

Features

- Available sharp click feel with a positive tactile feedback
- Ultra-miniature and lightweight structure suitable for high density mounting
- Very economical with high reliability

Applications

- Musical equipment
- Electronic equipment
- Test equipment

SDTM Series SMD Tact Switch

Electrical Characteristics

Electrical Life

Dielectric Strength

.....AC 250V for 1 minute Contact Arrangement...1 pole 1 position

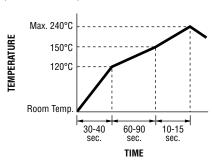
Environmental Characteristics

Mechanical Life100,000 cycles min. Operation Force..70g, 100g, 160g, 260g Tolerance.....±50g (±20g for 70g) Stop Strength.. Place the switch vertical, a static load of 3kg shall be applied in the direction of actuator operation for a period of 15 seconds Stroke.......0.25mm (+0.2mm, -0.1mm) Temperature Range......-25°C to +70°C Vibration TestMIL-STD-202F, Method 201A Frequency10-50-10Hz/1minute Directions.....X,Y,Z 3 mutually per pendicular directions Time.....2 hours each direction, high reliability Shock TestMIL-STD-202F, Method 213A, Condition A Gravity50g (peak value), 11msec. Directions/Time......6 sides and 3 times in each direction

Physical Characteristics

Cover MaterialsStainless steel
Base MaterialsThermoplastic Nylon
FG 101, UL94V-0
Actuator MaterialsThermoplastic
Nylon UL94V-0
ColorLight blue, black, brown, red
Contact Disc. MaterialsPhosphor
bronze with silver cladding
Terminal MaterialsBrass with silver
cladding

REFLOW SOLDERING PROFILE (SMD MODEL)



SOLDERING PROCESS

Hand Soldering

Soldering iron of 30W or less, controlled at 320°C for approx. 2 seconds while applying solder.

Reflow Soldering

HOW TO ORDER

Peak temperature or reflow oven should be set to 240°C max.

60 = 13mm

Actuating Force U = 70g (blue)

50 = 9.5mm

K = 100g (black)

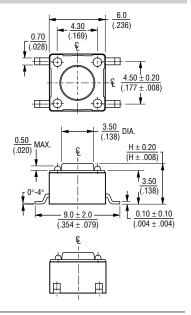
N = 160g (brown)

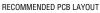
R = 260g (red)

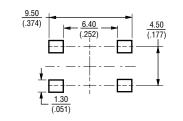
Packaging Option

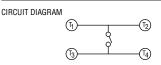
TR = Embossed tape 610 = 1000 pcs. 620 = 900 pcs

Product Dimensions









DIMENSIONS: MM

Additional Features

■ Insert molding in the contact with special treatment prevents flux buildup during soldering and permits autodipping

SDTM Series SMD Tact Switch

BOURNS

Packaging Specifications

SDTM610/620(TR)



