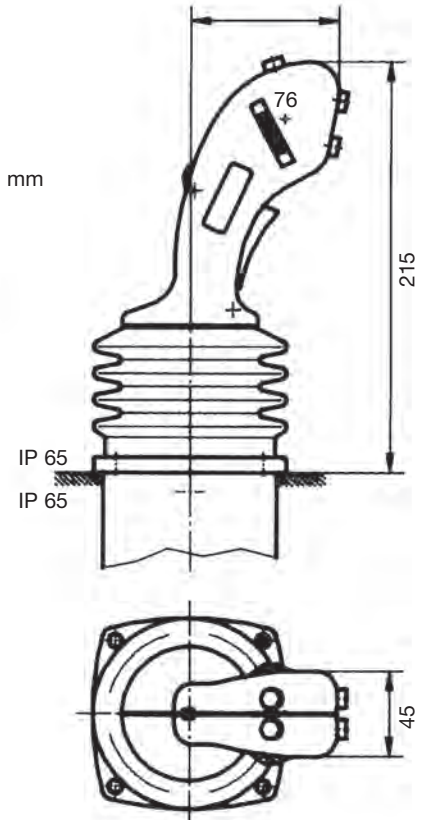
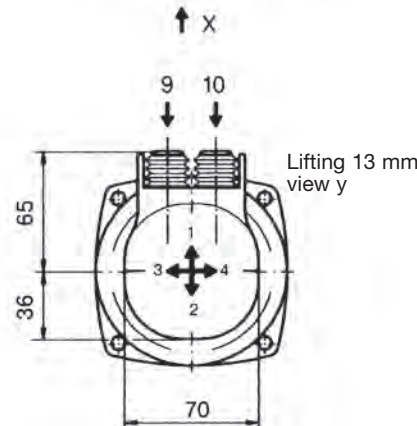
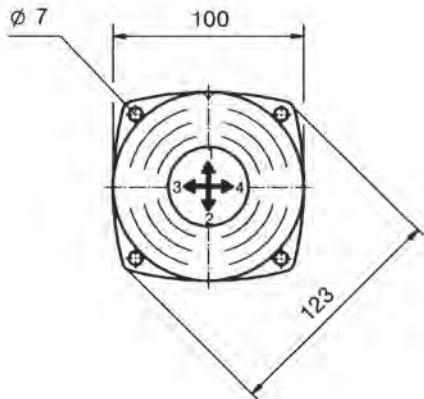
Palm grip B 2
for the 3. direction 9-10
see catalog 1/285



Expanse for impedance-converter and board with solder-, plug-, or screw terminal



Palm grip B 3
see catalog 1/286
for the 3. direction 11-12
for the 4. direction 13-14



	V8	L	S5	P	B3K - 3	Z	P + 1	R	P	-B-	-X-	A050	P184	+A98	P182	
multi-axis controller	✓															Potentiometer description dir. 3-4 (7-8) see 1/240ff
installation side L o. R		✓														Arrangement dir. 3-4 (7-8) see 5/001
special control handle			✓													Potentiometer description dir. 1-2 (5-6) see 1/240ff
gate				✓												Arrangement dir. 1-2 (5-6) see 5/001
handle					✓											special please describe housing
contact dir. 1-2 (5-6)						✓										Potentiometer dir. 3-4 (7-8)
spring return dir. 1-2 (5-6)							✓									friction brake dir. 3-4 (7-8)
Potentiometer dir. 1-2 (5-6)								✓								
contact dir. 3-4 (7-8)									✓							



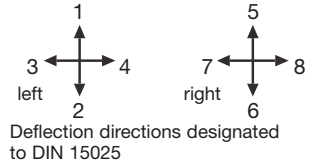
Type V85L-2ZS+2ZS-B...

The multi-axis controller V 85 is a rugged switching device according IEC/EN 60947-5-1 for electro-hydraulic applications. The modular design enables the switching device to be used universally. The V 85 is resistant to oil, maritime climate, ozone and UV radiation.

Contact complement 0,5 A 110 V AC 15 or 1,5 A 24 V DC 13
I min > 0,2 mA 2 V DC 12 Gold plated for max. load of 0,12 Watt (standard)

Mechanical life V 85	10 million (operating cycles)
Mechanical life VV 85	20 million (operating cycles)
Permissible ambient temperature	Operation -40° C to +60° C
	Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection front	IP 54 IEC/EN 60529
Technical data see catalog 5/100	
Description data see catalog 5/020	

Spindle block with schematic representation of the master controller installation and deflection directions.
Version shown for left-hand side installation (right-hand side installation is mirror image).



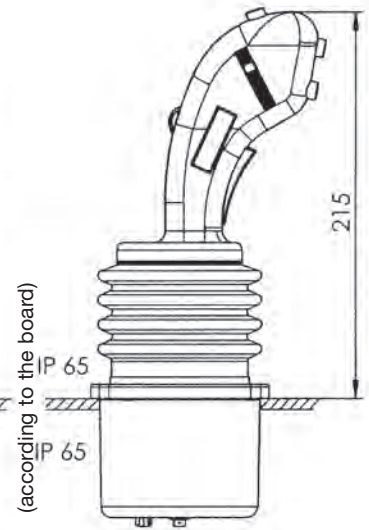
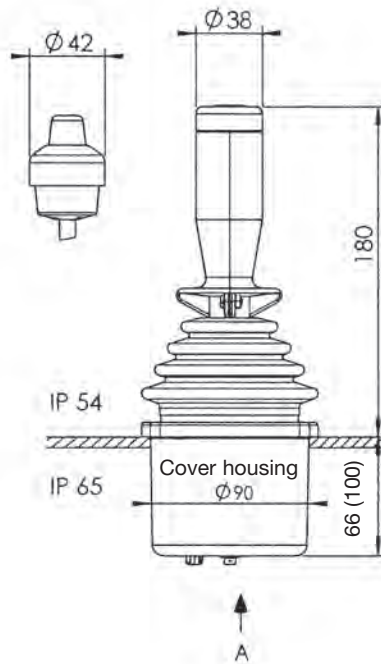
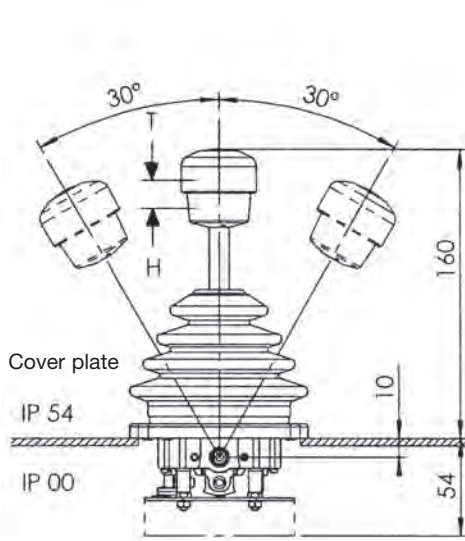
Pos.	V 85.1	V 85	Type expansion	Weight gramm	Type	Price EURO
1				800	V 85.1	
2				800	VV 85.1	
3				900	V 85	
4				900	VV 85	
5						
7.1	Multi-axis controller left	(dir. 1-2, 3-4)			L	
7.2	Multi-axis controller right	(dir. 5-6, 7-8)			R	
10	Gate cross-shaped	(prohibits diagonal shifting)		60	P	
11	Gate special-shaped	(e.g. H-gate)		60	PX	
20	Control-handle with knob solid					
21	Control-handle with latch for mechanical zero interlock by lifting			50	M	
22	Control-handle with dead man's button 1 NO			100	T	
23	Control-handle with signal button 1 NO			100	H	
24	Control-handle with push button 1 NO			110	D	
25	Control-handle with flat push button 1 NO			110	DV	
26	Control-handle with palm grip B 1			40	B 1	
27	Control-handle with palm grip B 1 with push button top 1 NO			60	B 1T	
28	Control-handle long or short					
28.2		-20 mm			S5	
28.3		+20 mm			S8	
29	More knobs, grips and T-grips with and without signal devices see catalog 1/270ff					
30	Masterswitch (contact) switching sequence -0-			No. of contacts 1	1	
31				2	2	
32	Direction 1-2 and 3-4 each 1 masterswitch					
33	Switching program according contact-arrangement MS... see catalog 5/001		A...			
34	or to your contact-arrangement					
38	Spring return in 0-position	(for each direction)		30	Z	
39	Friction brake adjustable	(for each direction)		30	R	
40	Potentiometer e.t.c. each direction with mounted Magnet KEM for redundant Hallsensors			70	S	
42	Voltage output 0,5-2,5-4,5 Volt electronic for 1 axis		E411			
43	electronic for 2 axis		E412			
	Technical data: Power supply 4,6-5,5 Volt output 0,5-2,5-4,5 Volt + 5 mA, output characteristic Linear					
45	more Electronic (Amplifier, Profi-Bus, CAN-Bus) see catalog 3/510ff		E...			
50	Cover housing			300	B	
51	Filter plug M 20 for air-condition			20		
52	Cable entry M 20 with anti-kink protection and strain relief			30		
53	Plug in socket 9-pole female insert D-SUB9 wired			150		
54	Connector 9-pole male insert D-SUB9 unwired			150		
55	Wiring plug in socket or connector each wired-connection					
60	Indicating labels not engraved with 2 or 4 arrows					
61	Engraving, each 10 characters					



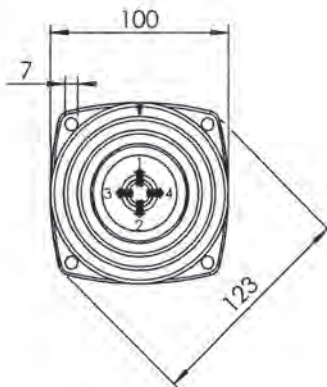
T = dead man's button
H = signal button

Knob solid
D = -push button

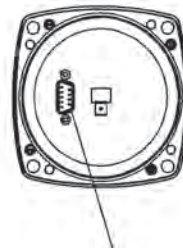
Palm grip B 1
B 1T = dead man's button
see catalog 1/284



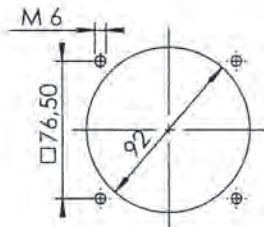
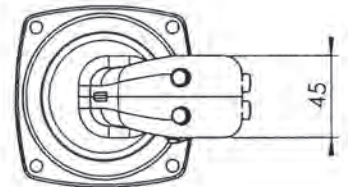
Palm grip B 3
see catalog 1/286
for the 3. direction 11-12
for the 4. direction 13-14



View A



Plug in socket D-SUB9



Hole pattern

	V85	L	S5	P	D - 2	Z	S + 2	Z	S	-B-	-X-	A05	E...	
multi-axis controller	_____													
installation side L o. R	_____													
special control handle	_____													electronic description dir. 1-2 (5-6) + dir. 3-4 (7-8) see 3/510ff
gate	_____													Arrangement dir. 1-2 (5-6) + dir. 3-4 (7-8) see 5/001
handle	_____													special please describe
contact dir. 1-2 (5-6)	_____													housing
spring return dir. 1-2 (5-6)	_____													Hallsensor dir. 3-4 (7-8)
hallsensor dir. 1-2 (5-6)	_____													spring return dir. 3-4 (7-8)
contact dir. 3-4 (7-8)	_____													



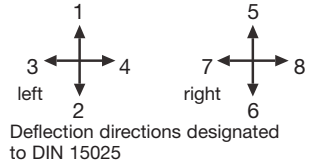
Type V25LT-2ZS+2ZS-B...

The multi-axis controller V 25 is a rugged switching device according IEC/EN 60947-5-1 for electro-hydraulic applications. The modular design enables the switching device to be used universally. The V 25 is resistant to oil, maritime climate, ozone and UV radiation.

Contact complement 0,5 A 110 V AC 15 or 1,5 A 24 V DC 13
I min > 0,2 mA 2 V DC 12 Gold plated for max. load of 0,12 Watt (standard)

Mechanical life V 25	8 million (operating cycles)
Permissible ambient temperature	Operation -40° C to +60° C
	Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection front	IP 54 IEC/EN 60529
Technical data see catalog 5/100	
Description data see catalog 5/020	

Spindle block with schematic representation of the master controller installation and deflection directions.
Version shown for left-hand side installation (right-hand side installation is mirror image).



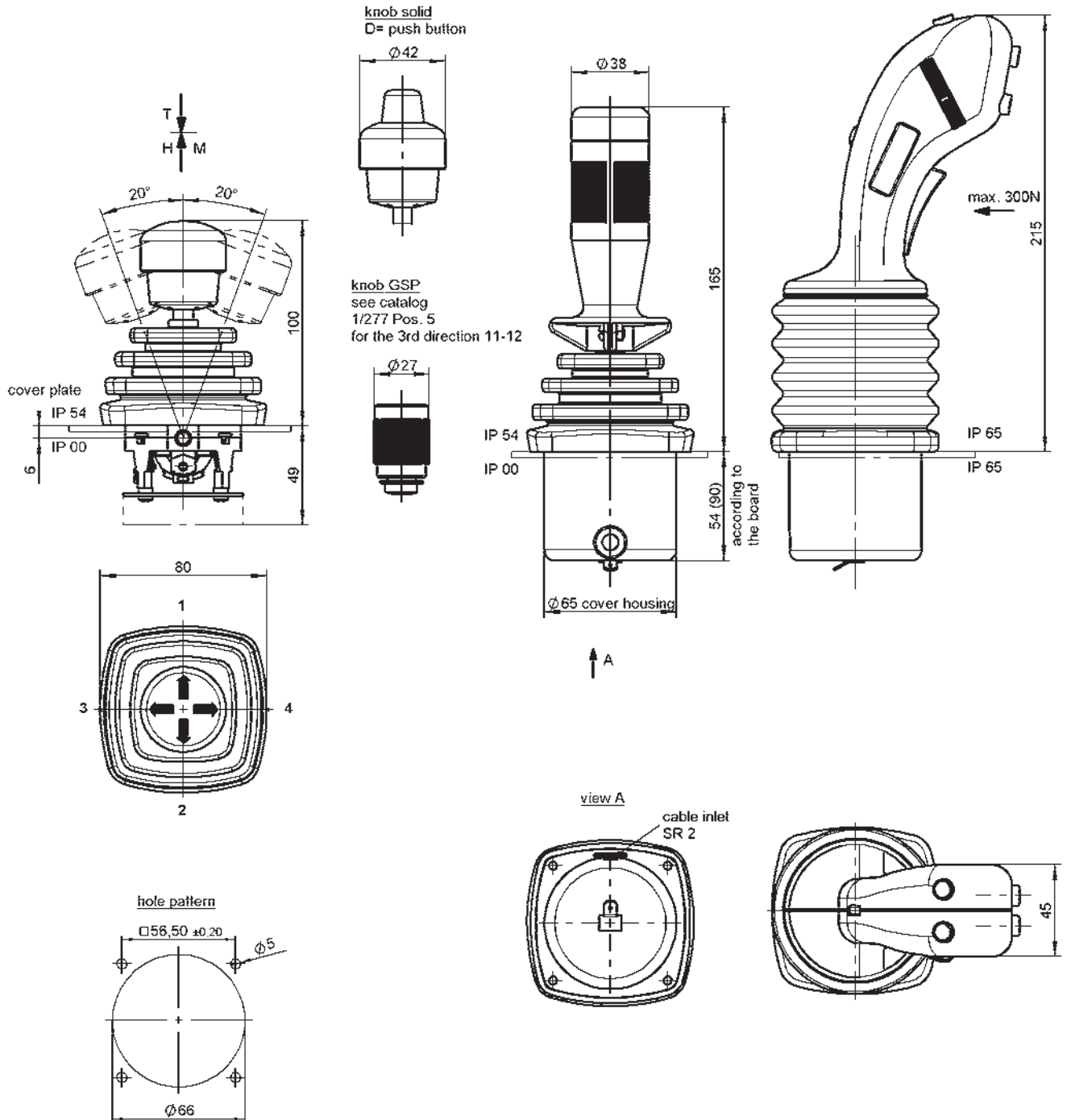
Pos.	V 25.1	V 25	Type expansion	Weight gramm	Type	Price EURO
1				500	V 25.1	
2						
3				500	V 25	
4						
5						
7.1	Multi-axis controller left	(dir. 1-2, 3-4)			L	
7.2	Multi-axis controller right	(dir. 5-6, 7-8)			R	
10	Gate cross-shaped	(prohibits diagonal shifting)		60	P	
11	Gate special-shaped	(e.g. H-gate)		60	PX	
20	Control-handle with knob solid					
21	Control-handle with latch for mechanical zero interlock by lifting			50	M	
22	Control-handle with dead man's button 1 NO			100	T	
23	Control-handle with signal button 1 NO			100	H	
24	Control-handle with push button 1 NO			110	D	
25	Control-handle with flat push button 1 NO			110	DV	
26	Control-handle with palm grip B 1			40	B 1	
27	Control-handle with palm grip B 1 with push button top 1 NO			60	B 1T	
28	Control-handle long					
28.2		+20 mm			S8	
29	More knobs, grips and T-grips with and without signal devices see catalog 1/270ff					
30	Masterswitch (contact) switching sequence -0-			No. of contacts 1	1	
31				2	2	
32	Direction 1-2 and 3-4 each 1 masterswitch					
33	Switching program according contact-arrangement MS... see catalog 5/001		A...			
34	or to your contact-arrangement					
38	Spring return in 0-position	(included in the spindle block)		30	Z	
40	Potentiometer e.t.c. each direction with mounted Magnet KEM for redundant Hallsensors			70	S	
42	Voltage output 0,5-2,5-4,5 Volt electronic for 1 axis		E411			
43	electronic for 2 axis		E412			
	Technical data: Power supply 4,6-5,5 Volt output 0,5-2,5-4,5 Volt + 5 mA, output characteristic Linear					
45	more Electronic (Amplifier, Profi-Bus, CAN-Bus) see catalog 3/510ff					
50	Cover housing		E...	300	B	
51	Filter plug M 20 for air-condition			20		
52	Cable entry M 20 with anti-kink protection and strain relief			30		
53	Plug in socket 9-pole female insert D-SUB9 wired			150		
54	Connector 9-pole male insert D-SUB9 unwired			150		
55	Wiring plug in socket or connector each wired-connection					
60	Indicating labels not engraved with 2 or 4 arrows					
61	Engraving, each 10 characters					



T = dead man's button
H = signal button
M = latch for mechanical zero interlock

palm grip B1
B 1T= dead man's button
see catalog 1/284

palm grip B3
see catalog 1/286
for the 3rd direction 11-12
for the 4th direction 13-14



	V25	L	S5	P	D - 2	Z	S + 2	Z	S	-B-	-X-	A05	E...	
multi-axis controller	└──	└──	└──	└──	└──	└──	└──	└──	└──	└──	└──	└──	└──	electronic description dir. 1-2 (5-6) + dir. 3-4 (7-8) see 3/510ff
installation side L o. R		└──												Arrangement dir. 1-2 (5-6) + dir. 3-4 (7-8) see 5/001
special control handle			└──											special please describe
gate				└──										housing
handle					└──									hallsensor dir. 3-4 (7-8)
contact dir. 1-2 (5-6)						└──								spring return dir. 3-4 (7-8)
spring return dir. 1-2 (5-6)							└──							
hallsensor dir. 1-2 (5-6)								└──						
contact dir. 3-4 (7-8)									└──					



Type V10L-01ZP+01ZP-...

The multi-axis controller V 10 is a rugged switching device according IEC/EN 60947-5-1 for remote control and electro-hydraulic applications. The V 10 is resistant to oil, maritime climate, ozone and UV radiation.

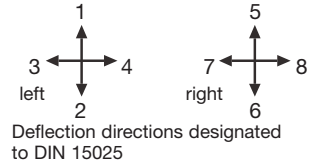
Contact complement 0,5 A 110 V AC 15 or 1,5 A 24 V DC 13
I min > 0,2 mA 2 V DC 12 Gold plated for max. load of 0,12 Watt (standard)

Mechanical life 8 million (operating cycles)
Permissible ambient temperature Operation -40° C to +60° C
Storage -50° C to +80° C

Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 54 IEC/EN 60529

Technical data see catalog 5/100
Description data see catalog 5/020

Spindle block with schematic representation of the master controller installation and deflection directions. Version shown for left-hand side installation (right-hand side installation is mirror image).



Pos.	V 10.1	V 10	Type expansion	Weight gramm	Type	Price EURO	
1				200	V 10.1		
2							
3					250	V 10	
4							
5							
7.1	Multi-axis controller left	(dir. 1-2, 3-4)			L		
7.2	Multi-axis controller right	(dir. 5-6, 7-8)			R		
10	Gate cross-shaped	(prohibits diagonal shifting)		20	P		
11	Gate special-shaped	(e.g. H-gate)		20	PX		
20	Control-handle with knob solid						
21	Control-handle with latch for mechanical zero interlock						
21.1	by lifting			50	M		
22	Control-handle with dead man's button 1 NO			80	T		
23							
24							
25							
26	Control-handle with palm grip B 5			40	B 5		
27	Control-handle with palm grip B 5 with push button top 1 NO			60	B 5D		
28							
29	More knobs, grips and T-grips with and without signal devices see catalog 1/270ff						
30	Masterswitch (contact) without switching sequence		No. of contacts	20	01		
31			4	40	02		
32	Direction 1-2 and 3-4 each 1 masterswitch		6	60	03		
33	Switching program according contact-arrangement MS... see catalog 5/001		A...				
34	or to your contact-arrangement						
35							
36	Switching sequence 4-0-4						
38	Spring return in 0-position	(included in the spindle block)			Z		
39	Friction brake adjustable	(for each direction)			R		
40	Potentiometer e.t.c. each direction with mounted Conductive-plastic potentiometer T 320, with centre tap linear 0,5 Watt wiper current max. 1 mA resistance 2 x 1k $\hat{=}$ P252, 2 x 5k $\hat{=}$ P254		...P25 \square	20	P		
41							
42							
43	more Potentiometer e.t.c. see catalog 1/240ff		P...				
45	Electronic (Amplifier, Profi-Bus, CAN-Bus) see catalog 3/510ff		E...				
50	Plastic housing I 122 x 120			350	I		
51							
52	More housing see catalog 1/350						
60	Indicating labels not engraved with 2 or 4 arrows						
61	Engraving, each 10 characters						
70	Command and indicating devices see catalog 1/360						

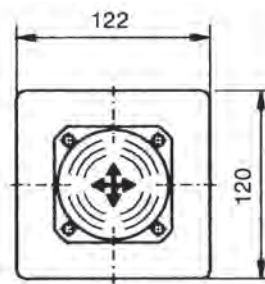
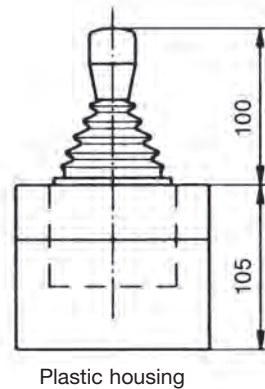
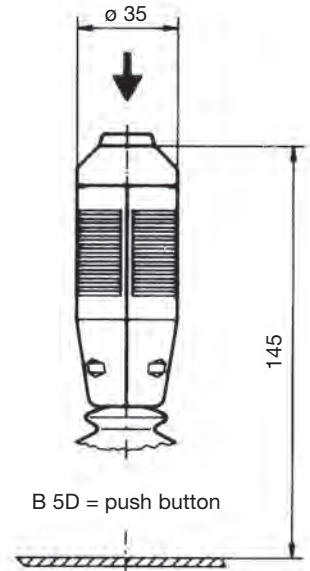
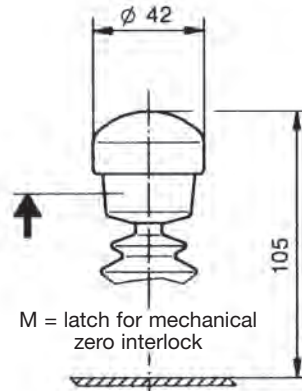
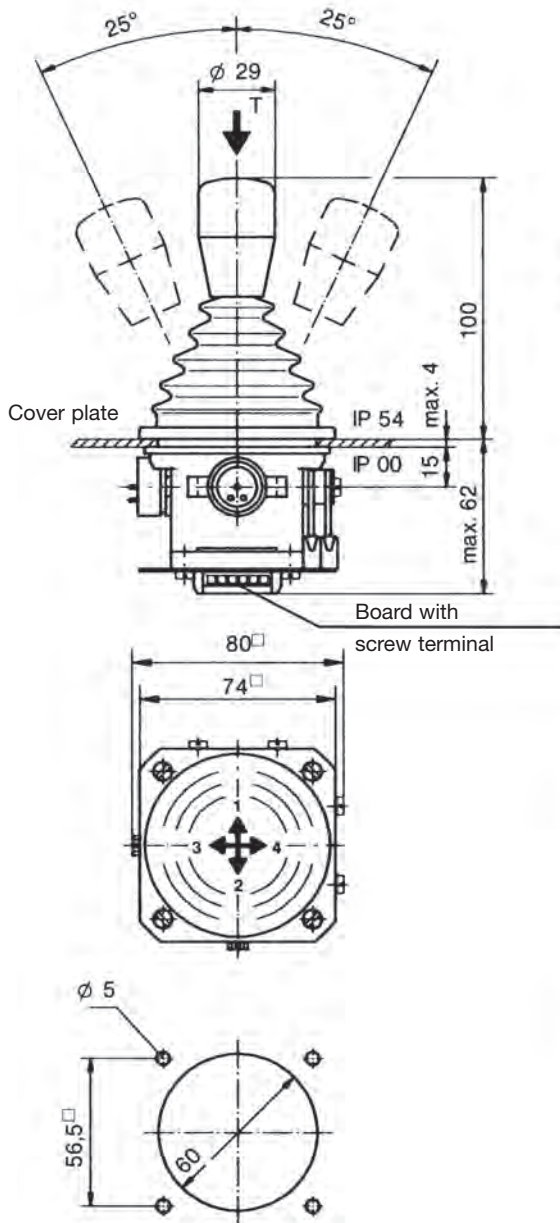


Knob solid

T = dead man's button

Ball grip

Palm grip B 5



Hole pattern

	V10	L	P	T	- 02	Z	P + 01	Z	P	-I-	-X-	A050	P524	+A98	P252	
multi-axis controller	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	Potentiometer description dir. 3-4 (7-8) see 1/240ff
installation side L o. R	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	Arrangement dir. 3-4 (7-8) see 5/001
gate	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	Potentiometer description dir. 1-2 (5-6) see 1/240ff
handle	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	Arrangement dir. 1-2 (5-6) see 5/001
contact dir. 1-2 (5-6)	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	special please describe plastic housing
spring return dir. 1-2 (5-6)	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	Potentiometer dir. 3-4 (7-8)
Potentiometer dir. 1-2 (5-6)	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	spring return dir. 3-4 (7-8)
contact dir. 3-4 (7-8)	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	



Type V14L-03Z+00CZ-...

The multi-axis controller V 14 is a rugged switching device according IEC/EN 60947-5-1 for remote control and hoisting applications.

The V 14 is resistant to oil, maritime climate, ozone and UV radiation.

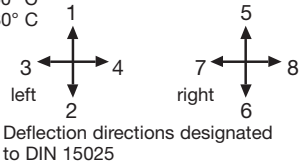
Contact complement 2 A 250 V AC 15 or 1 A 24 V DC 13 with positive opening operation

Mechanical life 6 million (operating cycles)
Permissible ambient temperature Operation -40° C to +60° C
Storage -50° C to +80° C

Climate resistance IEC 60068-2-78
Damp heat constant IEC 60068-2-30
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 65 IEC/EN 60529

Description data see catalog 5/020
Spindle block with schematic representation of the master controller installation and deflection directions.

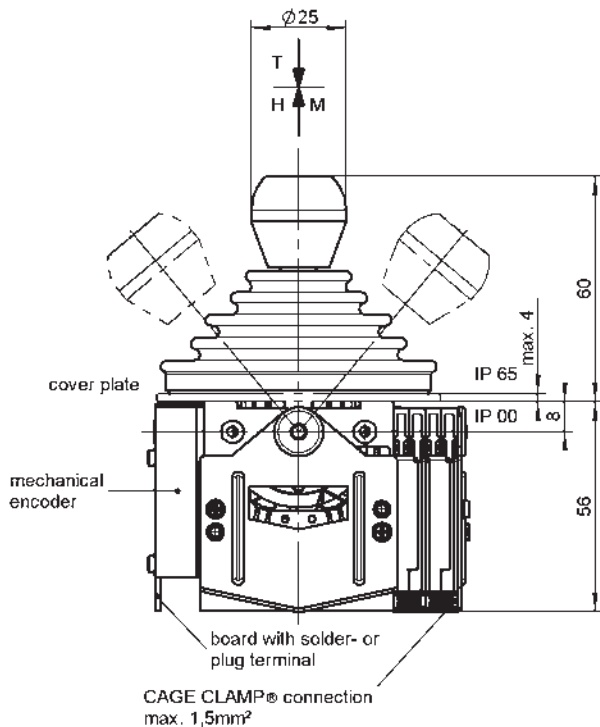
View shown for left-hand side installation (right-hand side installation is mirror image).



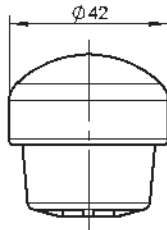
Pos.	V 14.1	V 14	Type expansion	Weight gramm	Type	Price EURO	
1				175	V 14.1		
2							
3					200	V 14	
4							
5							
7.1	Multi-axis controller left	(dir. 1-2, 3-4)			L		
7.2	Multi-axis controller right	(dir. 5-6, 7-8)			R		
10	Gate cross-shaped	(prohibits diagonal shifting)		20	P		
11	Gate special-shaped	(e.g. H-gate)		20	PX		
20	Control-handle with knob solid						
21	Control-handle with latch for mechanical zero interlock by lifting (knob 25mm Ø)			50	M		
21.1	by lifting, interlocking the joint bracket (knob 42mm Ø)			60	MP		
21.3	by pushing down (knob 42mm Ø)			50	MN		
21.4							
21.5	Mechanical zero interlock with command devices see catalog 1/274						
22	Control-handle with dead man's button	1 NO					
22.1	with knob 25mm Ø			80	T		
22.2	with knob 42mm Ø			90	T		
23	Control-handle with signal button	1 NO					
23.1	with knob 25mm Ø			80	H		
23.2	with knob 42mm Ø			90	H		
24	Control-handle with push button (knob 42mm Ø)	1 NO		90	D		
25	Control-handle with flash push button (knob 42mm Ø)	1 NO		90	DV		
28.3	Control-handle long +20 mm				S8		
29	More knobs, grips and T-grips with and without signal devices see catalog 1/270ff						
30	Masterswitch (contact set) switching sequence 4-0-4 adjustable (with encoder 6-0-6)		No. of contacts	2	01		
31				4	02		
32				6	03		
33	Direction 1-2 and 3-4 each 1 masterswitch						
34	Switching program according contact-arrangement MS... see catalog 5/001 or to your contact-arrangement		A...				
38	Spring return in 0-position	(included in the spindle block)			Z		
39	Friction brake adjustable	(for each direction)			R		
40	Set point encoder for redundant hallsensors with electronic, magnet KEM, each direction, with mounted						
41	Elektronic voltage output 0,5-2,5-4,5 Volt (+5 mA)		E411				
41	output characteristic linear power supply 4,6-5,5 Volt DC		E631				
41	Elektronic output power 4-20 mA						
41	output characteristic linear power supply 18-30 Volt DC						
44	Mechanical encoder with mounted direction 1-2 and 3-4 each 1 encoder life 5 x 106 switching cycles, 0,5 Watt wiper current max. 1 mA with solder- or plug terminal						
44	Mechanical encoder MEC 1-2 male connector EA/02-10 contact-arrangement MS 26-0 see catalog 5/001		C61	30	C		
45	Conductive-plastic potentiometer with centre tap linear resistance 2 x 10 kOhm						
45	Mechanical encoder MEC 1-7 male connector EA / 10-10 contact-arrangement MS 26-0-1 see catalog 5/001		C62	20	C		
45	Conductive-plastic potentiometer with centre tap linear resistance 2 x 5 kOhm						
46	Mechanical encoder MEC 1-6 male connector EA / 09-10, 6 Bit Gray-Code		C63	30	C		
47	Mechanical encoder MEC 1-6-5 male connector ER / 36-10		C64	30	C		
47	Power supply 24 V DC, output power impressed 4-20 mA						
48	Mechanical encoder MEC 1-6-8 male connector ER / 36-12		C65	30	C		
48	Power supply 24 V DC, output power impressed 0-20 mA						
49	Mechanical encoder MEC 1-10 male connector EA / 17-10 contact-arrangement MS21-0 + MS21 see catalog 5/001		C66	30	C		
49	Conductive-plastic potentiometer with centre tap, Linear resistance 2 x 1,5 kOhm						
52	Housing see catalog 1/350						
60	Indicating labels not engraved with 2 or 4 arrows						
61	Engraving, each 10 characters						
70	Command and indicating devices see catalog 1/360						



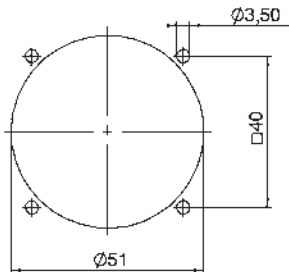
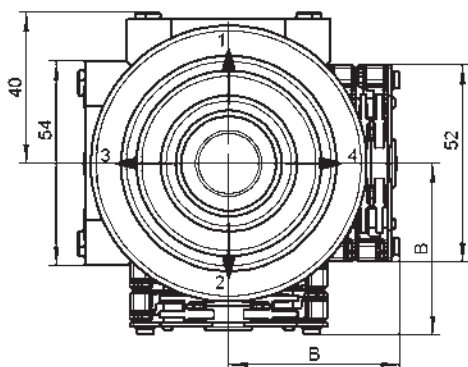
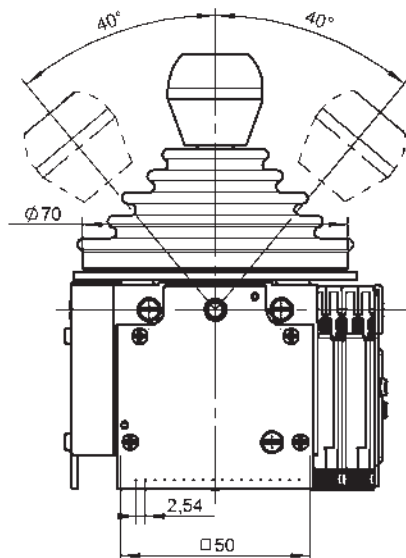
T = dead man's button
H = signal button
M = latch for mechanical zero interlock



knob GK
for MP, MN, T, H, D, DV

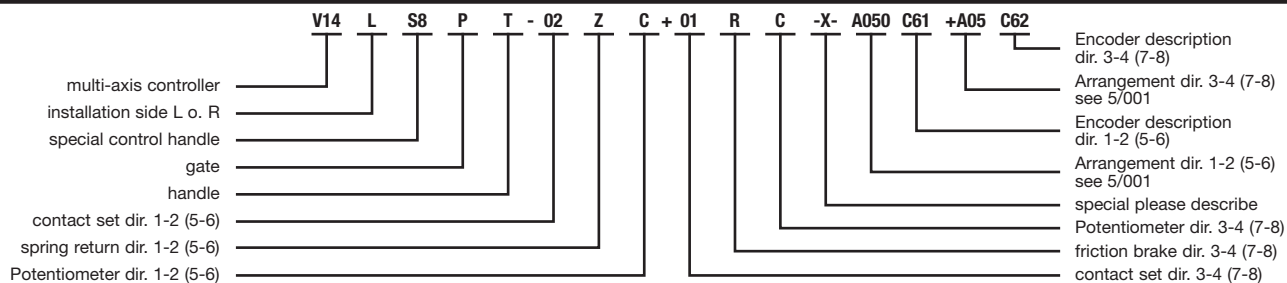


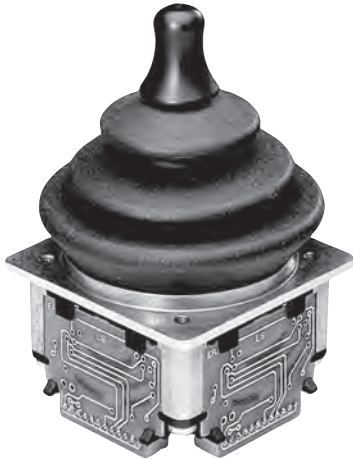
knob GSP
see catalog 1/277 Pos. 5
for the 3rd direction 11-12



hole pattern

type	no. of contacts	dimension B
01	2	36
02	4	45
03	6	54





Type V20L-0ZC+0ZC-...

The multi-axis controller V 20 is a rugged switching device according IEC/EN 60947-5-1 for remote control and other applications.

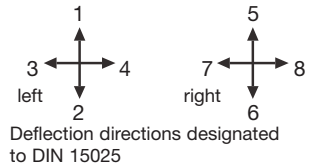
The V 20 is resistant to oil, maritime climate, ozone and UV radiation.

Mechanical life 3 million (operating cycles)
Permissible ambient temperature Operation -30° C to +70° C
Storage -50° C to +80° C

Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 65 IEC/EN 60529

Description data see catalog 5/020

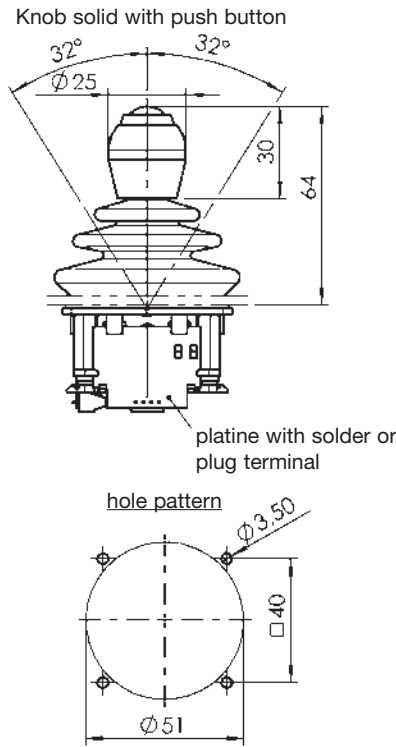
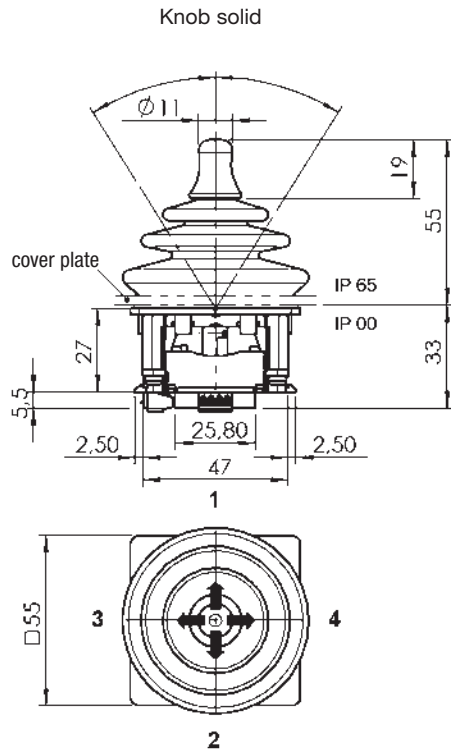
Spindle block with schematic representation of the master controller installation and deflection directions.
Version shown for left-hand side installation (right-hand side installation is mirror image).



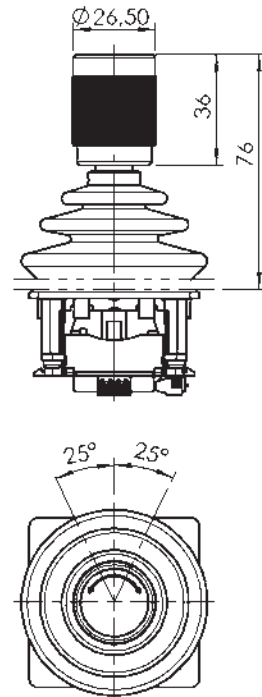
Pos.	V 20.1	V 20	Type expansion	Weight gramm	Type	Price EURO
1				80	V 20.1	
2						
3				90	V 20	
4						
5						
6	Degree of Protection, front IP67 by bellow					
7.1	Multi-axis controller left	(dir. 1-2, 3-4)			L	
7.2	Multi-axis controller right	(dir. 5-6, 7-8)			R	
9	Gate open-shaped	for open shifting switching sequence 1-0-1 to 3-0-3			P	
10	Gate cross-shaped	(prohibits diagonal shifting)			PX	
11	Gate special-shaped	(e.g. H-gate)				
20	Control-handle with knob solid					
24	Control-handle with push-button			50	D	
29	More knobs, grips and T-grips with and without signal devices see catalog 1/270ff					
30	without switching sequence					
36	switching sequence 4-0-4					
38	Spring return in 0-position (included in the spindle block)				Z	
40	Set point encoder for redundant hallsensors with electronic, magnet KEM, each direction, with mounted Electronic voltage output 0,5-2,5-4,5 Volt (+5 mA)		E411			
41	output characteristic linear power supply 4,6-5,5 Volt DC Electronic output power 4-20 mA		E631			
44	output characteristic linear power supply 18-30 Volt DC Mechanical encoder with mounted direction 1-2 and 3-4 each 1 encoder life 3 x 106 switching cycles 0,5 Watt wiper current max. 1 mA with solder or plug terminal		C 70	15	C	
45	Mechanical encoder MEC 2-1 male connector EA/15-10 contact-arrangement MS 224-0 see catalog 5/001 Conductive-plastic potentiometer with centre tap linear resistance 2 x 5 kOhm		C 71	15	C	
50	Mechanical encoder MEC 2-2 male connector EA / 11-10 contact-arrangement MS 24-0 see catalog 5/001 Conductive-plastic potentiometer with centre tap linear resistance 2 x 5 kOhm					
52	Cover housing KBQ 905 (IP65) Housing see catalog 1/350					
60	Indicating labels not engraved with 2 or 4 arrows					
61	Engraving, each 10 characters					
70	Command and indicating devices see catalog 1/360					



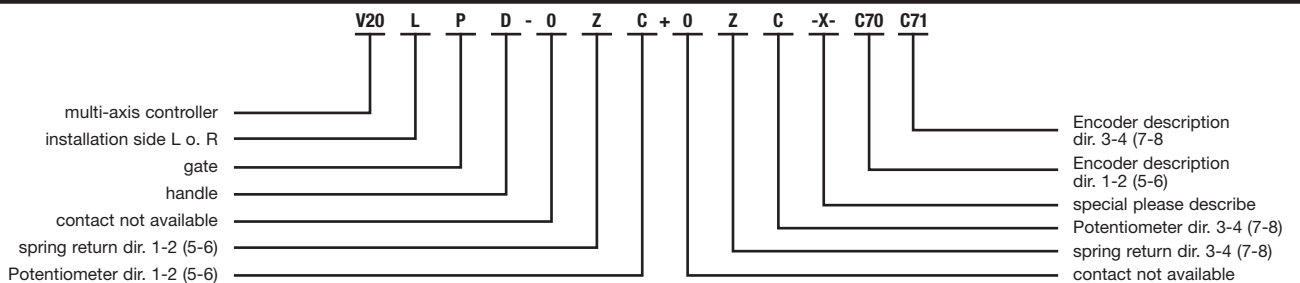
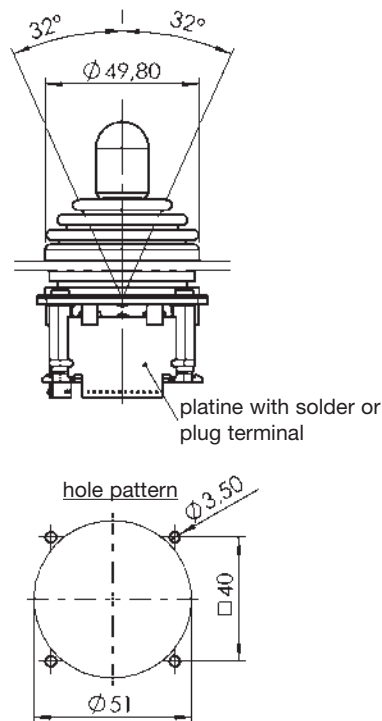
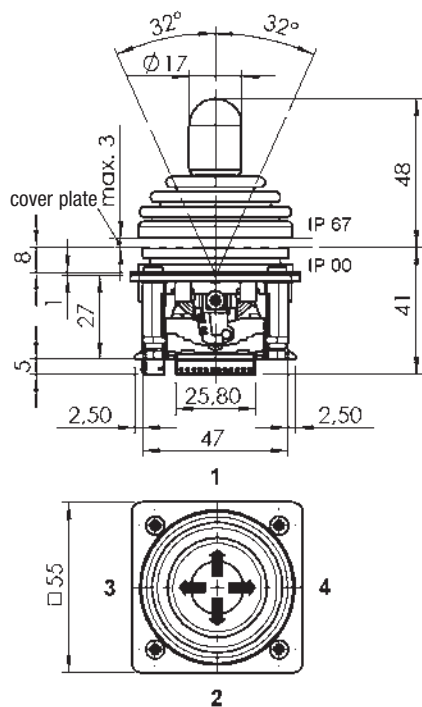
Degree of Protection front IP 65



Knob GPS see catalog 1/277
Pos. 5 for the 3rd direction 11-12



Degree of Protection front IP 67



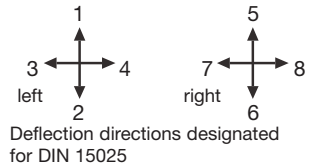


Type V21

The Multi-axis controller V 21 is a rugged switching device according IEC/EN 60947-5-1 for electro-hydraulic applications. The V 21 is resistant to oil, maritime climate, ozone and UV radiation. The V 21 has a highly flexible single wire 0,1 mm² x 450 mm long.

Mechanical life	5 millionen operating cycles
operating force	1,6 N up to 3,5 N
max. load	200 N
permissible ambient temperature	operation -40° C bis +60° C storage -50° C bis +80° C
climate resistance	
damp heat constant/cyclic	IEC 60068-2-78/30
degree of protection front	IP 67 IEC/EN 60529

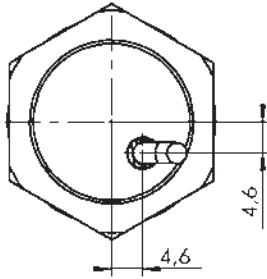
spindle block with schematic representation of the controller installation and deflection directions. Version shown for left-hand side installation (right-hand side installation is mirror image)



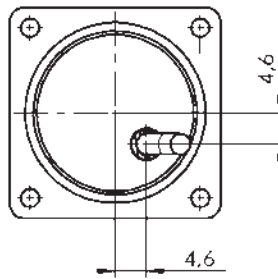
Pos.	V 21.1	V 21	Type-expansion	weight gramm	Type	Price EURO	
1				350	V 21.1		
2							
3					350	V 21	
4							
5							
7.1	Multi-axis controller left	(dir. 1-2, 3-4)			L		
7.2	Multi-axis controller right	(dir. 5-6, 7-8)			R		
8	mounting from the top with hexagonal nut (standard)						
8.1	mounting from below with flange				A		
8.2	mounting from the top with flange				B		
10	Gate cross-shaped	(prohibits diagonal shifting)			P		
11	Gate special-shaped				PX		
36	switching sequence 4-0-4						
38	spring return in 0-position	(included in the spindle block)			Z		
40	Setpoint device Magnet for redundant hall sensors	(included in the spindle block)			S		
41	Voltage output 0,5-2,5-4,5 Volt electronic for 1 axis redundante	(counter rotate)	E				
42	electronic for 1 axis redundante	(unidirectional)	E				
42	electronic for 2 axis redundante	(counter rotate)	E				
44	electronic for 2 axis redundante	(unidirectional)	E				
	Technical data: power supply 5 Volt DC stabilized output 0,5V (+0,1/-0,1V) 2,5V (+0,2/-0,2V) 4,5V (+0,1/-0,1V) output characteristic linear current consumption 28 mA max. 44 mA overvoltage protection to +8,5V/-8,5V for short time +14,4V/-14,4V						
52	Housing see Catalog 1/350						
60	Indicating labels not engraved with 2 or 4 arrows						
61	Engraving, each 10 characters						
70	Command and indicating devices see Catalog 1/360						



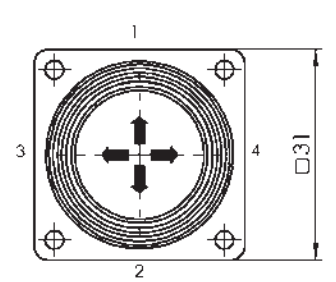
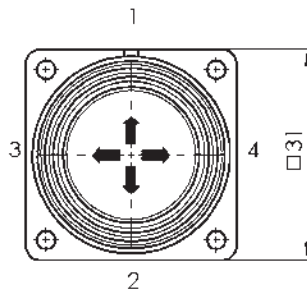
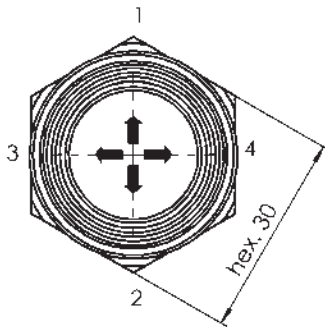
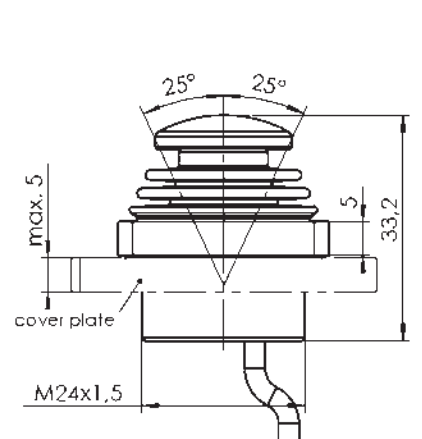
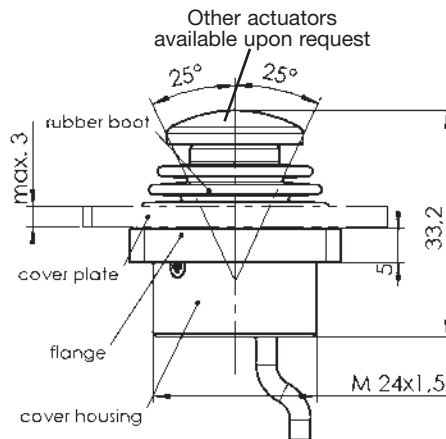
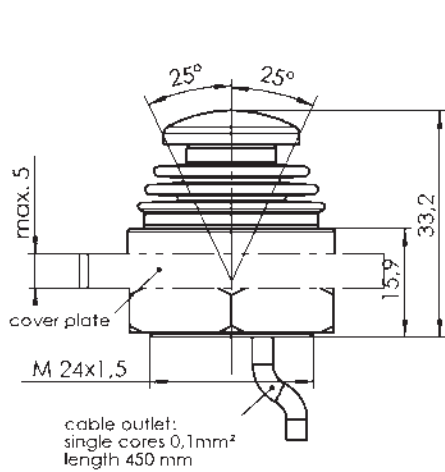
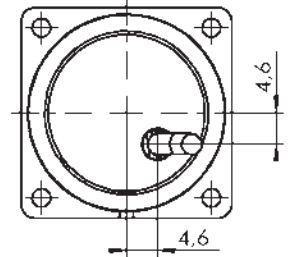
Standard mounting from the top



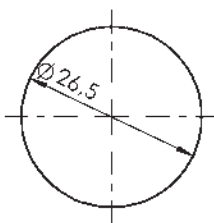
Version A with flange mounting from below



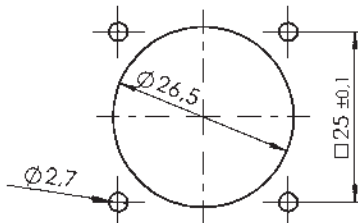
Version B with flange mounting from the top



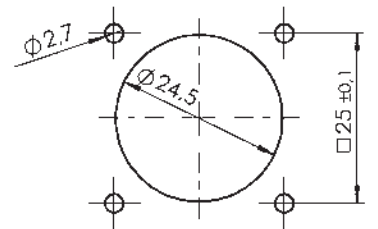
hole pattern



hole pattern



hole pattern



	V21	L	A	P - 0	Z	S + 0	Z	S	-B	-X-	E	
multi-axis controller	—	—	—	—	—	—	—	—	—	—	—	Electronic description
installation side L o. R	—	—	—	—	—	—	—	—	—	—	—	special please describe
mounting version	—	—	—	—	—	—	—	—	—	—	—	housing
gate	—	—	—	—	—	—	—	—	—	—	—	hall sensor dir. 3-4 (7-8)
contact not available	—	—	—	—	—	—	—	—	—	—	—	spring return dir. 3-4 (7-8)
spring return dir. 1-2 (5-6)	—	—	—	—	—	—	—	—	—	—	—	contact not available
Hall sensor dir. 1-2 (5-6)	—	—	—	—	—	—	—	—	—	—	—	



Type V3LT-02Z+02ZP-...

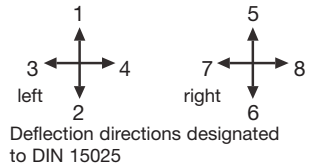
The multi-axis controller V 3 is a rugged switching device according IEC/EN 60947-5-1 for hoisting applications. The modular design enables the switching device to be used universally. The V 3 is resistant to oil, maritime climate, ozone and UV radiation.

Contact complement 4 A 350 V AC 15 or 1 A 24 V DC 13 with positive opening operation

Mechanical life 6 million (operating cycles)
Permissible ambient temperature Operation -40° C to +60° C
Storage -50° C to +80° C

Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 54 IEC/EN 60529
Technical data see catalog 5/100
Description data see catalog 5/020

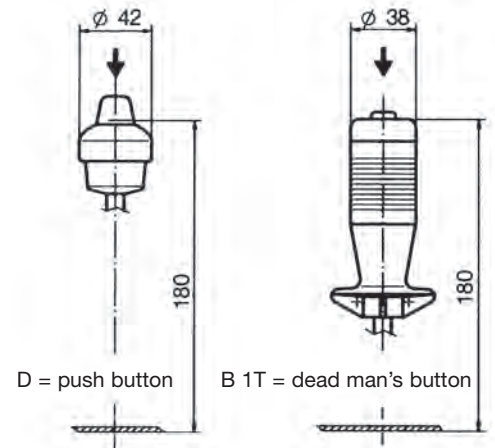
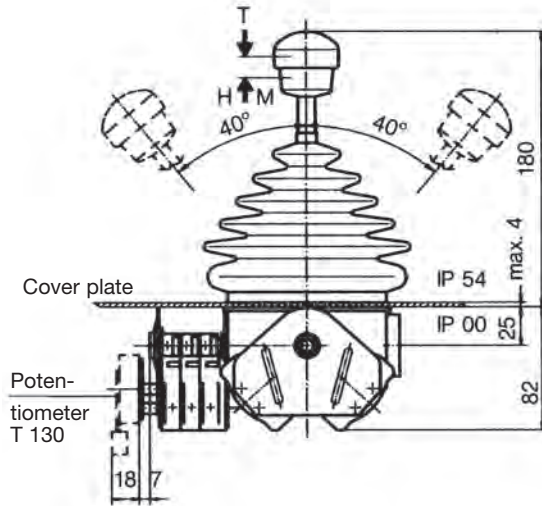
Spindle block with schematic representation of the master controller installation and deflection directions.
Version shown for left-hand side installation (right-hand side installation is mirror image).



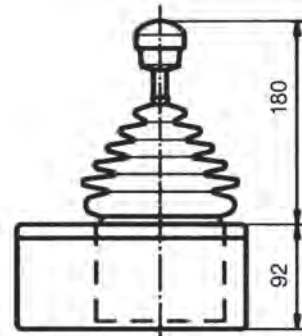
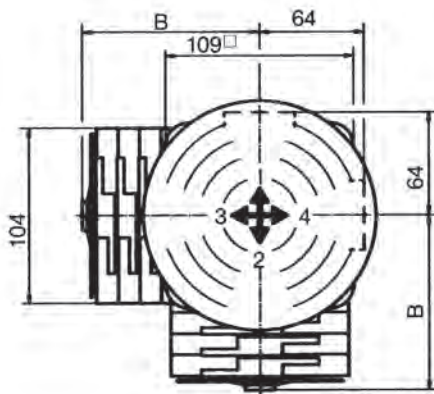
Pos.	V 31	V 3	Type expansion	Weight gramm	Type	Price EURO
1				940	V 31	
2						
3				1000	V 3	
4						
5						
7.1	Multi-axis controller left	(dir. 1-2, 3-4)			L	
7.2	Multi-axis controller right	(dir. 5-6, 7-8)			R	
10	Gate cross-shaped	(prohibits diagonal shifting)		100	P	
11	Gate special-shaped	(e.g. H-gate)		110	PX	
20	Control-handle with knob solid					
21	Control-handle with latch for mechanical zero interlock					
21.1	by lifting			50	M	
21.5	Mechanical zero interlock with command devices see catalog 1/274					
22	Control-handle with dead man's button	1 NO		100	T	
23	Control-handle with signal button	1 NO		100	H	
24	Control-handle with push button	1 NO		110	D	
25	Control-handle with flat push button	1 NO		110	DV	
26	Control-handle with palm grip B 1			40	B 1	
27	Control-handle with palm grip B 1 with push button top	1 NO		60	B 1T	
28	Control-handle long or short					
28.2		-20 mm			S5	
28.3		+20 mm			S8	
29	More knobs, grips and T-grips with and without signal devices see catalog 1/270ff					
30	Masterswitch (contact) switching sequence 4-0-4		No. of contacts	2	01	
31				4	02	
32	Direction 1-2 and 3-4 each 1 masterswitch			6	03	
33	Switching program according contact-arrangement MS... see catalog 5/001		A...	8	04	
34	or to your contact-arrangement			10	05	
35				12	06	
36	Switching sequence 5-0-5					
38	Spring return in 0-position	(for each direction)		110	Z	
39	Friction brake adjustable	(for each direction)		50	R	
40	Potentiometer e.t.c. each direction with mounted Wire-wound potentiometer T 130, with centre tap, 1,5 Watt wiper current max. 10 mA resistance 2 x 0,5k \cong P021, 2 x 1k \cong P022, 2 x 2k \cong P023, 2 x 5k \cong P024, 2 x 10k \cong P025		...P02 \square	70	P	
41	Prepared for mounting potentiometer shaft 6 mm adjusting-angle 2 x 150°		P...		(P)	
42	Prepared for mounting potentiometer e.t.c. adjusting-angle variable.				(P)	
43	more Potentiometer e.t.c. see catalog 1/240ff					
50	Steel sheet housing B 200 masterswitch max. size 04			1300	B	
51	Steel sheet housing B 230 masterswitch max. size 06			1400	B	
52	More housing see catalog 1/350					
60	Indicating labels not engraved with 2 or 4 arrows					
61	Engraving, each 10 characters					
70	Command and indicating devices see catalog 1/360					



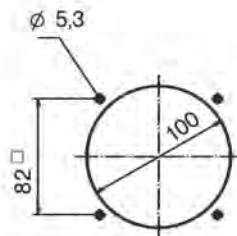
T = dead man's button
H = signal button
M = latch for mechanical zero interlock



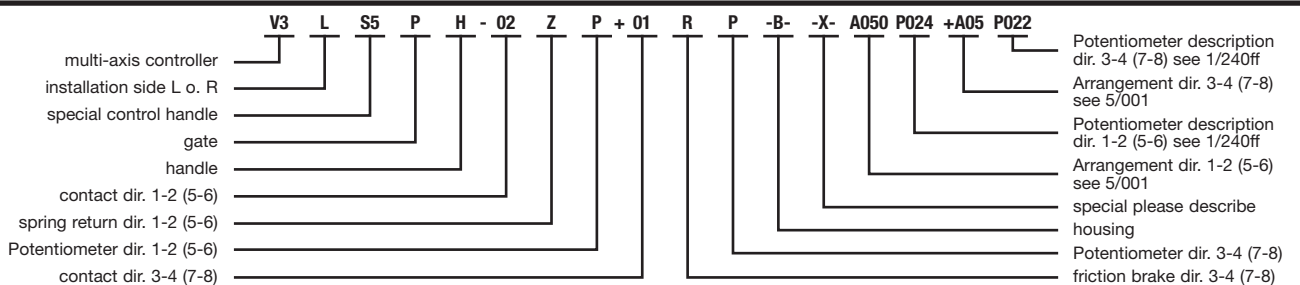
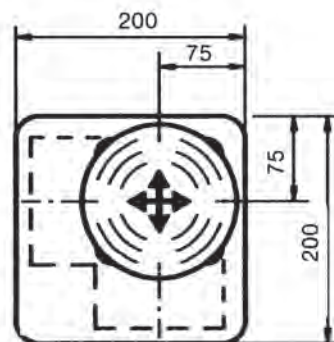
Type	No. of contacts	Dimension B
01	2	77
02	4	89
03	6	102
04	8	114
05	10	127
06	12	139



Steel sheet housing



Hole pattern





Type D64LQQ-02ZP+02ZP-...

The double-handle controller is a rugged switching device according IEC/EN 60947-5-1 for hoisting applications. The modular design enables the switching device to be used universally. The D 64 is resistant to oil, maritime climate, ozone and UV radiation.

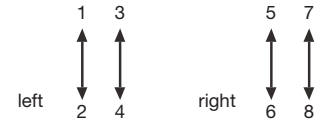
**Contact complement 2 A 250 V AC 15 or 1 A 24 V DC 13 (standard)
or 4 A 250 V AC 15 (special) with positive opening operation**

Mechanical life D 64 10 million (operating cycles)
Mechanical life DD 64 20 million (operating cycles)
Permissible ambient temperature Operation -40° C to +60° C
Storage -50° C to +80° C

Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 54 IEC/EN 60529

Technical data see catalog 5/100
Description data see catalog 5/020

Spindle block with schematic representation of the master controller installation and deflection directions.
Version shown for left-hand side installation (right-hand side installation is mirror image).



Deflection directions designated to DIN 15025

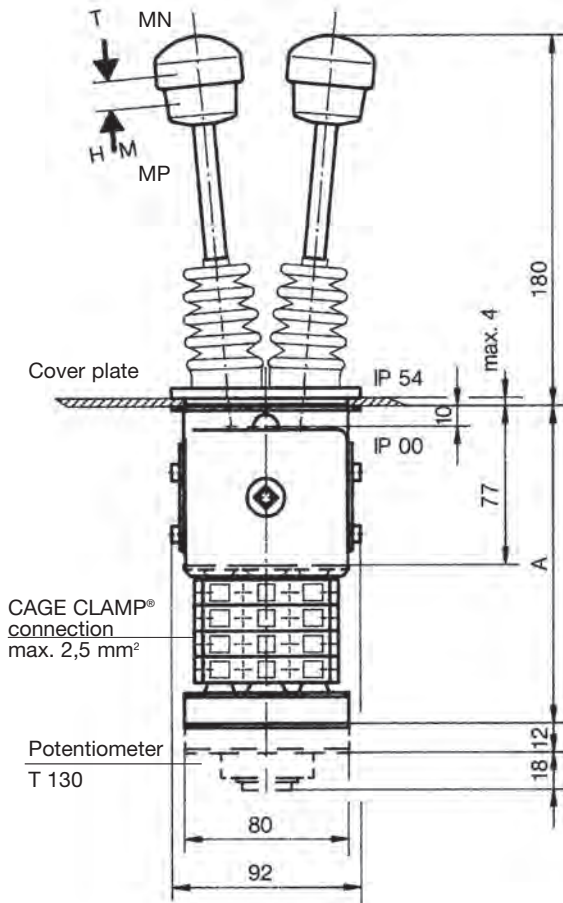
Pos.	D 64	DD 64	Type expansion		Weight gramm	Type	Price EURO	
1								
2								
3						1100	D 64	
4						1100	DD64	
5								
7.1	Double-handle controller left	(dir. 1-2, 3-4)				L		
7.2	Double-handle controller right	(dir. 5-6, 7-8)				R		
10								
20	Control-handle with knob solid			(for each direction for Pos. 20-28)				
21	Control-handle with latch for mechanical zero interlock							
21.1	by lifting				50	M		
21.2	by lifting, interlocking the gate				60	MP		
21.4	by pushing down				50	MN		
21.5	Mechanical zero interlock with command devices see catalog 1/274							
22	Control-handle with dead man's button 1 NO				100	T		
23	Control-handle with signal button 1 NO				100	H		
24	Control-handle with push button 1 NO				110	D		
25	Control-handle with flat push button 1 NO				110	DV		
26	Control-handle with T-grip				40	Q		
27	Control-handle with T-grip and push button side 1 NO				60	QD		
28	Control-handle long or short							
28.2		-20 mm				S5		
28.3		+20 mm				S8		
29	More knobs, grips and T-grips with and without signal devices see catalog 1/270ff							
30	Masterswitch (contact set) switching sequence 4-0-4			No. of contacts 2	290	01		
31				4	350	02		
32	Direction 1-2 and 3-4 each 1 masterswitch			6	410	03		
33	Switching program according contact-arrangement MS... see catalog 5/001 or to your contact-arrangement		A...	8	470	04		
34				10	530	05		
35				12	590	06		
36	Switching sequence 5-0-5 or 6-0-6							
38	Spring return in 0-position (for each direction)				110	Z		
39	Friction brake adjustable (for each direction)				30	R		
40	Potentiometer e.t.c. each direction with mounted Wire-wound potentiometer T 130, with centre tap, 1,5 Watt wiper current max. 10 mA resistance 2 x 0,5k \cong P021, 2 x 1k \cong P022, 2 x 2k \cong P023, 2 x 5k \cong P024, 2 x 10k \cong P025			...P02 \square	70	P		
41	Prepared for mounting potentiometer shaft 6 mm adjusting-angle 2 x 150°					(P)		
42	Prepared for mounting potentiometer e.t.c. adjusting-angle variable.					(P)		
43	more Potentiometer e.t.c. see catalog 1/240ff			C..., P...				
52	More housing see catalog 1/350							
60	Indicating labels not engraved with 2 or 4 arrows							
61	Engraving, each 10 characters							
70	Command and indicating devices see catalog 1/360							



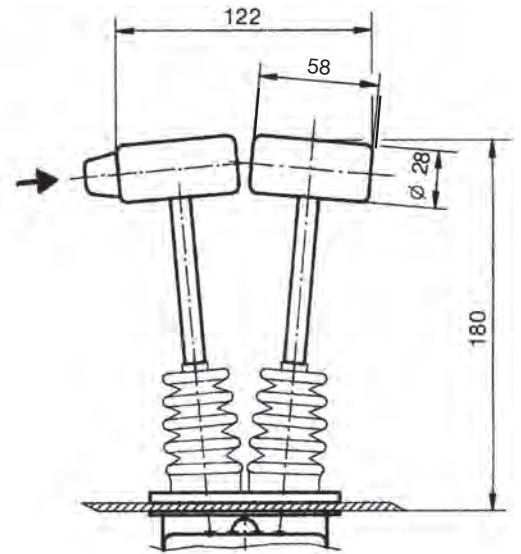
T = dead man's button
H = signal button
M = latch for mechanical zero interlock

Knob solid
D = -push button

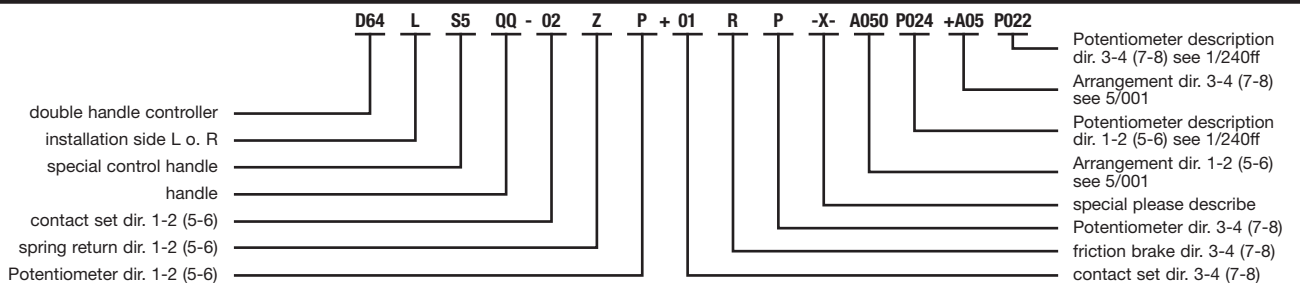
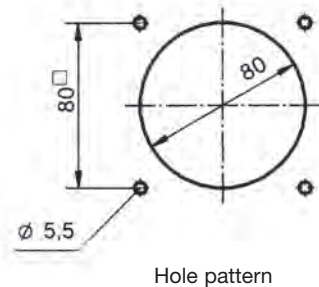
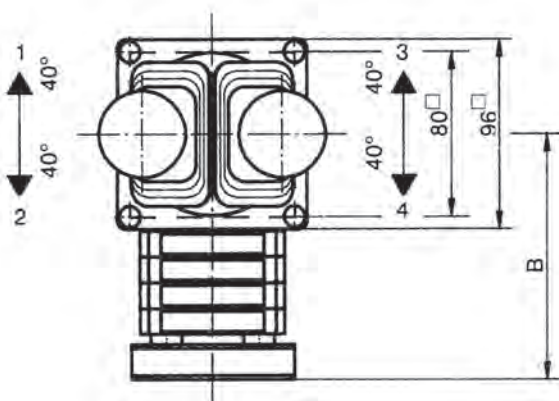
T-grip
D = -push button



To build in:
direction 1-2
direction 3-4



Type	No. of contacts	Dimension A	Dimension B
01	2	119	82
02	4	131	94
03	6	144	107
04	8	156	119
05	10	169	132
06	12	181	144





Type D8LQD-2ZP+2ZP-B...

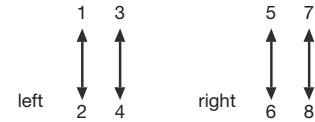
The double-handle controller D 8 is a rugged switching device according IEC/EN 60947-5-1 for electro-hydraulic applications. The modular design enables the switching device to be used universally. The D 8 is resistant to oil, maritime climate, ozone and UV radiation.

Contact complement 0,5 A 110 V AC 15 or 1,5 A 24 V DC 13
I min > 0,2 mA 2 V DC 12 Gold plated for max. load of 0,12 Watt (standard)
or I max < 300 mA 0,4 V DC 12 max. capacity 0,12 Watt do not exceed!
I min >0,2 mA 2 V DC 12 max. contact reliability for very low current (special)

Mechanical life 8 million (operating cycles)
 Permissible ambient temperature Operation -40° C to +60° C
 Storage -50° C to +80° C

Climate resistance IEC 60068-2-78
 Damp heat constant IEC 60068-2-30
 Damp heat cyclic IEC 60068-2-30
 Degree of protection front IP 54 IEC/EN 60529
 Technical data see catalog 5/100
 Description data see catalog 5/020

Spindle block with schematic representation of the master controller installation and deflection directions.
 Version shown for left-hand side installation (right-hand side installation is mirror image).



Deflection directions designated to DIN 15025

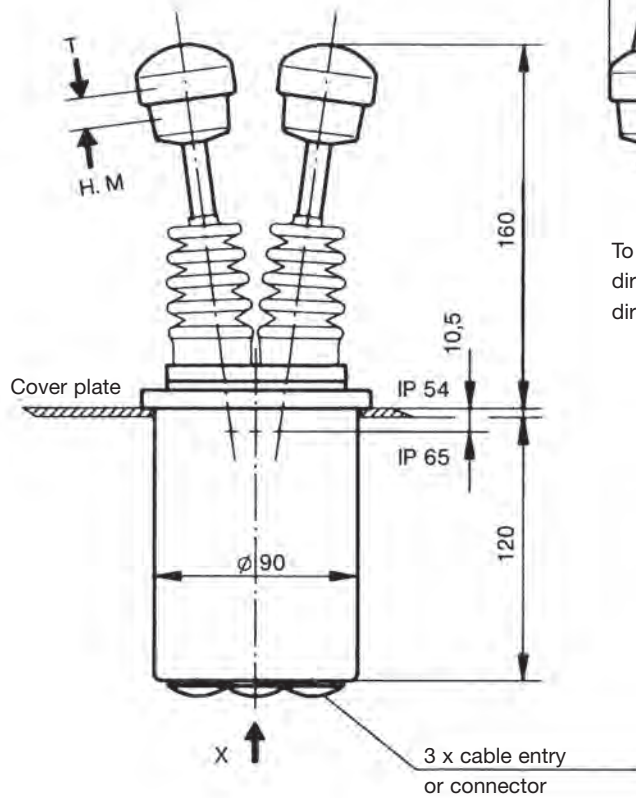
Pos.	D 8	Type expansion		Weight gramm	Type	Price EURO
1						
2						
3				1000	D 8	
4						
5						
7.1	Double-handle controller left (dir. 1-2, 3-4)				L	
7.2	Double-handle controller right (dir. 5-6, 7-8)				R	
10						
20	Control-handle with knob solid		(for each direction for Pos. 20-28)			
21	Control-handle with latch for mechanical zero interlock by lifting			50	M	
22	Control-handle with dead man's button 1 NO			100	T	
23	Control-handle with signal button 1 NO			100	H	
24	Control-handle with push button 1 NO			110	D	
25	Control-handle with flat push button 1 NO			110	DV	
26	Control-handle with T-grip			40	Q	
27	Control-handle with T-grip and push button side 1 NO			60	QD	
28	Control-handle long or short					
28.2					S5	
28.3					S8	
29	More knobs, grips and T-grips with and without signal devices see catalog 1/270ff					
30	Masterswitch (contact) switching sequence -0-		No. of contacts	20	1	
31			2	40	2	
32	Direction 1-2 and 3-4 each 1 masterswitch		3	60	3	
33	Switching program according contact-arrangement MS... see catalog 5/001	A...				
34	or to your contact-arrangement					
36	Switching sequence 3-0-3					
38	Spring return in 0-position (for each direction)			30	Z	
39	Friction brake adjustable (for each direction)			30	R	
40	Potentiometer e.t.c. each direction with mounted Conductive-plastic potentiometer T 301, with centre tap linear 0,5 Watt wiper current max. 1 mA resistance 2 x 1k ± P182, 2 x 5k ± P184	...P18 □		70	P	
41	Prepared for mounting potentiometer shaft 6 mm adjusting-angle 2 x 120°				(P)	
42	Prepared for mounting potentiometer e.t.c. adjusting-angle variable.				(P)	
43	more Potentiometer e.t.c. see catalog 1/240ff	P...				
45	Electronic (Amplifier, Profi-Bus, CAN-Bus) see catalog 3/510ff	E...				
50	Cover housing			300	B	
51	Filter plug M 20 for air-condition			20		
52	Cable entry M 20 with anti-kink protection and strain relief			30		
53	Plug in socket 14-pole female insert CPC 17 wired			150		
54	Connector 14-pole male insert CPC 17 unwired			150		
55	Wiring plug in socket or connector each wired-connection					
60	Indicating labels not engraved with 2 or 4 arrows					
61	Engraving, each 10 characters					



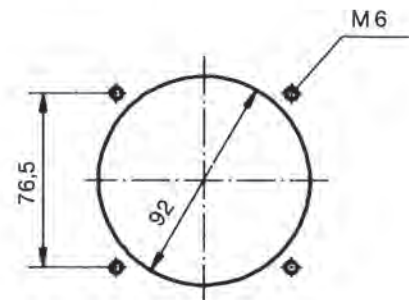
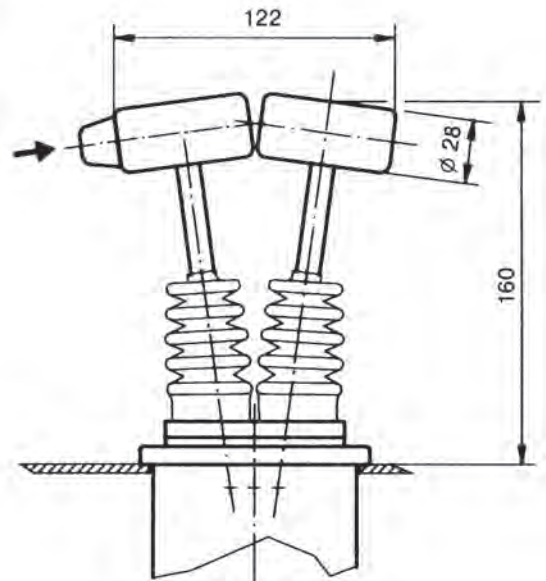
T = dead man's button
H = signal button
M = latch for mechanical zero interlock

Knob solid
D = push button

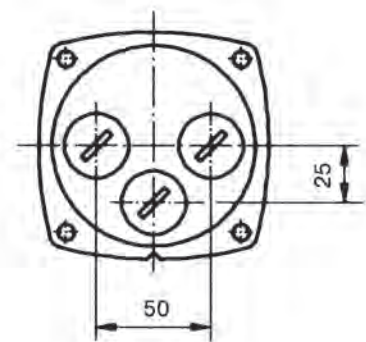
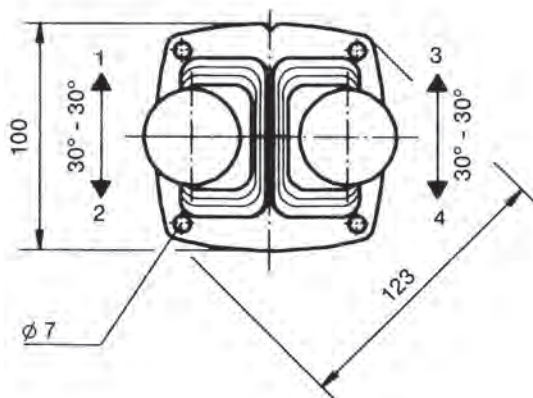
T-grip
D = push button



To build in:
direction 1-2
direction 3-4



Hole pattern



View x

	D8	L	S5	QDQ-	2	Z	P + 1	R	P	-B-	-X-	A05	P18	+A98	P182	
double handle controller	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	Potentiometer description dir. 3-4 (7-8) see 1/240ff
installation side L o. R	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	Arrangement dir. 3-4 (7-8) see 5/001
special control handle	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	Potentiometer description dir. 1-2 (5-6) see 1/240ff
handle	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	Arrangement dir. 1-2 (5-6) see 5/001
contact dir. 1-2 (5-6)	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	special please describe housing
spring return dir. 1-2 (5-6)	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	Potentiometer dir. 3-4 (7-8)
Potentiometer dir. 1-2 (5-6)	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	friction brake dir. 3-4 (7-8)
contact dir. 3-4 (7-8)	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	



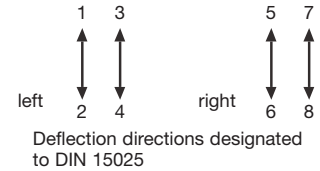
Type D3LQQ-2ZP+2ZP-B...

The double-handle controller D 3 is a rugged switching device according IEC/EN 60947-5-1 for nautical navigation applications. The modular design enables the switching device to be used universally. The D 3 is resistant to oil, maritime climate, ozone and UV radiation.

Contact complement 0,5 A 110 V AC 15 or 1,5 A 24 V DC 13
I min > 0,2 mA 2 V DC 12 Gold plated for max. load of 0,12 Watt (standard)

Mechanical life	12 million (operating cycles)
Permissible ambient temperature	Operation -40° C to +60° C Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection front	IP 66 IEC IEN 60529
Technical data see catalog 5/100	
Description data see catalog 5/020	

Spindle block with schematic representation of the master controller installation and deflection directions.
Version shown for left-hand side installation (right-hand side installation is mirror image).



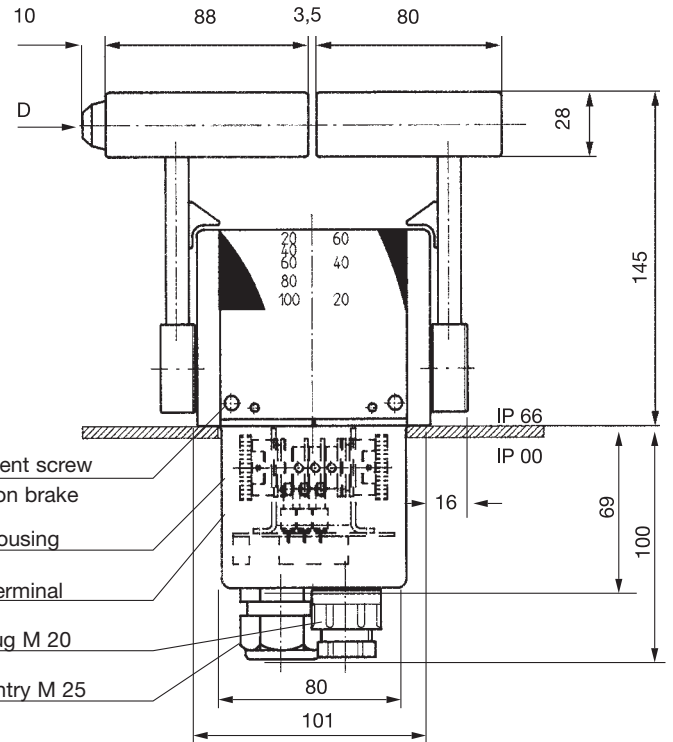
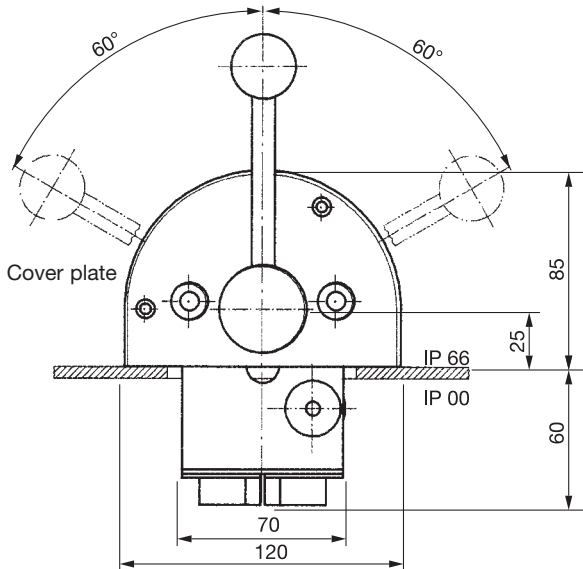
Pos.	D 3	Type expansion		Weight gramm	Type	Price EURO
1						
2						
3				4000	D 3	
4						
5						
7.1	Double-handle controller left (dir. 1-2, 3-4)				L	
7.2	Double-handle controller right (dir. 5-6, 7-8)				R	
10						
20	Control-handle with knob solid					
21						
22						
23						
24	Control-handle with push button 1 NO			110	D	
25						
26	Control-handle with T-grip			40	Q	
27	Control-handle with T-grip and push button side 1 NO			60	QD	
28	Control-handle long or short					
28.2		-20 mm			S5	
28.3		+20 mm			S8	
29						
30	Masterswitch (contact) switching sequence -0-		No. of contacts	20	1	
31			1	40	2	
32	Direction 1-2 and 3-4 each 1 masterswitch		2	60	3	
33	Switching program according contact-arrangement MS... see catalog 5/001	A...	3			
34	or to your contact-arrangement					
35						
36	Switching sequence special					
38						
39	Friction brake adjustable (for each direction)			30	R	
40	Potentiometer e.t.c. each direction with mounted Conductive-plastic potentiometer T 246, with centre tap linear 0,5 Watt wiper current max. 1 mA, resistance 2 x 5k \cong P214	...P21 \square		70	P	
41	Prepared for mounting potentiometer shaft 6 mm adjusting-angle 2 x 75°					
42	Prepared for mounting potentiometer e.t.c. adjusting-angle variable.				(P)	
43	more Potentiometer e.t.c. see catalog 1/240ff	P...			(P)	
50	Cover housing			300	B	
51	Filter plug M 20 for air-condition			20		
52	Cable entry M 25 with anti-kink protection			30		
60	Indicating label eloxal aluminium plate silvery (included in the spindle block)					
61	Engraving, each 10 characters					



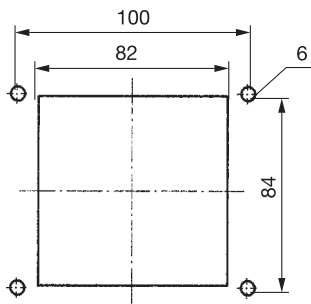
T-grip

D = push button

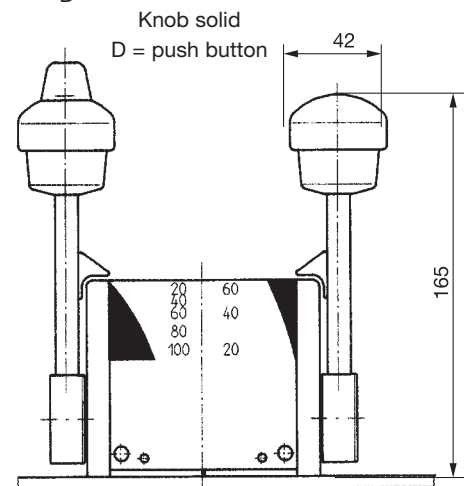
Direction 1-2 Direction 3-4



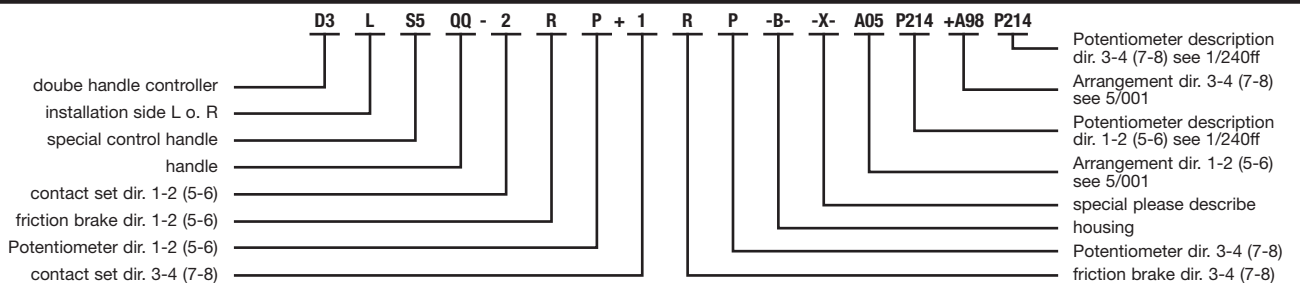
- Adjustment screw for friction brake
- Cover housing
- Screw terminal
- Filter plug M 20
- Cable entry M 25



Hole pattern



Knob solid
D = push button





Type S1LGS8-00ZP-...

Type S1LGK4-00ZP-...

The single-axis controller S 1 is a rugged switching device according IEC/EN 60947-5-1 for remote control and electro-hydraulic applications. The S 1 is resistant to oil, maritime climate, ozone and UV radiation.

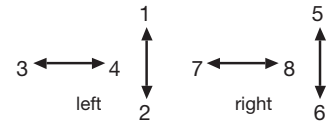
Contact complement 0,5 A 110 V AC 15 or 1,5 A 24 V DC 13
I min > 0,2 mA 2 V DC 12 Gold plated for max. load of 0,12 Watt (standard)

Mechanical life 6 million (operating cycles)
Permissible ambient temperature Operation -40° C to +60° C
Storage -50° C to +80° C

Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 65 IEC/EN 60529
Technical data see catalog 5/100
Description data see catalog 5/020

Spindle block with schematic representation of the master controller installation and deflection directions.

Version shown for left-hand side installation (right-hand side installation is mirror image).

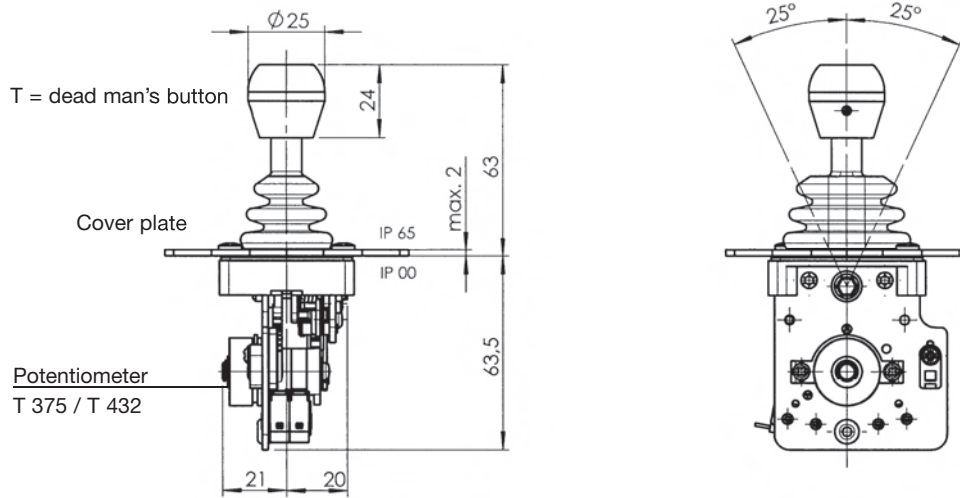


Deflection directions designated to DIN 15025

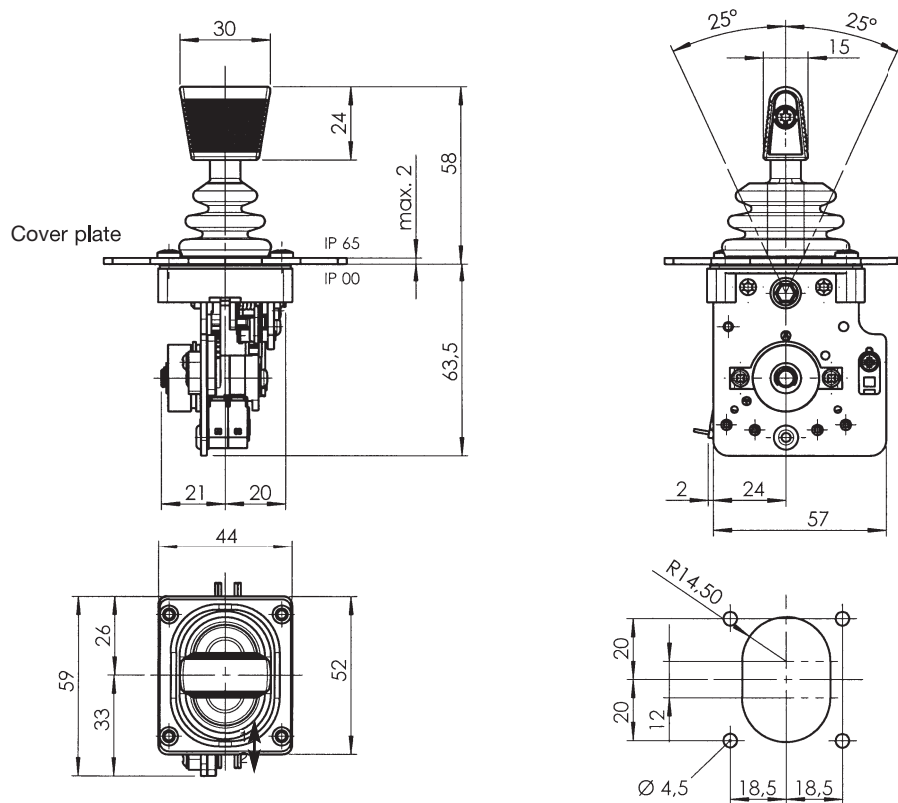
Pos.	S 1	Type expansion		Weight gramm	Type	Price EURO
1				150	S 1	
2						
3						
4						
5						
7.1	Single-axis controller left (dir. 1-2, 3-4)				L	
7.2	Single-axis controller right (dir. 5-6, 7-8)				R	
10						
20	Control-handle with knob solid GK 4					
21	Control-handle with latch for mechanical zero interlock by lifting			50	M	
22	Control-handle with dead man's button 1 NO			80	T	
23						
24	Control-handle with push button 1 NO				D	
25						
26	Control-handle with knob GS 8				GS 8	
30	Masterswitch (contact) switching sequence -0-	A...	No. of contacts 2	20	01	
	Switching program according contact-arrangement MS see catalog 5/001 or to your contact-arrangement		4	40	02	
36	switching sequence 2-0-2					
38	Spring return in 0-position (for each direction)				Z	
39	Friction brake adjustable (for each direction)				R	
44	Potentiometer e.t.c. each direction with mounted Conductive-plastic potentiometer T 375, with centre tap linear life 10 ⁷ switching cycles resistance 2 x 5 kOhm 0,5 Watt wiper current max. 1 mA	...P37 □		20	P	
45	Conductive-plastic potentiometer T 430 with centre tap linear life 10 ⁷ switching cycles resistance 2 x 5 kOhm 2 conductive-plastic-contact way arrangement MSP 21 (catalog 5/001) 0,5 Watt wiper current max. 1 mA	...P27 □		25	P	
52	Housing see catalog 1/350					
60	Indicating labels not engraved with 2 arrows					
61	Engraving, each 10 characters					
70	Command and indicating devices see catalog 1/360					



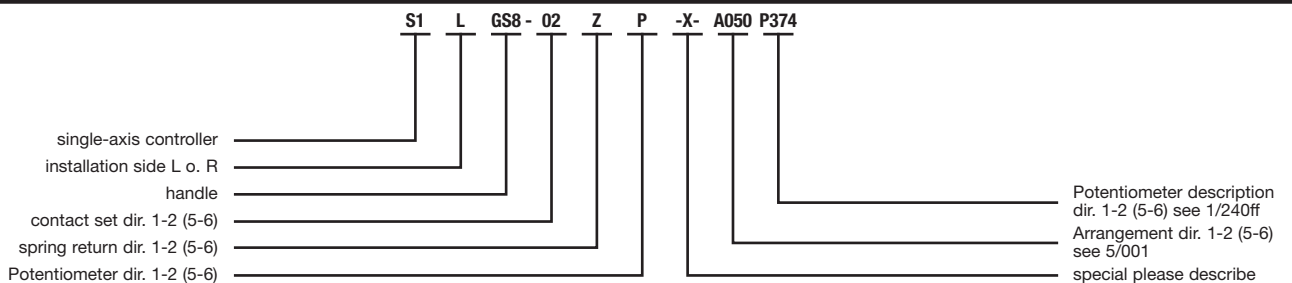
S 1 with knob solid GK 4



S 1 with knob GS 8



Hole pattern





Type S14L-01ZP-...

The single-axis controller S 14 is a rugged switching device according IEC/EN 60947-5-1 for remote control and hoisting applications. The S 14 is resistant to oil, maritime climate, ozone and UV radiation.

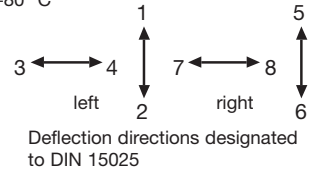
Contact complement 2 A 250 V AC 15 or 1 A 24 V DC 13 with positive opening operation

Mechanical life 6 million (operating cycles)
Permissible ambient temperature Operation -40° C to +60° C
Storage -50° C to +80° C

Climate resistance IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 65 IEC/EN 60529

Technical data see catalog 5/100
Description data see catalog 5/020

Spindle block with schematic representation of the master controller installation and deflection directions.



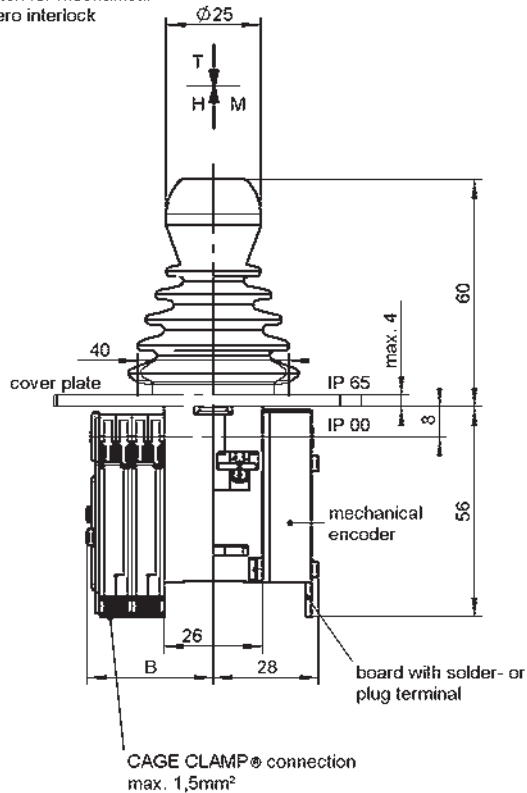
Deflection directions designated to DIN 15025

Version shown for left-hand side installation (right-hand side installation is mirror image).

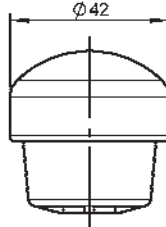
Pos.	S 14	Type expansion	Weight gramm	Type	Price EURO
1			150	S 14	
2					
3					
4					
5					
7.1	Single-axis controller left (dir. 1-2, 3-4)			L	
7.2	Single-axis controller right (dir. 5-6, 7-8)			R	
10					
20	Control-handle with knob solid				
21	Control-handle with latch for mechanical zero interlock by lifting (knob 25 mm Ø)		50	M	
21.1	Control-handle with latch for mechanical zero interlock by lifting, interlocking in the joint bracket (knob 42 mm Ø)		60	MP	
21.3	Control-handle with latch for mechanical zero interlock by pushing down (knob 42 mm Ø)		50	MN	
21.4	Mechanical zero interlock with command devices see catalog 1/274				
21.5	Control-handle with dead man's button 1 NO				
22	Control-handle with knob 25mm Ø		80	T	
22.1	Control-handle with knob 42mm Ø		90	T	
22.2	Control-handle with signal button 1 NO				
23	Control-handle with knob 25mm Ø		80	H	
23.1	Control-handle with knob 42mm Ø		90	H	
23.2	Control-handle with push button (knob 42mm Ø) 1 NO		90	D	
24	Control-handle with flash push button (knob 42mm Ø) 1 NO			DV	
25	Control-handle long +20 mm			S8	
28.3	More knobs, grips and T-grips with and without signal devices see catalog 1/270ff				
29					
30	Masterswitch (contact set) switching sequence 4-0-4 adjustable (with encoder 6-0-6)		No. of contacts 2	01	
31			4	02	
32	Direction 1-2 or 3-4		6	03	
33	Switching program according contact-arrangement MS... see catalog 5/001	A...			
34	or to your contact-arrangement				
38	Spring return in 0-position (for each direction)			Z	
39	Friction brake adjustable (for each direction)			R	
40	Set point encoder for redundant hallsensors with electronic, magnet KEM, each direction, with mounted Electronic voltage output 0,5-2,5-4,5 Volt (+5 mA) output characteristic linear power supply 4,6-5,5 Volt DC	E411			
41	Electronic output power 4-20 mA output characteristic linear power supply 18-30 Volt DC	E631			
44	Mechanical encoder with mounted direction 1-2 or 3-4 life 5 x 10 ⁸ switching cycles, 0,5 Watt wiper current max. 1 mA with solder- or plug terminal Mechanical encoder MEC 1-2 male connector EA/02-10 contact-arrangement MS 26-0 see catalog 5/001 Conductive-plastic potentiometer with centre tap linear resistance 2 x 10 kOhm	C 61	30	C	
45	Mechanical encoder MEC 1-7 male connector EA / 10-10 contact-arrangement MS 26-0-1 see catalog 5/001 Conductive-plastic potentiometer with centre tap linear resistance 2 x 5 kOhm	C 62	20	C	
46	Mechanical encoder MEC 1-6 male connector EA / 09-10, 6 Bit Gray-Code	C 63	30	C	
47	Mechanical encoder MEC 1-6-5 male connector ER / 36-10 Power supply 24 V DC, output power impressed 4-20 mA	C 64	30	C	
48	Mechanical encoder MEC 1-6-8 male connector ER / 36-12 Power supply 24 V DC, output power impressed 0-20 mA	C 65	30	C	
49	Mechanical encoder MEC 1-10 male connector EA / 17-10 contact-arrangement MS21-0 + MS21 see catalog 5/001 Conductive-plastic potentiometer with centre tap, Linear resistance 2 x 1,5 kOhm	C 66	30	C	
52	Housing see catalog 1/350				
60	Indicating labels not engraved with 2 arrows				
61	Engraving, each 10 characters				
70	Command and indicating devices see catalog 1/360				



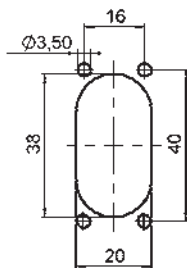
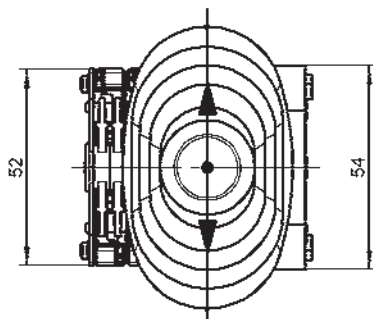
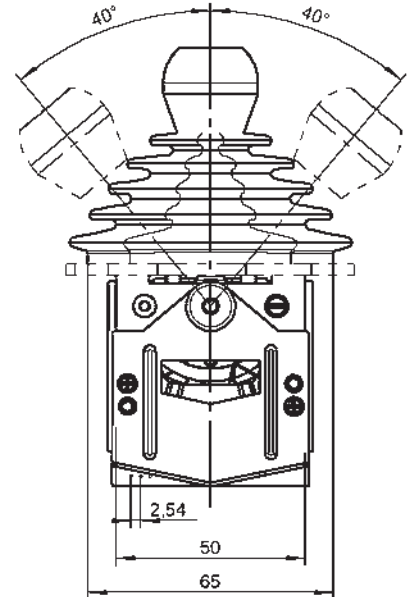
T = dead man's button
H = signal button
M = latch for mechanical zero interlock



knob GK
for MP, MN, T, H, D, DV

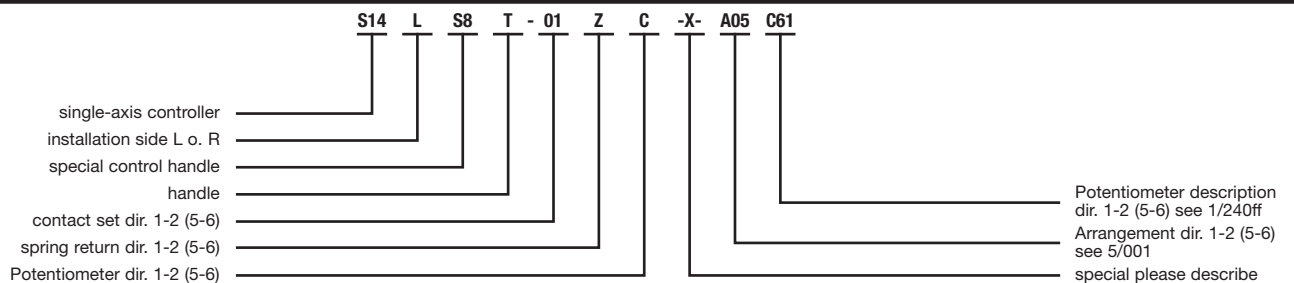


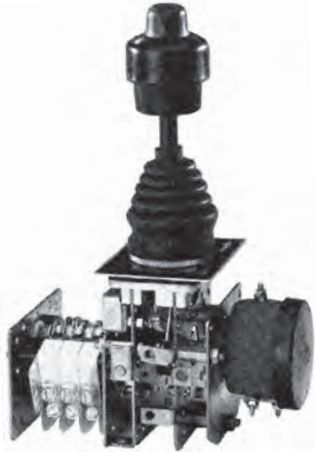
knob GSP
see catalog 1/277 pos. 5
for the 3rd direction 11-12



hole pattern

type	no. of contacts	dimension B
01	2	24
02	4	33
03	6	42





Type S2LD-03ZP-...

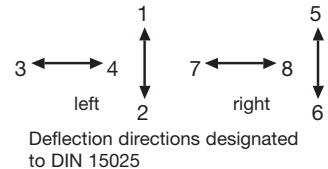
The single-axis controller S 2 is a rugged switching device according IEC/EN 60947-5-1 for electro-hydraulic applications. The modular design enables the switching device to be used universally. The S 2 is resistant to oil, maritime climate, ozone and UV radiation.

Contact complement 2 A 250 V AC 15 or 3 A 24 V DC 13

Mechanical life S 2 6 million (operating cycles)
 Mechanical life SS 2 10 million (operating cycles)
 Permissible ambient temperature Operation -40° C to +60° C
 Storage -50° C to +80° C

Climate resistance IEC 60068-2-78
 Damp heat constant IEC 60068-2-30
 Damp heat cyclic IP 54 IEC/EN 60529
 Degree of protection front
 Technical data see catalog 5/100
 Description data see catalog 5/020

Spindle block with schematic representation of the master controller installation and deflection directions. Version shown for left-hand side installation (right-hand side installation is mirror image).

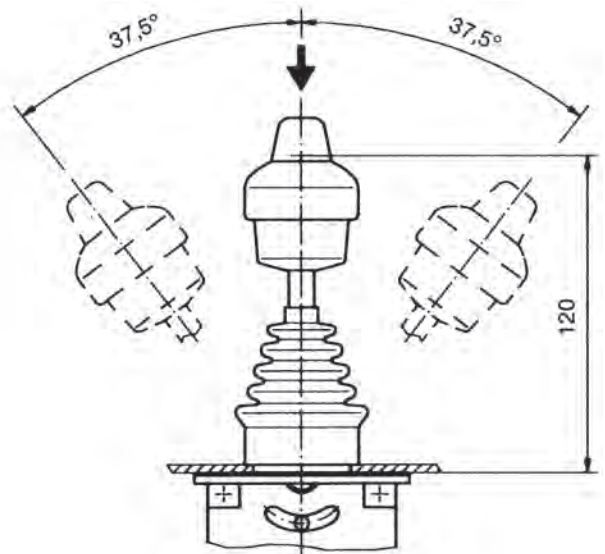
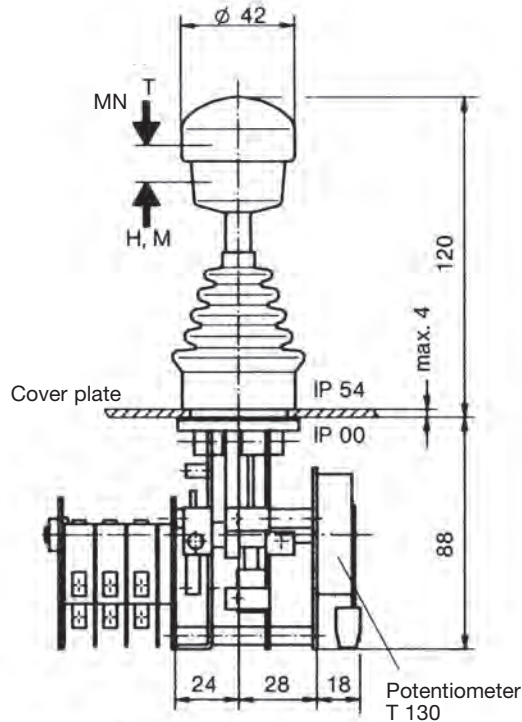


Pos.	S 2	Type expansion		Weight gramm	Type	Price EURO
1				600	S 2	
2				650	SS 2	
3						
4						
5						
7.1	Single-axis controller left (dir. 1-2, 3-4)				L	
7.2	Single-axis controller right (dir. 5-6, 7-8)				R	
11	Gate special-shaped (for position view) M 1699			60	P	
20	Control-handle with knob solid					
21	Control-handle with latch for mechanical zero interlock					
21.1	by lifting			50	M	
21.4	by pushing down			50	MN	
21.5	Mechanical zero interlock with command devices see catalog 1/274					
22	Control-handle with dead man's button 1 NO			50	T	
23	Control-handle with signal button 1 NO			50	H	
24	Control-handle with push button 1 NO			60	D	
25	Control-handle with flat push button 1 NO			60	DV	
26	Control-handle with palm grip B 5			40	B 5	
27	Control-handle with palm grip B 5 with push button top 1 NO			60	B 5T	
28	Control-handle long or short					
28.2	-20 mm				S5	
28.3	+20 mm				S8	
29	More knobs, grips and T-grips with and without signal devices see catalog 1/270ff					
30	Masterswitch (contact) switching sequence 5-0-5		No. of contacts 3	300	02	
31			5	330	03	
32			7	360	04	
33	Switching program according contact-arrangement MS... see catalog 5/001	A...	9	390	05	
34	or to your contact-arrangement					
35						
37	Micro change over contact (MZT1) with positive opening operation (additional price)		1			
38	Spring return in 0-position (for each direction)			20	Z	
39	Friction brake adjustable (for each direction)			20	R	
40	Potentiometer e.t.c. each direction with mounted Wire-wound potentiometer T 130, with centre tap, 1,5 Watt wiper current max. 10 mA resistance 2 x 0,5k \pm P021, 2 x 1k \pm P022, 2 x 2k \pm P023, 2 x 5k \pm P024, 2 x 10k \pm P025	...P02 \square		70	P	
41	Prepared for mounting potentiometer shaft 6 mm adjusting-angle 2 x 150°				(P)	
42	Prepared for mounting potentiometer e.t.c. adjusting-angle variable.				(P)	
43	more Potentiometer e.t.c. see catalog 1/240ff	C..., P...				
50	Steel sheet housing B 200 masterswitch Gr. 05			1300	B	
52	More housing see catalog 1/350					
60	Indicating labels not engraved with 2 arrows					
61	Engraving, each 10 characters					
70	Command and indicating devices see catalog 1/360					

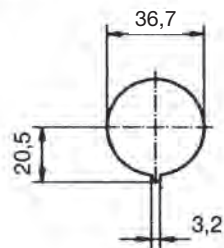
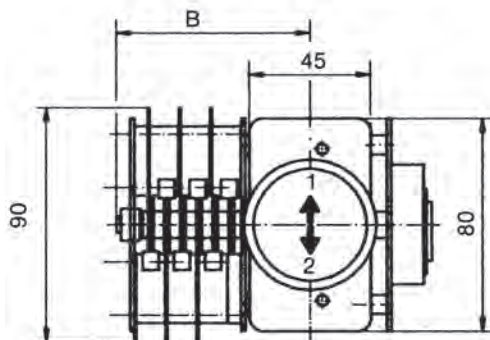


T = dead man's button
H = signal button
M = latch for mechanical zero interlock

Knob solid D = -push button

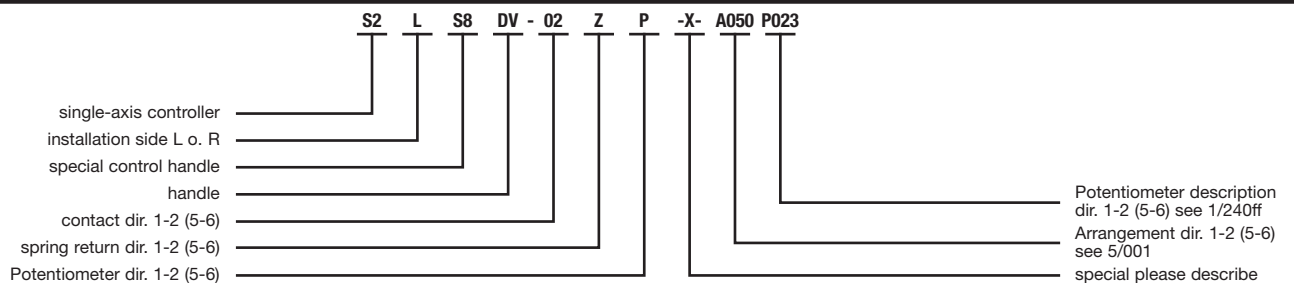
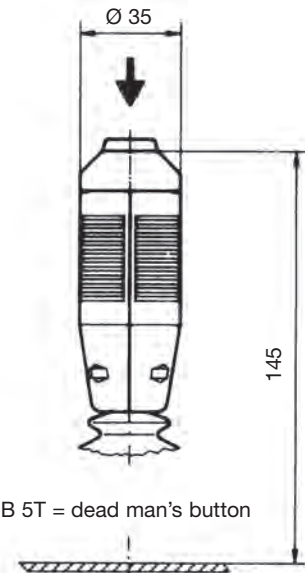


Type	No. of contacts	Dimension B
02	3	62
03	5	72
04	7	83
05	9	93



Hole pattern

Palm grip B 5





Type S21LB12D-02ZP-...

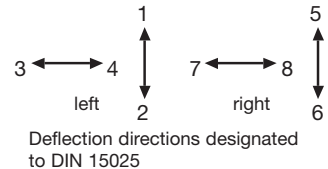
The single-axis controller S 21 is a rugged switching device according IEC/EN 60947-5-1 for electro-hydraulic applications. The modular design enables the switching device to be used universally. The S 21 is resistant to oil, maritime climate, ozone and UV radiation.

Contact complement 2 A 250 V AC 15 or 3 A 24 V DC 13

Mechanical life S 21 6 million (operating cycles)
 Mechanical life SS 21 10 million (operating cycles)
 Permissible ambient temperature Operation -40° C to +60° C
 Storage -50° C to +80° C

Climate resistance IEC 60068-2-78
 Damp heat constant IEC 60068-2-30
 Damp heat cyclic IP 54 IEC/EN 60529
 Degree of protection front
 Technical data see catalog 5/100
 Description data see catalog 5/020

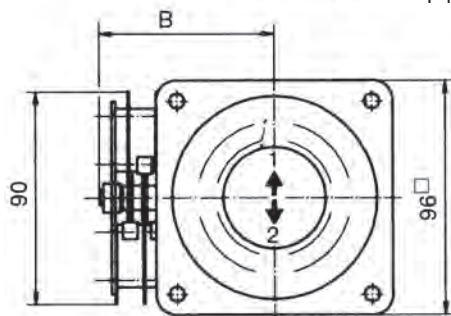
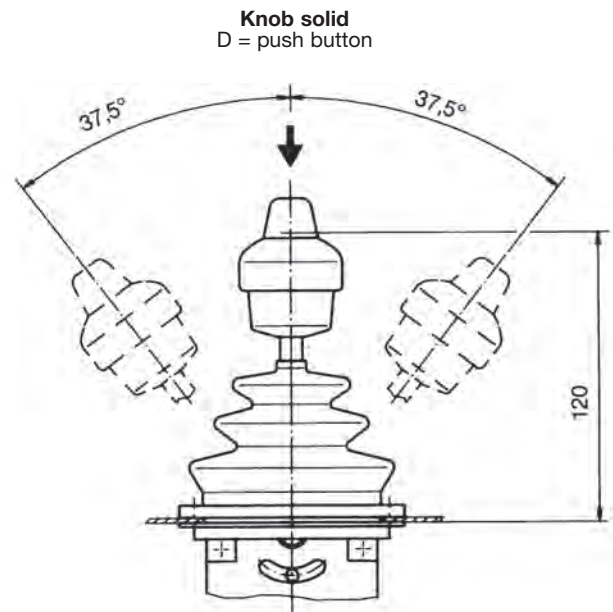
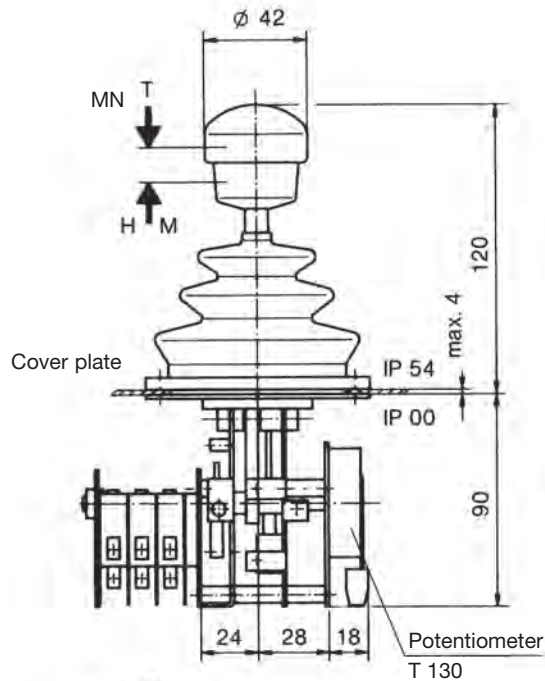
Spindle block with schematic representation of the master controller installation and deflection directions. Version shown for left-hand side installation (right-hand side installation is mirror image).



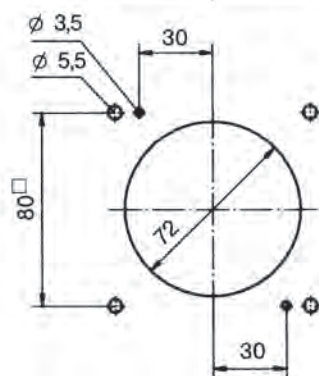
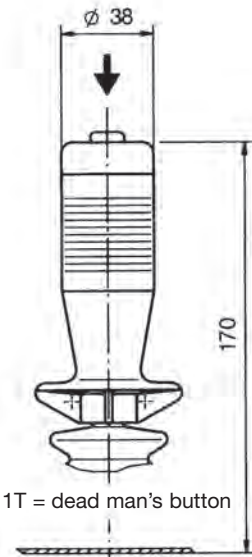
Pos.	S 21	Type expansion		Weight gramm	Type	Price EURO
1				650	S 21	
2				650	SS 21	
3						
4						
5						
7.1	Single-axis controller left (dir. 1-2, 3-4)				L	
7.2	Single-axis controller right (dir. 5-6, 7-8)				R	
20	Control-handle with knob solid					
21	Control-handle with latch for mechanical zero interlock					
21.1	by lifting			50	M	
21.4	by pushing down			50	MN	
21.5	Mechanical zero interlock with command devices see catalog 1/274					
22	Control-handle with dead man's button 1 NO			100	T	
23	Control-handle with signal button 1 NO			100	H	
24	Control-handle with push button 1 NO			110	D	
25	Control-handle with flat push button 1 NO			110	DV	
26	Control-handle with palm grip B 1			40	B 1	
27	Control-handle with palm grip B 1 with push button top 1 NO			60	B 1T	
28	Control-handle long or short					
28.2	-20 mm				S5	
28.3	+20 mm				S8	
29	More knobs, grips and T-grips with and without signal devices see catalog 1/270ff					
30	Masterswitch (contact) switching sequence 5-0-5		No. of contacts 3	300	02	
31			5	330	03	
32			7	360	04	
33	Switching program according contact-arrangement MS... see catalog 5/001		9	390	05	
34	or to your contact-arrangement	A...				
35						
36						
38	Spring return in 0-position (for each direction)			20	Z	
39	Friction brake adjustable (for each direction)			20	R	
40	Potentiometer e.t.c. each direction with mounted Wire-wound potentiometer T 130, with centre tap, 1,5 Watt wiper current max. 10 mA resistance 2 x 0,5k \cong P021, 2 x 1k \cong P022, 2 x 2k \cong P023, 2 x 5k \cong P024, 2 x 10k \cong P025	...P02 \square		70	P	
41	Prepared for mounting potentiometer shaft 6 mm adjusting-angle 2 x 150°				(P)	
42	Prepared for mounting potentiometer e.t.c. adjusting-angle variable.				(P)	
43	more Potentiometer e.t.c. see catalog 1/240ff	C..., P...				
50	Steel sheet housing B 200 masterswitch Gr. 05			1300	B	
51						
52	More housing see catalog 1/350					
60	Indicating labels not engraved with 2 arrows					
61	Engraving, each 10 characters					
70	Command and indicating devices see catalog 1/360					



T = dead man's button
H = signal button
M = latch for mechanical zero interlock

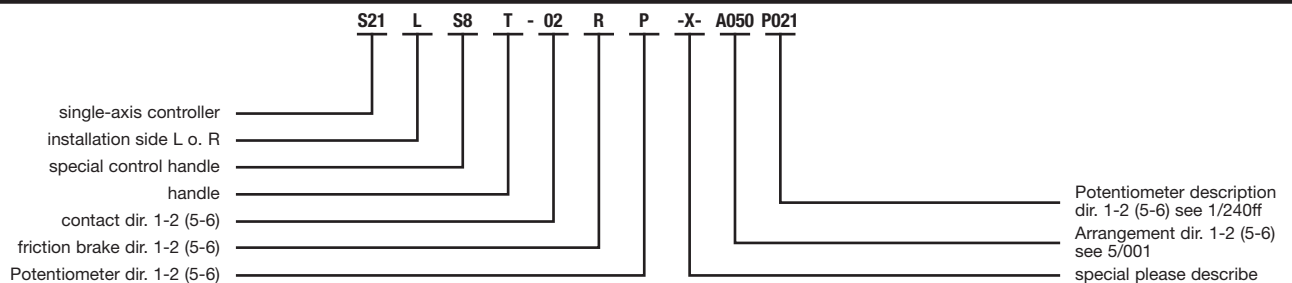


Palm grip B 1



Hole pattern

Type	No. of contacts	Dimension B
02	3	62
03	5	72
04	7	83
05	9	93





Type S22LT-2ZP-...

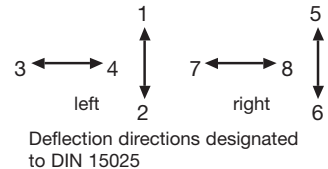
The single-axis controller S 22 is a rugged switching device according IEC/EN 60947-5-1 for electro-hydraulic applications. The modular design enables the switching device to be used universally. The S 21 is resistant to oil, maritime climate, ozone and UV radiation.

Contact complement 2 A 250 V AC 15 or 3 A 24 V DC 13

Mechanical life S 22 6 million (operating cycles)
 Mechanical life SS 22 10 million (operating cycles)
 Permissible ambient temperature Operation -40° C to +60° C
 Storage -50° C to +80° C

Climate resistance IEC 60068-2-78
 Damp heat constant IEC 60068-2-30
 Damp heat cyclic IP 54 IEC/EN 60529
 Degree of protection front
 Technical data see catalog 5/100
 Description data see catalog 5/020

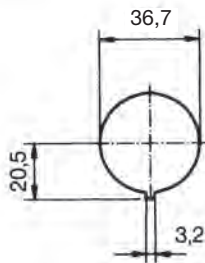
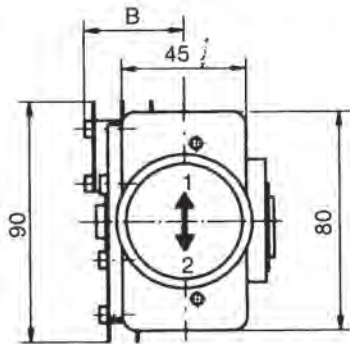
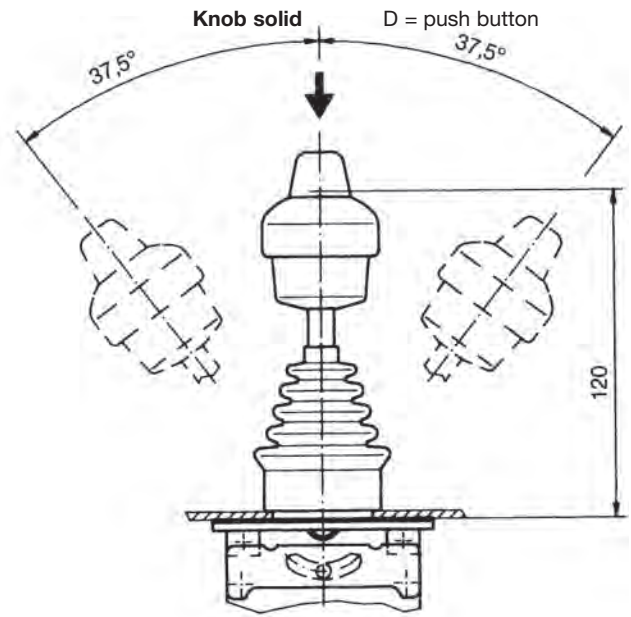
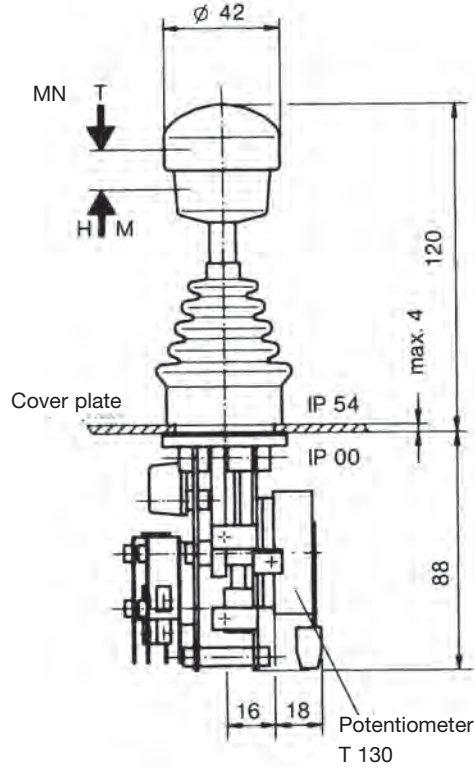
Spindle block with schematic representation of the master controller installation and deflection directions. Version shown for left-hand side installation (right-hand side installation is mirror image).



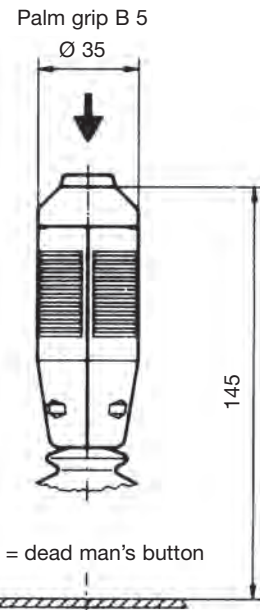
Pos.	S 22	Type expansion		Weight gramm	Type	Price EURO
1				600	S 22	
2				650	SS 22	
3						
4						
5						
7.1	Single-axis controller left (dir. 1-2, 3-4)				L	
7.2	Single-axis controller right (dir. 5-6, 7-8)				R	
20	Control-handle with knob solid					
21	Control-handle with latch for mechanical zero interlock					
21.1	by lifting			50	M	
21.4	by pushing down			50	MN	
21.5	Mechanical zero interlock with command devices see catalog 1/274					
22	Control-handle with dead man's button 1 NO			50	T	
23	Control-handle with signal button 1 NO			50	H	
24	Control-handle with push button 1 NO			60	D	
25	Control-handle with flat push button 1 NO			60	DV	
26	Control-handle with palm grip B 1			40	B 5	
27	Control-handle with palm grip B 1 with push button top 1 NO			60	B 5T	
28	Control-handle long or short					
28.2	-20 mm				S5	
28.3	+20 mm				S8	
29	More knobs, grips and T-grips with and without signal devices see catalog 1/270ff					
30	Masterswitch (contact) switching sequence -0-		No. of contacts	1	1	
31				2	2	
32				3	3	
33	Switching program according contact-arrangement MS... see catalog 5/001	A...		4	4	
34	or to your contact-arrangement					
35						
36	Switching sequence 2-0-2					
38	Spring return in 0-position (for each direction)			20	Z	
39	Friction brake adjustable (for each direction)			20	R	
40	Potentiometer e.t.c. each direction with mounted Wire-wound potentiometer T 130, with centre tap, 1,5 Watt wiper current max. 10 mA resistance 2 x 0,5k \cong P021, 2 x 1k \cong P022, 2 x 2k \cong P023, 2 x 5k \cong P024, 2 x 10k \cong P025	...P02 \square		70	P	
41	Prepared for mounting potentiometer shaft 6 mm adjusting-angle 2 x 150°				(P)	
42	Prepared for mounting potentiometer e.t.c. adjusting-angle variable.				(P)	
43	more Potentiometer e.t.c. see catalog 1/240ff	C..., P...				
50	Steel sheet housing B 200 masterswitch Gr. 4			1300	B	
51						
52	More housing see catalog 1/350					
60	Indicating labels not engraved with 2 arrows					
61	Engraving, each 10 characters					
70	Command and indicating devices see catalog 1/360					



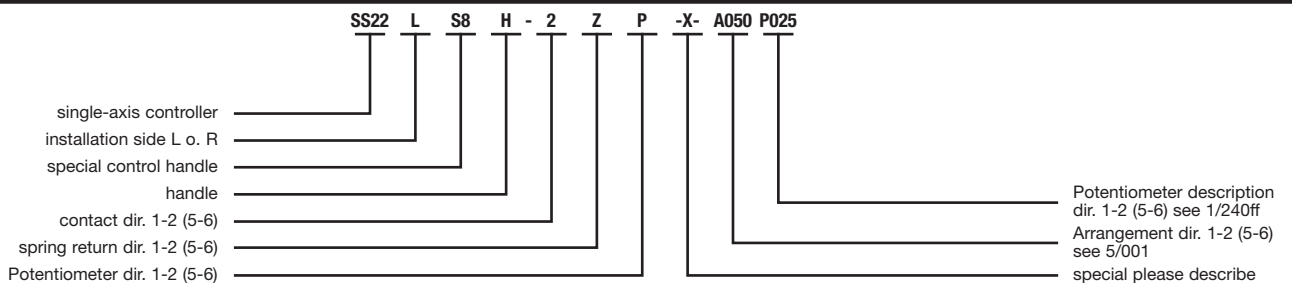
T = dead man's button
H = signal button
M = latch for mechanical zero interlock



Hole pattern



Type	No. of contacts	Dimension B
1	1	25
2	2	31
3	3	36
4	4	42





Type S23L-2ZP-...

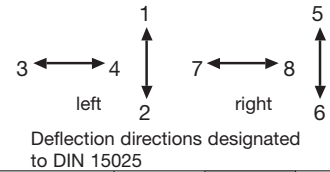
The single-axis controller S 23 is a rugged switching device according IEC/EN 60947-5-1 for electro-hydraulic applications and offshore. The modular design enables the switching device to be used universally. The S 23 is resistant to oil, maritime climate, ozone and UV radiation.

Contact complement 2 A 250 V AC 15 or 3 A 24 V DC 13

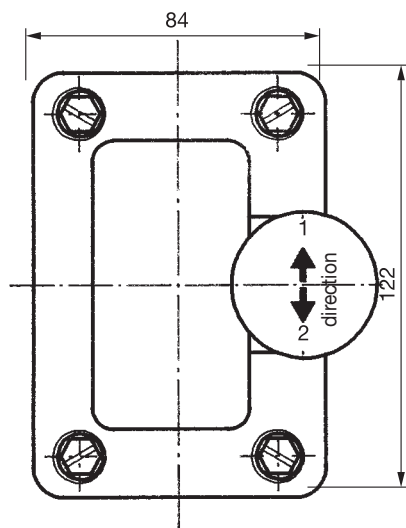
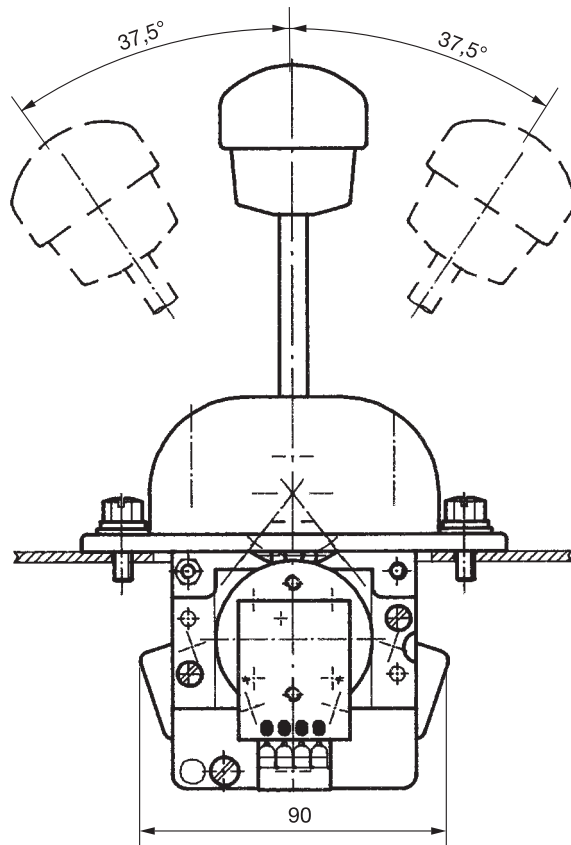
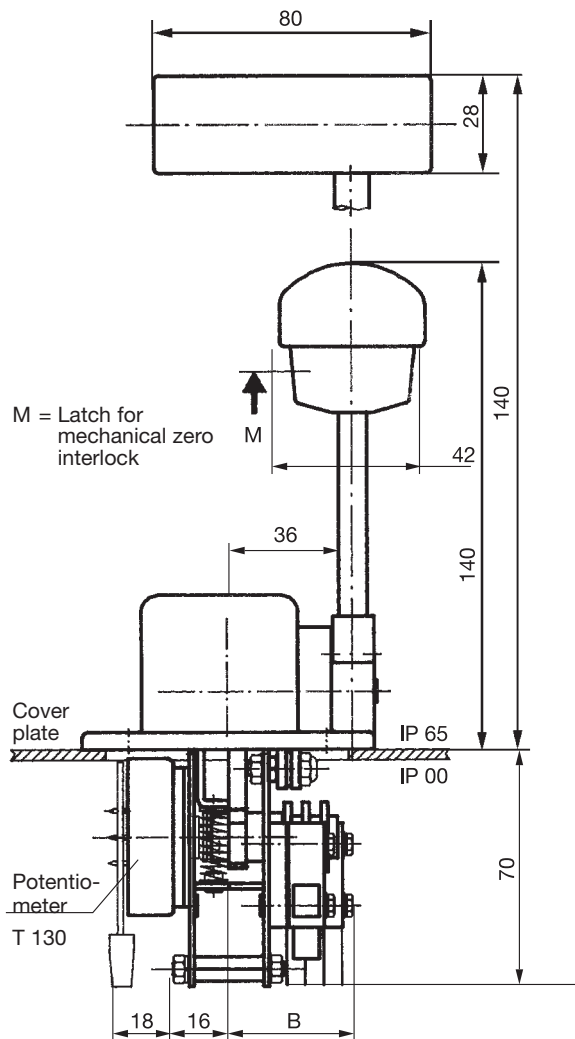
Mechanical life 6 million (operating cycles)
Permissible ambient temperature Operation -40° C to +60° C
Storage -50° C to +80° C

Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 65 IEC/EN 60529
Technical data see catalog 5/100
Description data see catalog 5/020

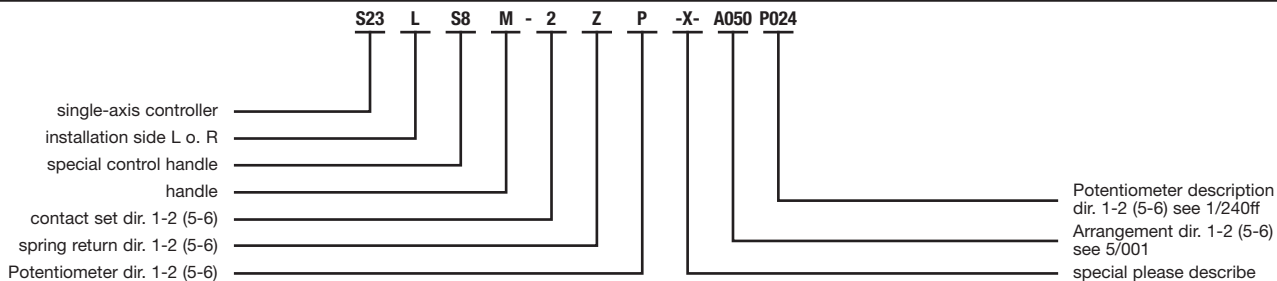
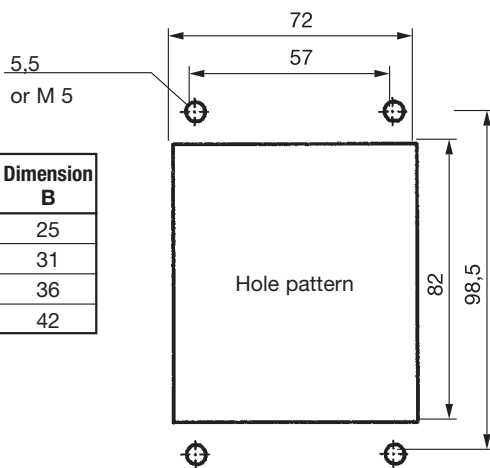
Spindle block with schematic representation of the master controller installation and deflection directions. Version shown for left-hand side installation (right-hand side installation is mirror image).



Pos.	S 23	Type expansion		Weight gramm	Type	Price EURO
1				700	S 23	
2						
3						
4						
5						
7.1	Single-axis controller left (dir. 1-2, 3-4)				L	
7.2	Single-axis controller right (dir. 5-6, 7-8)				R	
10						
20	Control-handle with knob solid					
21	Control-handle with latch for mechanical zero interlock					
21.1	by lifting			50	M	
22						
23						
24						
25						
26	Control-handle with T-grip			40	Q	
27						
28	Control-handle long or short					
28.2	-20 mm				S5	
28.3	+20 mm				S8	
29	more knobs, grips and t-grips with and without signal devices see catalog 1/270ff					
30	Masterswitch (contact) switching sequence -0-		No. of contacts	150	1	
31			2	170	2	
32			3	190	3	
33	Switching program according contact-arrangement MS... see catalog 5/001	A...	4	210	4	
34	or to your contact-arrangement					
35						
36	Switching sequence 2-0-2					
38	Spring return in 0-position (for each direction)			20	Z	
39	Friction brake adjustable (for each direction)			20	R	
40	Potentiometer e.t.c. each direction with mounted Wire-wound potentiometer T 130, with centre tap, 1,5 Watt wiper current max. 10 mA resistance 2 x 0,5k \triangleq P021, 2 x 1k \triangleq P022, 2 x 2k \triangleq P023, 2 x 5k \triangleq P024, 2 x 10k \triangleq P025	...P02 \square		70	P	
41	Prepared for mounting potentiometer shaft 6 mm adjusting-angle 2 x 150°				(P)	
42	Prepared for mounting potentiometer e.t.c. adjusting-angle variable.				(P)	
43	more Potentiometer e.t.c. see catalog 1/240ff	P...				
50	Steel sheet housing B 200 masterswitch Gr. 4			1300	B	
51						
52	More housing see catalog 1/350					
60	Indicating labels not engraved with 2 arrows					
61	Engraving, each 10 characters					
70	Command and indicating devices see catalog 1/360					



Type	No. of contacts	Dimension B
1	1	25
2	2	31
3	3	36
4	4	42





Type S3LQ-2ZP-B...

The single-axis controller S 3 is a rugged switching device according IEC/EN 60947-5-1 for nautical navigation applications. The modular design enables the switching device to be used universally. The S 3 is resistant to oil, maritime climate, ozone and UV radiation.

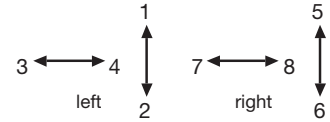
Contact complement 0,5 A 110 V AC 15 or 1,5 A 24 V DC 13
I min > 0,2 mA 2 V DC 12 Gold plated for max. load of 0,12 Watt (standard)

Mechanical life 12 million (operating cycles)
Permissible ambient temperature Operation -40° C to +60° C
Storage -50° C to +80° C

Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 66 IEC/EN 60529

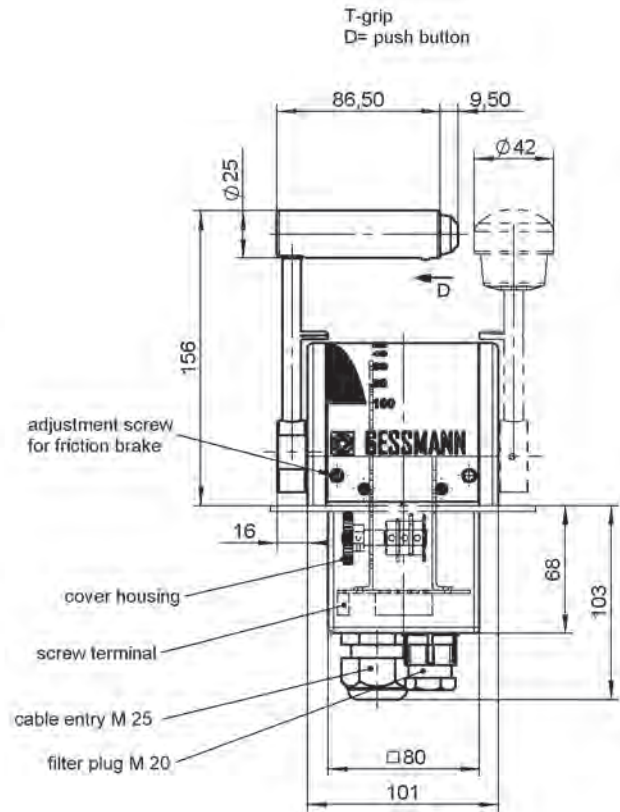
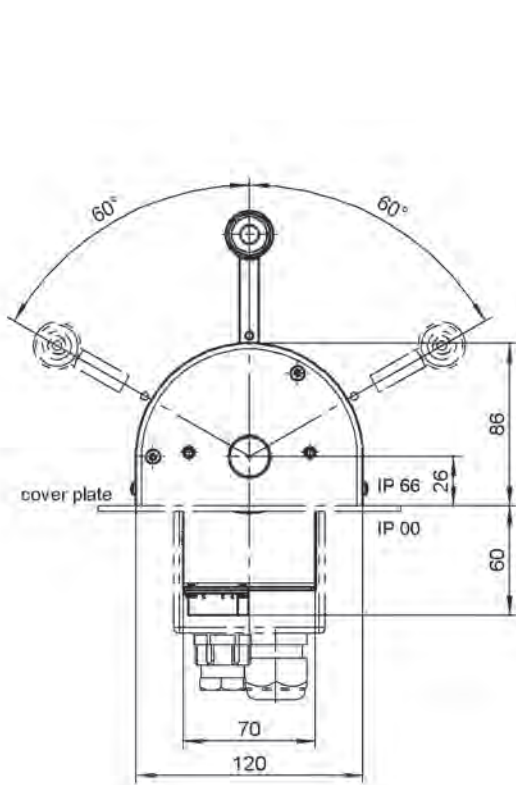
Technical data see catalog 5/100
Description data see catalog 5/020
Spindle block with schematic representation of the master controller installation and deflection directions.

Version shown for left-hand side installation (right-hand side installation is mirror image).

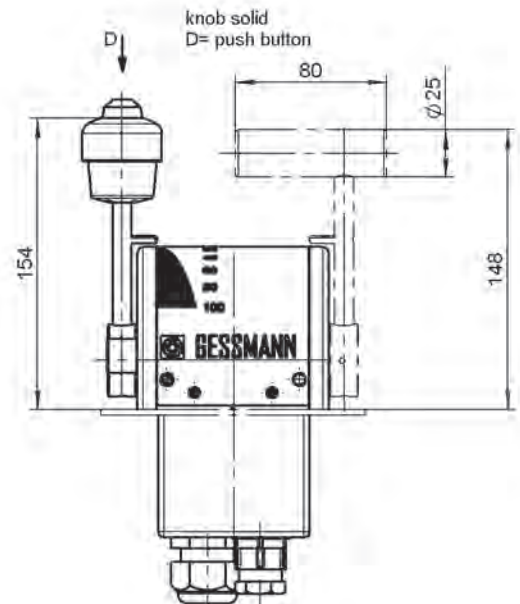
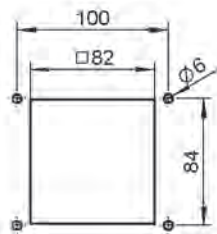


Deflection directions designated to DIN 15025

Pos.	S 3	Type expansion		Weight gramm	Type	Price EURO
1				2700	S 3	
2						
3						
4						
5						
7.1		Single-axis controller left (dir. 1-2, 3-4)				L
7.2	Single-axis controller right (dir. 5-6, 7-8)				R	
10						
20	Control-handle with knob solid					
21						
22						
23						
24	Control-handle with push button 1 NO			110	D	
25						
26	Control-handle with T-grip			40	Q	
27	Control-handle with T-grip and push button side 1 NO			60	QD	
28	Control-handle long or short					
28.2					S5	
28.3					S8	
30	Masterswitch (contact) switching sequence -0-	A...	No. of contacts 1	20	1	
31			2	40	2	
32	Direction 1-2 or 3-4		3	60	3	
33	Switching program according contact-arrangement MS... see catalog 5/001					
34	or to your contact-arrangement					
35						
36	Switching sequence special					
38	Spring return in 0-position (for each direction)			30	Z	
39	Friction brake adjustable (for each direction)			30	R	
40	Potentiometer e.t.c. each direction with mounted Conductive-plastic potentiometer T 246, with centre tap linear Life 10 ⁷ switching cycles resistance 2 x 5 kOhm, 0,5 Watt wiper current max. 1 mA	...P214		70	P	
41	Prepared for mounting potentiometer shaft 6 mm adjusting-angle 2 x 75°				(P)	
42	Prepared for mounting potentiometer e.t.c. adjusting-angle variable.				(P)	
43	more Potentiometer e.t.c. see catalog 1/240ff	P...				
50	Cover housing			300	B	
51	Filter plug M 20 for air-condition			20		
52	Cable entry M 25 with anti-kink protection			30		
60	Indicating label eloxal aluminium plate silvery (included in the spindle block)					
61	Engraving, each 10 characters					



hole pattern



	S3	L	S8	QD - 2	Z	P	-B-	-X-	A05	P214	
single-axis controller	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	
installation side L o. R		_____	_____	_____	_____	_____	_____	_____	_____	_____	
special control handle			_____	_____	_____	_____	_____	_____	_____	_____	
handle				_____	_____	_____	_____	_____	_____	_____	
contact set dir. 1-2 (5-6)					_____	_____	_____	_____	_____	_____	
spring return dir. 1-2 (5-6)						_____	_____	_____	_____	_____	
Potentiometer dir. 1-2 (5-6)							_____	_____	_____	_____	
											Potentiometer description dir. 1-2 (5-6) see 1/240ff
											Arrangement dir. 1-2 (5-6) see 5/001
											special please describe housing



Type S4-01-2 ...

The single-axis controller S 4 is designed as a rugged switching device according to IEC/EN 60947-5-1. The S 4 is resistant to oil, maritime climate, ozone and UV radiation.
Depending on the current position of the operating lever, a certain digital output signal is generated.

The following variations are available:
various detents (rest- or tip-function), switching sequences, handle versions.
The modular micro change over silver contacts are positive opening.
Gold-plated (ca. 0,2µ) contacts are also available.
The switching point accuracy is ±0,15 mm

Contact complement 2 A 250 V AC 15 or 3 A 24 V DC 13

Microswitch terminal

screwed no. 1, faston terminals no. 2 6,3x0,8mm

Mechanical life

6 million (operating cycles)

Permissible ambient temperature

Operation -40° C to +60° C

Storage -50° C to +80° C

Climate resistance

Damp heat constant

IEC 60068-2-78

Damp heat cyclic

IEC 60068-2-30

Degree of protection front

IP 00 IEC/EN 60529

Technical data / description data see catalog 5/010

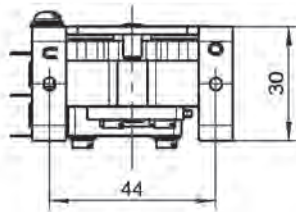
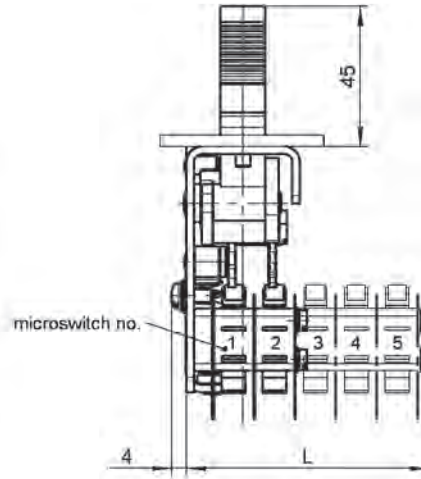
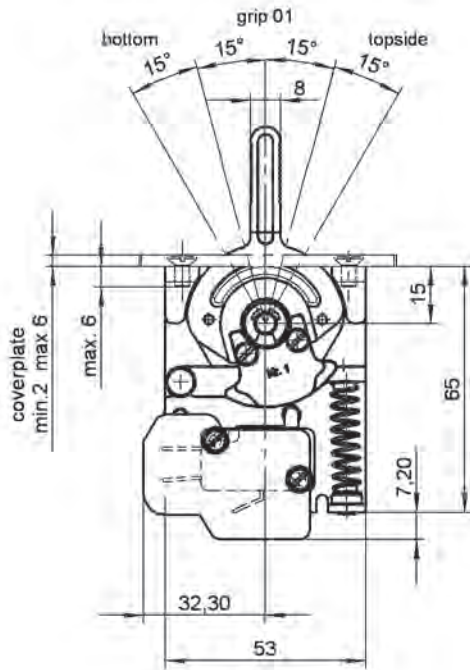
Spindle block with schematic representation of the microswitch and deflection directions.

O (top side)



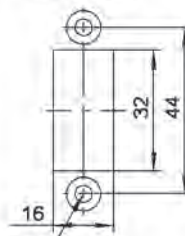
U (bottom side)

Pos.	S 4	Type expansion	Weight gramm	Type	Price EURO
1			180	S 4	
2					
3					
4					
5					
15	Control-handle with grip 01 (included in Pos. 1)			01	
16	Control-handle with grip 02			02	
17	Control-handle with grip 03			03	
18	Control-handle with grip 04			04	
19	Control-handle with grip 05			05	
27	Control-handle with grip 13			13	
28	Control-handle with grip 14			14	
29	Control-handle with grip 15			15	
30	Microswitch		No. of contacts 1	1	
31	detend and switching sequence		2	2	
32	see catalog 5/010		3	3	
33			5	4	
34			5	5	
35	contacts gold-plated ca. 0,2 µ each microswitch			G	
36	switching point accuracy ±0,05 mm each microswitch				



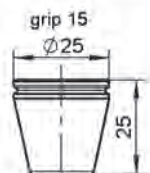
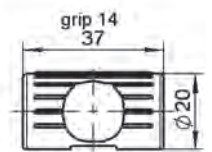
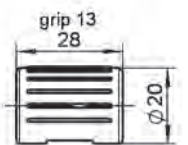
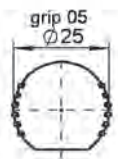
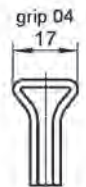
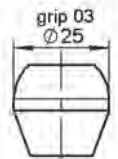
no. of microswitch	dimension L
1	30
2	30
3	44
4	53
5	64

hole pattern



chamfering DIN 66-4

Grip versions
Grip 01 (shown)



Ordering information (versions) see catalog 5/010

S 4 - 01 - 2 - MS31 / 03 S / 11 G / ••• - 2 - X

Single-axis controller
(Lever switches)

Grip version

Number of
microswitches

Detend no.

Microswitch 1
Program no.
Silver-contact

Microswitch 2
Program no.
Gold-plated contact

Microswitch 3
••

Microswitch
terminal

Special
please describe



Type S6L-03ZP-...

The single-axis controller S 6 is a rugged switching device according IEC/EN 60947-5-1 for hoisting applications. The modular design enables the switching device to be used universally. The S 6 is resistant to oil, maritime climate, ozone and UV radiation.

Contact complement 2 A 250 V AC 15 or 1 A 24 V DC 13 (standard) or 4 A 250 V AC 15 (special) with positive opening operation

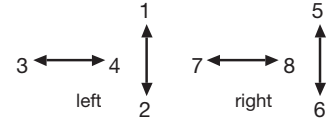
Mechanical life 10 million (operating cycles)
Permissible ambient temperature Operation -40° C to +60° C
Storage -50° C to +80° C

Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 54 IEC/EN 60529

Technical data see catalog 5/100
Description data see catalog 5/020

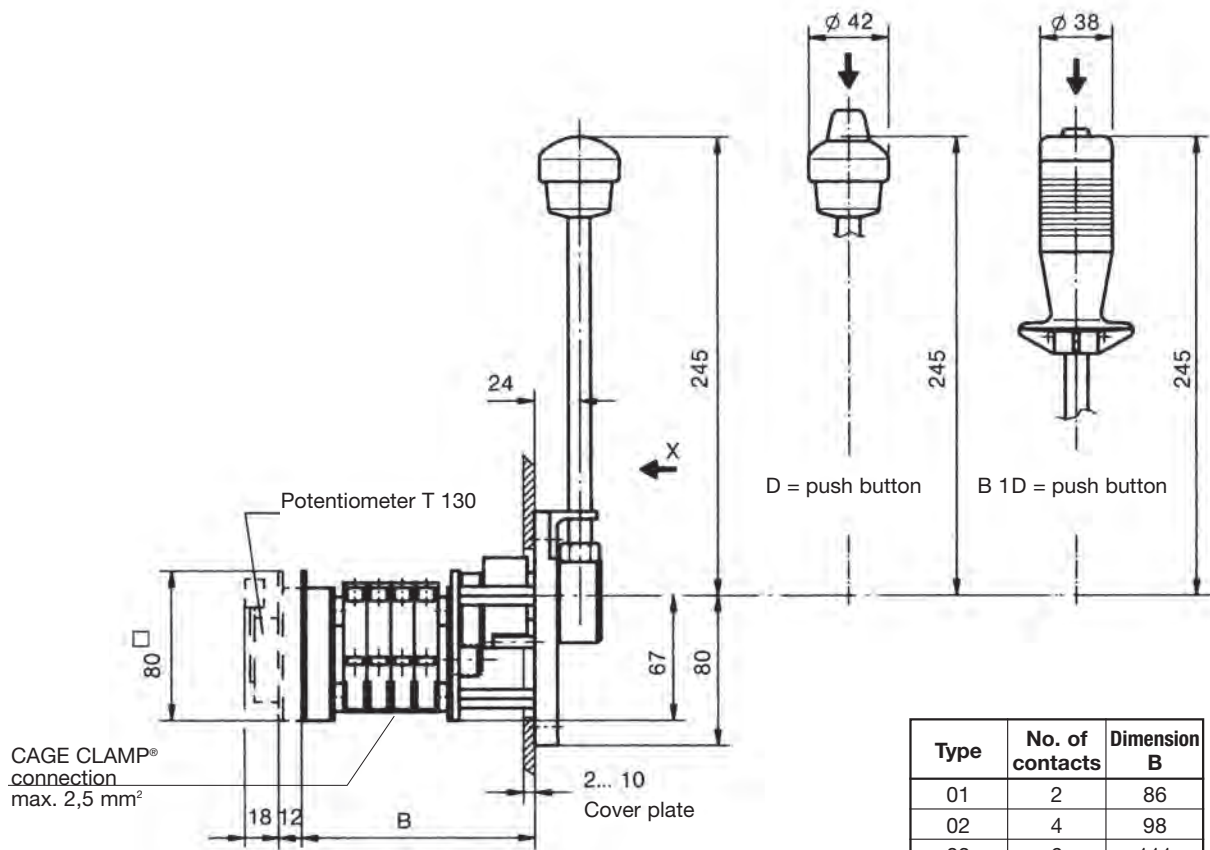
Spindle block with schematic representation of the master controller installation and deflection directions.

Version shown for left-hand side installation (right-hand side installation is mirror image).



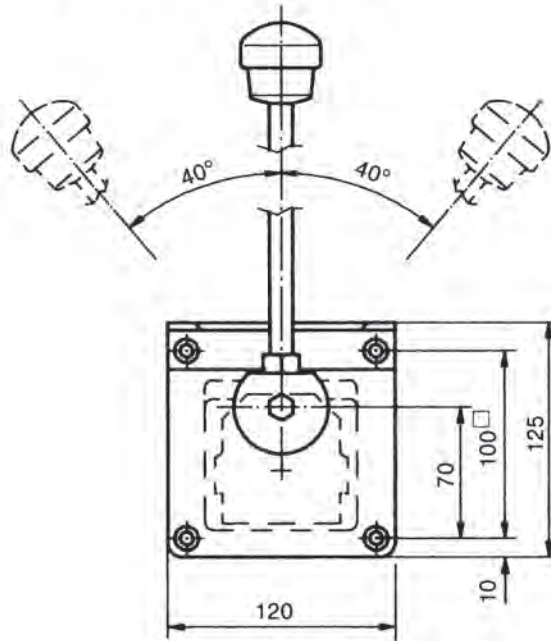
Deflection directions designated to DIN 15025

Pos.	S 6	Type expansion		Weight gramm	Type	Price EURO
1				960	S 6	
2						
3						
4						
5						
7.1	Single-axis controller left (dir. 1-2, 3-4)				L	
7.2	Single-axis controller right (dir. 5-6, 7-8)				R	
10						
20						
21						
22						
23						
24	Control-handle with push button 1 NO with flexible cable			110	D	
25						
26	Control-handle with palm grip B 1			40	B 1	
27	Control-handle with palm grip B 1 with push button top 1 NO			60	B 1D	
28	Control-handle long or short					
28.2	-20 mm				S5	
28.3	+20 mm				S8	
30	Masterswitch (contact set) switching sequence 4-0-4		No. of contacts 2	290	01	
31			4	350	02	
32	Direction 1-2 or 3-4		6	410	03	
33	Switching program according contact-arrangement MS... see catalog 5/001	A...	8	470	04	
34	or to your contact-arrangement		10	530	05	
35			12	590	06	
36	Switching sequence 5-0-5 or 6-0-6					
38	Spring return in 0-position (for each direction)			110	Z	
39	Friction brake adjustable (for each direction)			30	R	
40	Potentiometer e.t.c. each direction with mounted Wire-wound potentiometer T 130, with centre tap, 1,5 Watt wiper current max. 10 mA resistance 2 x 0,5k \cong P021, 2 x 1k \cong P022, 2 x 2k \cong P023, 2 x 5k \cong P024, 2 x 10k \cong P025	...P02 \square		70	P	
41	Prepared for mounting potentiometer shaft 6 mm adjusting-angle 2 x 150°				(P)	
42	Prepared for mounting potentiometer e.t.c. adjusting-angle variable.				(P)	
43	more Potentiometer e.t.c. see catalog 1/240ff	C..., P...				
50						
51						
52	More housing see catalog 1/350					
60	Indicating labels not engraved with 2 arrows					
61	Engraving, each 10 characters					
70	Command and indicating devices see catalog 1/360					

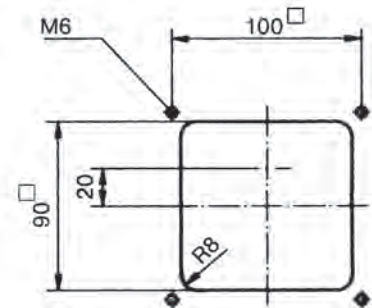


CAGE CLAMP®
connection
max. 2,5 mm²

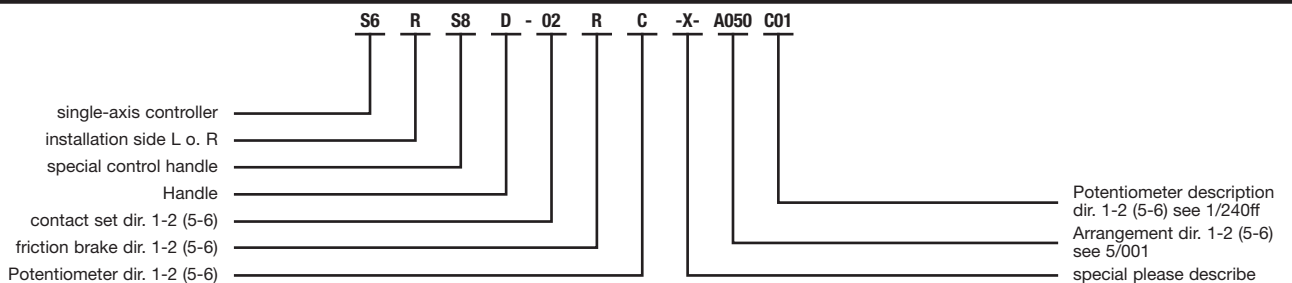
Type	No. of contacts	Dimension B
01	2	86
02	4	98
03	6	111
04	8	123
05	10	136
06	12	148



View X



Hole pattern





Form N6-KN-02RP...

The control-switch N 6 is a rugged switching device according IEC/EN 60947-5-1 for hoisting and electro-hydraulic applications.

The modular design enables the switching device to be used universally. The N 6 is resistant to oil, maritime climate, ozone and UV radiation.

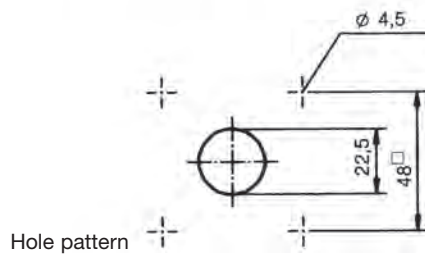
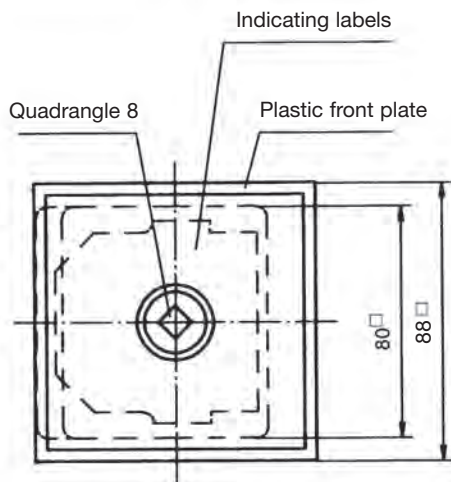
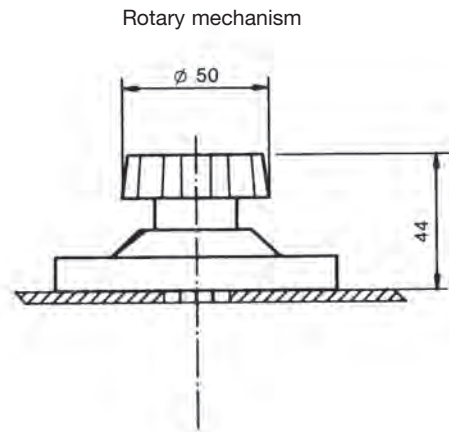
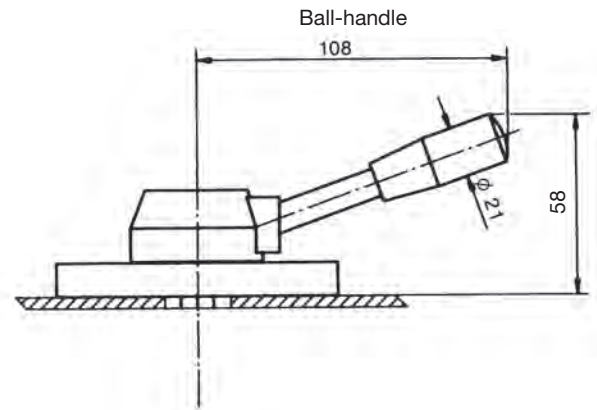
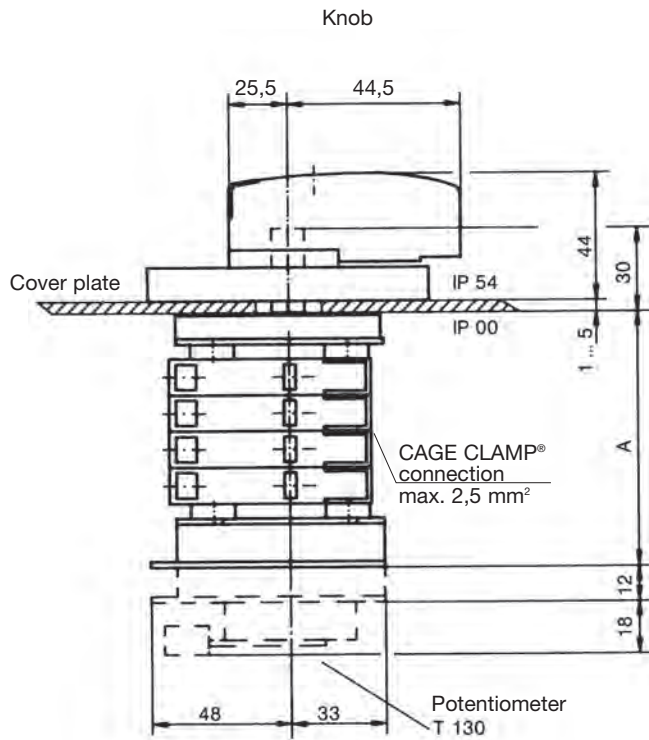
Contact complement 2 A 250 V AC 15 or 1 A 24 V DC 13 (standard) or 4 A 250 V AC 15 (special) with positive opening operation

Mechanical life 10 million (operating cycles)
Permissible ambient temperature Operation -40° C to +60° C
Storage -50° C to +80° C

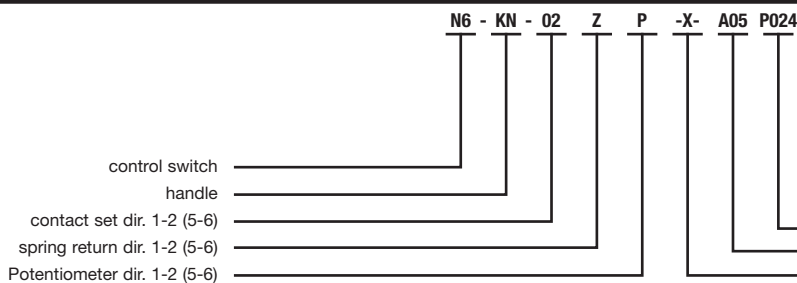
Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 54 IEC/EN 60529

Technical data see catalog 5/100
Description data see catalog 5/020

Pos.		Type expansion		Weight gramm	Type	Price EURO
1	Drive with free shaft end with front plate 88x88 mm				N6	
2	Knob			30	KN	
3	Ball-handle			50	HG	
4	Rotary mechanism			30	DG	
5						
6	Degree of protection, front IP 65 by seal ring (for Pos. 1)					
30	Control-switch insert (contact set)		No. of contacts 2	290	01	
31	with free shaft end		4	350	02	
32	Switching sequence 4-0-4		6	410	03	
33	Switching program according contact-arrangement MS see catalog 5/001	A...	8	470	04	
34	or to your contact-arrangement		10	530	05	
35			12	590	06	
36	Switching sequence 5-0-5 or 6-0-6 or 0-18					
37	Micro changeover contact (MZT1) positive opening (additional price)		2			
38	Spring return in 0-position max. 100 Grad (2 x 70°)			110	Z	
39	Friction brake adjustable max. 260 Grad (2 x 130°)			30	R	
40	Potentiometer e.t.c. with mounted Wire-wound potentiometer T 130 with centre tap linear 1,5 Watt wiper current max. 10 mA resistance 2 x 0,5k \pm P021, 2 x 1k \pm P022, 2 x 2k \pm P023, 2 x 5k \pm P024, 2 x 10k \pm P025	...P02 \square		70	P	
41	Prepared for mounting potentiometer shaft 6 mm adjusting-angle 2 x 150°				(P)	
42	Prepared for mounting potentiometer e.t.c. adjusting-angle variable.				(P)	
43	more Potentiometer e.t.c. see catalog 1/240ff	C..., P...				
52	Housing see catalog 1/350					
60	Indicating labels not engraved					
61	Engraving, each 10 characters					
70	Command and indicating devices see catalog 1/360					



Type	No. of contacts	Dimension A	Spring return
01	2	51	+25
02	4	63	
03	6	76	
04	8	88	
05	10	101	
06	12	113	



Potentiometer description
dir. 1-2 (5-6) see 1/240ff
Arrangement dir. 1-2 (5-6)
see 5/001
special please describe



□ = resistance value linear and part number \triangle

1 = 0.5 kOhm, with centre tap	2 x 0.5 kOhm
2 = 1.0 kOhm, with centre tap	2 x 1.0 kOhm
3 = 2.0 kOhm, with centre tap	2 x 2.0 kOhm
4 = 5.0 kOhm, with centre tap	2 x 5.0 kOhm
5 = 10.0 kOhm, with centre tap	2 x 10.0 kOhm

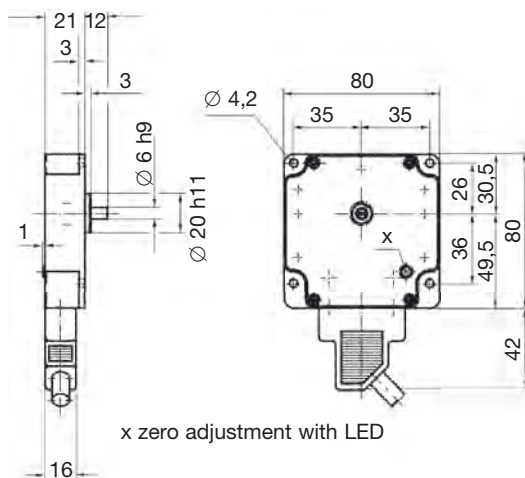
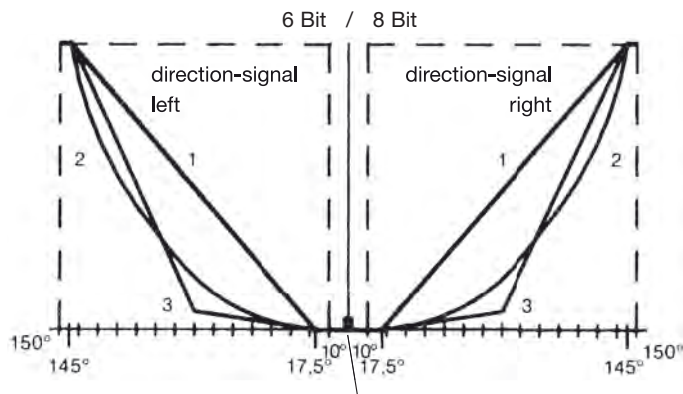
Pos.	for mounting on: V 6 / D 64 / V 11 / S 2 / S 6 / N 6	Part No. 5240...	Type- expansion	Weight gramm	Type	Price EURO
1	Wire-wound potentiometer linear life 10 ⁷ switching cycles 1,5 Watt max. wiper current 10 mA	...00100 □	T 129	60	P01 □	
2	Wire-wound potentiometer linear with centre tap life 10 ⁷ switching cycles 1,5 Watt max. wiper current 10 mA	...00200 □	T 130	60	P02 □	
3	Wire-wound potentiometer linear life 10 ⁷ switching cycles 2,5 Watt max. wiper current 10 mA	...00300 □	T 131	70	P03 □	
4	like T 131 but with oil-filling protection for corrosion	...00400 □	T 131-Oel	80	P04 □	
5	Wire-wound potentiometer linear with centre tap life 10 ⁷ switching cycles 2,5 Watt max. wiper current 10 mA	...00500 □	T 132	70	P05 □	
6	like T 132 but with oil-filling protection for corrosion	...00600 □	T 132-Oel	80	P06 □	
7	Wire-wound potentiometer characteristic progressive with centre tap life 10 ⁷ switching cycles 1,5 Watt max. wiper current 10 mA	...00700 □	T 178	70	P07 □	
8						
9						
10	Wire-wound potentiometer linear with centre tap life 10 ⁶ switching cycles 60 Watt	...01000 □	T 133	150	P10 □	
11	Wire-wound potentiometer linear life 10 ⁶ switching cycles 60 Watt	...01100 □	T 134	150	P11 □	
12	Conductive-plastic potentiometer linear life 10 ⁷ switching cycles 0,5 Watt max. wiper current 1 mA	...01200 □	T 374	20	P12 □	
13	Conductive-plastic potentiometer linear with centre tap life 10 ⁷ switching cycles 0,5 Watt max. wiper current 1 mA	...01300 □	T 396	20	P13 □	
14						
15						
16						
	for mounting on: V 8 / D 8 / P 10 / P 12					
17	Wire-wound potentiometer linear with centre tap life 5 x 10 ⁶ switching cycles 1 Watt max. wiper current 10 mA	...01700 □	T 239	20	P17 □	
18	Conductive-plastic potentiometer linear with centre tap life 10 ⁷ switching cycles 0,5 Watt max. wiper current 1 mA	...01800 □	T 301	20	P18 □	
19	Conductive-plastic potentiometer linear with centre tap life 10 ⁷ switching cycles; 3 conductive-plastic contact way arrangement MSP 21-0 (catalog 5/001) 0,5 Watt max. wiper current 1 mA	...01900 □	T 426	25	P19 □	
20	Conductive-plastic potentiometer double linear with centre tap life 10 ⁷ switching cycles; 0,5 Watt max. wiper current 1 mA	...02000 □	T 432	25	P20 □	
21	Conductive-plastic potentiometer with centre tap life 10 ⁷ switching cycles	...02100 □	T 246	20	P21 □	
22	Conductive-plastic potentiometer with centre tap life 10 ⁷ switching cycles	...02200 □	T 362	20	P22 □	
23						
	for mounting on: V 10 / S 1					
24	Wire-wound potentiometer linear with centre tap life 5 x 10 ⁶ switching cycles 1 Watt max. wiper current 10 mA	...02400 □	T 321	20	P24 □	
25	Conductive-plastic potentiometer linear with centre tap life 10 ⁷ switching cycles 0,5 Watt max. wiper current 1 mA	...02500 □	T 320	20	P25 □	
26	Conductive-plastic potentiometer linear life 10 ⁷ switching cycles 0,5 Watt max. wiper current 1 mA	...02600 □	T 337	20	P26 □	
27	Conductive-plastic potentiometer linear with centre tap life 10 ⁷ switching cycles; 2 conductive-plastic contact way arrangement MSP 21 (catalog 5/001) 0,5 Watt max. wiper current 1 mA	...02700 □	T 430	25	P27 □	
28	Conductive-plastic potentiometer linear with centre tap life 10 ⁷ switching cycles 0,5 Watt max. wiper current 1 mA	...02800 □	T 375	20	P37 □	
29						
30						
	for mounting on: V 11					
31	Wire-wound potentiometer linear with centre tap life 5 x 10 ⁶ switching cycles 1 Watt max. wiper current 10 mA	...03100 □	T 316	20	P31 □	
32	Conductive-plastic potentiometer linear with centre tap life 10 ⁷ switching cycles 0,5 Watt max. wiper current 1 mA	...03200 □	T 365	20	P32 □	
40	Special potentiometer				P99 □	
41	Prepared for mounting potentiometer adjusting-angle switching device \triangle potentiometer	...04100				
42	Prepared for mounting potentiometer adjusting-angle variable	...04200				



Pos.	for mounting on: V 6 / D 64 / V 11 / S 2 / S 6 / N 6		Type-expansion	Weight gramm	Type	Price EURO
10	Opto-electronic encoder	8 Bit Gray-Code T 359	OEC 2-1-1	410	C01	
11		8 Bit Binary-Code T 359	OEC 2-2-1	410	C02	
12		6 Bit Gray-Code T 359	OEC 2-3-□	410	C03□	
13		6 Bit Binary-Code T 359	OEC 2-4-□	410	C04□	
14		9 Bit Gray-Code T 384	OEC 2-5-□	410	C05□	
15		9 Bit Binary-Code T 384	OEC 2-6-□	410	C06□	
16						
17						
18						
19						

- = Output characteristic
- 1 = Linear
- 2 = Quadratic
- 3 = Progressive
- 4 = Linear one sided right turn
- 5 = Linear one sided left turn

Technical data
 Power supply 18-30 V DC
 Output PNP 24 V DC 10 mA
 Scanning Gray-Code
 Rotation angle max. ± 150° (360°)



6 Bit-type T359

PIN-connection	colour-code
1 not connected	-
2 D4	brown
3 D3	green
4 D2	yellow
5 D1	grey
6 not connected	-
7 not connected	-
8 housing 0 V	black
9 input 18-30 V DC	red
10 not connected	-
11 not connected	-
12 directional-signal left	violett
13 directional-signal right	grey-pink
14 D6	red-blue
15 D5	white-green
- cable screen	brown-green

8 Bit-type T359

PIN-connection	colour-code
1 not connected	-
2 D6	brown
3 D5	green
4 D4	yellow
5 D3	grey
6 D2	pink
7 D1	blue
8 housing 0 V	black
9 input 18-30 V DC	red
10 not connected	-
11 not connected	-
12 directional-signal left	violett
13 directional-signal right	grey-pink
14 D8	red-blue
15 D7	white-green
- cable screen	brown-green

9 Bit-type T384

PIN-connection	colour-code
1 not connected	-
2 D6	brown
3 D5	green
4 D4	yellow
5 D3	grey
6 D2	pink
7 D1	blue
8 housing 0 V	black
9 input 18-30 V DC	red
10 not connected	-
11 not connected	-
12 directional-signal left	violett
13 D9	grey-pink
14 D8	red-blue
15 D7	white-green
- cable screen	brown-green

40	Cable Llycy 14 x 0,25 mm ² 2000 mm long wired on connector DA 15 with end splice				
41	Prepared for mounting encoder adjusting-angle switching-gear $\hat{\Delta}$ encoder				(C)
42	Prepared for mounting encoder adjusting-angle variable.				(C)
43	Additional price per metre cable Llycy 14 x 0,25 mm ²				



Pos.	for mounting on: V 6 / D 64 / V 11 / S 2 / S 6 / N 6	Type-expansion	Weight gramm	Type	Price EURO																																																			
1	Opto-electronic encoder T 366 Output voltage impressed 0 – 10 Volt	OEC 2-3-□-1		C11□																																																				
2																																																								
3																																																								
4																																																								
<p>□ = Output characteristic 1 = Linear 2 = Quadratic 3 = Progressive</p> <p>Technical data Power supply 18-30 V DC Output 0–10 V (+5 mA) Scanning 6 bit Gray-Code Rotation angle max. ± 150°</p> <p>zero adjustment with LED</p>		<p>6 Bit-type T366 PIN-connection</p> <table border="1"> <thead> <tr> <th>Pin</th> <th>Description</th> <th>colour-code</th> </tr> </thead> <tbody> <tr><td>1</td><td>not connected</td><td>–</td></tr> <tr><td>2</td><td>not connected</td><td>–</td></tr> <tr><td>3</td><td>not connected</td><td>–</td></tr> <tr><td>4</td><td>not connected</td><td>–</td></tr> <tr><td>5</td><td>not connected</td><td>–</td></tr> <tr><td>6</td><td>not connected</td><td>–</td></tr> <tr><td>7</td><td>not connected</td><td>–</td></tr> <tr><td>8</td><td>housing 0 V</td><td>blue</td></tr> <tr><td>9</td><td>input 18-30 V DC</td><td>brown</td></tr> <tr><td>10</td><td>not connected</td><td>–</td></tr> <tr><td>11</td><td>output current</td><td>green</td></tr> <tr><td>12</td><td>directional-signal left</td><td>yellow</td></tr> <tr><td>13</td><td>directional-signal right</td><td>grey</td></tr> <tr><td>14</td><td>not connected</td><td>–</td></tr> <tr><td>15</td><td>not connected</td><td>–</td></tr> <tr><td>–</td><td>cable screen</td><td>white</td></tr> </tbody> </table>				Pin	Description	colour-code	1	not connected	–	2	not connected	–	3	not connected	–	4	not connected	–	5	not connected	–	6	not connected	–	7	not connected	–	8	housing 0 V	blue	9	input 18-30 V DC	brown	10	not connected	–	11	output current	green	12	directional-signal left	yellow	13	directional-signal right	grey	14	not connected	–	15	not connected	–	–	cable screen	white
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14	not connected	–																																																						
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–	cable screen	white																																																						
5	Opto-electronic encoder T 367 Output voltage impressed ± 10 Volt	OEC 2-3-□-2		C15□																																																				
6																																																								
7																																																								
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<p>□ = Output characteristic 1 = Linear 2 = Quadratic 3 = Progressive</p> <p>Technical data Power supply 18-30 V DC Output ±10 V (±5 mA) Scanning 6 bit Gray-Code Rotation angle max. ± 150°</p> <p>zero adjustment with LED</p>		<p>6 Bit-type T367 PIN-connection</p> <table border="1"> <thead> <tr> <th>Pin</th> <th>Description</th> <th>colour-code</th> </tr> </thead> <tbody> <tr><td>1</td><td>not connected</td><td>–</td></tr> <tr><td>2</td><td>not connected</td><td>–</td></tr> <tr><td>3</td><td>not connected</td><td>–</td></tr> <tr><td>4</td><td>not connected</td><td>–</td></tr> <tr><td>5</td><td>not connected</td><td>–</td></tr> <tr><td>6</td><td>not connected</td><td>–</td></tr> <tr><td>7</td><td>not connected</td><td>–</td></tr> <tr><td>8</td><td>housing 0 V</td><td>blue</td></tr> <tr><td>9</td><td>input 18-30 V DC</td><td>brown</td></tr> <tr><td>10</td><td>not connected</td><td>–</td></tr> <tr><td>11</td><td>output current</td><td>green</td></tr> <tr><td>12</td><td>directional-signal left</td><td>yellow</td></tr> <tr><td>13</td><td>directional-signal right</td><td>grey</td></tr> <tr><td>14</td><td>not connected</td><td>–</td></tr> <tr><td>15</td><td>not connected</td><td>–</td></tr> <tr><td>–</td><td>cable screen</td><td>white</td></tr> </tbody> </table>				Pin	Description	colour-code	1	not connected	–	2	not connected	–	3	not connected	–	4	not connected	–	5	not connected	–	6	not connected	–	7	not connected	–	8	housing 0 V	blue	9	input 18-30 V DC	brown	10	not connected	–	11	output current	green	12	directional-signal left	yellow	13	directional-signal right	grey	14	not connected	–	15	not connected	–	–	cable screen	white
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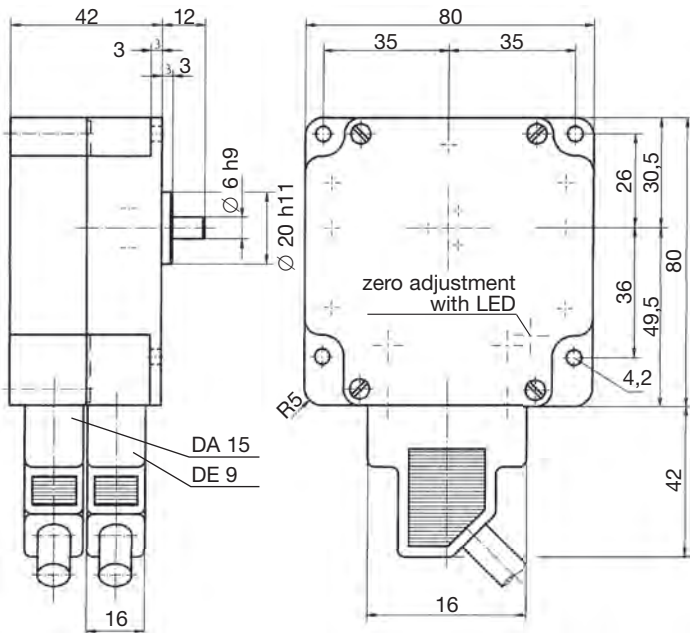
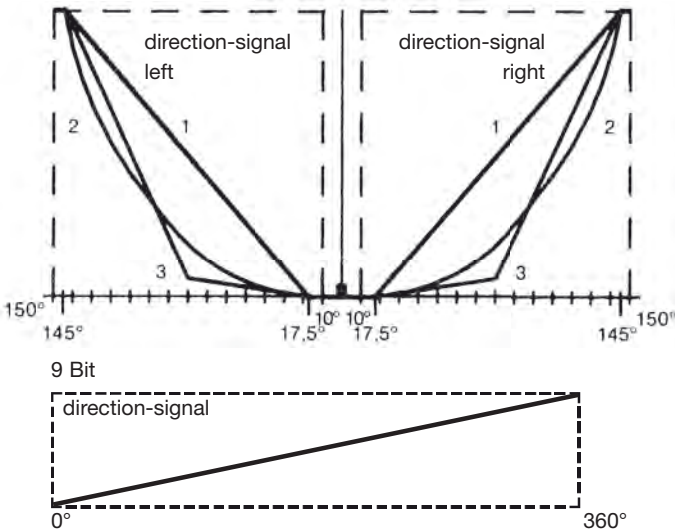


Pos.	for mounting on: V 6 / D 64 / V 11 / S 2 / S 6 / N 6	Type-expansion	Weight gramm	Type	Price EURO																																															
1	Opto-electronic encoder Output power impressed 4 – 20 mA T 368	OEC 2-3-□-5	410	C19□																																																
2	Opto-electronic encoder Output power impressed 0 – 20 mA T 368	OEC 2-3-□-8	410	C20□																																																
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5	Opto-electronic encoder T 369 Output power impressed ± 20 mA	OEC 2-3-□-6	410	C23□																																																
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Pos.	for mounting on: V 6 / D 64 / V 11 / S 2 / S 6 / N 6		Type-expansion	Weight gramm	Type	Price EURO
1	Opto-electronic encoder	8 Bit Gray-Code T 496	OEC 4-1-1-2	820	C27	
2		8 Bit Binary-Code T 496	OEC 4-2-1-2	820	C28	
3		6 Bit Gray-Code T 496	OEC 4-3-□-2	820	C29□	
4		6 Bit Binary-Code T 496	OEC 4-4-□-2	820	C30□	
5		9 Bit Gray-Code T 497	OEC 4-5-□-2	820	C31□	
6		9 Bit Binary-Code T 497	OEC 4-6-□-2	820	C32□	

- = Output characteristic
- 1 = Linear
- 2 = Quadratic
- 3 = Progressive
- 4 = Linear one sided right turn
- 5 = Linear one sided left turn



Technical data

Power supply 18-30 V DC, Output 6, 8 or 9 Bit, Scanning Gray-Code

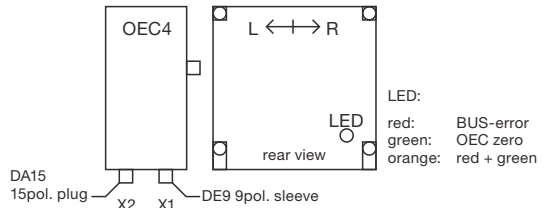
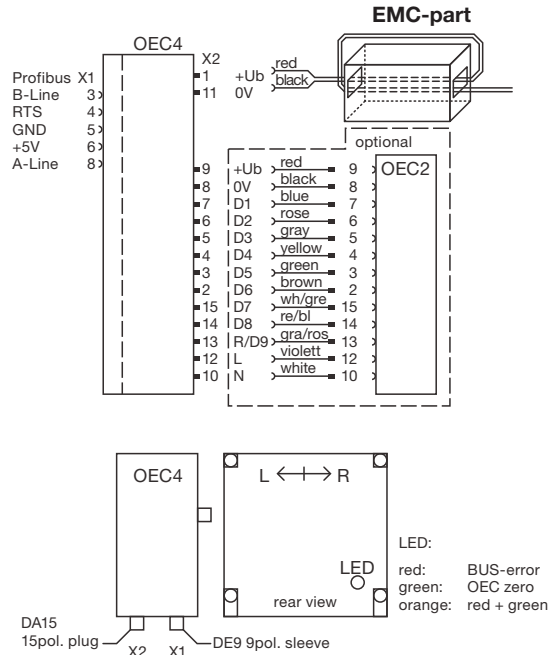
Communication Profibus DP (DIN 19245 Part 3) PNO certificate no. Z01366

Ident.-No. 045 CH address 0-99 adjustable above selector-switch

Rotation angle max. ± 150° (360°), with connection for OEC 2 see catalog 1/241

for 1 axis-controller 1 Pc.OEC4... is required

for 2 axis-controller 1 Pc.OEC4... and 1PC.OEC2... see catalog 1/241 are required



38	Profibus-connector DE9 without wiring					
39	Cable (power supply) for 1 axis-controller Llycy 2 x 0,25mm² 2000mm long wired on connector DA15 with end splice					
40	Cable for 2 axis-controller Llycy 16 x 0,25mm² x 150mm lang wired on 2 connectors DA15 for OEC4/OEC2 with cable (power supply) 2 x 0,25mm² 2000mm long wired with end splice					
41	Prepared for mounting encoder adjusting-angle switching-gear Δ encoder					(C)
42	Prepared for mounting encoder adjusting-angle variable					(C)
43	Additional price per metre cable Llycy 14 x 0,25 mm²					
44	Additional price per metre Profibus-cable FDPL2/F/P 1 x 2 x 0,64mm² wired (please specify required cable length!)					



Pos.	for mounting on: V 6 / V 11 / D 64 / S 2 / S 6 / N 6	Type-expansion	Weight gramm	Type	Price EURO
2	Inductive transducer IG 1 T 440		850	I	
	<p>Technical data Mechanical life 2×10^7 switching cycles Input voltage AC 110 V, 50 Hz Output voltage AC 74 V, 50 Hz Transfer power max. 3 VA Rotation angle, max. $\pm 90^\circ$</p>				
3	Inductive transducer IG 1 with matching electronic Ey / 55 ± 10 V DC T 434			I	
20	Transformer with capacitor 4 mF for connection 220 V 50 Hz	MTD			
41	Prepared for mounting transducer adjusting-angle switching-gear $\hat{=}$ transducer			(I)	
42	Prepared for mounting transducer adjusting-angle variable.			(I)	



Type → operator handles

switch devices ↓

	GK1	GK2	GK3	GK4	GK5	GK6		GS1	GS2	GKS	GSP		Q8	Q9	Q10	Q11									
V 6/ VV 6	X	X	X			X				X			X	X											
V 11	X	X	X			X				X			X	X											
V 5	X												X												
VV 5	X		X			X				X			X	X											
V 8/ VV 8	X	X	X			X				X			X	X											
V 85/ VV 85	X	X	X							X			X	X											
V 25	X									X	X														
V 10	X				X	X		X	X	X															
V 14	X	X	X	X		X		X		X	X														
V 20											X														
V 3	X												X												
D 64/ DD 64	X												X	X											
D 8	X												X	X											
D 3	X														X	X									
S 1																									
S 14	X	X	X	X		X		X		X	X														
S 2/ SS 2	X		X					X	X	X			X	X											
S 21/ SS 21	X		X			X		X	X	X			X	X											
S 22/ SS 22	X		X					X	X	X			X	X											
S 23	X														X										
S 3	X														X	X									
S 6	X	X	X										X	X											

X = DESIGN PRACTICABLE



Type → operator handles

switch devices ↓

	B1	B2	B3	B4	B5	B6	B7/ B8	B9	B10	B14/ B15	B20	B22								
V 6/ VV 6	X	X	X		X		X	X	X	X	X									
V 11	X		X	X	X	X														
V 5	X				X															
VV 5	X		X		X	X	X	X		X										
V 8/ VV 8	X	X	X	X	X		X	X		X	X	X								
V 85/ VV 85	X	X	X	X	X		X	X		X	X	X								
V 25	X		X	X	X							X								
V 10				X	X							X								
V 14				X	X							X								
V 20																				
V 3	X				X															
D 64/ DD 64									X											
D 8									X											
D 3									X											
S 1																				
S 14				X	X															
S 2/ SS 2	X				X	X														
S 21/ SS 21	X				X	X														
S 22/ SS 22	X				X	X														
S 23																				
S 3																				
S 6	X				X															



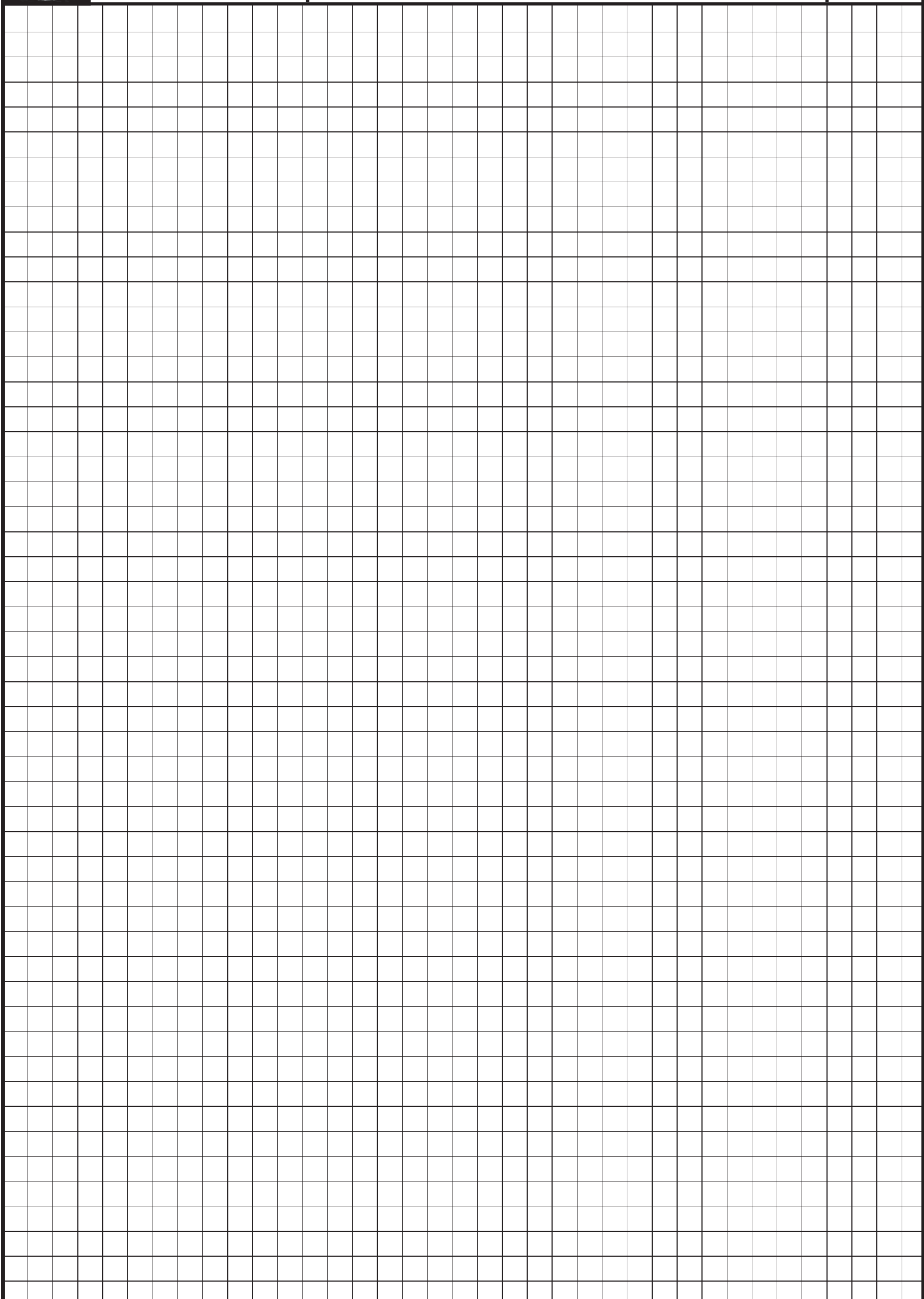
Type →

Mechanical zero interlock with command devices


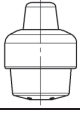
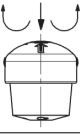





T=dead man's button, H=signal button, D=push button, DV=flat push button, DR=push button operated by twisting

switch devices ↓

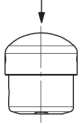


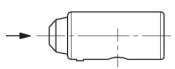
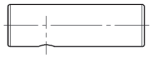

	MN T	M H	MP H	M D	MP D	M DV	MP DV	MP DR										
V 6	X	X	X		X		X	X										
V 61 V 62	X	X	X	X	X	X	X	X										
VV 6	X	X	X		X		X	X										
VV 61 VV 62	X	X	X	X	X	X	X	X										
V 11	X		X		X		X	X										
V 5 VV 5		X	X	X	X	X	X											
V 8 VV 8	X	X	X		X		X	X										
V 85 VV 85																		
V 25																		
V 10																		
V 14	X	X	X	X	X	X	X	X										
D 64 DD 64	X	X	X	X	X	X	X	X										
D 8																		
S 14	X	X	X	X	X	X	X	X										
S 2 SS 2		X		X		X												
S 21 SS 21		X		X		X												
S 22 SS 22		X		X		X												
S 23		X		X		X												

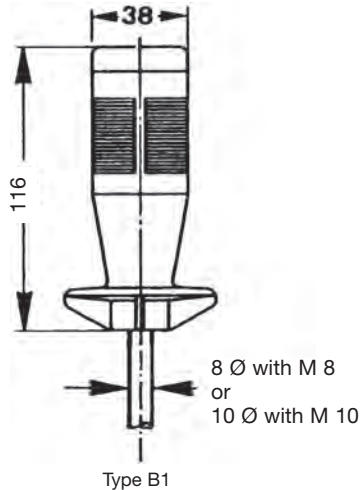




Pos.				Contact-complement	Weight gramm	Type	Price EURO
1		Knob solid 42 mm Ø	KBAD 66		35	GK1	
2		Knob 42 mm Ø with push button top	KBAD/593	1 change over contact 1,5 A 24 V DC 13	25	GK2	
3		Knob 42 mm Ø with 3 push down button operated by twisting the upper knob half	KBAD/230	3 change over contact 1,5 A 24 V DC 13	170	GK3	
4		Knob 25 mm Ø with M 6	KBAD 271		10	GK4	
5		Knob 27 mm Ø with M 8	KBAD 302		15	GK5	
6		Knob 42 mm Ø with 1 push button top 1NO+1NC 1 push button side 1NO	KBAD/605	1,5 A 24 V DC 13 0,1 A 24 V DC 13	170	GK6	
7							
8							
9							
10		Knob solid 29 mm Ø	KBAD/141		70	GS6	
11		Knob 29 mm Ø with push button top	KBAD/210	1 change over contact 1,5 A 24 V DC 13	60	GS7	
21		Cable 4 x 0,25 mm ² x 450 mm long, wired included Pos. 1 – 12 Additional price per metre cable 4-pole					



Pos.				Contact-complement	Weight gramm	Type	Price EURO
1		Knob 42 mm Ø with sensor button regular electronic board EY/92 1NO	KBAD/476		150	GKS	
2							
3							
4							
5		Knob with return spring 2 x 30° actuating by rotating Conductive plasticpotentiometer T 934, 10 ⁷ switching cycles, 2x5 kOhm, 2 conductive-plastic contactway arrangement MSP21 (catalog 5/001) 0,5 Watt, max wiper current 1 mA	KEQ/583		200	GSP	
6							
7							
8		T-grip solid 28 mm Ø x 58 mm	KBAD 148		50	Q8	
9		T-grip 28 mm Ø x 58 mm with push button side	KBAD 147	1,5A 24V DC 13	60	Q9	
10		T-grip solid 28 mm Ø x 80 mm	KBAD 355		50	Q10	
11		T-grip 28 mm Ø x 98 mm with push button side	KBAD 329	1,5A 24V DC 13	60	Q11	
21		Cable 4 x 0,25 mm ² x 450 mm long, wired included Pos. 1 – 12 Additional price per metre cable 4-pole					



The palm grip B 1 is an actuating element for our multi-axis and single-axis controller. It can also be used as an actuating element with hydraulic drives. Push buttons, rocker switches, e.t.c., can also be fitted to suit appropriate requirements. These devices have micro changeover contacts.

The palm grip has a highly flexible cable 4 (8) x 0,25 mm² x 450 mm long.

The mounting piece for the drive rod can be supplied with a tapped hole M 8 or M 10 (standard = M 10).

The palm grip B 1 is made of PA plastic and is black in colour.

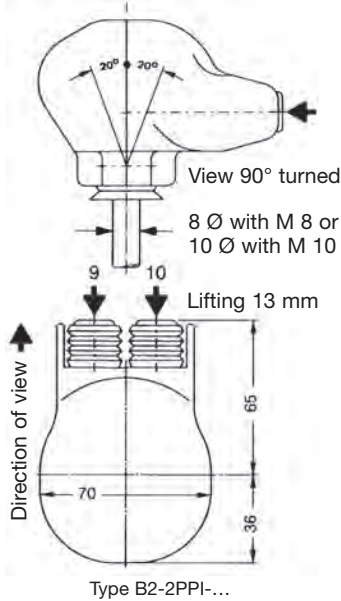
Contact complement **2 A 250 V AC 15 / 3 A 24 V DC 13**
or **0,5 A 250 V AC 15 / 1,5 A 24 V DC 13**

Micro change over contacts

Permissible ambient temperature Operating -40°C to +60°C
Storage -50°C to +80°C

Climate resistance IEC 60068-2-78
Damp heat constant IEC 60068-2-30
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 54 IEC/EN 60529

Pos.				Contact-complement	Weight gramm	Type	Price EURO
1		Without built in		KBAD / 22	100	B 1	
2		Rocker switch top tip-0-tip	T-0-T installed Pos. 1	KBAD / 18	120	B 1 W	
3		Rocker switch top tip-0-rest	T-0-R installed Pos. 1				
4		Rocker switch top rest-0-rest	R-0-R installed Pos. 1				
5		Rocker switch top tip-0-tip	T-0-T installed Pos. 1	KBAD / 29	130	B 1 WD	
3		with push button side	installed Pos. 3				
6		Rocker switch top tip-0-tip	T-0-T installed Pos. 1	KBAD / 67	140	B 1 W2D	
3		with 2 push button side	installed Pos. 2+3				
7		Push button top with mechanical operation	installed Pos. 1	KBAD / 27 KBAD / 25	120 100	B 1 T B 1 D	
8		Push button top	installed Pos. 1				
9		Push button top with 1 push button side	installed Pos. 1	KBAD / 20	120	B 1 2D	
10		Push button top with 2 push button side	installed Pos. 2				
11		1 push button side	installed Pos. 1	KBAD / 31	110	B 1 D	
12		2 push button side	installed Pos. 2				
13		3 push button side	installed Pos. 3				
14		Push button top	installed Pos. 1	KBAD / 75	120	B 1 DW	
2		Rocker switch side tip-0-tip (protection IP 41)	T-0-T installed Pos. 2				
15		Lever switch side 0-tip mechanical operation		KBAD / 586	150	B 1 K	
16		Lever switch side 0-tip 1 contact		KBAD / 54	120	B 1 KD	
17		Lever switch side 0-tip 2 contacts		KBAD / 54	130	B 1 K2D	
21		Cable 4 or 8 x 0,25 mm ² x 450 mm long	wired included Pos. 1-17				
22		Additional price per metre cable 4-pole					
		Additional price per metre cable 8-pole					



The palm grip B 2 is an actuating element for our multi-axis controller V 8. It can also be used as an actuating element for hydraulic drives. With each of the two push button one direction-contact (micro change over contact) also one potentiometer pushed. These palm grip realised the 3. direction 9-10 (3. axis) on our multi-axis controller V 8.

The palm grip has a highly flexible cable
8 x 0,25 mm² x 450 mm long.

The mounting piece for the drive rod can be adjusted steplessly up to 20° in all directions.

The palm grip B 2 is made of PA plastic and is black in colour.

Contact complement 0,5 A 110 V AC 15 or 1,5 A 24 V DC 13
I min > 0,2 mA 2 V DC 12 Gold plated for max. load of 0,12 Watt (standard)

Micro change over contacts available on request

Permissible ambient temperature Operating -40°C to +60°C
Storage -50°C to +80°C

Climate resistance IEC 60068-2-78
Damp heat constant IEC 60068-2-30
Damp heat cyclic
Degree of protection front IP 54 IEC/EN 60529

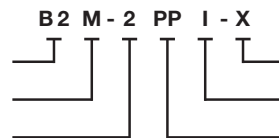
Pos.		Contact-complement	Weight gramm	Type	Price EURO
1	Palm grip with mounting piece for control-handle		200	B 2	
2	Latch for mechanical interlock for the push buttons		30	M	
3	2 direction-contacts	2 normally open	30	2	
4	2 wire-wound potentiometer T 239 linear life 5 x 10 ⁶ switching cycles resistance 1,2,5 kOhm 1 Watt wiper current max. 10 mA		60	PP	
5	2 conductive-plastic potentiometer T 301 linear life 10 ⁷ switching cycles resistance 1,2,5 kOhm 0,5 Watt wiper current max. 1 mA		50	PP	
6	more potentiometer e.t.c. see catalog 1/240				
10	Impedance converter Input ±15 Volt, Output ±10 V /5 mA		50	I	
22	Cable 8 x 0,25 mm ² x 450 mm long wired included Pos. 1-10 Additional price per metre cable 8-pole				

Example for type-sign

Palm grip

Mechanical interlock

No. of contacts



Special please describe

Impedance converter

Potentiometer e.t.c.



Type B32DWKPA11-...

The palm grip B 3 is an actuating element for our multi-axis controller V 8, VV 8, V 6, VV 6, VV 5. It can also be used as an actuating element for hydraulic drives.
Push buttons, rocker switches, e.t.c., can also be fitted to suit appropriate requirements.
The drives with potentiometer PA 11/12 and PA 13 realised the direction 11-12 resp. 13-14 (3. resp. 4 axis) on our multi-axis controllers.

The palm grip has a highly flexible single wire 0,1 mm² x 450 mm long.

The mounting piece for the drive rod can be supplied with a tapped hole 12 or 10 mm (standard = 12 mm).

The palm grip B 3 is made of PA plastic and is black in colour.

Contact complement 0,5 A 110 V AC 15 or 1,5 A 24 V DC 13
I min > 0,2 mA 2 V DC 12 Gold plated for max. load of 0,12 Watt (standard)

Micro change over contacts available on request

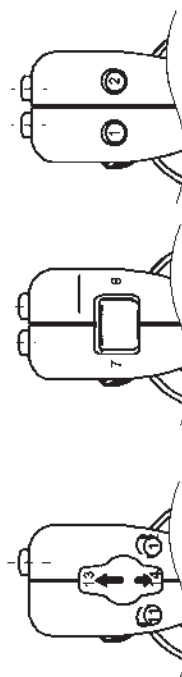
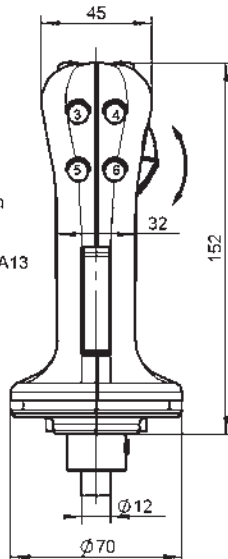
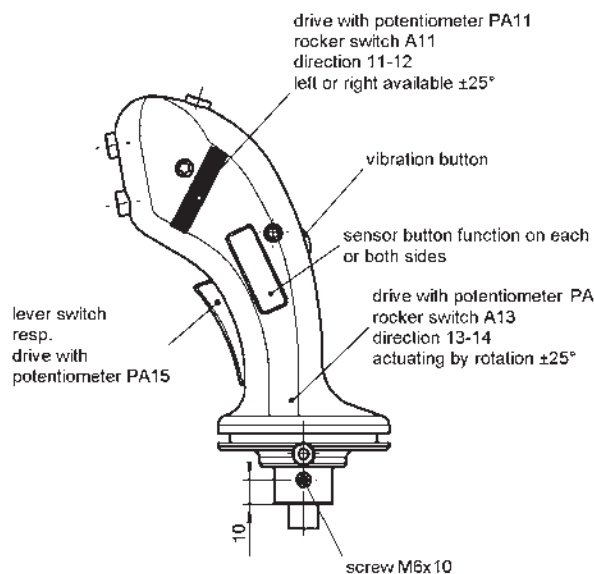
Permissible ambient temperature Operating -40°C to +60°C
Storage -50°C to +80°C

Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 65 IEC/ IEN 60529

Pos.			Contact-complement	Weight gramm	Type	Price EURO
1	Palm grip with mounting piece for control-handle			200	B 3	
2	Push button color red RD, black BK, yellow YE, green GN, blue BU					
2.1	Push button protection P65 installed Pos. 1, 2, 3, 4, 5, 6		1 normally open	20	D	
2.2	Push button protection P67 installed Pos. 1, 2, 3, 4, 5, 6	KMD179	1 normally open	20	D	
2.3	Push button protection P65 installed Pos. 1-10, + 15-16	KDA21	1NO 0,1 A 24V DC 13	20	D	
4	Rocker switch installed Pos. 7 + 8	KEM/92	2 normally open			
4.1	Rocker switch tip-0-tip T-0-T			30	W	
4.2	Rocker switch 0-tip 0-T			30	W	
4.3	Rocker switch rest-0-tip R-0-T			30	W	
4.4	Rocker switch rest-0-rest R-0-R			30	W	
4.5	Rocker switch 0-rest 0-R			30	W	
4.6	Rocker switch rest - rest R - R			30	W	
6	Lever switch		1 normally open	30	K	
7	Sliding switch tip-0-tip T-0-T installed Pos. 13 + 14		2 normally open	40	ST	
8	Sliding switch rest-0-rest R-0-R installed Pos. 13 + 14		2 normally open	40	SR	
9	Push button with 2 steps Latch for mechanical interlock 4 contacts arrangement MS 212 see catalog 5/001		4 normally open	90	ZD	
11	Drive with potentiometer PA 11 actuating by rocker wheel installed Pos. left or right with spring return in the centre position 1 conductive-plastic potentiometer T 375 with centre tap Linear 10° switching cycles resistance 2 x 5 kOhm 0,5 Watt wiper-current max. 1 mA, 2 direction-contacts		2 normally open		PA 11	
11.1	Rocker switch tip-0-tip T-0-T		2 normally open	70	A11	
11.2	Rocker switch rest-0-rest R-0-R		2 normally open	70	A11	
12	Drive with potentiometer PA 12 actuating by push button (details exactly PA 11) installed Pos. 11 + 12			90	PA 12	
13	Drive with potentiometer PA 13 actuating by rotating palm grip left resp. right with spring return in the centre position 1 conductive-plastic potentiometer T 375 with centre tap Linear 10° switching cycles resistance 2 x 5 kOhm 0,5 Watt wiper current max. 1 mA, 2 direction-contacts		2 normally open		PA 13	
13.1	Rocker switch tip-0-tip T-0-T		2 normally open	70	A13	
13.2	Rocker switch rest-0-rest R-0-R		2 normally open	70	A13	
15	Drive with potentiometer PA 15 actuating by lever switch with spring return in 0-position, 1 conductive-plastic potentiometer T 375 Linear 10° switching cycles resistance 5 kOhm 0,5 Watt wiper current max. 1 mA, 1 direction-contact		1 normally open		PA 15	
20	Vibrator button actuating through solenoid 24 V DC impulse signal 100% duty cycle factor (e.g. indication of cable movement)			60	V	
21	Sensor button and/or annexed with a regulator electronic board EY/42-10 or -11 24 V DC (separate)			20	SE	
30	Bellow for palm grip B 3 required for multi-axis controller V 8, VV 8	KMD 109				
31	Bellow for palm grip B 3 and front plate with 4 screws M5 x 15 (for mounting the bellow) required for multi-axis controller V 6, VV 6, VV 5	KMD 190 KBF 905				



B3 with push button look catalog 1/286 Pos. 2.1 or 2.2



edition:
push button

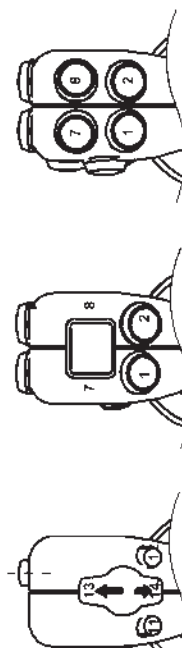
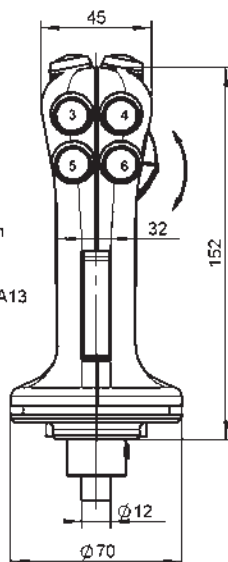
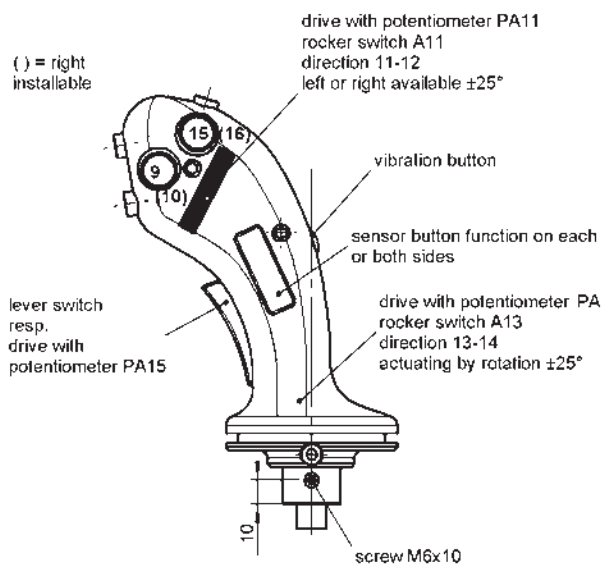
edition:
rocker switch
installed Pos. 7,8
installed Pos. 3,4 inapplicable

edition:
sliding switch
installed Pos. 13,14
installed Pos. 1,2,4,6,7,8
inapplicable

drive with potentiometer PA12 resp.
push button with 2 steps ZD
installed Pos. 11,12
PA11 resp. A11 inapplicable

edition: (only one option possible)
vibration button, drive with potentiometer PA 13 resp. A13, drive with potentiometer PA 15 resp. lever switch

B3 with push button look catalog 1/286 Pos. 2.3



edition:
push button

edition:
rocker switch
installed Pos. 7,8
push button
installed Pos. 1,2

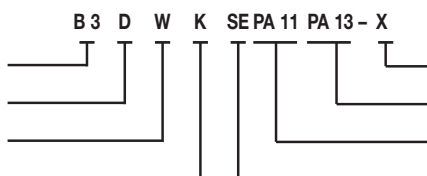
edition:
sliding switch
installed Pos. 13,14
installed Pos. 1,2,4,6,7,8,10,16
inapplicable

drive with potentiometer PA12 resp.
push button with 2 steps ZD
installed Pos. 11,12
PA11 resp. A11 inapplicable

edition: (only one option possible)
vibration button, drive with potentiometer PA 13 resp. A13, drive with potentiometer PA 15 resp. lever switch

Example for type-sign

- Palm grip
- Push button
- Rocker switch
- Lever switch



- Special please describe
- Drive with potentiometer PA 13
- Drive with potentiometer PA 11
- Sensor button



Type B42DPA11-...

The palm grip B 4 is an actuating element for our multi-axis controller V 10, V 14, V 25, V 8 / VV 8, V 85 / VV 85.
It can also be used as an actuating element for hydraulic drives.
Push buttons, rocker switches, e.t.c., can also be fitted to suit appropriate requirements.
The drive with potentiometer PA 11 realised the direction 11-12 (3. axis) on our multi-axis controllers.

The palm grip has a highly flexible single wire 0,1 mm² x 450 mm long.

The mounting piece for the drive rod can be supplied with a tapped hole 7 mm.
The palm grip B 4 is made of PA plastic and is black in colour.

Contact complement 0,5 A 110 V AC 15 or 1,5 A 24 V DC 13
I min > 0,2 mA 2 V DC 12 Gold plated for max. load of 0,12 Watt (standard)

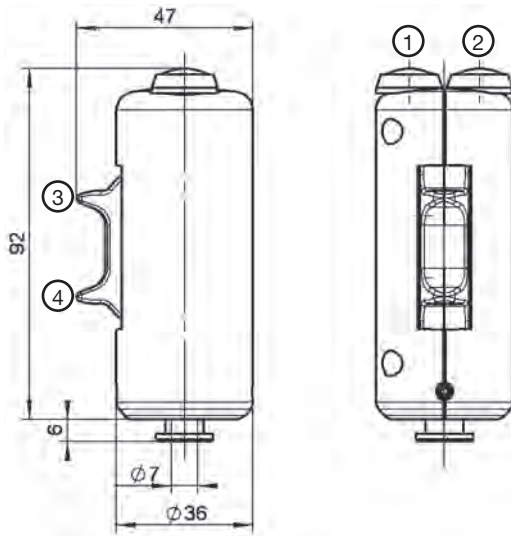
Permissible ambient temperature	Operating	-40°C to +60°C
	Storage	-50°C to +80°C

Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection front	IP 65 IEC/IEC 60529

Pos.			Contact-complement	Weight gramm	Type	Price EURO
1	Palm grip with mounting piece for control-handle			120	B 4	
2	Palm grip with mounting piece for control-handle with annex component design left			150	B 4-1	
3	Palm grip with mounting piece for control-handle with annex component design right			150	B 4-2	
5	Push button installed Pos. 1-2, 5-6, 7-8, 9 Color red RD, black BK, yellow YE, green GN, blue BU, white WH	KDA21	1 NO 0,1 A 24 V DC 13	20	D	
8	Rocker switch installed Pos. 7 - 8	KEM/92	2 normally open			
8.1	Rocker switch tip-0-tip T-0-T			30	W	
8.2	Rocker switch 0-tip 0-T			30	W	
8.3	Rocker switch rest-0-tip R-0-T			30	W	
8.4	Rocker switch rest-0-rest R-0-R			30	W	
8.5	Rocker switch 0-rest 0-R			30	W	
8.6	Rocker switch rest - rest R - R			30	W	
11	Drive with potentiometer PA 11 installed Pos. 3-4 actuating by rocker wheel with spring return in the centre position 1 conductive-plastic potentiometer T 394 with centre tap Linear 10 ⁷ switching cycles resistance 2 x 5 kOhm 0,5 Watt wiper current max. 1 mA 2 direction-contacts			90	PA 11	

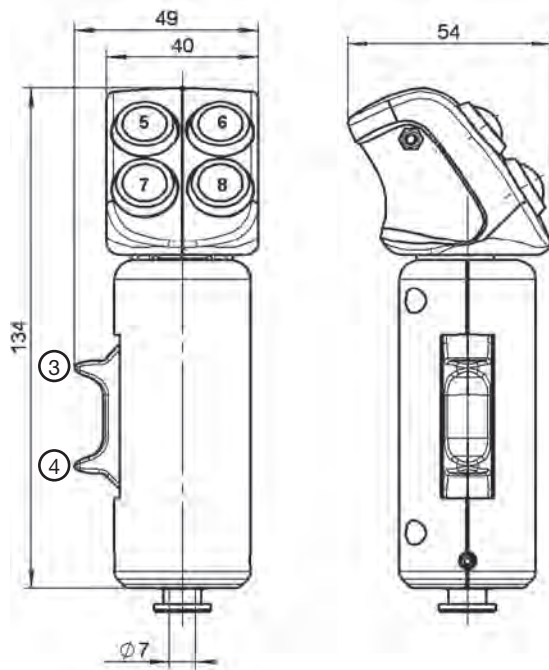


B 4

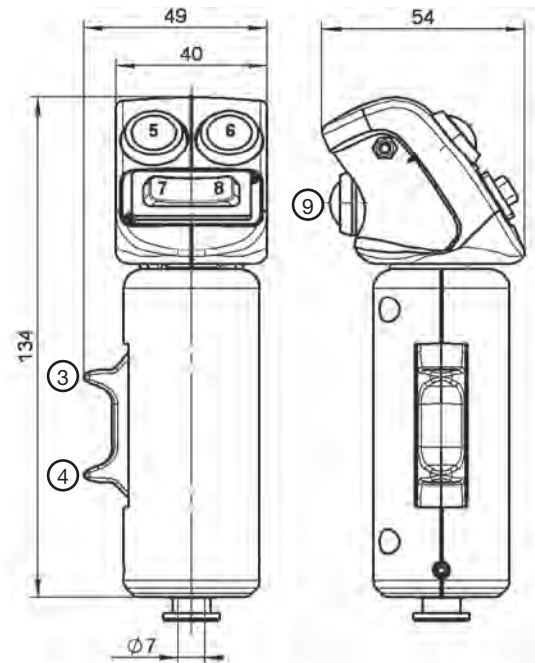


Edition:
Push button installed Pos. 1 - 2
Drive with potentiometer PA 11 installed Pos. 3 - 4

B 4-1 (B 4-2 mirror image)



Edition:
Push button installed Pos. 5 - 6, 7 - 8
Drive with potentiometer PA 11 installed Pos. 3 - 4



Edition:
Push button installed Pos. 5 - 6, 9
Rocker switch installed Pos. 7 - 8
Drive with potentiometer PA 11 installed Pos. 3 - 4

Example for type design

Palmgrip with annex component

Push button

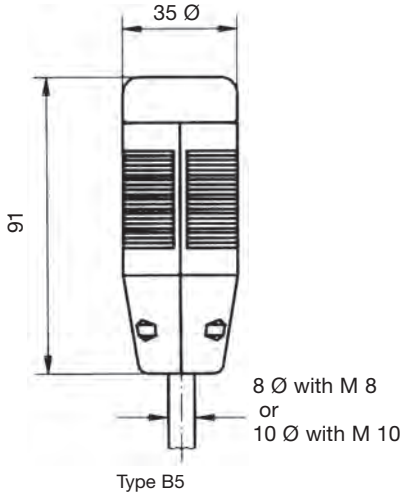
Rocker switch

B 4-1 - D - W - PA 11 - X



Special please describe

Drive with potentiometer



The palm grip B 5 is an actuating element for our multi-axis and single-axis controller. It can also be used as an actuating element for hydraulic drives. Push buttons, rocker switches, e.t.c., can also be fitted to suit appropriate requirements.

The palm grip has a highly flexible cable 4 (8) x 0,25 mm² x 450 mm long.

The mounting piece for the drive rod can be supplied with a tapped hole M 8 or M 10 (standard = M 10).

The palm grip B 5 is made of PA plastic and is black in colour.

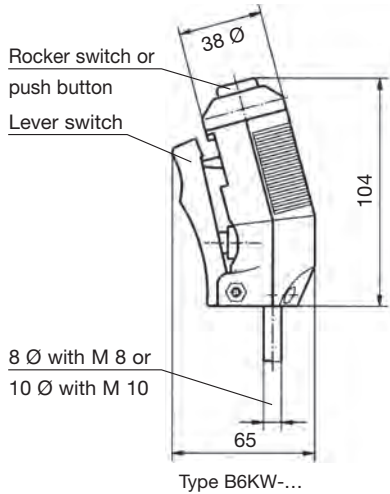
Contact complement 2 A 250 V AC 15 / 3 A 24 V DC 13
or 0,5 A 250 V AC 15 / 1,5 A 24 V DC 13

Micro change over contacts

Permissible ambient temperature Operating -40°C to +60°C
Storage -50°C to +80°C

Climate resistance IEC 60068-2-78
Damp heat constant IEC 60068-2-30
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 54 IEC/EN 60529

Pos.				Contact-complement	Weight gramm	Type	Price EURO
1		without built in		KBAD / 254		B 5	
2 3 4		Rocker switch top tip-0-tip Rocker switch top tip-0-rest Rocker switch top rest-0-rest	T-0-T installed Pos. 1 T-0-R installed Pos. 1 R-0-R installed Pos. 1	KBAD / 248	2 change over contact 3 A 24 V DC 13	B 5 W	
5		Rocker switch top tip-0-tip with push button side	T-0-T installed Pos. 1 installed Pos. 2	KBAD / 294	2 change over contact 3 A 24 V AC 13 1 change over contact 1,5 A 24 V DC 13	B 5 WD	
7 8		Push button top mechanical operation Push button top	installed Pos. 1 installed Pos. 1	KBAD / 311 KBAD / 250	1 change over contact 1,5 A 24 V DC 13	B 5 T B 5 D	
9		Push button top with 1 push button side	installed Pos. 1 installed Pos. 2	KBAD / 252	2 change over contact 1,5 A 24 V DC 13	B 5 2D	
11 12		1 push button side 2 push button side	installed Pos. 1 installed Pos. 2	KBAD / 246	change over contact 1,5 A 24 V DC 13	B 5 D B 5 2D	
21 22		Cable 4 or 8 x 0,25 mm ² x 450 mm long wired included in Pos. 1-12 Additional price per metre cable 4-pole Additional price per metre cable 8-pole					



The palm grip B 6 is an actuating element for our multi-axis and single-axis controller. It can also be used as an actuating element with hydraulic drives. Push buttons, rocker switches, e.t.c., can also be fitted to suit appropriate requirements. These devices have micro changeover contacts.

The palm grip has a highly flexible cable 4 (8) x 0,25 mm² x 450 mm long.

The mounting piece for the drive rod can be supplied with a tapped hole M 8 or M 10 (standard = M 10).

The palm grip B 6 is made of PA plastic and is black in colour.

Contact complement **2 A 250 V AC 15 / 3 A 24 V DC 13**
or **0,5 A 250 V AC 15 / 1,5 A 24 V DC 13**

Micro change over contacts

Permissible ambient temperature Operating -40°C to +60°C
Storage -50°C to +80°C

Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 54 IEC/EN 60529

Pos.			Contact-complement	Weight gramm	Type	Price EURO
1		with built in lever switch side 0-tip	1 change over contact 1,5A 24 V DC 13	120	B 6 K	
2		Lever switch side 0-tip				
3		with rocker switch top tip-0-tip T-0-T				
4		with rocker switch top tip-0-rest T-0-R	3 change over contact 1,5A 24 V DC 13	130	B 6 KW	
		with rocker switch top rest-0-rest R-0-R				
5		Lever switch side 0-tip with push button top	2 change over contact 1,5A 24 V DC 13	130	B 6 KD	
21		Cable 4 or 8 x 0,25 mm ² x 450 mm long wired included Pos. 1-5				
22		Additional price per metre cable 4-pole Additional price per metre cable 8-pole				



Type B76DV-...

Type B86DV-...

The palm grip B 7 is an actuating element for our multi-axis controller V 8, VV 8, V 6, VV 6, VV 5 design left, B 8 for design right.
It can also be used as an actuating element for hydraulic drives.
Push buttons, rocker switches, e.t.c., can also be fitted to suit appropriate requirements.

The palm grip has a highly flexible single wire 0,1 mm² x 450 mm long.

The mounting piece for the drive rod can be supplied with a tapped hole 12 or 10 mm (standard = 12 mm).

The palm grip B 7/8 is made of PA plastic and is black in colour.

Contact complement 0,5 A 110 V AC 15 or 1,5 A 24 V DC 13
I min > 0,2 mA 2 V DC 12 Gold plated for max. load of 0,12 Watt (standard)

Micro change over contacts available on request

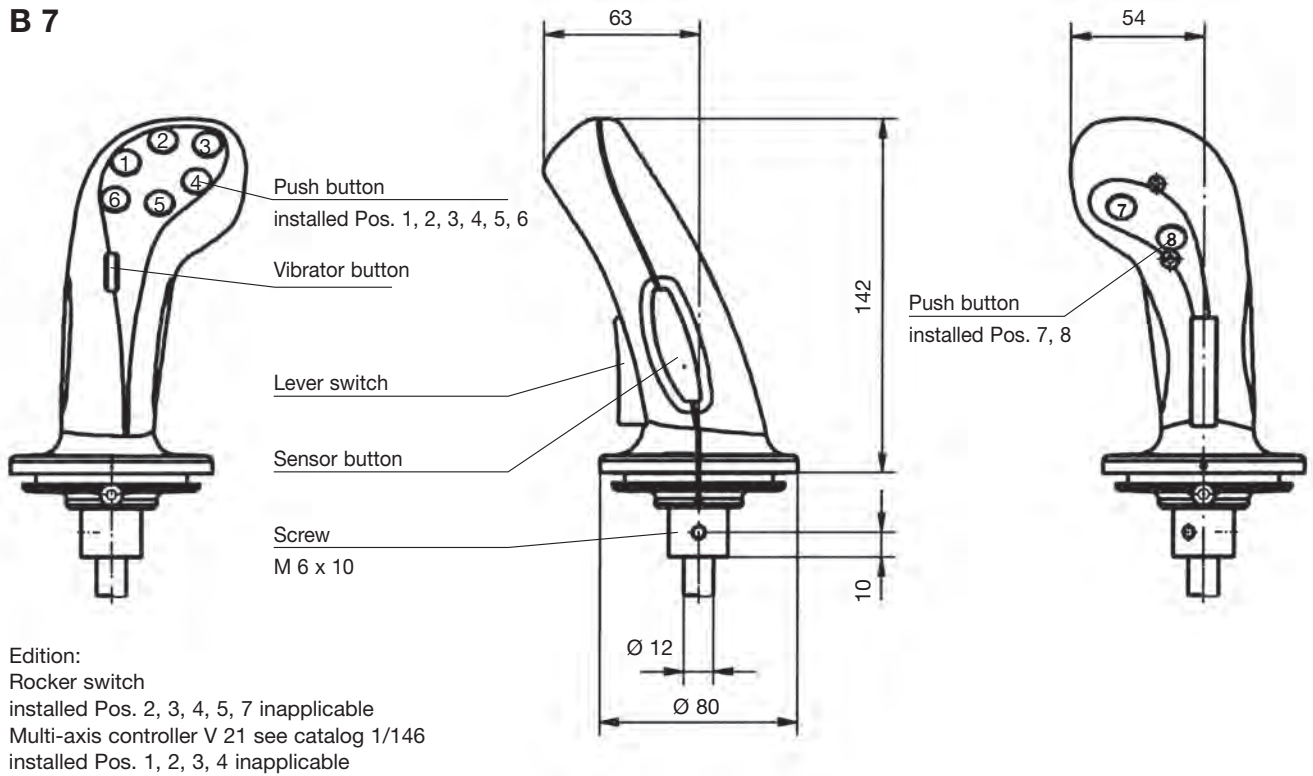
Permissible ambient temperature Operating -40°C to +60°C
Storage -50°C to +80°C

Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 65 IEC/IEC 60529

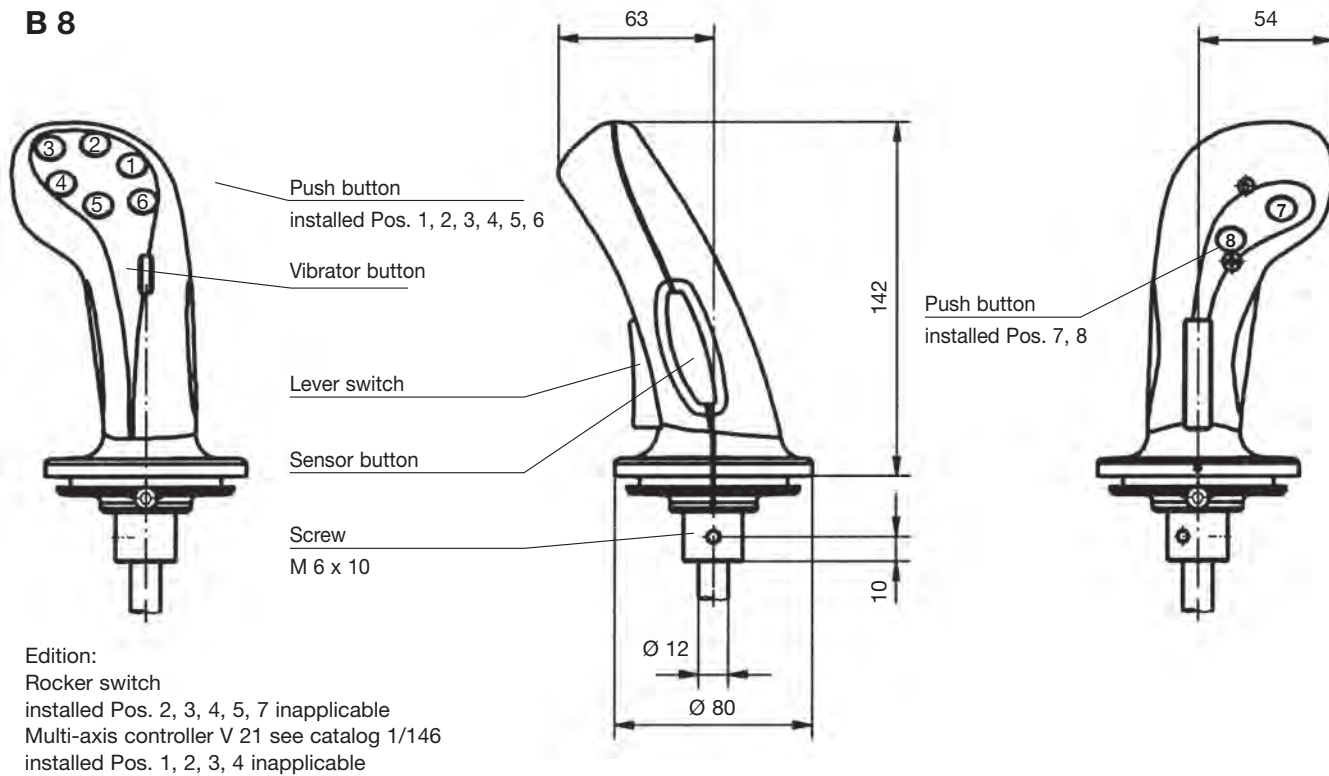
Pos.			Contact-complement	Weight gramm	Type	Price EURO
1	Palm grip with mounting piece for control-handle design left			200	B 7	
2	Palm grip with mounting piece for control-handle design right			200	B 8	
3	Push button installed Pos. 1, 2, 3, 4, 5, 6, 7, 8 color red RD, black BK, yellow YE, green GN, blue BU, white WH		1 normally open	20	D	
4	Rocker switch installed Pos. 2, 3, 4	KEM/59	2 normally open			
4.1	Rocker switch tip-0-tip T-0-T			30	W	
4.2	Rocker switch 0-tip 0-T			30	W	
4.3	Rocker switch rest-0-tip R-0-T			30	W	
4.4	Rocker switch rest-0-rest R-0-R			30	W	
4.5	Rocker switch 0-rest 0-R			30	W	
4.6	Rocker switch rest - rest R - R			30	W	
7	Lever switch		1 normally open	30	K	
20	Vibrator button actuating through solenoid 24 V DC impulse signal 100% duty cycle factor			60	V	
21	Sensor button and/or annexed with a regulator electronic board EY / 42-10 or -11 24 V DC (separate)			20	SE	
22	Multi-axis controller V 21 see catalog 1/146 installed Pos. 1-4					
30	Bellow for palm grip B 7/8 required for multi-axis controller V 8, VV 8	KMD 109				
31	Bellow for palm grip B 7/8 and front plate with 4 screws M5 x 15 (for mounting the bellow) required for multi-axis controller V 6, VV 6, VV 5	KMD 190 KBF 905				
32	Pressure cap protection IP 67 for push button Pos. 3 color red RD, black BK, yellow YE, green GN, blue BU	KMD 179				



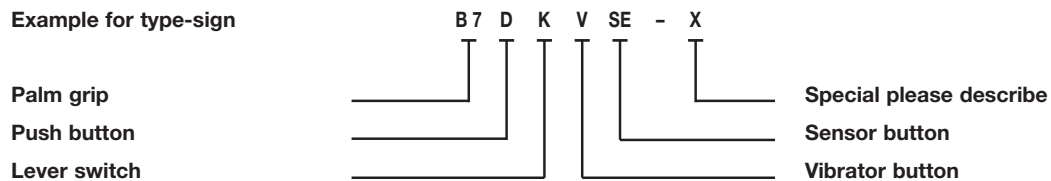
B 7



B 8



Example for type-sign





Type B96DKT-...

The palm grip B 9 is an actuating element for our multi-axis controller V 8, WV 8, V 6, VV 6, VV 5. It can also be used as an actuating element for hydraulic drives. Push buttons, rocker switches, e.t.c., can also be fitted to suit appropriate requirements. The drives with potentiometer PA 11 and PA 13 realised the direction 11-12 resp. 13-14 (3. resp. 4 axis) on our multi-axis controllers.

The palm grip has a highly flexible single wire 0,1 mm² x 450 mm long.

The mounting piece for the drive rod can be supplied with a tapped hole 12 or 10 mm (standard = 12 mm).

The palm grip B 9 is made of PA plastic and is grey in colour.

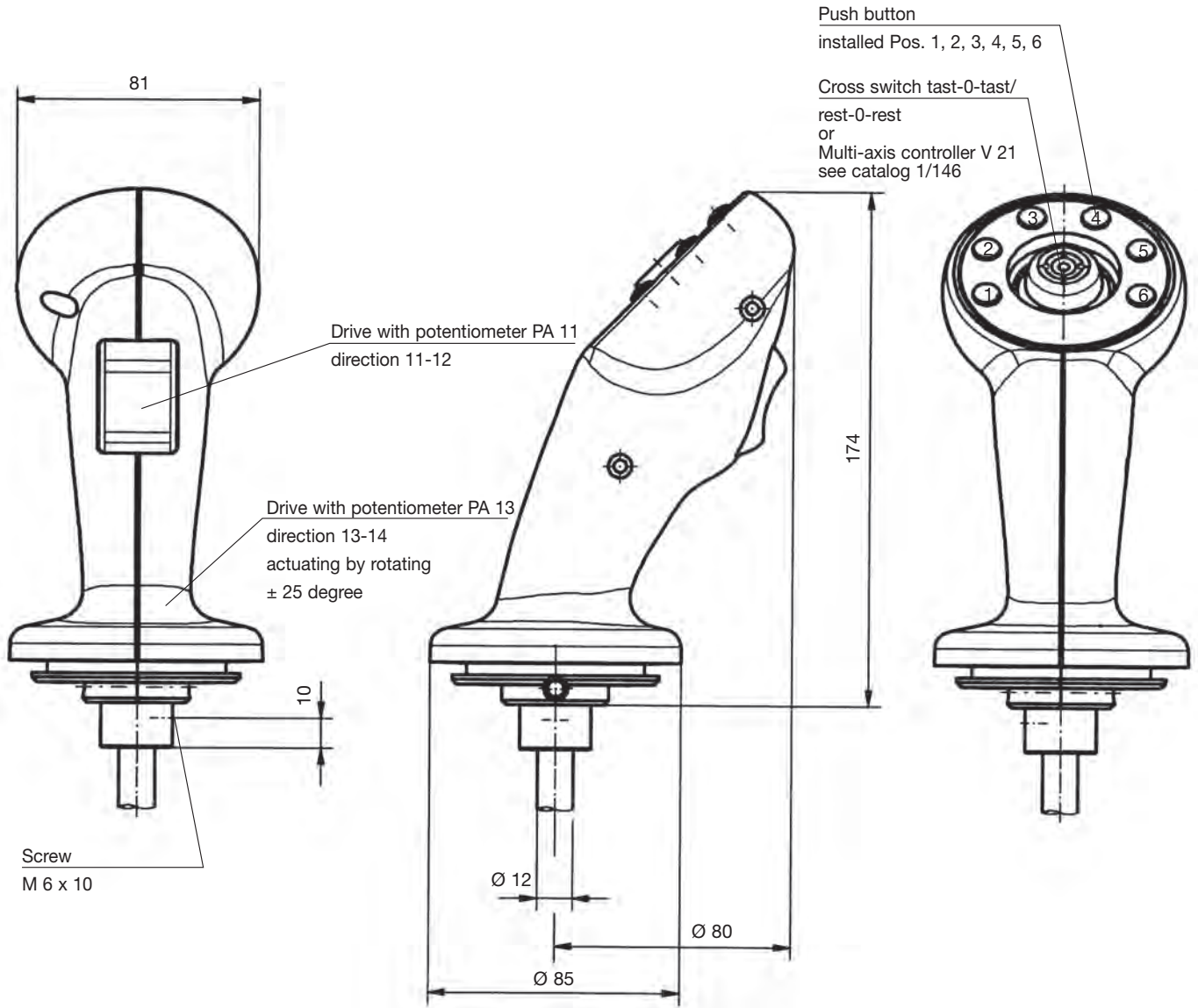
Contact complement 0,5 A 110 V AC 15 or 1,5 A 24 V DC 13
I min > 0,2 mA 2 V DC 12 Gold plated for max. load of 0,12 Watt (standard)

Micro change over contacts available on request

Permissible ambient temperature Operating -40°C to +60°C
Storage -50°C to +80°C

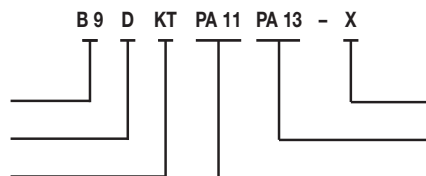
Climate resistance IEC 60068-2-78
Damp heat constant IEC 60068-2-30
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 65 IEC/IEC 60529

Pos.			Contact-complement	Weight gramm	Type	Price EURO
1	Palm grip with mounting piece for control-handle			230	B 9	
2	Push button installed Pos. 1, 2, 3, 4, 5, 6 color red RD, black BK, yellow YE, green GN, blue BU, white WH		1 normally open	20	D	
3	Cross switch tip-0-tip T-0-T / T-0-T		4 normally open	60	KT	
5	Cross switch rest-0-rest R-0-R / R-0-R		4 normally open	60	KR	
6						
10						
11	Drive with potentiometer PA 11 actuating by rocker wheel with spring return in the centre position 1 conductive-plastic potentiometer T 394 with centre tap Linear 10° switching cycles resistance 2 x 5 kOhm 0,5 Watt wiper current max. 1 mA, 2 direction-contacts		2 normally open	90	PA 11	
13	Drive with potentiometer PA 13 actuating by rotating palm grip left resp. right with spring return in the centre position 1 conductive-plastic potentiometer T 375 with centre tap Linear 10° switching cycles resistance 2 x 5 kOhm 0,5 Watt wiper current max. 1 mA, 2 direction-contacts		2 normally open	90	PA 13	
22	Multi-axis controller V 21 see catalog 1/146					
30	Bellow for palm grip B 9 required for multi-axis controller V 8, WV 8	KMD 109				
31	Bellow for palm grip B 9 and front plate with 4 screws M5 x 15 (for mounting the bellow) required for multi-axis controller V 6, VV 6, VV 5	KMD 190 KBF 905				
32						
33						



Example for type-sign

- Palm grip
- Push button
- Cross switch



- Special please describe
- Drive with potentiometer PA 13
- Drive with potentiometer PA 11



Type B10.1-13DW-...

The palm grip B 10-1 is an actuating element for double-handle controller D 64, DD 64, D8. Control-handle left, B10-2 for control-handle right. It can also be used as an actuating element for hydraulic drives. Push buttons, rocker switches, e.t.c., can also be fitted to suit appropriate requirements.

The palm grip has a highly flexible single wire 0,1 mm² x 450 mm long.

The mounting piece for the drive rod can be supplied with a tapped hole 10 mm. The palm grip B 10 is made of PA plastic and is black in colour.

Contact complement 0,5 A 110 V AC 15 or 1,5 A 24 V DC 13
I min > 0,2 mA 2 V DC 12 Gold plated for max. load of 0,12 Watt (standard)

Micro change over contacts available on request

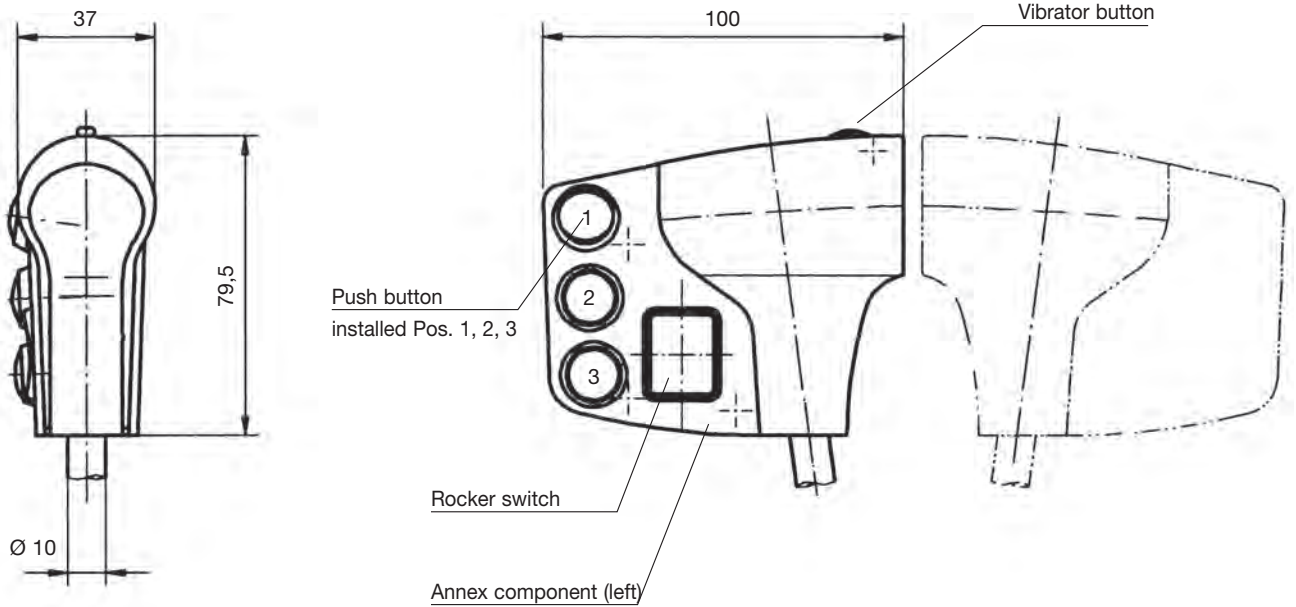
Permissible ambient temperature Operating -40°C to +60°C
Storage -50°C to +80°C

Climate resistance IEC 60068-2-78
Damp heat constant IEC 60068-2-30
Damp heat cyclic IP 65 IEC/EN 60529
Degree of protection front

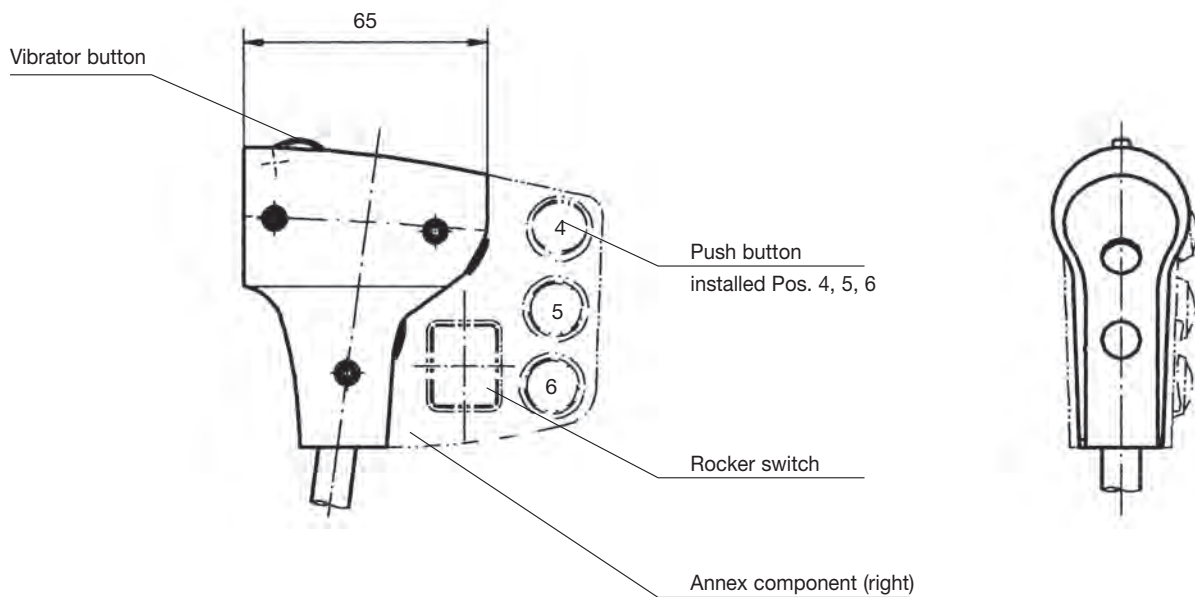
Pos.			Contact-complement	Weight gramm	Type	Price EURO
1	Palm grip with mounting piece for control-handle design left			100	B 10-1	
2	Palm grip with mounting piece for control-handle with annex component design left			130	B 10-1-1	
3	Palm grip with mounting piece for control-handle design right			100	B 10-2	
4	Palm grip with mounting piece for control-handle with annex component design right			130	B 10-2-2	
5	Push button B 10-1 installed Pos. 1, 2, 3 B 10-2 installed Pos. 4, 5, 6	KDA21	1 NO 0,1 A 24V DC 13	20	D	
8	Rocker switch	KEM/59	2 normally open			
8.1	Rocker switch tip-0-tip T-0-T			30	W	
8.2	Rocker switch 0-tip 0-T			30	W	
8.3	Rocker switch rest-0-tip R-0-T			30	W	
8.4	Rocker switch rest-0-rest R-0-R			30	W	
8.5	Rocker switch 0-rest 0-R			30	W	
8.6	Rocker switch rest - rest R - R			30	W	
20	Vibrator button actuating through solenoid 24 V DC impulse signal 100% duty cycle factor			60	V	



B 10-1



B 10-2



Example for type-sign

B 10-1 - 1 D W V - X

Palm grip

Palm grip with annex component

Push button



Special please describe

Vibrator button

Rocker switch



Type B142D-...

Type B152D-...

The palm grip B 14 is an actuating element for our multi-axis controller V 8, VV 8, V 6, VV 6, VV 5 design left, B 15 for design right.
It can also be used as an actuating element for hydraulic drives.
Push buttons, rocker switches, e.t.c., can also be fitted to suit appropriate requirements.

The palm grip has a highly flexible single wire 0,1 mm² x 450 mm long.

The mounting piece for the drive rod can be supplied with a tapped hole 12 or 10 mm (standard = 12 mm).

The palm grip B 14/15 is made of PA plastic and is black in colour.

Contact complement 0,125 A 110 V AC 15 or 0,1 A 24 V DC 13

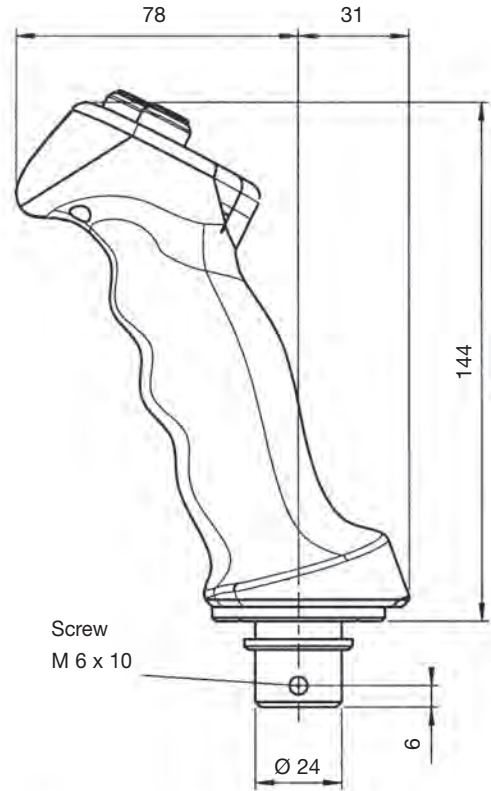
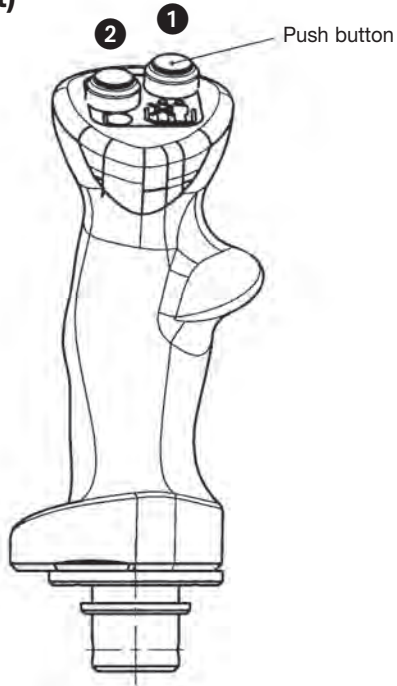
Permissible ambient temperature Operating -40°C to +60°C
Storage -50°C to +80°C

Climate resistance IEC 60068-2-78
Damp heat constant IEC 60068-2-30
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 65 IEC/EN 60529

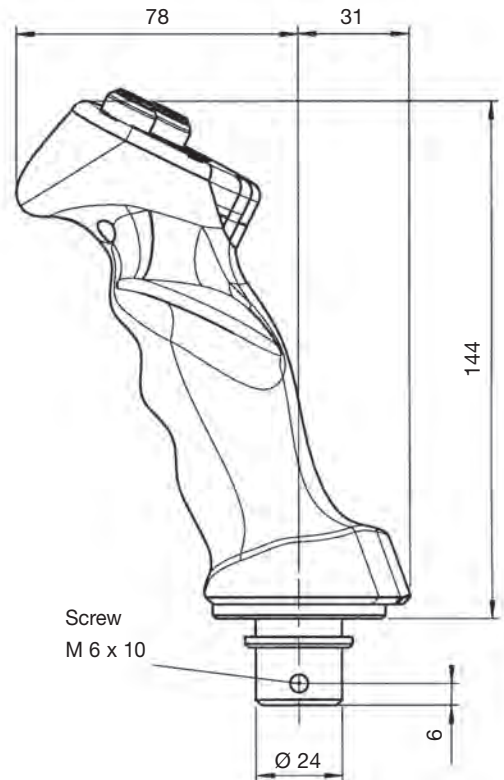
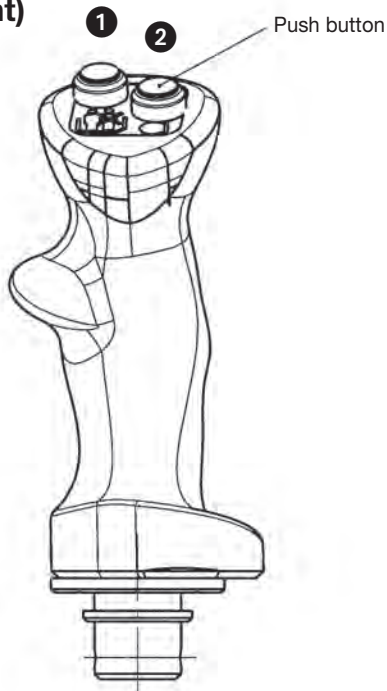
Pos.			Contact-complement	Weight gramm	Type	Price EURO
1	Palm grip with mounting piece for control-handle design left			200	B 14	
2	Palm grip with mounting piece for control-handle design right			200	B 15	
3	Push button installed Pos. 1, 2 color red RD, black BK, yellow YE, green GN, blue BU, white WH	KDA21	1 N0 0,1 A 24V DC 13	20	D	
30						
31						
32						
33						



B 14 (left)

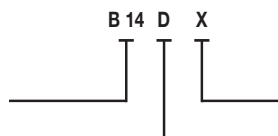


B 15 (right)



Example for type-sign

Palm grip
Push button



Special please describe



Type B 20

The Palm grip B 20 is an actuating element for our multi-axis controller V 8, VV 8, V 85, VV 85, V6, VV6. It can also be used as an actuating element for hydraulic drives. Push buttons, rocker switches, etc. can also be fitted to suit appropriate requirements. The palm grip has a highly flexible wire 0,1 mm² x 450 mm long. The mounting piece for the drive rod can be supplied with a tapped hole 12 mm. The palm grip B 20 is made of PAGF35 plastic and is black in colour.

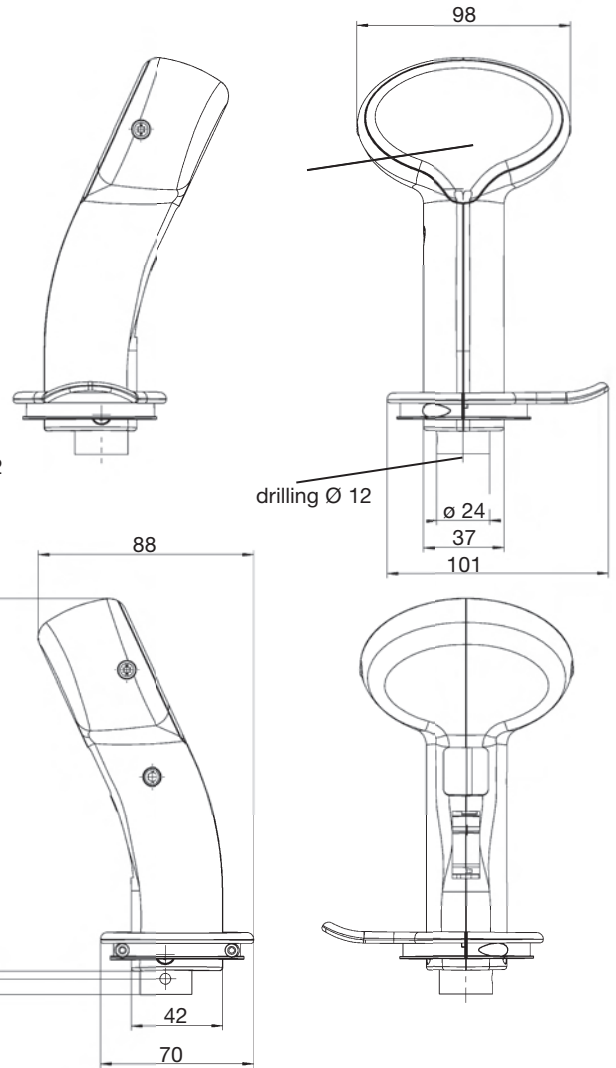
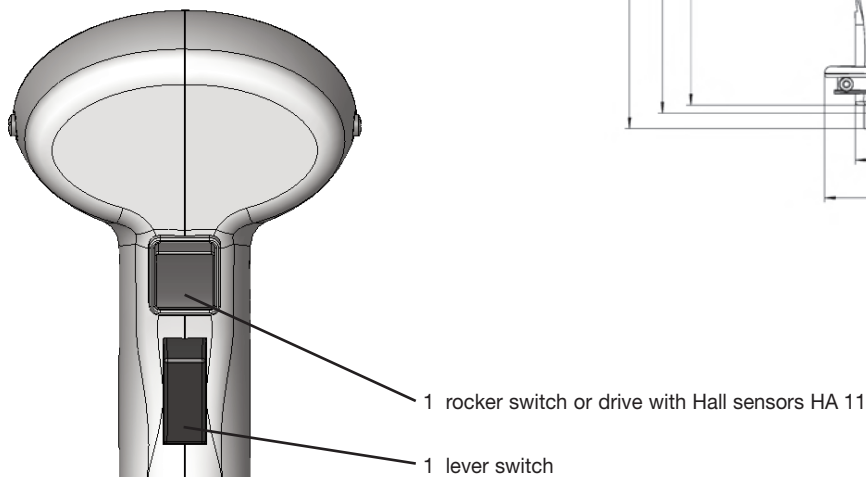
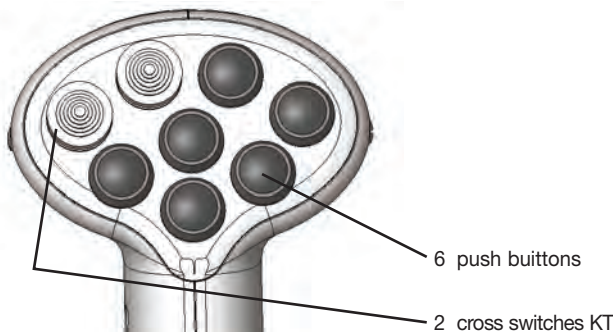
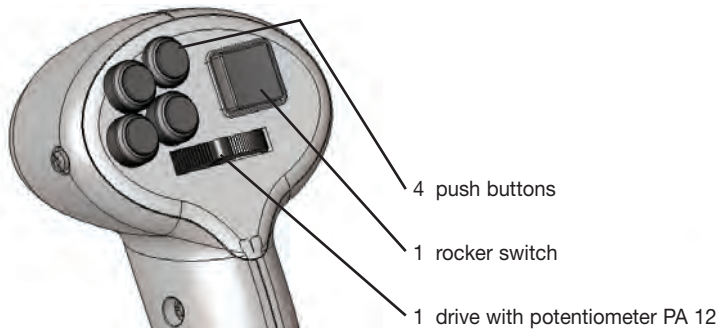
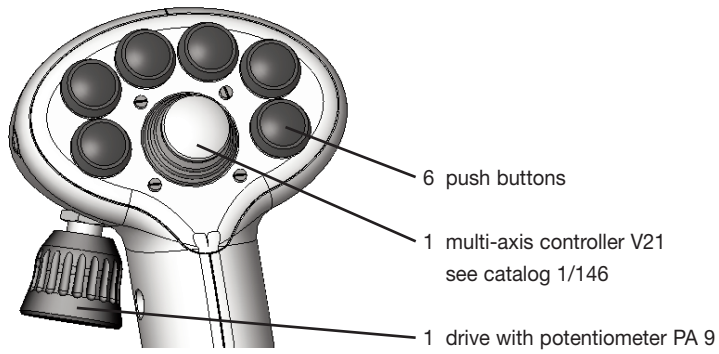
Contact complement 0,5 A 110 V AC 15 or 1,5 A 24 V DC 13
I min > 0,2 mA 2 V DC 12 Gold plated for max. load of 0,12 Watt (standard)

Micro change over contacts available on request

permissible ambient temperature operating -40° C bis +60° C
storage -50° C bis +80° C

climate resistance IEC 60068-2-78
damp heat constant IEC 60068-2-30
damp heat cyclic IP 65 IEC/IEC 60529
degree of protection front

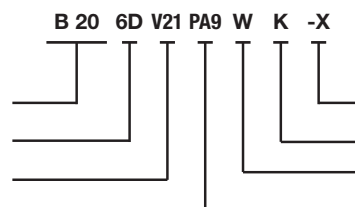
Pos.			Contact-complement	Weight gramm	Type	Pice EURO
1	Palm grip with mounting piece for control handle with hand rest left or right				B 20	
2	Push button colour red RD, black BK, yellow YE, green GN, blue BU		1 normally open	20	D	
3	Push button colour red RD, black BK, yellow YE, green GN, blue BU	KDA21	1 NO 0,1 A 24V DC 13	20	D	
8	Rocker switch	KEM 59	2 normally open			
8.1	Rocker switch tip-0-tip T-0-T			30	W	
8.2	Rocker switch 0-tip 0-T			30	W	
8.3	Rocker switch rest-0-tip R-0-T			30	W	
8.4	Rocker switch rest-0-rest R-0-R			30	W	
8.5	Rocker switch 0-rest 0-R			30	W	
8.6	Rocker switch rest - rest R - R			30	W	
11	Lever switch		1 normally open	30	K	
12	Cross switch tip-0-tip T-O-T / T-O-T color red RD, black BK, grey GR	T 4	4 normally open	30	KT	
14	Drive with potentiometer PA9, actuating by rotary mechanism 1 wire-wound potentiometer T... 5 kOhm 2 Watt	KBAD 670		70	PA 9	
17	Drive with Hall sensors HA 11, actuating by rocker wheel installed with spring return in centre position, with electronic redundant Voltage output impressed Power supply 4,6-5,5 Volt output 0,5-2,5-4,5 Volt +5 mA output characteristic linear			90	HA 11	
18	Drive with potentiometer PA 12, actuating by rocker wheel installed with spring return in centre position, 1 conductive plastic potentiometer T 375 with centre tap 10 ⁷ switching cycles, resistance 2 x 5 kOhm 0,5 Watt wiper current max 1 mA, 2 direction contacts		2 normally open	90	PA 12	
19	Drive with Hall sensors HA 12, actuating by rocker wheel installed with spring return in centre position, with electronic redundant Voltage output impressed Power supply 4,6-5,5 Volt output 0,5-2,5-4,5 Volt +5 mA output characteristic linear			90	HA 12	
20	Drive with potentiometer PA 13, actuating by rotating palm grip left resp. right with spring return in centre position, 1 conductive plastic potentiometer T 375 with centre tap 10 ⁷ switching cycles, resistance 2x5 kOhm 0,5 Watt wiper current max 1 mA, 2 direction contacts		2 normally open	90	PA 13	
21	Drive with Hall sensors HA 13, actuating by rotating palm grip left resp. right with spring return in centre position, with electronic redundant Voltage output impressed Power supply 4,6-5,5 Volt output 0,5-2,5-4,5 Volt +5 mA output characteristic linear			90	HA 13	
22	Multi-axis controller V 21 look Catalog 1/146				V 21	
25	Vibrator button actuating through solenoid 24V DC impulse signal 100% duty cycle (e.g. indication of cable movement)			60	V	
30	Bellow for palm grip B 20 required for multi-axis controller V 8, VV 8, V 85, VV 85	KMD 109		60		
31	Bellow for palm grip B 20 and front plate with 4 screws M5 x 15 (for mounting the bellow) required for multi-axis controller V 6, VV 6	KMD 229 KBF 905				
32	Rubber cap protection IP 67 for push button Pos. 2 color red RD, black BK, yellow YE, green GN, blue BU	KMD 179				



more variants available upon request

Example for type-sign

palm grip
push button
multi-axis controller V 21



special please describe
lever switch
rocker switch
drive with potentiometer PA9



Type B22.1-5D W4

The Palm grip B 22 is an actuating element for our multi-axis controller V 8, VV 8, V 85, VV 85, V 14, V 25. It can also be used as an actuating element for hydraulic drives. Push buttons, rocker switches, etc. can also be fitted to suit appropriate requirements. The drive with potentiometer PA 11 realised the direction 11-12 (3. axis) on our multi-axis controllers.

The palm grip has a highly flexible single wire 0,1 mm² x 450 mm long.
The mounting piece for the drive rod can be supplied with a tapped hole 7 mm.
The palm grip B 22 is made of PA plastic and is black in colour.

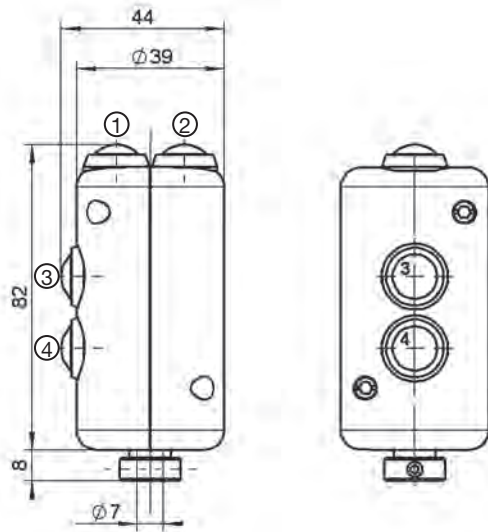
**Contact complement 0,5 A 110 V AC 15 or 1,5 A 24 V DC 13
I min > 0,2 mA 2 V DC 12 Gold plated for max. load of 0,12 Watt (standard)**

Permissible ambient temperature	Operating	-40°C to +60°C
	Storage	-50°C to +80°C
Climate resistance		
Damp heat constant		IEC 60068-2-78
Damp heat cyclic		IEC 60068-2-30
Degree of protection front		IP 65 IEC/ IEN 60529

Pos.			Contact-complement	Weight gramm	Type	Pice EURO
1	Palm grip with mounting piece for control-handle			120	B 22	
2	Palm grip with mounting piece for control-handle with annex component design left			150	B 22-1	
3	Palm grip with mounting piece for control-handle with annex component design right			150	B 22-2	
4						
5	Push button installed Pos. 1-9 Color red RD, black BK, yellow YE, green GN, blue BU, white WH	KDA21	1 NO 0,1 A 24V DC 13	20	D	
8	Rocker switch installed Pos. 7 - 8	KEM/92	2 normally open			
8.1	Rocker switch tip-0-tip T-0-T			30	W	
8.2	Rocker switch 0-tip 0-T			30	W	
8.3	Rocker switch rest-0-tip R-0-T			30	W	
8.4	Rocker switch rest-0-rest R-0-R			30	W	
8.5	Rocker switch 0-rest 0-R			30	W	
8.6	Rocker switch rest - rest R - R			30	W	
21	Sensor button and/or annexed with a regulator electronic board EY/42-10 or 11 24 V DC (separate)			20	SE	



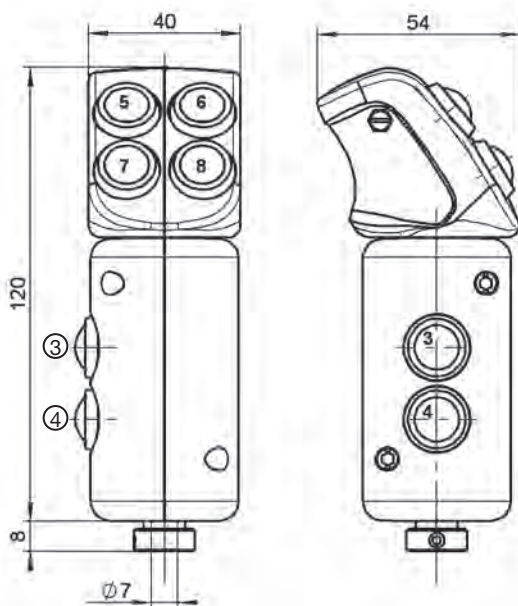
B 22



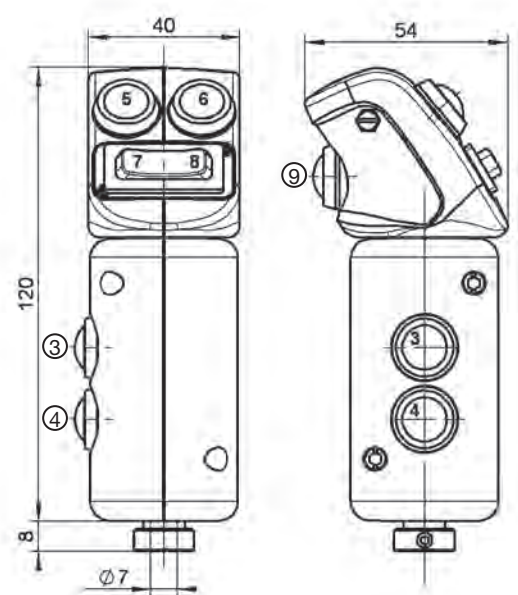
Edition:
Push button installed Pos. 1 - 4

B 22-1

(B 22-2 mirror image)



Edition:
Push button installed Pos. 3 - 4, 5 - 6, 7 - 8
Sensor button function on each or both sides

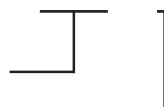


Edition:
Push button installed Pos. 3 - 4, 5 - 6, 9
Rocker switch installed Pos. 7 - 8

Example for type sign

B 22-1 - D - W - X

Palm grip with annex component
Push button



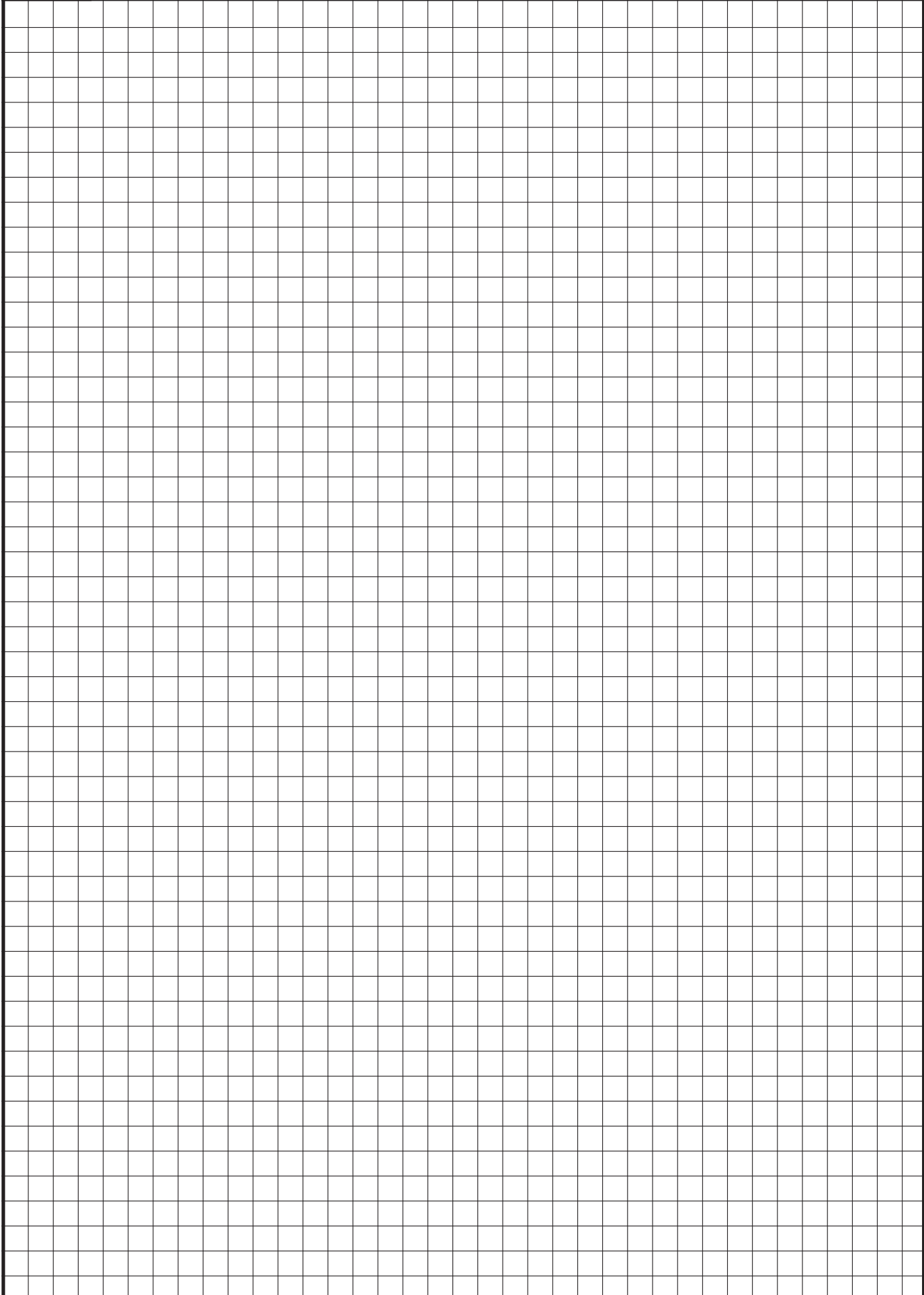
Special please describe
Rocker switch





GESSMANN[®]
Industrial controllers

Notice





Pos.	Dimension outside in mm	Dimension inside in mm	Remarks	Weight kg	Type	Price EURO
Steel sheet housing material thickness 1/1,5 mm Protection IP 54 painting RAL 7032 pebble-grey textured varnish						
1	200 x 200 x 92	166 x 166 x 90		1,3	B 200	
2	230 x 230 x 105	196 x 196 x 102		1,4	B 230	
3	230 x 340 x 105	196 x 306 x 102		1,5	B 230 x 340	
4	230 x 440 x 105	196 x 406 x 102		1,6	B 230 x 440	
5	250 x 250 x 150	216 x 216 x 147		1,6	B 250 x 250	
6						
7	150 x 400 x 105	116 x 366 x 102		3,2	B 150 x 400	
8	150 x 500 x 105	116 x 466 x 102		3,5	B 150 x 500	
9	150 x 600 x 105	116 x 566 x 102		3,8	B 150 x 600	
10	260 x 500 x 105	226 x 466 x 102		3,8	B 260 x 500	
11	260 x 600 x 105	226 x 566 x 102		4,2	B 260 x 600	
12	Dimensions special		on enquiry			
Plastic housing polycarbonat Protection IP 65 colour RAL 7035 fair-grey						
13	120 x 122 x 105	113 x 115 x 98		0,35	I 120 x 122	
14	120 x 160 x 140	113 x 134 x 133		0,6	I 120 x 160	
15	160 x 240 x 120	153 x 215 x 114		0,8	I 160 x 240	
16	160 x 360 x 100	153 x 352 x 94		1,0	I 160 x 360	
17	230 x 300 x 110	223 x 293 x 103		1,15	I 230 x 300	
18						
19						
20						
21						
22						
Plastic housing polyester Protection IP 65 colour RAL 7000 grey						
23	220 x 335 x 115	200 x 292 x 108	colour alternative RAL 9011 black	1,65	I 220 x 335	
24	220 x 465 x 115	200 x 432 x 108	colour alternative RAL 9011 black	2,24	I 220 x 465	
25	250 x 255 x 120	236 x 243 x 110		2,65	I 250 x 255	
26	250 x 400 x 120	236 x 386 x 110		3,65	I 250 x 400	
27	250 x 600 x 120	236 x 586 x 110		5,24	I 250 x 600	
28						
29						
30						
31						
32						
Accessory parts						
33	Hinges each housing (2 pcs.)			0,2		
34	Armrest with clamp adjustable straps			0,5		
35	Chest panel and straps			0,6		
36	Base bracket each housing (2 pcs.)			0,3		
37	Filter plug M 20		for air-condition	0,15		
38	Cable entry M 20 cable 7-13 mm		with anti-kink protection and strain relief	0,15		
39	Cable entry M 32 cable 11-21 mm		with anti-kink protection and strain relief	0,2		
40	Cable entry M 40 cable 19-28 mm		with anti-kink protection and strain relief	0,25		
41	Pillar with flange 100 x 100 x 535 mm high		flange 150 x 150 mm	14,0		
42	Indicating labels not engraved					
43	Engraving, each 10 characters					
44						
45						



Manufacture Siemens 3 SB 22 mm

Pos.	Command devices	Contact-complement	Weight gramm	Type	Price EURO
1	Push button	1 NO + 1 NC	40	D	
2	Selector switch 0-1	1 NO + 1 NC	50	W	
3	Selector switch 1-0-2	2 NO + 2 NC	60	W	
4					
5					
6	Key switch 0-1	1 NO + 1 NC	130	S	
7	Key switch 1-0-2	2 NO + 2 NC	140	S	
8					
9					
10	Mushroom key switch latching	1 NO + 1 NC	80	PS	
11	Mushroom head push button latching	1 NC	60	PV	
12					
13					
14					
15	Contact block additional (max. 3 pcs.)	1 NO + 1 NC	10		
	Command and indicating devices				
16	Illuminated push button diode 24 V AC/DC	1 NO + 1 NC	40	LD	
17	Illuminated push button diode 220 V AC/DC	1 NO + 1 NC	40	LD	
18					
19					
20	Contact block additional (max. 3 pcs.)	1 NO + 1 NC	10		
	Indicating devices				
21	Indicator light diode 24 V AC/DC		40	L	
22	Indicator light diode 220 V AC/DC		40	L	
23					
24					
25					
	Special devices				
26	Drilling diameter 22 mm				
27	Blind plug 22				
28	Push button KDA/70 mounting Ø 15 mm color red RD, green GN	1 change over contact 1,5A 24V DC 13	30		
29	Push button with 2 steps RTTG 22 KLK ... / MHR 3 / MT 97 / MTO	2 NO + 1 NC	200		
30	Push button with 2 steps ST 1-3-2 mounting Ø 30 mm	2 NO + 1 NC	300		
31	Push button with 3 steps ST 1-4-3 mounting Ø 30 mm	3 NO + 1 NC	350		
32	Push button with 4 steps ST 1-5-4 mounting Ø 30 mm	4 NO + 1 NC	400		
33	Push button with potentiometer PT 1-2-P mounting Ø 30 mm	1 NO + 1 NC	350		
34	Wire-wound potentiometer T 237 linear Life 10 ⁸ switching cycles				
35	resistance 0,5/1,0/2,0/5,0 kOhm 1 Watt wiper current max. 10 mA				
36	Drive for potentiometer M4168 with friction brake, switching sequence -0-, contact (potentiometer look 1/240) mounting Ø 30 mm		250		
37	Summer EKS 24 V DC / 48 V AC / 220 V AC		250		
38	Knee button FAK-S/KC/I	1 NO + 1 NC	350		
39	Foot button 3SE 3902-OAB20	1 NO + 1 NC	450		
40	Coordinate switch 2 positions horizontal T-O-T 3SB 1201-7DV01	2 NO	102		
41	Coordinate switch 2 positions vertical T-O-T 3SB 1201-7FV01	2 NO	102		
44	Coordinate switch 4 positions T-O-T / T-O-T 3SB 1208-7JV01	4 NO	112		
50	Push button digital Hallsensors redundant mounting Ø 12,5 mm Power supply 5 Volt (4,5 - 5,5 V) Voltage output 0 Volt - 5 Volt +6 mA characteristic linear, M4274		20		
51	Push button analog Hallsensors redundant mounting Ø 14,5 mm Power supply 5 VDC (4,5 - 5,5 V) Voltage output 0,5 Volt - 2,5 Volt - 4,5 Volt +14 mA characteristic linear, M4537		30		





Type KST3KFS2-...

The crane control unit KST 3 combines in its design the crane driver's seat and the control and monitoring devices. Ready wired, it can be easily and quickly installed in the crane cabin.

Equipment boxes: Plastic polyester.

The equipment boxes with the devices fitted have hinged tops that can be locked in position and armrests. They contain the termination and connection facilities and a lockable plug-in cover on the inside.

Seat KFS 2: The seat backrest can be tipped forwards and further tipped together with the cushion.

The cushion and seat backrest are padded.

Adjusting possibilities: Cushion horizontally and vertically.

Height adjustment via a gas-loaded spring in the seat base.

Seat backrest horizontally and vertically to the cushion.

Armrests padded and adjustable in height.

Fixed to the equipment boxes.

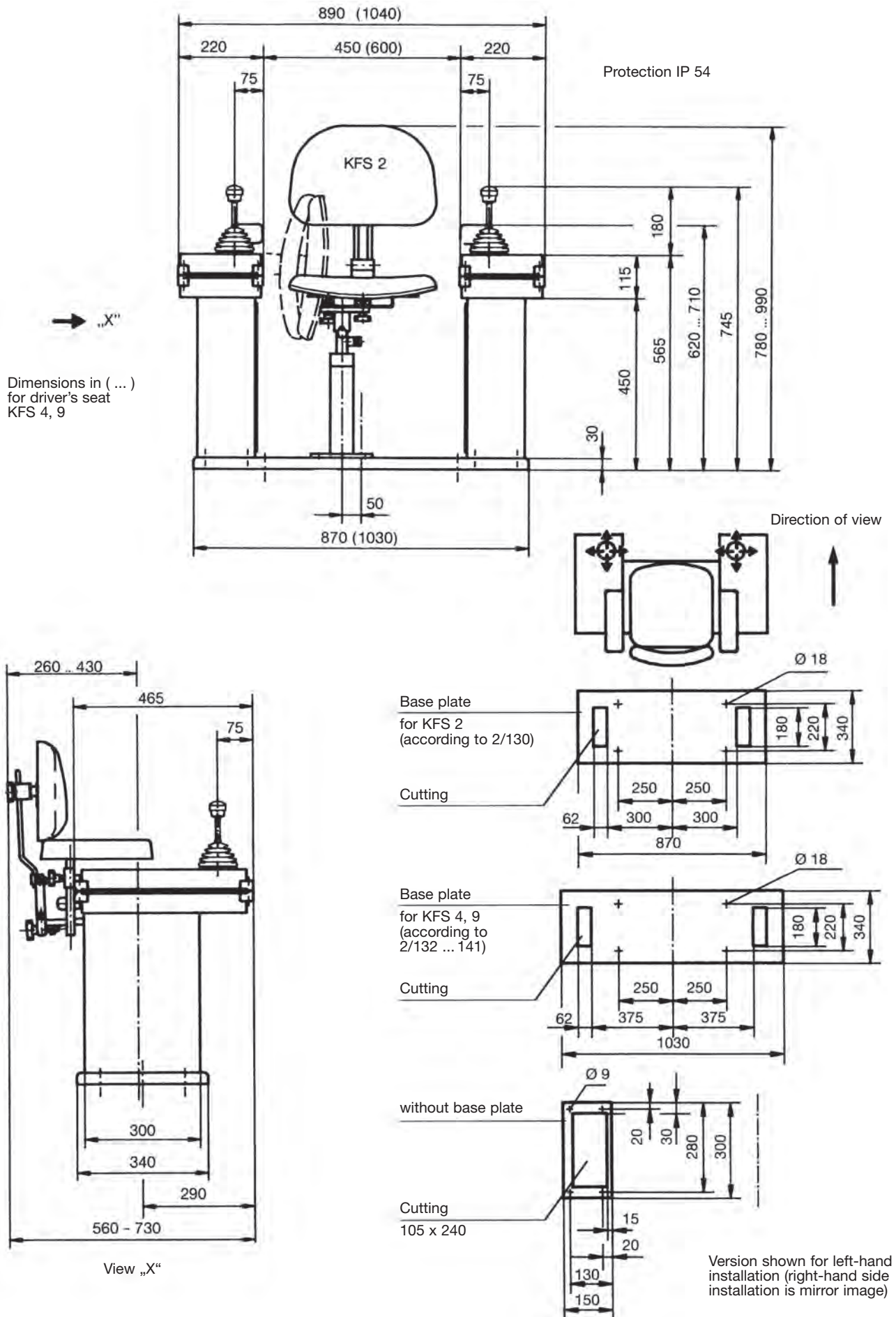
Surface treatment: Anti-corrosion primer, top coat: 2 coats of epoxy-resin paint, standard colour RAL 7032 pebble-grey. textured Varnish

All non-painted metal parts are electrogalvanized and chromed.

Description data see catalog 5/023/024

Permissible ambient temperature	Operation -40° C to +60° C
	Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection	IP 54 IEC/EN 60529

Pos.					Weight kg	Type	Price EURO
1	Crane control unit with driver's seat	KFS 2	with base plate		36	KST 3	
2	Crane control unit with driver's seat	KFS 2	without base plate		31	KST 31	
3	Crane control unit without driver's seat	KFS 2	with base plate		21	KST 32	
4	Crane control unit without driver's seat	KFS 2	without base plate		16	KST 33	
5							
10	Driver's seat	see catalog 2/130 (picture shows)				KFS 2	
11							
12	Driver's seat	see catalog 2/132				KFS 4	
13							
14							
15	Driver's seat	see catalog 2/140				KFS 9	
20	Multi-axis controller	see catalog 1/100					
21	Single-axis controller	see catalog 1/180					
22							
23	Control-switch	see catalog 1/230					
24	Command and indicating devices	see catalog 1/360					
25							
30	Terminal block 4 mm ² without wiring each terminal					KL	
31	Terminal block 4 mm ² with wiring wire 1 mm ² each terminal					KL	
32	External wiring single wire highly flexible 1,5 mm ² 5 metre long						
33	Additional or subtract price each metre						
34							
35							
40	Special painted						
41	Indicating labels not engraved with 2 or 4 arrows						
42	Engraving, each 10 characters						
43							





Type KST41KFS92-...

The swivelling crane control unit KST 4 is ergonomically designed and provides a high degree of comfort.

The standard design includes following:

Equipment boxes: Sheet steel.

The equipment boxes with the devices can be vertically and horizontally adjusted together with the armrests. Cabling is run through aduct in the cross-member. (Terminal block).

Seat: Comfortable spring mounted seat KFS 6, with an oilhydraulic vibration absorption system, weight adjustment and air-permeable artificial leather or textil material, with headrest.

Adjusting possibilities: Seat horizontally and vertically. Inclination of cushion, backrest and armrest also adjustable. Weight setting for optimum spring suspension, right equipment box turnable.

Cross-member: Steel selection, top of which can be raised to lay cabling. The seat can be tilted backwards so that the cable duct in the cross-member is accessible.

Swivel base: Zero-end-float spring-loaded bearing. Rotational movement 180° right, 90° left, stopped by friction brake.

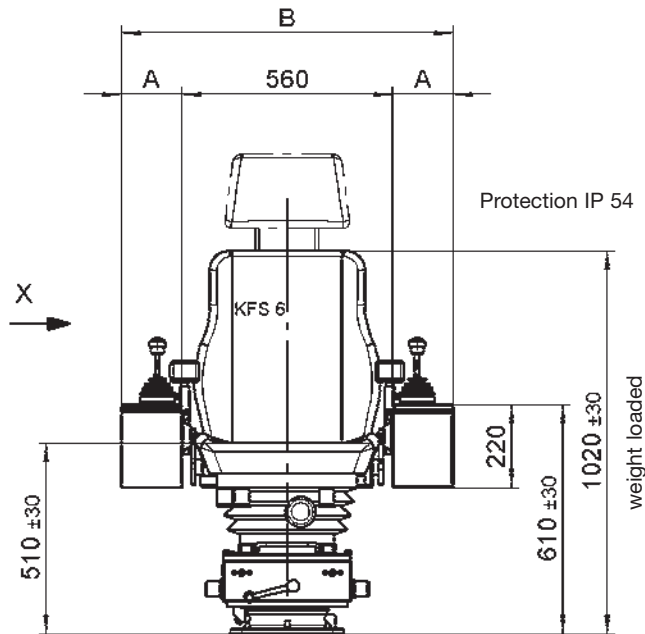
Surface treatment: Anti-corrosion primer, top coat: 2 coats of epoxy-resin paint, standard colour RAL 9011 black. textured varnish

All non-painted metal parts are electrogalvanized and chromed.

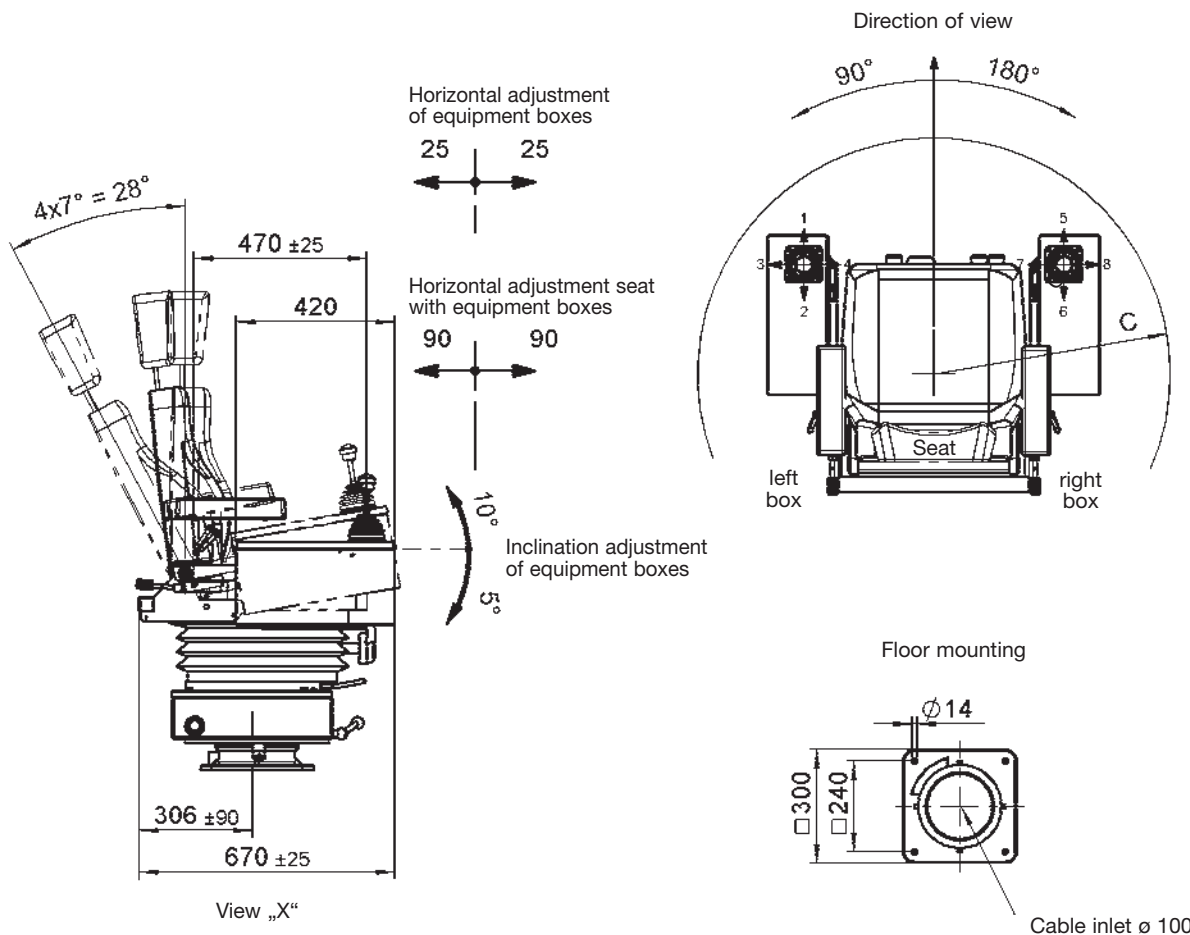
Permissible ambient temperature	Operation -40° C to +60° C
	Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection	IP 54 IEC/EN 60529

Description data see catalog 5/023/024

Pos.				Weight kg	Type	Price EURO
1	Crane control unit standard design	Equipment boxes 160 x 420 mm		58	KST 41	
2	Crane control unit standard design	Equipment boxes 200 x 420 mm		60	KST 42	
3						
4						
5	Crane control unit standard design	Equipment boxes special dimensions			KST 4x	
6	additional variations for driver's seat KFS 6 see catalog 2/134				KFS 6	
7	Driver's seat KFS 9	see catalog 2/140			KFS 9	
8						
9						
10	Footrest mounted onto swivel base adjustable ± 30 mm			8		
11						
12	Plate for horizontal manual adjustment of control unit adjustable ± 250 mm					
13						
14						
15						
16						
17						
18						
19	Heating 2 x 2 kW with ventilator 230 V 50 Hz airvolume ca. 300 m³/h mounted on the swivel base sidewise					
20	Multi-axis controller	see catalog 1/100				
21	Single-axis controller	see catalog 1/180				
22	Double-handle controller	see catalog 1/160				
23	Control-switch	see catalog 1/230				
24	Command and indicating devices	see catalog 1/360				
30	Terminal block 4 mm² without wiring each terminal				KL	
31	Terminal block 4 mm² with wiring wire 1 mm² each terminal				KL	
32	External wiring single wire highly flexible 1,5 mm² 5 metre long					
33	Additional or subtract price each metre					
40	Special painted					
41	Indicating labels not engraved with 2 or 4 arrows					
42	Engraving, each 10 characters					



Type	Dimension A	Dimension B	Dimension C
KST 41	160	880	<625 >700
KST 42	200	960	<655 >730





Type KST51KFS92-...

The swivelling crane control unit KST 5 is ergonomically designed and provides a high degree of comfort.

The standard design includes following:

Equipment boxes: Sheet steel. The top panel of the equipment boxes with the devices can be raised and locked in position. The terminal strip is easily accessible via an opening on the inside that can be closed with a lockable cover.

Seat: Comfortable spring mounted seat KFS 6, with an oilhydraulic vibration absorption system, weight adjustment and air-permeable artificial leather or textil material, with headrest, with armrests.

Adjusting possibilities: Seat horizontally and vertically. Inclination of cushion, backrest and armrest also adjustable. Weight setting for optimum spring suspension.

Cross-member: Steel section, top of which can be raised to lay cabling. The seat can be tilted backwards so that the cable duct in the cross-member is accessible.

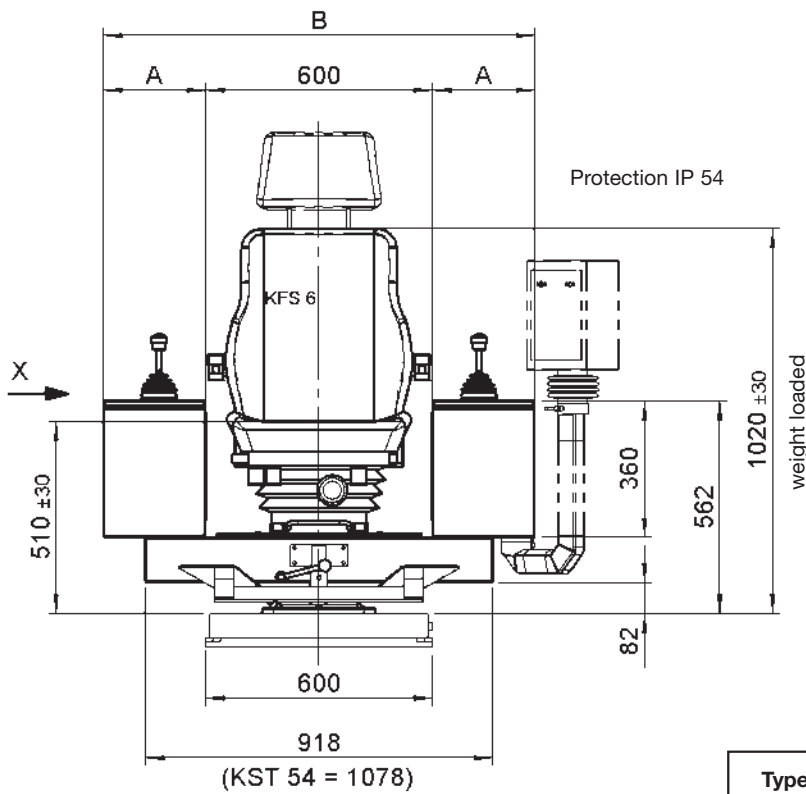
Swivel base: Zero-end-float spring-loaded bearing. Rotational movement 180° right, 90° left, stopped by friction brake.

Surface treatment: Anti-corrosion primer, top coat: 2 coats of epoxy-resin paint, standard colour RAL 7032 pebble-grey, textured varnish
All non-painted metal parts are electrogalvanized and chromed.

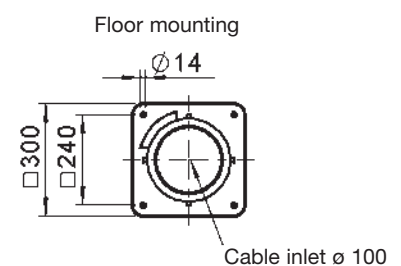
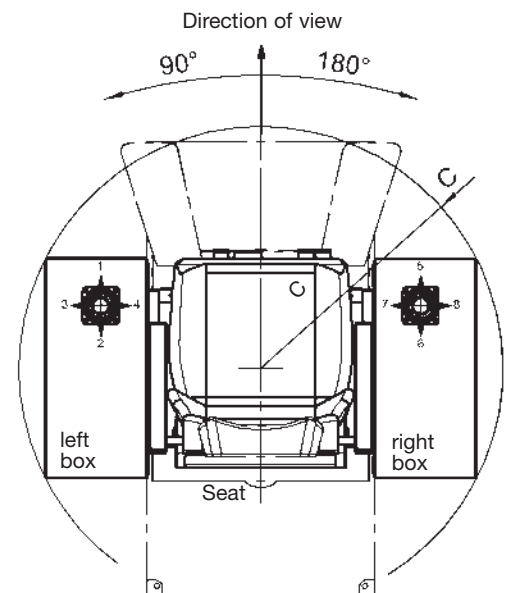
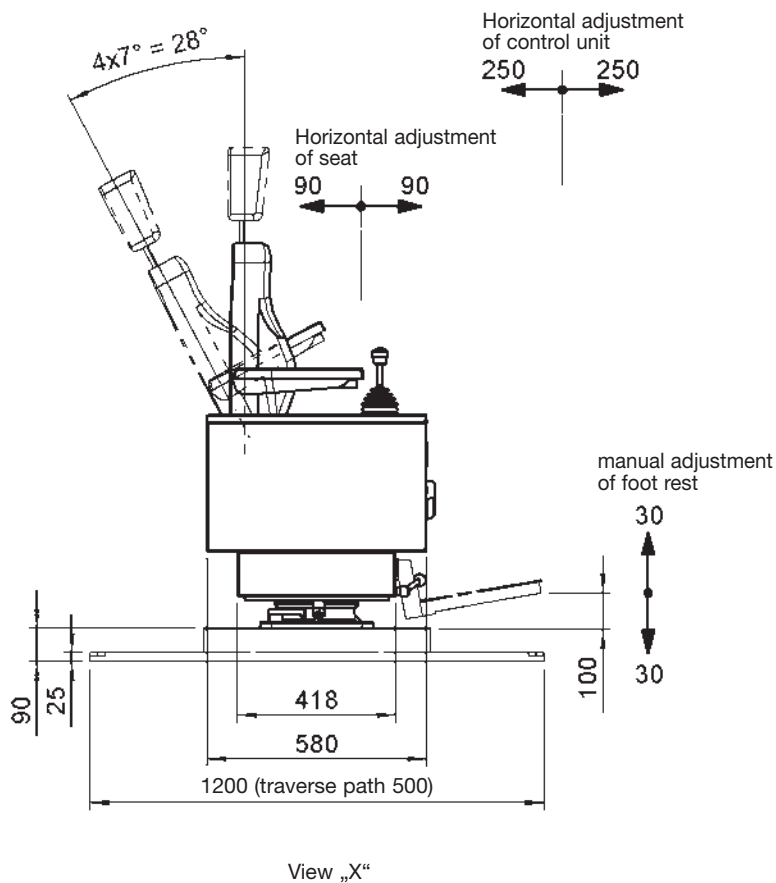
Permissible ambient temperature	Operation -40° C to +60° C
	Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection	IP 54 IEC/EN 60529

Description data see catalog 5/023/024

Pos.				Weight kg	Type	Price EURO
1	Crane control unit standard design	Equipment boxes 200 x 580 mm		84	KST 51	
2	Crane control unit standard design	Equipment boxes 270 x 580 mm		88	KST 52	
3						
4	Crane control unit standard design	Equipment boxes 320 x 580 mm		92	KST 54	
5	Crane control unit standard design	Equipment boxes special dimensions			KST 5x	
6	additional variations for driver's seat KFS 6 see catalog 2/134				KFS 6	
7	Driver's seat KFS 9	see catalog 2/140			KFS 9	
8	Driver's seat KFS 10	see catalog 2/142			KFS 10	
9	Monitor mounting support left or right T 478			10		
10	Footrest mounted onto swivel base adjustable ± 30 mm			8		
11						
12	Manual adjustment of equipment boxes horizontal adjustable ± 75 mm					
13	Plate for horizontal manual adjustment of control unit adjustable ± 250 mm			95		
14	Manual adjustment of control unit vertical (gas loaded spring) adjustable 80 mm			25		
15						
16						
17						
18	Motorized adjustment of control unit swivelling (drive 24 V DC seat height + 30 mm)			8		
19	Heating 2 x 2 kW with ventilator 230 V 50 Hz airvolume ca. 300 m³/h mounted on the swivel base sidewise					
20	Multi-axis controller	see catalog 1/100				
21	Single-axis controller	see catalog 1/180				
22	Double-handle controller	see catalog 1/160				
23	Control-switch	see catalog 1/230				
24	Command and indicating devices	see catalog 1/360				
30	Terminal block 4 mm² without wiring each terminal				KL	
31	Terminal block 4 mm² with wiring wire 1 mm² each terminal				KL	
32	External wiring single wire highly flexible 1,5 mm² 5 metre long					
33	Additional or subtract price each metre					
40	Special painted					
41	Indicating labels not engraved with 2 or 4 arrows					
42	Engraving, each 10 characters					



Type	Dimension A	Dimension B	Dimension C
KST 51	200	1000	580
KST 52	270	1140	640
KST 54	320	1240	690





Type KST6KFS92-...

The swivelling crane control unit KST 6 is ergonomically designed and provides a high degree of comfort.

The standard design includes following:

Equipment boxes: plastic PU foam

The equipment boxes with the devices can be vertically and horizontally adjusted together with the armrests. Cabling is run through aduct in the cross-member. (Terminal block).

Seat: Comfortable spring mounted seat KFS 6, with an oilhydraulic vibration absorption system, weight adjustment and air-permeable artificial leather or textil material, with headrest, with armrests.

Adjusting possibilities: Seat horizontally and vertically. Inclination of cushion, backrest and armrest also adjustable. Weight setting for optimum spring suspension.

Cross-member: Steel section, top of which can be raised to lay cabling. The seat can be tilted backwards so that the cable duct in the cross-member is accessible.

Swivel base: Zero-end-float spring-loaded bearing. Rotational movement 180° right, 90° left, stopped by friction brake.

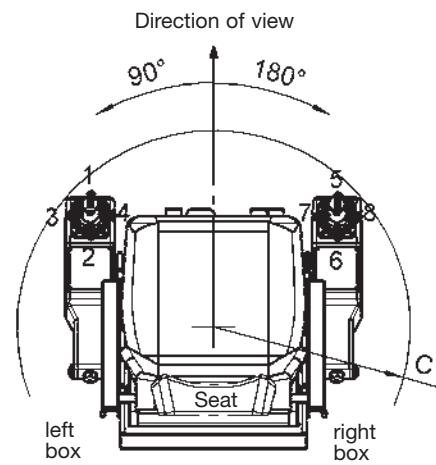
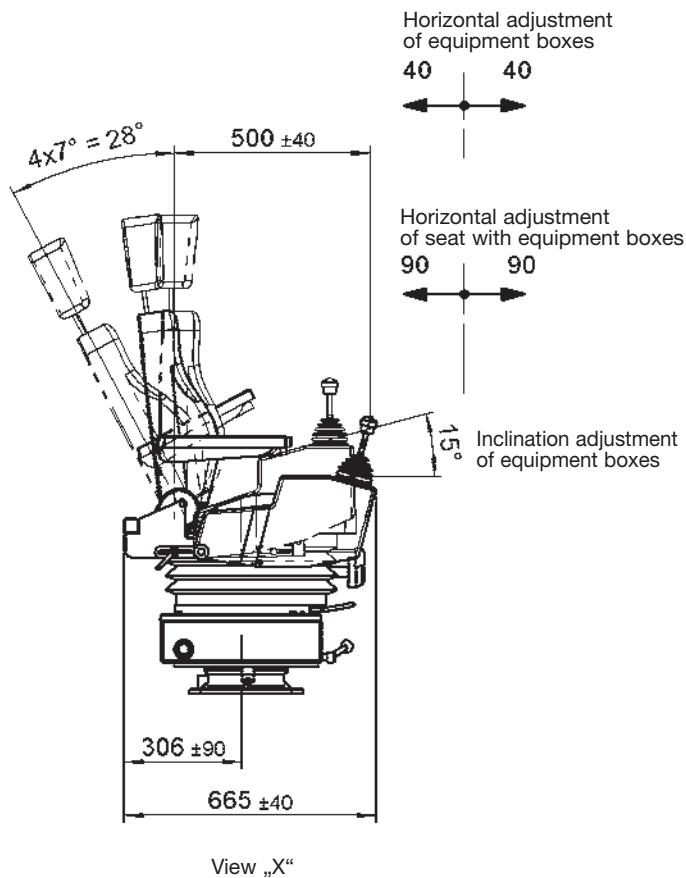
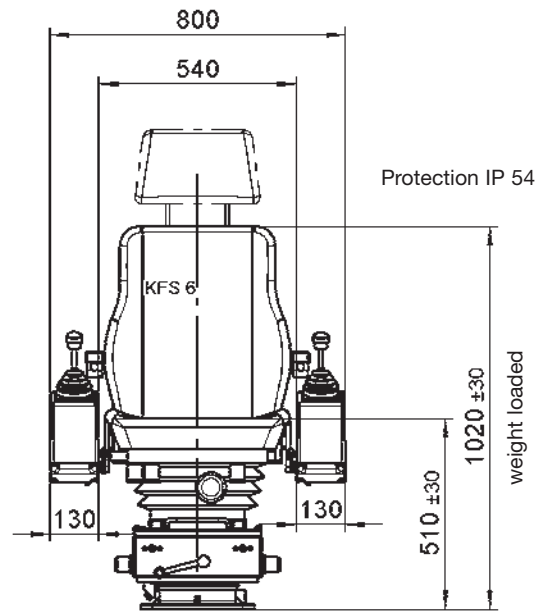
Surface treatment: Anti-corrosion primer, top coat: 2 coats of epoxy-resin paint, standard colour RAL 9011 black. textured varnish

All non-painted metal parts are electrogalvanized and chromed.

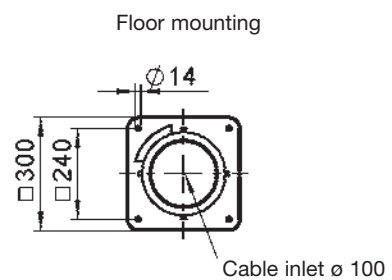
Permissible ambient temperature	Operation -40° C to +60° C
	Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection	IP 54 IEC/EN 60529

Description data see catalog 5/023/024

Pos.				Weight kg	Type	Price EURO
1	Crane control unit standard design			48	KST 6	
2	Crane control unit standard design	not swivelled		48	KST 61	
3	Crane control unit standard design	without swivel base and cross-member		38	KST 62	
4						
5						
6	additional variations for driver's seat KFS 6 see catalog 2/134				KFS 6	
7	Driver's seat KFS 9	see catalog 2/140			KFS 9	
8						
9						
10	Footrest mounted onto swivel base adjustable ± 30 mm			8		
11						
12						
13	Plate for horizontal manual adjustment of control unit adjustable ± 250 mm			95		
14						
15						
16						
17						
18						
19	Heating 2 x 2 kW with ventilator 230 V 50 Hz airvolume ca. 300 m³/h mounted on the swivel base sidewise					
20	Multi-axis controller	see catalog 1/100				
21	Single-axis controller	see catalog 1/180				
22	Double-handle controller	see catalog 1/160				
23	Control-switch	see catalog 1/230				
24	Command and indicating devices	see catalog 1/360				
30	Terminal block 4 mm² without wiring each terminal				KL	
31	Terminal block 4 mm² with wiring wire 1 mm² each terminal				KL	
32	External wiring single wire highly flexible 1,5 mm² 5 metre long					
33	Additional or subtract price each metre					
40	Special painted					
41	Indicating labels not engraved with 2 or 4 arrows					
42	Engraving, each 10 characters					



Rotation radius 'C' - minimal adjustment = 520 mm
Rotation radius 'C' - maximal adjustment = 620 mm





Type KST72KFS4-...

The crane control unit KST 7 combines in its design the crane driver's seat and the control and monitoring devices. Ready wired, it can be easily and quickly installed in the crane cabin.

Equipment boxes: Sheet steel.

The equipment boxes with the devices fitted have hinged tops that can be locked in position and armrests. They contain the termination and connection facilities and a lockable plug-in cover on the inside.

Seat KFS 2: The seat backrest can be tipped forwards and further tipped together with the cushion.

The cushion and seat backrest are padded.

Adjusting possibilities: Cushion horizontally and vertically.

Height adjustment via a gas-loaded spring in the seat base.

Seat backrest horizontally and vertically to the cushion.

Armrests padded and adjustable in height.

Fixed to the equipment boxes.

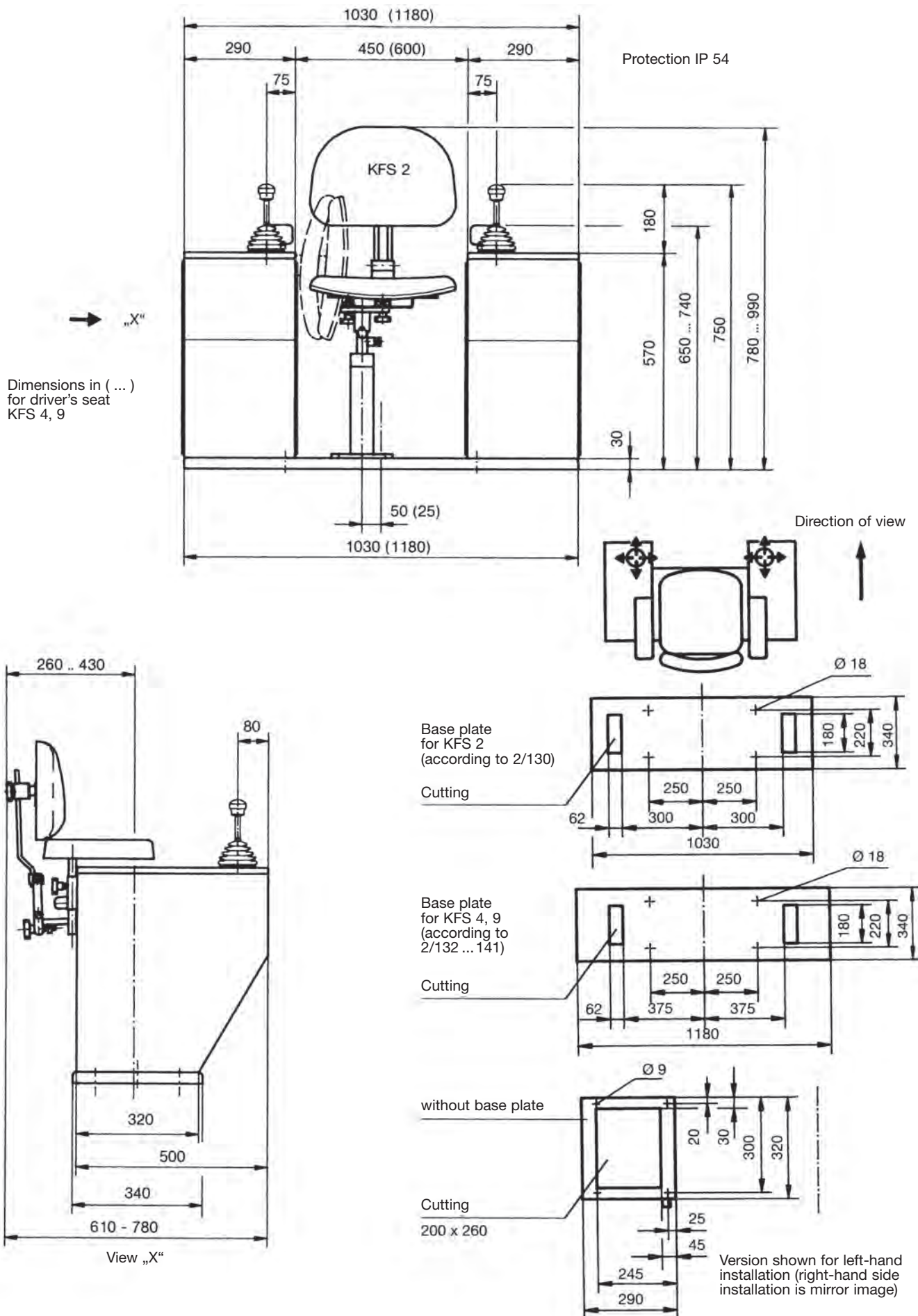
Surface treatment: Anti-corrosion primer, top coat: 2 coats of epoxy-resin paint, standard colour RAL 7032 pebble-grey, textured varnish

All non-painted metal parts are electrogalvanized and chromed.

Description data see catalog 5/023/024

Permissible ambient temperature	Operation -40° C to +60° C
	Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection	IP 54 IEC/EN 60529

Pos.					Weight kg	Type	Price EURO
1	Crane control unit with driver's seat	KFS 2	with base plate		51	KST 7	
2	Crane control unit with driver's seat	KFS 2	without base plate		46	KST 71	
3	Crane control unit without driver's seat	KFS 2	with base plate		36	KST 72	
4	Crane control unit without driver's seat	KFS 2	without base plate		31	KST 73	
5							
10	Driver's seat	see catalog 2/130				KFS 2	
11							
12	Driver's seat	see catalog 2/132 (picture shows)				KFS 4	
13							
14							
15	Driver's seat	see catalog 2/140				KFS 9	
20	Multi-axis controller	see catalog 1/100					
21	Single-axis controller	see catalog 1/180					
22	Double-handle controller	see catalog 1/160					
23	Control-switch	see catalog 1/230					
24	Command and indicating devices	see catalog 1/360					
25							
30	Terminal block 4 mm ² without wiring each terminal					KL	
31	Terminal block 4 mm ² with wiring wire 1 mm ² each terminal					KL	
32	External wiring single wire highly flexible 1,5 mm ² x 5 metre long						
33	Additional or subtract price each metre						
34							
35							
40	Special painted						
41	Indicating labels not engraved with 2 or 4 arrows						
42	Engraving, each 10 characters						
43							





Type KST75KFS2-...

The crane control unit KST 75 combines in its design the crane driver's seat and the control and monitoring devices. Ready wired, it can be easily and quickly installed in the crane cabin.

Equipment boxes: Sheet steel.

The equipment boxes with the devices fitted have hinged tops that can be locked in position and armrests. They contain the termination and connection facilities and a lockable plug-in cover on the inside.

Seat KFS 2: The seat backrest can be tipped forwards and further tipped together with the cushion. The cushion and seat backrest are padded.

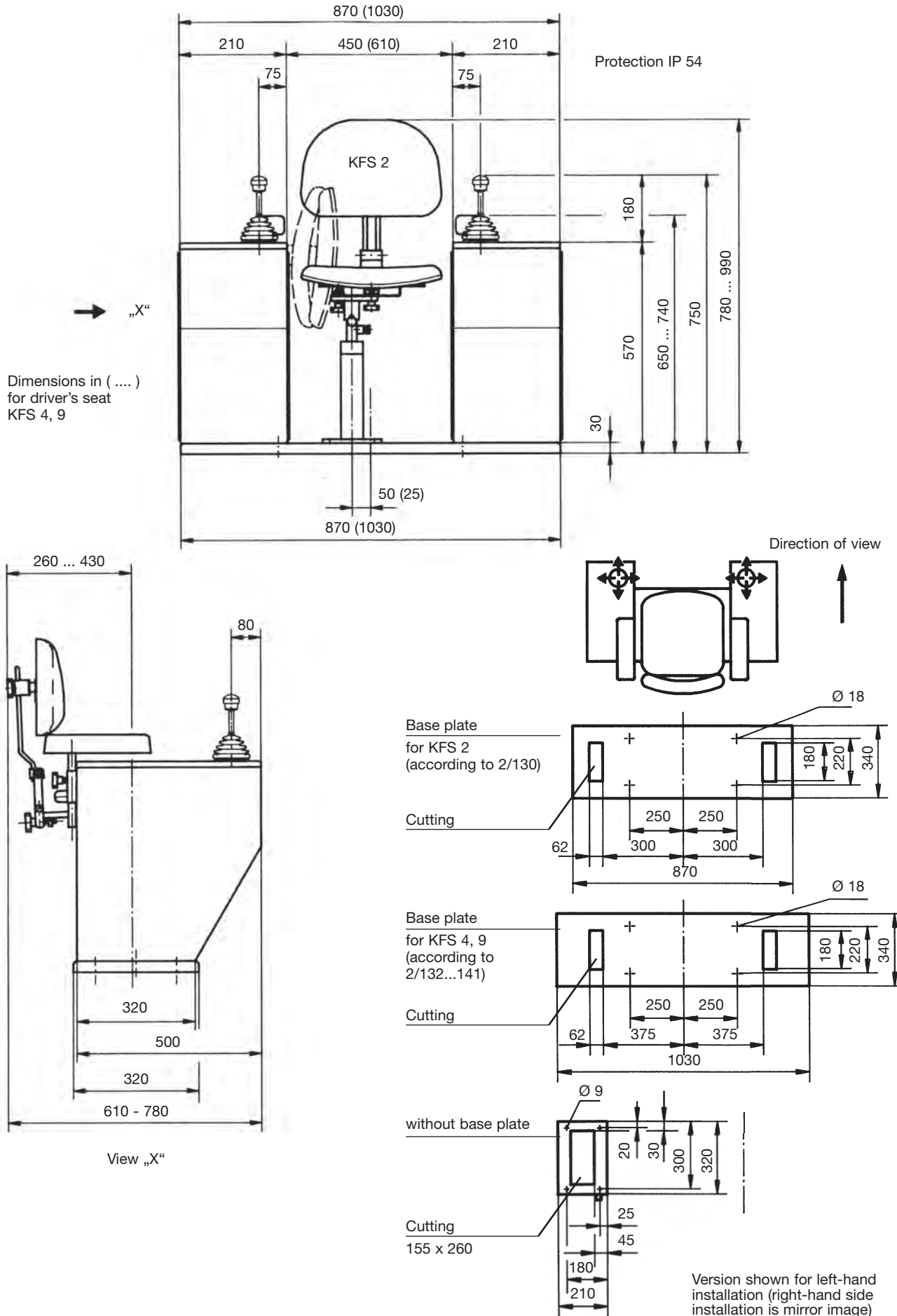
Adjusting possibilities: Cushion horizontally and vertically. Height adjustment via a gas-loaded spring in the seat base. Seat backrest horizontally and vertically to the cushion. Armrests padded and adjustable in height. Fixed to the equipment boxes.

Surface treatment: Anti-corrosion primer, top coat: 2 coats of epoxy-resin paint, standard colour RAL 7032 pebble-grey. textured varnish
All non-painted metal parts are electrogalvanized and chromed.

Description data see catalog 5/023/024

Permissible ambient temperature	Operation -40° C to +60° C Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection	IP 54 IEC/EN 60529

Pos.					Weight kg	Type	Price EURO
1	Crane control unit with driver's seat	KFS 2	with base plate		51	KST 75	
2	Crane control unit with driver's seat	KFS 2	without base plate		46	KST 76	
3	Crane control unit without driver's seat	KFS 2	with base plate		36	KST 77	
4	Crane control unit without driver's seat	KFS 2	without base plate		31	KST 78	
5							
10	Driver's seat	see catalog 2/130 (picture shows)				KFS 2	
11							
12	Driver's seat	see catalog 2/132				KFS 4	
13							
14							
15	Driver's seat	see catalog 2/140				KFS 9	
20	Multi-axis controller	see catalog 1/100					
21	Single-axis controller	see catalog 1/180					
22	Double-handle	see catalog 1/160					
23	Control-switch	see catalog 1/230					
24	Command and indicating devices	see catalog 1/360					
25							
30	Terminal block 4 mm ² without wiring each terminal					KL	
31	Terminal block 4 mm ² with wiring wire 1 mm ² each terminal					KL	
32	External wiring single wire highly flexible 1,5 mm ² x 5 metre long						
33	Additional or subtract price each metre						
34							
35							
40	Special painted						
41	Indicating labels not engraved with 2 or 4 arrows						
42	Engraving, each 10 characters						
43							





Type KST8KFS62-...

The swivelling crane control unit KST 8 is ergonomically designed and provides a high degree of comfort.

The standard design includes following:

Equipment boxes: plastic PU foam

The equipment boxes with the devices can be vertically and horizontally adjusted together with the armrests. Cabling is run through aduct in the cross-member. (Terminal block).

Seat: Comfortable spring mounted seat KFS 6, with an oilhydraulic vibration absorption system, weight adjustment and air-permeable artificial leather or textil material.

Adjusting possibilities: Seat horizontally and vertically. Inclination of cushion, backrest and armrest also adjustable. Weight setting for optimum spring suspension. Right equipment box turnable.

Cross-member: Steel section, top of which can be raised to lay cabling. The seat can be tilted backwards so that the cable duct in the cross-member is accessible.

Swivel base: Zero-end-float spring-loaded bearing. Rotational movement 180° right, 90° left, stopped by friction brake.

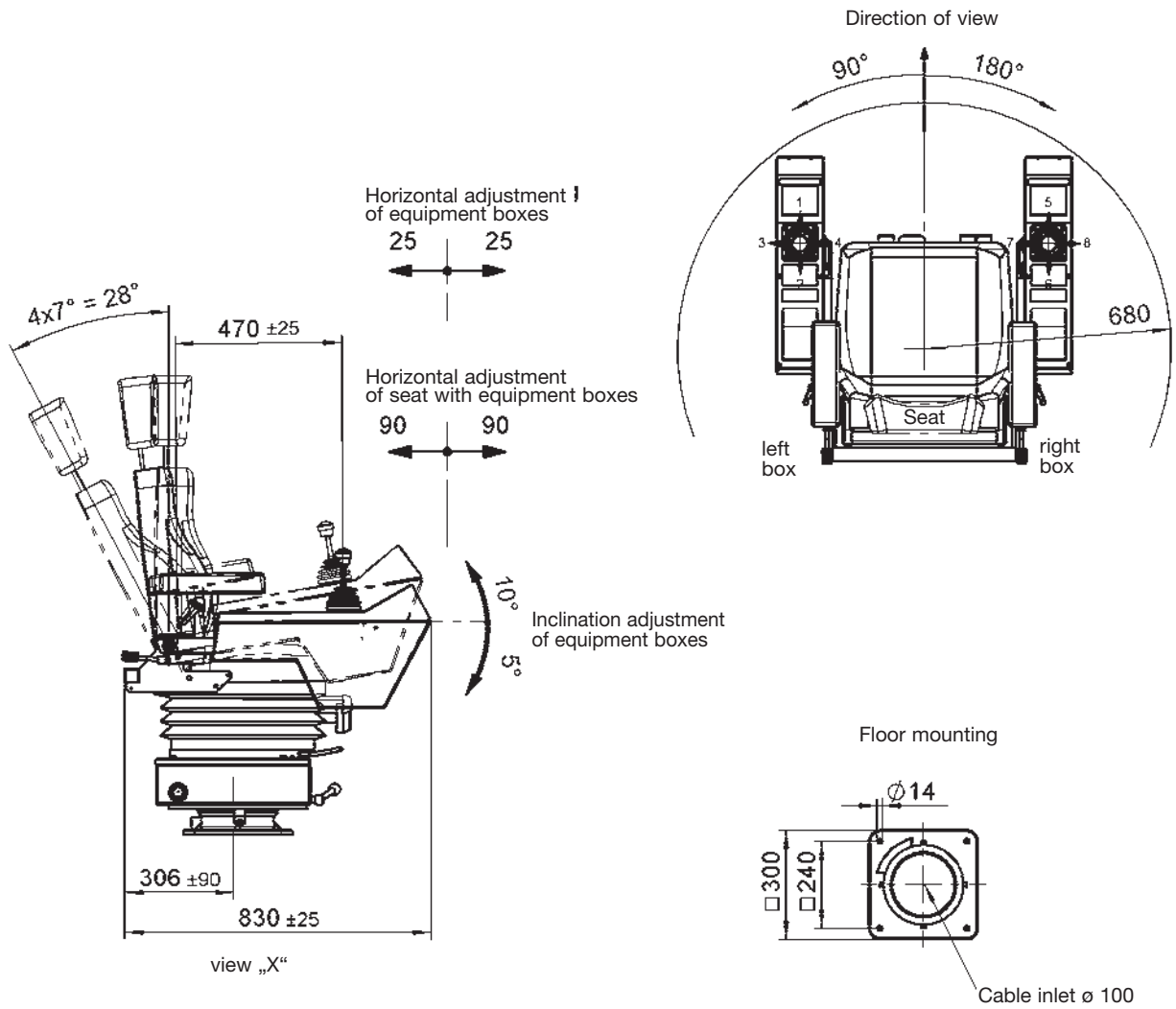
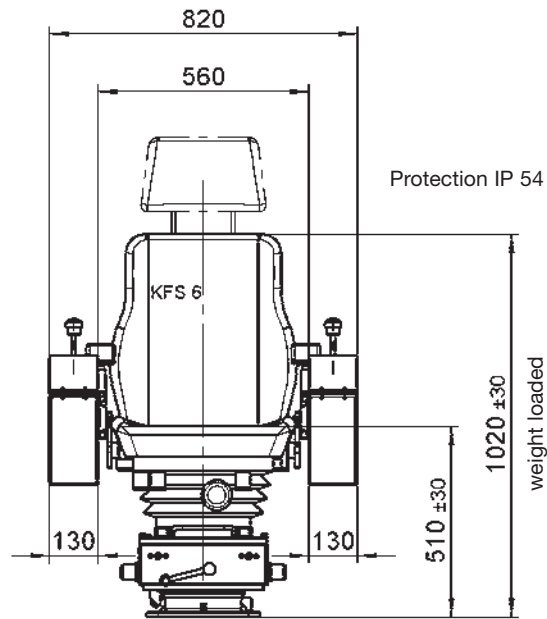
Surface treatment: Anti-corrosion primer, top coat: 2 coats of epoxy-resin paint, standard colour RAL 9011 black. textured varnish

All non-painted metal parts are electrogalvanized and chromed.

Permissible ambient temperature	Operation -40° C to +60° C
	Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection	IP 54 IEC/EN 60529

Description data see catalog 5/025

Pos.				Weight kg	Type	Price EURO
1	Crane control unit standard design			48	KST 8	
2	Crane control unit standard design	not swivelled		48	KST 81	
3	Crane control unit standard design	without swivel base and cross-member		38	KST 82	
4						
5						
6	additional variations for driver's seat KFS 6 see catalog 2/134				KFS 6	
7	Driver's seat KFS 9	see catalog 2/140			KFS 9	
8						
9						
10	Footrest mounted onto swivel base adjustable ± 30 mm			8		
11						
12	Plate for horizontal manual adjustment of control unit adjustable ± 250 mm			95		
13						
14						
15						
16						
17						
18						
19	Heating 2 x 2 kW with ventilator 230 V 50 Hz airvolume ca. 300 m³/h mounted on the swivel base sidewise					
20	Multi-axis controller	see catalog 1/100				
21	Single-axis controller	see catalog 1/180				
22	Double-handle controller	see catalog 1/160				
23	Control-switch	see catalog 1/230				
24	Command and indicating devices	see catalog 1/360				
30	Terminal block 4 mm² without wiring each terminal				KL	
31	Terminal block 4 mm² with wiring wire 1 mm² each terminal				KL	
32	External wiring single wire highly flexible 1,5 mm² 5 metre long					
33	Additional or subtract price each metre					
40	Special painted					
41	Indicating labels not engraved with 2 or 4 arrows					
42	Engraving, each 10 characters					





Type KST85KFS8-...

The crane control unit KST 85 is ergonomically designed and provides a high degree of comfort.

The standard design includes following.

Equipment boxes: plastic PU foam

The equipment boxes with the devices can be vertically and horizontally adjusted together with the armrest. Cabling is run through duct on the terminal block. (The terminal block housing is mounting behind the seat)

Seat: Comfortable static mounted seat KFS 8, covered with air-permeable artificial leather or with textil material and with roller-bearing swivel system, with headrest.

Adjusting possibilities: Seat horizontally and vertically. Inclination of cushion, backrest and armrest also adjustable. Seat with the equipment boxes swivelled 90° one sided. Endpoints to look. Right equipment box turnable.

Console: Heating 2 steps 2 x 2 kW 380 V AC
Ventilator 380 V AC air volume ca 1000 m³/h air circulation (opening in the rear side of the console) fresh air circulation (opening in the underside of the console). Selector switch for heating/ventilator are in the box. The seat can be tilted forward to reach the terminal block of the heating / ventilator.

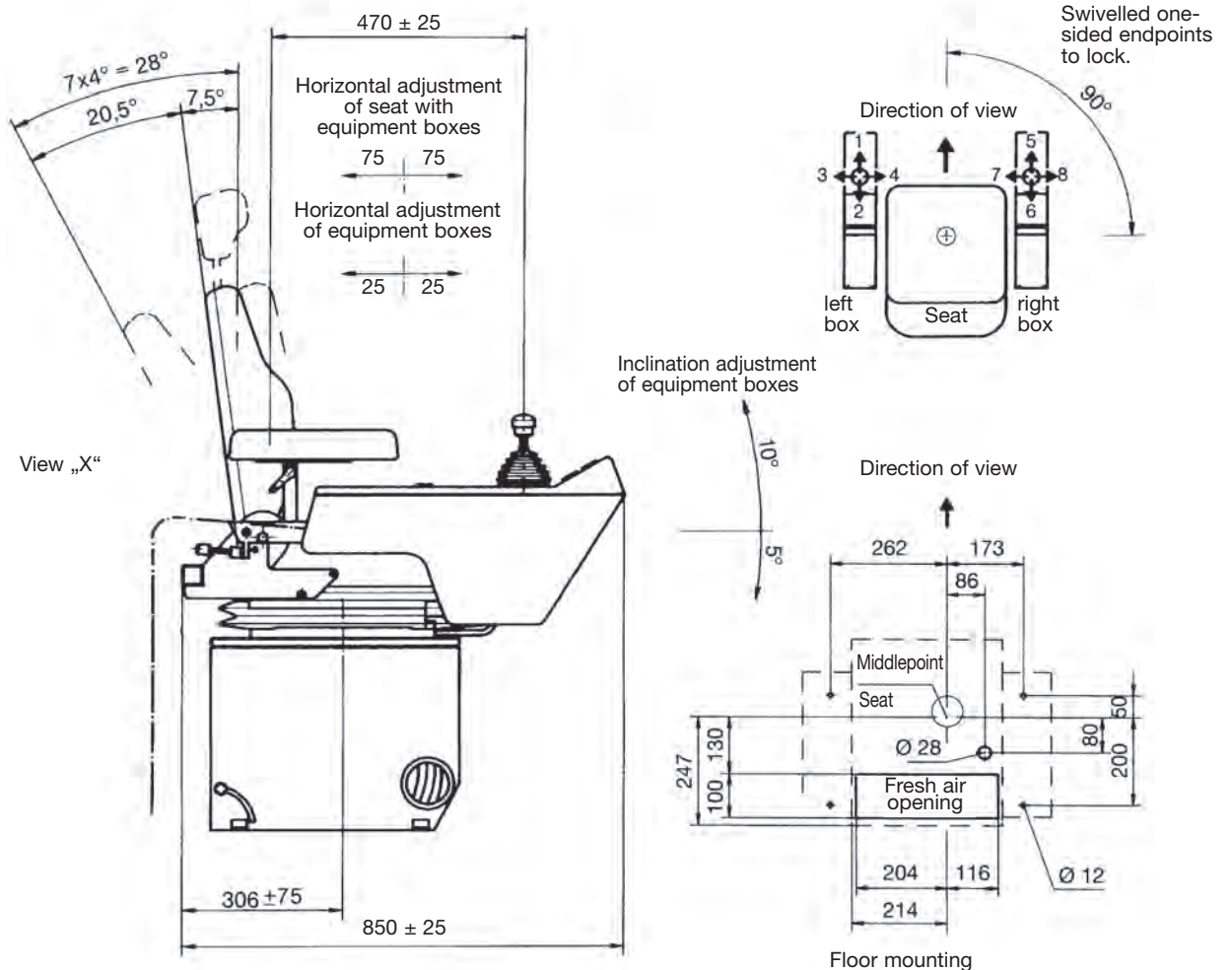
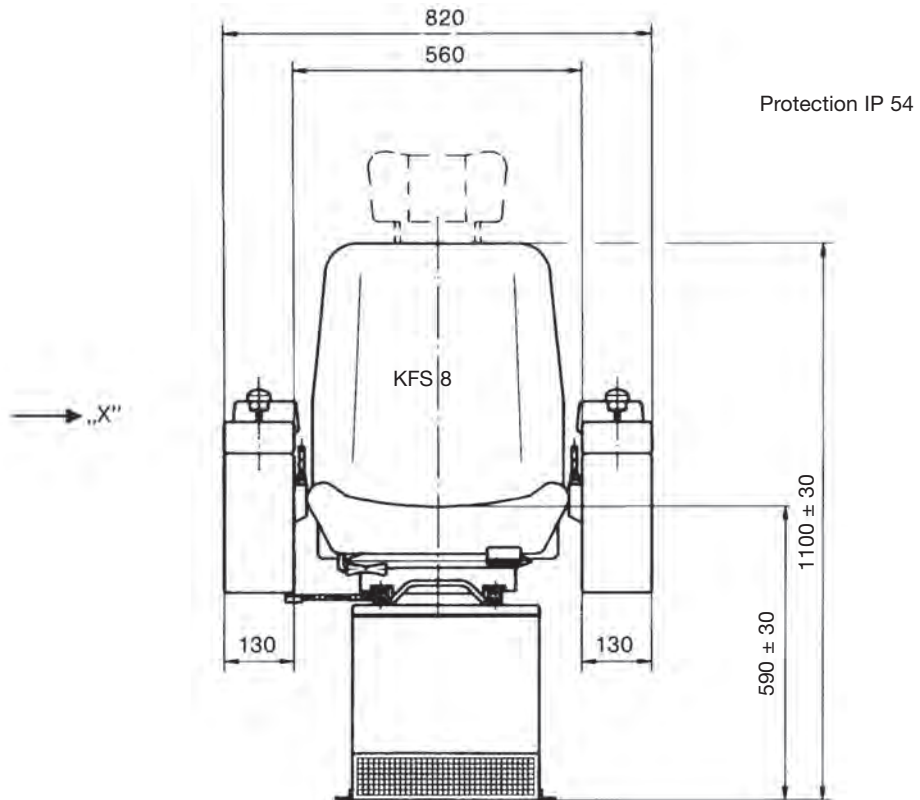
Surface treatment: Anti-corrosion primer, top coat: 2 coats of epoxy-resin paint, standard colour RAL 9011 black. textured varnish

All non-painted metal parts are electrogalvanized and chromed.

Permissible ambient temperature	Operation -40° C to +60° C
	Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection	IP 54 IEC/EN 60529

Description data see catalog 5/025

Pos.		Weight kg	Type	Price EURO
1	Crane control unit standard design with heating/ventilator	48	KST 85	
2				
3	Crane control unit standard design without heating/ventilator	45	KST 87	
4				
5				
6	additional variations for driver's seat KFS 8 see catalog 2/138		KFS 8	
7				
8				
9				
10	Footrest mounted onto console adjustable ± 30 mm	8		
11				
12				
13				
14				
15				
16				
17				
18				
19				
20	Multi-axis controller see catalog 1/100			
21	Single-axis controller see catalog 1/180			
22	Double-handle controller see catalog 1/160			
23	Control-switch see catalog 1/230			
24	Command and indicating devices see catalog 1/360			
30	Terminal block 4 mm ² without wiring each terminal		KL	
31	Terminal block 4 mm ² with wiring wire 1 mm ² each terminal		KL	
32	External wiring single wire highly flexible 1,5 mm ² 5 metre long			
33	Additional or subtract price each metre			
40	Special painted			
41	Indicating labels not engraved with 2 or 4 arrows			
42	Engraving, each 10 characters			





Type KST9KFS92-...

The swivelling crane control unit KST 9 is ergonomically designed and provides a high degree of comfort.

The standard design includes following:

Equipment boxes: plastic PU foam

The equipment boxes with the devices can be vertically and horizontally adjusted together with the armrests. Cabling is run through duct in the cross-member. (Terminal block).

Seat: Comfortable spring mounted seat KFS 6, with an oilhydraulic vibration absorption system, weight adjustment and air-permeable artificial leather or textil material, with headrest.

Adjusting possibilities: Seat horizontally and vertically. Inclination of cushion, backrest and armrest also adjustable. Weight setting for optimum spring suspension. Right equipment box turnable.

Cross-member: Steel section, top of which can be raised to lay cabling. The seat can be tilted backwards so that the cable duct in the cross-member is accessible.

Swivel base: Zero-end-float spring-loaded bearing. Rotational movement 180° right, 90° left, stopped by friction brake.

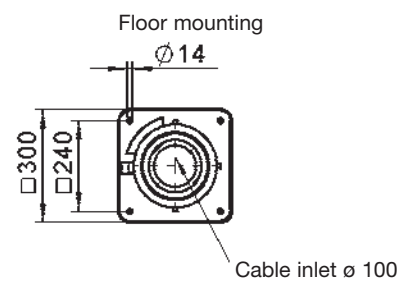
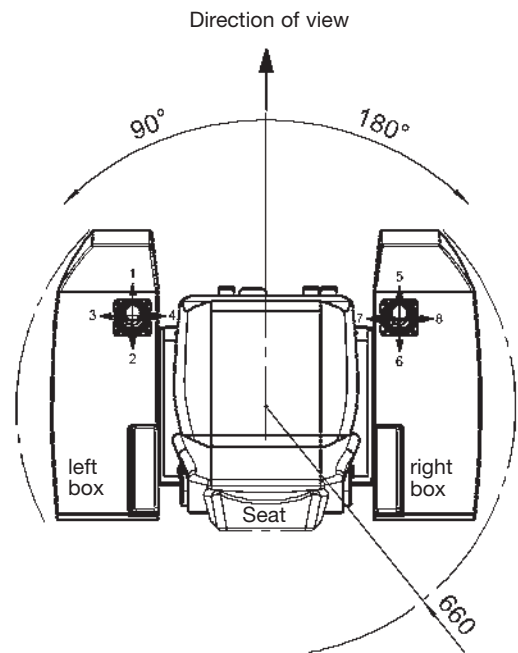
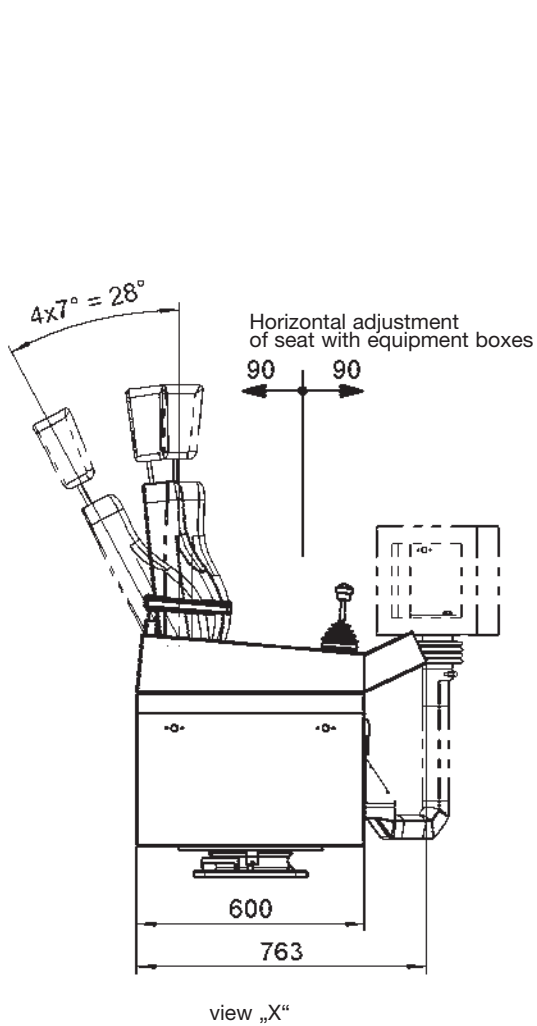
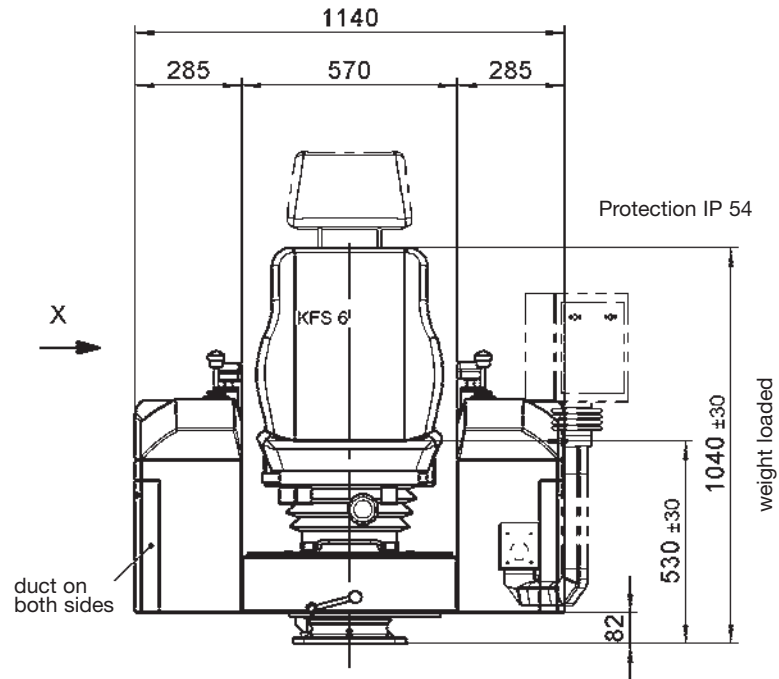
Surface treatment: Anti-corrosion primer, top coat: 2 coats of epoxy-resin paint, standard colour RAL 9011 black. textured varnish

All non-painted metal parts are electrogalvanized and chromed.

Permissible ambient temperature	Operation -40° C to +60° C
	Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection	IP 54 IEC/EN 60529

Description data see catalog 5/026/027

Pos.				Weight kg	Type	Price EURO
1	Crane control unit standard design			48	KST 9	
2						
3						
4						
5						
6	additional variations for driver's seat KFS 6	see catalog 2/134			KFS 6	
7	Driver's seat KFS 9	see catalog 2/140			KFS 9	
8	Driver's seat KFS 10	see catalog 2/142			KFS 10	
9	Monitor mounting support left or right T 478			10		
10	Footrest mounted onto swivel base adjustable ± 30 mm			8		
11						
12						
13	Plate for horizontal manual adjustment of control unit adjustable ± 250 mm					
14	Manual adjustment of control unit vertical (gas loaded spring) adjustable 80 mm					
15						
16						
17						
18	Motorized adjustment of control unit swivelling (drive 24 V DC, seat height + 30 mm)					
19						
20	Multi-axis controller	see catalog 1/100				
21	Single-axis controller	see catalog 1/180				
22	Double-handle controller	see catalog 1/160				
23	Control-switch	see catalog 1/230				
24	Command and indicating devices	see catalog 1/360				
30	Terminal block 4 mm ² without wiring each terminal				KL	
31	Terminal block 4 mm ² with wiring wire 1 mm ² each terminal				KL	
32	External wiring single wire highly flexible 1,5 mm ² 5 metre long					
33	Additional or subtract price each metre					
40	Special painted					
41	Indicating labels not engraved with 2 or 4 arrows					
42	Engraving, each 10 characters					





Type KST10KFS6-...

The swivelling crane control unit KST 10 is ergonomically designed and provides a high degree of comfort.

The standard design includes following:

Equipment boxes: plastic PU foam

The equipment boxes with the devices can be vertically and horizontally adjusted together with the armrests. Cabling is run through a duct in the cross-member. (Terminal block).

Seat: Comfortable spring mounted seat KFS 6, with an oilhydraulic vibration absorption system, weight adjustment and air-permeable artificial leather or textil material, with headrest.

Adjusting possibilities: Seat horizontally and vertically. Inclination of cushion, backrest and armrest also adjustable. Weight setting for optimum spring suspension.

Cross-member: Steel section, top of which can be raised to lay cabling. The seat can be tilted backwards so that the cable duct in the cross-member is accessible.

Swivel base: Zero-end-float spring-loaded bearing. Rotational movement 180° right, 90° left, stopped by friction brake.

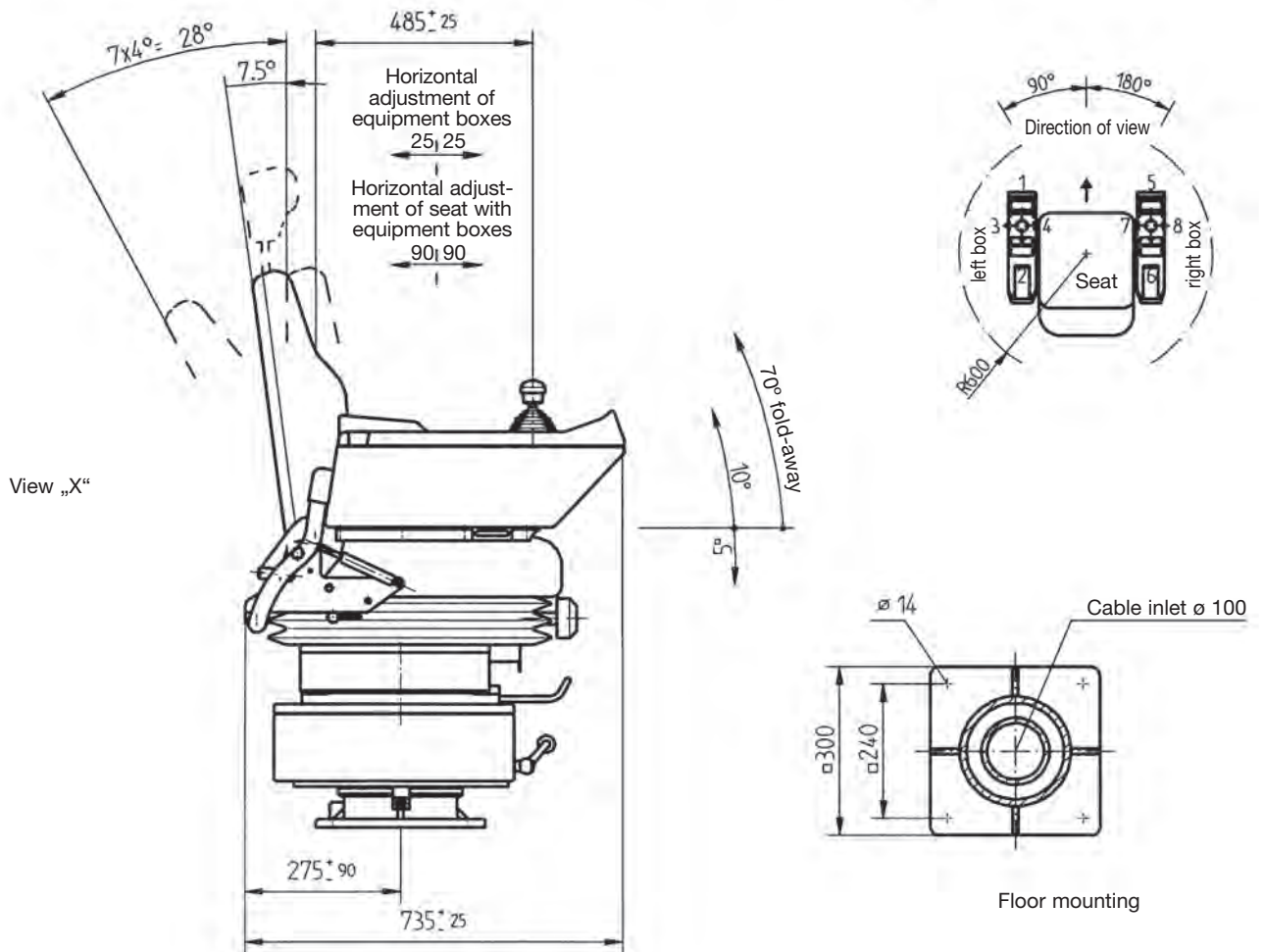
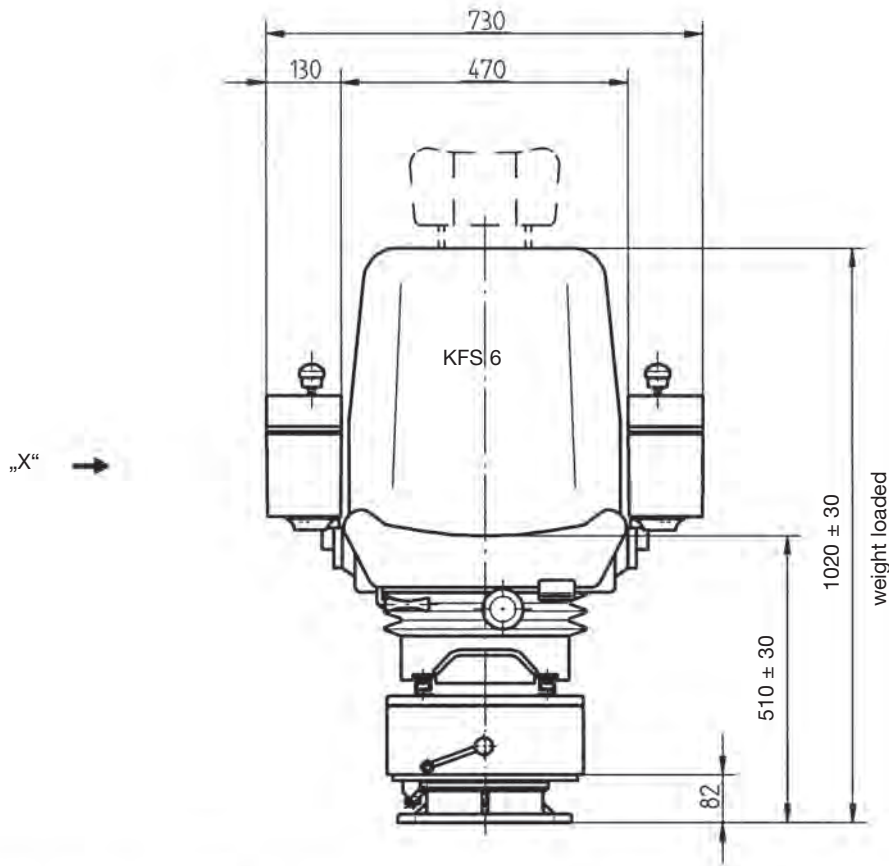
Surface treatment: Anti-corrosion primer, top coat: 2 coats of epoxy-resin paint, standard colour RAL 9011 black. textured varnish

All non-painted metal parts are electrogalvanized and chromed.

Permissible ambient temperature	Operation -40° C to +60° C
	Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection	IP 54 IEC/EN 60529

Description data see catalog 5/028

Pos.				Weight kg	Type	Price EURO
1	Crane control unit standard design			48	KST 10	
2	Crane control unit standard design not swivelled			48	KST 101	
3	Crane control unit standard design without swivel base and cross-member			38	KST 102	
4						
5						
6	additional variations for driver's seat KFS 6 see catalog 2/134				KFS 6	
7						
8						
9						
10	Footrest mounted onto swivel base adjustable ± 30 mm			8		
11						
12						
13	Plate for horizontal manual adjustment of control unit adjustable ± 250 mm			95		
14						
15						
16						
17						
18						
19	Heating 2 x 2 kW with ventilator 230 V 50 Hz airvolume ca. 300 m³/h mounted on the swivel base sidewise					
20	Multi-axis controller V11, V 14, V 25, V 85 see catalog 1/110					
21						
22						
23						
24	Command and indicating devices see catalog 1/360					
30	Terminal block 4 mm² without wiring each terminal				KL	
31	Terminal block 4 mm² with wiring wire 1 mm² each terminal				KL	
32	External wiring single wire highly flexible 1,5 mm² 5 metre long					
33	Additional or subtract price each metre					
40	Special painted					
41	Indicating labels not engraved with 2 or 4 arrows					
42	Engraving, each 10 characters					





Type KST15XKFS92-...

The swivelling crane control unit KST 15 is ergonomically designed and provides a high degree of comfort.

The standard design includes following:

Equipment boxes: Sheet steel. The top panel of the equipment box with the devices can be raised and locked in position. The terminal strip is easily accessible via an opening on the inside that can be closed with a lockable cover. The external wiring is run through duct from the equipment boxes in the cross-member.

Seat: Comfortable spring mounted seat KFS 10, with a pneumatic vibration absorption system by compressor 24 V DC, weight adjustment and airpermeable artificial leather or textil material, with headrest, with armrests.

Manual adjustments: Seat horizontally and vertically. Inclination of cushion, backrest and armrest also adjustable. Weight setting for optimum spring suspension.

Motorized adjustments: Seat with equipment boxes vertical (inclinations adjustments forward/backward). Seat with equipment boxes horizontal. Selector switches for motorized-drives are in the equipment box. Motor 24 V DC ca. 15 ampere.

Cross-member: Steel section, top of which can be raised to lay cabling. The seat with the boxes can be tilted forwards so that the cable duct in the cross-member is accessible.

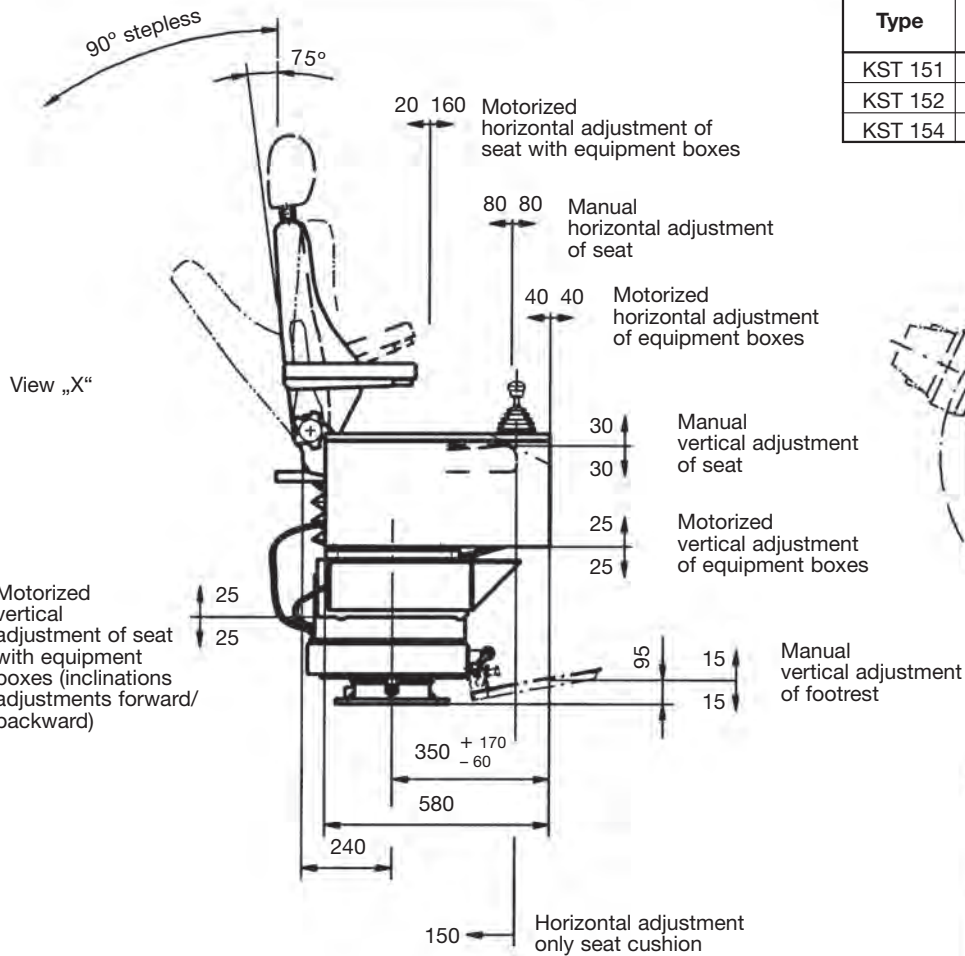
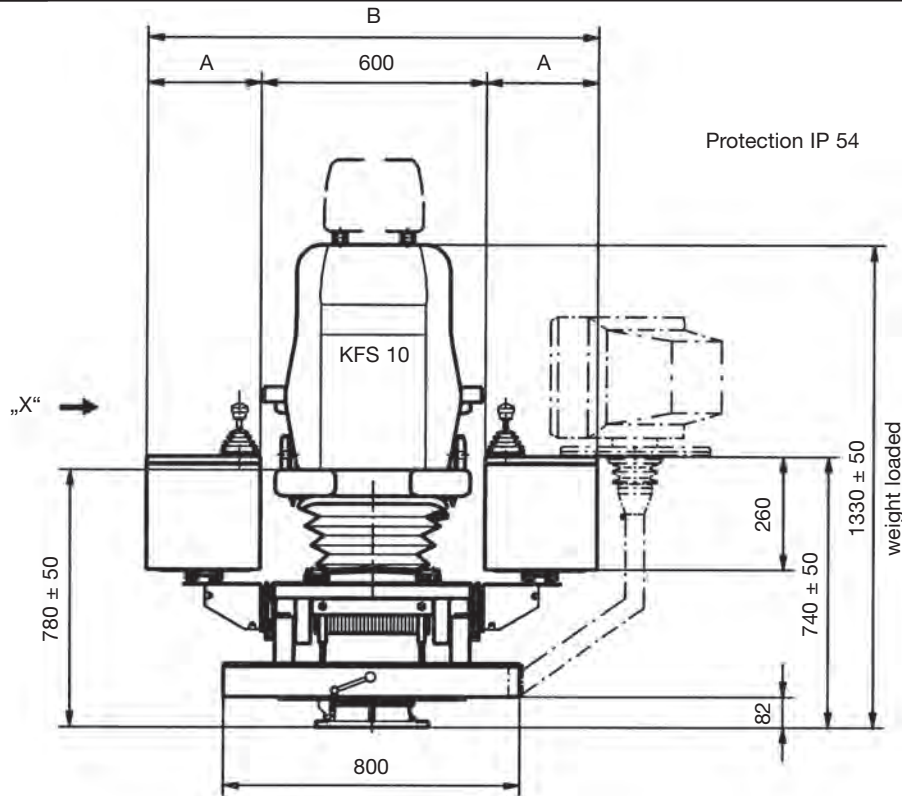
Swivel base: Zero-end-float spring-loaded bearing. Rotational movement 180° right, 90° left, stopped by friction brake.

Surface treatment: Anti-corrosion primer, top coat: 2 coats of epoxy-resin paint, standard colour RAL 7032 pebble-grey, textured varnish. All non-painted metal parts are electrogalvanized and chromed.

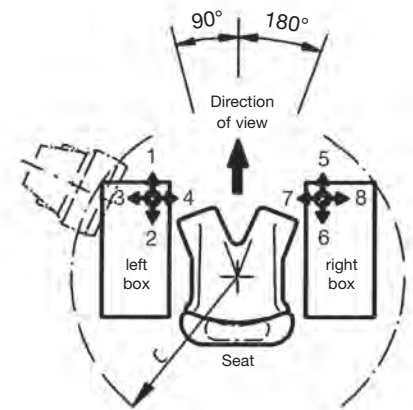
Description data see catalog 5/023/024

Permissible ambient temperature	Operation -40° C to +60° C
	Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection	IP 54 IEC/EN 60529

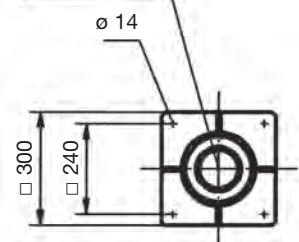
Pos.				Weight kg	Type	Price EURO
1	Crane control unit standard design	Equipment boxes 200 x 580 mm		236	KST 151	
2	Crane control unit standard design	Equipment boxes 270 x 580 mm		240	KST 152	
3						
4	Crane control unit standard design	Equipment boxes 320 x 580 mm		244	KST 154	
5	Crane control unit standard design	Equipment boxes special dimensions			KST 15x	
6	additional variations for driver's seat KFS 10	see catalog 2/142			KFS 10	
7	Driver's seat KFS 6	see catalog 2/134			KFS 6	
8	Driver's seat KFS 9	see catalog 2/140			KFS 9	
9	Monitor mounting support left or right			10		
10	Footrest (required) mounted onto swivel base adjustable ± 15 mm			8		
11						
12						
13	Plate for horizontal manual adjustment of control unit adjustable ± 250 mm			95		
14						
15	Motorized adjustment of equipment boxes vertical adjustable ± 25 mm 24 V DC					
16	Motorized adjustment of equipment boxes horizontal adjustable ± 40 mm 24 V DC					
17						
18	Motorized adjustment of control unit swivelling (drive 24 V DC, seat height + 70 mm)			18		
19	Heating 2 x 2 kW with ventilator 230 V 50 Hz airvolume ca. 300 m³/h mounted on the swivel base sidewise					
20	Multi-axis controller	see catalog 1/100				
21	Single-axis controller	see catalog 1/180				
22	Double-handle controller	see catalog 1/160				
23	Control-switch	see catalog 1/230				
24	Command and indicating devices	see catalog 1/360				
30	Terminal block 4 mm² without wiring each terminal				KL	
31	Terminal block 4 mm² with wiring wire 1 mm² each terminal				KL	
32	External wiring single wire highly flexible 1,5 mm² 5 metre long					
33	Additional or subtract price each metre					
40	Special painted					
41	Indicating labels not engraved with 2 or 4 arrows					
42	Engraving, each 10 characters					



Type	Dimension A	Dimension B	Dimension C
KST 151	200	1000	800
KST 152	270	1140	845
KST 154	320	1240	880



Cable inlet ϕ 100



Floor mounting



Type KST181KFS92-...

The swivelling crane control unit KST 18 is ergonomically designed and provides a high grade of comfort.

The standard design includes following:

Equipment boxes: Sheet steel. The top panel of the equipment box with the devices can be raised and locked in position and is provided with armrests. Cabling is run through duct from the equipment boxes in the cross-member. (Terminal block).

Seat: Comfortable spring mounted seat KFS 9, with an oilhydraulic vibration absorption system, weight adjustment and airpermeable artificial leather or textil material, with headrest.

Manual adjustments: Seat horizontally and vertically. Inclination of cushion, backrest and armrest also adjustable. Weight setting for optimum spring suspension. Equipment boxes horizontally and vertically.

Motorized adjustments: Seat with equipment boxes vertical (inclinations adjustments forward/backward). Seat with equipment boxes horizontal. Selector switches for motorized-drives are in the equipment box. Motor 24 V DC ca. 15 ampere.

Cross-member: Steel section, top of which can be raised to lay cabling. The seat with the boxes can be tilted forwards so that the cable duct in the cross-member is accessible.

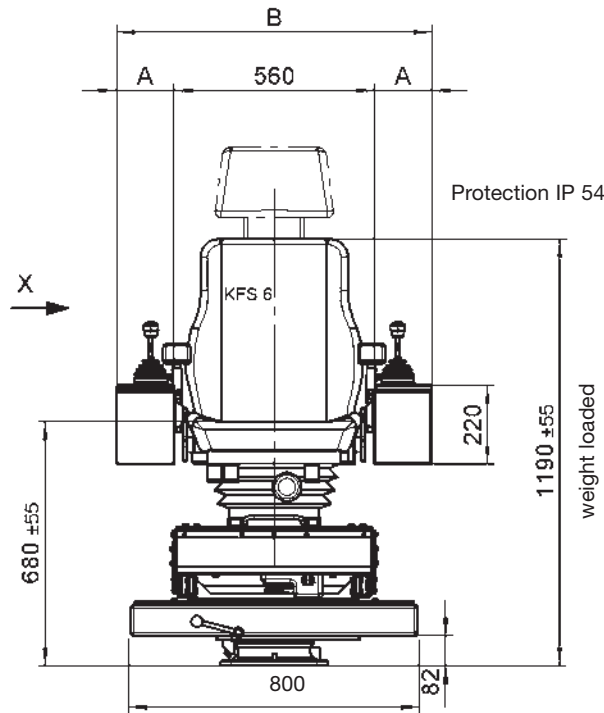
Swivel base: Zero-end-float spring-loaded bearing. Rotational movement 180° right, 90° left, stopped by friction brake.

Surface treatment: Anti-corrosion primer, top coat: 2 coats of epoxy-resin paint, standard colour RAL 7032 pebble-grey. textured varnish
All non-painted metal parts are electrogalvanized and chromed.

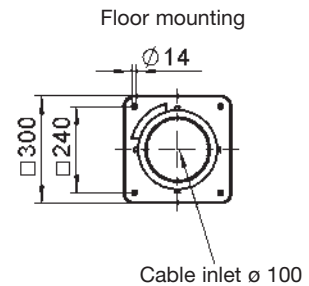
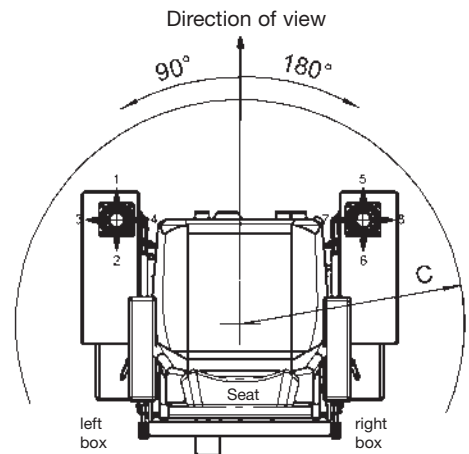
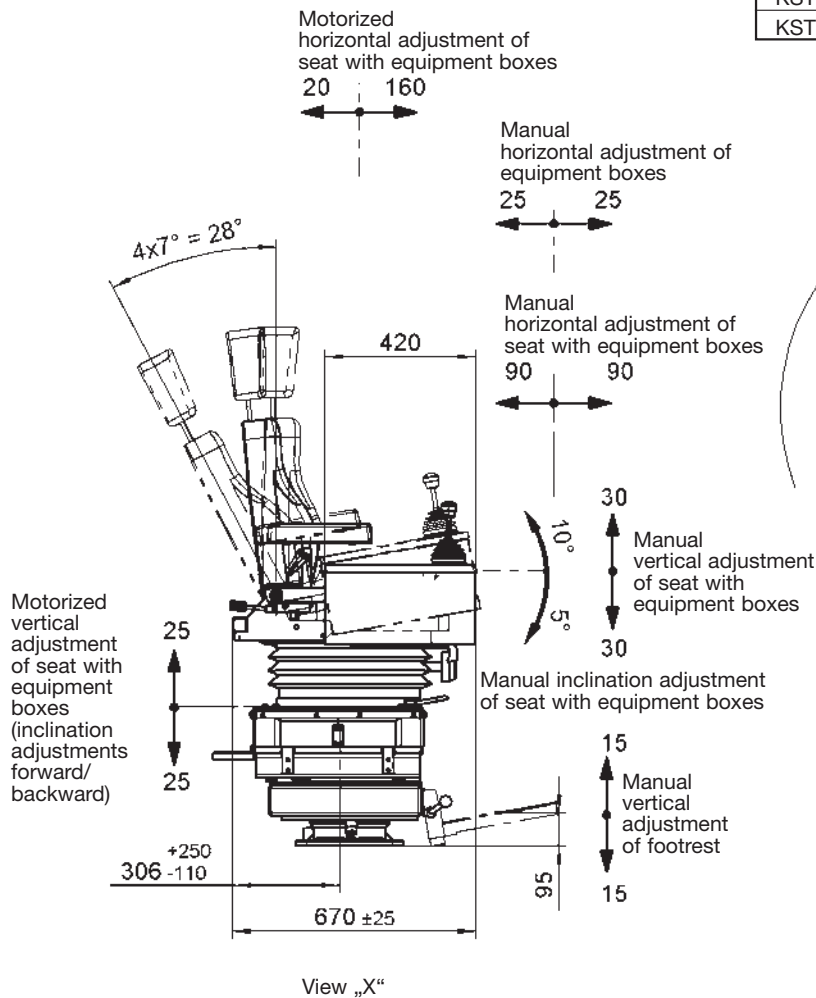
Description data see catalog 5/023/024

Permissible ambient temperature	Operation -40° C to +60° C
	Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection	IP 54 IEC/EN 60529

Pos.				Weight kg	Type	Price EURO
1	Crane control unit standard design	Equipment boxes 160 x 420 mm		148	KST 181	
2	Crane control unit standard design	Equipment boxes 200 x 420 mm		150	KST 182	
3						
4						
5	Crane control unit standard design	Equipment boxes special dimensions			KST 18x	
6	additional variations for driver's seat KFS 6	see catalog 2/134			KFS 6	
7	Driver's seat KFS 9	see catalog 2/140			KFS 9	
8						
9						
10	Footrest (required) mounted onto swivel base adjustable ± 15 mm			8		
11						
12						
13	Plate for horizontal manual adjustment of control unit adjustable ± 250 mm			95		
14						
15						
16						
17						
18	Motorized adjustment of control unit swivelling (drive 24 V DC, seat height + 30 mm)			16		
19	Heating 2 x 2 kW with ventilator 230 V 50 Hz airvolume ca. 300 m³/h mounted on the swivel base sidewise					
20	Multi-axis controller	see catalog 1/100				
21	Single-axis controller	see catalog 1/180				
22	Double-handle controller	see catalog 1/160				
23	Control-switch	see catalog 1/230				
24	Command and indicating devices	see catalog 1/360				
30	Terminal block 4 mm² without wiring each terminal				KL	
31	Terminal block 4 mm² with wiring wire 1 mm² each terminal				KL	
32	External wiring single wire highly flexible 1,5 mm² 5 metre long					
33	Additional or subtract price each metre					
40	Special painted					
41	Indicating labels not engraved with 2 or 4 arrows					
42	Engraving, each 10 characters					



Type	Dimension A	Dimension B	Dimension C
KST 181	160	880	<625 >815
KST 182	200	960	<655 >835





Type KST19KFS102-...

The swivelling crane control unit KST 19 is designed in accordance with ergonomical and medical guidelines and provides a high grade of comfort.

The standard design includes following:

Equipment boxes: Sheet steel with armrest. The top panel of the equipment box (screwed together) includes the devices. Cabling is run through a duct into the cross-member. (Terminal block).

Seat: Comfortable spring mounted seat KFS 10, with a pneumatic vibration absorption system by compressor 24 V DC, weight adjustment and airpermeable artificial leather or textil material, with headrest and seat cushion deep prolongation.

Manual adjustments: (see catalog 2/111 Pos.)

- 1 Crane control unit swiveling
- 2 Horizontal adjustment seat with equipment boxes
- 3 Vertical weight adjustment seat incl. equipment boxes
- 5 Backrest adjustable
- 6 Horizontal adjustment of seat
- 7 Left / right equipment box is tiltable
- 8 Horizontal adjustment equipment box
- 9 Height adjustment equipment boxes to seat
- 10 Equipment boxes adjustment
- 11 Inclination adjustment of equipment boxes
- 12 Monitor mounting support rotatable
- 13 Monitor mounting support vertically adjustable

Cross-member: Steel section, can be opened (system tray) for easy accessibility of the terminals.

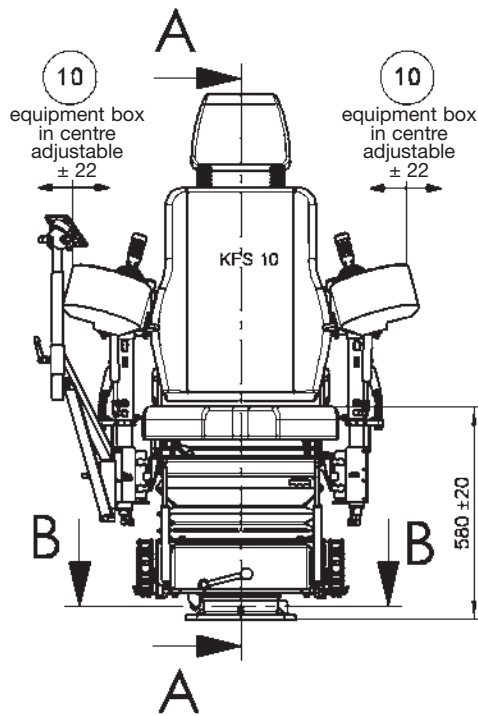
Swivel base: Zero-end-float spring-loaded bearing. Rotational movement 180° right, 90° left, stopped by friction brake.

Surface treatment: Anti-corrosion primer, top coat: 2 coats of epoxy-resin paint, standard colour RAL 7032 pebble-grey, textured varnish
All non-painted metal parts are electrogalvanized and chromed.

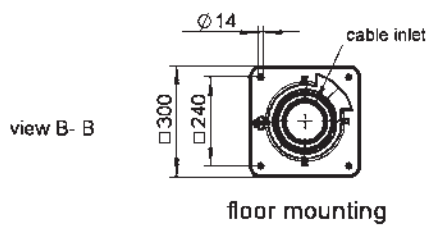
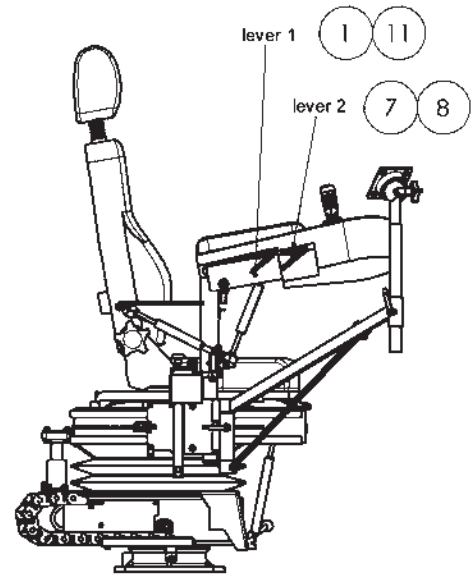
Description data see catalog 5/029

Permissible ambient temperature	Operation -40° C to +60° C
	Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection	IP 54 IEC/EN 60529

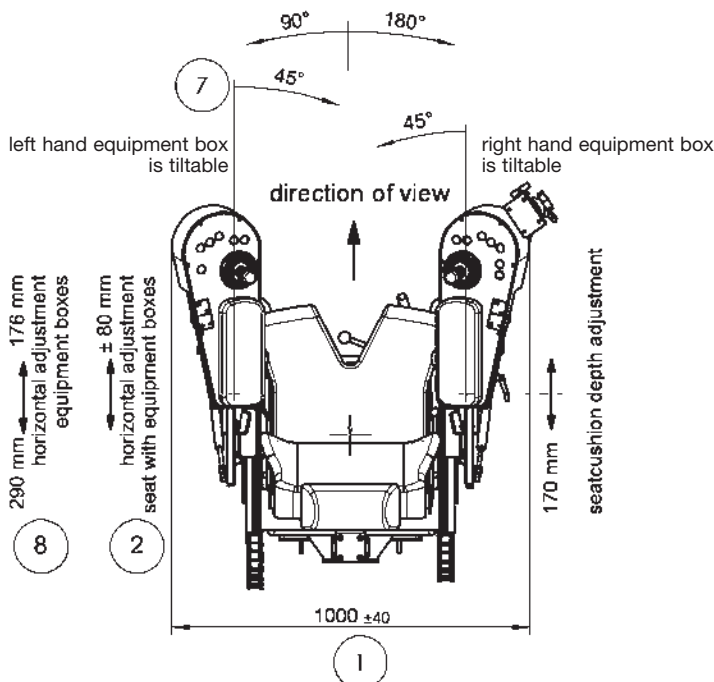
Pos.				Weight kg	Type	Price EURO
1	Crane control unit	standard design		140	KST 19	
2						
3						
6	additional variations for driver's seat KFS 10	see catalog 2/142			KFS 10	
7						
9	Monitor mounting support left or right			10		
10	Footrest (required) mounted onto swivel base adjustable ± 30 mm			8		
11						
12						
13	Plate for horizontal manual adjustment of control unit adjustable ± 250 mm			95		
14						
20	Multi-axis controller V 11, V 14, V 25, V 85	see catalog 1/110				
21						
22						
23						
24	Command and indicating devices	see catalog 1/360				
30	Terminal block 4 mm ² without wiring each terminal				KL	
31	Terminal block 4 mm ² with wiring wire 1 mm ² each terminal				KL	
32	External wiring single wire highly flexible 1,5 mm ² 5 metre long					
33	Additional or subtract price each metre					
40	Special painted					
41	Indicating labels not engraved with 2 or 4 arrows					
42	Engraving, each 10 characters					



vertical weight adjustment
seat incl. equipment boxes
(weight loaded)

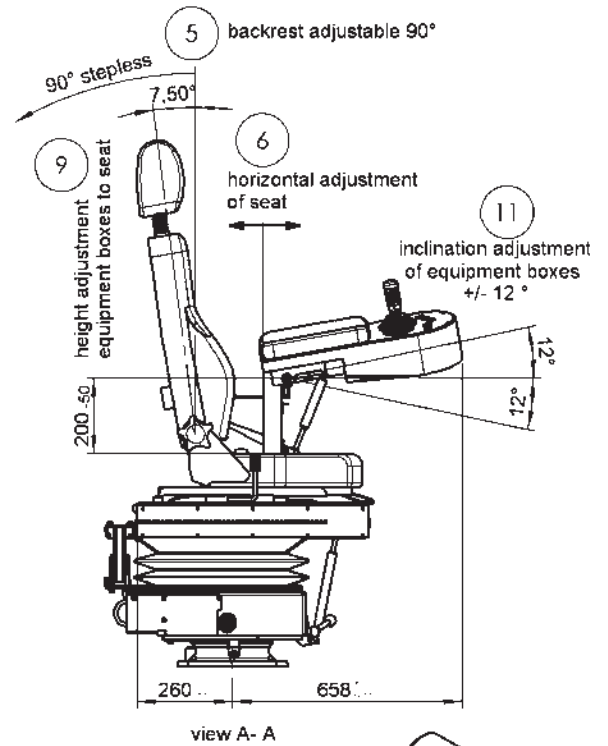


floor mounting

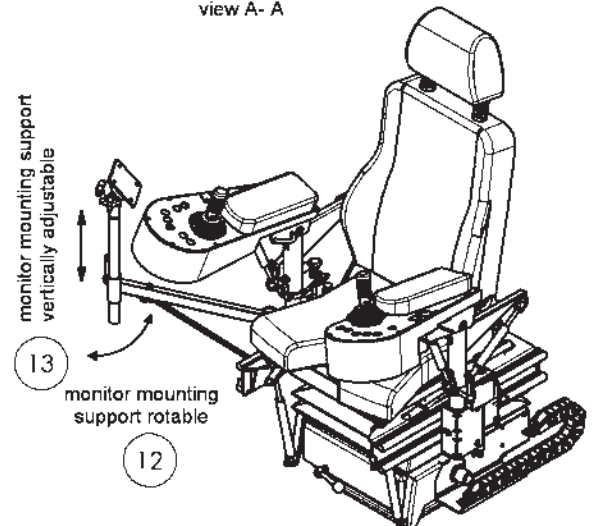


turning circle; without monitor:

working position = 750 mm
min. = 590 mm
max. = 1100 mm



view A-A





Type KFS2

The crane driver's seat KFS 2 has stepless high adjustment by means of a gas-loaded spring.

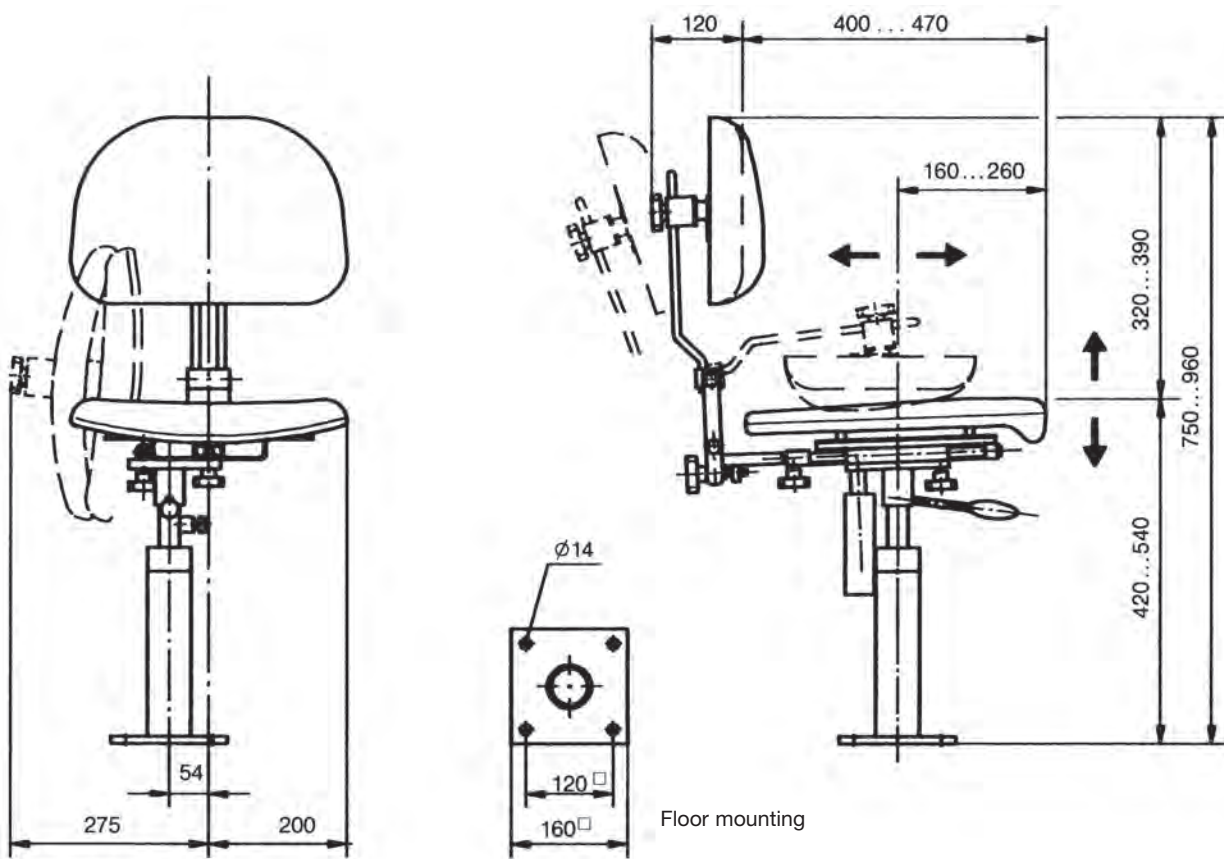
The backrest can be tilted, forwards onto the cushion, which in turn can then be tilted 90° sideways.

All these functions are performed easily via levers.

The metal parts are protected against corrosion and painted black.

Technical details:

Horizontal adjustment	100 mm
Backrest adjustment, fine control inclination backwards	max. 10°
Height adjustment	120 mm



Floor mounting

Pos.		Weight kg	Type	Price EURO
1	Driver's seat with air-permeable artificial leather cover black	15	KFS 21	
2	Driver's seat with textil cover grey / black	14	KFS 22	
3				
4				
5				
6				
7				
8				
9				
10				



Type KFS4

The crane driver's seat KFS 4 has stepless high adjustment by means of a gas-loaded spring and an oilhydraulic vibration absorption system with weight adjustment.

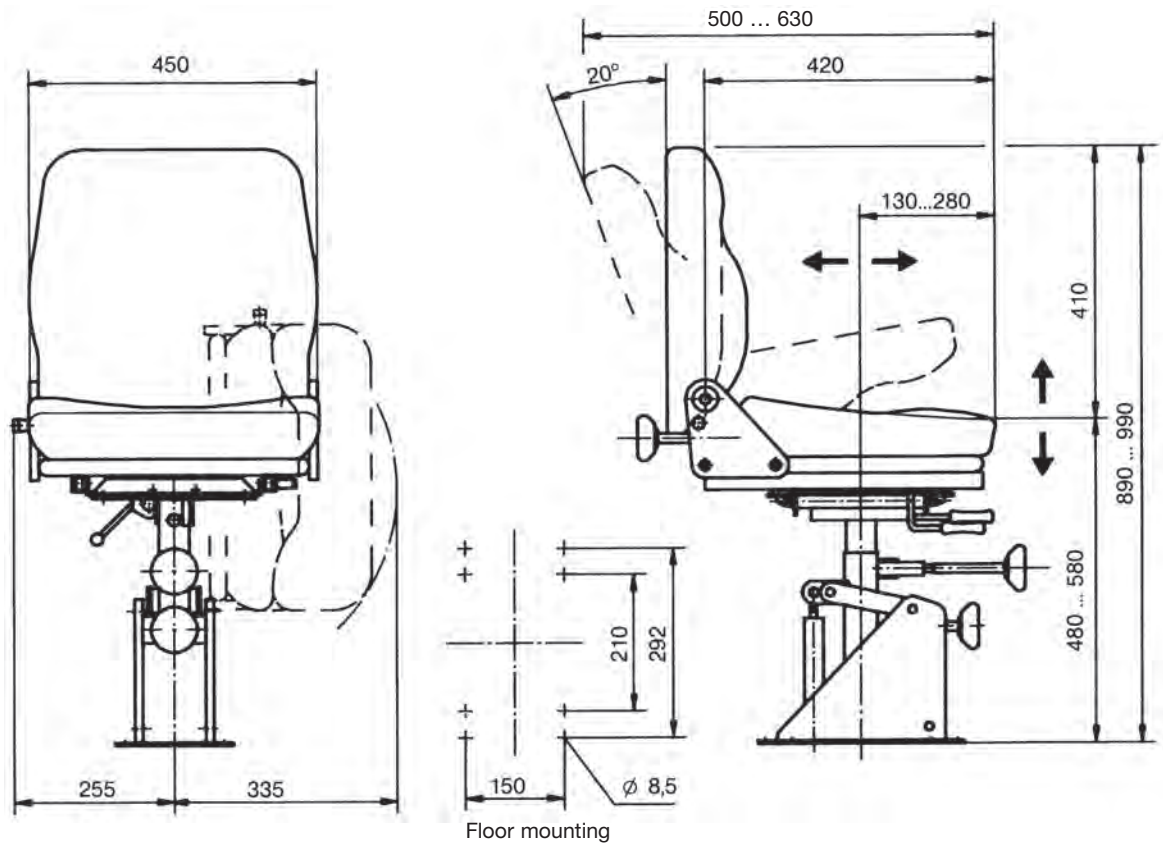
The backrest can be tilted, forwards onto the cushion, which in turn can then be tilted 90° sideways.

All these functions are performed easily via levers.

The metal parts are protected against corrosion and painted black.

Technical details:

Suspension stroke	80 mm
Weight adjustment	50-130 kg
Horizontal adjustment	150 mm
Backrest adjustment, fine control inclination backwards	max. 20°
Height adjustment	100 mm



Pos.		Weight kg	Type	Price EURO
1	Driver's seat with air-permeable artificial leather cover black	24	KFS 41	
2	Driver's seat with textil cover grey / black	24	KFS 42	
3				
4	Armrest fully adjustable (2 pieces) 50 mm wide			
5	Armrest fully adjustable (2 pieces) 100 mm wide			
6				
7				
8				
9				
10				



Type KFS62-2-5-6-24

The crane driver's seat KFS 6 is ergonomically designed and provides a high grade of comfort.

The driver's seat is a low level mechanical suspension seat with an oilhydraulic vibration absorption system with weight adjustment.

All adjustment controls are positioned ergonomically within easy access.

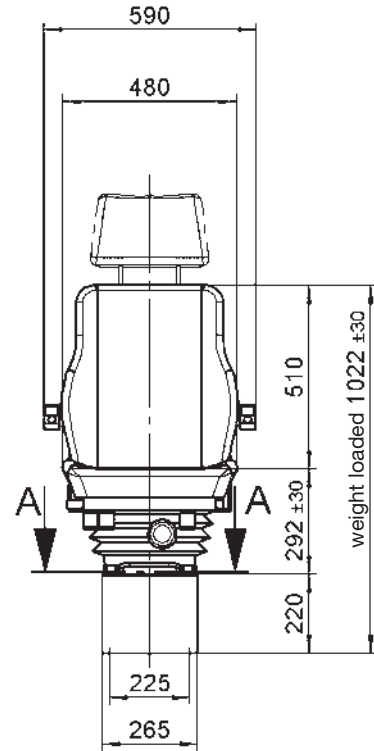
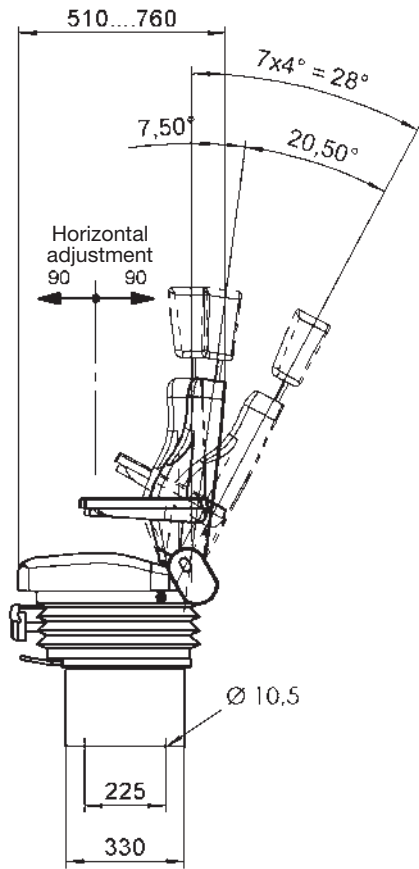
For this comfort driver's seat KFS 6 a lot of efficient accessories are available look Pos. 5-25.

The metal parts are protected against corrosion and painted black.

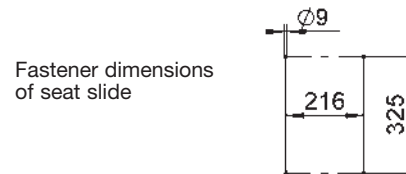
Technical detail:

Suspension stroke	95 mm
Weight adjustment	40-130 kg
Horizontal adjustment	180 mm
Backrest adjustment, fine control inclination backwards	28° (90°)
Height and slope adjustment	65 mm

Pos.				Weight kg	Type	Price EURO
1	Driver's seat standard design with air-permeable artificial leather cover black			25	KFS 61	
2	Driver's seat standard design with textil cover grey / yellow			25	KFS 62	
3						
4						
5	Headrest raint					
6	Armrest fully adjustable (2 pieces) 50 mm wide					
7	Armrest fully adjustable (2 pieces) 100 mm wide					
8	Backrest high + 100 mm inclination backwards max. 56°					
9	Backrest standard with lumbar support manual adjustment					
10						
11	Seat cushion deep adjustment mechanical 60 mm					
12						
13	Seat contact 1 NO 1,5 A 24 V DC					
14	Seat cushion and backrest standard with heating element 24 V DC 42 Watt					
15						
16	Safety belt 2 point fixing					
17	Safety belt 4 point fixing (trouser braces belt) (Pos. 5 additionally required)					
18						
19						
20						
21						
22						
23						
24	Console			10		
25						



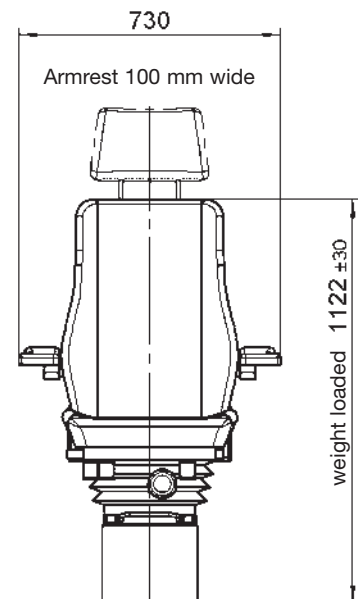
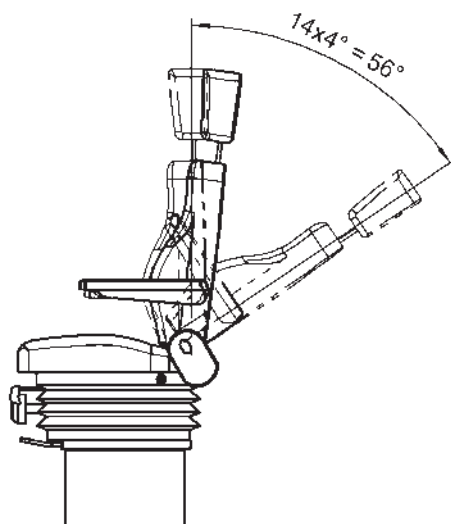
View A-A



Fastener dimensions
of seat slide

Backrest high

Special equipment





Type KFS72-2-5-7-24

The crane driver's seat KFS 7 is ergonomically designed and provides a high grade of comfort.

The driver's seat is a low level mechanical suspension seat with an oilhydraulic vibration absorption system with weight adjustment.

All adjustment controls are positioned ergonomically within easy access.

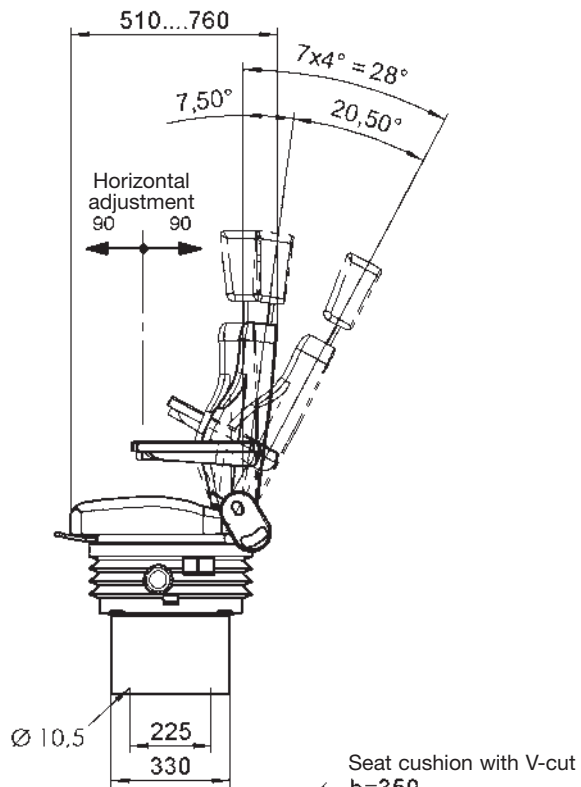
For this comfort driver's seat KFS 7 a lot of efficient accessories are available look Pos. 5-25.

The metal parts are protected against corrosion and painted black.

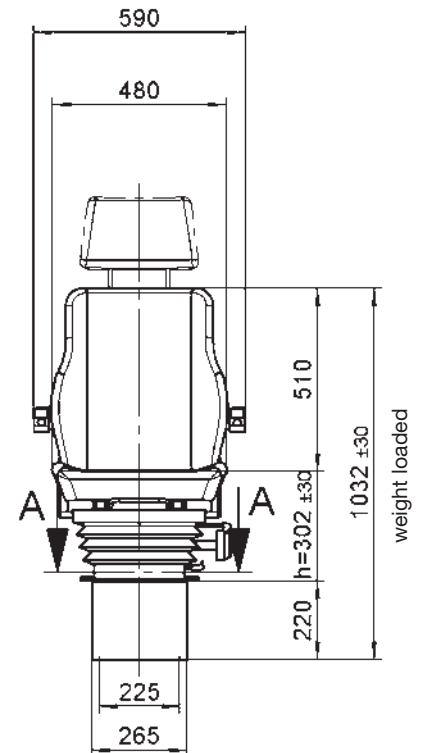
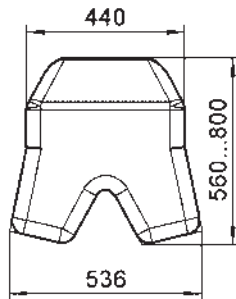
Technical detail:

Suspension stroke	60 mm
Weight adjustment	40-130 kg
Horizontal adjustment	180 mm, dual 300 mm
Backrest adjustment, fine control inclination backwards	28° (90°)
Height and slope adjustment	65 mm

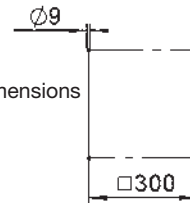
Pos.				Weight kg	Type	Price EURO
1	Driver's seat standard design with air-permeable artificial leather cover black			25	KFS 71	
2	Driver's seat standard design with textil cover grey / yellow			25	KFS 72	
3						
4						
5	Headrest raint					
6	Armrest fully adjustable (2 pieces) 50 mm wide					
7	Armrest fully adjustable (2 pieces) 100 mm wide					
8	Backrest high + 100 mm inclination backwards max. 56°					
9	Backrest standard with lumbar support manual adjustment					
10						
11	Seat cushion deep adjustment mechanical 60 mm					
12	Seat cushion V-cut (free sight to down)					
13	Seat contact 1 NO 1,5 A 24 V DC					
14	Seat cushion and backrest standard with heating element 24 V DC 42 Watt					
15						
16	Safety belt 2 point fixing					
17	Safety belt 4 point fixing (trouser braces belt) (Pos. 5 additionally required)					
18						
19	Horizontal adjustment dual 180 + 120 mm (total 300 mm)					
20						
21						
22						
23						
24	Console			10		
25						



Seat cushion with V-cut
h=350

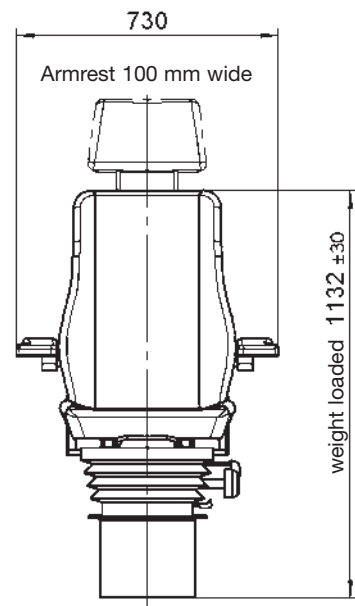


View A-A

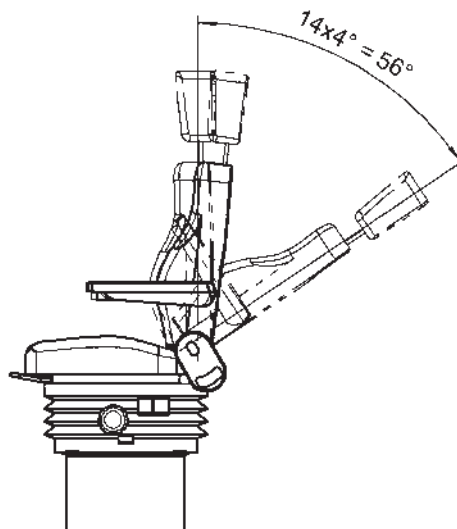


Fastener dimensions
of seat slide

Backrest high



Special equipment





Type KFS82-2-5-6-24-25

The crane driver's seat KFS 8 is a static seat with ergonomically designed and provides a high grade of comfort.

The driver's seat KFS 8 is equipped with roller-bearing swivel system.

All adjustment controls are positioned ergonomically within easy access.

For this comfort driver's seat KFS 8 a lot of efficient accessories are available look Pos. 5-25.

The console are available to build in the heating 2-steps 2 x 2 kW 380 V AC, ventilator 380 V AC, airvolume ca. 1000 m³/h, air circulation (opening in the underside of the console), selector switch for heating / ventilator.

The metal parts are protected against corrosion and painted black.

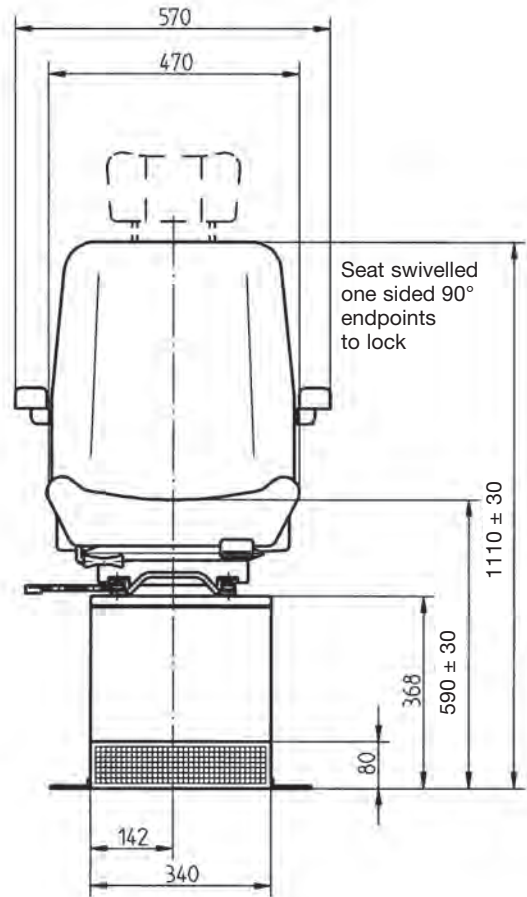
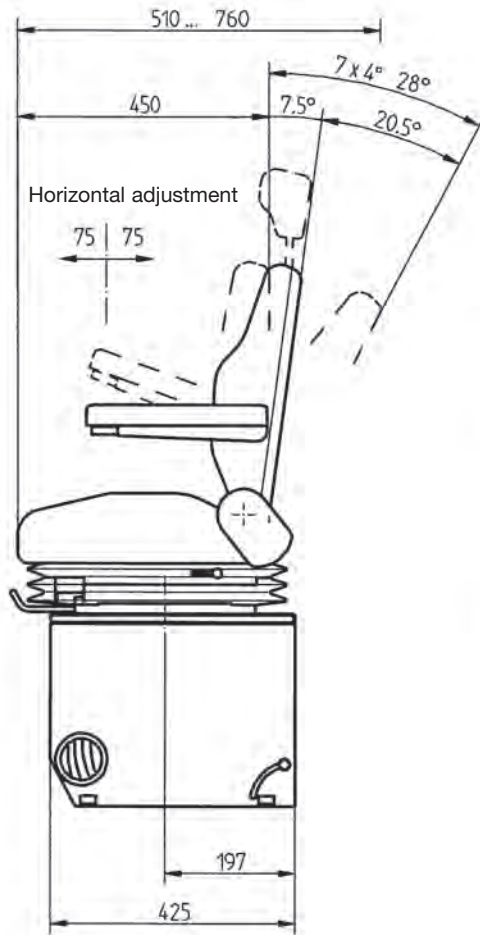
Technical detail:

Horizontal adjustment 150 mm

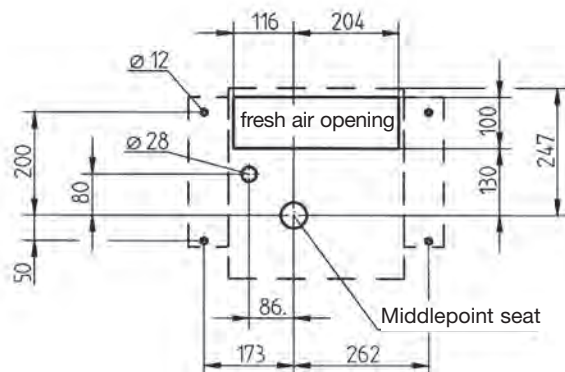
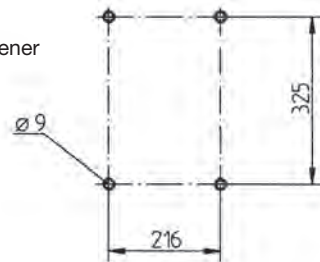
Backrest adjustment, fine control inclination backwards 28°

Height and slope adjustment 65 mm

Pos.				Weight kg	Type	Price EURO
1	Driver's seat standard design with air-permeable artificial leather cover black			25	KFS 81	
2	Driver's seat standard design with textil cover grey / black			25	KFS 82	
3						
4						
5	Headrest raint					
6	Armrest fully adjustable (2 pieces) 50 mm wide					
7	Armrest fully adjustable (2 pieces) 100 mm wide					
8	Backrest high + 100 mm inclination backwards max. 90°					
9	Backrest with lumbar support manual adjustment					
10						
11	Seat cushion deep adjustment mechanical 60 mm					
12						
13						
14	Seat cushion and backrest standard with heating element 24 V DC 42 Watt					
15						
16	Safety belt 2 point fixing					
17	Safety belt 4 point fixing (trouser braces belt) (Pos. 5 additionally required)					
18						
19						
20						
21						
22						
23	Roller-bearing swivel system for seat (included in Pos. 1, 2)					
24	Console			10		
25	Heating 2 steps 2 x 2 kW 380 V AC with ventilator 380 V AC airvolume ca. 1000 m ³ /h with selector switch for heating / ventilator mounting into the console			10		



seat slide fastener dimension





Type KFS92-2-5-6-24

The crane driver's seat KFS 9 is ergonomically designed and provides a high grade of comfort.

The driver's seat is a low level mechanical suspension seat with an oilhydraulic vibration absorption system with weight adjustment.

All adjustment controls are positioned ergonomically within easy access.

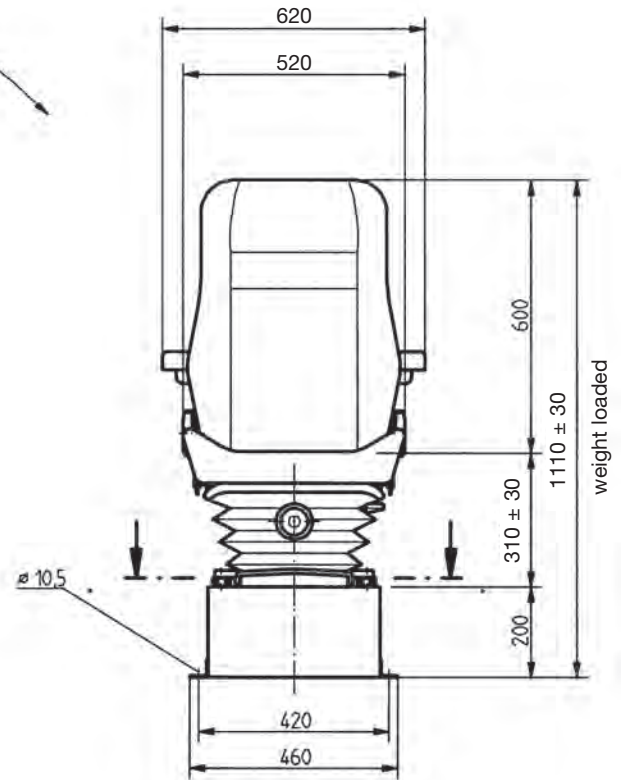
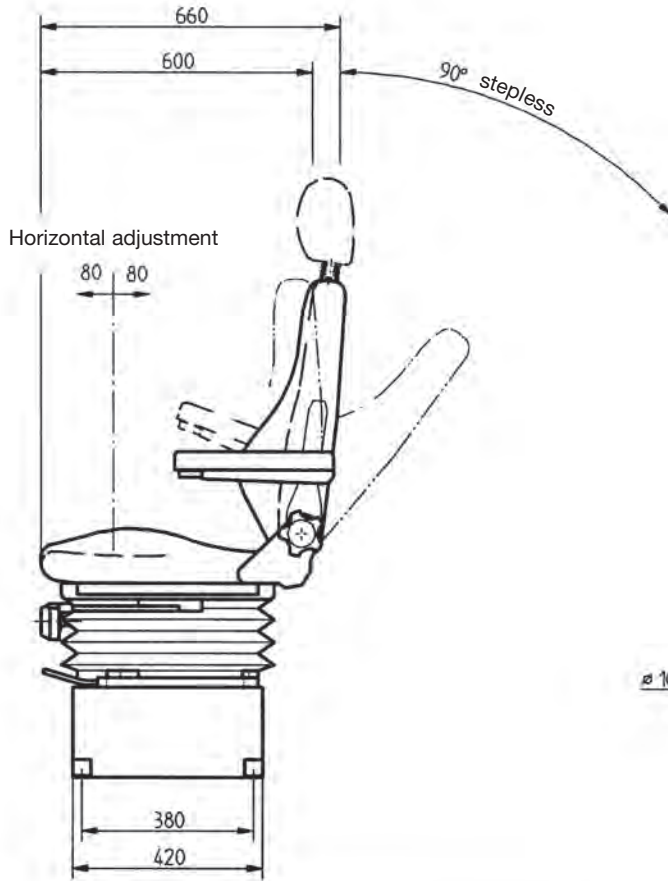
For this comfort driver's seat KFS 9 a lot of efficient accessories are available look Pos. 5-25.

The metal parts are protected against corrosion and painted black.

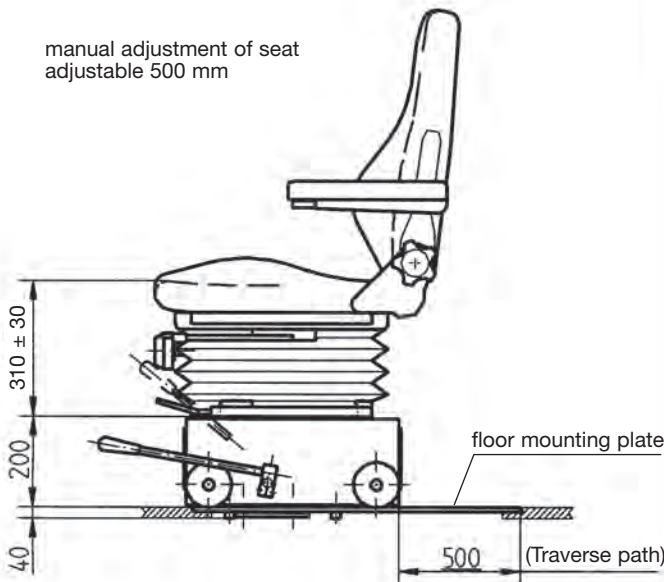
Technical detail:

Suspension stroke	80 mm
Weight adjustment	50-120 kg
Horizontal adjustment	160 mm
Backrest adjustment stepless inclination backwards	90°
Height and slope adjustment	60 mm

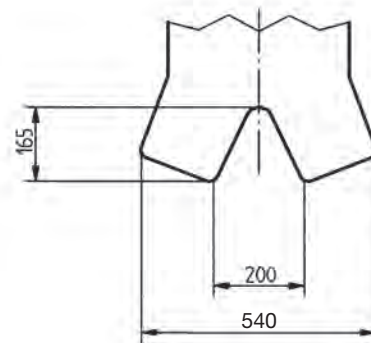
Pos.				Weight kg	Type	Price EURO
1	Driver's seat standard design with air-permeable artificial leather cover black			25	KFS 91	
2	Driver's seat standard design with textil cover grey / black			25	KFS 92	
3						
4						
5	Headrest raint					
6	Armrest adjustable (2 pieces) 50 mm wide					
7	Armrest adjustable (2 pieces) 100 mm wide					
8						
9	Backrest with lumbar support manual adjustment 2 movement					
10	Backrest with lumbar support manual adjustment 4 movement					
11						
12	Seat cushion V-cut (free sight to down) (Pos. 19 required)					
13	Seat contact 1 NO 1,5 A 24 V DC					
14	Seat cushion and backrest standard with heating element 24 V DC 47 Watt					
15	Seat cushion deep prolongation + 35 mm					
16	Safety belt 2 point fixing					
17	Safety belt 4 point fixing (trouser braces belt) (Pos. 5 additionally required)					
18						
19	Horizontal adjustment dual 160 + 120 mm (total 280 mm seat height + 30 mm)					
20	Pneumatic vibration absorption system with weight adjustment by compressor 24 V DC 8 Ampere					
21	Plate for horizontal manual adjustment of seat adjustable 500 mm with floor mounting plate					
22						
23	Loose cover			10		
24	Console					
25						



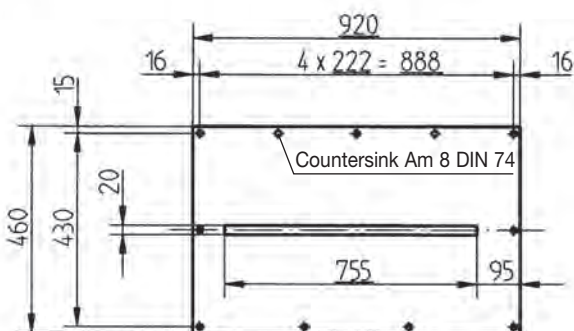
manual adjustment of seat
adjustable 500 mm



seat slide fastener
dimension



Seat cushion V-cut





Type KFS102-2-5-7-12-24

The crane driver's seat KFS 10 is ergonomically designed and provides a high grade of comfort.

The driver's seat is a low level mechanical suspension seat with a pneumatic vibration absorption system with weight adjustment by compressor 24 V DC 8 Ampere.

All adjustment controls are positioned ergonomically within easy access.

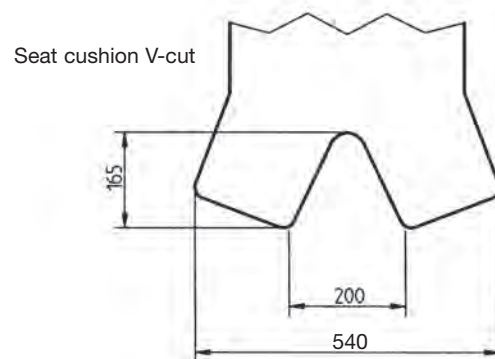
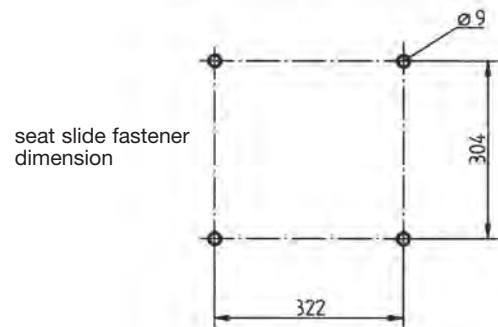
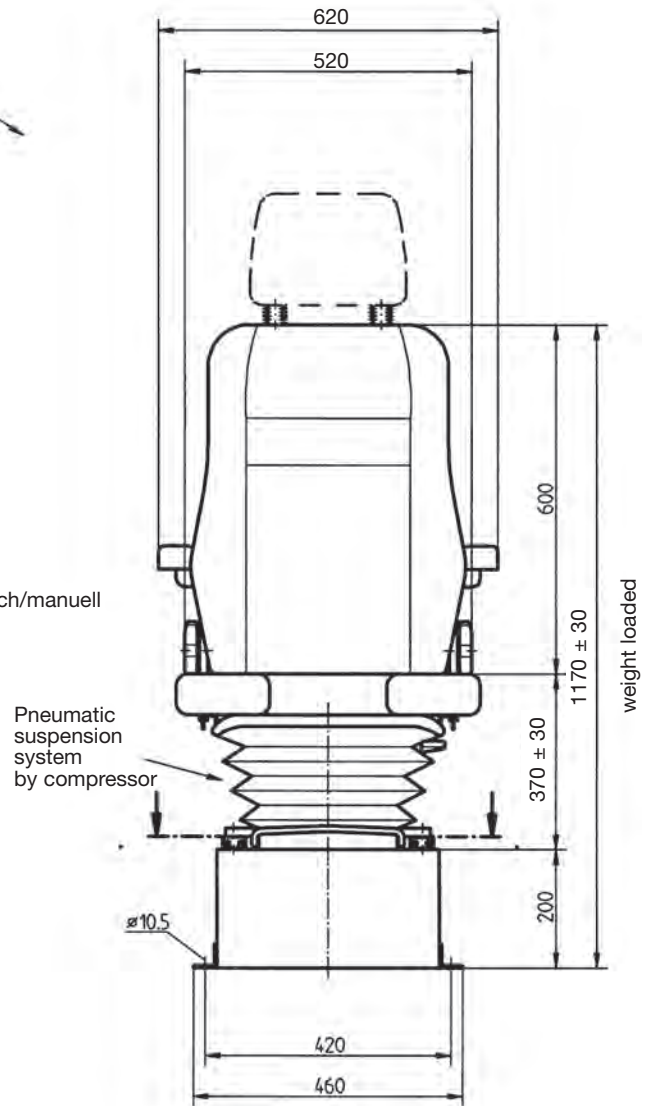
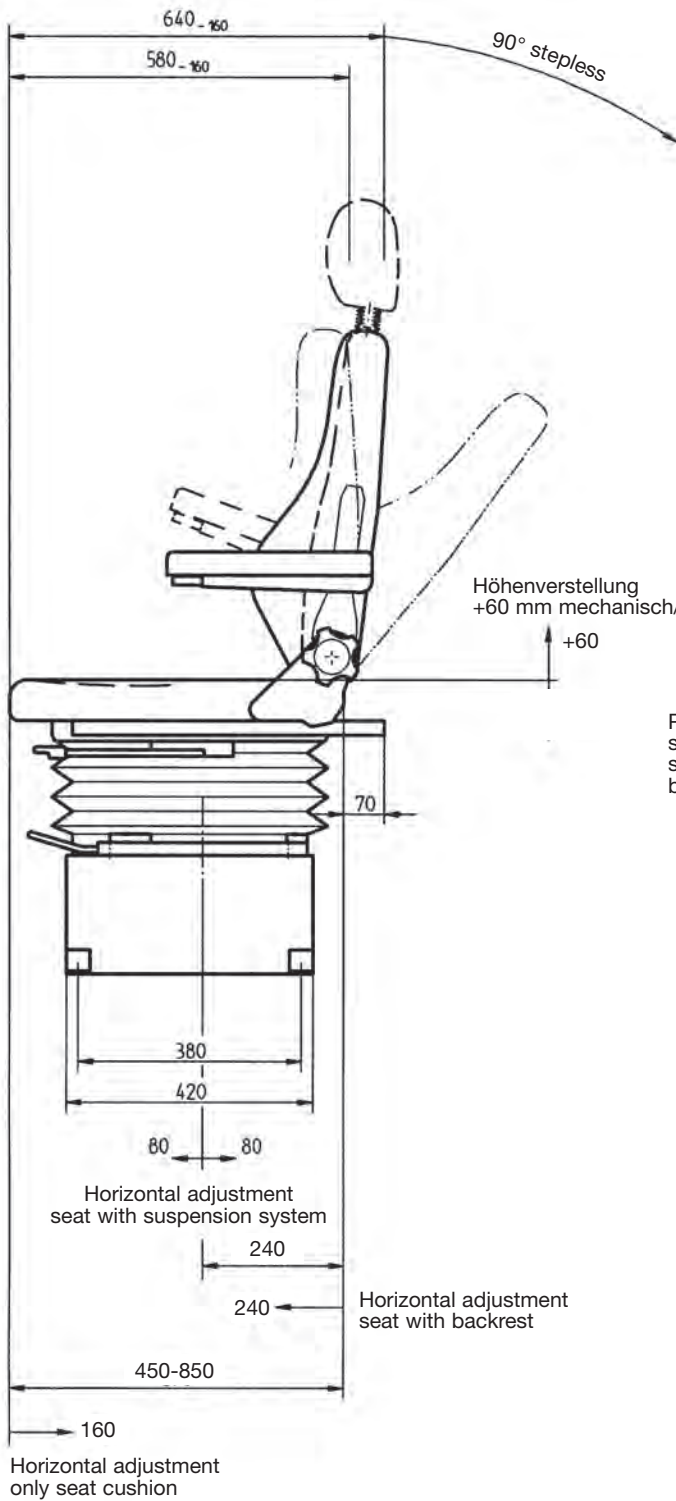
For this comfort driver's seat KFS 10 a lot of efficient accessories are available look Pos. 5-25.

The metal parts are protected against corrosion and painted black.

Technical detail:

Suspension stroke pneumatic	80 mm
Weight adjustment	50-130 kg
Horizontal adjustment seat with suspension system	160 mm
Horizontal adjustment seat with backrest	260 mm
Horizontal adjustment only seat cushion	150 mm
Backrest adjustment stepless inclination backwards	90°
Height and slope adjustment mechanical	60 mm

Pos.				Weight kg	Type	Price EURO
1	Driver's seat standard design with air-permeable artificial leather cover black			25	KFS 101	
2	Driver's seat standard design with textil cover grey / black			25	KFS 102	
3						
4						
5	Headrest raint					
6	Armrest adjustable (2 pieces) 50 mm wide					
7	Armrest adjustable (2 pieces) 100 mm wide					
8						
9	Backrest with lumbar support manual adjustment 2 movement					
10	Backrest with lumbar support manual adjustment 4 movement					
11						
12	Seat cushion V-cut (free sight to down)					
13	Seat contact 1 NO 1,5 A 24 V DC					
14	Seat cushion and backrest standard with heating element 24 V DC 47 Watt					
15	Seat cushion deep prolongation +35 mm					
16	Safety belt 2 point fixing					
17	Safety belt 4 point fixing (trouser braces belt) (Pos. 5 additionally required)					
18						
19						
20						
21						
22						
23						
24	Console			10		
25						





Type TS1-1-5

The portable control unit TS 1 accommodates all the devices necessary for control and monitoring. The chest panel and straps enable the operator to carry it without becoming tired. An adjustable carrying strap can also be fitted for use without the chest plate.

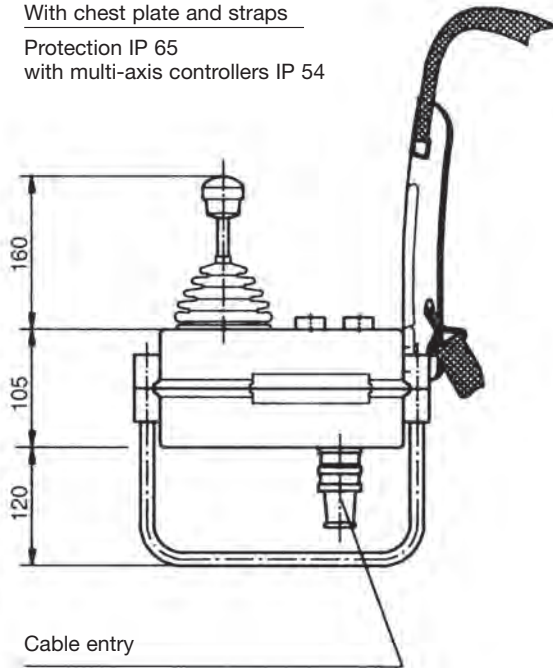
The control console is made of polyester (glass fibre reinforced plastic).
Colour RAL 7032 pebble-grey.
It can also be supplied as RAL 1021 yellow.

Permissible ambient temperature	Operation -40° C to +60° C
	Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection	control unit IP 65 with multi-axis controller IP 54 to IEC/EN 60529

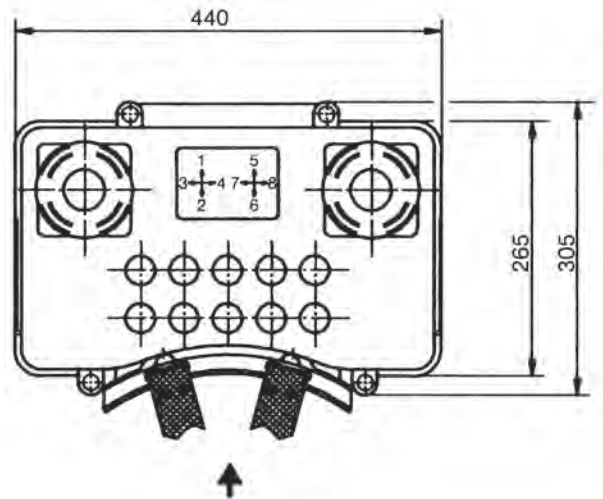
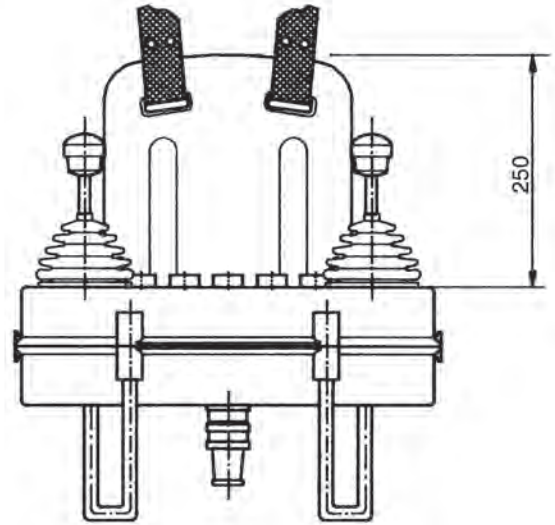
Pos.					Weight gramm	Type	Price EURO
1	Control unit with chest plate and straps				3300	TS 1	
2	Control unit with straps				3000	TS 11	
3							
4	Plastic housing with surface resistance of less than < 10 ⁹ Ohm/cm						
5	Legs for control unit alu-tube 2 pieces				320		
6	Legs for control unit stainless steel-tube V2 A 2 pieces				600		
7	Reeling hooks for control unit stainless steel V2 A				1200		
8	Cable entry M 32 for cable 11-21 mm or M 40 for cable 19-28 mm				80		
9							
10	Multi-axis controller	see catalog 1/100					
11	Single-axis controller	see catalog 1/180					
12							
13	Control-switch	see catalog 1/230					
14	Command and indicating devices	see catalog 1/360					
15	Plug in socket	16-pole male insert	HAN 16 E without wiring		200		
16	Connector	16-pole female insert	HAN 16 E without wiring		250		
17	Plug in socket	24-pole male insert	HAN 24 E without wiring		320		
18	Connector	24-pole female insert	HAN 24 E without wiring		340		
19	Plug in socket	32-pole male insert	HAN 32 A without wiring		380		
20	Connector	32-pole female insert	HAN 32 A without wiring		400		
21	Cable Oelflex	18 x 1 mm ²	13,4 mm ø	-5° C to +80° C	each metre	320	
22	Cable Oelflex	25 x 1 mm ²	15,4 mm ø	-5° C to +80° C	each metre	450	
23	Cable Oelflex	34 x 1 mm ²	18,6 mm ø	-5° C to +80° C	each metre	600	
24	Cable Neoflex	18 x 1 mm ²	19,2 mm ø	-30° C to +80° C	each metre	470	
25	Cable Neoflex	24 x 1 mm ²	22,1 mm ø	-30° C to +80° C	each metre	650	
26	Cable Neoflex	36 x 1 mm ²	26,1 mm ø	-30° C to +80° C	each metre	910	
27							
30	Terminal block 2,5 mm ² without wiring each terminal					KL	
31	Terminal block 2,5 mm ² with wiring wire 1 mm ² each terminal					KL	
32	Wired plug in socket, connector or cable each wire terminal						
33							
34							
40	Indicating labels not engraved with 2 or 4 arrows						
41	Engraving, each 10 characters						



With chest plate and straps
Protection IP 65
with multi-axis controllers IP 54

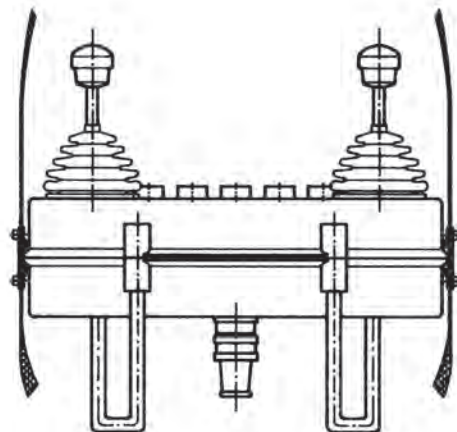
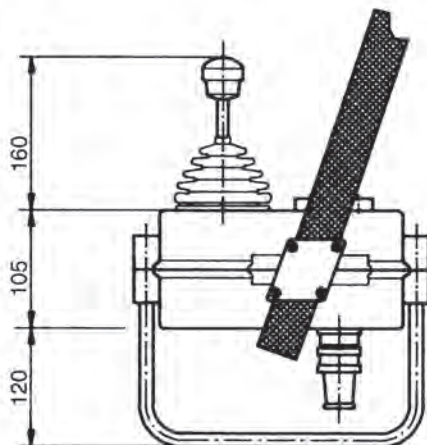


Cable entry
with anti-kink protection and
strain relief or connectors



Direction of view

With adjustable carrying strap
Protection IP 65
with multi-axis controllers IP 54





Type TS22-3-9-...

The portable control unit TS 2 accommodates all the devices necessary for control and monitoring. The chest panel and straps enable the operator to carry it without becoming tired. An adjustable carrying strap can also be fitted for use without the chest plate.

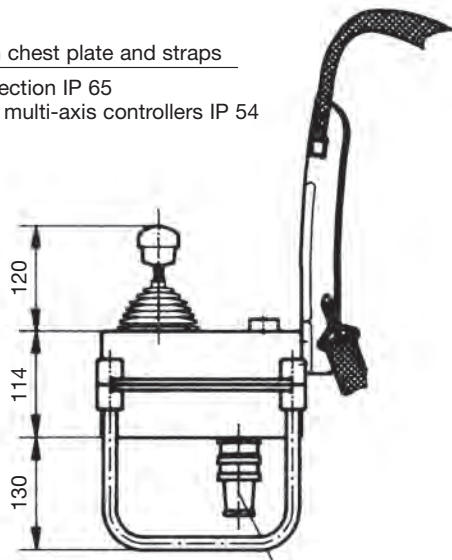
The control console is made of polyester (glass fibre reinforced plastic). Colour RAL 7032 pebble-grey. It can also be supplied as RAL 1021 yellow.

Permissible ambient temperature	Operation -40° C to +60° C Storage -50° C to +80° C
Climate resistance	IEC 60068-2-78
Damp heat constant	IEC 60068-2-30
Damp heat cyclic	control unit IP 65 with multi-axis controller IP 54
Degree of protection	to IEC/EN 60529

Pos.						Weight gramm	Type	Price EURO
1	Control unit with chest plate and straps					2400	TS 2	
2	Control unit with straps					2100	TS 21	
3	Control unit with bracket and straps					2400	TS 22	
4	Plastic housing with surface resistance of less than < 10 ⁹ Ohm/cm							
5	Legs for control unit alu-tube 2 pieces					320		
6	Legs for control unit stainless steel-tube V2 A 2 pieces					600		
7	Reeling hooks for control unit stainless steel V2 A					1200		
8	Cable entry M 32 for cable 11-21 mm or M 40 for cable 19-28 mm					80		
9	Cable entry 180° swivelling M 32 for cable 11-21 mm or M 40 for cable 19-28 mm					190		
10	Multi-axis controller		see catalog 1/100					
11	Single-axis controller		see catalog 1/180					
12								
13	Control-switch		see catalog 1/230					
14	Command and indicating devices		see catalog 1/360					
15	Plug in socket	16-pole male insert	HAN 16 E without wiring			200		
16	Connector	16-pole female insert	HAN 16 E without wiring			250		
17	Plug in socket	24-pole male insert	HAN 24 E without wiring			320		
18	Connector	24-pole female insert	HAN 24 E without wiring			340		
19	Plug in socket	32-pole male insert	HAN 32 E without wiring			380		
20	Connector	32-pole female insert	HAN 32 E without wiring			400		
21	Cable Oelflex	18 x 1 mm ²	13,4 mm ø	-5° C to +80° C	each metre	320		
22	Cable Oelflex	25 x 1 mm ²	15,4 mm ø	-5° C to +80° C	each metre	450		
23	Cable Oelflex	34 x 1 mm ²	18,6 mm ø	-5° C to +80° C	each metre	600		
24	Cable Neoflex	18 x 1 mm ²	19,2 mm ø	-30° C to +80° C	each metre	470		
25	Cable Neoflex	24 x 1 mm ²	22,1 mm ø	-30° C to +80° C	each metre	650		
26	Cable Neoflex	36 x 1 mm ²	26,1 mm ø	-30° C to +80° C	each metre	910		
27								
30	Terminal block 2,5 mm ² without wiring each terminal						KL	
31	Terminal block 2,5 mm ² with wiring wire 1 mm ² each terminal						KL	
32	Wired plug in socket, connector or cable each wire-connection							
33								
34								
40	Indicating labels not engraved with 2 or 4 arrows							
41	Engraving, each 10 characters							

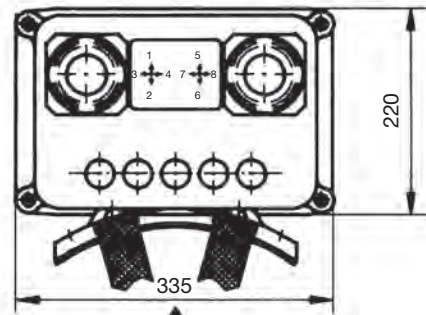
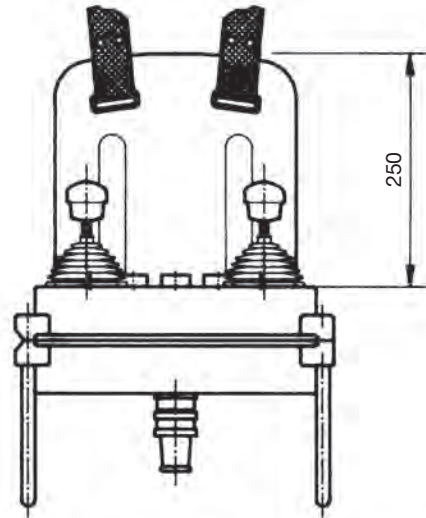


With chest plate and straps
Protection IP 65
with multi-axis controllers IP 54



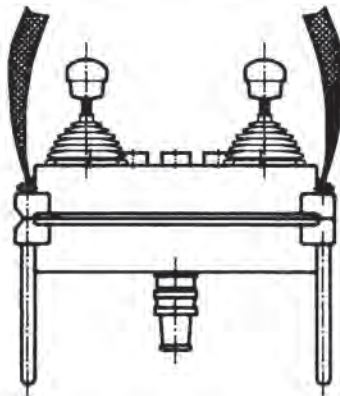
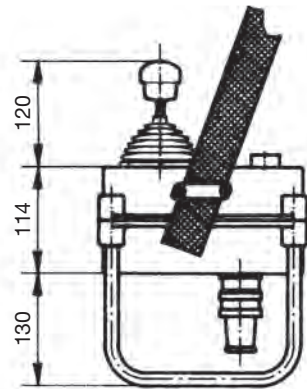
Cable entry

with anti-kink protection and stain relief or connectors

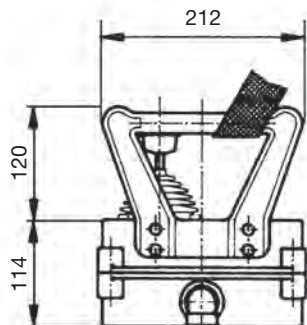


Direction of view

With adjustable carrying strap
Protection IP 65
with multi-axis controllers IP 54

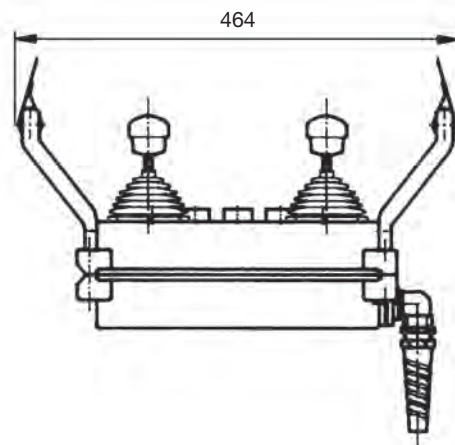


With bracket and cable entry swivelling
Protection IP 65 with multi-axis controllers IP 54



Cable entry 180° swivelling

with anti-kink protection and stain relief or connectors





Type U22/32/FD/HD/IA/RS/-...

The control pedestal U 22/32 accommodates the devices necessary for control and monitoring.

Ready wired, it can be quickly and easily installed on the sea deck.
The housing (pedestal head) is made of seawater-resistant aluminium.

**Contact complement 2 A 250 V AC 15 or 1 A 24 V DC 13 (standard)
or 4 A 250 V AC 15 (special) with positive opening operation**

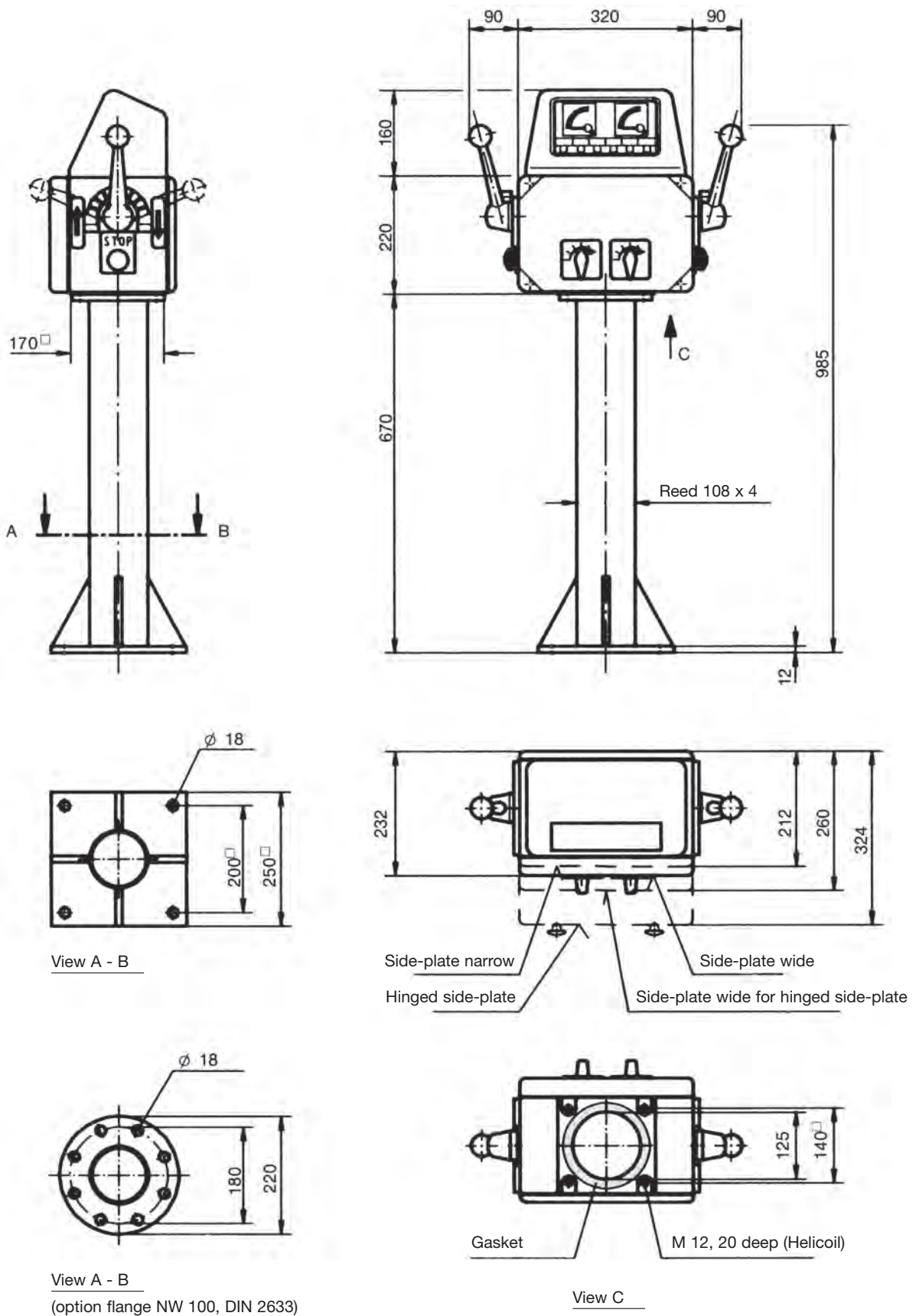
Surface treatment: Anti-corrosion primer, top coat: two coats of epoxy-resin paint, standard colour RAL 7032 pebble-grey textured varnish

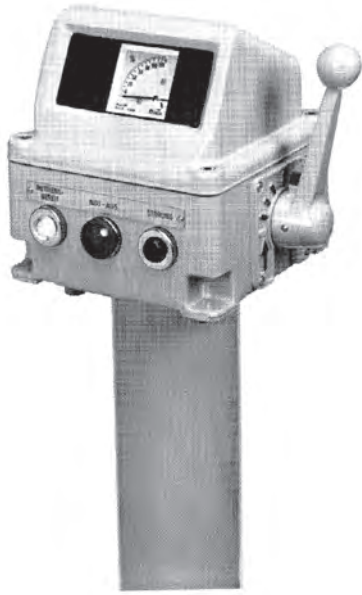
All non-painted metal parts are electrogalvanized and chromed.
All mechanical operating parts are made of non-rusting materials.

Permissible ambient temperature Operation -40° C to +60° C
Storage -50° C to +80° C

Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection IP 66 IEC/EN 60529

Pos.			Weight kg	Type	Price EURO
1	Housing U 22 / 32 with 1 narrow side-plate with pillar-gasket		6,8	U22/32	
2	Side-plate narrow gasket		1,8	FD	
3	Side-plate wide with gasket (required for command and indicating devices Pos. 22-26)		2,4	HD	
4	Hinged side-plate with gasket that can be locked in position (cover for command and indicating devices)		4,0	KD	
5	Monitoring devices cover with gasket for max. 2 monitors 72 x 72 mm or 4 monitors 72 x 36 mm and max. 6 indicating devices Pos. 28, 29		2,9	IA	
6	Pillar 108 mm ø 670 mm height with flange quadratic or round		18,8	RS	
10	Masterswitch with 6 contacts, with spring return in 0-position with ball handle and indicating labels drive		2,0	N61-HG-03Z	
11	Control-switches with 4 contacts with knob and indicating label		0,7	N62-KN-02 ± 01	
12	Additional or subtract price each 2 contacts				
13	more variants see catalog 1/230				
14	Wire-wound potentiometer T 130 with centre tap linear life 10 ⁷ switching cycles resistance 2 x 0,5 / 1 / 2 / 5 / 10 kOhm 1,5 Watt wiper current max. 10 mA		0,07	P	
15	more potentiometer see catalog 1/240ff				
16	Control-switch with 4 contacts with knob and indicating label	protection IP67	0,4	RWSE	
17	Additional or subtract price each 2 contacts				
20	Heating 20 Watt 220 or 110 V / 50/60 Hz		0,15	H	
21	Mushroom head push button latching 22 with indicating label	1 NC	0,1	PV	
22	Mushroom head push button 22 with indicating label	1 NO	0,1	P	
23	Push button 22 with indicating label	1 NO	0,1	D	
24	Selector switch 0-1 22 with indicating label	1 NO	0,1	W	
25	Indicator light 22 with indicating label	Diode 24 Volt	0,1	L	
26	Indicator light 22 with indicating label	Diode 230 Volt AC	0,1	L	
27	Contact block additional	1 NO or 1 NC			
28	Indicator light 22 with indicating label	Diode 24 Volt protection IP65	0,05	L	
29	Indicator light 10 with indicating label	Diode 24 Volt protection IP65	0,03	L	
35	Power monitoring PQ 72 1 mA DC	Engraved your instructions	0,2	PQ	
36	Power monitoring PQ 72 x 36 1 mA DC	Engraved your instructions	0,3	PQ	
37	Ampere monitoring EQ 72 100 / 200 / 1 A	Engraved your instructions	0,2	EQ	
38	Ampere monitoring EQ 72 x 36 100 / 200 / 1 A	Engraved your instructions	0,3	EQ	
39	Monitoring illuminated	24 Volt			
40	Another electrical value are available				
45	Terminal block 2,5 mm ² without wiring	each terminal		KL	
46	Terminal block 2,5 mm ² with wiring wire 0,75 mm ²	each terminal		KL	
47					
48					
49					
50	Engraving, each 10 characters				





Type U23/23/IA/RS/...

The control pedestal U 23/23 accommodates the devices necessary for control and monitoring.

Ready wired, it can be quickly and easily installed on the sea deck.
The housing (pedestal head) is made of seawater-resistant aluminium.

**Contact complement 2 A 250 V AC 15 or 1 A 24 V DC 13 (standard)
or 4 A 250 V AC 15 (special) with positive opening operation**

Surface treatment: Anti-corrosion primer, top coat: two coats of epoxy-resin paint, standard colour RAL 7032 pebble-grey textured varnish

All non-painted metal parts are electrogalvanized and chromed.
All mechanical operating parts are made of non-rusting materials.

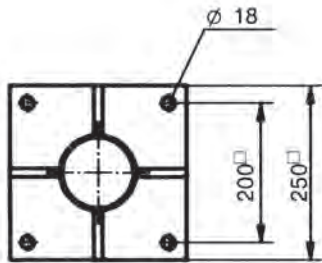
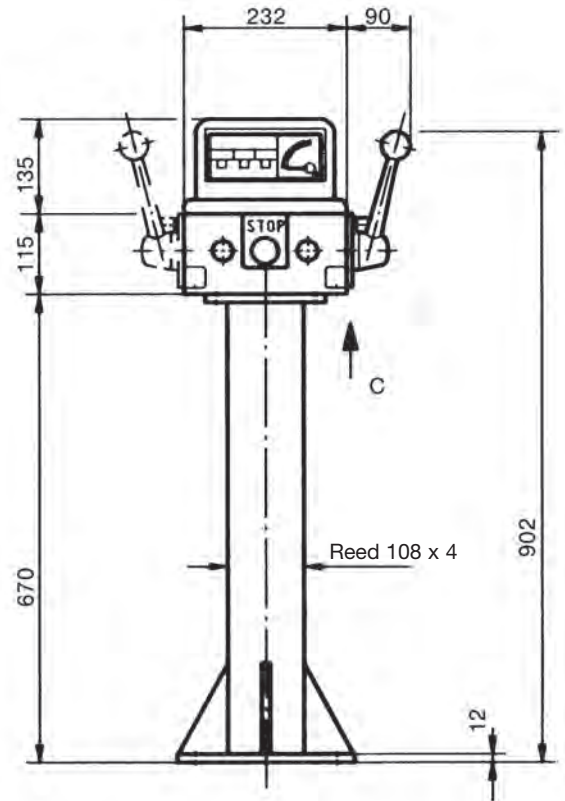
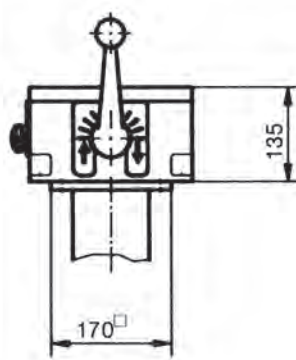
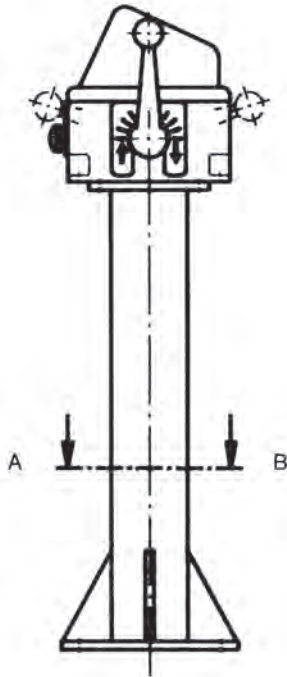
Permissible ambient temperature Operation -40° C to +60° C
Storage -50° C to +80° C

Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection IP 66 IEC/EN 60529

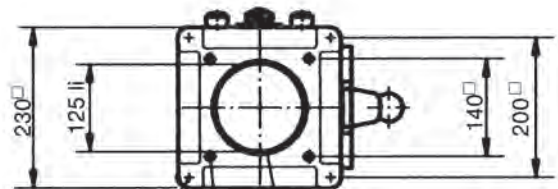
Pos.			Weight kg	Type	Price EURO
1	Housing U 23 / 23 with 1 narrow cover with pillar-gasket		5,3	U23/23	
2	Housing U 23 / 23 with 1 narrow cover without thrilling in the housing		5,4	U23/23	
3					
4					
5	Monitoring devices cover with gasket for max. 2 monitors 72 x 72 mm or 1 monitors 72 x 72 mm and max. 6 indicating devices Pos. 28, 29		2,3	IA	
6	Pillar 108 mm ø 670 mm height with flange quadratic or round		18,8	RS	
10	Masterswitch with 6 contacts, with spring return in 0-position, with ball handle and indicating labels drive		2,0	N61-HG-03Z	
11	Control switches with 4 contacts with knob and indicating label		0,7	N62-KN-02	
12	Additional or subtract price each 2 contacts			± 01	
13	more variants see catalog 1/230				
14	Wire-wound potentiometer T 130 with centre tap linear life 10 ⁷ switching cycles resistance 2 x 0,5 / 1 / 2 / 5 / 10 kOhm 1,5 Watt wiper current max. 10 mA		0,07	P	
15	more potentiometer see catalog 1/240ff				
16	Control-switch with 4 contacts with knob and indicating label		0,4	RWSE	
17	Additional or subtract price each 2 contacts				
20	Heating 20 Watt 220 V or 110 V / 50/60 Hz		0,15	H	
21	Mushroom head push button latching 22 with indicating label	1 NC	0,1	PV	
22	Mushroom head push button 22 with indicating label	1 NO	0,1	P	
23	Push button 22 with indicating label	1 NO	0,1	D	
24	Selector switch 0-1 22 with indicating label	1 NO	0,1	W	
25	Indicator light 22 with indicating label	Diode 24 Volt	0,1	L	
26	Indicator light 22 with indicating label	Diode 230 Volt AC	0,1	L	
27	Contact block additional	1 NO or 1 NC			
28	Indicator light 22 with indicating label	Diode 24 Volt protection IP65	0,05	L	
29	Indicator light 10 with indicating label	Diode 24 Volt protection IP65	0,03	L	
35	Power monitoring PQ 72 1 mA DC	Engraved your instructions	0,2	PQ	
36					
37	Ampere monitoring EQ 72 100 / 200 / 1 A	Engraved your instructions	0,2	EQ	
38					
39	Monitoring illuminated	24 Volt			
40	Another electrical value available				
45	Terminal block 2,5 mm ² without wiring	each terminal		KL	
46	Terminal block 2,5 mm ² with wiring wire 0,75 mm ²	each terminal		KL	
47					
48					
49					
50	Engraving, each 10 characters				



Protection with narrow cover



View A - B

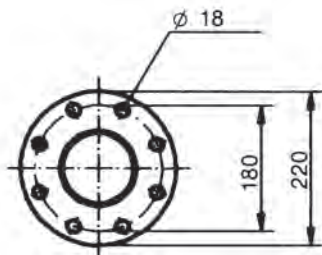


ø 9, mounting at the top

M 12, 20 deep (Helicoil) mounting at the bottom

Gasket

View C



View A - B
(option flange NW 100, DIN 2633)



GESSMANN®
Industrial controllers

Control pedestal for offshore U 25 / 32

2/164
2011



Type U25/32/1A/RS/...

The control pedestal U 25/32 accommodates the devices necessary for control and monitoring.

Ready wired, it can be quickly and easily installed on the sea deck.
The housing (pedestal head) is made of seawater-resistant aluminium.

**Contact complement 2 A 250 V AC 15 or 1 A 24 V DC 13 (standard)
or 4 A 250 V AC 15 (special) with positive opening operation**

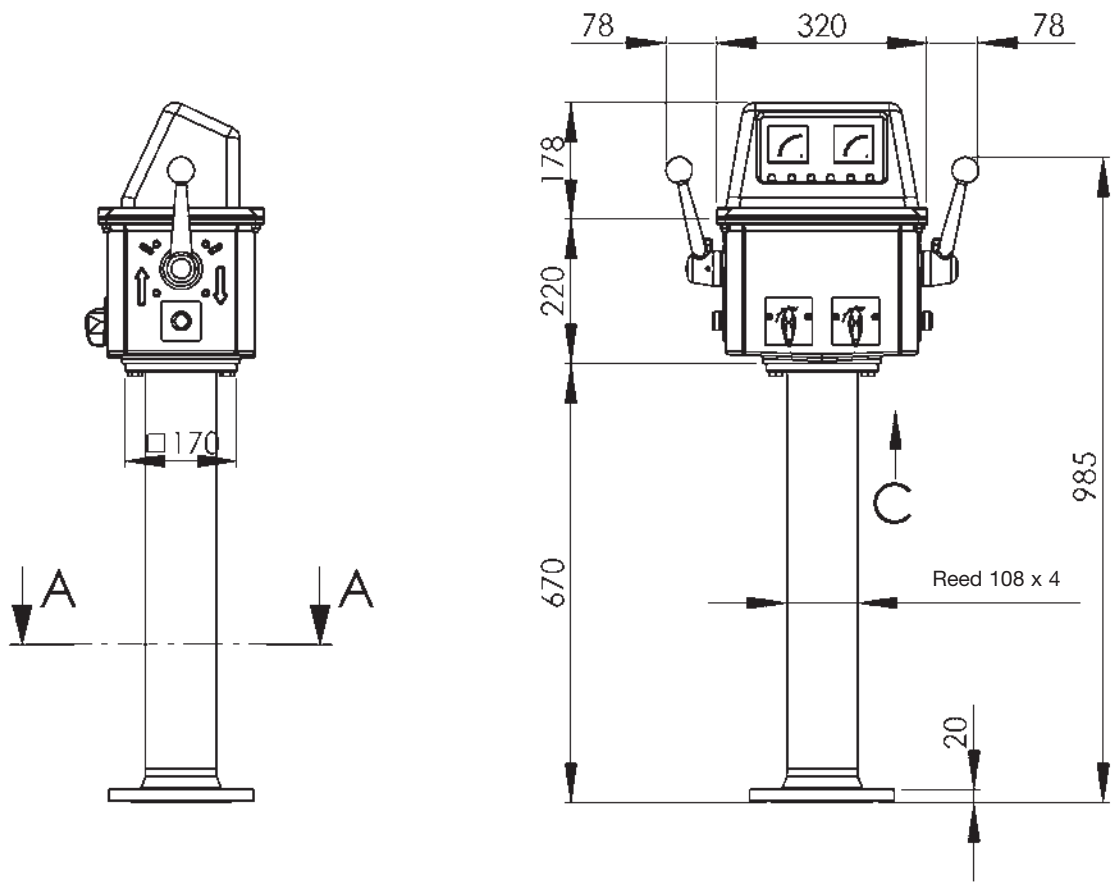
Surface treatment: Anti-corrosion primer, top coat: two coats of epoxy-resin paint, standard colour RAL 7032 pebble-grey textured varnish

All non-painted metal parts are electrogalvanized and chromed.
All mechanical operating parts are made of non-rusting materials.

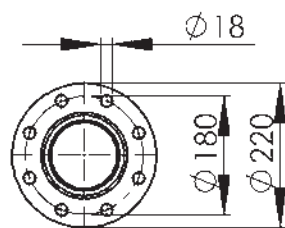
Permissible ambient temperature	Operation	-40° C to +60° C
	Storage	-50° C to +80° C

Climate resistance	IEC 60068-2-78
Damp heat constant	IEC 60068-2-30
Damp heat cyclic	
Degree of protection	IP 66 IEC/EN 60529

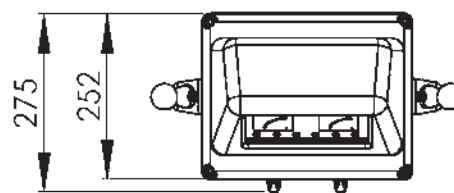
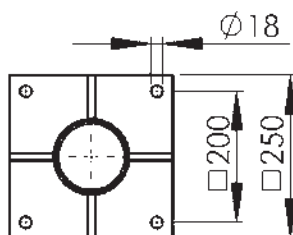
Pos.			Weight kg	Type	Price EURO
1	Housing U 25 / 32 with 1 narrow side-plate with pillar-gasket		6,8	U25/32	
2					
3					
4					
5	Monitoring devices cover with gasket for max. 2 monitors 72 x 72 mm or 4 monitors 72 x 36 mm and max. 6 indicating devices Pos. 28, 29		2,9	1A	
6	Pillar 108 mm ø 670 mm height with flange quadractic or round		18,8	RS	
10	Masterswitch with 6 contacts, with spring return in 0-position with ball handle and indicating labels drive		2,0	N61-HG-03Z	
11	Control-switches with 4 contacts with knob and indicating label		0,7	N62-KN-02 ± 01	
12	Additional or subtract price each 2 contacts				
13	more variants see catalog 1/230				
14	Conductive-plastic potentiometer T... with centre tap linear life 10 ⁷ switching cycles resistance 2 x 1 / 5 / 10 kOhm 0,5 Watt wiper current max. 1 mA		0,07	P	
15	more potentiometer see catalog 1/240ff				
16	Control-switch with 4 contacts with knob and indicating label		0,4	RWSE	
17	Additional or subtract price each 2 contacts				
20	Heating 20 Watt 220 V or 110 V / 50/60 Hz		0,15	H	
21	Mushroom head push button latching 22 with indicating label		0,1	PV	
22	Mushroom head push button 22 with indicating label		0,1	P	
23	Push button 22 with indicating label		0,1	D	
24	Selector switch 0-1 22 with indicating label		0,1	W	
25	Indicator light 22 with indicating label		0,1	L	
26	Indicator light 22 with indicating label		0,1	L	
27	Contact block additional				
28	Indicator light 22 with indicating label		0,05	L	
29	Indicator light 10 with indicating label		0,03	L	
35	Power monitoring PQ 72 1 mA DC		0,2	PQ	
36	Power monitoring PQ 72 x 36 1 mA DC		0,3	PQ	
37	Ampere monitoring EQ 72 100 / 200 / 1 A		0,2	EQ	
38	Ampere monitoring EQ 72 x 36 100 / 200 / 1 A		0,3	EQ	
39	Monitoring illuminated 24 Volt				
40	Another electrical value are available				
45	Terminal block 2,5 mm ² without wiring		each terminal	KL	
46	Terminal block 2,5 mm ² with wiring wire 0,75 mm ²		each terminal	KL	
47					
48					
49					
50	Engraving, each 10 characters				



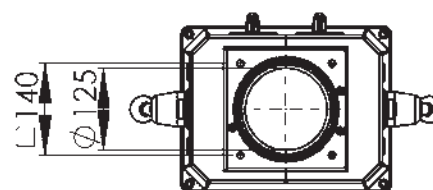
View A - A
Flange NW 100 DIN 2633



option flange 250 x 250



View C
(without pedestal)





Type HT11...

The pedant control units HT 1 and HT 2 contain the control and monitoring devices.

The units are easy to grasp and are protected against damage and unintentional operation of the controls.

Cable entry has anti-kink protection and strain relief. The pedants are made of sheet steel.

Device arrangements:

HT 11	max. 12 command or indicating devices	double-row
HT 12	max. 16 command or indicating devices	double-row
HT 13	max. 20 command or indicating devices	double-row
HT 21	max. 32 command or indicating devices	four-row
HT 22	max. 40 command or indicating devices	four-row



Type HT21...

The multi-axis controller V 11 with 2 x 6 contacts to take away the mounting positions of 6 command or indicating devices.

The multi-axis controller V 62 with 2 x 6 contacts to take away the mounting positions of 8 command or indicating devices.

Surface treatment: Anti-corrosion primer, top coat: 2 coats of epoxy-resin paint, standard colour RAL 7032 pebble-grey, textured varnish

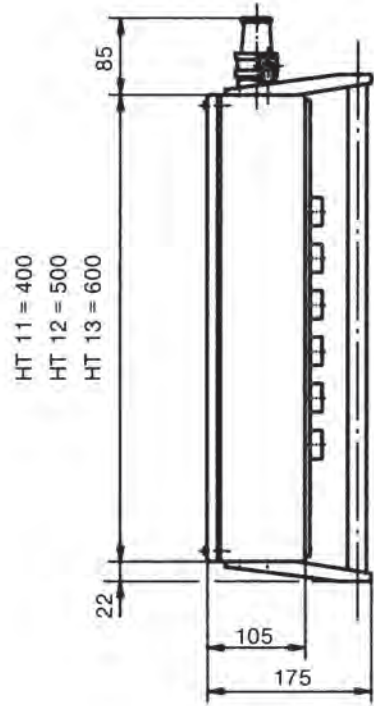
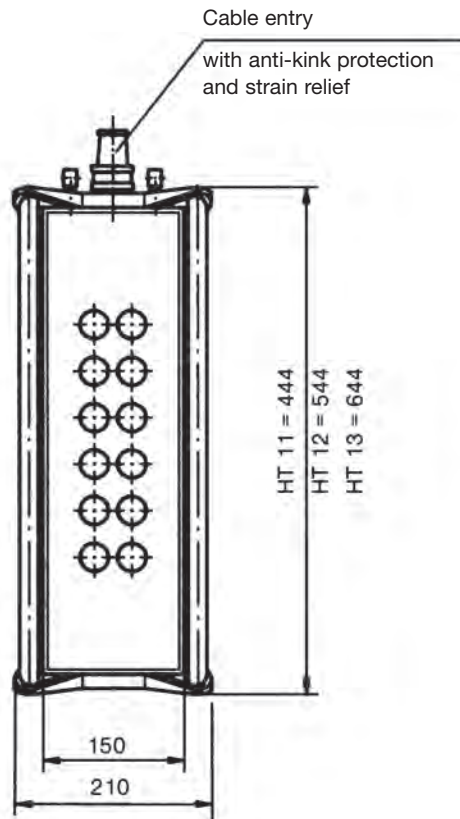
Permissible ambient temperature Operation -40° C to +60° C
Storage -50° C to +80° C

Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection IP 54 IEC/EN 60529

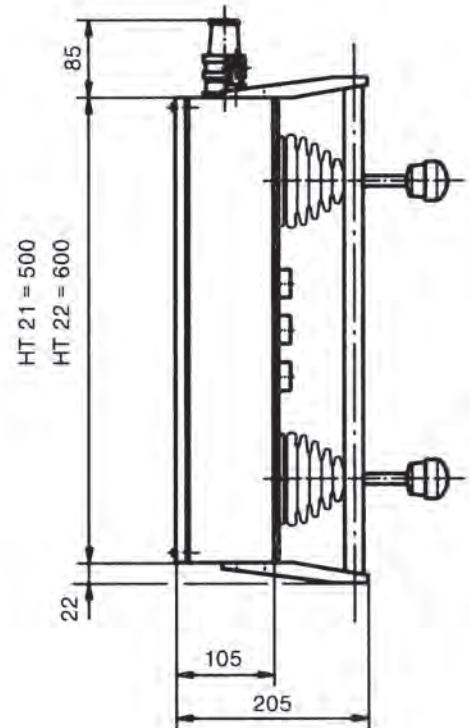
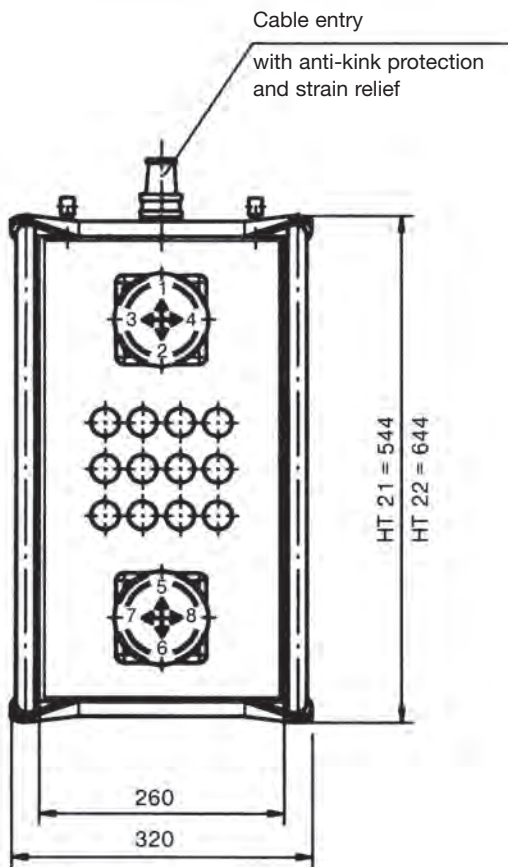
Pos.				Weight kg	Type	Price EURO
1	Pedant control unit	150 x 400 x 105 mm		3,5	HT 11	
2	Pedant control unit	150 x 500 x 105 mm		4,0	HT 12	
3	Pedant control unit	150 x 600 x 105 mm		4,5	HT 13	
4						
5	Pedant control unit	260 x 500 x 105 mm		4,5	HT 21	
6	Pedant control unit	260 x 600 x 105 mm		5,0	HT 22	
7						
8						
9						
10	Cable entry M 32 with anti-kink protection and strain relief	cable 11 – 21 mm				
11	Cable entry M 40 with anti-kink protection and strain relief	cable 19 – 28 mm				
13	Cable entry M 50 with anti-kink protection and strain relief	cable 27 – 35 mm				
14						
15	Multi-axis controller V 6 or V 11	see catalog 1/100	1/110			
16	Control-switch		see catalog 1/230			
17	Command and indicating devices		see catalog 1/360			
18						
19						
20	Terminal block 2,5 mm ² without wiring		each terminal		KL	
21	Terminal block 2,5 mm ² with wiring wire 1 mm ²		each terminal		KL	
22						
23						
24						
25	Eloxal aluminium front plate silvery for HT 1					
26	Eloxal aluminium front plate silvery for HT 2					
27	Indicating labels not engraved with 2 or 4 arrows					
28	Engraving, each 10 characters					

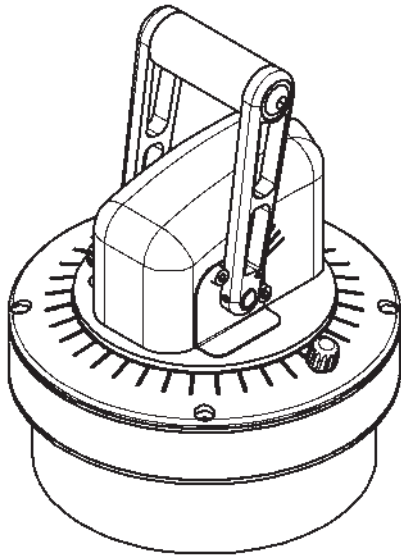


HT 1
Protection IP 54



HT 2
Protection IP 54





The naval cruise controller AZ1 (Azimut=set course) is a rugged switching device according IEC/EN 60947-5-1

The modular design includes:

The mechanical control - system for the engine speed 0 - max.rpm
Switching angle 60 degree with pressure printat 7 degree
and friction brake direction 0-2

The mechanical control-system for the steering left / right 360 degrees
with pressure points 4x90 degrees and frictions brake direction 13-14

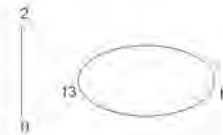
Fuhrter modular features acc. Pos.6 -55 are optional additions
or variants

The AZ1is resistant to oel,maritime climate,ozone and UV radiation

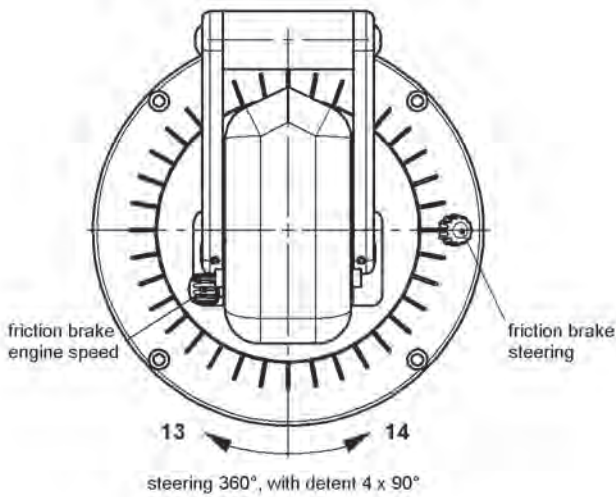
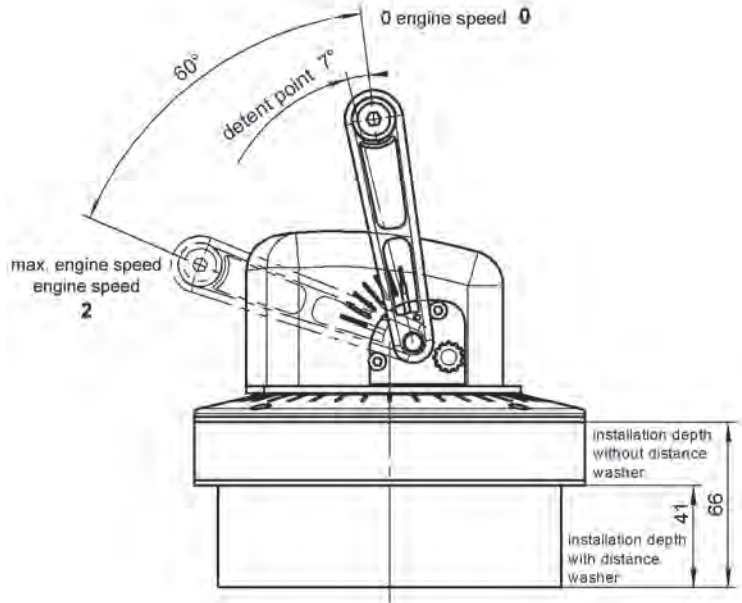
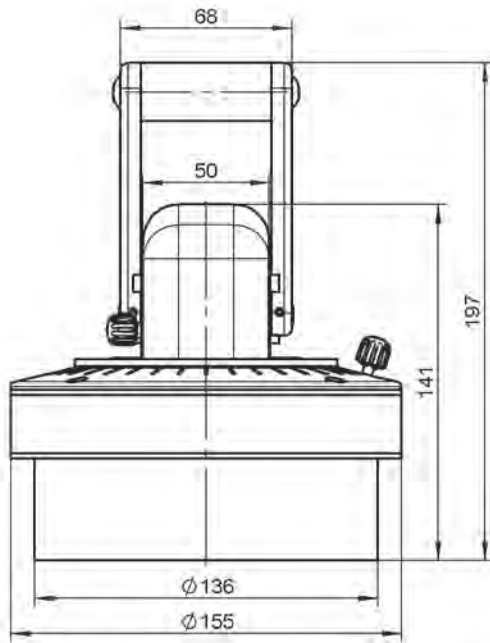
Mechanical life 12 million (operating cycles)
Permissible ambient temperature Operation -40 to +60 degree C
Storage -50 to + 80 degree C

Climate resistance IEC 60068-2-78/30
damp heat constant/cyclic
Deree of protection IP 66 IEC / EN 60528

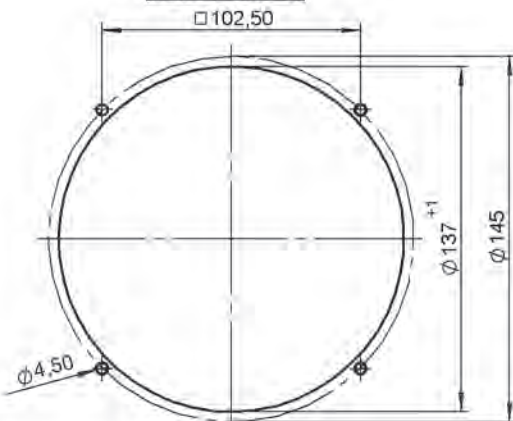
Drive unit with schematic
indications of directions
illustrated version for
installation forward
(reverse mirror image)



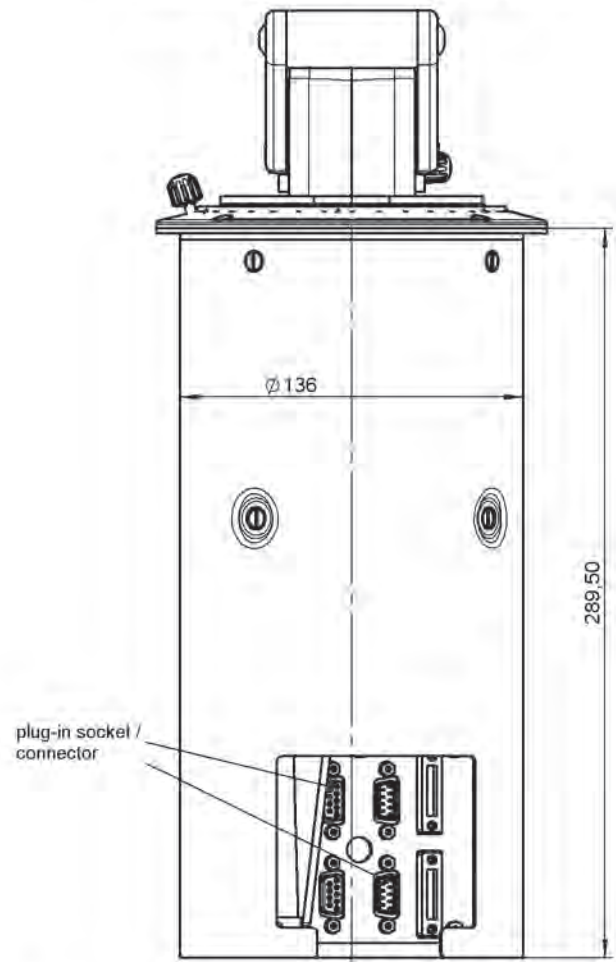
Pos.	AZ1 drive unit (mechanical) for speed amd steering	Type expansion	Weight gramm	Form	Price EURO
01 02 03 04 05			2800	AZ1	
06	Scale illuminated LED-board 24 Volt DC dimmable		150	LED	
10	Follow-up control system (synchronisation) direction 0-2 for engine speed by stepping motor 24 Volt DC		400	N	
12	Follow-up control system (synchronisation) direction 13-14 for steering by stepping motor 24 Volt DC		400	N	
15	Set point encoder for redundant hallsensors with electronic, magnet each direction with mounted Electronic voltage output impressed 5 Volt +5 mA output characteristic linear, power supply 4,6-5,5 Volt DC	E...	150	S	
16	Electronic output power impresses 4-20 mA output characteristic linear power supply 10-28 Volt DC	E...	150	S	
20	more Electronic (Amplifier, Profi-Bus, CAN-Bus), see catalog 3/510 f.f.				
50	Cover housing		300	B	
51	Filter plug M20 for air-condition		20		
52	Cable entry M20 with anti-klink protection and stain relief		30		
53	Plug in socket ...-pole female insert D-SUB... wired		150		
54	Connector ...-pole male insert D-SUB... unwired		150		
55	Wiring plug in socket or connector each wired-connection				



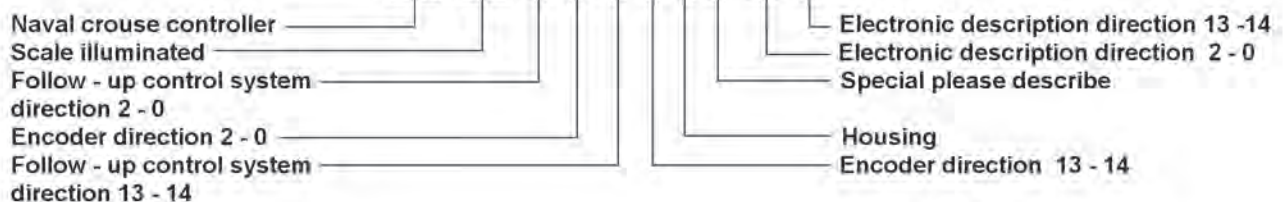
hole pattern

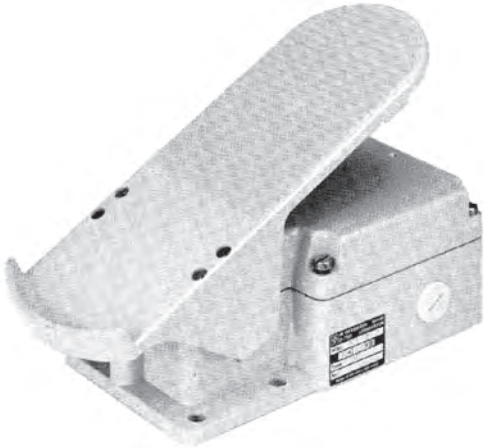


construction with motor resetting control system



AZ1 - LED - N - S + N - S - B - X - E - E





Type P7-1ZP-...

The pedal-controller P 7 and PP 7 is a rugged switching devices to IEC/EN 60947-5-1, for footing applications.

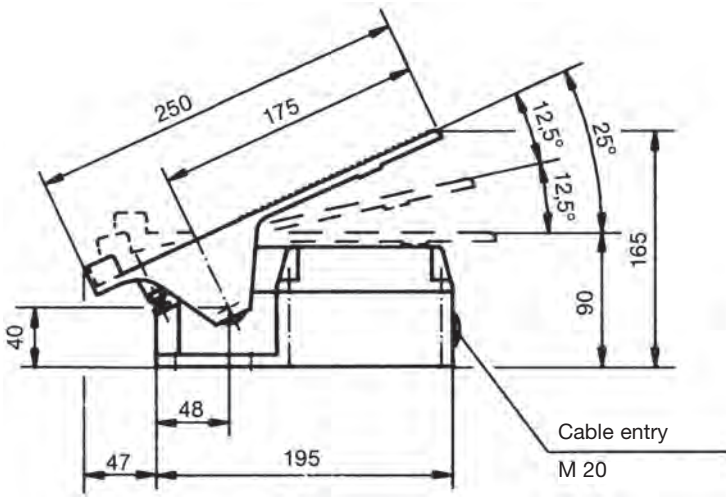
Contact complement 2 A 250 V AC 15 or 3 A 24 V DC 13

Surface treatment Primer, top coat: 2 coats of epoxy-resin paint, standard colour
RAL 7032 pebble-grey textured varnish

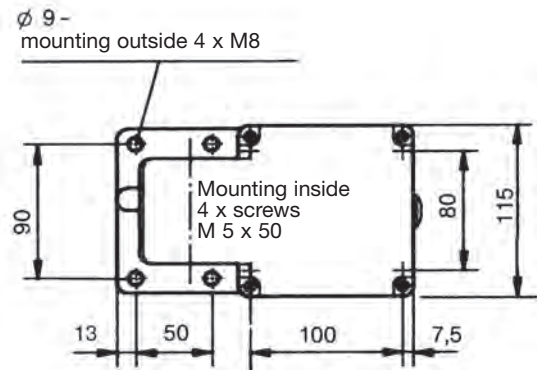
Mechanical life P 7 6 million operating cycles
PP 7 10 million operating cycles

Permissible ambient temperature Operation -40° C to +60° C
Storage -50° C to +80° C

Climate resistance
Damp heat constant IEC 60068-2-78
Damp heat cyclic IEC 60068-2-30
Degree of protection P 7 IP 54 IEC/EN 60529
PP 7 IP 65 IEC/EN 60529

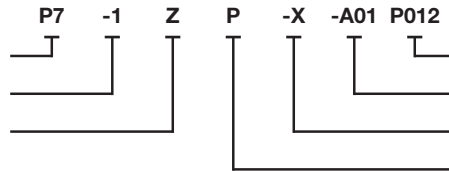


View at the top without rocker



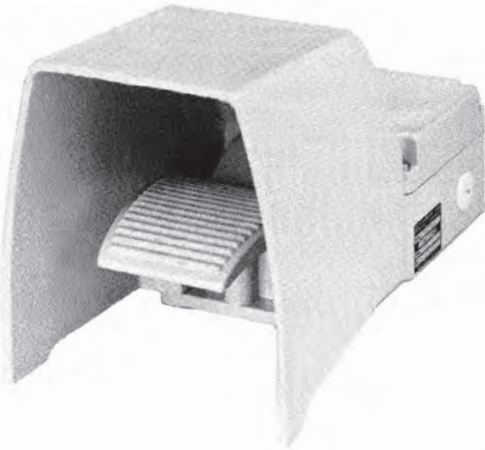
Example for type-sign

Pedal-controller
No. of contacts
Spring return



Potentiometer description
Arrangement
special please describe
Potentiometer e.t.c.

Pos.		Type-expansion	Weight gramm	Type	Price EURO
1	Pedal-controller standard version		1700	P 7	
2	Pedal-controller heavy-duty version		1800	PP 7	
4	Switching sequence max. 0-4 or max. 2-0-2		150		
8	No. of contacts (microswitch) max. 6 pcs.		30	1	
9	Switching program according contact-arrangement MS look catalog 5/001	A...	40	2	
10	or to your contact-arrangement		50	3	
11	Spring return in 0-position		100	Z	
12	Friction brake		50	R	
15	Potentiometer e.t.c. with mounted Wire-wound potentiometer T 129 linear 1,5 Watt wiper current max. 10 mA resistance 1k \cong P012, 2k \cong P013, 4k \cong P014, 10k \cong P015	P01 □	70	P	
16	Prepared for mounting potentiometer shaft 6 mm adjusting-angel 300°			(P)	
17	More potentiometer e.t.c. look catalog 1/240ff	P...			

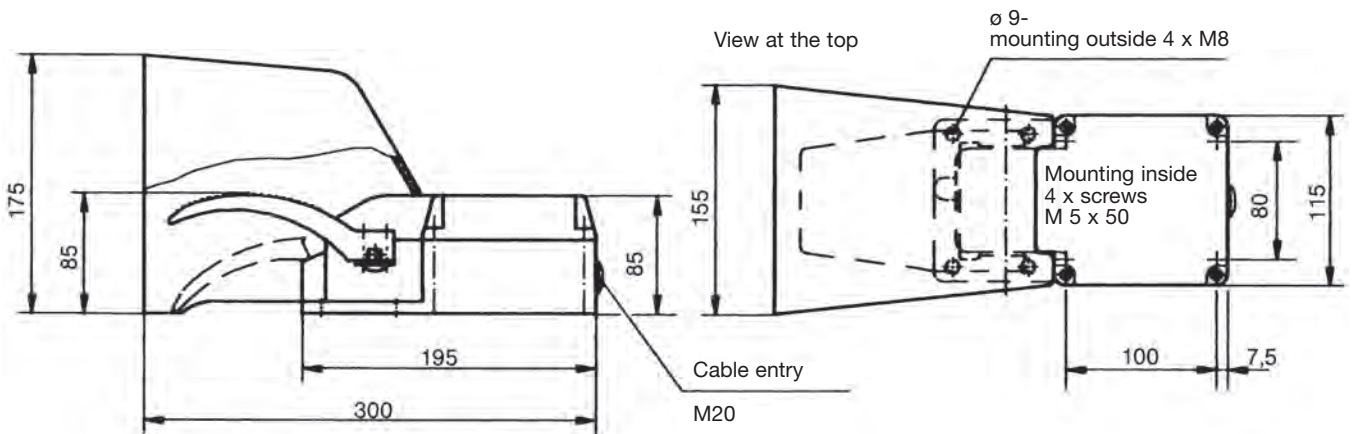


Type P8-1ZP-...

The pedal-controller P 8 and PP 8 is a rugged switching devices to IEC/EN 60947-5-1, for footing applications.

Contact complement 2 A 250 V AC 15 or 3 A 24 V DC 13

Surface treatment:		Primer, top coat: 2 coats of epoxy-resin paint, standard colour RAL 7032 pebble-grey textured varnish
Mechanical life	P 8 PP 8	6 million (operating cycles) 10 million (operating cycles)
Permissible ambient temperature		Operation -40° C to +60° C Storage -50° C to +80° C
Climate resistance		IEC 60068-2-78
Damp heat constant		IEC 60068-2-30
Damp heat cyclic		IP 54 IEC/EN 60529
Degree of protection	P 8 PP 8	IP 65 IEC/EN 60529

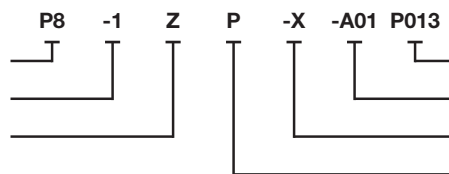


Example for type-sign

Pedal-controller

No. of contacts

Spring return



Potentiometer description

Arrangement

special please describe

Potentiometer e.t.c.

Pos.		Type-expansion	Weight gramm	Type	Price EURO
1	Pedal-controller standard version		2500	P 8	
2	Pedal-controller heavy-duty version		2600	PP 8	
4	Switching sequence max. 0-4		150		
8	No. of contacts (microswitch) max. 6 pcs.		30	1	
9	Switching program according contact-arrangement MS look catalog 5/001	A...	40	2	
10	or to your contact-arrangement		50	3	
11	Spring return in 0-position		100	Z	
12	Friction brake adjustable		50	R	
15	Potentiometer e.t.c. with mounted Wire-wound potentiometer T 129 linear 1,5 Watt wiper current max. 10 mA resistance 1k \cong P012, 2k \cong P013, 4k \cong P014, 10k \cong P015	P01 □	70	P	
16	Prepared for mounting potentiometer shaft 6 mm adjusting-angle 300°			(P)	
17	More potentiometer e.t.c. look catalog 1/240ff	P...			



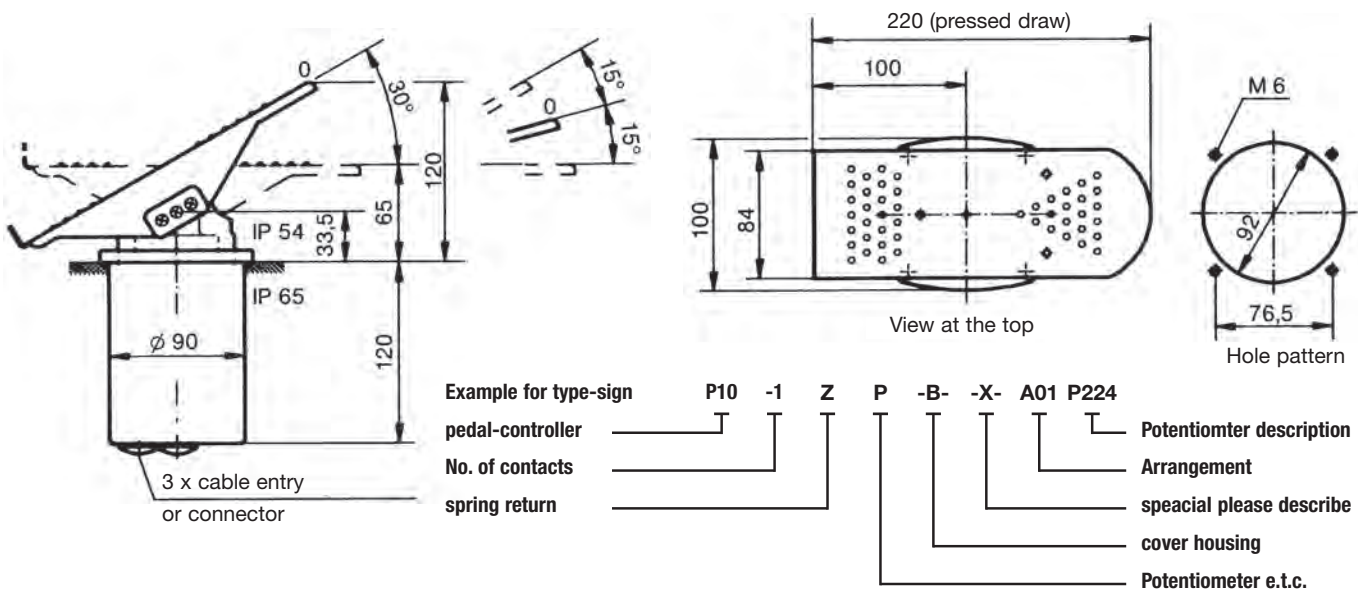
Type P10-1ZP-B...

The pedal-controller P 10 / P 11 is a rugged switching device to IEC/EN 60947-5-1 for electro-hydraulic applications. The modular design enables the switching device to be used universally. The P 10 / P 11 is resistant to oil, maritime climate, ozone and UV radiation.

Contact complement 0,5 A 110 V AC 15 or 1,5 A 24 V DC 13
I min > 0,2 mA 2 V DC 12 Gold plated for max. load of 0,12 Watt (standard)

Mechanical life 8 million (operating cycles)
Permissible ambient temperature Operation -40° C to +60° C
Storage -50° C to +80° C
Climate resistance IEC 60068-2-78
Damp heat constant IEC 60068-2-30
Damp heat cyclic IEC 60068-2-30
Degree of protection front IP 54 IEC/EN 60529

Technical data look catalog 5/100



Pos.		Type-expansion	Weight gramm	Type	Price EURO
1	Pedal-controller standard version		1300	P 10	
2	Pedal-controller centre position notching max. 1-0-1		1300	P 11	
3	Switching sequence max. 0-3				
7	No. of contacts (microswitch) max. 3 pcs.		20	1	
8	Switching program according contact-arrangement MS look catalog 5/001	A...	40	2	
9	or to your contact-arrangement		60	3	
11	Spring return in 0-position		30	Z	
12	Friction brake adjustable		30	R	
15	Potentiometer e.t.c. with mounted Conductive-plastic potentiometer T 362 linear with centre tap life 10 ⁷ switching cycles Resistance 2 x 5 kOhm 0,5 Watt wiper current max. 1 mA	P224 □	70	P	
16	Prepared for mounting potentiometershaft 6 mm adjusting angle 120°	P...		(P)	
17	More potentiometer e.t.c. look catalog 1/240ff				
18	Impedance converter Input ± 15 Volt, output ± 10 Volt / 5 mA	I...		I	
20	Cover housing		300	B	
21	Filter plug M 20 for air-condition		20		
22	Cable entry M 20		30		
23	Plug in socket 14-pole female insert CPC 17 wired		150		
24	Connector 14-pole male insert CPC 17 unwired		150		
25	Wiring plug in socket or connector each wired-connection				
26	Electronic (Amplifier, Profi-Bus, CAN-Bus) look catalog 3/510ff	E...			



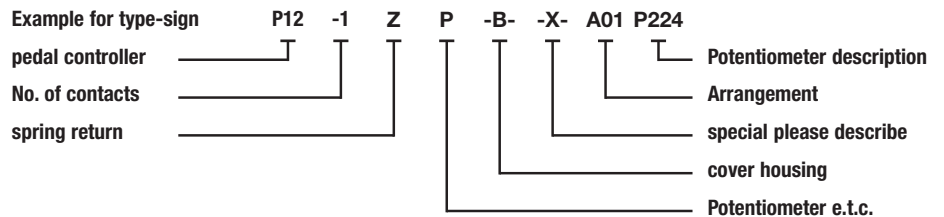
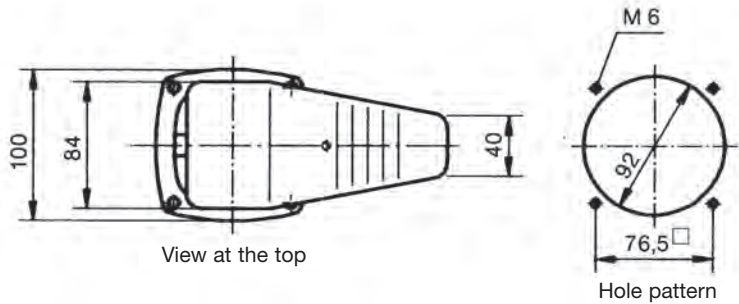
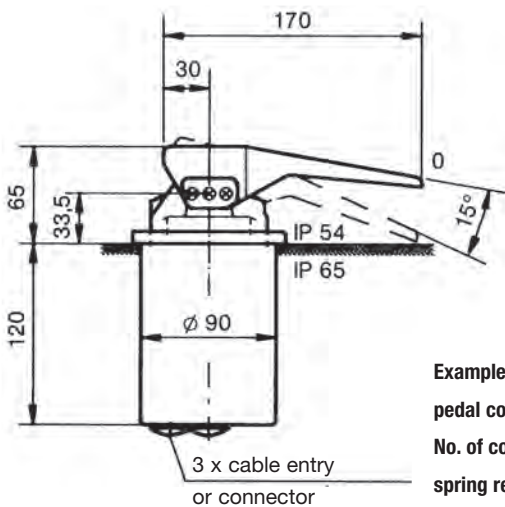
Type P12-1ZP-B...

The pedal-controller P 12 is a rugged switching device to IEC/EN 60947-5-1 for electro-hydraulic applications. The modular design enables the switching device to be used universally. The P 12 is resistant to oil, maritime climate, ozone and UV radiation.

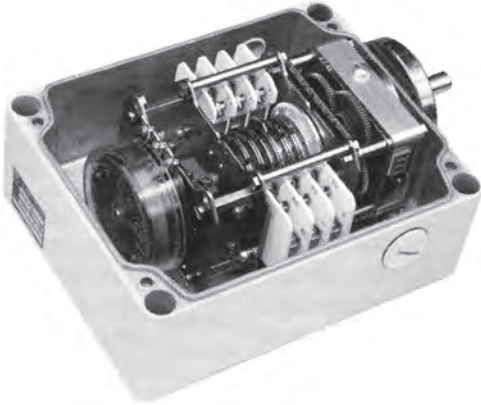
Contact complement 0,5 A 110 V AC 15 or 1,5 A 24 V DC 13
I min > 0,2 mA 2 V DC 12 Gold plated for max. load of 0,12 Watt (standard)

Mechanical life	8 million (operating cycles)
Permissible ambient temperature	Operation -40° C to +60° C Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection front	IP 54 IEC/EN 60529

Technical data look catalog 5/100



Pos.		Type-expansion	Weight gramm	Type	Price EURO
1	Pedal-controller standard version		1300	P 12	
2					
3	Switching sequence max. 0-3				
7	No. of contacts (microswitch) max. 3 pcs.		20	1	
8	Switching program according contact-arrangement MS look catalog 5/001	A...	40	2	
9	or to your contact-arrangement		60	3	
11	Spring return in 0-position		30	Z	
12	Friction brake adjustable		30	R	
15	Potentiometer e.t.c. with mounted Conductive-plastic potentiometer T 362 linear life 10 ⁷ switching cycles Resistance 5 kOhm 0,5 Watt wiper current max. 1 mA	P224 □	70	P	
16	Prepared for mounting potentiometershaft 6 mm adjusting angle 120°			(P)	
17	More potentiometer e.t.c. look catalog 1/240ff	P...			
18	Impedance converter Input + 15 Volt, output + 10 Volt / 5 mA	I...		I	
20	Cover housing		300	B	
21	Filter plug M 20 for air-condition		20		
22	Cable entry M 20 with anti-kink protection and strain relief		30		
23	Plug in socket 14-pole female insert CPC 17 wired		150		
24	Connector 14-pole male insert CPC 17 unwired		150		
25	Wiring plug in socket or connector each wired-connection				
26	Electronic (Amplifier, Profi-Bus, CAN-Bus) look catalog 3/510ff	E...			



Type GE1-40-6P-U...

The gearing limit switch GE 1 / GE 2 is a rugged switching device to IEC/EN 60947-5-1 designed for hoisting applications. The modular micro changeover contacts with positive opening operation.

Contact complement 2 A 250 V AC 15 or 3 A 24 V DC 13

The device is programmed by means of stepless adjustment of double cam disks, which can be provided from 18° to 192° contact disks according to the switching program required.

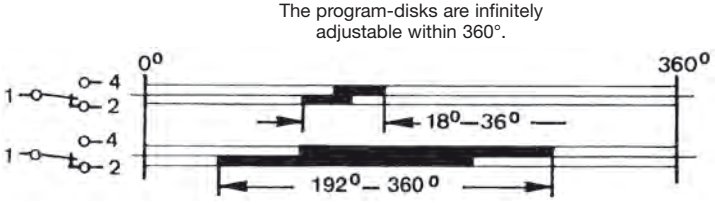
The type GE 1 includes a double cam disk conjointly lockable.
The type GE 2 includes a double cam disk individually lockable.

The following gear ratios (n:1) are possible:
from 2 to 320
Further ratios can be provided as required.
The maximum usable rotational angle at the spindle is 342°.

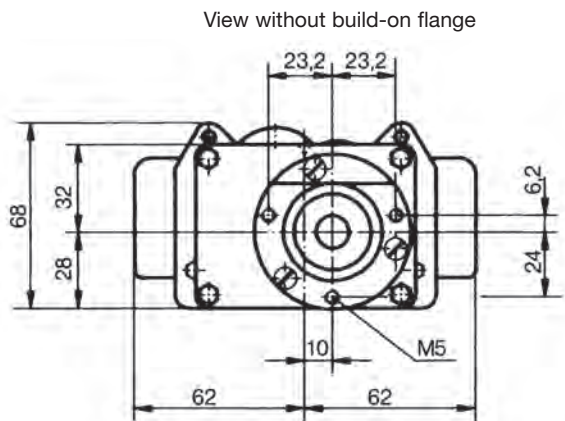
Surface treatment	Primer, top coat: 2 coats of epoxy-resin paint, standard colour RAL 7032 pebble-grey textured varnish
Mechanical life	10 million (operating cycles)
Permissible ambient temperature	Operation -40° C to +60° C Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection (in housing)	IP 65 IEC/EN 60529

Technical data look catalog 5/100, GE 1 T 576, GE 2 T 577

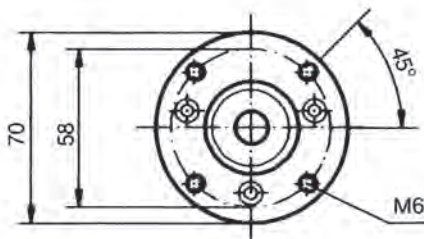
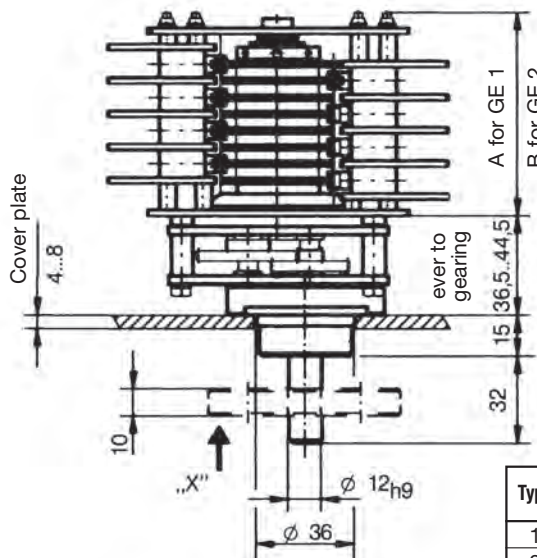
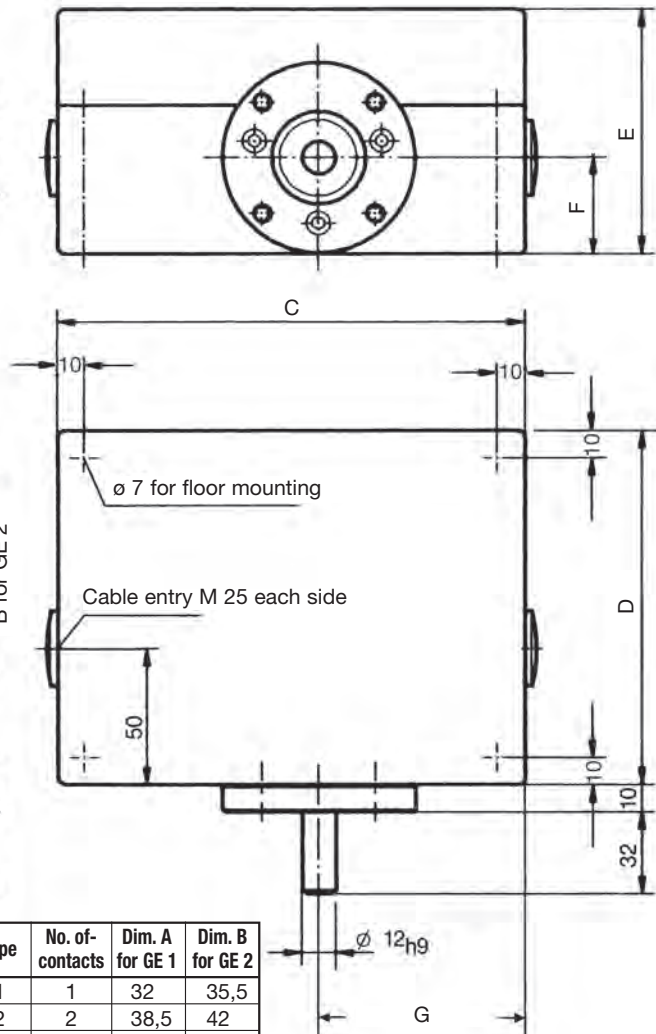
Pos.		Type-expansion		Weight gramm	Type	Price EURO
1	Drive with drive shaft, with mounting flange			350	GE1	
2	Drive with drive shaft, with mounting flange			350	GE2	
3	Gearing	Ratios (n : 1)	2 : 1 to 10 : 1	400		
4			11 : 1 to 20 : 1	450		
5			21 : 1 to 40 : 1	500		
6			41 : 1 to 80 : 1	550		
7			81 : 1 to 160 : 1	600		
8			161 : 1 to 320 : 1	650		
9	or ratios to your instructions					
10	Limit switch		No. of contacts 2	350	2	
11			3	400	3	
12	Switching program with 18°, 24°, 30°, 36°, 45°, 60°, 75°, 90°, 110°, 120°, 176° or 192° contact ways program-disks (please select)		4	450	4	
13			5	500	5	
14			6	550	6	
15			7	600	7	
16			8	650	8	
17			9	700	9	
18			10	750	10	
19			11	800	11	
20			12	850	12	
21			13	900	13	
22			14	950	14	
23			15	1000	15	
24	or to your contact-arrangement		16	1050	16	
25	Double cam disk individually lockable for GE 2		1			
27	Potentiometer e.t.c. with mounted Wire-wound potentiometer PW 70 d linear, 5 Watt wiper current max. 30 mA resistance 1k \geq P992, 2k \geq P993, 5k \geq P994, 10k \geq P995	P99 <input type="checkbox"/>		100	P	
28	Prepared for mounting potentiometer (gearing metal)				(P)	
29	Prepared for mounting potentiometer e.t.c. adjusting angle variable More potentiometer e.t.c. look catalog 1/240ff	P...			(P)	
30	Aluminium housing U 17 / 13 for max. 8 contacts GE 1			1500	U5	
31	Aluminium housing U 16 / 16 for max. 12 contacts GE 1 , max. 6 contacts GE 2			2000	U6	
32	Aluminium housing U 16 / 20 for max. 16 contacts GE 1 , max. 10 contacts GE 2			2500	U7	
33	Aluminium housing U 16 / 26 for max 16 contacts GE 1			3000	U8	
34	Aluminium housing U 16 / 35			3500	U9	



The program-disks are infinitely adjustable within 360°.



Protection IP 65



Type	No. of contacts	Dim. A for GE 1	Dim. B for GE 2
1	1	32	35,5
2	2	38,5	42
3	3	44,5	48
4	4	50,5	54
5	5	56,5	60
6	6	63	66,5
7	7	69	72,5
8	8	75	78,5
9	9	81	84,5
10	10	87	90,5
11	11	93	96,5
12	12	99	102,5
13	13	105,5	109
14	14	111,5	115
15	15	117,5	121
16	16	123,5	127

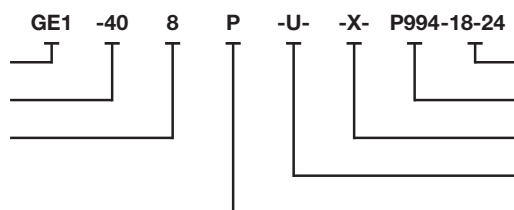
Type	Dim. C	Dim. D	Dim. E	Dim. F	Dim. G
U17/13	170	130	90	35,5	75
U16/16	160	160	91	45	70
U16/20	160	200	100	45	70
U16/26	160	260	91	45	70
U16/35	160	350	100	45	70

Example for type-sign

gear limit switch

gear ratios

No. of contacts



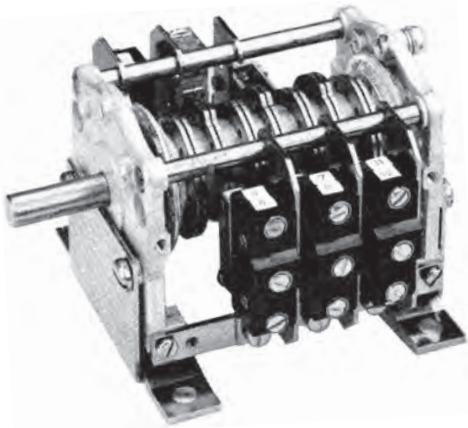
program-disk contact 1, 2...

Potentiometer description

special please describe

aluminium housing

Potentiometer e.t.c.



Type KVS-03-...

The copy-cam controller KVS is a rugged switching device to IEC/EN 60947-5-1 and is designed for packing machines. The free spindle end is intended for a gearwheel, sprocket wheel or for direct coupling to the driven machine. Gearing for matching rotational speed can be supplied (see 3/200).

The work sequence of the machine is "copied". The drum controller is supported in a bearing, is extremely accurate and has a long service life. The contact blocks, micro-switches, proximity initiators (items 15-19) can be replaced individually or can be combined.

The unit is programmed via double cam disks which can be adjusted steplessly and which have a 180° contact deck.

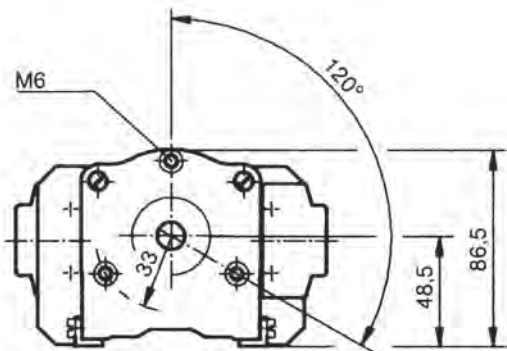
Surface treatment	Primer, top coat: 2 coats of epoxy-resin paint, standard colour RAL 7032 pebble-grey textured varnish
Mechanical life	20 million (operating cycles)
Permissible ambient temperature	Operation -40° C to +60° C Storage -50° C to +80° C

Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection (in housing)	IP 65 IEC/EN 60529

Technical data look catalog 5/100, T 104

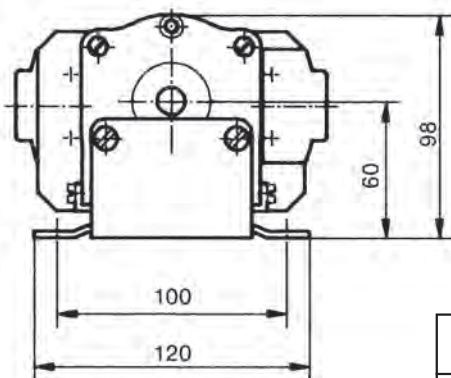
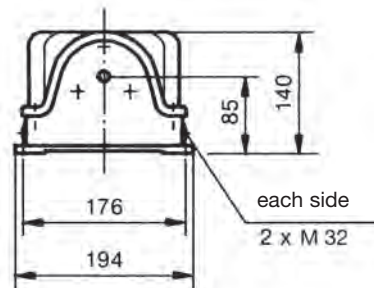
Proximity initiator	
Type IN 5002-FPKG plus switching	
Type IN 5002-FNKG minus switching	
Connection voltage	18-30 V DC
Current loading	100 mA
Current consumption, not switched	10 mA
Ambient temperature, compensated	-25° C/+80° C
Output: contact-free, short-circuit proof an protected against polarity reversal, switching state displayed via LED	

Pos.				Weight kg	Type	Price EURO
1	Copy-cam controller		No. of contacts 3	0,7	01	
2	with free shaft end 12 mm ø		5	0,9	02	
3	without contacts		7	1,1	03	
4	without proximity initiator		9	1,3	04	
5			11	1,5	05	
6	Switching program 180° each contact way		13	1,7	06	
7			15	1,9	07	
8		The program-disks are infinitely adjustable within 360°.	17	2,1	08	
9			19	2,3	09	
10			21	2,5	10	
11			23	2,7	11	
12						
15	Cam operated switch 4 A 350 V AC 15	1 NC	1	0,08	5	
16						
17	Microswitch 8 A 250 V AC 15	1 NC + 1 NO	1	0,08	7	
18	Proximity initiator plus switching	1 NC or 1 NO	1	0,08	8	
19	Proximity initiator minus switching	1 NC or 1 NO	1	0,08	8	
20	Impulse device hall generator 15 Imp./rev via slot disk			0,08	I	
25	Second, free shaftend 12 mm ø				F	
26	Mounting angles 2 pieces each copy-cam controller			0,1	W	
30	Aluminium housing U 15 / 14 IP 54 up to type 03			1,7	U1	
31						
32	Aluminium housing U 15 / 30 IP 54 up to type 11			2,9	U3	

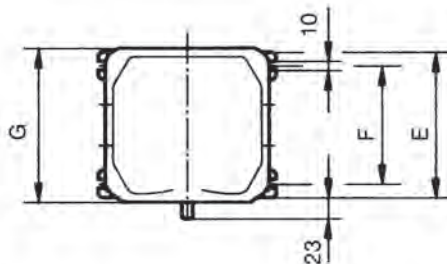


Mounting at the top

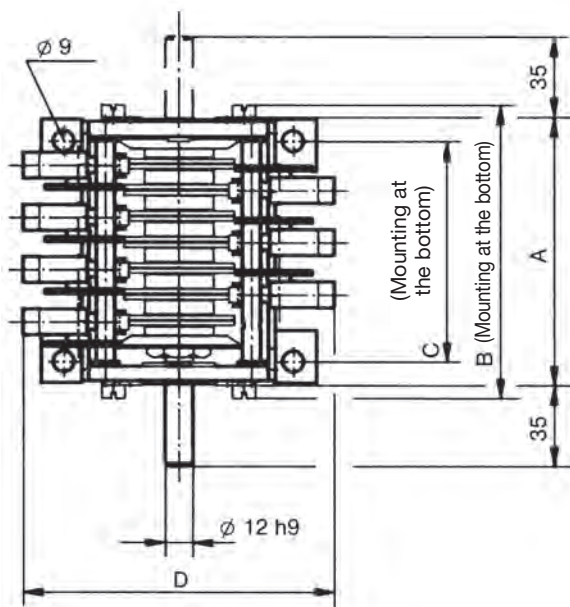
U 15 / ..
Protection IP 54



Mounting at the bottom
(with mounting angles)



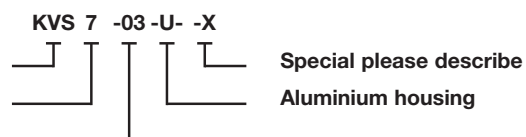
U 15 / ..	Dimension E	Dimension F	Dimension G
/14	160	130	169
/30	320	290	329

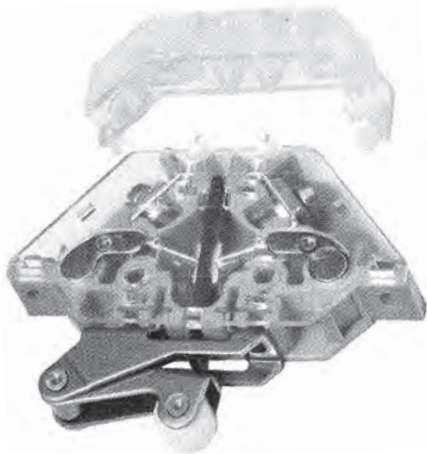


Type	No. of contact	Dimension A	Dimension B	Dimension C
01	3	72	87	51
02	5	95	110	74
03	7	118	133	97
04	9	141	156	120
05	11	164	180	143
06	13	187	202	166
07	15	210	225	189
08	17	233	248	212
09	19	256	271	235
10	21	279	294	258
11	23	302	317	281

Type	Dimension D	Screw-connection
KVS 5	125	M 4
KVS 7	145	M 3
KVS 8	140	M 3

Example for type-sign
Copy-cam controller
No. of contacts
Contact-type





Type SO1.10-R-...

The DC contact block to IEC/EN 60947-5-1 is used for signalling and announcement applications.

The snap-action mechanism prevents slow contact opening when the plunger is operated slowly. Quenching of the arc that occurs with DC is supported by two-capacity permanent magnets. These are arranged so that the polarity can be ignored when connecting +/- cabling.

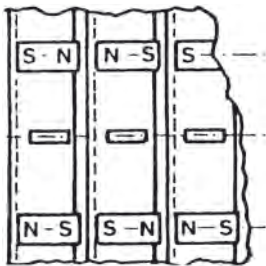
However, the polarity of the quenching magnets must be noted when installing the contact blocks to prevent the magnets adversely affecting each other. Contact blocks in four different colours are available for polarity identification of the magnets when fitted (see diagram below left).

The contact blocks may only be installed on non-magnetizable materials with screws, etc. made of non-ferrous metal. The self-cleaning silver contacts are designed for low switching frequency, low currents and voltages. Gold coated contacts can be supplied (approx. 0,2 µ, less than 42 Volt required. The screw connection M3.5 at the side is suitable for 2 conductors max. 2.5 mm². The plug-in connection at the top 4.8 x 0.8 mm DIN 46247.

Several contact blocks can be plugged on top of each other and operated jointly. The plug-type terminals are then only accessible on the top unit. The contact blocks can be provided with shock protection to DIN VDE 0106 Part 100.

Please consult our technical department in the event of:
application in extreme nuisance, confined switching points or increased breaking currents.

blue ——— Normally closed (NC)
green ——— Normally open (NO)
grey ———
yellow ———



Unless otherwise requested, equal quantities grey/blue or yellow/green will be supplied.

Switching capacity

	NC	NO	Time constant
250 V DC	2 A	1 A	20 ms
125 V DC	4 A	3 A	20 ms
50 V DC	6 A	6 A	20 ms
30 V DC	10 A	10 A	20 ms
250 V AC 15	6 A	6 A	

Mechanical life
Electrical service life

2 million operating cycles
50.000 operating cycles
at 2 A 250 V DC L/R 20 ms

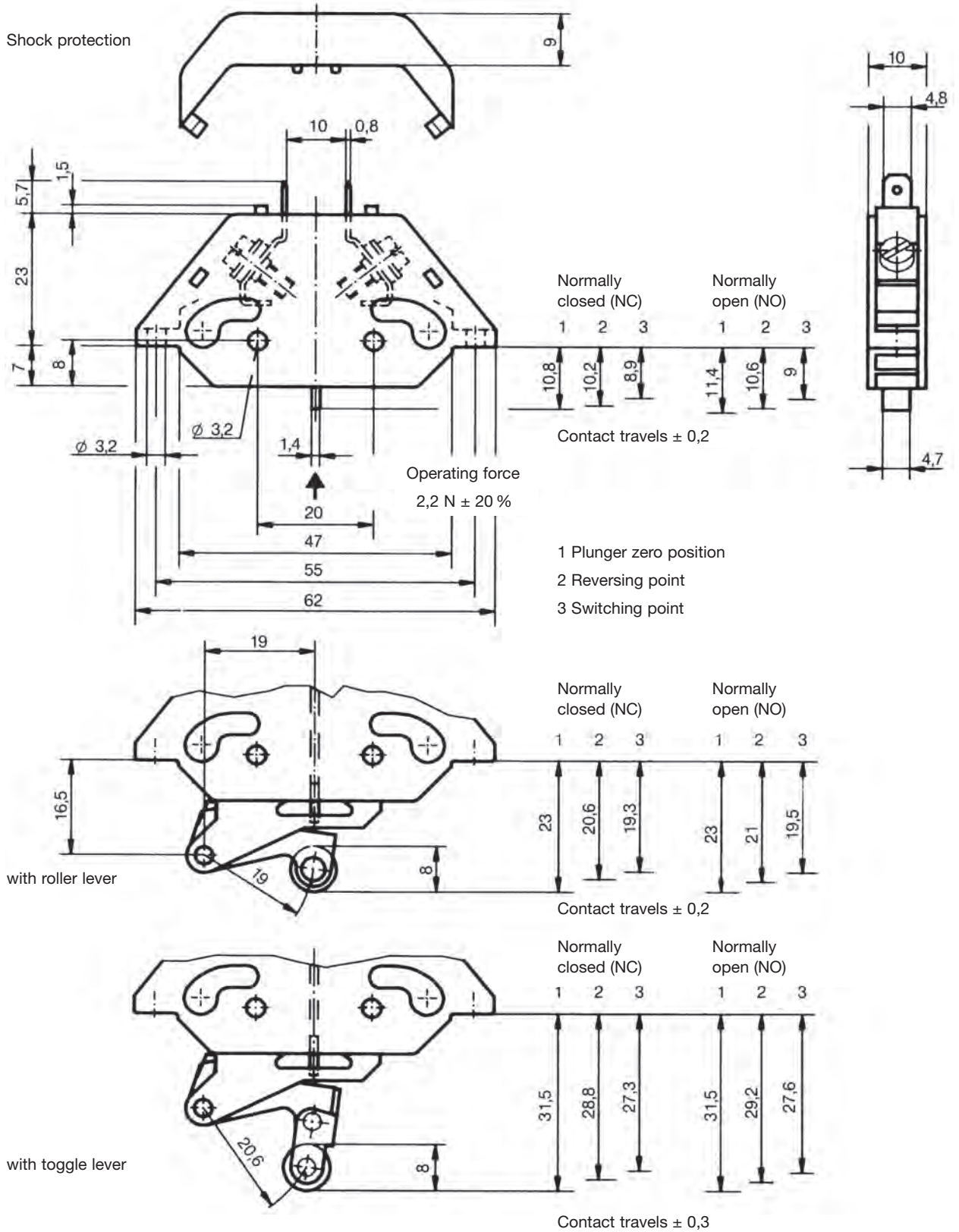
Permissible ambient temperature

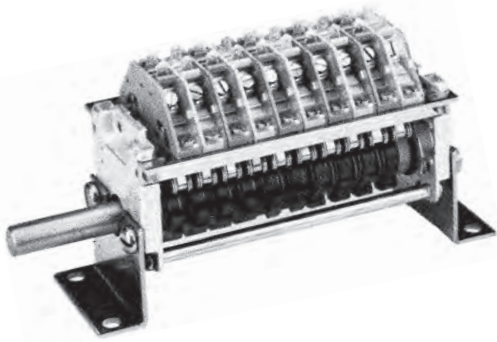
Operation -40° C to +60° C
Storage -50° C to +80° C

Climate resistance
Damp heat constant
Damp heat cyclic
Degree of protection

IEC 60068-2-78
IEC 60068-2-30
IP 40 IEC/EN 60529

Pos.				Weight gramm	Type	Price EURO
1	DC-contact normally closed (NC)			20	SO 1.10	
	Colour code grey or blue					
2	DC-contact normally open (NO)			20	SS 1.10	
	Colour code yellow or green					
3	Shock protection KEG 142 to DIN VDE 0106 Part 100				B	
4	Roller lever			10	R	
5	Toggle lever (switching in one direction only)			15	K	
6	Plug-in connection at side 4,8 x 0,8 mm (2 pieces)				F	
7	Contacts gold-coated approx. 0,2 µm				AU	
8	Contact without quenching magnets (for AC only) subtract price					
9	Contact without quenching magnets (for AC only) and without snap-action mechanism subtract price					





Type NU1-10-W...

The cam controller NU 1 is used as a signal and announcement switch in HV systems. This rugged switching device to IEC/EN 60947-5-1 has cam disks made of insulation material that can be set at 10° intervals.

The switching rating of the contacts (NC with snap-action mechanism) is 6 A 250 V AC 15 or 2 A 250 V DC. Time constant L/R = 20 ms.

NO contacts can also be supplied. The DC contact blocks are designed to permit series assembly, which can then be operated simultaneously. This requires additional components for mounting the contacts.

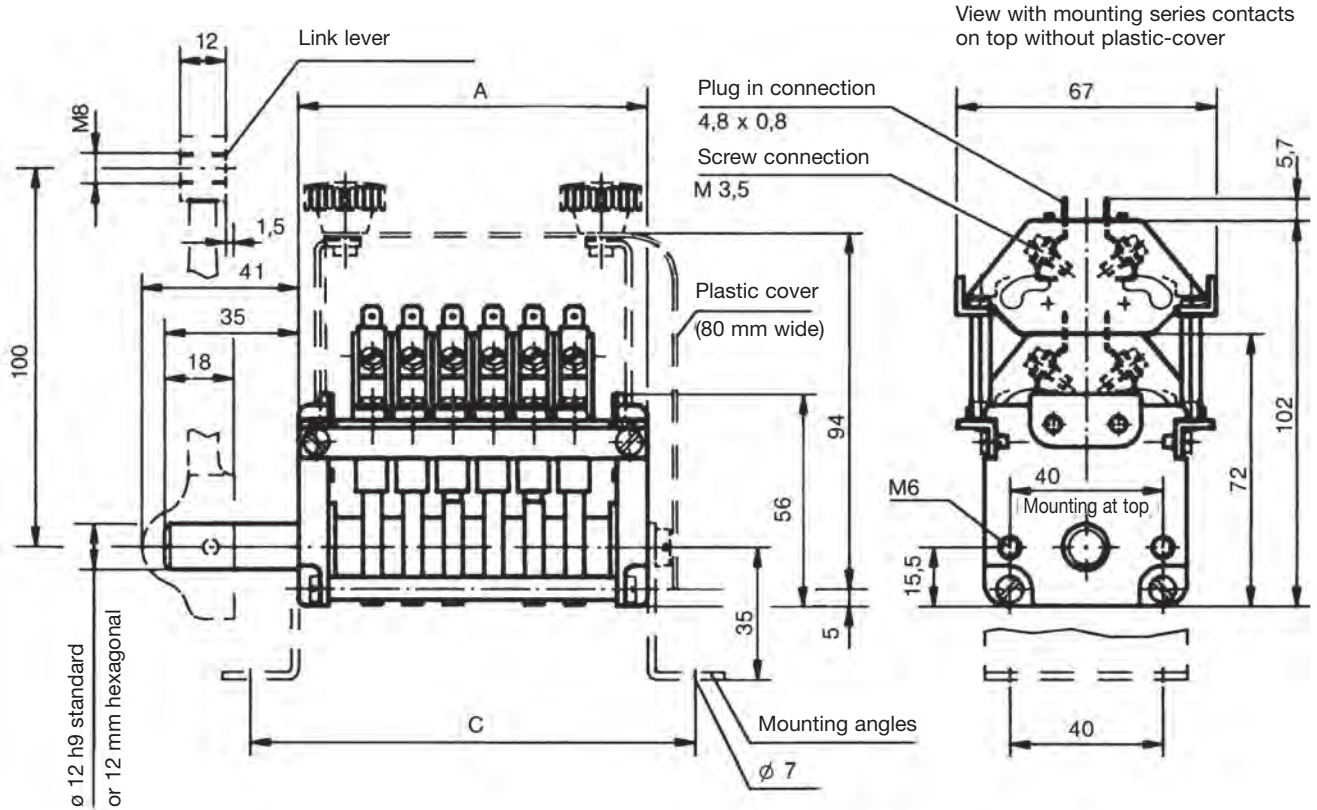
Mechanical life 2 million operating cycles
Permissible ambient temperature Operation -40° C to +60° C
Storage -50° C to +80° C

Climate resistance IEC 60068-2-78
Damp heat constant IEC 60068-2-30
Damp heat cyclic IP 65 IEC/EN 60529
Degree of protection (in housing)

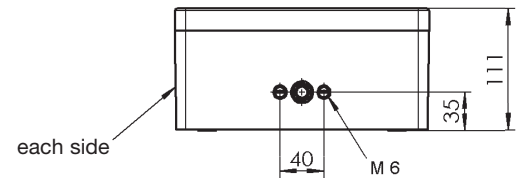
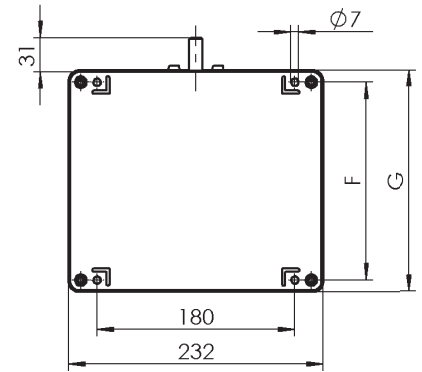
Technical data look catalog 5/100

Pos.				Weight gramm	Type	Price EURO
1	Signal-cam controller	No. of contacts	2	350	2	
2	with free shaftend 12 mm ø standard		4	460	4	
3	or 12 mm hexagonal		6	570	6	
4	Switching program		8	680	8	
5			10	790	10	
6			12	900	12	
7			14	1010	14	
8	or to your contact-arrangement		16	1120	16	
9	Switching program to your contact-arrangement		2			
10	Components for mounting series contacts on top		4	110	+4	
11	with DC-contacts		8	200	+8	
12			12	290	+12	
13			16	380	+16	
14						
15	Second free shaftend 12 mm ø standard or 12 mm hexagonal				F	
16	Spring return in 0-position			110	Z	
17	Switching sequence 4-0-4					
18	Mounting angles 2 pieces each signal-cam controller			80	W	
19	Link lever for shaft 12 mm ø standard or 12 mm hexagonal			70	GH	
21	Plastic-cover (Astralon)	up to max	4		A	
22	(Dust and shock protection)		8		A	
23			12		A	
24			16		A	
25	Shock protection KEG 142 for DC-contacts to DIN VDE 0106 Part 100					
30	Aluminium housing U 23 / 20 up to type 10			2500	U11	
31	Aluminium housing U 23 / 28 up to type 16			3000	U12	





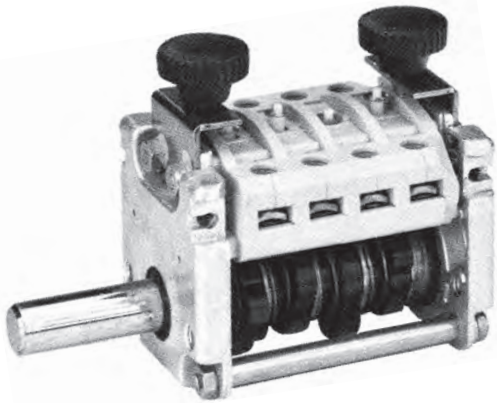
Type	No. of contact	Dimens. A	Dimens. C	Housing	Dimens. F	Dimens. G
2	2	49	74	U 23/20	180	202
4	4	70	95			
6	6	91	117			
8	8	113	138			
10	10	134	159			
12	12	155	180	U 23/28	260	280
14	14	176	201			
16	16	197	222			



Example for type-sign
Signal-cam controller
No. of contacts
Link rod



Special please describe
Plastic-cover
Mounting angles




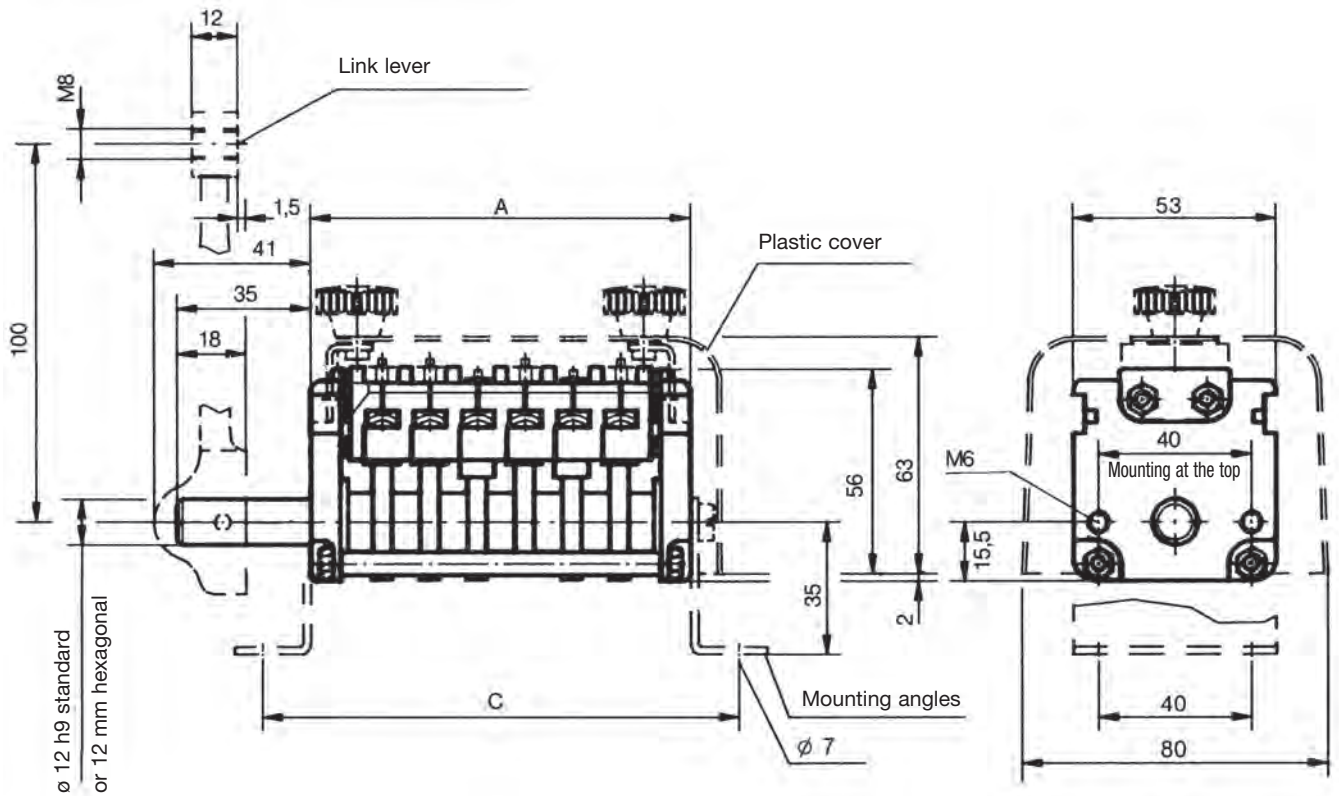
Type NU2-14-...

The cam controller NU 2 is used as a signal and announcement switch in HV systems. This rugged switching device to IEC/EN 60947-5-1 has cam disks made of insulation material that can be set at 10° intervals.

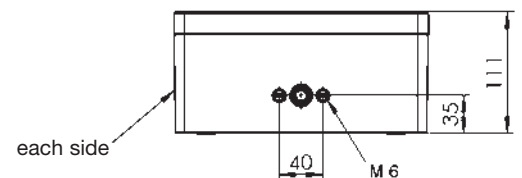
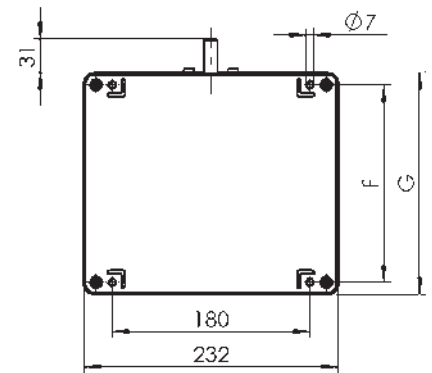
The switching rating of the contacts (with positive opening operation) is 4 A 350 V AC 15 or 1 A 24 V DC 13.

Mechanical life	6 million operating cycles
Permissible ambient temperature	Operation -40° C to +60° C Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection (in housing)	IP 65 IEC/EN 60529
Technical data look catalog 5/100	

Pos.				Weight gramm	Type	Price EURO
1	Signal-cam controller	No. of contact	2	280	2	
2	with free shaftend 12 mm ø standard		4	380	4	
3	or 12 mm hexagonal		6	480	6	
4	Switching program		8	580	8	
5			10	680	10	
6			12	780	12	
7			14	880	14	
8	or to your contact-arrangement		16	980	16	
9	Switching program to your contact-arrangement		2			
10						
11	Second free shaftend 12 mm ø standard or 12 mm hexagonal				F	
12	Spring return in 0-position			110	Z	
13	Switching sequence 4-0-4					
14	Mounting angles 2 pieces each signal-cam controller			80	W	
15	Link lever for shaft 12 mm ø standard or 12 mm hexagonal			70	GH	
21	Plastic-cover (Astralon)	up to max.	4		A	
22	(Dust and shock protection)		8		A	
23			12		A	
24			16		A	
25						
30	Aluminium housing U 23 / 20 up to type 10			2500	U11	
31	Aluminium housing U 23 / 28 up to type 16			3000	U12	



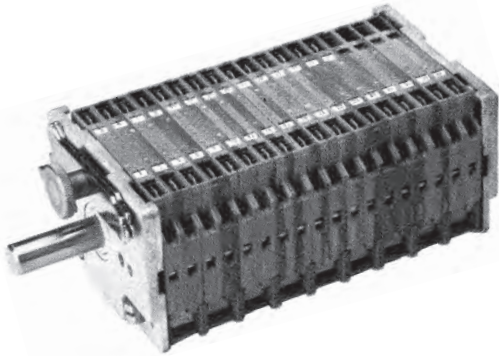
Type	No. of contact	Dimens. A	Dimens. C	Housing	Dimens. F	Dimens. G
2	2	50	75	U 23/20	180	202
4	4	75	100			
6	6	100	125			
8	8	125	150			
10	10	152	177			
12	12	177	202	U 23/28	260	280
14	14	202	227			
16	16	227	252			



Example for type-sign
Signal-cam controller
No. of contacts
Spring return



Special please describe
Aluminium housing
Link rod



Type NU3-09-...

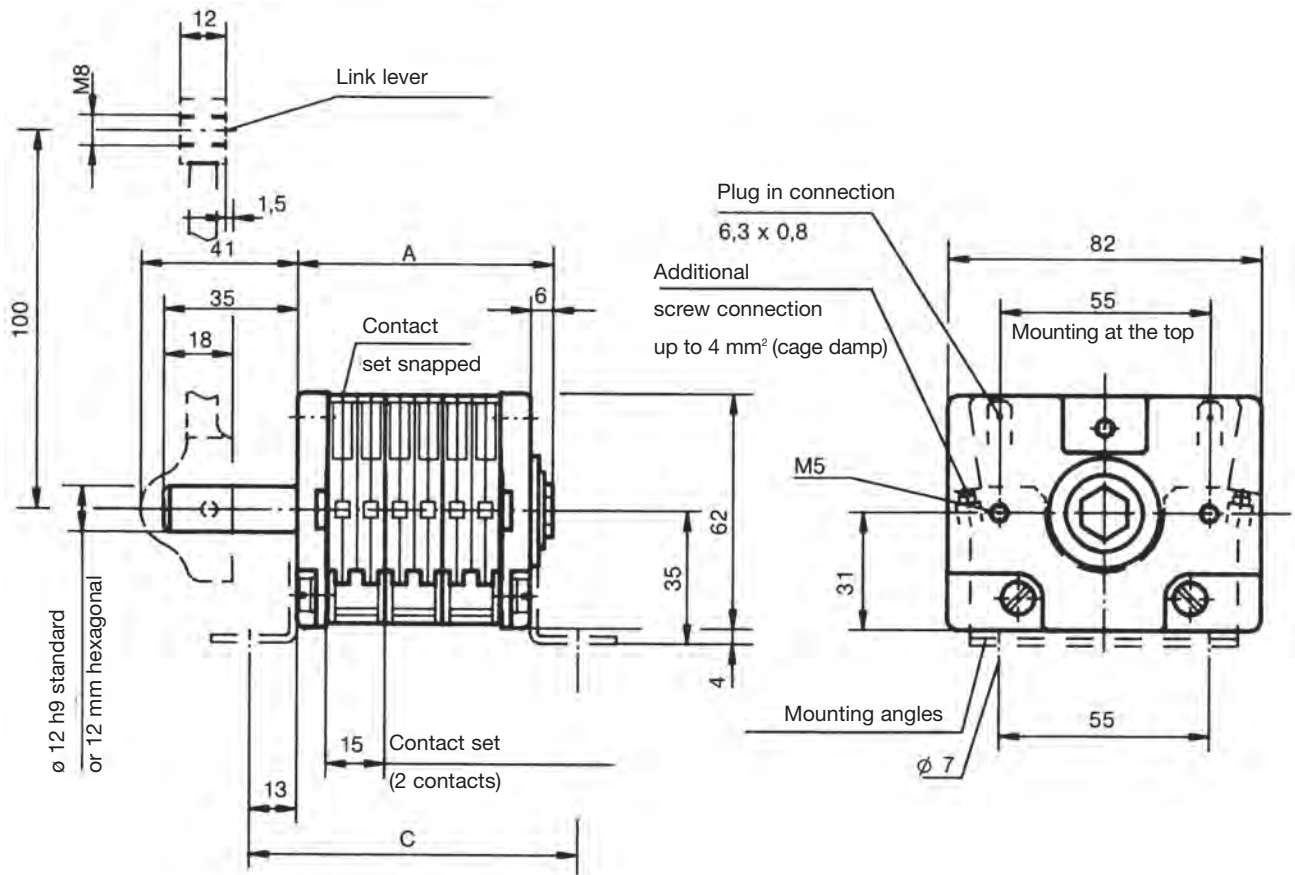
The cam controller NU 3 is used as a signal and annunciation switch in HV systems. This rugged switching device to IEC/EN 60947-5-1 has cam disks that can be programmed.

**The switching rating of the contacts (with positive opening and positive closed operations) is 8 A 250 V AC 15 or 2,5 A 250 V DC.
Time constant L/R = 20 ms.**

Mechanical life	1 million operating cycles
Permissible ambient temperature	Operation -40° C to +60° C Storage -50° C to +80° C
Climate resistance	
Damp heat constant	IEC 60068-2-78
Damp heat cyclic	IEC 60068-2-30
Degree of protection (in housing)	IP 54 IEC/EN 60529

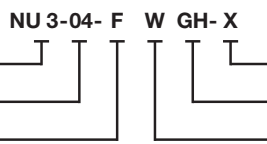
Technical data look catalog 5/100

Pos.				Weight gramm	Type	Price EURO
1	Signal-cam controller	No. of contacts 2		450	01	
2	with free shaftend 12 mm ø standard	4		600	02	
3	or 12 mm hexagonal	6		750	03	
4	Contacts with connector lugs	8		900	04	
5	Switching program to your	10		1050	05	
6	contact-arrangement	12		1200	06	
7		14		1350	07	
8		16		1500	08	
9		18		1650	09	
10		20		1800	10	
11		22		1950	11	
12		24		2100	12	
13		26		2250	13	
14		28		2400	14	
15		30		2550	15	
16		32		2700	16	
20	Contacts with additional screw connection each	2				
21	Second free shaftend 12 mm ø standard or 12 mm hexagonal				F	
22	Spring return in 0-position			110	Z	
23	Switching sequence 4-0-4					
24	Mounting angles 2 pieces each signal-cam controller			80	W	
25	Link lever for shaft 12 mm ø standard or 12 mm hexagonal			70	GH	

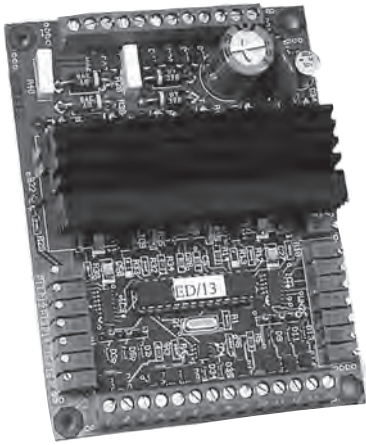


Type	No. of contacts	Dimension A	Dimension C
01	2	37	57
02	4	52	72
03	6	67	87
04	8	82	102
05	10	97	117
06	12	112	132
07	14	127	147
08	16	142	162
09	18	157	177
10	20	172	192
11	22	187	207
12	24	202	222
13	26	217	237
14	28	232	252
15	30	247	267
16	32	262	282

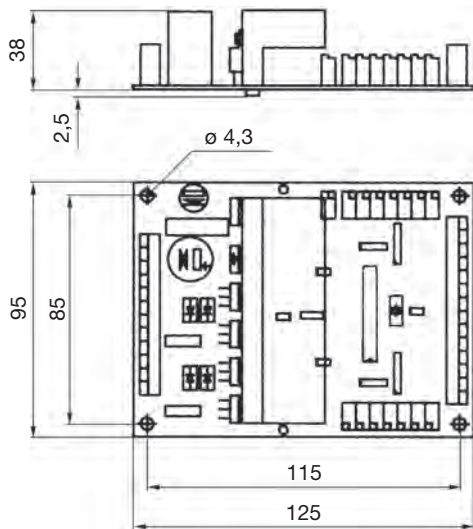
Example for type-sign
Signal-cam controller
No. of contacts
Second free shaftend



Special please describe
Link rod
Mounting angles



Type ES/43-10-...



The electronic control unit ES / 43 serves for control of proportional valves without position control.

Features:

- Stabilized voltage
- Chopper output stage with adjustable frequency
- Ramp time setting ON / OFF delay
- Creep speed circuit adjustable
- Solenoid current setting separate for minimum current and maximum current
- Output current controlled independently of temperature and solenoid
- Power output short-circuit-proof with overload protection
- Voltage input protected against polarity reversal
- Mechanical selection of direction by means of contacts
- Actuation of 4 proportional valves solenoid connections drawing ES / 43-10
- Actuation of 2 proportional valves solenoid connections drawing ES / 43-11
- LED operating voltage and working display
- Microprocessor technology therefore especially adaptable

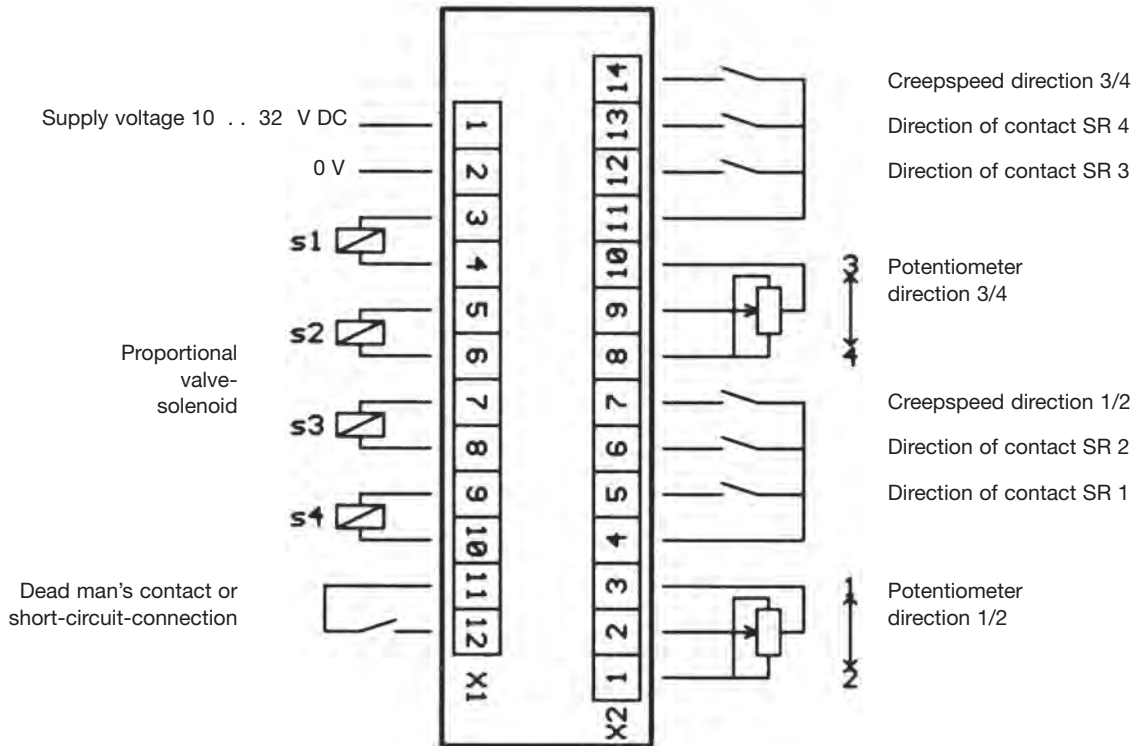
Characteristics:

- Supply voltage 10 ... 32 V DC
- Residual ripple 20%
- Control voltage range Ue 0 ... 5 V
- Control current Ie < 1 mA
- Dither frequency f 25 ... 250 Hz
- Proportional valve S 1-4 Output I min. 0 ... 1 A
- Output I max. = I min ... 2 A at 12 Volt
- Output I max. = I min ... 1 A at 24 Volt
- Ramp time setting t on 0,2 ... 25 sec
- t off 0,2 ... 25 sec
- Creep speed variable reduction 25 ... 75%
- Operating temperature -20°C to +60°C
- Storage temperature -40°C to +80°C

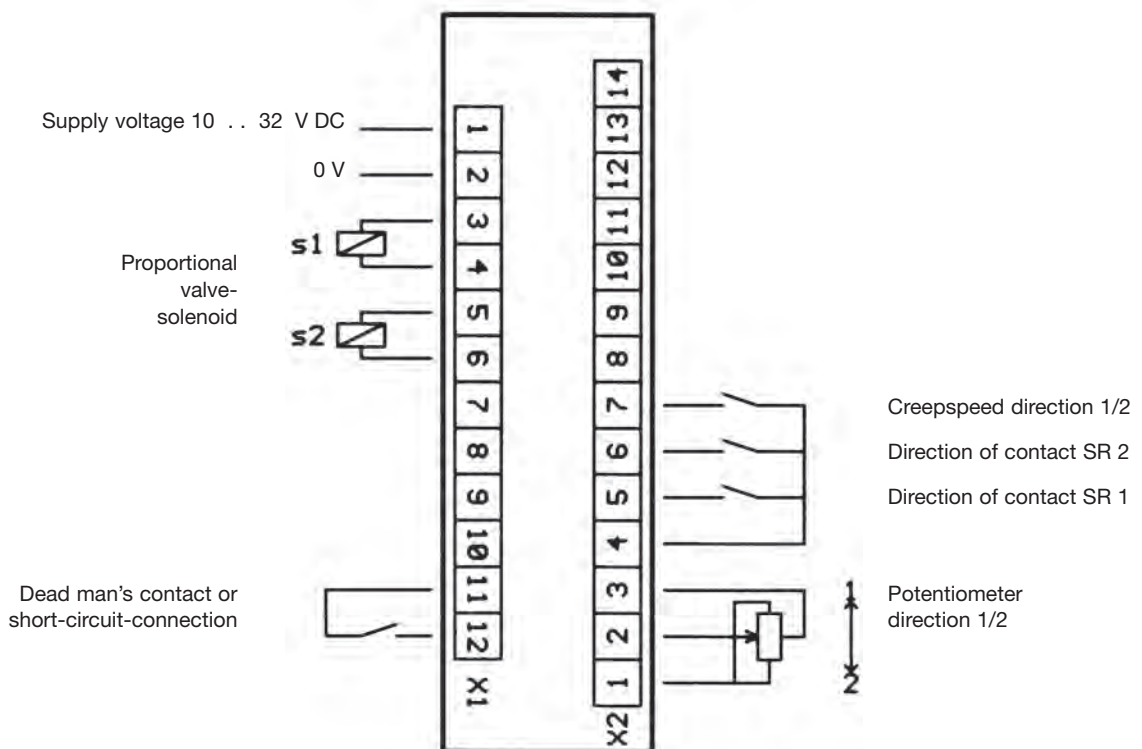
Pos.				Weight gramm	Type	Price EURO
1	Electronic control unit for 4 proportional valves solenoid			250	ES/43-10	
2	Electronic control unit for 2 proportional valves solenoid			200	ES/43-11	
3						



ES / 43-10 4 Proportional valves-solenoid



ES / 43-11 2 Proportional valves-solenoid



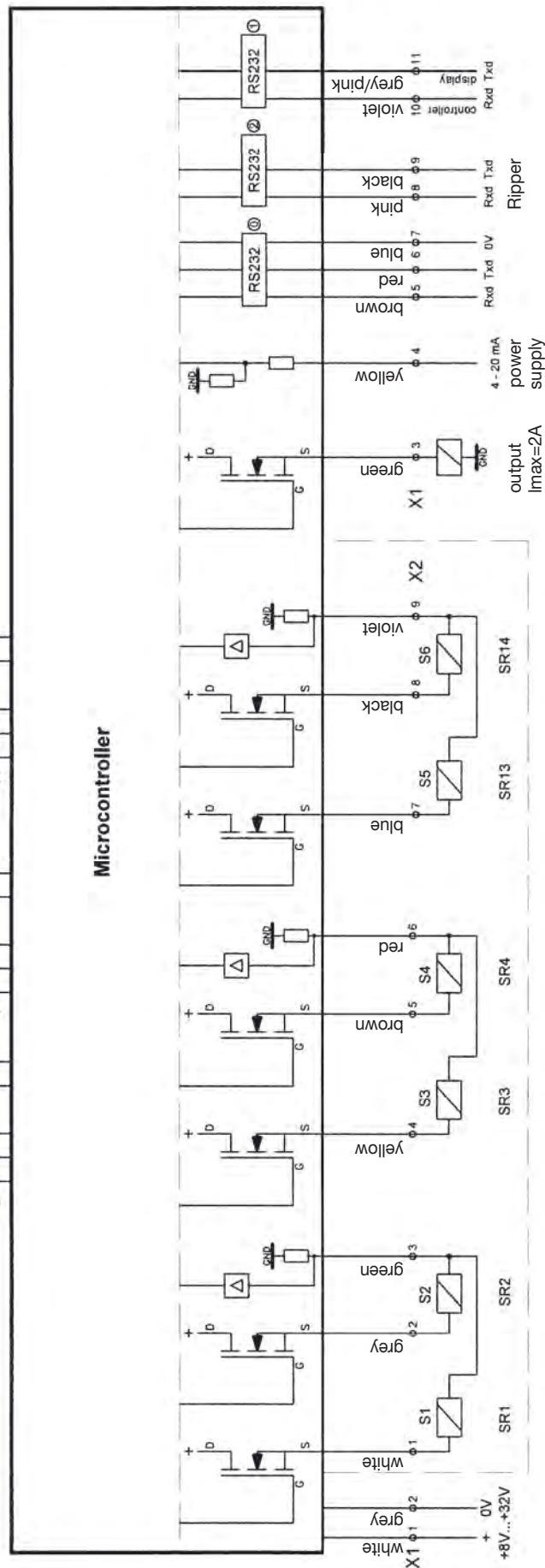
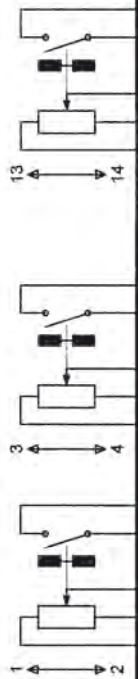
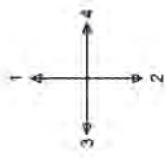


Pos.	for mounting on V 8 with potentiometer		Type	Weight gramm	Type	Price EURO
1	<p>Elektronic (Amplifier)</p> <p>Technical data:</p> <p>Power supply 8–32 V DC Current controlled PWM 0–1 A per axis can be a characteristic curve deposited</p> <p>Dither frequency 150 or 200 Hz adjustable</p> <p>Ramp time adjustable</p> <p>or</p> <p>Current input 4–20 mA Current output 2 A</p> <p>RS 232 interface with PC work parameter attitude and diagnosis</p> <p>Error journal for 41 errors with operating time active/inactively recognition</p> <p>Connector DT04-12P / DT06-12S</p>			250	EV01	
90	<p>Humidity protection (circuit board moulded) for use with high condensation</p>					



ES/61-10

directions



power supply: +8V ... +32V
 PWM-output: max 1A
 Frequency: 150/200 Hz ±10 Hz
 X1: 12 pol. „DEUTSCH“ Connector type: DT04-12P
 X2: 12 pol. „DEUTSCH“ Connector type: DT06-12S



Pos.	for mounting on: V 10, V 8, VV 8, D 8, S 2, SS2, P 10, P 11, P 12			Weight gramm	Type	Price EURO
10	Voltage output +0,5...2,5...4,5 Volt	ANALOG		150		
11	electronic for 1 axis				E011	
12	electronic for 2 axis				E012	
13	electronic for 3 axis				E013	
14	electronic for 4 axis				E014	
	Technical data: Power supply 4,6-5,5 VDC* Output +0,5...2,5...4,5 Volt (+ 5 mA) Output characteristic linear					
20	Voltage output +0,5...2,5...4,5 Volt	ANALOG		150		
21	electronic for 1 axis				E021	
22	electronic for 2 axis				E022	
23	electronic for 3 axis				E023	
24	electronic for 4 axis				E024	
	Technical data: Power supply 18-30 VDC* Output +0,5...2,5...4,5 Volt (+ 5 mA) Output characteristic linear					
30	Voltage output +0...5...10 Volt	ANALOG		150		
31	electronic for 1 axis				E031	
32	electronic for 2 axis				E032	
33	electronic for 3 axis				E033	
34	electronic for 4 axis				E034	
	Technical data: Power supply 18-30 VDC* Output +0...5...10 Volt (+ 5 mA) Output characteristic linear					
40	Voltage output +10...0...10 Volt	ANALOG		150		
41	electronic for 1 axis				E041	
42	electronic for 2 axis				E042	
43	electronic for 3 axis				E043	
44	electronic for 4 axis				E044	
	Technical data: Power supply 18-30 VDC* Output +10...0...10 Volt (+ 5 mA) Output characteristic linear					
50	Voltage output ±10 Volt	ANALOG		150		
51	electronic for 1 axis				E051	
52	electronic for 2 axis				E052	
53	electronic for 3 axis				E053	
54	electronic for 4 axis				E054	
	Technical data: Power supply 18-30 VDC* Output ±10 Volt (+ 5 mA) Output characteristic linear					
60	Voltage output +6...12...18 Volt PVG 32	ANALOG		150		
61	electronic for 1 axis				E061	
62	electronic for 2 axis				E062	
63	electronic for 3 axis				E063	
64	electronic for 4 axis				E064	
	Technical data: Power supply 18-30 VDC* Output +6...12...18 Volt (+ 5 mA) Output characteristic linear					
70						
71						
72						
73						
74						
80						
81						
82						
83						
84						
90	Humidity protection (circuit board moulded) for use with high condensation					
*	Other voltages on request					



Pos.	for mounting on: V 10, V 8, VV 8, D 8, S 2, SS2, P 10, P 11, P 12			Weight gramm	Type	Price EURO
10	output power +0...10...20 mA	ANALOG		150		
11	electronic for 1 axis				E211	
12	electronic for 2 axis				E212	
13	electronic for 3 axis				E213	
14	electronic for 4 axis				E214	
	Technical data: Power supply 18-30 VDC* Output +0...10...20 mA Output characteristic linear					
20	output power +20...0...20 mA	ANALOG		150		
21	electronic for 1 axis				E221	
22	electronic for 2 axis				E222	
23	electronic for 3 axis				E223	
24	electronic for 4 axis				E224	
	Technical data: Power supply 18-30 VDC* Output +0-20 mA Output characteristic linear					
30	output power +20...+4...+20 mA	ANALOG		150		
31	electronic for 1 axis				E231	
32	electronic for 2 axis				E232	
33	electronic for 3 axis				E233	
34	electronic for 4 axis				E234	
	Technical data: Power supply 18-30 VDC* Output +4-20 mA Output characteristic linear					
40	output power +4...+12...+20 mA	ANALOG		150		
41	electronic for 1 axis				E241	
42	electronic for 2 axis				E242	
43	electronic for 3 axis				E243	
44	electronic for 4 axis				E244	
	Technical data: Power supply 18-30 VDC* Output +4-12-20 mA Output characteristic linear					
50	output power ±20 mA	ANALOG		150		
51	electronic for 1 axis				E251	
52	electronic for 2 axis				E252	
53	electronic for 3 axis				E253	
54	electronic for 4 axis				E254	
	Technical data: Power supply 18-30 VDC* Output ±20 mA Output characteristic linear					
60						
61						
62						
63						
64						
70						
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90	Humidity protection (circuit board moulded) for use with high condensation					
*	Other voltages on request					



Pos.	for mounting on: V 25, V 85, VV 85			Weight gramm	Type	Price EURO
10	Voltage output +0,5...2,5...4,5 Volt	ANALOG		150		
11	electronic for 1 axis				E411	
12	electronic for 2 axis				E412	
13	electronic for 3 axis				E413	
14	electronic for 4 axis				E414	
	Technical data: Power supply 4,6-5,5 VDC* Output +0,5...2,5...4,5 Volt (+ 5 mA) Output characteristic linear					
20	Voltage output +0,5...2,5...4,5 Volt	ANALOG		150		
21	electronic for 1 axis				E421	
22	electronic for 2 axis				E422	
23	electronic for 3 axis				E423	
24	electronic for 4 axis				E424	
	Technical data: Power supply 18-30 VDC* Output +0,5...2,5...4,5 Volt (+ 5 mA) Output characteristic linear					
30	Voltage output +0...5...10 Volt	ANALOG		150		
31	electronic for 1 axis				E431	
32	electronic for 2 axis				E432	
33	electronic for 3 axis				E433	
34	electronic for 4 axis				E434	
	Technical data: Power supply 18-30 VDC* Output +0...5...10 Volt (+ 5 mA) Output characteristic linear					
40	Voltage output +10...0...10 Volt	ANALOG		150		
41	electronic for 1 axis				E441	
42	electronic for 2 axis				E442	
43	electronic for 3 axis				E443	
44	electronic for 4 axis				E444	
	Technical data: Power supply 18-30 VDC* Output +10...0...10 Volt (+ 5 mA) Output characteristic linear					
50	Voltage output ±10 Volt	ANALOG		150		
51	electronic for 1 axis				E451	
52	electronic for 2 axis				E452	
53	electronic for 3 axis				E453	
54	electronic for 4 axis				E454	
	Technical data: Power supply 18-30 VDC* Output ±10 Volt (+ 5 mA) Output characteristic linear					
60	Voltage output +6...12...18 Volt PVG 32	ANALOG		150		
61	electronic for 1 axis				E461	
62	electronic for 2 axis				E462	
63	electronic for 3 axis				E463	
64	electronic for 4 axis				E464	
	Technical data: Power supply 18-30 VDC* Output +6...12...18 Volt (+ 5 mA) Output characteristic linear					
70						
71						
72						
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80						
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82						
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84						
90	Humidity protection (circuit board moulded) for use with high condensation					
*	Other voltages on request					



Pos.	for mounting on: V 25, V 85, VV 85			Weight gramm	Type	Price EURO
10	output power +0...10...20 mA	ANALOG		150		
11	electronic for 1 axis				E611	
12	electronic for 2 axis				E612	
13	electronic for 3 axis				E613	
14	electronic for 4 axis				E614	
	Technical data: Power supply 18-30 VDC* Output +0...10...20 mA Output characteristic linear					
20	output power +20...0...20 mA	ANALOG		150		
21	electronic for 1 axis				E621	
22	electronic for 2 axis				E622	
23	electronic for 3 axis				E623	
24	electronic for 4 axis				E624	
	Technical data: Power supply 18-30 VDC* Output +0-20 mA Output characteristic linear					
30	output power +20...+4...+20 mA	ANALOG		150		
31	electronic for 1 axis				E631	
32	electronic for 2 axis				E632	
33	electronic for 3 axis				E633	
34	electronic for 4 axis				E634	
	Technical data: Power supply 18-30 VDC* Output +4-20 mA Output characteristic linear					
40	output power +4...+12...+20 mA	ANALOG		150		
41	electronic for 1 axis				E641	
42	electronic for 2 axis				E642	
43	electronic for 3 axis				E643	
44	electronic for 4 axis				E644	
	Technical data: Power supply 18-30 VDC* Output +4-12-20 mA Output characteristic linear					
50	output power ±20 mA	ANALOG		150		
51	electronic for 1 axis				E651	
52	electronic for 2 axis				E652	
53	electronic for 3 axis				E653	
54	electronic for 4 axis				E654	
	Technical data: Power supply 18-30 VDC* Output ±20 mA Output characteristic linear					
60						
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90	Humidity protection (circuit board moulded) for use with high condensation					
*	Other voltages on request					



Pos.	for mounting on: V 25, V 85, VV 85			Weight gramm	Type	Price EURO
10	8bit Gray-code	DIGITAL		150		
11	electronic for 1 axis				E811	
12	electronic for 2 axis				E812	
13	electronic for 3 axis				E813	
14	electronic for 4 axis				E814	
	Technical data: Power supply 18-30 VDC* Output PNP 24 V DC 10 mA Output characteristic linear					
20	8bit Binär-code	DIGITAL		150		
21	electronic for 1 axis				E821	
22	electronic for 2 axis				E822	
23	electronic for 3 axis				E823	
24	electronic for 4 axis				E824	
	Technical data: Power supply 18-30 VDC* Output PNP 24 V DC 10 mA Output characteristic linear					
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90	Humidity protection (circuit board moulded) for use with high condensation					
*	Other voltages on request					



Pos.	for mounting on: V 10, V 8, V 14, VV 8, D 8, P 10, P 11, P 12			Weight gramm	Type	Price EURO
1	<p>Electronic Profi-Bus DP</p> <p>Technical data: Power supply 18-32 V DC distinctively poled</p> <p> Profi-Bus Baud rate max. 12 MBit/s</p> <p> Address outside adjustable 0...99 by rotary switch (default 99)</p> <p> potentiometer output value 0 / 128 / 255 or 255 / 0 / 255</p> <p>Input 4 analog ports for 3 potentiometers (4-axis)</p> <p> 16 digital ports for 4 x 2 direction-contacts and for switches in the palm grip</p> <p> 16 digital externally ports for 16 switches</p> <p>Output 8 LED-outputs</p> <p>Connection D-SUB 9 socket (female insert)</p> <p>3 B-line</p> <p>4 RTS</p> <p>5 GND</p> <p>6 +5 V</p> <p>8 A-line</p> <p>Connector 2-pole</p> <p>1 24 V</p> <p>2 0 V</p> <p>Communication Profi-Bus DP (DIN 192 45 section 3)</p> <p>Ident-No. 068 BH</p>				EPB01	
90	Humidity protection (circuit board moulded) for use with high condensation					



Pos.	for mounting on: V 85, VV 85			Weight gramm	Type	Price EURO
1	<p>Electronic Profi-Bus DP</p> <p>Technical data: Power supply 18-32 V DC distinctively poled</p> <p>Profi-Bus Baud rate max. 12 MBit/s</p> <p>Address outside adjustable 0...99 by rotary switch (default 99)</p> <p>Hallsensors output value 0 / 128 / 255 or 255 / 0 / 255</p> <p>Input 4 analog ports for 3 potentiometers (4-axis)</p> <p>16 digital ports for 4 x 2 direction-contacts and for switches in the palm grip</p> <p>16 digital externally ports for 16 switches</p> <p>Output 8 LED-outputs</p> <p>Connection D-SUB 9 socket (female insert)</p> <p>3 B-line</p> <p>4 RTS</p> <p>5 GND</p> <p>6 +5 V</p> <p>8 A-line</p> <p>Connector 2-pole</p> <p>1 24 V</p> <p>2 0 V</p> <p>Communication Profi-Bus DP (DIN 192 45 section 3)</p> <p>Ident-No. 068 BH</p>			150	EPB11	
90	Humidity protection (circuit board moulded) for use with high condensation					



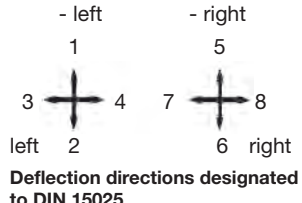
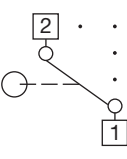
Pos.	for mounting on: V 10, V 8, VV 8, D 8, P 10, P 11, P 12			Weight gramm	Type	Price EURO
1	<p>Electronic CAN-Bus</p> <p>Technical data: Power supply 9-32 V DC distinctively poled</p> <p>CAN-Bus level: physical layer acc. ISO 11898</p> <p>Baud rate 125 kBit/s...1Mbit/s</p> <p>Bus-exclusion DIP switch hook up</p> <p>Identifier / CAN-open-ID adjustable by DIP switch</p> <p>Input 4 analog ports for 4 potentiometer (4-axis)</p> <p>8 digital ports for 4 x 2 direction-contacts</p> <p>8 digital externally ports for 8 switches</p> <p>Connection D-SUB 9 socket protection IP 65 (male)</p> <p>2 CAN-L in</p> <p>3 GND</p> <p>7 CAN-H in</p> <p>9 Supply voltage</p> <p>Connection D-SUB 9 socket protection IP 65 (female)</p> <p>2 CAN-L out</p> <p>3 GND</p> <p>7 CAN-H out</p> <p>9 Supply voltage</p> <p>Protocol CAN open according to CiA DS 301, SAE J 1939 or customer preference</p> <p>other functions upon request</p>			150	ECB01	
90	Humidity protection (circuit board moulded) for use with high condensation					



Pos.	for mounting on: V 25, V 85, VV 85			Weight gramm	Type	Price EURO
1	<p>Electronic CAN-Bus</p> <p>Technical data: Power supply 9-32 V DC distinctively poled</p> <p>CAN-Bus level: physical layer acc. ISO 11898</p> <p>Baud rate 125 kBit/s...1Mbit/s</p> <p>Input 9 analog ports for 9 potentiometer (4 axis)</p> <p>48 digital ports for 4 x 2 direction-contacts and for switches in the palm grip</p> <p>Output 12 LED-outputs</p> <p>Connection D-SUB 9 socket protection IP 65 (male)</p> <p>2 CAN-L in</p> <p>3 GND</p> <p>7 CAN-H in</p> <p>9 Supply voltage</p> <p>Connection D-SUB 9 socket protection IP 65 (female)</p> <p>2 CAN-L out</p> <p>3 GND</p> <p>7 CAN-H out</p> <p>9 Supply voltage</p> <p>Protocol CAN-Open according to CiA DS 301, SAE J 1939 or customer preference</p> <p>other functions upon request</p>			150	ECB11	
90	Humidity protection (circuit board moulded) for use with high condensation					



Pos.	Type	Type	Pos.	Type	Type
01	MS 11	A01	12	MS 214	A12
02	MS 12	A02	13	MS 224	A13
03	MS 13	A03	14	MS 25	A14
04	MS 14	A04	15	MS 26	A15
05	MS 21	A05	16	MS 0	A98
06	MS 22	A06	17	Contact arrangement special	A99
07	MS 212	A07	18	Contact in 0-Position normally closed (NC) Additional code - 0	A...0
08	MS 222	A08	19	Contact in 0-Position normally open (NO) Additional code - 1	A...1
09	MS 23	A09	20	Potentiometer MSP	
10	MS 213	A10	21	Micro change over contact for control handle with dead man's button signal button push button	
11	MS 24	A11		Contact 5 05 = direction 1/4/5/8 Contact 3 03 = direction 2/3/6/7	





Detents:

position of operator (direction)					switching sequence detent no.
bottom U		0	top O		
2	1	0	1	2	
R			R		MS31
B	B			R	MS32
R			B	B	MS33
R	R		R	R	MS34
B	B		R	R	MS35
R	R		B	B	MS36
T			T		MS37
B	B		T		MS38
T			B	B	MS39
B	B		T	T	MS40
T	T		B	B	MS41
R			T		MS42
T			R		MS43
R	T		T	R	MS44
B	B		T	R	MS45
R	T		B	B	MS46
B	R		R	R	MS47

R=rest
B=blocked
T=tip

position of operator (direction)					switching sequence detent no.
bottom U		0	top O		
2	1	0	1	2	
MS48	R	T		T	B
MS49	B	T		T	R
MS50	T	T		T	T
MS51	B	R		R	B
MS52	R			T	R
MS53	R				R
MS54	B	T		T	B
MS55	R	R		T	R
MS56	T	T		T	R
MS57	R	T			T
MS58	T	R		R	R
MS59	T			T	R
MS60	R	T		T	T
MS61	B	T		R	R
MS62	R			R	R

Ordering information: special version

Detents

R=rest
B=blocked
T=tip

position of operator (direction)					switching sequence microswitch
bottom U		0	top O		
2	1	0	1	2	
					1
					2
					3
					4
					5

Switching program

X = contact closed
X-X = contact continuously closed

position of operator (direction)					switching sequence microswitch
bottom U		0	top O		
2	1	0	1	2	
					1
					2
					3
					4
					5

Switching program:

position of operator (direction)					switching sequence program no.
bottom U		0	top O		
2	1	0	1	2	
					01
					02
o					03
c					04
k					05
e					06
o					07
d					08
					09
					10
					11
					12
					13
					14
					15
					16
					17
					18
					19
					20
					21
					22
					23
					24
					25
					26

the shown switching sequences apply to the microswitch contacts 1/2 (NC)

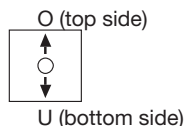
X = contact closed
X-X = contact continuously closed

position of operator (direction)					switching sequence program no.
bottom U		0	top O		
2	1	0	1	2	
					27
					28
					29
					30
					31
					32
					33
					34
					35
					36
					37
					38
					39
					40
					41
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					44
					45
					46
					47
					48
					49
					50
					51

Required ordering information for

)))\$. ()

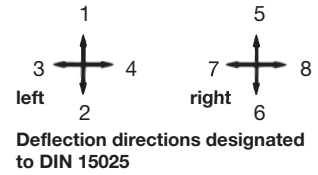
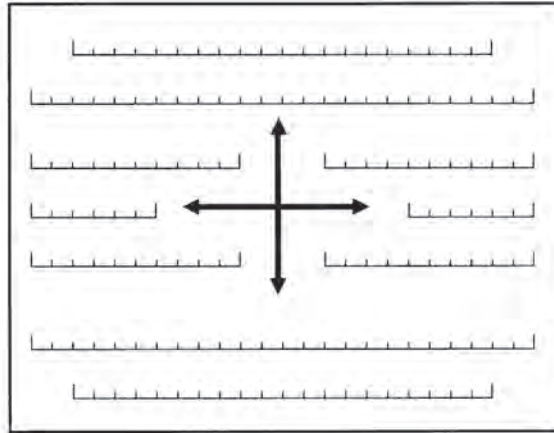
- handle design no.
- contact material standard silver (Ag) S
 Special gold plated (Au) G
- contact: snap action switch
) %) + % + % + ,) %
- terminals: screwed contact no. 1
 fast-on terminal 6,3x0,8mm no. 2
 cage clamp connection no. 3
 connector no. 4
- color of centering ring: black anodized 0
 alu coloured anodized 8
- anti twist device: V





Customer _____ Order No. _____

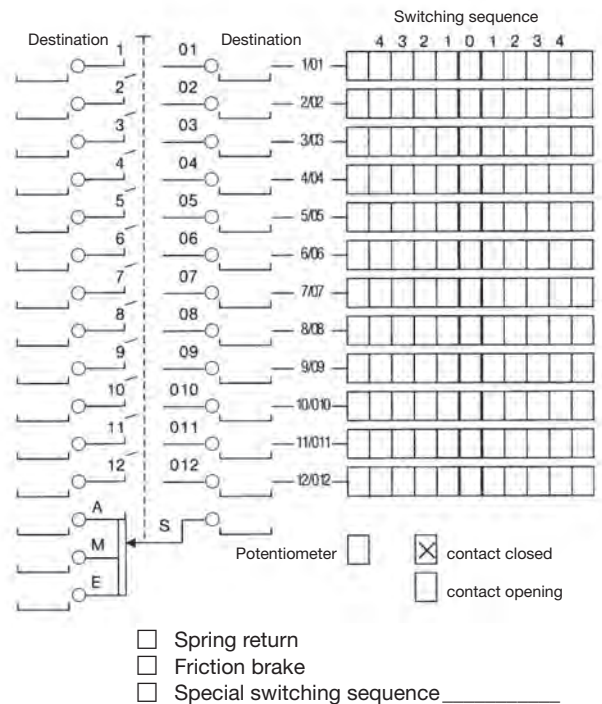
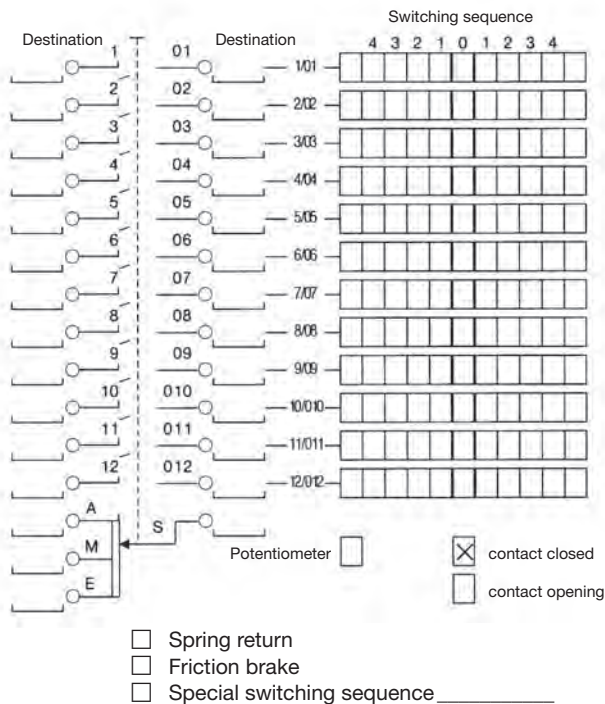
Multi-axis controller
Left / right
Indicating label
Black
Engraved white
Lettering height
3,5 mm



Direction 1-2 / 5-6 _____ Direction 3-4 / 7-8 _____

Switching program _____ Switching program _____

Drive _____ Plant ref. _____ Drive _____ Plant ref. _____



Additional functions in the control-handle _____

Dead man's button T Signal button H Push button D
 Destination _____ Destination _____ Function _____ Destination _____

Control-handle long or short _____ mm _____

Gate cross-shaped Gate special-shaped (enclose drawing)

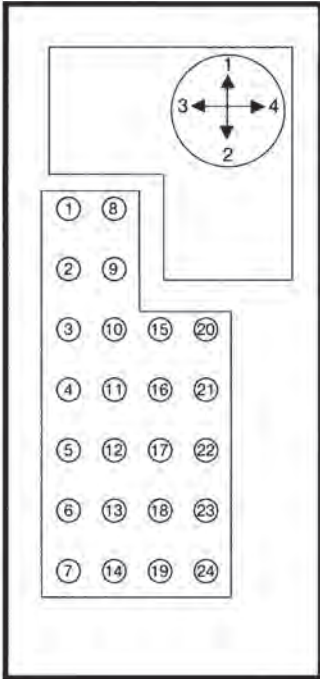
Type key: Type _____

X = _____



Customer _____ Order No. _____

Equipment box left



Position No.	Type	Colour	Label text (max. 2 x 12 characters)	Plant ref.	Destination	Notes
1	_____	_____	_____	_____	_____	_____
2	_____	_____	_____	_____	_____	_____
3	_____	_____	_____	_____	_____	_____
4	_____	_____	_____	_____	_____	_____
5	_____	_____	_____	_____	_____	_____
6	_____	_____	_____	_____	_____	_____
7	_____	_____	_____	_____	_____	_____
8	_____	_____	_____	_____	_____	_____
9	_____	_____	_____	_____	_____	_____
10	_____	_____	_____	_____	_____	_____
11	_____	_____	_____	_____	_____	_____
12	_____	_____	_____	_____	_____	_____
13	_____	_____	_____	_____	_____	_____
14	_____	_____	_____	_____	_____	_____
15	_____	_____	_____	_____	_____	_____
16	_____	_____	_____	_____	_____	_____
17	_____	_____	_____	_____	_____	_____
18	_____	_____	_____	_____	_____	_____
19	_____	_____	_____	_____	_____	_____
20	_____	_____	_____	_____	_____	_____
21	_____	_____	_____	_____	_____	_____
22	_____	_____	_____	_____	_____	_____
23	_____	_____	_____	_____	_____	_____
24	_____	_____	_____	_____	_____	_____

Maximum installation of command and indicating devices 22 (see 1/360) in our control units and housings if our multi-axis controllers V 62 (see 1/100) are used. Additional command and indicating devices can be installed if multi-axis controllers V 64 or V 11 (see 1/110) are used. (please enquire)

Control unit (see 2/030ff)

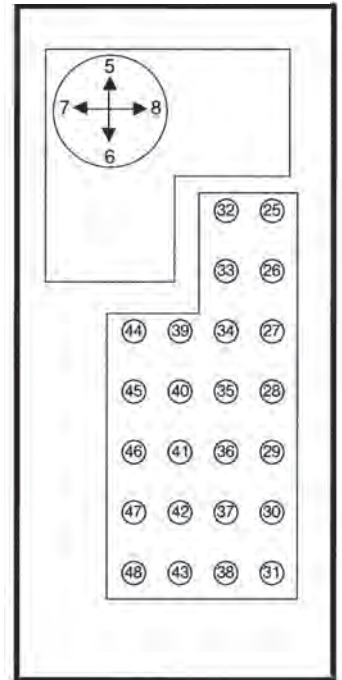
Type		No. of pieces max.
KST 3	1 - 6, 8 - 13, 15 - 18	16
KST 41/181	1 - 5, 10 - 12	8
KST 42/182	1 - 5, 8 - 12, 15 - 17	13
KST 51/151	3 - 7, 10 - 14, 15 - 19, 20 - 24	20
KST 52/54/152/154	1 - 24	24
KST 6	3 - 4, 10 - 11, 15 - 16	6
KST 7	1 - 24	24
KST 75	1 - 19	19



Customer _____ Order No. _____

Position No.	Type	Colour	Label text (max. 2 x 12 characters)	Plant ref.	Destination	Notes
25	_____	_____	_____	_____	_____	_____
26	_____	_____	_____	_____	_____	_____
27	_____	_____	_____	_____	_____	_____
28	_____	_____	_____	_____	_____	_____
29	_____	_____	_____	_____	_____	_____
30	_____	_____	_____	_____	_____	_____
31	_____	_____	_____	_____	_____	_____
32	_____	_____	_____	_____	_____	_____
33	_____	_____	_____	_____	_____	_____
34	_____	_____	_____	_____	_____	_____
35	_____	_____	_____	_____	_____	_____
36	_____	_____	_____	_____	_____	_____
37	_____	_____	_____	_____	_____	_____
38	_____	_____	_____	_____	_____	_____
39	_____	_____	_____	_____	_____	_____
40	_____	_____	_____	_____	_____	_____
41	_____	_____	_____	_____	_____	_____
42	_____	_____	_____	_____	_____	_____
43	_____	_____	_____	_____	_____	_____
44	_____	_____	_____	_____	_____	_____
45	_____	_____	_____	_____	_____	_____
46	_____	_____	_____	_____	_____	_____
47	_____	_____	_____	_____	_____	_____
48	_____	_____	_____	_____	_____	_____

Equipment box right



Maximum installation of command and indicating devices 22 (see 1/360) in our control units and housings if our multi-axis controllers V 62 (see 1/100) are used. Additional command and indicating devices can be installed if multi-axis controllers V 64 or V 11 (see 1/110) are used. (please enquire)

	No. of pieces max.	Control unit (see 2/030ff) Type
25 - 30, 32 - 37, 39 - 42	16	KST 3
25 - 29, 34 - 36	8	KST 41/181
25 - 29, 32 - 36, 39 - 41	13	KST 42/182
27 - 31, 34 - 38, 39 - 43, 44 - 48	20	KST 51/151
25 - 48	24	KST 52/54/152/154
27 - 28, 34 - 35, 39 - 40	6	KST 6
25 - 48	24	KST 7
25 - 43	19	KST 75



Customer _____ Order No. _____

Equipment box left	Position No.	Type	Colour	Label text (max. 2 x 12 characters)	Plant ref.	Destination	Notes
<p>Max. 6 pcs. installation of command and indicating devices 22 (see 1/360) or 1 pcs. monitoring device 72 x 72 mm</p> <p>Multi-axis controller V 64 (see 1/100) or V 11 (see 1/110)</p> <p>Max. 3 pcs. installation of command and indicating devices 22 (see 1/360)</p> <p>Place to put on devices</p>	1	_____	_____	_____	_____	_____	_____
	2	_____	_____	_____	_____	_____	_____
	3	_____	_____	_____	_____	_____	_____
	4	_____	_____	_____	_____	_____	_____
	5	_____	_____	_____	_____	_____	_____
	6	_____	_____	_____	_____	_____	_____
	7	_____	_____	_____	_____	_____	_____
	8	_____	_____	_____	_____	_____	_____
	9	_____	_____	_____	_____	_____	_____
	10	_____	_____	_____	_____	_____	_____
	11	_____	_____	_____	_____	_____	_____
	12	_____	_____	_____	_____	_____	_____

Equipment box right	Position No.	Type	Colour	Label text (max. 2 x 12 characters)	Plant ref.	Destination	Notes
<p>Max. 6 pcs. installation of command and indicating devices 22 (see 1/360) or 1 pcs. monitoring device 72 x 72 mm</p> <p>Multi-axis controller V 64 (see 1/100) or V 11 (see 1/110)</p> <p>Max. 3 pcs. installation of command and indicating devices 22 (see 1/360)</p> <p>Place to put on devices</p>	13	_____	_____	_____	_____	_____	_____
	14	_____	_____	_____	_____	_____	_____
	15	_____	_____	_____	_____	_____	_____
	16	_____	_____	_____	_____	_____	_____
	17	_____	_____	_____	_____	_____	_____
	18	_____	_____	_____	_____	_____	_____
	19	_____	_____	_____	_____	_____	_____
	20	_____	_____	_____	_____	_____	_____
	21	_____	_____	_____	_____	_____	_____
	22	_____	_____	_____	_____	_____	_____
	23	_____	_____	_____	_____	_____	_____
	24	_____	_____	_____	_____	_____	_____

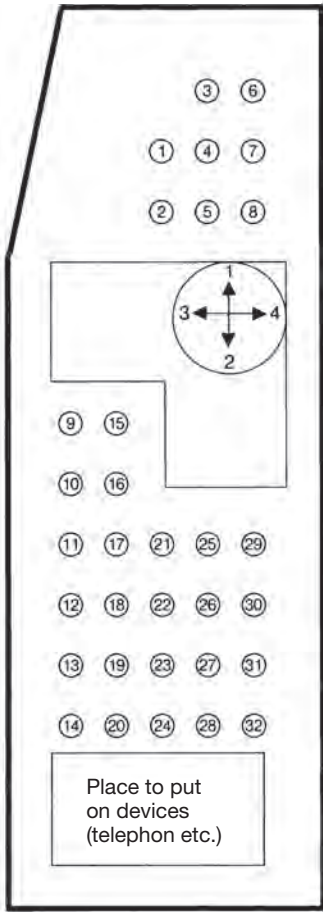


A large grid of graph paper for technical drawings, consisting of approximately 40 columns and 60 rows of small squares.



Customer _____ Order No. _____

Equipment box left



Position Nr.	Type	Colour	Label text (max. 2 x 12 characters)	Plant ref.	Destination	Notes
1	_____	_____	_____	_____	_____	_____
2	_____	_____	_____	_____	_____	_____
3	_____	_____	_____	_____	_____	_____
4	_____	_____	_____	_____	_____	_____
5	_____	_____	_____	_____	_____	_____
6	_____	_____	_____	_____	_____	_____
7	_____	_____	_____	_____	_____	_____
8	_____	_____	_____	_____	_____	_____
9	_____	_____	_____	_____	_____	_____
10	_____	_____	_____	_____	_____	_____
11	_____	_____	_____	_____	_____	_____
12	_____	_____	_____	_____	_____	_____
13	_____	_____	_____	_____	_____	_____
14	_____	_____	_____	_____	_____	_____
15	_____	_____	_____	_____	_____	_____
16	_____	_____	_____	_____	_____	_____
17	_____	_____	_____	_____	_____	_____
18	_____	_____	_____	_____	_____	_____
19	_____	_____	_____	_____	_____	_____
20	_____	_____	_____	_____	_____	_____
21	_____	_____	_____	_____	_____	_____
22	_____	_____	_____	_____	_____	_____
23	_____	_____	_____	_____	_____	_____
24	_____	_____	_____	_____	_____	_____
25	_____	_____	_____	_____	_____	_____
26	_____	_____	_____	_____	_____	_____
27	_____	_____	_____	_____	_____	_____
28	_____	_____	_____	_____	_____	_____
29	_____	_____	_____	_____	_____	_____
30	_____	_____	_____	_____	_____	_____
31	_____	_____	_____	_____	_____	_____
32	_____	_____	_____	_____	_____	_____

Maximum installation of command and indicating devices 22 (see 1/360) if our multi-axis controllers V 62 (see 1/100) are used.

Additional command and indicating devices can be installed if multi-axis controller V 64 or V 11 (see 1/110) are used.
(please enquire)

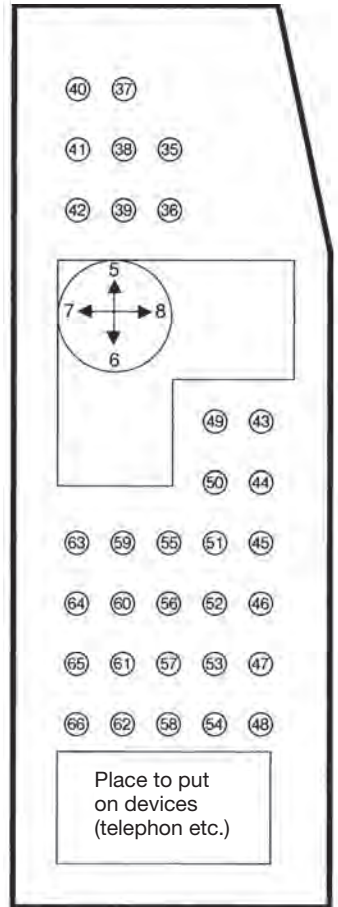
Pos. 1-8 alternative
max. 2 pcs. monitoring
devices 72 x 72 mm



Customer _____ Order No. _____

Position Nr.	Type	Colour	Label text (max. 2 x 12 characters)	Plant ref.	Destination	Notes
35	_____	_____	_____	_____	_____	_____
36	_____	_____	_____	_____	_____	_____
37	_____	_____	_____	_____	_____	_____
38	_____	_____	_____	_____	_____	_____
39	_____	_____	_____	_____	_____	_____
40	_____	_____	_____	_____	_____	_____
41	_____	_____	_____	_____	_____	_____
42	_____	_____	_____	_____	_____	_____
43	_____	_____	_____	_____	_____	_____
44	_____	_____	_____	_____	_____	_____
45	_____	_____	_____	_____	_____	_____
46	_____	_____	_____	_____	_____	_____
47	_____	_____	_____	_____	_____	_____
48	_____	_____	_____	_____	_____	_____
49	_____	_____	_____	_____	_____	_____
50	_____	_____	_____	_____	_____	_____
51	_____	_____	_____	_____	_____	_____
52	_____	_____	_____	_____	_____	_____
53	_____	_____	_____	_____	_____	_____
54	_____	_____	_____	_____	_____	_____
55	_____	_____	_____	_____	_____	_____
56	_____	_____	_____	_____	_____	_____
57	_____	_____	_____	_____	_____	_____
58	_____	_____	_____	_____	_____	_____
59	_____	_____	_____	_____	_____	_____
60	_____	_____	_____	_____	_____	_____
61	_____	_____	_____	_____	_____	_____
62	_____	_____	_____	_____	_____	_____
63	_____	_____	_____	_____	_____	_____
64	_____	_____	_____	_____	_____	_____
65	_____	_____	_____	_____	_____	_____
66	_____	_____	_____	_____	_____	_____

Equipment box right

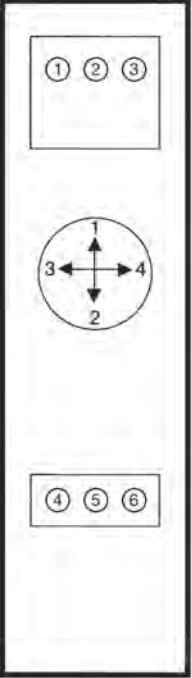


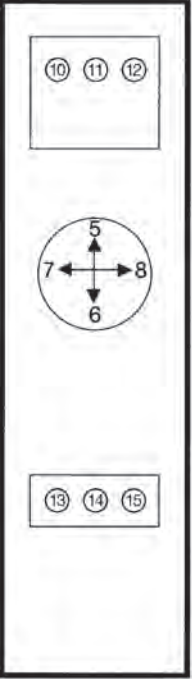
Maximum installation of command and indicating devices 22 (see 1/360) if our multiaxis controllers V 62 (see 1/100) are used. Additional command and indicating devices can be installed if multi-axis controller V 64 or V 11 (see 1/110) are used. (please enquire)

Pos. 35-42 alternative max. 2 pcs. monitoring devices 72 x 72 mm



Customer _____ Order No. _____

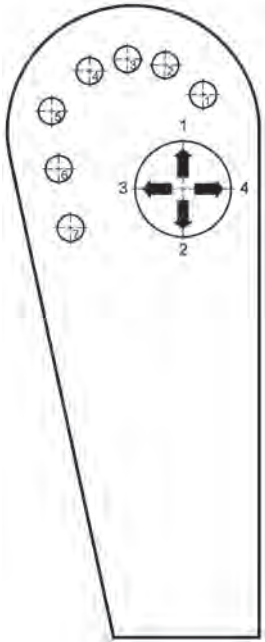
Equipment box left	Position No.	Type	Colour	Label text (max. 2 x 12 characters)	Plant ref.	Destination	Notes
 <p>Max. 3 pcs. installation of command and indicating devices 22 (see 1/360)</p> <p>Multi-axis controller V 11, V 14, V 25, V 85 (see 1/110ff)</p> <p>Max. 3 pcs. installation of command and indicating devices 22 (see 1/360)</p>	1	_____	_____	_____	_____	_____	_____
	2	_____	_____	_____	_____	_____	_____
	3	_____	_____	_____	_____	_____	_____
	4	_____	_____	_____	_____	_____	_____
	5	_____	_____	_____	_____	_____	_____
	6	_____	_____	_____	_____	_____	_____
	7	_____	_____	_____	_____	_____	_____
	8	_____	_____	_____	_____	_____	_____
	9	_____	_____	_____	_____	_____	_____

Equipment box right	Position No.	Type	Colour	Label text (max. 2 x 12 characters)	Plant ref.	Destination	Notes
 <p>Max. 3 pcs. installation of command and indicating devices 22 (see 1/360)</p> <p>Multi-axis controller V 11, V 14, V 25, V 85 (see 1/110ff)</p> <p>Max. 3 pcs. installation of command and indicating devices 22 (see 1/360)</p>	10	_____	_____	_____	_____	_____	_____
	11	_____	_____	_____	_____	_____	_____
	12	_____	_____	_____	_____	_____	_____
	13	_____	_____	_____	_____	_____	_____
	14	_____	_____	_____	_____	_____	_____
	15	_____	_____	_____	_____	_____	_____
	16	_____	_____	_____	_____	_____	_____
	17	_____	_____	_____	_____	_____	_____
	18	_____	_____	_____	_____	_____	_____

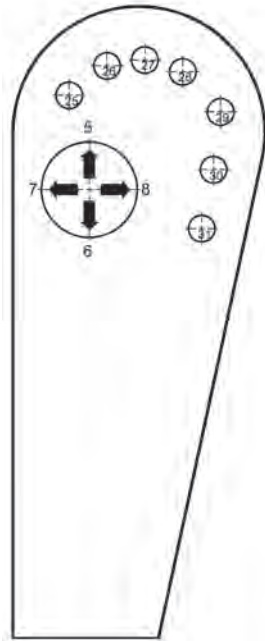


Customer _____ Order No. _____

Equipment box left	Position No.	Type	Colour	Label text (max. 2 x 12 characters)	Plant-ref.	Destination	Notes
Multi axis controller V 11, V 14, V 25, V 85 see 1/110ff max. 7 installations of command and indicating devices 22 (see 1/360)	1	_____	_____	_____	_____	_____	_____
	2	_____	_____	_____	_____	_____	_____
	3	_____	_____	_____	_____	_____	_____
	4	_____	_____	_____	_____	_____	_____
	5	_____	_____	_____	_____	_____	_____
	6	_____	_____	_____	_____	_____	_____
	7	_____	_____	_____	_____	_____	_____
	8	_____	_____	_____	_____	_____	_____
	9	_____	_____	_____	_____	_____	_____



Equipment box right	25	_____	_____	_____	_____	_____	_____
Multi axis controller V 11, V 14, V 25, V 85 see 1/110ff max. 7 installations of command and indicating devices 22 (see 1/360)	26	_____	_____	_____	_____	_____	_____
	27	_____	_____	_____	_____	_____	_____
	28	_____	_____	_____	_____	_____	_____
	29	_____	_____	_____	_____	_____	_____
	30	_____	_____	_____	_____	_____	_____
	31	_____	_____	_____	_____	_____	_____
			_____	_____	_____	_____	_____





Utilization categories for control switches to IEC/EN 60947-5-1.

Type of current	Utilization category	Typical examples of application	Normal conditions of use					
			Make			Break		
		I = current made, I _c = current broken I _e = rated operational current, U = voltage before make U _e = rated operational voltage U _r = recovery voltage t _{0,95} = time in ms, to reach 95% of the steady-state current. P = U _e · I _e = steady-state power consumption in watts	$\frac{I}{I_e}$	$\frac{U}{U_e}$	cos φ	$\frac{I_c}{I_e}$	$\frac{U_r}{U_e}$	cos φ
AC	AC 12	Control of resistive loads and solid state loads with isolation by opto couplers	1	1	0,9	1	1	0,9
	AC 15	Control of a.c. electromagnetic loads (> 72 VA)	10	1	0,3	1	1	0,3
			$\frac{I}{I_e}$	$\frac{U}{U_e}$	t 0,95	$\frac{I_c}{I_e}$	$\frac{U_r}{U_e}$	t 0,95
DC	DC 12	Control of resistive loads and solid state loads with isolation by opto couplers	1	1	1 ms	1	1	1 ms
	DC 13	Control of d.c. electromagnets	1	1	6 · P	1	1	6 · P

The value 6 · P results from an empirical relationship with is found to represent most d.c. magnetic loads to an upper limit of P = 50 W viz 6 · P = 300 ms. Loads having power consumption greater than 50 W are assumed to consist of smaller loads in parallel. Therefore 300 ms is to be an upper limit, irrespective of the power consumption value.

Attach our switching device	V 6 S 6 N 61	N 6 N 62	VV 6 DD 64	V 11	V 5 S 2-S 23	VV 5 SS2-SS21	V 8 V 85 D 8	VV 8 VV 85 D 3 S 3	V 10 V 25 S 1	V 14 S 14	V 3	dead man's button signal button push button
Rated isolation voltage in Volt Ui	250		250	250	250	250	110	110	110	250	500	250
Rated operational voltage in Volt Ue	250		250	250	250	250	110	110	110	250	350	250
Rated operational current in Ampere Ie AC 12	6 or 16		6 or 16	6 or 16	10	10	2	2	2	6	16	6
	AC 15	2 4	2 4	2 4	2	2	0,5	0,5	0,5	2	4	2
Contacts gold-coated	DC 12 24 V	6 8	6 8	6 8	4	4	2	2	2	6	8	4
	48 V	2 4	2 4	2 4	2	2	1	1	1	2	4	2
	110 V	0,5 1	0,5 1	0,5 1	0,2	0,2	0,1	0,1	0,1	0,5	1	0,2
	220 V	0,1 0,5	0,1 0,5	0,1 0,5	0,1	0,1				0,1	0,5	0,1
	24 V	5 mA	5 mA	5 mA	5 mA	5 mA	5 mA	5 mA	5 mA	5 mA	5 mA	5 mA
DC 13	24 V	1	1	1	3	3	1,5	1,5	1,5	1	1	3
	48 V	0,5	0,5	0,5	1,5	1,5	0,5	0,5	0,5	0,5	0,5	1,5
	110 V	0,2	0,2	0,2	0,1	0,1	0,05	0,05	0,05	0,2	0,2	0,1
	220 V	0,05	0,05	0,05	0,05	0,05				0,05	0,05	0,05
Short-circuit-protection in Ampere Fuse 9 L Circuit-breaker G-characteristic	6 16		6 16	6 16	10	10	4	4	4	6	16	6
	6 16		6 16	6 16	10	10	4	4	4	6	16	6
Terminal screws Plug-in connection CAGE CLAMP® connection is a registered trademark of WAGO Kontakttechnik GmbH Germany	M 3,5		M 3,5	M 3,5	M 3,5	M 3,5	Solder terminal				M 4	M 3,5
	2,5 mm ²		2,5 mm ²	2,5 mm ²	6,3 x 0,8	6,3 x 0,8				1,5 mm ²	6,3 x 0,8	6,3 x 0,8
Conductor sizes in mm ² finely stranded with end steeves	1,5		1,5	1,5	1,5	1,5	0,5	0,5	0,5	1	1,5	1,5
Mechanical life in million (operation cycles) max. switching frequency c/h 1000	10		20	10	6	10	8	12	8	6	6	10
Mechanical shock resistance to IEC 68-2-27	Shock-amplitude > 15 Shock duration 20 ms											
Clearances and creepage distances to IEC 947-1; 2.5.46.51	Overvoltage category III pollution grade 3											
Degree of protection to IEC/EN 605290	1. numeral protection of contact and foreign bodies						2. numeral protection of water					
	IP 00 No protection						No protection					
	IP 54 Protection deposits of dust						Protection splashing of water					
	IP 65 Protection complete of dust						Protection hosed of water					
	IP 66 Protection complete of dust						Protection hosed strong of water					



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