	GESSMANN Industrial Controllers		Multi-axis controller VV 6 Spare parts						4/102 2002	
		The spindle block Pos. 1-5 incorporates an internal gearing, control-handle with knob solid, bellow, frontplate and prepared for mounting the master switch.								
		The master switch Pos. 30-36 incorporates a cam shaft, cam disks and contacts comounted together.							t	
		By all sp switch g	are part orders it is r ear.	nessesary to inform	n us abo	ut the Work-	No. (7 cha	racters) on	the	
		Spindle block with schematic representation of the master controller installation and deflection directions. Version shown for left hand side installation (right-hand side installation is mirror image).				$3 \xrightarrow{1} 4 7 \xrightarrow{5} 8$ left 2 right 6 Deflection directions designated to DIN 15025				
Pos.	VV 61 VV 61.1	VV 62	VV 64	VV 64.1		Drawing No.	Туре	Weight gramm	Price EURC	
1							VV 61	960		
2							VV 61.1	980		
3		4	$3 \leftarrow 0 \rightarrow 4$	○ ♥			VV 62	900		
4	2 2 1-2	2 3-4	2 3-4	2	-		VV 64	1010		
5							VV 64.1	960		
9 10	Gate open-shaped Gate cross-shaped		open shifting) hibits diagonal sh	iftina)		KBKQ KBKR	Р	60 60		
11	Gate special-shaped		e. H-gate)	inting)		KBKT	P	60		
12	Spring return in 0-position		each direction)			KMFD/52	Z	110		
13	Friction brake	,	each direction)			KMI/15	R	30		
20 21	Control-handle with knob solid with j Control-handle with latch for mechar		with joint			KHG/08 KHG/14	М	50 50		
22	Control-handle with dead man's butt					KHG/16	Т	100		
23	Control-handle with signal button (m					KHG/12	Н	100		
24 25	Control-handle with push button (me Control-handle with flat push button		-			KHG/10 KHG/169	D DV	110 110		
26	Control-handle with palm grip B 1 wi	th joint	-				B 1	40		
27	Control-handle with palm grip B 1 wi		p (mechanical par	ts) with joint		KHG/20	B 1T	60		
28 29	Control-handle long or short 200, 16 More knobs, grips and T-grips with a		devices look cata	llog 1/228						
30	Master switch switching sequence 4	0-4		No. of contacts	2	KNK/01	01	290		
31					4		02	350		
32 33	Direction 1-2 and 3-4 each master sy Switching program according contact		S look catalog 5/	001	6 8		03 04	410 470		
34	or to your contact-arrangement	g			10		05	530		
35 36	Switching sequence 5-0-5 or 6-0-6				12		06	590		
41	Prepared for mounting potentiometer	shaft 6 mm adiu	sting angle 2 x 15	0°		KNK/05	(P)			
42	Prepared for mounting potentiometer	-		~			(P)			
43	More potentiometer e.t.c. look catalo	g 1/240								
80	Bellows	n un accustin actin a la c				KMD 66				
81 82	Front plate with 4 screws M5 x 15 (fc	i mounting the be	enow)			KGIC 185				
83	Gasket cap (for push button Pos. 24)									
84 85	Knob solid (for Pos. 20) Knob-type with shaft activities (for Po	15 21-25 1 Doc	only)			KBAD 66				
86	Joint braket (for Pos. 20-27)	53. ZI-ZJ, I FUS.	on y			KBG 277				
87	Notching (2 notching lever with roll, 1		1 notching disk)			KNK/81				
88 89	Cam disk without contact-arrangeme Cam disk with contact-arrangement	ent				KBUC 63 KBUC 63				
90	Contact set with 2 contacts 2 A 250	/ AC 15				KEA/33				
91	Contact set with 2 contacts 4 A 250					KEA/44				
92	Microswitch (164) 2 A 250 V AC 15 w	ith fixings and co	ntact striker (for F	os. 22, 23, 24, 2	27)	KEM/18				