

Plastic Optical Fiber Cable and Accessories for Versatile Link

Technical Data

HFBR-RXXYYY Series (POF) HFBR-EXXYYY Series (POF)

Features

- Compatible with Agilent Versatile Link Family of Connectors and Fiber Optic Components
- 1 mm Diameter Plastic Optical Fiber (POF) in Two Grades: Low Cost Standard POF with 0.22 dB/m Typical Attenuation, or High Performance Extra Low Loss POF with 0.19 dB/m Typical Attenuation

Applications

- Industrial Data Links for Factory Automation and Plant Control
- Intra-System Links; Boardto-Board, Rack-to-Rack
- Telecommunications Switching Systems
- Computer-to-Peripheral Data Links, PC Bus Extension
- Proprietary LANs
- Digitized Video
- Medical Instruments
- Reduction of Lightning and Voltage Transient Susceptibility
- High Voltage Isolation

Cable Description

The HFBR-R/EXXYYY series of plastic fiber optic cables are constructed of a single step-index fiber sheathed in a black polyethylene jacket. The duplex fiber consists of two simplex fibers joined with a zipcord web.

Standard attenuation and extra low loss POF cables are identical except for attenuation specifications.

Polyethylene jackets on all plastic fiber cables comply with UL VW-1 flame retardant specification (UL file # E89328).

Cables are available in unconnectored or connectored options. Refer to the Ordering Guide for part number information.



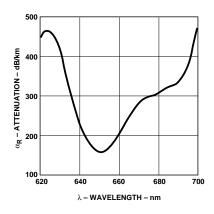


Figure 1. Typical POF Attenuation vs. Wavelength.

Plastic Optical Fiber Specifications: HFBR-R/EXXYYY

Absolute Maximum Ratings

| Parameter | | Symbol | Min. | Max. | Unit | Note |
|-----------------------------------|----------------|------------------|------|------|--------|------|
| Storage and Operating Temperature | | T _{S,O} | -55 | +85 | °C | |
| Recommended Operating | Temperature | To | -40 | +85 | °C | |
| Installation Temperature | | T _I | -20 | +70 | °C | 1 |
| Short Term Tensile | Single Channel | F _T | | 50 | Ν | 2 |
| Force | Dual Channel | F_{T} | | 100 | Ν | |
| Short Term Bend Radius | | r | 25 | | mm | 3, 4 |
| Long Term Bend Radius | | r | 35 | | mm | |
| Long Term Tensile Load | | F _T | | 1 | N | |
| Flexing | | | | 1000 | Cycles | 4 |

Mechanical/Optical Characteristics, $T_A = -40$ to $+85^{\circ}C$ unless otherwise specified.

| Para | neter | Symbol | Min. | Typ. ^[5] | Max. | Unit | Condition |
|------------------------------|--------------------|------------------|------|----------------------------|------|------|----------------------------|
| Cable | Standard Cable, | αο | 0.15 | 0.22 | 0.27 | dB/m | Source is HFBR-15XX |
| Attenuation | Type "R" | | | | | | (660 mm LED, 0.5 NA) |
| | Extra Low Loss, | | 0.15 | 0.19 | 0.23 | | $\ell = 50$ meters |
| | Type "E" | | | | | | |
| Reference | Standard Cable, | $\alpha_{\rm R}$ | 0.12 | 0.19 | 0.24 | dB/m | Source is 650 nm, |
| Attenuation | Type "R" | | | | | | 0.5 NA monochrometer, |
| | Extra Low Loss, | | 0.12 | 0.16 | 0.19 | | $\ell = 50$ meters |
| | Type "E" | | | | | | Note 7, Figure 1 |
| Numerical Apertu | Numerical Aperture | | 0.46 | 0.47 | 0.50 | | >2 meters |
| Diameter, Core a | nd Cladding | D _C | 0.94 | 1.00 | 1.06 | mm | |
| Diameter, Jacket | | DJ | 2.13 | 2.20 | 2.27 | mm | Simplex Cable |
| Propagation Dela | y Constant | l/v | | 5.0 | | ns/m | Note 6 |
| Mass per Unit Length/Channel | | | | 5.3 | | g/m | Without Connectors |
| Cable Leakage Current | | IL | | 12 | | nA | 50 kV, $\ell = 0.3$ meters |
| Refractive Index | Core | n | | 1.492 | | | |
| | Cladding | | | 1.417 | | | |

Notes:

- 1. Installation temperature is the range over which the cable can be bent and pulled without damage. Below -20 $^{\circ}$ C the cable becomes brittle and should not be subjected to mechanical stress.
- 2. Short Term Tensile Force is for less than 30 minutes.
- 3. Short Term Bend Radius is for less than 1 hour nonoperating.
- $4.\ 90^\circ$ bend on 25 mm radius mandrel. Bend radius is the radius of the mandrel around which the cable is bent.
- 5. Typical data are at 25°C.
- 6. Propagation delay constant is the reciprocal of the group velocity for propagation delay of optical power. Group velocity is v=c/n where c is the velocity of light in free space $(3x10^8 \text{ m/s})$ and n is the effective core index of refraction.
- 7. Note that α_R rises at the rate of about 0.0067 dB/°C, where the thermal rise refers to the LED temperature changes above 25°C. Please refer to Figure 1 which shows the typical plastic optical fiber attenuation versus wavelength at 25°C.

Plastic Fiber Connector Styles

Connector Description

Four connector styles are available for termination of plastic optical fiber: simplex, simplex latching, duplex and duplex latching. All connectors provide a snap-in action when mated to Versatile Link components. Simplex connectors are color coded to facilitate identification of transmitter and receiver connections. Duplex connectors are keyed so that proper orientation is ensured during insertion. If the POF cable/ connector will be used at extreme operating temperatures or experience frequent and wide temperature cycling effects, the cable/connector attachment can be strengthened with an RTV adhesive (see Plastic Connectoring Instructions for more detail). The connectors are made of a flame retardant VALOX UL94 V-0 material (UL file # E121562).

SIMPLEX CONNECTOR STYLES HFBR-4501/4511 — Simplex



The simplex connector provides a quick and stable connection for applications that require a component-to-connector retention force of 8 Newtons (1.8 lb.). These connectors are available in gray (HFBR-4501) or blue (HFBR-4511).

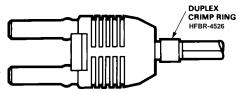
HFBR-4503/4513 — Simplex Latching



The simplex latching connector is designed for rugged applications requiring a greater retention force — 80 Newtons (18 lb.) — than provided by a simplex nonlatching connector. When inserting the simplex latching connector into a module, the connector latch mechanism should be aligned with the top surface of the horizontal modules, or with the tall vertical side of the vertical modules. Misalignment of an inserted latching connector into either module will not result in a positive latch. The connector is released by depressing the rear section of the connector lever, and then pulling the connector assembly away from the module housing.

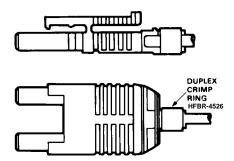
The simplex latching connector is available in gray (HFBR-4503) or blue (HFBR-4513).

DUPLEX CONNECTOR STYLES HFBR-4506 — Duplex



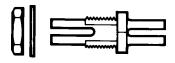
Duplex connectors provide convenient duplex cable termination and are keyed to prevent incorrect insertion into duplex configured modules. The duplex connector is compatible with dual combinations of horizontal or vertical Versatile Link components (e.g., two horizontal transmitters, two vertical receivers, a horizontal transmitter with a horizontal receiver, etc.). The duplex nonlatching connector is available in parchment, off-white (HFBR-4506).

HFBR-4516 — Duplex Latching



The duplex latching connector is designed for rugged applications requiring greater retention force than the nonlatching duplex connector. When inserting the duplex latching connector into a module, the connector latch mechanism should be aligned with the top surface of the dual combination of horizontal or vertical Versatile Link components. The duplex latching connector is available in gray (HFBR-4516).

Feedthrough/Splice HFBR-4505/4515 Bulkhead Adapter



The HFBR-4505/4515 adapter mates two simplex connectors for panel/bulkhead feedthrough of HFBR-4501/4511 terminated plastic fiber cable. Maximum panel thickness is 4.1 mm (0.16 inch). This adapter can serve as a cable in-line splice using two simplex connectors. The adapters are available in gray (HFBR-4505) and blue (HFBR-4515). This adapter is not compatible with POF duplex, POF simplex latching, or HCS connectors.

| Parameter | Symbol | Min. | Max. | Unit | Note |
|-----------------------------------|------------------|------|------|---------|------|
| Storage and Operating Temperature | T _{S,O} | -40 | 85 | °C | 1 |
| Recommended Operating Temperature | То | -40 | 85 | °C | 1 |
| Installation Temperature | T ₁ | 0 | 70 | °C | 1 |
| Nut Torque | T _N | | 0.7 | N-m | 2 |
| HFBR-4505/4515 Adapter | | | 100 | OzF-in. | |

Plastic Optical Fiber Connector Absolute Maximum Ratings

Notes:

1. Storage and Operating Temperatures refer to the ranges over which the connectors can be used when not subjected to mechanical stress. Installation Temperature refers to the ranges over which connectors may be installed onto the fiber and over which connectors can be connected and disconnected from transmitter and receiver modules.

2. Recommended nut torque is $0.57\ \mathrm{N}\text{-m}.$

Plastic Optical Fiber Connector Mechanical/Optical Characteristics

| Parameter | Part Number | Symbol | Min. | Typ. ^[1] | Max. | Units | Temp. °C | Note |
|---|---------------------------------------|-------------------|------|----------------------------|------|-------|------------|------|
| Retention Force, | Simplex, | F _{R-C} | 7 | 8 | | N | +25 | 2 |
| Connector to | HFBR-4501/4511 | | 3 | | | | -40 to +85 | |
| Versatile Link | Simplex Latching, | | 47 | 80 | | | +25 | |
| Transmitters and | HFBR-4503/4513 | _ | 11 | | | - | -40 to +85 | |
| Receivers | Duplex, | | 7 | 12 | | | +25 | |
| | HFBR-4506 | _ | 4 | | | _ | -40 to +85 | |
| | Duplex Latching, | | 50 | 80 | | | +25 | |
| | HFBR-4516 | | 15 | | | | -40 to +85 | |
| Tensile Force, Connector to Cable | Simplex, HFBR-4501/4511 | F _T | 8.5 | 22 | | N | | 3 |
| | Simplex Latching, HFBR-4503/4513 | | 8.5 | 22 | | | | |
| | Duplex, HFBR-4506 | | 14 | 35 | | | | |
| | Duplex Latching, HFBR-4516 | | 14 | 35 | | | | |
| Adapter Connector to Connector Loss | HFBR-4505/4515 with HFBR-4501/4511 | $\alpha_{\rm CC}$ | 0.7 | 1.5 | 2.8 | dB | 25 | 4, 5 |
| Retention Force Connector to Adapter | HFBR-4505/4515 with HFBR-4501/4511 | F _{R-B} | 7 | 8 | | N | | |
| Insertion Force, Connector to | Simplex, HFBR-4501/4511 | FI | | 8 | 30 | N | | 6 |
| Versatile Link Transmitters and | Simplex Latching, HFBR-4503/4513 | | | 16 | 35 | | | |
| Receivers | Duplex, HFBR-4506 | | | 13 | 46 |] | | |
| | Duplex Latching HFBR-4516 | | | 22 | 51 | | | |

 $T_A = -40$ to +85 °C, Unless Otherwise Specified.

Notes:

1. Typical data are at $+25^{\circ}$ C.

2. No perceivable reduction in retention force was observed after 2000 insertions. Retention force of non-latching connectors is lower at elevated temperatures. Latching connectors are recommended for applications where a high retention force at high temperatures is desired.

- 3. For applications where frequent temperature cycling over temperature extremes is expected, please contact Agilent Technologies for alternate connectoring techniques.
- 4. Minimum and maximum limit for α_{CC} for 0°C to +70°C temperature range. Typical value of α_{CC} is at +25°C.

5. Factory polish or field polish per recommended procedure.

6. Destructive insertion force was typically at 178 N (40 lb.).

Step-by-Step Plastic Cable Connectoring Instructions

The following step-by-step guide describes how to terminate plastic fiber optic cable. It is ideal for both field and factory installation. Connectors can be easily installed on cable ends with wire strippers, cutters and a crimping tool.

Finishing the cable is accomplished with the Agilent HFBR-4593 Polishing Kit, consisting of a Polishing Fixture, 600 grit abrasive paper and 3 μ m pink lapping film (3M Company, OC3-14). The connector can be used immediately after polishing.

Materials needed for plastic fiber termination are:

- 1. Agilent Plastic Optical Fiber Cable (Example: HFBR-RUS500, HFBR-RUD500, HFBR-EUS500, or HFBR-EUD500)
- 2. Industrial Razor Blade or Wire Cutters
- 3. 16 Gauge Latching Wire Strippers (Example: Ideal Stripmaster[™] type 45-092).
- 4. HFBR-4597 Crimping Tool
- 5. HFBR-4593 Polishing Kit
- 6. One of the following connectors:
 - a) HFBR-4501/4503 Gray Simplex/Simplex Latching Connector and HFBR-4525 Simplex Crimp Ring
 - b) HFBR-4511/4513 Blue Simplex/Simplex Latching Connector and HFBR-4525 Simplex Crimp Ring

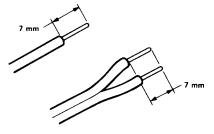
- c) HFBR-4506 Parchment (offwhite) Duplex Connector and HFBR-4526 Duplex Crimp Ring
- d) HFBR-4516 Gray Latching Duplex Connector and HFBR-4526 Duplex Crimp Ring

Step 1

The zip cord structure of the duplex cable permits easy separation of the channels. The channels should be separated a minimum of 100 mm (4 in) to a maximum of 150 mm (6 in) back from the ends to permit connectoring and polishing.

After cutting the cable to the desired length, strip off approximately 7 mm (0.3 in.) of the outer jacket with the 16 gauge wire strippers. Excess webbing on the duplex cable may have to be trimmed to allow the simplex or simplex latching connector to slide over the cable.

When using the duplex connector and duplex cable, the separated duplex cable must be stripped to equal lengths on each cable. This allows easy and proper seating of the cable into the duplex connector.



Step 2

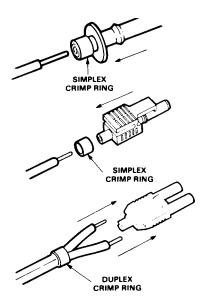
Place the crimp ring and connector over the end of the cable; the fiber should protrude about 3 mm (0.12 in.) through the end of the connector. Carefully position the ring so that it is entirely on the connector with the rim of the crimp ring flush with the connector, leaving a small space between the crimp ring and the flange. Then crimp the ring in place with the crimping tool. One crimp tool is used for all POF connector crimping requirements.

For applications with extreme temperature operation or frequent temperature cycling, improved connector to cable attachment can be achieved with the use of an RTV (GE Company, RTV-128 or Dow Corning 3145-RTV) adhesive. The RTV is placed into the connector prior to insertion of the fiber and the fiber is crimped normally. The connector can be polished after the RTV has cured and is then ready for use.

Note: By convention, place the gray connector on the transmitter cable end and the blue connector on the receiver cable end to maintain color coding (different color connectors are mechanically identical).

Simplex connector crimp rings cannot be used with duplex connectors and duplex connector crimp rings cannot be used with simplex connectors because of size differences. The simplex crimp has a dull luster appearance; the duplex ring is glossy and has a thinner wall.

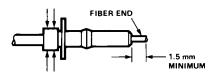
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Step 3

Any excess fiber protruding from the connector end may be cut off; however, the trimmed fiber should extend at least 1.5 mm (0.06 in) from the connector end.

Insert the connector fully into the polishing fixture with the trimmed fiber protruding from the bottom of the fixture. This plastic polishing fixture can be used to polish two simplex connectors or simplex latching connectors simultaneously, or one duplex connector.



Note: The four dots on the bottom of the polishing fixture are wear indicators. Replace the polishing fixture when any

dot is no longer visible. Typically, the polishing fixture can be used 10 times; 10 duplex connectors or 20 simplex connectors, two at a time.

Place the 600 grit abrasive paper on a flat smooth surface, pressing down on the connector, polish the fiber and the connector using a figure eight pattern of strokes until the connector is flush with the bottom of the polishing fixture. Wipe the connector and fixture with a clean cloth or tissue.

Step 4

Place the flush connector and polishing fixture on the dull side of the 3 μ m pink lapping film and continue to polish the fiber and connector for approximately 25 strokes. The fiber end should be flat, smooth and clean.

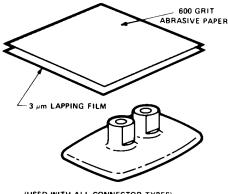
This cable is now ready for use.

POLISHING FIXTURE

> POLISHING PAPER

Note: Use of the pink lapping film fine polishing step results in approximately 2 dB*improvement in coupling* performance of either a transmitter-receiver link or a bulkhead/splice over a 600 grit polish alone. This fine polish is comparable to the Agilent factory polish. The fine polishing step may be omitted where an extra $2 \, dB$ of optical power is not essential, as with short link lengths. Proper polishing of the tip of the fiber/ connector face results in a tip diameter between 2.5 mm (0.098 in.) minimum and 3.2 mm (0.126 in.) maximum..

HFBR-4593 Polishing Kit



(USED WITH ALL CONNECTOR TYPES)



Ordering Guide for POF Connectors and Accessories

Plastic Optical Fiber Connectors

HFBR-4501 Gray Simplex Connector/Crimp Ring HFBR-4511 Blue Simplex Connector/Crimp Ring HFBR-4503 Gray Simplex Latching Connector with Crimp Ring **HFBR-4513** Blue Simplex Latching Connector with Crimp Ring Parchment Duplex Connector with Crimp Ring HFBR-4506 Gray Duplex Latching Connector with Crimp Ring HFBR-4516 **HFBR-4505** Gray Adapter (Bulkhead/Feedthrough) HFBR-4515 Blue Adapter (Bulkhead/Feedthrough)

Plastic Optical Fiber Accessories

| HFBR-4522 | 500 HFBR-0500 Products Port Plugs |
|-----------|--|
| HFBR-4525 | 1000 Simplex Crimp Rings |
| HFBR-4526 | 500 Duplex Crimp Rings |
| HFBR-4593 | Polishing Kit (one polishing tool, two pieces 600 grit |
| | abrasive paper, and two pieces 3 µm pink lapping film) |
| HFBR-4597 | Plastic Fiber Crimping Tool |

Ordering Guide for POF Cable For Example:

HFBR-RUD500 is a Standard Attenuation, Unconnectored, Duplex, 500 meter cable.

HFBR-RLS001 is a Standard Attenuation, Latching Simplex Connectored, Simplex, 1 meter cable. HFBR-RMD010 is a Standard Attenuation, Standard Duplex Connectored, Duplex, 10 meter cable.

HFBR-RMD100 is a Standard Attenuation, Standard Duplex Connectored, Duplex, 100 meter cable.

HFBR-

Cable Length Tolerances:

The plastic cable length tolerances are: +10%/-0%.

NOTE: By convention, preconnectored simplex POF cables have gray and blue colored connectors on the opposite ends of the same fiber; although oppositely colored, the connectors are mechanically identical. Duplex POF cables with duplex connectors use colorcoded markings on the duplex fiber cable to differentiate between the channel.

Cable Code R = Standard Attenuation POF E = Extra Low Loss POF

Connector Code .

- U = Unconnectored
- N = Standard Simplex Connectors
- L = Latching Simplex Connectors
- M = Standard Duplex Connectors
- T = Latching Duplex Connectors

Length Code (measured from tip of connector to tip of connector)

- 1-500 meters in 1 meter increments e.g. 015 = 15 meters
- 1-10 meters in 1 decimeter increments e.g. 15D = 1.5 meters

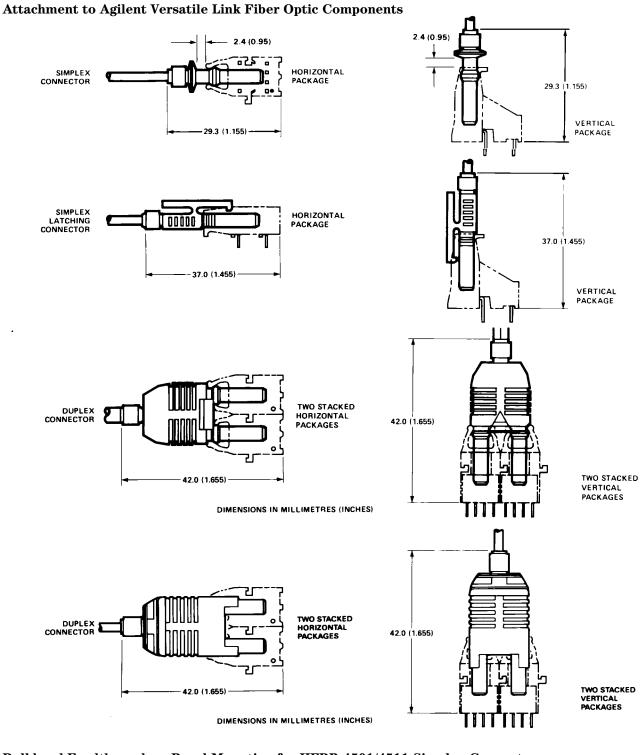
Channel Code

- S = Simplex Cable
- D = Duplex Zipcord Cable

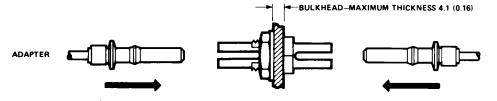
Note: Not all possible combinations reflect available part numbers. Please contact your local Agilent representative for a list of current available cable part numbers.

Connector Applications

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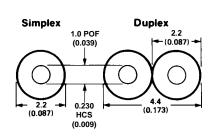
Bulkhead Feedthrough or Panel Mounting for HFBR-4501/4511 Simplex Connectors



Versatile Link Mechanical Dimensions

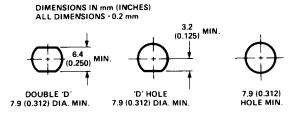
All dimensions in mm (inches). All dimensions ± 0.25 mm unless otherwise specified.

Fiber Optic Cable Dimensions

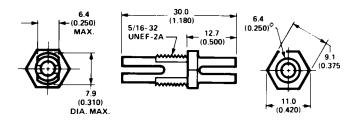


Panel Mounting – Bulkhead Feedthrough

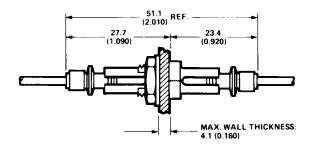
THREE TYPES OF PANEL/BULKHEAD HOLES CAN BE USED.



HFBR-4505 (Gray)/4515 (Blue) Adapters

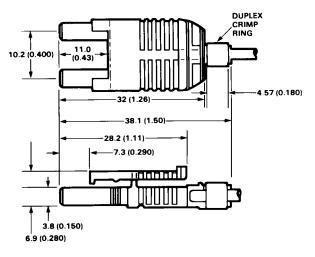


Bulkhead Feedthrough with Two HFBR-4501/4511 Connectors

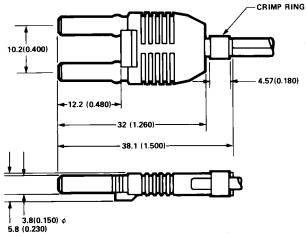


Versatile Link Mechanical Dimensions, continued

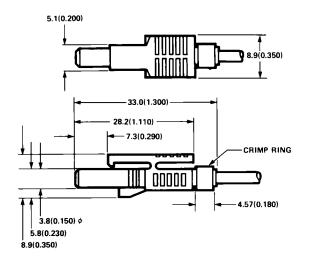
HFBR-4516 (Parchment) Duplex Latching Connector



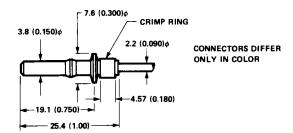
HFBR-4506 (Parchment) Duplex Connector

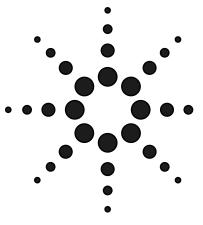


HFBR-4503 (Gray)/4513 (Blue) Simplex Latching Connector



HFBR-4501 (Gray)/4511 (Blue) Simplex Connector





Agilent HFBR-4531/4532/4533/4535 Crimpless Connectors for Plastic Optical Fiber and Versatile Link

• Data Sheet



The HFBR-453x Series of connectors are available in three colors; black, blue and grey. The ability to select colors to match Transmitters and Receivers makes it easier for the User to differentiate between fiber connections especially when there are a large number.

Features

- Requires No Crimp Ring or Crimping Tool
- Durable ULTEM® Plastic Material (UL File #E121562)
- Same Low Cost as HFBR-4501/ 4503 Series Connectors
- Excellent Retention Force
- Symmetry in Nonlatching Connector Gives Simplex/Duplex Functionality with the Same Part

Applications

These connectors can be used for any application in which plastic optical fiber is used including:

- Industrial Control and Voltage Isolation
- Automotive Networks
- Proprietary System Interconnects
- Gaming Equipment
- Medical Equipment
- Telecommunications
- Datacommunications

Description

The HFBR-453x series connectors are an enhanced version of the HFBR-4501 and HFBR-4503 low-cost connectors for plastic optical fiber, which are compatible with Agilent's versatile link series transmitters and receivers. The innovative design uses a simple, snaptogether concept which eliminates the need for crimping. This connector not only saves the user labor and tool cost, but reduces the yield loss due to installation error.

The HFBR-453x series connectors are available in two styles: latching and non-latching. For a duplex connector, two non-latching simplex connectors can be snapped together. The connectors are made of a rugged, flame retardant plastic which is good for industrial and other harsh environments. The HFBR-453x series connectors are for use with Plastic Optical Fiber only.

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Termination Guide

Step-by-Step Plastic Cable Connectoring Instructions

The following step-by-step guide describes how to terminate plastic fiber optic cable. It is ideal for both field and factory installations. Connectors can be easily installed on cable ends with standard tools such as wire strippers and cutters.

Finishing the cable is accomplished with the Agilent HFBR-4593 Polishing Kit, consisting of a polishing fixture, 600 grid abrasive paper and 3 mm pink lapping film (3M Company, OC3-14). The connector can be used immediately after polishing.

The following materials are needed for plastic fiber termination:

- 1. Plastic optical fiber cable (Example: HFBR-RUD500)
- 2. Wire cutters or scissors
- 3. 16 gauge wire stripper (Example: Ideal Stripmaster type 45-092)
- 4. HFBR-4593 polishing kit (optional)
- 5. Crimpless connectors

Step 1: Stripping the Fiber

The zip cord structure of the duplex cable permits easy separation of the channels. The channels should be separated a minimum of 100 mm (4 in) to a maximum of 150 mm (6 in) back from the ends to permit connectoring, polishing and cable end flexibility.

After cutting the cable to the desired length, strip off approximately 7 mm (0.3 in) of the outer jacket with the 16 gauge wire strippers.



When using the duplex connector arrangement, the separated duplex cable should be stripped to roughly equal lengths on each cable end.

For the non-latching version (HFBR-4531), the same connector is used for simplex and duplex arrangement. No crimping is necessary. The top half of the connector will snap into the ferrule half to secure the fiber.



Step 2: Putting on the Connector Place the connector on each end of the fiber, and slide the connector down until the fiber jacket stops it. The fiber should protrude *no less* than 1.5 mm (0.06 in) from the end of the connector.



To install *simplex* connectors flip the top half of the connector over and snap it into the ferrule half (with your fingers). When the top half latches inside the body of the ferrule half, proper connector-to-cable attachment is achieved.

For *duplex* connector installation place one connector on top of the other, so that the top half of each connector is over the ferrule half of the opposite connector.



Manually press connectors together in the center of the arrangement. Then latch by pressing on the sides of each connector. As with the simplex version, connectors are secured when top halves latch into the ferrule halves.

Step 3: Trimming and Polishing

Any fiber in excess of 1.5 mm (0.06 in) protruding from the connector end should be cut off with wire cutters or scissors.

Insert the connector fully into the polishing fixture with the trimmed fiber protruding from the bottom of the fixture. This plastic polishing fixture can be used to polish two simplex connectors simultaneously or one duplex connector.



Note: The four dots on the bottom of the polishing fixture are wear indicators. Replace the polishing fixture when any dot is no longer visible.

Press the polishing tool down on the 600 grit abrasive paper. Polish the fiber using a figure eight pattern until the connector is flush with the bottom of the polishing fixture. Wipe the connector and fixture with a clean cloth or tissue.



Step 4: Finishing

Place the flush connector and polishing fixture on the dull side of the 3 μ m pink lapping film and continue to polish the fiber in the same figure eight pattern for approximately 25 strokes. The fiber end should be flat, smooth and clean.





HFBR-4593 Polishing Kit

Note: Use of the pink lapping film fine polishing step results in approximately 2 dB improvement in coupling performance of either a transmitter-receiver link or a bulkhead/splice over a 600 grit polish alone. This fine polish is comparable to the Agilent factory polish. The fine polishing step may be omitted for short link lengths.

Crimpless Connectors Simplex

| | Non-Latching | Latching |
|-------|--------------|-----------|
| Black | HFBR-4531 | HFBR-4532 |
| Blue | HFBR-4533 | NA |
| Grey | HFBR-4535 | NA |

HFBR-4531/4532/4533/4535 Absolute Maximum Ratings

| Parameter | Symbol | Min | Max | Units | Note |
|--------------------------|--------|-----|-----|-------|------|
| Storage Temperature | Ts | -40 | +85 | °C | 1 |
| Operating Temperature | To | -40 | +85 | °C | 1 |
| Installation Temperature | T | 0 | +70 | °C | 1 |

Connector Mechanical Characteristics

| Parameter | Part Number | Symbol | Min | Тур | Units | Temp °C |
|-------------------------------------|-------------|------------------|-----|-----|-------|------------|
| Retention Force to HFBR-0501 Series | HFBR-4531 | F _{R-C} | 3 | 8 | Ν | +25 |
| | HFBR-4532 | - | 47 | 80 | | |
| Retention Force to HFBR-0508 Series | HFBR-4531 | _ | 8 | 12 | | |
| Tensile Force, Connector to Cable | HFBR-4531 | F _T | 40 | 50 | | -40 to +85 |
| | HFBR-4532 | _ | | | | |

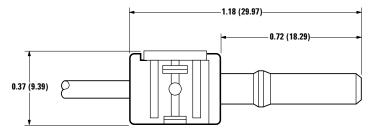
Note:

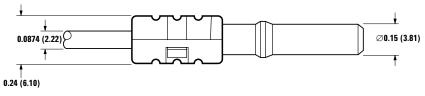
Storage and operating temperatures refer to the ranges over which the connectors can be used when not subjected to mechanical stress.
 Installation temperature refers to the ranges over which connectors may be installed onto the fiber and over which connectors can be connected and disconnected from the transmitter and receiver modules.

Mechanical Dimensions

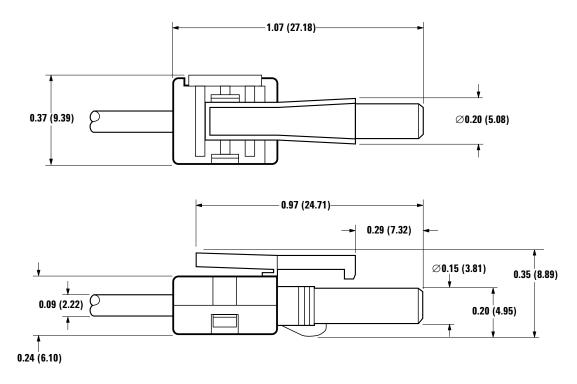
All dimensions are in inches and (millimeters).

HFBR-4531 (Nonlatching):

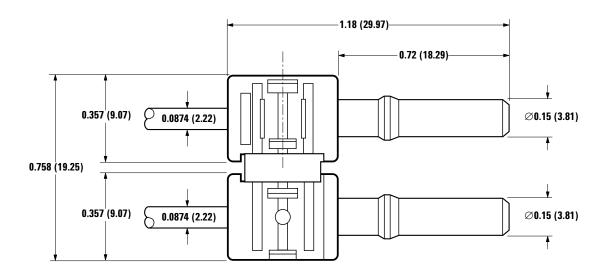




HFBR-4532 (Latching):



HFBR-4531 in Duplex Configuration



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