

# GAS SENSORS : TYPE AF50

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## METHANE ( $\text{CH}_4$ ) GAS SENSOR

### DESCRIPTION:

Methane gas sensor made with thick film sensing element.

### FEATURES:

- Constant heater voltage
- Tight resistance tolerance
- High sensitivity
- Typical applications include gas leak detection, gas appliances

### DATA:

#### Operating conditions:

**Operating temperature** ..... -10 to +55°C

**Storage temperature** ..... -30 to +60°C

**Load Resistor  $R_L$**  ..... Variable

**Heater resistance** ..... 19Ω (nom)

**Rated power consumption  $P_s$**  ..... <15mW

**Rated working voltage of circuit  $V_c$**  ..... 5V d.c. or 5V rms a.c. (max 12V)

**Rated working voltage of heater** ..... 5 ± 0.2V d.c.

..... 5 ± 0.2 V rms a.c.

#### Parts and material:

**Sensing element** ..... Semi-conducting oxide

**Thick film heater** ..... Platinum

**Case** ..... Nylon 66

**Pin** ..... Nickel alloy

**Flame arrestor** ..... Double 100-mesh stainless gauze (SUS316)

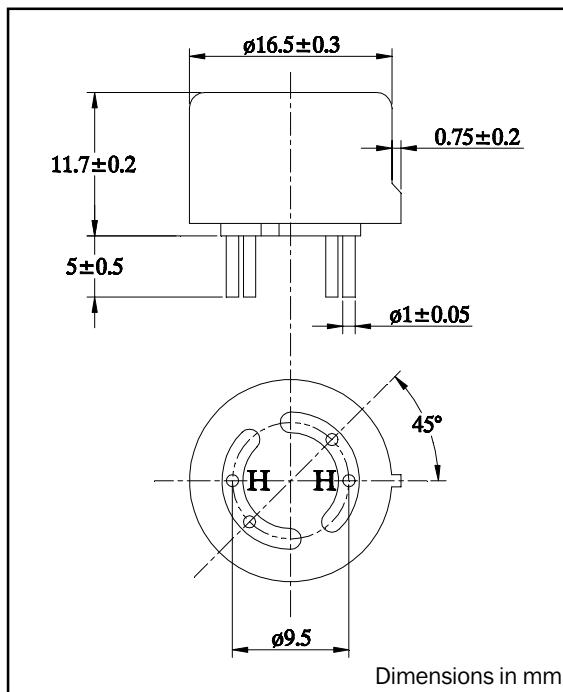
#### Sensitivity characteristics:

	Specification	Conditions
<b>Sensor resistance <math>R_{\text{gas}}</math></b>	3.0k to 12k Ω	In 2000 ppm of methane in clean air
<b>Gas sensitivity <math>R_{\text{gas}}/R_{\text{air}}</math></b>	0.2 to 0.45	Resistance ratio at 2000ppm methane to clean air
<b>Power consumption</b>	690mW (max)	

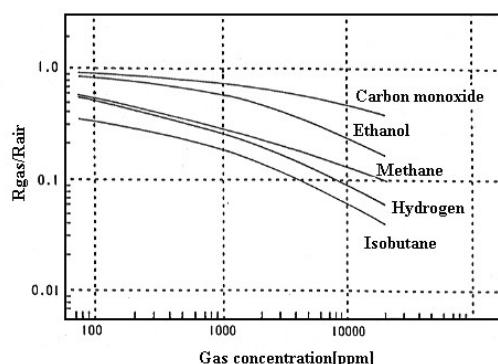
#### Mechanical characteristics:

Test	Condition	Performance
<b>Vibration</b>	Frequency: 10 - 500 Hz Amplitude (10 - 50Hz): 2 mm Acceleration (50 - 500 Hz) 10G Reciprocal scanning time: 5 min Test time: 2 hours each for X, Y and Z directions	Should satisfy the specifications shown in the sensitivity characteristics
<b>Shock</b>	Acceleration: 100G Number of impacts: 5	

### DIMENSIONS:



#### Typical gas sensitivity:



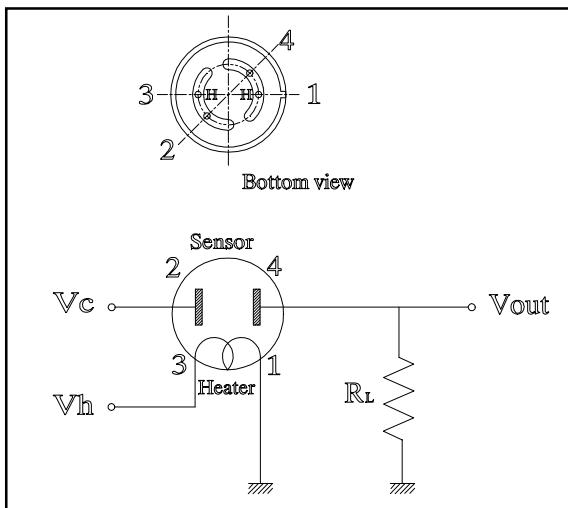
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### NOTES:

#### Pin allocation and standard test circuit:



#### Test conditions:

##### Atmosphere

Clean air at  $25 \pm 2^\circ\text{C}$  and  $50 \pm 5\%$  RH without noise gas.

##### Circuit condition

$V_C$  (circuit voltage) .....  $5 \pm 0.05\text{V}$

$V_h$  (heater voltage) .....  $5 \pm 0.05\text{V}$

Preheat time ..... 48 hours

##### Test gas

Methane ..... 2000ppm

### WARNING:

Do not use if the case or wire netting is damaged, otherwise built-in heater may cause explosions or fires.

Do not disassemble or change any parts.

Use only within specified conditions.