### **Spectrol**

# 1 - 1/16" (26.9mm) Single Turn Conductive Plastic Precision Potentiometer



#### **FEATURES**

- 1 1/16" Round
- · Bushing Mount, Single Section
- · Servo Mount, Two Section
- $500\Omega$  to 50K $\Omega$
- · Rotational Life Exceeds 20 Million Shaft Revolutions
- · Virtually Infinite Resolution
- Designed-In Reliability
- Co-Molded Element and Multi-Finger Wiper Provide Low Noise Operation

ELECTRICAL SPECIFICATIONS			
PARAMETER			
Total Resistance: Tolerance	<b>STANDARD</b> 500Ω to 50K ± 10%	<b>SPECIAL</b> 20K ± 5%	
Linearity (Independent)	± 0.5%	± 0.15%	
Rotation	345° :	345° ± 4°	
Power Rating Section 1: Additional Section:	·	1.25 watts @ 70°C ambient, derated to zero @ 125°C ambient 75% of the rating of section 1	
Minimum Voltage	0.5% ma	0.5% maximum	
Output Smoothness	0.1% ma	0.1% maximum	
Insulation Resistance	1000MΩ mir	1000MΩ min, 500VDC	
Dielectric Strength	1000V <sub>RM</sub>	1000V <sub>RMS</sub> , 60Hz	
Phasing (CCW End Points)	Points at which output ratio is 0.	Points at which output ratio is 0.5 aligned $\pm$ 1° (Ref. section 1)	
Temperature Coefficient of Resistance	± 400ppm/°C	± 400ppm/°C maximum	
Taps (Extra)	Extra taps availa	Extra taps available as special	

#### ORDERING INFORMATION

The Model 128 can be ordered from this data sheet with a variety of alternate characteristics, as shown above. For most rapid service on your order, please state:

128 1 4 XXX

MODEL MOUNTING TOTAL RESISTANCE OF NUMBER OF SECTIONS

EACH SECTION

1. Servo Beginning with the section nearest 2. Bushing the mounting end

Example: Model 128, Servo,  $10K/10K/30K/500\Omega$ , 4 section

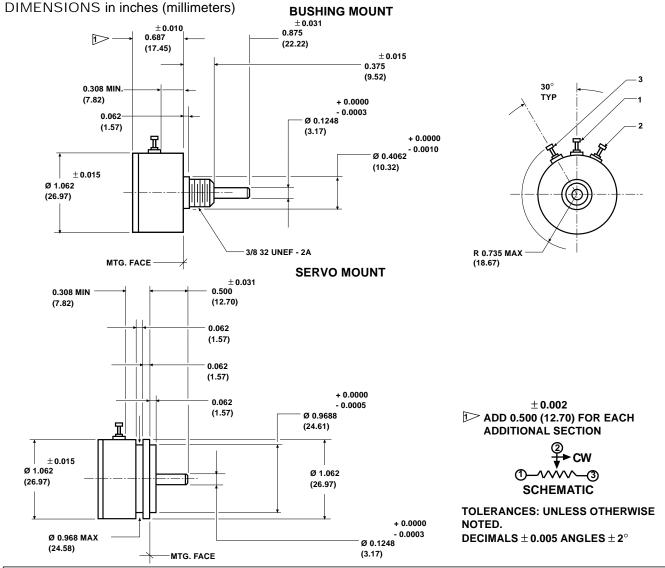
Example: Model 128, Bushing, 5K, single section

Example: 128 - 1 - 4 - XXX

Other characteristics will be standard as described on this data sheet. If special characteristics are required, such as: special linearity tolerance, special resistance tolerance, extra taps, non-linear functions, etc., please state these on your order and allow additional lead time for delivery.

## 1 - 1/16" (26.9mm) Single Turn Conductive Plastic Precision Potentiometer

**Spectrol** 



MECHANICAL SPECIFICATIONS		
PARAMETER		
Rotation	360° continuous	
Bearing Type	SERVO MOUNT	BUSHING MOUNT
	Ball Bering	Sleeve Bearing
Torque (Maximum)	STARTING	RUNNING
Servo, 1 section	0.25 oz - in (18.0gm - cm)	0.15 oz - in (10.8gm - cm)
Bushing, 1 Section	0.30 oz - in (21.6gm - cm)	0.25 oz - in (18.0gm - cm)
Each Additional Section	0.20 oz - in (14.4gm - cm)	0.15 oz - in (10.8gm - cm)
Mechanical Runouts (Maximum)	SERVO	BUSHING
Shaft Runout (TIR/in)	0.002 in (0.05mm)	0.002 in (0.05mm)
Pilot Dia. Runout (TIR/in)	0.002 in (0.05mm)	0.002 in (0.05mm)
Lateral Runout (TIR)	0.002 in (0.05mm)	0.005 in (0.13mm)
Shaft End Play	0.005 in (0.13mm)	0.005 in (0.13mm)
Shaft Radial Play	0.002 in (0.05mm)	0.003 in (0.08mm)
Weight (Maximums):		
Single Section	0.8 oz (22.7gm)	
Each Additional Section	0.4 oz (11.3gm)	
Ganging	6 sections maximum, terminal alignment, added sections,	
	within ± 10° of section 1 terminals	
Moment of Inertia	0.12gm - cm <sup>2</sup> per section maximum	

### Model 128

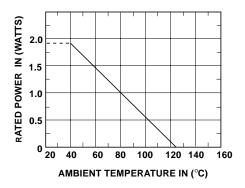
## Spectrol 1 - 1/16" (26.9mm) Single Turn Conductive Plastic Precision Potentiometer

MATERIAL SPECIFICATIONS		
Housing and Lids	Aluminum, anodized	
Shaft	Stainless steel, non-magnetic non-passivated	
Terminals	Brass plated for solderability	
Bushing Mount Hardware Lockwasher Internal Tooth, Panel nut:	Steel, nickel plated Brass, nickel plated	

ENVIRONMENTAL SPECIFICATIONS	
Vibration	15g thru 2000Hz
Shock	50g
Salt Spray	96 Hours
Rotational Life	Servo: 20 million shaft revolutions Bushing: 5 million shaft revolutions
Load Life	900 Hours
Temperature Range Moisture Resistant	- 55°C to + 125°C -

MARKING	
Unit Identification	Units shall be marked with Spectrol name, model number and data code and on each section, resistance, resistance tolerance, linearity and terminal identification

POWER RATING CHART (Ratings for cup No. 1. Additional cups 75% of values shown)



RESISTANCE ELEMENT DATA	
RESISTANCE VALUES (Ω)	MAXIMUM VOLTAGE ACROSS COIL (V)
500	25
1K	35
2K	50
5K	79
10K	112
20K	158
50K	250