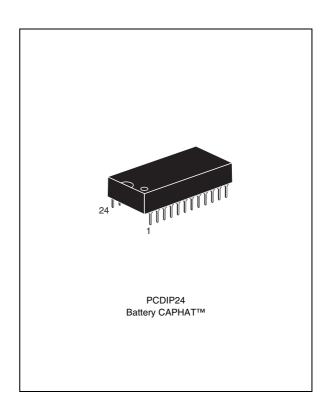


# 5 V, 16 Kbit (2 Kb x 8) ZEROPOWER® SRAM

## **Features**

- Integrated, ultra low power SRAM and powerfail control circuit
- Unlimited WRITE cycles
- READ cycle time equals WRITE cycle time
- Automatic power-fail chip deselect and WRITE protection
- WRITE protect voltages (V<sub>PFD</sub> = power-fail deselect voltage):
  - M48Z02:  $V_{CC}$ = 4.75 to 5.5 V; 4.5 V  $\leq$  V<sub>PFD</sub>  $\leq$  4.75 V
  - $\begin{array}{ll} & \text{M48Z12: V}_{\text{CC}}\text{= 4.5 to 5.5 V;} \\ & \text{4.2 V} \leq \text{V}_{\text{PFD}} \leq \text{4.5 V} \end{array}$
- Self-contained battery in the CAPHAT<sup>TM</sup> DIP package
- Pin and function compatible with JEDEC standard 2 K x 8 SRAMs
- RoHS compliant
  - Lead-free second level interconnect



Contents M48Z02, M48Z12

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Doc ID 2420 Rev 9

M48Z02, M48Z12 Description

## 1 Description

The M48Z02/12 ZEROPOWER $^{\circledR}$  RAM is a 2 K x 8 non-volatile static RAM which is pin and function compatible with the DS1220.

A special 24-pin, 600 mil DIP CAPHAT™ package houses the M48Z02/12 silicon with a long-life lithium button cell to form a highly integrated battery-backed memory solution.

The M48Z02/12 button cell has sufficient capacity and storage life to maintain data functionality for an accumulated time period of at least 10 years in the absence of power over commercial operating temperature range.

The M48Z02/12 is a non-volatile pin and function equivalent to any JEDEC standard 2 K x 8 SRAM. It also easily fits into many ROM, EPROM, and EEPROM sockets, providing the non-volatility of PROMs without any requirement for special WRITE timing or limitations on the number of WRITEs that can be performed.



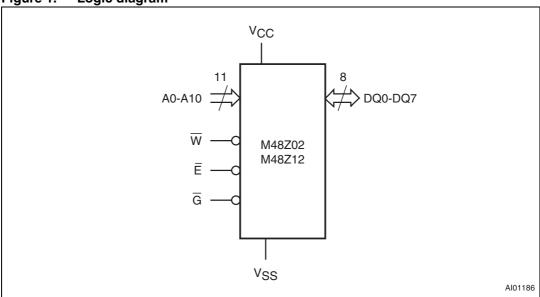


Table 1. Signal names

A0-A10	Address inputs
DQ0-DQ7	Data inputs / outputs
Ē	Chip enable
G	Output enable
W	WRITE enable
V <sub>CC</sub>	Supply voltage
V <sub>SS</sub>	Ground

Description M48Z02, M48Z12

Figure 2. DIP connections

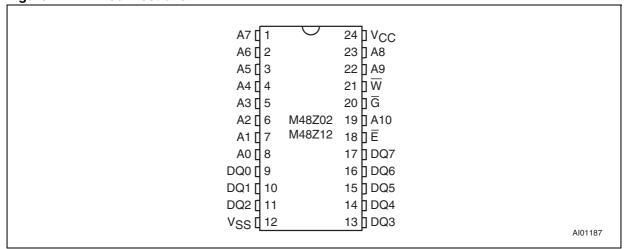
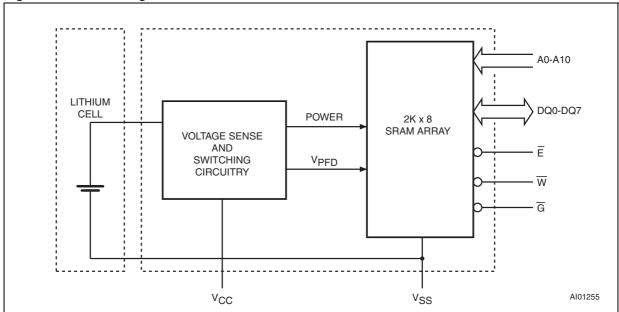


Figure 3. Block diagram



M48Z02, M48Z12 Operation modes

## 2 Operation modes

The M48Z02/12 also has its own power-fail detect circuit. The control circuitry constantly monitors the single 5 V supply for an out of tolerance condition. When  $V_{CC}$  is out of tolerance, the circuit write protects the SRAM, providing a high degree of data security in the midst of unpredictable system operation brought on by low  $V_{CC}$ . As  $V_{CC}$  falls below approximately 3 V, the control circuitry connects the battery which maintains data operation until valid power returns.

Table 2. Operating modes

Mode	V <sub>cc</sub>	Ē	G	W	DQ0- DQ7	Power
Deselect	4 = 5	$V_{IH}$	Х	Х	High Z	Standby
WRITE	4.75 to 5.5 V or	$V_{IL}$	Х	$V_{IL}$	D <sub>IN</sub>	Active
READ	4.5 to 5.5 V	V <sub>IL</sub>	V <sub>IL</sub>	V <sub>IH</sub>	D <sub>OUT</sub>	Active
READ		$V_{IL}$	V <sub>IH</sub>	V <sub>IH</sub>	High Z	Active
Deselect	V <sub>SO</sub> to V <sub>PFD</sub> (min) <sup>(1)</sup>	Х	Х	Х	High Z	CMOS standby
Deselect	≤ V <sub>SO</sub> <sup>(1)</sup>	Х	Х	Х	High Z	Battery backup mode

<sup>1.</sup> See Table 10 on page 16 for details.

Note:  $X = V_{IH}$  or  $V_{IL}$ ;  $V_{SO} =$  battery backup switchover voltage.

## 2.1 READ mode

The M48Z02/12 is in the READ mode whenever  $\overline{W}$  (WRITE enable) is high and  $\overline{E}$  (chip enable) is low. The device architecture allows ripple-through access of data from eight of 16,384 locations in the static storage array. Thus, the unique address specified by the 11 Address Inputs defines which one of the 2,048 bytes of data is to be accessed. Valid data will be available at the data I/O pins within address access time ( $t_{AVQV}$ ) after the last address input signal is stable, providing that the  $\overline{E}$  and  $\overline{G}$  access times are also satisfied. If the  $\overline{E}$  and  $\overline{G}$  access times are not met, valid data will be available after the latter of the chip enable access time ( $t_{ELQV}$ ) or output enable access time ( $t_{GLQV}$ ).

The state of the eight three-state data I/O signals is controlled by  $\overline{E}$  and  $\overline{G}$ . If the outputs are activated before  $t_{AVQV}$ , the data lines will be driven to an indeterminate state until  $t_{AVQV}$ . If the address inputs are changed while  $\overline{E}$  and  $\overline{G}$  remain active, output data will remain valid for output data hold time ( $t_{AXQX}$ ) but will go indeterminate until the next address access.

Operation modes M48Z02, M48Z12

tAVAV A0-A10 **VALID** tAVQV tAXQX tELQV tEHQZ Ē tELQX tGLQV tGHQZ  $\overline{\mathsf{G}}$ tGLQX DQ0-DQ7 **VALID** AI01330

Figure 4. READ mode AC waveforms

Note: WRITE enable  $(\overline{W})$  = high.

Table 3. READ mode AC characteristics

		M48Z02/M48Z12						
Symbol	Parameter <sup>(1)</sup>	_7	70	-1	50	-2	00	Unit
		Min	Max	Min	Max	Min	Max	
t <sub>AVAV</sub>	READ cycle time	70		150		200		ns
t <sub>AVQV</sub>	Address valid to output valid		70		150		200	ns
t <sub>ELQV</sub>	Chip enable low to output valid		70		150		200	ns
t <sub>GLQV</sub>	Output enable low to output valid		35		75		80	ns
t <sub>ELQX</sub>	Chip enable low to output transition	5		10		10		ns
t <sub>GLQX</sub>	Output enable low to output transition	5		5		5		ns
t <sub>EHQZ</sub>	Chip enable high to output Hi-Z		25		35		40	ns
t <sub>GHQZ</sub>	Output enable high to output Hi-Z		25		35		40	ns
t <sub>AXQX</sub>	Address transition to output transition	10		5		5		ns

<sup>1.</sup> Valid for ambient operating temperature:  $T_A = 0$  to 70 °C or -40 to 85 °C;  $V_{CC} = 4.75$  to 5.5 V or 4.5 to 5.5 V (except where noted).

## 2.2 WRITE mode

The M48Z02/12 is in the WRITE mode whenever  $\overline{W}$  and  $\overline{E}$  are active. The start of a WRITE is referenced from the latter occurring falling edge of  $\overline{W}$  or  $\overline{E}$ . A WRITE is terminated by the earlier rising edge of  $\overline{W}$  or  $\overline{E}$ . The addresses must be held valid throughout the cycle.  $\overline{E}$  or  $\overline{W}$  must return high for a minimum of  $t_{EHAX}$  from chip enable or  $t_{WHAX}$  from WRITE enable prior to the initiation of another READ or WRITE cycle. Data-in must be valid  $t_{DVWH}$  prior to the end of WRITE and remain valid for  $t_{WHDX}$  afterward.  $\overline{G}$  should be kept high during WRITE cycles to avoid bus contention; although, if the output bus has been activated by a low on  $\overline{E}$  and  $\overline{G}$ , a low on  $\overline{W}$  will disable the outputs  $t_{WLOZ}$  after  $\overline{W}$  falls.

M48Z02, M48Z12 Operation modes

Figure 5. WRITE enable controlled, WRITE AC waveform

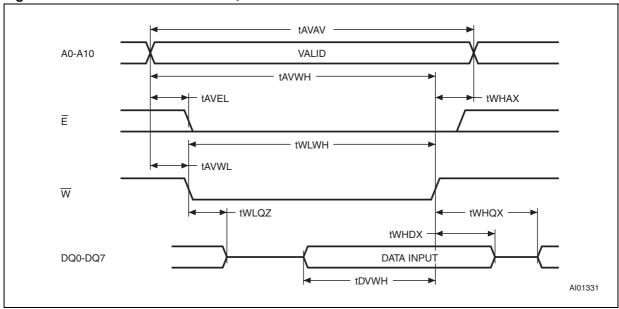
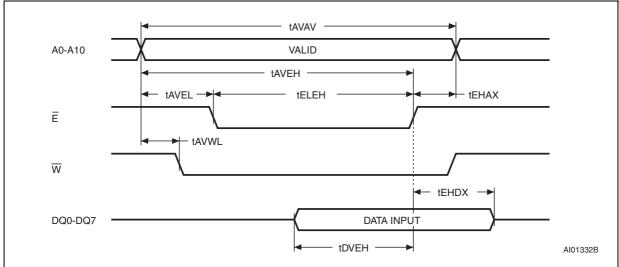


Figure 6. Chip enable controlled, WRITE AC waveforms



Operation modes M48Z02, M48Z12

Table 4. WRITE mode AC characteristics

			M48Z02/M48Z12					
Symbol	Parameter <sup>(1)</sup>	_	70	-1	150	-2	200	Unit
		Min	Max	Min	Max	Min	Max	
t <sub>AVAV</sub>	WRITE cycle time	70		150		200		ns
t <sub>AVWL</sub>	Address valid to WRITE enable low	0		0		0		ns
t <sub>AVEL</sub>	Address valid to chip enable 1 low	0		0		0		ns
t <sub>WLWH</sub>	WRITE enable pulse width	50		90		120		ns
t <sub>ELEH</sub>	Chip enable low to chip enable 1 high	55		90		120		ns
t <sub>WHAX</sub>	WRITE enable high to address transition	0		10		10		ns
t <sub>EHAX</sub>	Chip enable high to address transition	0		10		10		ns
t <sub>DVWH</sub>	Input valid to WRITE enable high	30		40		60		ns
t <sub>DVEH</sub>	Input valid to chip enable high	30		40		60		ns
t <sub>WHDX</sub>	WRITE enable high to input transition	5		5		5		ns
t <sub>EHDX</sub>	Chip enable high to input transition	5		5		5		ns
t <sub>WLQZ</sub>	WRITE enable low to output Hi-Z		25		50		60	ns
t <sub>AVWH</sub>	Address valid to WRITE enable high	60		120		140		ns
t <sub>AVEH</sub>	Address valid to chip enable high	60		120		140		ns
t <sub>WHQX</sub>	WRITE enable high to output transition	5		10		10		ns

Valid for ambient operating temperature: T<sub>A</sub> = 0 to 70 °C or -40 to 85 °C; V<sub>CC</sub> = 4.75 to 5.5 V or 4.5 to 5.5 V (except where noted).

## 2.3 Data retention mode

With valid  $V_{CC}$  applied, the M48Z02/12 operates as a conventional BYTEWIDE<sup>TM</sup> static RAM. Should the supply voltage decay, the RAM will automatically power-fail deselect, write protecting itself when  $V_{CC}$  falls within the  $V_{PFD}$  (max),  $V_{PFD}$  (min) window. All outputs become high impedance, and all inputs are treated as "don't care."

Note:

A power failure during a WRITE cycle may corrupt data at the currently addressed location, but does not jeopardize the rest of the RAM's content. At voltages below  $V_{PFD}$  (min), the user can be assured the memory will be in a write protected state, provided the  $V_{CC}$  fall time is not less than  $t_F$  The M48Z02/12 may respond to transient noise spikes on  $V_{CC}$  that reach into the deselect window during the time the device is sampling  $V_{CC}$ . Therefore, decoupling of the power supply lines is recommended.

The power switching circuit connects external  $V_{CC}$  to the RAM and disconnects the battery when  $V_{CC}$  rises above  $V_{SO}$ . As  $V_{CC}$  rises, the battery voltage is checked. If the voltage is too low, an internal Battery Not OK ( $\overline{BOK}$ ) flag will be set. The  $\overline{BOK}$  flag can be checked after power up. If the  $\overline{BOK}$  flag is set, the first WRITE attempted will be blocked. The flag is automatically cleared after the first WRITE, and normal RAM operation resumes. Figure 7 on page 11 illustrates how a  $\overline{BOK}$  check routine could be structured.

For more information on a battery storage life refer to the application note AN1012.

M48Z02, M48Z12 Operation modes

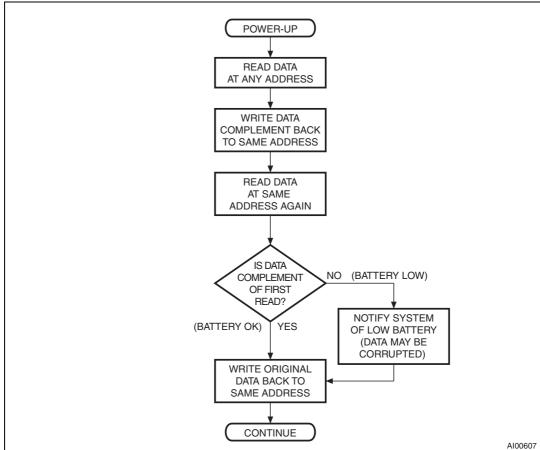


Figure 7. Checking the BOK flag status

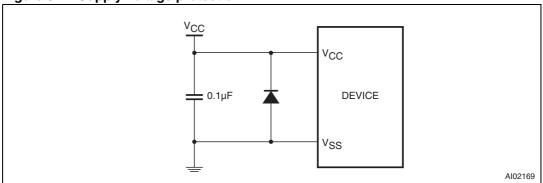
Operation modes M48Z02, M48Z12

## 2.4 V<sub>CC</sub> noise and negative going transients

 $I_{CC}$  transients, including those produced by output switching, can produce voltage fluctuations, resulting in spikes on the  $V_{CC}$  bus. These transients can be reduced if capacitors are used to store energy which stabilizes the  $V_{CC}$  bus. The energy stored in the bypass capacitors will be released as low going spikes are generated or energy will be absorbed when overshoots occur. A ceramic bypass capacitor value of 0.1  $\mu$ F (as shown in *Figure 8*) is recommended in order to provide the needed filtering.

In addition to transients that are caused by normal SRAM operation, power cycling can generate negative voltage spikes on  $V_{CC}$  that drive it to values below  $V_{SS}$  by as much as one volt. These negative spikes can cause data corruption in the SRAM while in battery backup mode. To protect from these voltage spikes, STMicroelectronics recommends connecting a Schottky diode from  $V_{CC}$  to  $V_{SS}$  (cathode connected to  $V_{CC}$ , anode to  $V_{SS}$ ). Schottky diode 1N5817 is recommended for through hole and MBRS120T3 is recommended for surface mount.

Figure 8. Supply voltage protection



M48Z02, M48Z12 Maximum ratings

## 3 Maximum ratings

Stressing the device above the rating listed in the absolute maximum ratings table may cause permanent damage to the device. These are stress ratings only and operation of the device at these or any other conditions above those indicated in the operating sections of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

Table 5. Absolute maximum ratings

Symbol	Parameter		Value	Unit
T <sub>A</sub>	Ambient operating temperature	Grade 1	0 to 70	°C
T <sub>STG</sub>	Storage temperature (V <sub>CC</sub> off, oscillator off)	-40 to 85	°C	
T <sub>SLD</sub> <sup>(1)</sup>	Lead solder temperature for 10 seconds		260	°C
V <sub>IO</sub>	Input or output voltages			V
V <sub>CC</sub>	Supply voltage	-0.3 to 7	V	
I <sub>O</sub>	Output current		20	mA
P <sub>D</sub>	Power dissipation		1	W

Soldering temperature of the IC leads is to not exceed 260 °C for 10 seconds. Furthermore, the devices shall not be exposed to IR reflow nor preheat cycles (as performed as part of wave soldering). ST recommends the devices be hand-soldered or placed in sockets to avoid heat damage to the batteries.

#### Caution:

Negative undershoots below –0.3 V are not allowed on any pin while in the battery backup mode.

## 4 DC and AC parameters

This section summarizes the operating and measurement conditions, as well as the DC and AC characteristics of the device. The parameters in the following DC and AC characteristic tables are derived from tests performed under the measurement conditions listed in *Table 6: Operating and AC measurement conditions*. Designers should check that the operating conditions in their projects match the measurement conditions when using the quoted parameters.

Table 6. Operating and AC measurement conditions

Parameter		M48Z02	M48Z12	Unit
Supply voltage (V <sub>CC</sub> )		4.75 to 5.5	4.5 to 5.5	V
Ambient operating temperature (T <sub>A</sub> )	Grade 1	0 to 70	0 to 70	°C
Load capacitance (C <sub>L</sub> )		100	100	pF
Input rise and fall times		≤ 5	≤ 5	ns
Input pulse voltages		0 to 3	0 to 3	V
Input and output timing ref. voltages		1.5	1.5	V

Note: Output Hi-Z is defined as the point where data is no longer driven.

Figure 9. AC testing load circuit

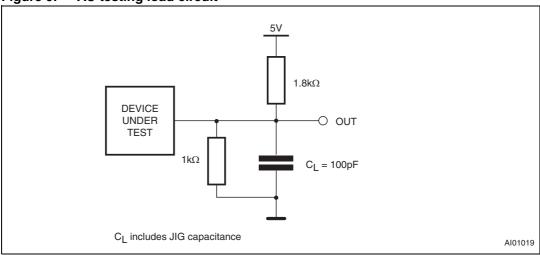


Table 7. Capacitance

Symbol	Parameter <sup>(1)(2)</sup>	Min	Max	Unit
C <sub>IN</sub>	Input capacitance	-	10	pF
C <sub>IO</sub> (3)	Input / output capacitance	-	10	pF

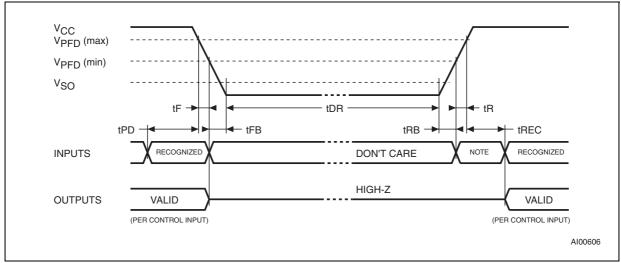
- 1. Effective capacitance measured with power supply at 5 V. Sampled only, not 100% tested.
- 2. At 25°C, f = 1 MHz.
- 3. Outputs deselected.

Table 8. DC characteristics

Symbol	Parameter	Test condition <sup>(1)</sup>	Min	Max	Unit
I <sub>LI</sub>	Input leakage current	$0V \le V_{IN} \le V_{CC}$		±1	μΑ
I <sub>LO</sub> <sup>(2)</sup>	Output leakage current	$0V \le V_{OUT} \le V_{CC}$		±1	μΑ
I <sub>CC</sub>	Supply current	Outputs open		80	mA
I <sub>CC1</sub>	Supply current (standby) TTL	$\overline{E} = V_IH$		3	mA
I <sub>CC2</sub>	Supply current (standby) CMOS	$\overline{E} = V_{CC} - 0.2 \text{ V}$		3	mA
V <sub>IL</sub>	Input low voltage		-0.3	0.8	V
V <sub>IH</sub>	Input high voltage		2.2	V <sub>CC</sub> + 0.3	V
V <sub>OL</sub>	Output low voltage	I <sub>OL</sub> = 2.1 mA		0.4	V
V <sub>OH</sub>	Output high voltage	$I_{OH} = -1 \text{ mA}$	2.4		V

- 1. Valid for ambient operating temperature:  $T_A = 0$  to 70 °C;  $V_{CC} = 4.75$  to 5.5 V or 4.5 to 5.5 V (except where noted).
- 2. Outputs deselected.

Figure 10. Power down/up mode AC waveforms



Note:

Inputs may or may not be recognized at this time. Caution should be taken to keep  $\overline{E}$  high as  $V_{CC}$  rises past  $V_{PFD}$  (min). Some systems may perform inadvertent WRITE cycles after  $V_{CC}$  rises above  $V_{PFD}$  (min) but before normal system operations begin. Even though a power on reset is being applied to the processor, a reset condition may not occur until after the system is running.

Table 9. Power down/up AC characteristics

Symbol	Parameter <sup>(1)</sup>	Min	Max	Unit
t <sub>PD</sub>	E or W at V <sub>IH</sub> before power down	0	-	μs
t <sub>F</sub> <sup>(2)</sup>	V <sub>PFD</sub> (max) to V <sub>PFD</sub> (min) V <sub>CC</sub> fall time	300	-	μs
t <sub>FB</sub> <sup>(3)</sup>	V <sub>PFD</sub> (min) to V <sub>SS</sub> V <sub>CC</sub> fall time	10	-	μs
t <sub>R</sub>	V <sub>PFD</sub> (min) to V <sub>PFD</sub> (max) V <sub>CC</sub> rise time	0	-	μs
t <sub>RB</sub>	V <sub>SS</sub> to V <sub>PFD</sub> (min) V <sub>CC</sub> rise time	1	-	μs
t <sub>REC</sub>	Ē or ₩ at V <sub>IH</sub> after power up	2	-	ms

<sup>1.</sup> Valid for ambient operating temperature:  $T_A = 0$  to 70 °C;  $V_{CC} = 4.75$  to 5.5 V or 4.5 to 5.5 V (except where noted).

Table 10. Power down/up trip points DC characteristics

Symbol	Parameter <sup>(1)(2)</sup>		Min	Тур	Max	Unit
V	V <sub>PFD</sub> Power-fail deselect voltage M48Z0		4.5	4.6	4.75	V
V PFD			4.2	4.3	4.5	V
V <sub>SO</sub>	Battery backup switchover voltage			3.0		V
t <sub>DR</sub> <sup>(3)</sup>	Expected data retention time		10			YEARS

<sup>1.</sup> All voltages referenced to V<sub>SS</sub>.

<sup>2.</sup>  $V_{PFD}$  (max) to  $V_{PFD}$  (min) fall time of less than  $t_F$  may result in deselection/write protection not occurring until 200  $\mu$ s after  $V_{CC}$  passes  $V_{PFD}$  (min).

<sup>3.</sup>  $\rm \ V_{PFD}$  (min) to  $\rm V_{SS}$  fall time of less than  $\rm t_{FB}$  may cause corruption of RAM data.

<sup>2.</sup> Valid for ambient operating temperature: T<sub>A</sub> = 0 to 70 °C; V<sub>CC</sub> = 4.75 to 5.5 V or 4.5 to 5.5 V (except where noted).

<sup>3.</sup> At 25 °C,  $V_{CC} = 0 \text{ V}$ .

#### Package mechanical data 5

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK® packages, depending on their level of environmental compliance. ECOPACK® specifications, grade definitions and product status are available at: www.st.com. ECOPACK® is an ST trademark.

Α2 eА еЗ D Е PCDIP

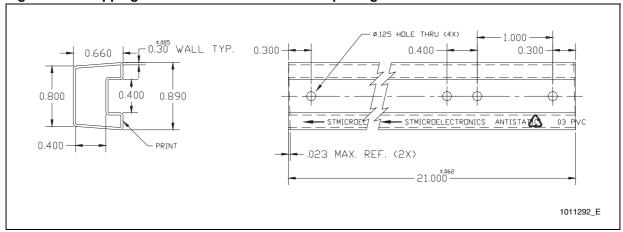
Figure 11. PCDIP24 – 24-pin plastic DIP, battery CAPHAT™, package outline

Note: Drawing is not to scale.

PCDIP24 – 24-pin plastic DIP, battery CAPHAT™, package mechanical Table 11.

Symb		mm			inches	
	Тур	Min	Max	Тур	Min	Max
Α		8.89	9.65		0.350	0.380
A1		0.38	0.76		0.015	0.030
A2		8.38	8.89		0.330	0.350
В		0.38	0.53		0.015	0.021
B1		1.14	1.78		0.045	0.070
С		0.20	0.31		0.008	0.012
D		34.29	34.80		1.350	1.370
Е		17.83	18.34		0.702	0.722
e1		2.29	2.79		0.090	0.110
e3	27.94			1.1		
eA		15.24	16.00		0.600	0.630
L		3.05	3.81		0.120	0.150
N		24	•		24	

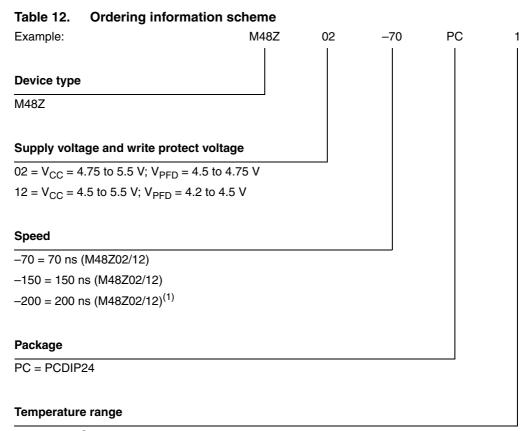
Figure 12. Shipping tube dimensions for PCDIP24 package



Note: All dimensions are in inches.

M48Z02, M48Z12 Part numbering

# 6 Part numbering



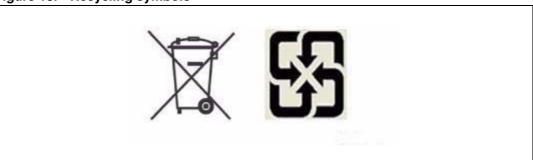
<sup>1 = 0</sup> to 70 °C

1. Not recommended for new design. Contact local ST sales office for availability.

For a list of available options (e.g., speed, package) or for further information on any aspect of this device, please contact the ST sales office nearest you.

## 7 Environmental information

Figure 13. Recycling symbols



This product contains a non-rechargeable lithium (lithium carbon monofluoride chemistry) button cell battery fully encapsulated in the final product.

Recycle or dispose of batteries in accordance with the battery manufacturer's instructions and local/national disposal and recycling regulations.

M48Z02, M48Z12 Revision history

# 8 Revision history

Table 13. Document revision history

Date	Revision	Changes
May-1999	1	First issue
09-Jul-2001	2	Reformatted; temperature information added to tables ( <i>Table 5, 6, 7, 8, 3, 4, 9, 10</i> ); Figure updated ( <i>Figure 10</i> )
17-Dec-2001	2.1	Remove references to "clock" in document
20-May-2002	2.2	Updated V <sub>CC</sub> noise and negative going transients text
01-Apr-2003	3	v2.2 template applied; test condition updated (Table 10)
22-Apr-2003	3.1	Fix error in ordering information ( <i>Table 12</i> )
12-Dec-2005	4	Update template, Lead-free text, and remove references to 'crystal' and footnote ( <i>Table 8</i> , <i>12</i> )
02-Nov-2007	5	Reformatted document; added lead-free second level interconnect information to cover page and Section 5: Package mechanical data; updated Table 5, 6, 8, 9, 10, 12.
03-Dec-2008	6	Added Section 7: Environmental information; minor formatting changes.
27-May-2010	7	Updated Section 3, Table 11, text in Section 5; reformatted document.
21-Jan-2011	8	Updated <i>Table 12: Ordering information scheme</i> for 200 ns version of devices; updated <i>Section 7</i> ; added <i>Figure 12</i> ; minor textual updates.
07-Jun-2011	9	Updated footnote of Table 5: Absolute maximum ratings.

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22/22 Doc ID 2420 Rev 9



# AN926 APPLICATION NOTE

# Brand Traceability with for NVRAM Products

#### INTRODUCTION

To ensure traceability to specific assembly and test operations, ST clearly brands a date code on every device, as well as an encapsulation code on CAPHAT™ products. STMicroelectronics is implementing a new marking and traceability scheme due to the sizes of the packages as well as increases in the number of fabrication, assembly, and test sites.

The devices are marked with a trace code which provides for tracking the exact versions. The current device marking formats for our package options are shown in Figures 1 to Figure 8., page 4.

**Table 1. Current Packages and Marking Information** 

Package Type	Figure	Marking Information
QFN	1	1-digit Year, 2-digit Work Week
8-Lead SOIC and TSSOP	2	1-character Assembly Site, 1-digit Year, 2-digit Work Week
16-Lead SOIC	3	2-digit Assembly Site, 1-digit Year, 2-digit Work Week
SOT	4	3-digit Part Number, 1-digit Work Week
24 /29 Bin CARHATIM 24 /44 Bin SOIC	5	2-digit Assembly Site, 3-digit Lot Number, 2-digit Wafer Fab Site
24-/28-Pin CAPHAT <sup>™</sup> , 24-/44-Pin SOIC, 18-/28-Pin SOX, and 32-/36-Pin Hybrid		3-character Country of Origin, 2-digit Test Site, 1-digit Year, 2-digit Work Week
CAPHAT™ Encapsulation	6	Assembly, Test Temperature, Julian Date, Sequential Lot ID
		2-digit Assembly Site, 3-digit Lot Number
SNAPHAT <sup>®</sup>	7	3-character Country of Origin, 2-digit Test Site, 1-digit Year, 2-digit Work Week
Shipping Box Traceability	8	2-digit Assembly Site, 1-digit Year, 2-digit Work Week, 3-digit Lot Number

August 2004 1/8

## **AN926 - APPLICATION NOTES**

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### **NEW MARKING ILLUSTRATIONS**

#### Figure 1. QFN Package Date Code



Figure 2. 8-Lead SOIC and TSSOP Date and Assembly Site Code

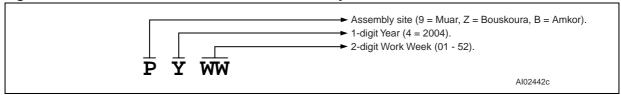


Figure 3. 16-Lead SOIC Date and Assembly Site Code

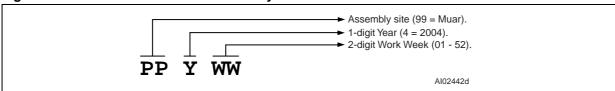


Figure 4. SOT Date and Part Number Code



Figure 5. 24-/28-Pin CAPHAT™, 24-/44-Pin SOIC, 18-/28-Pin SOX, and 32-/36-Pin Hybrid Code

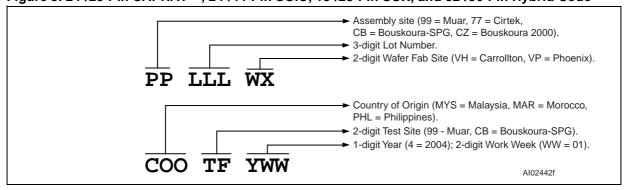
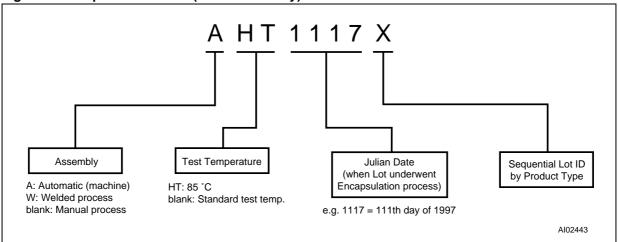


Figure 6. Encapsulation Code (CAPHAT™ only)



Note: The 5- to 8-character encapsulation code (CAPHAT<sup>TM</sup> only; Figure 6) is positioned at the end of the device and is placed perpendicularly to the date code. It summarizes details of the encapsulation process.

Figure 7. SNAPHAT®

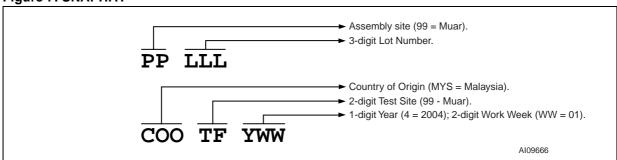
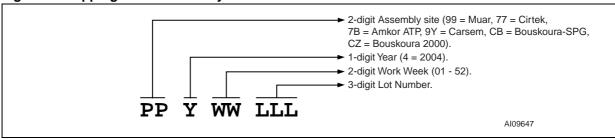


Figure 8. Shipping Box Traceability Date Code Format



## PREVIOUS (OBSOLETE) MARKING INFORMATION

The 9-character date code (Figure 9) is positioned at the top of the label, beside the ST logo. This presents a complete facility identification, as well as a final-test time-line of the device's manufacturing process.

The 7-character code (SOIC only; Figure 10) is positioned in the bottom line closest to Pin 1 on the device. It represents the lots' overall fabrication history.

Figure 9. Date Code

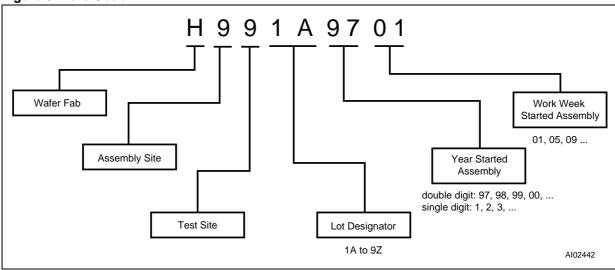


Figure 10. Fab Lot Number

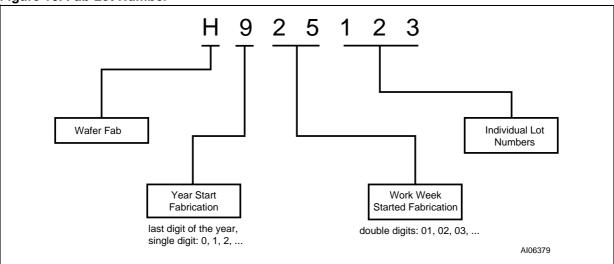
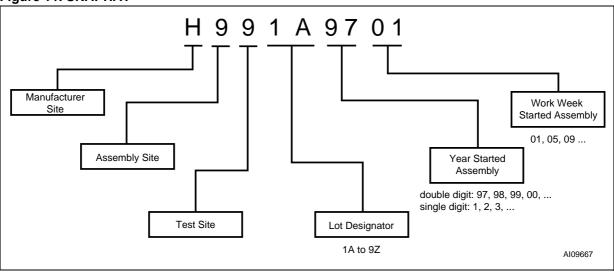


Figure 11. SNAPHAT®



## **REVISION HISTORY**

**Table 2. Document Revision History** 

Date	Version	Revision Details	
February 2002	1.0	First Issue	
26-Jul-02	1.1	Updated date code (Figure 1)	
03-Feb-03	1.2	Jpdated date code, fab lot number (Figure 1, 10)	
14-Mar-03	1.3	Clarify lot number terminology (Figure 10)	
02-Jul-04	2.0	Reformatted; marking formats updated (Figure 1, 2, 3, 4, 5, 8)	
26-Aug-04	3.0	Updated (Figure 5, 7, 11; Table 1)	

#### **AN926 - APPLICATION NOTES**

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# PRODUCT/PROCESS CHANGE NOTIFICATION

## PCN MPG/SR/2003004

# MATERIAL CHANGE FOR ALL ST ZEROPOWER AND TIMEKEEPER NVRAMS IN DIP24 AND DIP28 CAPHAT PACKAGES

#### WHAT IS THE CHANGE?

STMicroelectronics is implementing our new ECOPACK Lead-free plating on all 24-lead and 28-lead CAPHAT DIP packaged ZEROPOWER and TIMEKEEPER NVRAM devices. These devices will convert from Tin-Lead to pure Tin-plated leadframes.

Note: Here, the term "Lead-free" means free of the element, Lead.

The following devices are affected:

M48T02-70PC1	M48T08-100PC1	M48T58-70PC1	M48Z02-70PC1	M48Z35-70PC1
M48T02-150PC1	M48T08-150PC1	M48T58Y-70PC1	M48Z02-150PC1	M48Z35Y-70PC1
M48T02-200PC1			M48Z02-150PC6	M48Z35AV-10PC1
	M48T18-100PC1	M48T59Y-70PC1	M48Z02-200PC1	
M48T12-70PC1	M48T18-150PC1	M48T59Y-70PC1D		M48Z58-70PC1
M48T12-150PC1		M48T59Y-70PC1DM	M48Z12-70PC1	M48Z58Y-70PC1
M48T12-200PC1	M48T35-70PC1	M48T59Y-70PC1DS	M48Z12-150PC1	M48Z58Y-70PC6
	M48T35Y-70PC1		M48Z12-200PC1	
	M48T35AV-10PC1	M48T86PC1		
			M48Z08-100PC1	
			M48Z18-100PC1	

For new system designs and qualifications, it is recommended that the Lead-free versions of these products be used.

#### WHY?

These changes are being implemented to make the devices more environmentally friendly.

#### WHEN?

Production parts could begin shipping as soon as April 1, 2004. Samples are available now. Qualification reports are available for each product family.

Once ST commences production of these Lead-free parts, it will cease production of the versions containing Lead, so customers are strongly encouraged to qualify the Lead-free parts in a timely manner. Any last time orders for Leaded products needs to placed by Jan 31, 2004.

October 2003 1/5

#### **HOW WILL THE CHANGE BE QUALIFIED?**

Qualification is being done according to STMicroelectronics Corporate procedure.

#### **IMPACT ESTIMATION AT USER'S SIDE**

These changes should have no impact because the plating technologies used are compatible with both Leaded and Lead-free assembly processes.

#### **ABOUT TRACEABILITY**

The Lead-free parts can be identified in three ways: The letter E (as in ECOPACK<sup>®</sup>) will appear in the brand. Furthermore, the trace code can be used to determine the time and place of manufacture, and hence the material content. Finally, the Lead-free parts will be labeled in a new format as shown in Figure 1, Figure 2, and Figure 3.

The full trace code per ST's new standard will be shown on the end of the inner bulk box (i.e. box inside shipping carton) as shown in Figure 3.

#### Figure 1. Lead-free Devices in the CAPHAT™ Package

The Lead-free parts will be labeled with the following format:



- The first row includes the ST logo and the Underwriter's Laboratories logo. At the lower right corner of the ST logo is the letter "E" (as in ECOPACK). Lead-free parts can be identified by the letter "E."
- The second row of text is the salestype (part number).
- The third row is the device family. (1)
- The fourth row identifies it as having a battery. (1,2)

Note: 1. The last two rows comprise the trace code, formatted as in Figure 2 and Figure 3, page 2.

2. The rotated text on the right ("BBBBB") is the battery trace code.

Figure 2. Assembly Site Trace Code (Row 5)

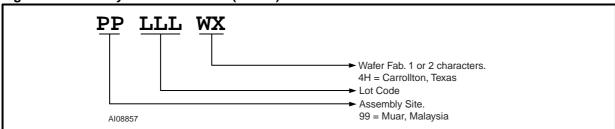
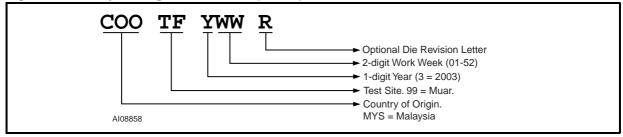


Figure 3. Country of Origin Trace Code (Row 6)



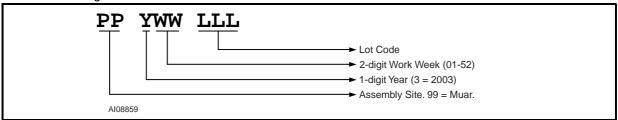
## Figure 4. ECOPACK® Label

The inner bulk box will also have an ECOPACK® symbol (indicating Lead-free) on the label which is comprised of a green four-leaf clover and an IC package inserted into the text as shown in Figure 4:



## Figure 5. Inner Bulk Box Labeling

The trace code is also contained on the label on the inner bulk box (i.e. box inside shipping carton), and has the following format:



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## **APPENDIX A. PRODUCT / PROCESS CHANGE NOTIFICATION**

THE LINDING THE INCOME OF THE COLOR OF THE	102 No 111 10/1110N
	Ref: MPG/SR/2003004
Sales Type / Product Family:	See attached list.
Customer:	All those using any of the devices listed.
Type of Change:	New Lead-free package
Reason for Change:	To make the devices more environmentally friendly
Description of Change:	New Lead-free package
Forecasted Date of Change:	April 1, 2004
Availability Date of Samples for Customer:	October 1, 2003
Forecasted Date for Internal STMicroelectronics Change Qualification Report Availability:	Now
Marking to Identify Changed Product, e.g. Date Code Change:	See attached.
Description of the Qualification Program:	According to ST Corporate Procedure
Product Line(s) and/or Part Number(s):	See attached list.
Manufacturing Location(s):	Wafer Fabrication: Carrollton, USA Assembly Location: Muar, Malaysia Test Location: Muar, Malaysia
Forecasted Date of Shipment:	April 1, 2004
Division Product Management:	R. SONNINO
Group Q. A. Manager:	A. PANCHIERI  Ablistant
Date:	October 2nd, 2003
-£	

Custo	Customer Acknowledgment of Receipt Ref: MPG/SR/2003			
Please sign and return to STMicroelectronics Sales Office				
	Qualification Plan Denied	Name:		
	Qualification Plan Approved	Title:		
		Company:		
	Change Denied	Date:		
	Change Approved	Signature:		

Corporate Quality Procedure SOP271Rev. G

#### **REVISION HISTORY**

**Table 1. Document Revision History** 

Date	Rev. #	Revision Details
October, 2003	1.0	First Issue

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# PRODUCT/PROCESS CHANGE NOTIFICATION

## PCN MPG/SR/2003005

# MATERIAL CHANGE FOR ST SERIAL REAL-TIME CLOCKS AND NVRAM SUPERVISORS IN EMBEDDED CRYSTAL PACKAGES

#### WHAT IS THE CHANGE?

STMicroelectronics is implementing our new ECOPACK<sup>®</sup> Lead-free plating on all 28-lead, embedded crystal SOIC (Cirtek, SOX28) packaged Serial Real-Time Clock and NVRAM Supervisor devices. These devices will convert from Tin-Lead to pure Tin-plated leadframes.

Additionally, these devices will have the internal crystal connections welded instead of soldered.

Note: Here, the term "Lead-free" means free of the element, Lead.

The following devices are affected:

 M41ST85WMX6
 M41ST87YMX6
 M41ST95WMX6
 M41T81MX6

 M41ST85WMX6TR
 M41ST87YMX6TR
 M41ST95WMX6TR
 M41T81MX6TR

M41ST85YMX6 M41ST85YMX6TR

For new system designs and qualifications, it is recommended that the Lead-free versions of these products be used.

#### WHY?

These changes are being implemented to make the devices more environmentally friendly.

#### WHEN?

Production parts could begin shipping as soon as December, 2003. Samples will be available in late October, 2003. Qualification reports are available now.

Once ST commences production of these Lead-free parts, it will cease production of the versions containing Lead, so customers are strongly encouraged to qualify the Lead-free parts in a timely manner.

November 2003 1/5

#### **HOW WILL THE CHANGE BE QUALIFIED?**

Qualification is being done according to STMicroelectronics Corporate procedure.

#### **IMPACT ESTIMATION AT USER'S SIDE**

These changes should have no impact because the plating technologies used are compatible with both Leaded and Lead-free reflow processes. The JEDEC MSL is Level 3 with the industry's 260°C reflow requirement of Lead-free reflow processes.

#### **ABOUT TRACEABILITY**

Lead-free parts will be marked with an "E" (representing ECOPACK®) branded onto the IC packages. The brand includes the trace code, and has the format shown in Figure 1, Figure 2, and Figure 3.

The trace code will also be shown on the end of the inner bulk box (i.e. box inside shipping carton) as shown in Figure 5.

#### Figure 1. Lead-free Devices in the SOX28 (Cirtek) Package

The Lead-free SOX28 parts will be labeled with the following format:



The first row includes the ST logo and the Underwriter's Laboratories logo. At the lower right corner of the ST logo is the letter "E" (as in ECOPACK). Lead-free parts can be identified by the letter "E."

The second row of text is the salestype (part number).

The third and fourth lines comprise the Assembly Site and Country of Origin trace codes.

Figure 2. Assembly Site Trace Code (Row 3)

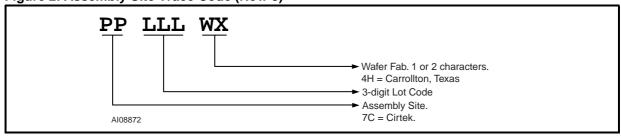
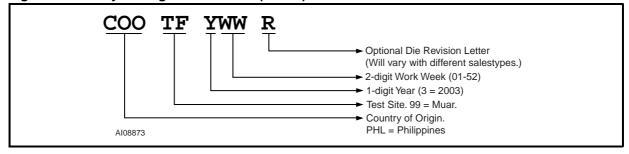


Figure 3. Country of Origin Trace Code (Row 4)



2/5

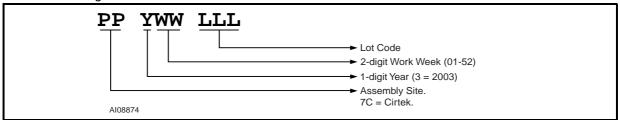
## Figure 4. ECOPACK® Label

The inner bulk box will also have an ECOPACK<sup>®</sup> symbol (indicating Lead-free) on the label which is comprised of a green four-leaf clover and an IC package inserted into the text as shown in Figure 4:



### Figure 5. Inner Bulk Box Labeling

The trace code is also contained on the label on the inner bulk box (i.e. box inside shipping carton), and has the following format:



**5**7

## APPENDIX A. PRODUCT / PROCESS CHANGE NOTIFICATION

GE NOTH ICATION
Ref: MPG/SR/2003005
See attached list.
All those using any of the devices listed.
New Lead-free package and change to welded crystal attach process
To make the devices more environmentally friendly
New Lead-free package
December, 2003
October, 2003
October, 2003
See attached.
According to ST Corporate Procedure
See attached list.
Wafer Fabrication: Carrollton, USA Assembly Location: Cirtek, Philippines Test Location: Muar, Malaysia
December, 2003
R. SONNINO
A. PANCHIERI  Ables Cauch
October 30, 2003

Cust	omer Acknowledgment of Receipt	Ref: MPG/SR/2003005			
Plea	Please sign and return to STMicroelectronics Sales Office				
	Qualification Plan Denied	Name:			
	Qualification Plan Approved	Title:			
		Company:			
	Change Denied	Date:			
	Change Approved	Signature:			

Corporate Quality Procedure SOP271Rev. G

47/ 4/5

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# AN1011 Application note

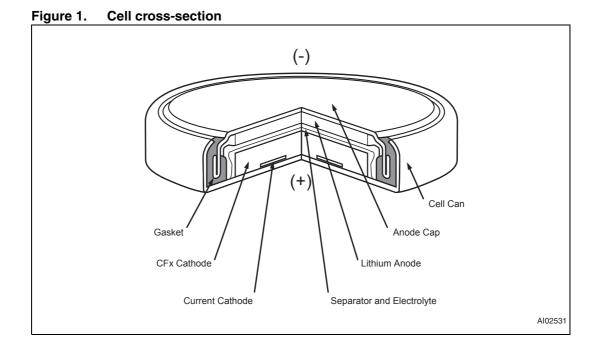
Battery technology used in NVRAM and real-time clock (RTC) products from ST

#### Introduction

Lithium Carbon MonoFlouride (LiCFx) batteries are used by STMicroelectronics in their ZEROPOWER® and TIMEKEEPER® NVRAM devices and in their serial real-time clock (RTC) devices. The batteries provide the backup power to maintain the static RAM arrays and to keep the oscillators running in the TIMEKEEPER and serial RTC devices.

When the discharge rates are low, these non-rechargeable lithium batteries are capable of maintaining a highly reliable voltage level for many years. Lithium batteries, therefore, are used for a variety of applications that require battery backup without need of maintenance for many years.

To be used in electronic components, these cells also need to be composed of constituents that are nontoxic, non-corrosive, and non-explosive. They also must be chemically and thermally stable before, during and after discharge. STMicroelectronics utilizes the 48 mAh BR1225X cell, and the 120 mAh BR1632 cell. The electrolyte of these cells (see *Figure 1*) is based on an organic solvent, instead of a corrosive alkaline or acidic solution found in most conventional batteries. This greatly improves the cell's leakage resistance and guards against the negative effects caused by leakage.



March 2012 Doc ID 6254 Rev 4 1/11

Contents AN1011

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UL 1950/60950 validation	. 4
Battery status for NVRAMs and serial RTCs	. 5
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## Characterization and modeling

STMicroelectronics has conducted extensive tests on these cells, a great proportion being destructive testing. Three main mechanisms of battery degradation were modeled to establish the effects under various loads, temperatures (up to 85 °C) and other environmental variables:

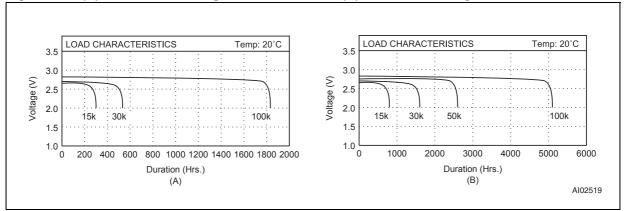
- Active lifetime of the cell, as a result of the consumption of the lithium anode
- Shelf life (storage lifetime) of the cell, as a result of the electrolyte drying up (evaporation)
- Self-discharge, as a result of small leakage currents inherent to the battery chemistry

The weight loss proved to be a valuable measure of electrolyte evaporation. Self-discharge is specified by the battery manufacturer to be less than 0.3% per year.

Models were then developed to predict the rate of electrolyte loss and what effect encapsulation of the cell would have. Tests on the cells, when encapsulated in the epoxy used in the SNAPHAT process, have demonstrated a significant reduction in electrolyte evaporation.

Figure 2. (A) BR1225X discharge rate





*Figure 3* shows the load discharge graphs taken at 20 °C. As can be seen, both cells produce a nominal 3 V output with a flat discharge curve until the end of their effective lives, and so confirms that both are suitable for providing battery backup to low leakage CMOS SRAMs.

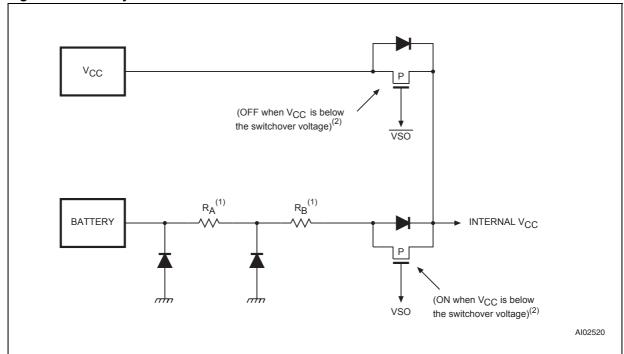
The battery lifetime of individual ZEROPOWER, TIMEKEEPER and RTC devices, as described in AN1012, is a function of the current load, the battery selected and the system duty cycle. System life, which even with 100% duty cycle can still be greater than ten years, is specified in the datasheet for each device.

### **UL 1950/60950 validation**

All ZEROPOWER, TIMEKEEPER and RTC devices are recognized by the Underwriters Laboratory Inc. UL 1950/60950 specification. The conditions for acceptance under this include the following:

- 1. That the devices are intended for use as components where the replacement of the battery can be performed by the operator or a trained technician.
- 2. That the devices are intended for use as components in low voltage, isolated, secondary circuits; where the case temperature does not exceed 100  $^{\circ}$ C, and the voltage on any pin, relative to ground, does not exceed 7  $V_{DC}$ .
- 3. That the devices are intended to be mounted on a printed wiring board, flame rated to a minimum of 94 V-1.
- 4. That the devices are provided with an appropriate on-chip, reverse current protection circuit. (See *Figure 3* for the circuit diagram.)

Figure 3. Battery control circuit



- 1.  $R_A$  is the ESD protection resistor and  $R_B$  is the battery protection resistor required by UL.
- 2. Depending on the device, switchover will be a function of battery voltage or set by a fixed reference.

## **Battery status for NVRAMs and serial RTCs**

For the devices listed in *Table 1* and *2*, the battery can be internal or external to the IC package. In the external cases, the battery will either be a user-supplied battery or it may be incorporated into ST's SNAPHAT package which mates to the underlying IC as depicted in *Figure 6 on page 6*.

*Figure 4* shows the CAPHAT IC package with the battery integrated with the IC. In this package, the battery is encapsulated within the device.

*Figure 5* is representative of several IC packages all of which use a customer-supplied, external battery. None of these device types include the battery in the IC package.

Figure 6 on page 6 shows ST's SNAPHAT SOH28 (SOIC) package with mating SNAPHAT battery top. Here, there is no battery in the IC package. Instead, it is a separate, removable/replaceable unit stacked on top of the IC which reduces board space.

Figure 4. CAPHAT IC package

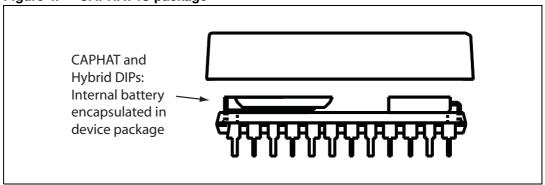
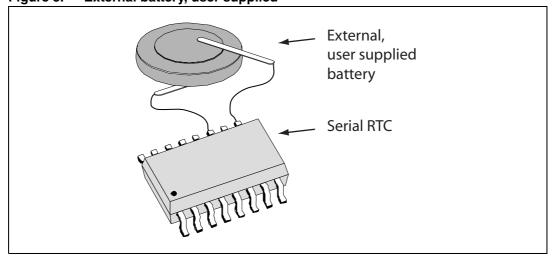


Figure 5. External battery, user supplied



SNAPHAT Battery top

SOH28
SNAPHAT SOIC

Figure 6. External battery, SNAPHAT battery top

Table 1. Battery status for serial RTCs

Part number	Package	Battery status	
M41ST84WMQ6E	SO-16	External year aunaliad	
M41ST84WMQ6F	50-16	External, user supplied	
M41ST85WMH6E	COLIO0 (220 mil)	Futurnal CNADUAT	
M41ST85WMH6F	SOH28 (330 mil)	External, SNAPHAT	
M41ST85WMX6	COV20 (200 mil)	External upor aupplied	
M41ST85WMX6TR	SOX28 (300 mil)	External, user supplied	
M41ST87WMX6	COV00 (200 mil)	External year aunaliad	
M41ST87WMX6TR	SOX28 (300 mil)	External, user supplied	
M41ST87WSS6F	SSOP20	External, user supplied	
M41ST87YMX6	COV00 (200 mil)	External year aunaliad	
M41ST87YMX6TR	SOX28 (300 mil)	External, user supplied	
M41ST95WMX6	COV00 (200 mil)	External year aunaliad	
M41ST95WMX6TR	SOX28 (300 mil)	External, user supplied	
M41T00AUDD1F	DFN16	External, user supplied	
M41T00CAPPC1	CAPHAT DIP-24	Internal, BR1632	
M41T00M6E	SO-8	External upor aupplied	
M41T00M6F	30-6	External, user supplied	
M41T00SM6E	SO-8	External, user supplied	
M41T00SM6F	30-6	External, user supplied	
M41T11M6E	SO-8	External year aunaliad	
M41T11M6F	50-6	External, user supplied	
M41T11MH6E	SUH00 (000 mil)	External, SNAPHAT	
M41T11MH6F	SOH28 (330 mil)	External, SIVAFITAL	
M41T56M6E	SO-8	External user supplied	
M41T56M6F	30-0	External, user supplied	

Table 1. Battery status for serial RTCs (continued)

Part number	Package	Battery status	
M41T81M6E	0.00	External man amplied	
M41T81M6F	SO-8	External, user supplied	
M41T81SM6E	SO-8	External upor aupplied	
M41T81SM6F	50-6	External, user supplied	
M41T81SMY6E	SOX18 (300 mil)	External, user supplied	
M41T81SMY6F	30X18 (300 IIIII)	External, user supplied	
M41T82RM6E			
M41T82RM6F			
M41T82SM6E	SO-8	External, user supplied	
M41T82SM6F	30-6	External, user supplied	
M41T82ZM6E			
M41T82ZM6F			
M41T83RMY6E	SOX18 (300 mil)	External, user supplied	
M41T83RMY6F	30X18 (300 IIIII)	External, user supplied	
M41T83RQA6F	QFN16	External, user supplied	
M41T83SMY6E	SOX18 (300 mil)	External, user supplied	
M41T83SMY6F	30X10 (300 IIIII)	External, user supplied	
M41T83SQA6F	QFN16	External, user supplied	
M41T83ZMY6E	SOX18 (300 mil)	External, user supplied	
M41T83ZMY6F	00X10 (000 IIII)	External, aser supplied	
M41T83ZQA6F	QFN16	External, user supplied	
M41T93RMY6E	SOX18 (300 mil)	External, user supplied	
M41T93RMY6F	00X10 (000 11111)	External, door oupplied	
M41T93RQA6F	QFN16	External, user supplied	
M41T93SMY6E	SOX18 (300 mil)	External, user supplied	
M41T93SMY6F	30X10 (000 IIII)	External, door oupplied	
M41T93SQA6F	QFN16	External, user supplied	
M41T93ZMY6E	SOX18 (300 mil)	External, user supplied	
M41T93ZMY6F	33,113 (330 1111)	=xtorial, acor oupplied	
M41T93ZQA6F	QFN16	External, user supplied	
M41T94MH6E	SOH28 (330 mil)	External, SNAPHAT	
M41T94MH6F	23.123 (330 1111)	External, Olva HAI	
M41T94MQ6E	SO-16	External, user supplied	
M41T94MQ6F	20.0	, <b>33pp3</b>	

Table 2. Battery status for TIMEKEEPER and ZEROPOWER NVRAMs

Part number	Package	Battery status	
M40Z111MH6E			
M40Z111MH6F	COLIO0 (000:I)	Fortermal CNIA DUIAT	
M40Z111WMH6E	SOH28 (330 mil)	External, SNAPHAT	
M40Z111WMH6F			
M40Z300AVMQ6TR	SO-16	External, user supplied	
M40Z300WMH6E	COLIO0 (000 mil)	Futowal CNADUAT	
M40Z300WMH6F	- SOH28 (330 mil)	External, SNAPHAT	
M40Z300WMQ6E	00.10	Estamal was supplied	
M40Z300WMQ6F	- SO-16	External, user supplied	
M48T02-150PC1	CARLIAT DID 04	Internal DD1005	
M48T02-70PC1	- CAPHAT DIP-24	Internal, BR1225	
M48T08-100PC1	CARLIAT DID 00	Internal DD1005	
M48T08-150PC1	- CAPHAT DIP-28	Internal, BR1225	
M48T08Y-10MH1E	COLIO0 (220 mil)	External CNADUAT	
M48T08Y-10MH1F	SOH28 (330 mil)	External, SNAPHAT	
M48T12-150PC1	CARLAT DIR 24	Internal DD1005	
M48T12-70PC1	- CAPHAT DIP-24	Internal, BR1225	
M48T128Y-70PM1			
M48T129V-85PM1	Hybrid DIP-32	Internal, BR1632	
M48T129Y-70PM1			
M48T18-100PC1	- CAPHAT DIP-28	Internal, BR1632	
M48T18-150PC1	CAPHAI DIF-20	internal, Dr. 1032	
M48T201V-85MH1E			
M48T201V-85MH1F	COH20 (220 mil)	External, SNAPHAT	
M48T201Y-70MH1E	SOH28 (330 mil)	External, SNAPHAI	
M48T201Y-70MH1F			
M48T35-70PC1	- CAPHAT DIP-28	Internal BR1622	
M48T35Y-70PC1	OAFHAI DIF-20	Internal, BR1632	
M48T35AV-10MH1E	SOH28 (330 mil)	External, SNAPHAT	
M48T35AV-10MH1F	301120 (33011111)	LAICHAI, SIVAFIAI	
M48T35AV-10PC1	CAPHAT DIP28	Internal, BR1632	
M48T35Y-70MH1E	SOH28 (330 mil)	External SMADHAT	
M48T35Y-70MH1F	- 301120 (330 11111)	External, SNAPHAT	

Table 2. Battery status for TIMEKEEPER and ZEROPOWER NVRAMs (continued)

Part number	Package	Battery status	
M48T37V-10MH1E			
M48T37V-10MH1F	COLIO0 (000:I)	Fortermal CNADUAT	
M48T37Y-70MH1E	SOH28 (330 mil)	External, SNAPHAT	
M48T37Y-70MH1F			
M48T512Y-70PM1	Hybrid DIP-32	Internal, BR1632	
M48T58-70PC1	CARLIAR DIR 00	Internal DD1005	
M48T58Y-70PC1	- CAPHAP DIP-28	Internal, BR1225	
M48T58Y-70MH1E	COH20 (220 mil)	External CNADHAT	
M48T58Y-70MH1F	SOH28 (330 mil)	External, SNAPHAT	
M48Z02-150PC1	- CAPHAP DIP-28	Internal DD1005	
M48Z02-70PC1	CAPHAP DIP-26	Internal, BR1225	
M48Z08-100PC1	CAPHAP DIP-28	Internal, BR1632	
M48Z12-150PC1	CARLAR DIR 00	Internal DD1005	
M48Z12-70PC1	- CAPHAP DIP-28	Internal, BR1225	
M48Z128-70PM1			
M48Z128Y-70PM1	Hubrid DID 22	Internal, BR1632	
M48Z128Y-85PM1	- Hybrid DIP-32	internal, Dr.1052	
M48Z129V-85PM1			
M48Z18-100PC1	CAPHAP DIP-28	Internal, BR1632	
M48Z2M1V-85PL1	Hubrid DID 26	Internal PD1622 (two)	
M48Z2M1Y-70PL1	- Hybrid DIP-36	Internal, BR1632 (two)	
M48Z35-70PC1	- CAPHAP DIP-28	Internal, BR1225	
M48Z35Y-70PC1	- CAPHAP DIF-26	Internal, Dr.1225	
M48Z35AV-10MH1E			
M48Z35Y-70MH1E	SOH28 (330 mil)	External, SNAPHAT	
M48Z35Y-70MH1F	_		
M48Z512A-70PM1			
M48Z512AV-85PM1	Hybrid DID 20	Internal, BR1632	
M48Z512AY-70PM1	- Hybrid DIP-32	internal, Dr. 1032	
M48Z512BV-85PM1			
M48Z58-70PC1	- CAPHAP DIP-28	Internal RD1995	
M48Z58Y-70PC1	- CAFRAP DIF-28	Internal, BR1225	
M48Z58Y-70MH1E	SOH28 (330 mil)	External SNADHAT	
	¬ 301160 (330 IIIII)	External, SNAPHAT	



Revision history AN1011

# **Revision history**

Table 3. Document revision history

Date	Revision	Changes
Dec-1998	1	Initial release.
28-Dec-2007	2	Reformatted document; updated <i>UL 1950/60950 validation</i> and technical support URL.
02-Nov-2009	3	Updated Introduction; Characterization and modeling; Figure 3; reformatted document.
07-Mar-2012	4	Added Battery status for NVRAMs and serial RTCs, Figure 4, 5, 6 Table 1, 2; updated title of datasheet; minor textual updates.

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# AN1012 Application note

# Predicting the battery life and data retention period of NVRAMs and serial RTCs

#### Introduction

Standard SRAM devices have the advantage, over EEPROM and Flash memory, of high write-speed when used as main memory for a processor or microcontroller. Their disadvantage is that they are volatile, and lose their contents as soon as the power supply is removed (whether this is for a prolonged period due to being turned off, or due to an unexpected glitch or loss of the power supply).

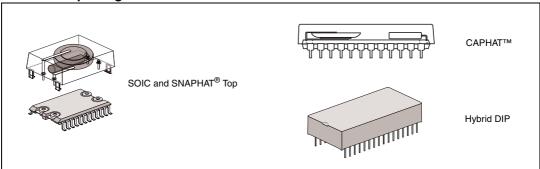
STMicroelectronics manufactures a line of non-volatile SRAMs (NVRAMs), known as ZEROPOWER<sup>®</sup> or TIMEKEEPER<sup>®</sup> NVRAMs, supervisors, and serial RTCs which offer the best of both worlds: memory devices that are non-volatile like EEPROM, yet have the fast access of SRAM. These devices consist of an array of low-power CMOS SRAM, plus a small long-life lithium power cell (along with a high-accuracy quartz crystal, in the case of the TIMEKEEPER). While the external power supply is within its specified limits, the memory behaves as standard SRAM; but as soon as the external power supply strays out of tolerance, the SRAM becomes write-protected, and its contents are preserved by a small trickle current supplied by the internal power cell.

Unlike EEPROM, where the data contents are guaranteed to be preserved for 10 years (and typically last for much longer), the contents of NVRAM will only be retained while the internal cell is able to supply sufficient current to maintain the array. This document summarizes the factors involved in predicting the battery life, and consequently data retention under various operating conditions.

Many of the ZEROPOWER, TIMEKEEPER, supervisor, and serial RTC devices are packaged in a 600 mil DIP CAPHAT™, a hybrid DIP, or a 330 mil SOIC SNAPHAT®. The SNAPHAT (shown in *Figure 1*) has a removable top that includes both the long-life lithium cell and, in the case of the TIMEKEEPER, a high-accuracy crystal.

STMicroelectronics has shipped several million SNAPHATs that have been used in a broad range of applications. From PC-based systems to high-end workstations, telecommunications, consumer, and automotive applications, these products have provided highly reliable data storage for the electronics industry.

Figure 1. Standard ZEROPOWER, TIMEKEEPER, supervisor, and serial RTC packages



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Process technology AN1012

## 1 Process technology

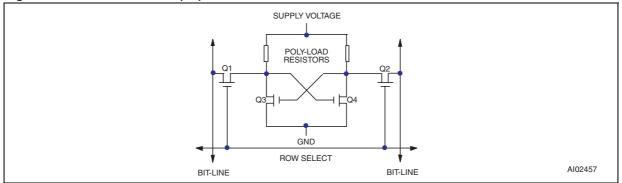
The ZEROPOWER<sup>®</sup>, TIMEKEEPER<sup>®</sup>, supervisor, and serial RTC families consist of a broad range of products that encompass various technologies. These products can be divided into six categories, as shown in *Table 1*. The SRAM array is generally based on a 6-transistor or 4-transistor cell, as indicated by the categories (6T and 4T). *Figure 2* illustrates a one-bit storage cell from a 4-transistor SRAM cell.

The hybrid devices (also known as module devices) contain individually packaged analog circuitry and SRAM. They are not covered in this document, except for the table of values for typical battery lifetimes in *Appendix A: Product data on page 25*.

Table 1. ZEROPOWER and TIMEKEEPER® product categories

Category	Devices
ZEROPOWER (4T cell)	M48Z02, M48Z12, M48Z08, M48Z18, M48Z58/Y, M48Z35/Y/AV
ZEROPOWER Hybrid	M48Z128/Y, M48Z129V, M48Z512A/AY, M48Z2M1V/Y
TIMEKEEPER (4T cell)	M48T08/Y, M48T58/Y, M48T35/Y/AV, M48T37V/Y
TIMEKEEPER Hybrid	M48T128Y, M48T129V, M48T512Y
Supervisors	M40Z111/W, M40Z300W, M48T201V/Y
Serial RTCs (6T cell)	M41T00/S, M41T11, M41T56, M41T81/S, M41T94, M41ST85W, M41ST87W

Figure 2. Four-transistor (4T) SRAM cell



The first devices, released in 1982, were based on a conventional 6T, full-CMOS, SRAM design. These were specified for low-voltage data retention, and were built to stringent manufacturing and test specifications. With data retention currents of less than 150 nA at 70 °C, these devices were designed to retain data in battery backup for at least 10 years over the full commercial temperature range.

Newer devices have since been released. They use 4T, CMOS SRAM arrays. By using two poly-R resistors in place of the pull-up transistors of full-CMOS design, the 4T cell is much smaller than the 6T equivalent. Die size is dramatically reduced because the poly-R resistors can be stacked on top of n-channel pull-down MOSFETs in the cell. This leads to a net reduction in the device costs. Although the current drawn from the lithium cell is increased, the devices have been specified to outlast the useful life of most equipment in which they are used.

AN1012 Battery technology

## 2 Battery technology

STMicroelectronics uses both the BR1225 and the BR1632 lithium button cell batteries. These have charge capacities of 48 mAh and 120 mAh, respectively. Their constituents have non-toxic and non-corrosive characteristics, and are chemically and thermally stable before, during, and after discharge. This makes these cells particularly attractive for use in electrical components.

They contain a solid carbon cathode that is pressed into a tablet of predetermined weight and height. The anode consists of high-purity lithium metal. The electrolyte is based on an organic solvent instead of the corrosive alkaline or acidic solution found in most conventional batteries. This greatly reduces the likelihood of internally-induced cell leakage, and reduces the ill effects in cases of externally-induced cell leakage. The cell is then crimp-sealed with a polypropylene grommet.

ST has conducted extensive tests on these cells, at temperatures up to 85 °C. Destructive analysis was conducted (post-stress), in order to measure such factors as weight loss and remaining charge capacity. The analysis determined that the cells were drying out, and that the weight loss was due to electrolyte evaporation. Models were developed to predict the nominal rate of electrolyte loss, and how this would be reduced by adding a second level of encapsulation. This proprietary secondary seal encapsulation, adopted by ST, has been found to provide up to a two-fold reduction of the electrolyte loss rate.

Both cells produce a nominal 2.9 V output with a flat discharge curve until the end of their effective lives, and thus confirms that both are suitable for providing battery backup to low leakage CMOS SRAMs (see *Figure 3*).

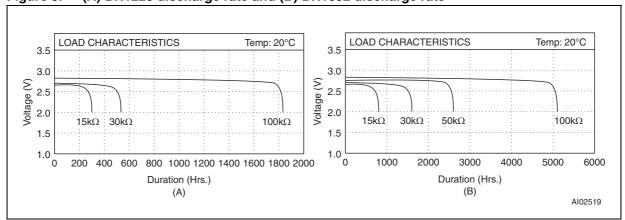


Figure 3. (A) BR1225 discharge rate and (B) BR1632 discharge rate

# 3 Battery backup current - predicting data retention time

A ZEROPOWER<sup>®</sup>, TIMEKEEPER<sup>®</sup>, supervisor, or serial RTC device will reach the end of its useful life for one of two reasons:

#### Capacity consumption

It becomes discharged, having provided current to the SRAM (and to the oscillator in the case of the TIMEKEEPER) in the battery backup mode.

#### Storage life

The effects of aging will have rendered the cell inoperative before the stored charge has been fully consumed by the application.

The two effects have very little influence on each other, allowing them to be treated as two independent but simultaneous mechanisms. The data retention lifetime of the device is determined by which ever failure mechanism occurs first.

## 3.1 Storage life

Storage life, resulting from electrolyte evaporation, is primarily a function of temperature. *Figure 4* illustrates the predicted storage life of the BR1225 battery versus temperature. The results are derived from temperature-accelerated life test studies performed at STMicroelectronics. For the purpose of testing, a cell failure is defined as the inability of a cell, stabilized at 25 °C, to produce a 2.4 V closed-circuit voltage across a 250 k $\Omega$  load resistor.

The two lines,  $SL_{1\%}$  and  $SL_{50\%}$ , represent different failure rate distributions for the cell's storage life. At 60 °C, for example, the  $SL_{1\%}$  line indicates that the battery has a 1% chance of failure 28 years into its life, and the  $SL_{50\%}$  line shows that the battery has a 50% chance of failure at the 50 year mark. The  $SL_{1\%}$  line represents the practical onset of wear out, and can be considered the worst case storage life for the cell. The  $SL_{50\%}$  line can be considered to be the normal, or average, life. As indicated by the curves in *Figure 4 on page 9*, storage life does not become a limiting factor to overall battery life until temperatures in excess of 60 °C to 70 °C are involved.

As an approximation,  $SL_{50\%} = 14270 \text{ x } (0.91)^T$ , and  $SL_{1\%} = 8107 \text{ x } (0.91)^T$ , when  $20 \,^{\circ}\text{C} < T < 90 \,^{\circ}\text{C}$ .

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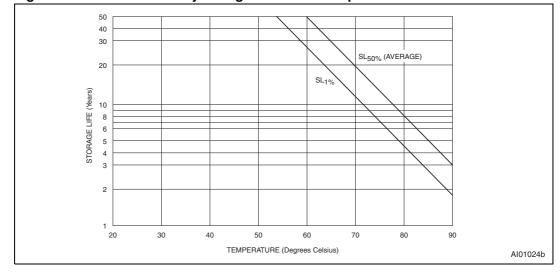


Figure 4. Predicted battery storage life versus temperature

## 3.2 Calculating storage life

Only the user can estimate predicted storage life in a given design because the ambient temperature profile is dependent upon application-controlled variables. As long as the ambient temperature is held reasonably constant, the expected storage life can be read directly from *Figure 4 on page 9*. If the battery spends an appreciable amount of time at a variety of temperatures, the following formula can be used to estimate predicted storage life:

$$\left[\left(\frac{t_1}{T}\times\frac{1}{SL_1}\right)+\left(\frac{t_2}{T}\times\frac{1}{SL_2}\right)+\ldots+\left(\frac{t_n}{T}\times\frac{1}{SL_n}\right)\right]^{-1}$$

where,

- t<sub>i</sub>/T is the relative proportion (of the total time) during which the device is at ambient temperature TA<sub>i</sub>;
- SL<sub>i</sub> is the storage life at ambient temperature TA<sub>i</sub> as illustrated in Figure 4; and
- T is the total time = t<sub>1</sub> + t<sub>2</sub> + ... + t<sub>n</sub>.

For example, consider a battery exposed to temperatures of up to 90  $^{\circ}$ C for 600 hrs/yr, and temperatures of 60  $^{\circ}$ C or less for the remaining 8160 hrs/yr. Reading predicted  $t_{1\%}$  values from *Figure 4*,

- SL<sub>1</sub> is about 1.8 yrs;
- SL<sub>2</sub> is about 28 yrs;
- T is 8760 hrs/yr;
- t<sub>1</sub> is 600 hrs/yr; and
- t<sub>2</sub> is 8160 hrs/yr.

The predicted storage life evaluates to:

$$\left[ \left( \frac{600}{8760} \times \frac{1}{1.8} \right) + \left( \frac{8160}{8760} \times \frac{1}{28} \right) \right]^{-1}$$

This predicts that the storage life, in this particular case, is at least 14 years. This is, therefore, better than the normally accepted life time of 10 years.

## 3.3 Capacity consumption

When  $V_{CC}$  is being held by the external power supply within its specified range, the current drawn from the battery is zero. When  $V_{CC}$  falls below the battery backup switchover voltage ( $V_{SO}$ ), the device goes into battery backup mode and draws all of its current from the battery.

The  $V_{CC}$  duty cycle represents the proportion of time, expressed as a percentage, that the device is supplied with power from the external supply, and therefore not drawing current from the battery.

In its battery backup mode, the array of SRAM cells can be characterized by its data retention ( $I_{CCDR}$ ) current, caused primarily by the current through the Poly-R load resistors in the 4T technology, as well as also by junction leakage, sub-threshold current, and gate-to-substrate leakage. The total current is referred to as  $I_{BAT}$  (the current drawn during battery backup mode). For ZEROPOWER<sup>®</sup> devices, this is the sum of leakage currents plus the current necessary to maintain the SRAM array. For TIMEKEEPER<sup>®</sup> devices, it is the sum of the array current (including leakage) and the clock current:

Many factors need to be taken into account when calculating the  $I_{BAT}$  current, including process parameters, working temperature, and the  $V_{CC}$  duty cycle.

## 3.4 Calculating capacity consumption

Capacity consumption is simply calculated by:

$$\frac{\text{BatteryCapacity}}{8760\times(1-\text{V}_{\text{CC}}\text{DutyCycle/100})\times\text{I}_{\text{BAT}}}$$

#### where:

- Battery capacity is measured in ampere-hours;
- 8760 is the constant for the number of hours there are in a year;
- V<sub>CC</sub> duty cycle is measured as a percentage; and
- I<sub>BAT</sub> is measured in amperes.

For the M48T35Y, a 32K x 8 TIMEKEEPER $^{\textcircled{\tiny 0}}$  device with a 0.048 Ah (48 mAh) M4T28-BR12SH1 battery, the typical battery current is approximately 2666 nA at 70  $^{\circ}$ C.

So, if the V<sub>CC</sub> duty cycle is 50%, the predicted capacity life is:

$$\frac{0.048}{8760 \times 0.5 \times 2666 \times 10^{-9}}$$

and therefore is about 4.11 years at 70 °C.

AN1012 4T cell devices

### 4 4T cell devices

In moving to the newer process technologies (e.g., M48Z58 (8K x 8) device), STMicroelectronics has chosen to reduce the active current as well as decrease the die size. The STMicroelectronics HCMOS4PZ process is a  $0.6 \mu m$ , double-level metal process.

In the standard SRAM memory cell, 6 transistors are formed into a pair of cross-coupled inverters. In the 4T memory cell, the top two p-channel devices are replaced by poly-silicon load resistors (poly-R). This combination allows for significant die size reduction because the poly-R structures can be stacked on top of the active n-channel devices.

There is always at least one direct path constantly leaking current to ground in each cell because of the poly-R structures in each SRAM cell. However, the value of the resistor is extremely high (about  $3T\Omega$  at 25 °C), so at a cell voltage of 3 V, this leads to a leakage current of 1 pA. Multiplying by the number of cells within the array, the array standby current can be calculated (i.e. 65.5 nA for a 65536-cell array).

The poly-R structure values are dependent on temperature, so the entire array current is very strongly temperature-dependent. *Appendix B: ZEROPOWER products on page 26* shows the expected battery lifetime of an M48Z58 device versus working temperature with a  $V_{\rm CC}$  duty cycle of 0%.

The original specification was an expected lifetime of greater than 10 years at 25 °C but, in fact, this target is typically achieved even at 70 °C. By reducing the temperature, the expected lifetime rises to greater than 20 years (i.e., when the device is operated at 50 °C). This change is defined entirely by the temperature sensitivity of the poly-R structures within each SRAM cell.

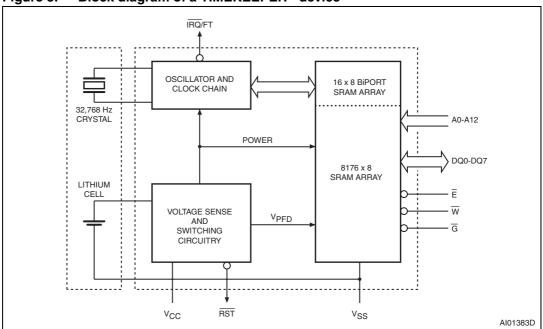
The M48Z35 also employs the STMicroelectronics HCMOS4PZ process, 4T SRAM cell technology. *Appendix B* shows the expected battery lifetime of an M48Z35 device versus working temperature with a  $V_{CC}$  duty cycle of 0%. From this we can see that expected lifetime is typically greater than 20 years when operated at 30 °C with no external  $V_{CC}$  applied, and falls to approximately 2.6 years for continuous battery backup at 70 °C. This is to be expected, due to the increased current consumption inherent in the 4T SRAM cell architecture. It should be noted that this data is based on usage of the SNAPHAT® product which includes a 48 mAh battery.

## 5 TIMEKEEPER products

TIMEKEEPER<sup>®</sup> products are very similar in construction and operation to ZEROPOWER<sup>®</sup> products. However, they must be evaluated separately. The current drawn is highly dependent not only on the temperature, but also on whether the oscillator is active. The main components of TIMEKEEPER devices are (see *Figure 5*):

- a CMOS RAM array;
- voltage sense and switching circuitry;
- an analog oscillator and clock chain;
- a lithium power cell; and
- a high-accuracy quartz crystal.

Figure 5. Block diagram of a TIMEKEEPER® device



## 5.1 TIMEKEEPER® register map

Table 2 shows a typical register map for the seconds, minutes, hours, date, day, month, and year fields. This information is stored in Binary Coded Decimal (BCD) format. These basic functions are available on all TIMEKEEPER devices. Additional features (e.g., watchdog timer, alarms, battery low flag, and a wake-up function) have additional registers allocated to them (such as those shown for the M48T37V/Y in Table 2). The TIMEKEEPER register locations are constructed from BiPORT™ memory cells which allow data access from two sides. The on-chip system clock connects to one side (the system side) and the user data is output to connections on the other (the user's side). At one-second intervals, clock pulses are generated by the oscillator and clock chain structure. The system side updates the new time in the TIMEKEEPER registers. Each TIMEKEEPER register location (e.g. minutes, hours, day) is then updated as necessary. When the user wants to write a new time, the "W" bit (the Write bit) of the control register is reset, causing the BiPORT cells to upload the new system time. The user accesses the TIMEKEEPER and array data by executing standard READ/WRITE cycles.

The oscillator and clock chain structure consists of a mixture of analog and digital circuitry, and account for the majority of the I<sub>BAT</sub> current. *Table 3* gives conservative estimates of the currents drawn as a function of technology and working temperature.

Table 2. Typical TIMEKEEPER (M48T37V/Y) register map

Adduses				Da	ata				Function	Range	
Address	D7	D6	D5	D4	D3	D2	D1	D0	Function	(in BCD format)	
7FFFh		10 Y	Years Year				Year	00-99			
7FFEh	0	0	0	10M		Мо	nth		Month	01-12	
7FFDh	0	0	10 [	Date		Da	ate		Date	01-31	
7FFCh	0	FT	0	0	0		Day		Day	01-7	
7FFBh	0	0	10 H	lours		Но	urs		Hours	00-23	
7FFAh	0	1	0 Minute	es		10 Mi	nutes		Minute	00-59	
7FF9h	ST	10	) Second	ds		Seco	onds		Second	00-59	
7FF8h	W	R	S		C	alibratio	n		Control		
7FF7h	WDS	BMB4	BMB3	BMB2	BMB1	BMB0	RB1	RB0	Watch		
7FF6h	AFE	0	ABE	0	0	0	0	0	Interrupt		
7FF5h	RPT4	0	Al 10	Date		Alarm	Date		A Date	01-31	
7FF4h	RPT3	0	Al 10	Hour		Alarm Hour			A Hour	00-23	
7FF3h	RPT2	Alarr	n 10 Mir	nutes	Alarm Minutes				A Minute	00-59	
7FF2h	RPT1	Alarn	10 Sec	10 Seconds Alarm Seconds				A Second	00-59		
7FF1h		1000	Years		100 Years			Century	00-99		
7FF0h	WDF	AF	0	BL	Z	Z	Z	Z	Flags		

Table 3. Typical I<sub>BAT</sub> current for TIMEKEEPER devices

		Typical	Typical at 20°C Typical at 70°C		
Capacity Technology		Array	Clock	Array	Clock
64 Kbit 4T Cell		40 nA	497 nA	511 nA	619 nA

## 5.2 TIMEKEEPER® evolution

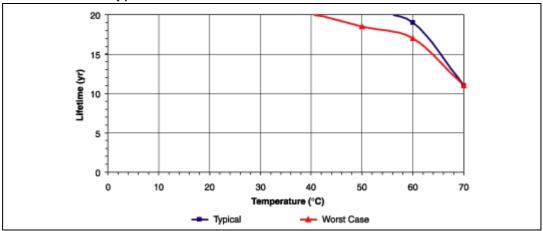
TIMEKEEPER products have seen a continuous evolutionary cycle since their initial market introduction in the 1990s.

#### 5.2.1 M48T02 and M48T12

The first TIMEKEEPER products released were the MK48T02 and MK48T12 which offered 2K x 8 RAM and employed the STMicroelectronics 2.0 µm Spectrum™ CMOS technology. When released, these products included a BR1225 lithium cell with a specified 39 mAh capacity. This combination offered the user approximately 3.5 years of continuous battery backup life. Since that time, the devices have been moved to the 4T cell technology (HCMOS4PZ) and a CAPHAT™ package revision which includes a larger capacity lithium cell (120 mAh BR1632) capacity, and new part numbers (M48T02/12). These changes increased the expected battery life to 19 years at 60°C.

*Figure 6* shows expected battery lifetime versus temperature with 100% battery backup. The data shows that by operating the devices at various temperatures, designers can expect a battery life approaching 20 years under most conditions.





#### 5.2.2 M48T08 and M48T18

The next TIMEKEEPER<sup>®</sup> to be released was the MK48T08/18 family, which has an 8K x 8 SRAM array. By using the more advanced 1.2  $\mu$ m HCMOS3 process and refining the onboard oscillator, STMicroelectronics was able to offer a nearly three-fold increase in battery lifetime, even though the array size had increased by a factor of four. This product was later converted to the 0.6  $\mu$ m, double-level metal HCMOS4PZ process for 4T SRAM cells. The battery was then upgraded to 120 mAh for the CAPHAT<sup>TM</sup> package revision (part numbers M48T08/18), which provides a battery life of at least 10 years across the commercial temperature range (0 °C to 70 °C, see *Figure 7*).

In the M48T08/18 datasheet, the battery lifetime ( $t_{DR}$ , data retention time) has been specified as 10 years or greater across the commercial temperature range (for a 0%  $V_{CC}$  duty cycle).

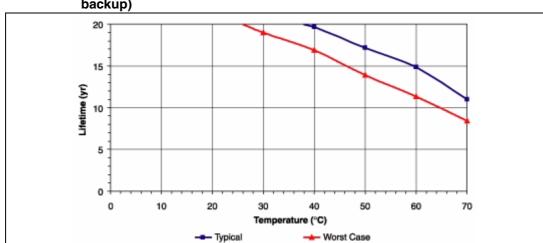


Figure 7. M48T08/18 data retention lifetime vs. temperature (120 mAh, 100% battery backup)

#### 5.2.3 M48T58

The next TIMEKEEPER $^{\circledR}$  product was the M48T58 which is fabricated on the 0.6  $\mu$ m, double-level metal HCMOS4PZ process for 4T SRAM cells.

Table 13 on page 28, Appendix C: TIMEKEEPER® products on page 28, Figure 8, and Figure 9 on page 16 show the extent to which the data retention of these devices is more dependent on temperature. Higher temperatures cause lower resistor values (and therefore, higher currents) because of the negative temperature coefficient of the poly-R resistors.

Data retention lifetimes typically range from 8.6 years (at 30 °C) for devices in the CAPHAT<sup>™</sup> package, with a 48 mAh battery (see *Figure 8*), and up to 20 years (and more) for the SNAPHAT package with a 120 mAh BR1632 battery (see *Figure 9*). As always, several factors affect battery lifetime, including the V<sub>CC</sub> duty cycle and temperature.

Figure 8. M48T58 data retention lifetime vs. temperature (48 mAh, 100% battery backup)

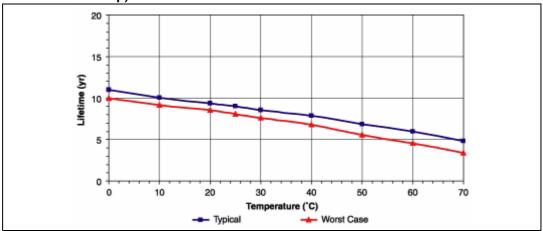
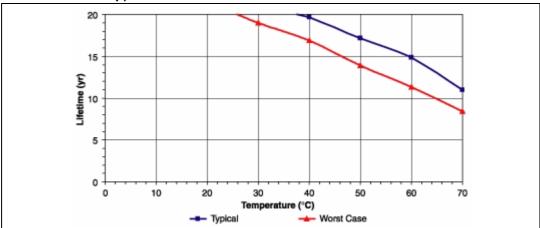


Figure 9. M48T58 data retention lifetime vs. temperature (120 mAh, 100% battery backup)



#### 5.2.4 M48T35 and M48T37V/Y

The M48T35 and M48T37V/Y families use the same technology as the M48T58 device, but with a 32K x 8 SRAM array. Figure 10 and Figure 11 show the expected battery lifetime versus temperature. The expected battery lifetime (at 30 °C with no periods of valid  $V_{CC}$ ) is typically 6.8 years (this assumes that a 48 mAh battery is used, see Figure 10). Devices in the larger M4T32-BR12SH SNAPHAT® package have a data retention lifetime of greater than twice this (almost 17 years, see Figure 11).

Figure 10. M48T35/37V/37Y data retention lifetime vs. temperature (48 mAh, 100% battery backup)

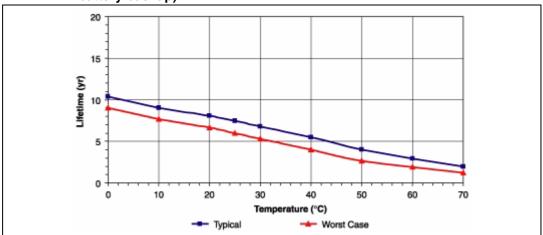
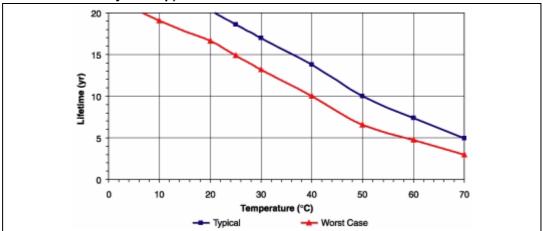


Figure 11. M48T35/37V/37Y data retention lifetime vs. temperature (120 mAh, 100% battery backup)



If data retention lifetimes greater than those shown are required, the user is advised to choose the version of the device in a SNAPHAT<sup>®</sup> package. Then, as the battery starts to reach the end of its useful life, it is possible to remove the SNAPHAT top containing the nearly expended cell and replace it with a fresh SNAPHAT top. No data will be lost during the process, provided that the board remains powered up during the operation (although some time will be lost due to the momentary removal of the 32 kHz crystal). *Table 4* shows which SNAPHAT top part numbers are available.

Table 4. SNAPHAT part numbers

	•	
Part Number	Description	Package
M4Z28-BR00SH	Li Battery (48mAh) for ZEROPOWER products and SUPERVISORS	SNAPHAT
M4Z32-BR00SH	Li Battery (120mAh) for ZEROPOWER products and SUPERVISORS	SNAPHAT
M4T28-BR12SH	Li Battery (48mAh) for TIMEKEEPER products and SUPERVISORS	SNAPHAT
M4T32-BR12SH	Li Battery (120mAh) for TIMEKEEPER products and SUPERVISORS	SNAPHAT

## 6 Supervisor products

STMicroelectronics also has a family of ZEROPOWER<sup>®</sup> and TIMEKEEPER<sup>®</sup> supervisor devices. Supervisors are self-contained units that allow standard low-power SRAMs to be turned into non-volatile memory devices. They monitor and provide  $V_{CC}$  input for one or more external SRAMs the same way ZEROPOWER and TIMEKEEPER products do. They use a precision voltage reference and comparator to monitor the  $V_{CC}$  input for going out-of-tolerance.

When  $V_{CC}$  becomes invalid, the supervisor's conditioned chip-enable outputs  $(\overline{E}_{CON})$  are forced to their "inactive" state, thereby putting each external SRAM into its own write-protect state. During the power failure, the supervisor provides the power for the SRAM from the lithium cell within its SNAPHAT top. The supervisor switches the power source back to the  $V_{CC}$  supply as soon as the voltage returns to specified levels.

Choosing SRAM AN1012

## 7 Choosing SRAM

Most low power SRAMs on the market today can be used with both ZEROPOWER<sup>®</sup> and TIMEKEEPER<sup>®</sup> supervisors, although there are some issues that need addressing before finally choosing which SRAM to use.

- The chip enable input, when taken inactive, must disable all the other inputs to the SRAM. This allows inputs to the external SRAMs to be treated as "Don't care" once V<sub>CC</sub> falls below V<sub>PED</sub>(min).
- The SRAM should guarantee data retention when working at  $V_{CC} = 2.0$  volts.
- The chip-enable access time must be sufficient to meet the system needs, taking into account propagation delays on chip enable and output enable.

Most SRAMs specify a data retention current ( $I_{CCDR}$ ) at 3.0 V. Manufacturers generally specify a typical condition for room temperature along with a worst case condition (generally at elevated temperatures). The system level requirements will determine the choice of which value to use. The data retention current value of the SRAMs can then be added to the  $I_{BAT}$  value of the supervisor to determine the total current requirements for data retention. The available battery capacity for the SNAPHAT® of your choice can then be divided by this current to determine the data retention period (see *Section 3.3: Capacity consumption on page 10*).

For example, the M48T201V/Y has an  $I_{BAT}$  value of 575 nA at 25 °C, and 800 nA at 70 °C. The M40Z300W has an  $I_{BAT}$  value of 5 nA at 25 °C, and 100 nA at 70 °C. *Table 5* indicates typical data retention lifetimes for the M40Z300W ZEROPOWER supervisor when it is used with a number of commercially available 1 Mbit and 4 Mbit SRAMs. *Table 6 on page 21* shows the same kind of information for the M48T201V/Y TIMEKEEPER supervisors.

Table 5.	M40Z300W	(120mAh SNAPHAT)	) data retention life vs. SRAM type
----------	----------	------------------	-------------------------------------

Size (Mbit)	Product		I <sub>BAT</sub> (SR	AM) (nA)	I <sub>BAT</sub> (Total) (nA)		Lifetime in years <sup>(1)</sup>	
		25°C	70°C	25°C	70°C	25°C	70°C	
	Hynix	HY628100BLLT1-55	1000	10000	1005	10100	13.6	1.4
1	Пупіх	HY62V8100BLLT1-70 <sup>(2)</sup>	1000	10000	1005	10100	13.6	1.4
'	Renesas	M5M51008DVP-55H	500	10000	505	10100	> 20	1.4
		M5M5V108DVP-70H <sup>(2)</sup>	1000	10000	1005	10100	13.6	1.4
4	Renesas	R1LP0408CSB-5SC	800	8000	805	8100	17.0	1.7
4		R1LV0408CSB-5SC <sup>(2)</sup>	500	8000	805	8100	> 20	1.7
8	Renesas	HM62V8100LTTI-5SL	500	10000	505	10100	> 20	1.4
	Samsung K6X8008T2B-UF5500		N/A	15000	N/A	15100	N/A	0.9

<sup>1.</sup> According to the respective manufacturer's datasheets at the time of writing.

3 V device

AN1012 Choosing SRAM

Table 6. M48T201V/Y (120 mAh SNAPHAT) data retention life vs. SRAM type

Size (Mbit)	Product		I <sub>BAT</sub> (SRAM) (nA)		I <sub>BAT</sub> (Total) (nA)		Lifetime in years <sup>(1)</sup>	
			25°C	70°C	25°C	70°C	25°C	70°C
	Hynix	HY628100BLLT1-55	1000	10000	1075	10800	8.7	1.3
	Пупіх	HY62V8100BLLT1-70 <sup>(2)</sup>	1000	10000	1075	10800	8.7	1.3
'	Renesas	M5M51008DVP-55H	500	10000	1075	10800	12.7	1.3
		M5M5V108DVP-70H <sup>(2)</sup>	1000	10000	1575	10800	8.7	1.3
4	Renesas	R1LP0408CSB-5SC	800	8000	1375	8800	10.0	1.6
4		R1LV0408CSB-5SC <sup>(2)</sup>	500	8000	1075	8800	12.7	1.6
8	Renesas	HM62V8100LTTI-5SL	500	10000	1075	10800	12.7	1.3
	Samsung	K6X8008T2B-UF5500	N/A	15000	N/A	15800	N/A	0.9

<sup>1.</sup> According to the respective manufacturer's datasheets at the time of writing.

<sup>2. 3</sup> V device

### 8 Industrial temperature devices

Due to ever increasing requirements for portability and operation under extreme environmental conditions, STMicroelectronics offers industrial temperature versions (–40°C to +85°C) of our serial RTC devices. This expanded operating range allows these products to perform under more extreme temperatures for applications such as:

- cell phone base stations;
- traffic control;
- portable equipment;
- land, water, and aircraft instrumentation; and
- industrial control equipment.

These products are indicated by the digit '6' at the end of the sales-type. The industrial temperature TIMEKEEPER® SNAPHAT® top is also designated by the suffix "6." Predicted data retention lifetimes are listed in *Appendix B: ZEROPOWER products on page 26* and *Appendix C: TIMEKEEPER® products on page 28*.

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#### 9 U.L. recognition and recycling

While providing innovative, leading edge products, STMicroelectronics remains committed to safety, including its products, its customers, and the environment. Each device contains reverse-charge protection circuitry, and uses safe lithium mono-fluoride batteries. All ZEROPOWER<sup>®</sup>, TIMEKEEPER, supervisor, and serial RTC components are recognized by Underwriter's Laboratory under file number E89556, and are compliant to the LL-94-VO flammability rating.

The unique SNAPHAT packaging consists of a 330 mil SOIC device and a separate, "snapon" SNAPHAT, which includes both the lithium power cell, and in the case of TIMEKEEPER product, a high accuracy crystal. The SNAPHAT is removable and can be replaced, providing the added benefit of proper disposal or recycling that has not been available before with NVRAMs. Various companies offer recycling and safe disposal of scrap lithium cells. Summary AN1012

#### 10 Summary

Battery life and data retention for ZEROPOWER® and TIMEKEEPER® products are primarily functions of two factors:

- Capacity consumption, and
- Storage life of the lithium button cell battery.

Due to the fact that storage life (caused by electrolyte evaporation) has little effect at temperatures below 60 °C, the data retention of most applications will be dependent upon the  $I_{CCDR}$  of the SRAM being backed-up, as well as the  $V_{CC}$  duty cycle. This allows a fairly simple calculation (see *Section 3.4: Calculating capacity consumption on page 10*) to be used to determine the lifetime.

All ST ZEROPOWER products are able to offer at least a 10 year data retention life, typically at 40 °C. This may be increased by reducing the temperature, increasing the  $V_{CC}$  duty cycle, or in the case of the surface mount SNAPHAT® products, using the larger 120 mAh SNAPHAT top.

For the TIMEKEEPER family, battery lifetimes are also affected by the percentage of time the oscillator is in operation. Commercial devices fabricated in 4T technologies provide 7 years of continuous operation at 20 °C using the 48 mAh M4T28-BR12SH SNAPHAT top, and typically greater than 15 years with the 120 mAh M4T32-BR12SH SNAPHAT top.

The ZEROPOWER and TIMEKEEPER supervisor families allow the user to purchase commodity SRAMs at the best available market price. However, overall data retention life will be determined by the  $I_{CCDR}$  of the SRAM selected.

AN1012 Product data

## Appendix A Product data

Note: The symbol ">>" means, "... much greater than..."

Table 7. Data for ZEROPOWER® and TIMEKEEPER® devices

			Battery	type	I <sub>BAT</sub>	Typical data retention
Device	Process technology	SRAM Cell	SNAPHAT <sup>(2)</sup>	САРНАТ	(T = 20°C) (nA)	lifetime <sup>(1)</sup> (years)
M48Z02/12	0.6 μm, HCMOS4PZ	4T	n/a	BR1225	9	10
M48Z08/18	0.6 μm, HCMOS4PZ	4T	BR1225	BR1225	37	10
M48Z35/Y/AV	0.6 μm, HCMOS4PZ	4T	BR1225	BR1225	148	10
M48Z58/Y	0.6 μm, HCMOS4PZ	4T	BR1225	BR1225	37	10
M48T02/12	0.6 μm, HCMOS4PZ	4T	N/A	BR1632	506	10
M48T08/18	0.6 μm, HCMOS4PZ	4T	BR1225	BR1632	535	10
M48T35/Y/AV	0.6 μm, HCMOS4PZ	4T	BR1225	BR1632	646	7/10
M48T37Y	0.6 μm, HCMOS4PZ	4T	BR1225	N/A	646	7
M48T58/Y	0.6 μm, HCMOS4PZ	4T	BR1225	BR1225	535	7

<sup>1.</sup> The data retention lifetime can be significantly increased by using the SNAPHAT (ZEROPOWER or TIMEKEEPER, as appropriate) with the higher capacity BR1632 battery.

Table 8. Data from hybrid/module devices (V<sub>CC</sub> duty cycle = 0%)

Device	Specification	Experimental conditions (years)			
	at T = 25°C (years)	0°C	25°C	70°C	
M48Z128/Y	10	>> 20	> 20	2.3	
M48Z129V	10	>> 20	> 20	2.3	
M48Z512A/AV/AY	10	>> 20	> 20	6.0	
M48Z2M1V/Y	10	> 20	> 20	3.1	
M48T128Y	10	> 20	16.6	2.0	
M48T129V/Y	10	> 20	16.6	2.0	
M48T512Y	10	> 20	19.4	4.8	

Note: These devices are not recommended for new design. Please contact local ST sales office for availability.

<sup>2.</sup> The larger capacity BR1632 (120 mAh) battery is also available in the SNAPHAT package.

## Appendix B ZEROPOWER products

The tables in this appendix use the terms "typical" and "worst case" to indicate the "mean value at the given temperature" and "mean value plus maximum expected deviation at the given temperature."

Note: The symbol ">>" means, "... much greater than..."

Table 9. Data from M48Z02/12 devices (available only in CAPHAT™ - BR1225, 48 mAh)

Temperature	V <sub>CC</sub> duty	V <sub>CC</sub> duty cycle = 0%		
(°C)	Typical (years)	Worst case (years)	shelf life (years)	
0	>> 20	>> 20	>> 20	
10	>> 20	>> 20	>> 20	
20	>> 20	>> 20	>> 20	
25	>> 20	>> 20	>> 20	
30	>> 20	>> 20	>> 20	
40	>> 20	>> 20	>> 20	
50	>> 20	>> 20	>> 20	
60	> 20	> 20	> 20	
70	11.0	11.0	11.0	

Table 10. Data from M48Z08/18, M48Z58, and M48Z58Y devices

	CAPHAT or SNAPHAT (BR1225, 48 mAh)		SNAPHAT (BR1632, 120 mAh)		l.,	
Temperature (°C)		V <sub>CC</sub> duty o	cycle = 0%		V <sub>CC</sub> duty cycle = 100%, shelf life (years)	
	Typical (years)	Worst case (years)	Typical (years)	Worst case (years)	chion mo (jours)	
0	>> 20	>> 20	>> 20	>> 20	>> 20	
10	>> 20	>> 20	>> 20	>> 20	>> 20	
20	>> 20	>> 20	>> 20	>> 20	>> 20	
25	>> 20	>> 20	>> 20	>> 20	>> 20	
30	>> 20	>> 20	>> 20	>> 20	>> 20	
40	>> 20	> 20	>> 20	>> 20	>> 20	
50	> 20	16.4	>> 20	>> 20	>> 20	
60	19.7	10.1	> 20	>20	> 20	
70	11.0	5.8	11.0	11.0	11.0	

Table 11. Data from M48Z35/Y/AV devices

	CAPHAT or SNAPHAT SNAPHAT (BR1225, 48 mAh) (BR1632, 120 mAh)				
Temperature (°C)		V <sub>CC</sub> duty o	cycle = 0%		V <sub>CC</sub> duty cycle = 100%, shelf life (years)
	Typical (years)	Worst case (years)	Typical (years)	Worst case (years)	onon mo (jeano)
0	>> 20	>> 20	>> 20	>> 20	>> 20
10	>> 20	> 20	>> 20	>> 20	>> 20
20	>> 20	> 20	>> 20	>> 20	>> 20
25	> 20	17.2	>> 20	>> 20	>> 20
30	> 20	12.9	>> 20	> 20	>> 20
40	14.2	7.5	> 20	18.6	>> 20
50	7.4	3.8	18.4	9.5	>> 20
60	4.5	2.5	11.3	6.2	> 20
70	2.6	1.4	6.5	3.5	11.0

# Appendix C TIMEKEEPER® products

Table 12. Data from M48T02/12 devices (available only in CAPHAT™ - BR1632, 120 mAh)

Temperature	V <sub>CC</sub> duty	cycle = 0%	V <sub>CC</sub> duty cycle = 100%,	
(°C)	Typical (years)	Worst case (years)	shelf life (years)	
0	> 20	> 20	>> 20	
10	> 20	> 20	>> 20	
20	> 20	> 20	>> 20	
25	> 20	> 20	>> 20	
30	> 20	> 20	>> 20	
40	> 20	> 20	>> 20	
50	> 20	18.5	>> 20	
60	19.0	17.0	> 20	
70	11.0	11.0	11.0	

Table 13. Data from M48T08/Y/18 and M48T58/Y devices

	CAPHAT or SNAPHAT (BR1225, 48 mAh)		CAPHAT <sup>(1)</sup> or SNAPHAT (BR1632, 120 mAh)			
Temperature (°C)		V <sub>CC</sub> duty o	cycle = 0%		V <sub>CC</sub> duty cycle = 100%, shelf life (years)	
( )	Typical (years)	Worst case (years)	Typical (years)	Worst case (years)	chion mo (Jeans)	
0	11.0	10.0	> 20	> 20	>> 20	
10	10.1	9.2	> 20	> 20	>> 20	
20	9.4	8.5	> 20	> 20	>> 20	
25	9.0	8.1	> 20	> 20	>> 20	
30	8.6	7.6	> 20	19.0	>> 20	
40	7.9	6.8	19.7	16.9	>> 20	
50	6.9	5.6	17.1	13.9	>> 20	
60	5.9	4.5	14.8	11.3	> 20	
70	4.8	3.4	11.0	8.4	11.0	

<sup>1.</sup> Only available in M48T08 and M48T18 CAPHAT™.

Table 14. Data from M48T35/Y/AV and M48T37V/Y devices

		PHAT , 48 mAh)		r SNAPHAT 120 mAh)		
Temperature (°C)		V <sub>CC</sub> duty o	cycle = 0%		V <sub>CC</sub> duty cycle = 100%, shelf life (years)	
( )	Typical (years)	Worst case (years)	Typical (years)	Worst case (years)	chem mo (years)	
0	10.4	9.0	> 20	> 20	>> 20	
10	9.0	7.6	> 20	19.1	>> 20	
20	8.1	6.7	> 20	16.6	>> 20	
25	7.4	6.0	18.6	14.9	>> 20	
30	6.8	5.3	16.9	13.2	>> 20	
40	5.5	4.0	13.8	10.0	>> 20	
50	4.0	2.6	10.0	6.6	>> 20	
60	2.9	1.9	7.4	4.8	> 20	
70	2.0	1.2	5.0	3.0	11.0	

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# Appendix D Serial RTC products

Table 15. Data from M41T56/94, M41ST85W, M41ST87W/Y, and M41ST95W ind. temp. (MH6) devices

	SNAPHAT (BR1632, 120 mAh)	
Temperature (°C)	V <sub>CC</sub> duty cycle = 0%	V <sub>CC</sub> duty cycle = 100%, shelf life (years)
	Typical (years)	
-40	> 20	>> 20
-30	> 20	>> 20
-20	> 20	>> 20
-10	> 20	>> 20
0	> 20	>> 20
10	> 20	>> 20
20	> 20	>> 20
25	> 20	>> 20
30	> 20	>> 20
40	> 20	>> 20
50	> 20	>> 20
60	> 20	> 20
70	11.0	11.0
80	4.3	4.3
85	2.7	2.7

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Table 16. Data from M41T00/S, M41T11, and M41T81/S industrial temperature (MH6) devices

	SNAPHAT (BR1632, 120 mAh)		
Temperature (°C)	V <sub>CC</sub> duty cycle = 0%	V <sub>CC</sub> duty cycle = 100%, shelf life (years)	
	Typical (years)		
-40	> 20	>> 20	
-30	> 20	>> 20	
-20	> 20	>> 20	
-10	> 20	>> 20	
0	> 20	>> 20	
10	> 20	>> 20	
20	> 20	>> 20	
25	> 20	>> 20	
30	> 20	>> 20	
40	> 20	>> 20	
50	> 20	>> 20	
60	> 20	> 20	
70	11.0	11.0	
80	4.3	4.3	
85	2.7	2.7	

Revision history AN1012

# 11 Revision history

Table 17. Document revision history

Date	Revision	Changes
13-Oct-1998	0.0	Document written
14-Dec-1998	1.0	1st edition of ZEROPOWER and TIMEKEEPER application note book
07-Mar-2000	1.1	Data changed from that of 49 mAh and 130 mAh batteries to that of 48 mAh and 120 mAh batteries
25-Apr-2000	1.2	Controllers renamed as supervisors
26-Jun-2000	1.3	M48T35 typ data retention lifetime changed to 7/10 years (Tab-7 on p15)
08-May-2001	2.0	Reformatted, text, graphics, values updated ( <i>Figure 6</i> , 7, 8, 10; <i>Table 3</i> , 5, 6, 7, 15, 13, 14, 16, 17)
15-May-2001	2.1	Change trend colors to black (Figure 6, 7, 8, 10)
31-May-2005	3.0	Update information ( <i>Figure 1, 6, 7, 8, 9, 10</i> ; <i>Table 1, 3, 5, 6, 7, 8, 9, 11, 12, 13, 14, 15, 16</i> )
15-Sep-2011	4	Product updates; minor textual updates; revised document presentation.

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